









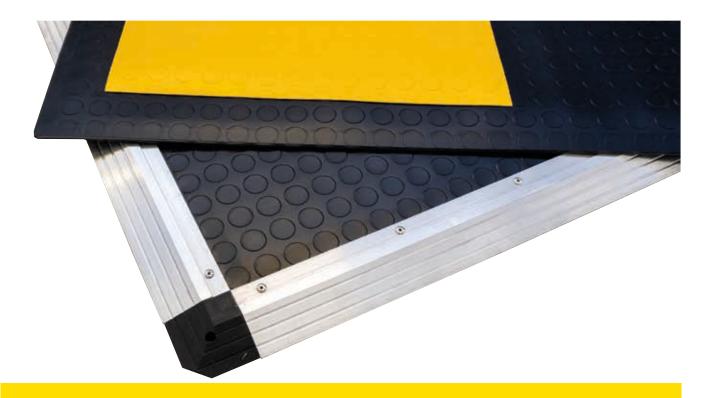
SAFETY DEVICES



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SAFETY MATS

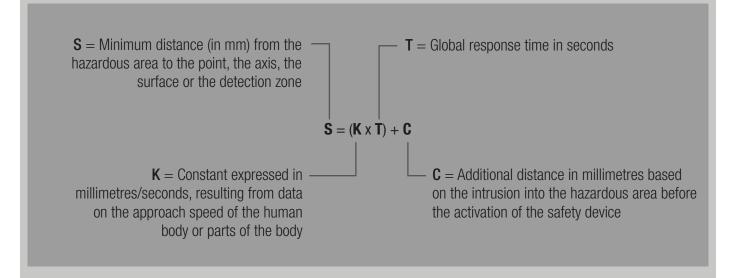
The pressure-sensitive mat is a "safety device" which features an electro-pressure sensible element to detect the presence of persons.

The presence of one or more persons over 35 kg closes a contact inside the sensor.

The change in state of the internal sensor (NO to NC) is processed by the control unit which emits a machine stop signal and removes the hazardous situation.

HOW TO DIMENSION A SAFETY MAT

The minimum distance from the hazardous area shall be calculated with the general formula:



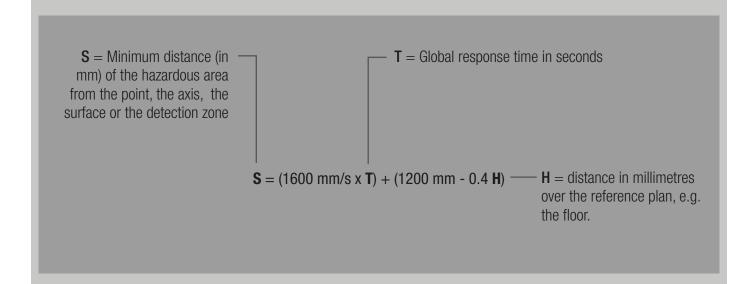
CALCULATION OF MINIMUM DISTANCE FOR SAFETY DEVICES INSTALLED ON THE FLOOR

GENERAL METHOD

The choice and use of safety devices installed on the floor, activated by foot, depend upon the appropriate type-"C" Safety Standard or upon the evaluation of risks in conformity with the EN ISO 12100 Standard if a type-"C" Safety Standard does not exist.

Examples of sensible devices installed on the floor include pressure-sensitive safety mats, pressure-sensitive platforms and optoelectronic protection devices.

The minimum distances derived in this point for sensitive floor-mounted devices require that the approaching speed to the hazardous area is the walking speed. As for the risk of bypassing the detection area, please refer to the Appendix B (EN ISO 13855 Standard). The minimum distance is to be calculated with the following formula:



FLOOR-MOUNTED INSTALLATION

In most cases, the sensitive device is installed directly on the floor, that is H=0. Therefore, the minimum distance for pressure sensitive devices installed on the floor shall be calculated with the following formula:

Example

Approach direction to the detection zone.

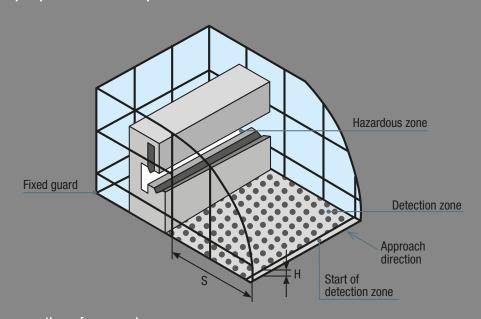
This minimum distance shall be calculated with the following formula:

$$S = (KxT) + C$$

Where: $\mathbf{K} = 1600 \text{ mm/s}$

 ${f C}=1200~{\rm mm}$ - 0.4 H,but not less than 850 mm, where H is the height of the detection area over the reference plan, e.g. the floor (in mm).

Namely: S = (1600 mm/s x T) + (1200 mm - 0.4 H)



- **H** Height of the detection area on the reference plan
- **S** Minimum distance

STANDARD SAFETY MAT

EMBOSSED PVC, BLACK

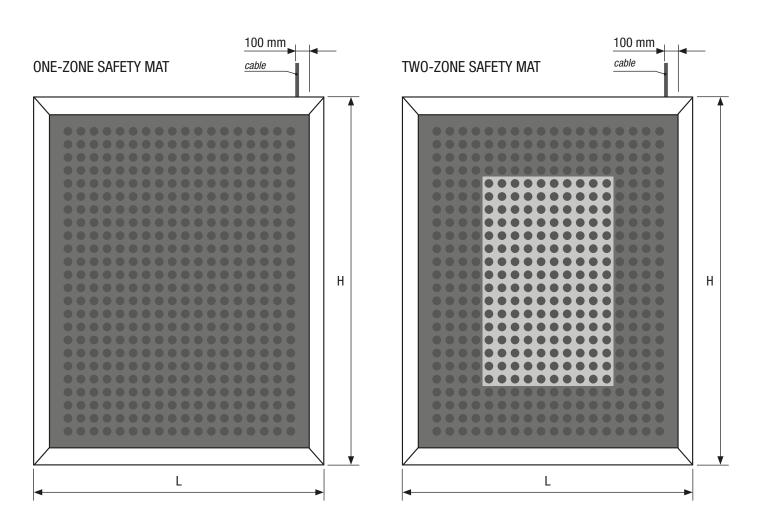


The safety mat is supplied with an embossed, black PVC coating (other colours available upon request).

The safety mat can be divided in **two sensitive zones** controlled by two separate circuits (e.g.: door opening in the presence of a person or in front of an ATM machine). In this case, if both zones are simultaneously activated, the two signals cause the installation to shut-down.

The safety mat can be supplied **mounted on a plate** in order to allow it to be positioned on a non-perfectly flat floor or on a grating support. Maximum dimensions of the single mat: 2000x1500 mm. Zones with larger dimensions can be formed by placing several mats side by side. The safety mat can be supplied with already mounted Aluminium profiles or with loose profiles cut to measure.

WITH ALREADY MOUNTED ALUMINIUM PROFILES



The safety mat is equipped with a 4-pole, FROR 300/500, outlet cable (4x0.35mm2) – standard length 3 m - placed at a distance of 100 mm from the right edge.

HOW TO ORDER A SAFETY MAT WITH MOUNTED PROFILES

The overall dimensions of the safety mat with mounted profiles **always include the contouring profiles**. Always attach a drawing of the safety mat, indicating the dimensions (**L=width x H=Height**), type of profiles and cable outlet position, if other than the standard one.

GSTS = Gamma System Safety Mat

L x H = Width x Height (mm)

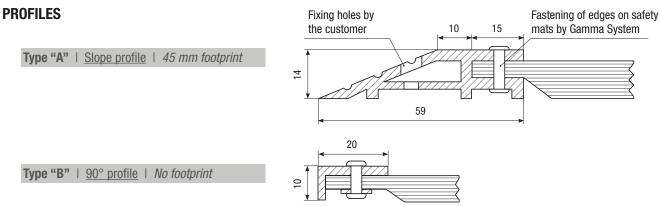
P = Embossed PVC coating, black
PM = Mounted profile

Cable = X: standard
1: special version

INFORMATION REQUIRED FOR COMPLETING THE SAFETY MAT

- **Type of A or B profiles**, the aluminium profiles are fastened to the perimeter area of the mat (dead zone) by means of rivets. If both the slope type and 90° type profiles are used, please attach a drawing indicating the position.
- Length and position of cable if other than the standard one (3 m).

DZ = Two zones



CABLE

- X: CS Standard Cable, 4x0.35mm² 3 m in length, without connector
- 1: Special version:

CSM8M: standard cable with male connector, 4 poles M8

CSCKM03V: standard cable with connector type ILME.

CKM03VG: standard cable with connector type ILME.

In case of length other than the standard one, please indicate the cable length, e.g. 10 m = C10.

Example 1: Code terminating with an X Safety mat with mounted profiles and with the following dimensions: 1000x1000 mm with slope profile on the 4 sides and standard cable outlet.

GSTSPPM1000x1000X

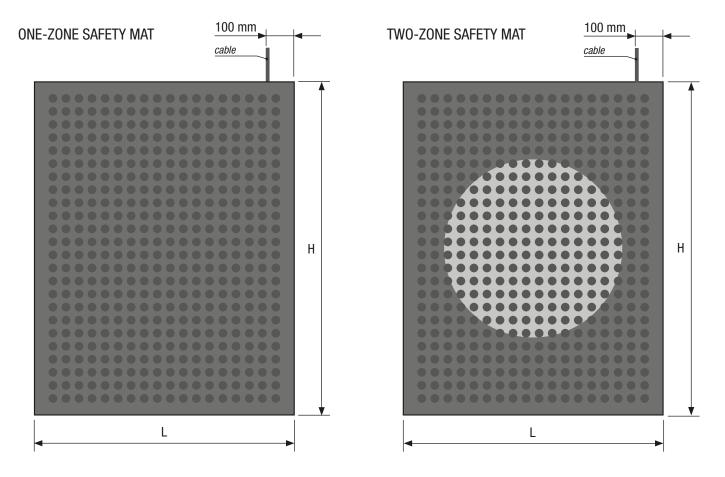
(Type "A" profile) sensitive area 910x910 mm.

Example 2: **Code terminating with an X1** Special version of the safety mat with mounted profiles and with the following dimensions: 1400x750 mm with 90° profile on the 4 sides and standard cable outlet with Connector type ILME

GSTSPPM1400x750X1

(Type "B" profile, cable CSCKM03V), sensitive area 1310x660 mm.

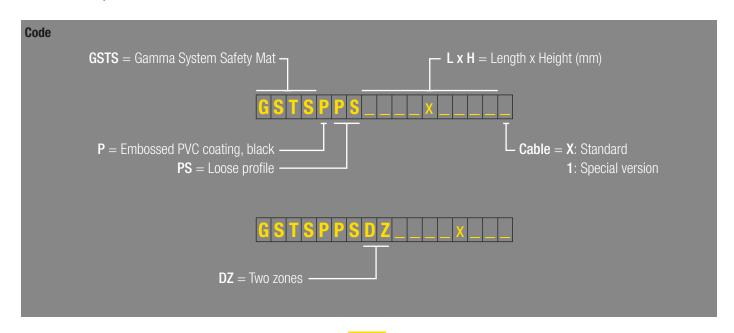
WITH ALUMINIUM PROFILES SUPPLIED LOOSE



The safety mat is equipped with a 4-pole, FROR 300/500, outlet cable (4x0.35mm2) – standard length 3 m - placed at a distance of 100 mm from the right edge.

HOW TO ORDER A SAFETY MAT WITH PROFILES SUPPLIED LOOSE

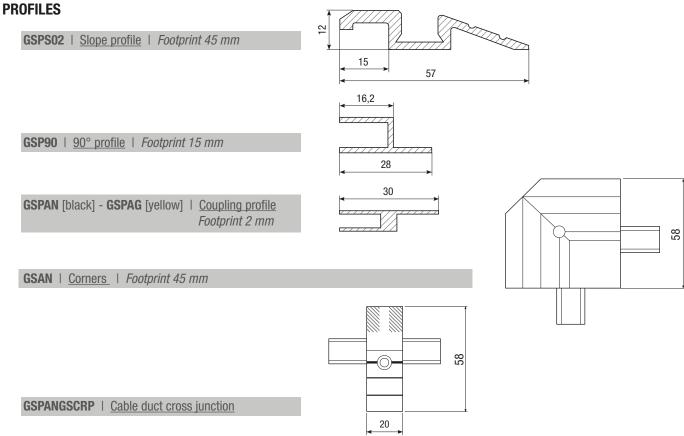
By dimension of the safety mat with loose profiles, one always intends the dimension of the sensitive part, **profile dimensions excluded**. Please attach a drawing of the safety mat indicating the dimensions ($\mathbf{L} = \mathbf{Width} \ \mathbf{x} \ \mathbf{H} = \mathbf{Height}$), type of profiles as well as the position of the cable outlet if other than the standard one.



INFORMATION REQUIRED FOR COMPLETING THE SAFETY MAT

The aluminium profiles required for fastening the safety mat to the floor are supplied loose and cut to measure.

- Aluminium profiles shall be placed along the perimeter area of the safety mat (dead zone) and fastened to the floor by
 means of rivets. If different profiles are used, please attach a drawing indicating their position.
- Length and position of cable if other than the standard ones.



CABLE

X: CS - Standard Cable, 4x0.35 mm² – 3 m in length – without connector

1: Special version:

CSM8M: standard with male connector, 4 poles M8;

CSCKM03V: standard with connector type ILME;

CKM03VG: standard with connector type ILME with hook;

In case of length other than the standard one, please indicate the cable length, e.g. 10 m = C10.

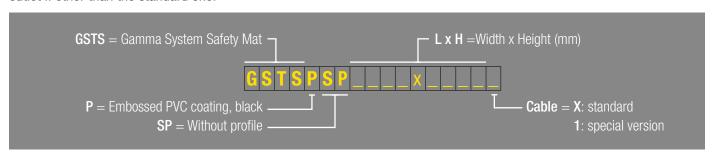
Example: safety mat with loose profiles, double area, dimension 900x750 mm with standard cable outlet.

GSTSPPSDZ0900x750 (specify the type of profile)

HOW TO ORDER A SAFETY MAT WITHOUT PROFILES

By dimension of the safety mat, one always intends the dimension of the sensitive part.

Please attach a drawing of the safety mat indicating the dimensions ($\mathbf{L} = \mathbf{Width} \times \mathbf{H} = \mathbf{Height}$) and the position of the cable outlet if other than the standard one.



SAFETY MAT WITH

ALMOND-SHAPED ALUMINIUM PROFILES

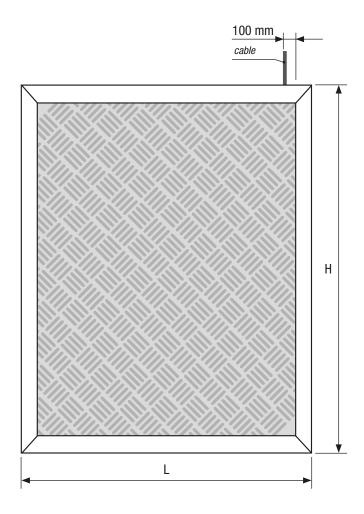


The safety mat can be supplied with aluminium profiles already mounted or supplied loose and cut to measure.

Maximum dimensions of the single safety mat: 2000x1500 mm.

WITH ALUMINIUM PROFILES ALREADY MOUNTED

The safety mat with aluminium profiles already mounted is always supplied installed on a galvanized steel sheet.

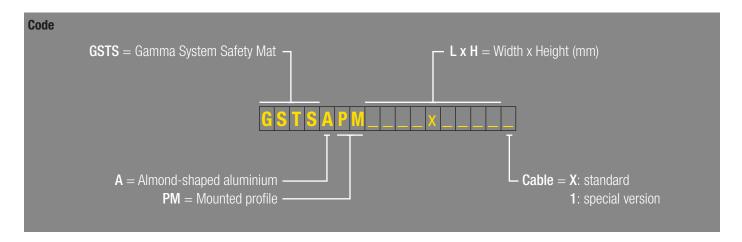


The safety mat is equipped with a 4-pole, FROR 300/500, outlet cable (4x0.35mm2) — standard length 3 m - placed at a distance of 100 mm from the right edge.

HOW TO ORDER A SAFETY MAT WITH ALREADY MOUNTED PROFILES

By dimension of the safety mat, one always intends the overall dimensions.

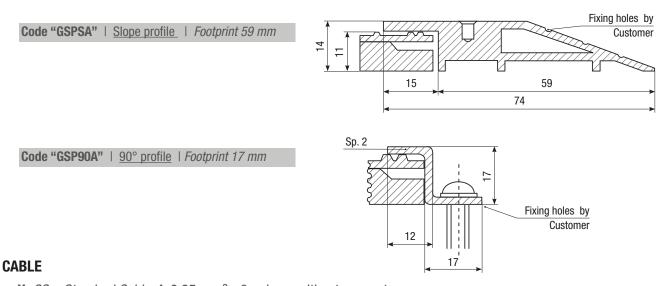
Please attach a drawing of the safety mat indicating the dimensions ($L = Width \ x H = Height$), the type of profiles and the position of the outlet cable if other than the standard one.



INFORMATION REQUIRED FOR COMPLETING THE SAFETY MAT

- The <u>aluminium profiles</u> are fastened along the perimeter area of the mat (dead zone) by means of rivets. If both the slope type and 90° type profiles are used, please attach a drawing indicating their position.
- Length and position of cable if other than the standard one.

PROFILES



X: CS – Standard Cable, 4x0.35 mm² - 3 m long, without connector

1: Special version:

CSM8M: standard with Male connector, 4 poles M8; **CSCKM03V**: standard with connector type ILME;

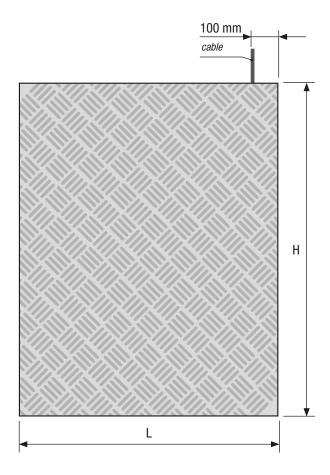
CKM03VG: standard with connector type ILME, with hook;

In case of length other than the standard one, please indicate the cable length, e.g. 10 m = C10.

Example: safety mats with mounted profiles, dimensions 1000x1000, with slope profile on 4 sides and with standard cable outlet.

GSTSAPM1000x1000X (profile type "GSPSA") sensitive area 800x800 mm

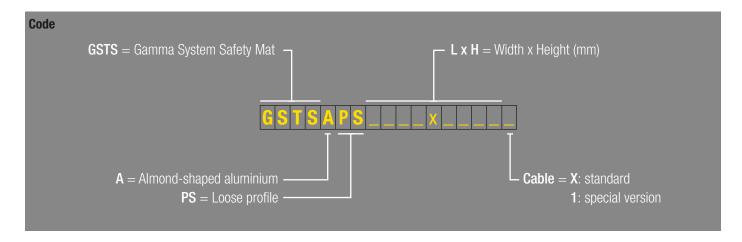
WITH ALUMINIUM PROFILES SUPPLIED LOOSE



The safety mat is equipped with a 4-pole, FROR 300/500, outlet cable (4x0.35mm2) — standard length 3 m - placed at a distance of 100 mm from the right edge.

HOW TO ORDER A SAFETY MAT WITH LOOSE PROFILES

By dimension of the safety mat with loose profiles, one always intends the dimension of the sensitive part, profile dimensions excluded. Please attach a drawing of the safety mat indicating the dimensions ($L = width \ x \ H = Height$), type of profiles as well as the position of the cable outlet if other than the standard one.



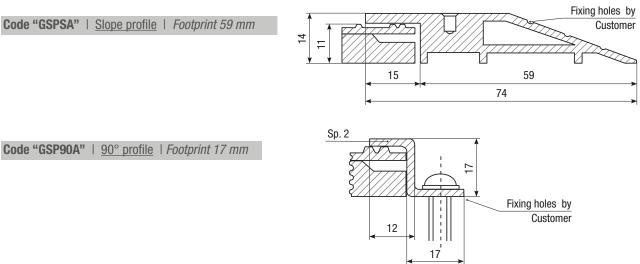
INFORMATION REQUIRED FOR COMPLETING THE SAFETY MAT

The aluminium profiles required to fasten the safety mat are supplied loose and cut to measure.

- <u>Aluminium profiles</u> shall be positioned along the perimeter area of the safety mat (dead zone) and fastened to the floor by means of rivets. If both the slope type and 90° type profiles are used, please attach a drawing indicating their position.
- Length and position of cable if other than the standard one.

PROFILES

Profiles are fastened along the perimeter area of the steel plate by means of rivets. If both the slope type and 90° type profiles are used, please indicate the profile and the position.



CABLE

X: CS - Standard cable, 4x0.35 mm² 3 m long, without connector

1: Special version:

CSM8M: standard with Male connector, 4 poles M8; CSCKM03V: standard with connector type ILME;

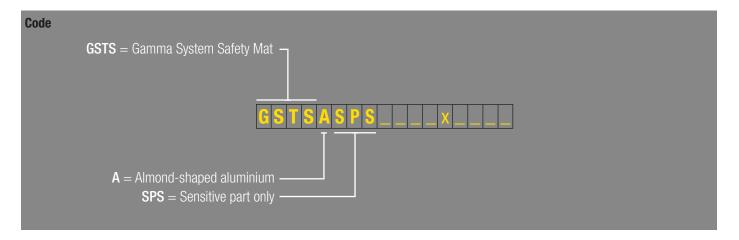
CKM03VG: standard with connector type ILME with hook;

In case of length other than standard one, please indicate the cable length, e.g. 10 m = C10.

Example: safety mat with loose profiles and dimensions 1000x1000 with slope profile on 4 sides with standard cable outlet.

GSTSAPS10000x10000X (profile type "GSPSA") max. footprint of the area 1120 x1120 mm

HOW TO ORDER THE SENSITIVE PART ONLY



MODULAR SAFETY MAT

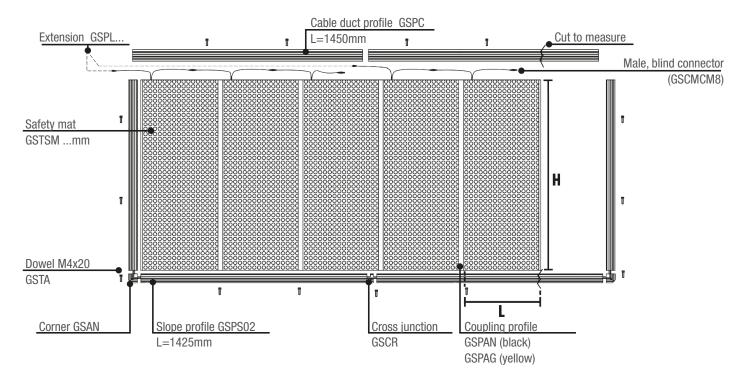
EMBOSSED PVC



Safety mat supplied with **PVC** coating only.

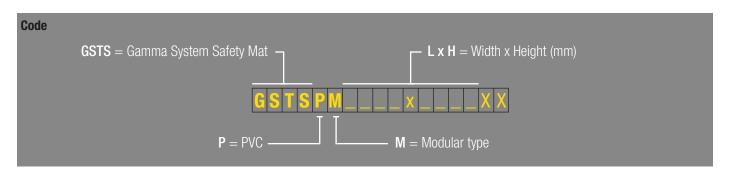
Dimensions and standard arrangement (as per drawing) and profiles supplied loose.

Modular version conceived to solve problems of transport, handling and installation.



HOW TO ORDER A MODULAR SAFETY MAT

As for the modular version of the safety mat, the **dimension is the sensitive part of the mat, profile dimensions excluded.** Please attach a drawing of the safety mat indicating the dimensions ($L = Width \ x \ H = Height$), type of profiles and their position. The mat is supplied with 2 outlet cables $L=600 \ mm \ 4$ poles, $4x0.25mm2 \ CEI \ IP65$. One is equipped with an M8 MALE connector and the other with an M8 FEMALE connector for connecting the mats in series.



INFORMATION REQUIRED FOR COMPLETING THE SAFETY MAT

The **aluminium profiles** required to fasten the mat are supplied loose and must be ordered separately.

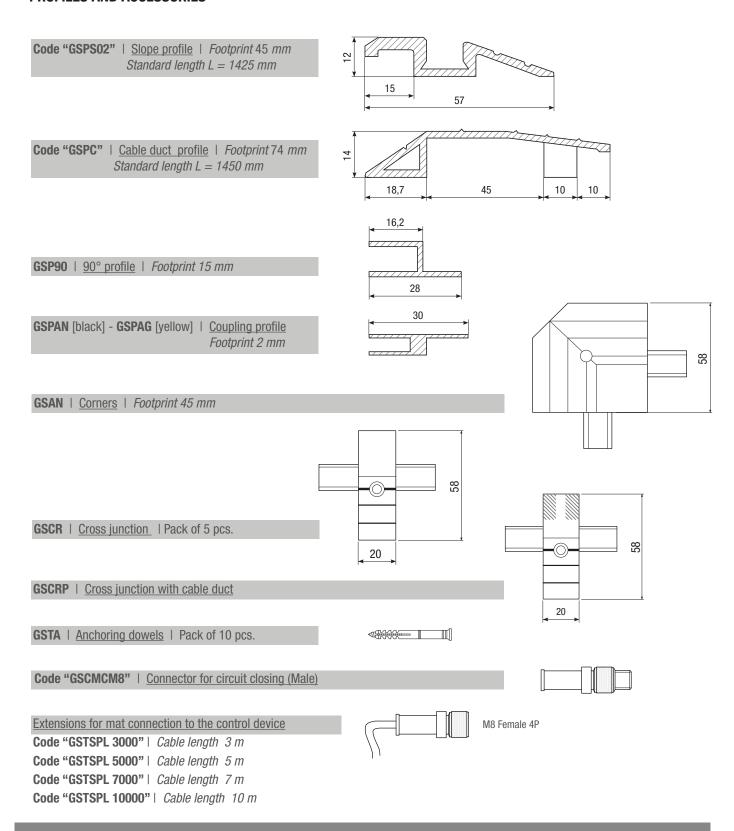
- The aluminium profiles shall be placed along the perimeter area of the safety mat (dead zone) and fastened to the floor by means of rivets. If both the slope type and 90° type profiles are used, please attach a drawing indicating their position.

- Electrical connection between the mat and the control device

An extension with an M8 FEMALE connector (code GSPL – standard length 1000-3000-5000-7000-10000 mm) is to be purchased for connecting the mat to the control device. For closing the electric circuit of the last mat, an M8 Male connector (code GSCMCM8) is to be purchased.

(Example: mat area to be divided in two separate zones = n. 02 GSCMCM8 + n. 02 GSPL3500)

PROFILES AND ACCESSORIES



Example: Modular safety mat with dimensions 1000x1500 mm (profile type "GSPS02") maximum footprint 1090x1590 mm.

GSTSPM1000x1500XX

TECHNICAL FEATURES OF TH	HE GSTS SENSO)R	
Sensor	Mat with PVC co	ating Coating	with PVC+ALUMINUM
Max thickness [mm]	10		14
Weight/m² [kg]	15 (approx.)	approx.) 22 (approx.)	
Operating pressure	re < 300 N Ø mm 80 / < 600 N Ø mm 200		nm 200
Max admissible load	(avoid manoeuvres with he	2000 N / 80 Ø mm eavy means such as lift truc	ks, motor vehicles and like
Response time with Gamma System control units	Con	Single sensor: ≤ 60 ms abination of sensors: ≤124	4 ms
Mechanical life of internal contact	2.000.000 operations		
PFH (mat)	4.29*10-8		
Max operating voltage	24 Vdc/ac		
Max operating current	60 mA / 24 V		
Electric resistance of sensor m^2 [Ω/m^2]	1.7		
Linear resistance of cable $[\Omega/m]$	0.056		
Max connection length [m]	100		
Connection cable section	min. 0.35 mm ² For cables with L>20 m min. 1 mm ²		
Outlet contact	NO		
Operating temperature	+5°C to +60°C		
Storage temperature	+5°C to +60°C		
Degree of protection	IP65		
Chemical resistance	Oils, hydrocarbons		
B _{10D}	2.000.000		
Max dimensions of each safety mat [mm]	1500 x 2000		
Dead zone	Welding peripheral zone 15 mm		
Reference Standards	EN ISO 13856-1:2013, EN ISO 13849-1		
Safety Parameters: Sensor + Control Unit	GSTS01 + GP02/E	GSTS01 + GP02R.T	GSTS01 + GP04T
Category	3	3	3
PL	d	d	d
PFH _D [1/h]	9.23*10-8	8.58*10 ⁻⁸	9.29*10-8
No. of operations/year max.	800	10000	
Usage categories	DC13 - 1,5A	AC15 - 1,2A	-
T _{10D} [years] control unit *	9.25	12.5	-
Max controllable surface [m²]	5	1	0
CE Declaration		21CMAC0015	
Other European Directives			
2012/19/UE	RAEE		
2011/65/UE	ROHS		
Regulation (CE) n°1907/2006	REACH		

^{*} Considered with max number of operations. Once the time indicated on data sheet above has elapsed, contact Gamma System After-Sale Service.





ATEX SAFETY MATS CODE SERIES **GSTSPATEX**xxxxxxxx

Our GSTSPATEX safety mats are "simple apparatuses" intended for use in intrinsically safe systems, according to what set by the EN 60079-11:2012, art. 5.7 a standard.

The electrical circuits of such apparatuses are incapable of causing an explosion in the surrounding explosive atmospheres, therefore they do not fall into the application field of the European Directive 2014/34/EU (ATEX) (EN 60079-11:2012, Art. 5.7).

The temperature class T6 [IEC-EN 60079-11 – Simple Apparatus Form] has been assigned to the internal contacts of these mats. They can be introduced into intrinsically safe systems with "ia" protection level, for substances of groups IIA, IIB and IIC (gas or flammable vapours) and/or of groups IIIA, IIB and IIC (combustible dusts).

Depending on the types of expected Associated Apparatuses, these systems can feature the characteristics indicated below, in conformity with the EN 60079-0, 60079-11 and 60079-25 Standards and with the essential requests of the European Directive 2014/34/EU (ATEX).

II 2GD Ex ia IIC T6 Gb / Ex ia IIIC T85°C Db

Here below is a short legend / description of the code and peculiarities of the system into which our product can be incorporated.

TYPE OF USE

II = Apparatus / system groups for use in surface industries (no mines).

2 = ATEX category corresponding to "high" protection level.

ZONES OF USE/POSITIONING

Zone 1 - 21 zones with possible risk of explosive atmosphere during the normal operation of the installation / process.

Zone 2 - 22 zones with possible risk of explosive atmosphere ONLY in case of malfunctions or faults of the installation / process.

SUITABLE FOR USE IN THE PRESENCE OF FLAMMABLE SUBSTANCES / COMBUSTIBLES

GD: G = Gas/Flammable vapours and D = Combustible dusts.

E.g.: Product protected against potentially explosive atmospheres.

PROTECTION LEVEL OF INTRISIC SAFETY

ia: The electric circuit assures safety when power fed within the defined voltage, current and power limits, under normal working conditions, in the presence of ONE single FAULT and in the presence of TWO simultaneous and independent FAULTS.

SUBSTANCES WHICH CAN BE PRESENT WHERE THE PRODUCT IS USED / POSITIONED

Gas or flammable vapours of IIA, IIB and/or IIC Groups.

Combustible dusts of IIIA, IIIB and/or IIIC.

TEMPERATURE CLASS / MAXIMUM SURFACE TEMPERATURE

T6 / 85°C

PROTECTION LEVEL OF THE APPARATUS (EPL) / ZONE OF POSSIBLE USE

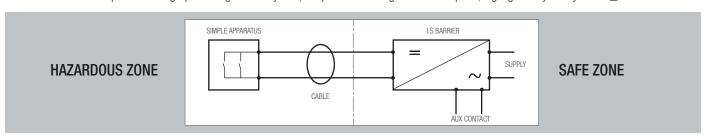
Gb = high protection level (for gas and/or vapours) – can be used in Zone 1 (and 2)

Db = high protection level (for dusts) – can be used in zone 21 (and 22).

The product is to be incorporated in an "intrinsically safe" circuit / system, interfaced to an adequately "Associated Apparatus" (Safety Barrier) for managing the electric contacts (such as, for example, our product type D5030S – D5030D) built in a "safe zone" / or internally to an "explosion proof Ex d" enclosure, adequately certified.

WARNING: In order to avoid the accumulation of electrostatic charges, the 4 parts which form the aluminium frame **must** be equipotentially bonded and grounded at a point, highlighted by the symbol \perp .

In case of use of metal plate covering / protecting the safety mat, the plate **must** be grounded at a point, highlighted by the symbol $\frac{1}{2}$.



Simple Apparatus (1)		Cable	Barrier (1 – 2 channels)	
Manufacturer: Gamm	a System S.r.I.	Manufacturer: Lapp Group	Manufacturer: G.M. International S.r.I.	
Type: GSTSPATEX		Type: ÖLFLEX® EB CY 300/500 V	Type: D5030S (1 channel) or D5030D (2 channels)	
Rated electric characters Un: 24 Vdc - In: up to 3		Formation: 4 x 0.75 mm ²	Protection mode: [Ex i	a Ga] IIC
SAFETY PARAMETERS		Capacity : 160 pF/m ⁽²⁾ Capacity : 250 pF/m ⁽³⁾	Certified: BVS 10 ATEX E 113 X	
Ui: 24 V		Inductance: 0.52 µH/m	Um: 253 V	Uo: 10.5 V
li: 30 mA	Pi: N.A. ⁽⁴⁾	Length: ≤ 20 m	lo: 22 mA	Po: 56 mW
Ci: negligible	Li: negligible	Total capacity (Cc) = $13.2 \text{ nF}^{(5)}$ Total inductance (Lc) = $10.4 \mu\text{H}$	Co: 2.4 μF	Lo: 78.3 mH

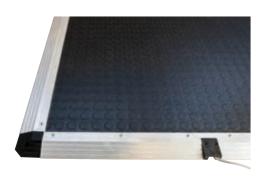
- (1) Pressure-sensitive contacts inside the safety mats \ (2) Conductor / conductor \ (3) Conductor / shielding.
- (4) Current, obviously with Intrinsic Safety: Not applicable to simple contacts.
- (5) Considered as "parallel" of 3 capacities: conductor / conductor + 2 x conductor / shielding.

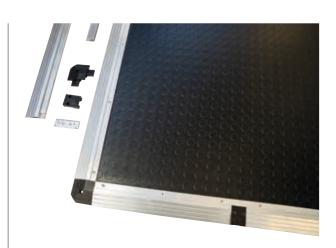
VERIFICATION OF THE SYSTEM SAFETY

 $U_i > U_0$: OK $I_i > I_0$: OK $C_i + C_c << C_0$: OK $L_i + L_c << L_0$: OK

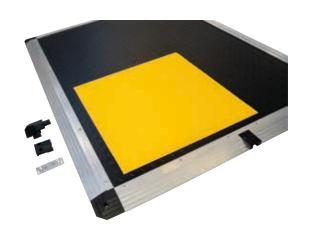
Minimum requirement Ex ib IIC T5 / Ex ib IIIC T100°C

Requirement satisfied Ex ia IIC T6 / Ex ia IIIC T85°C







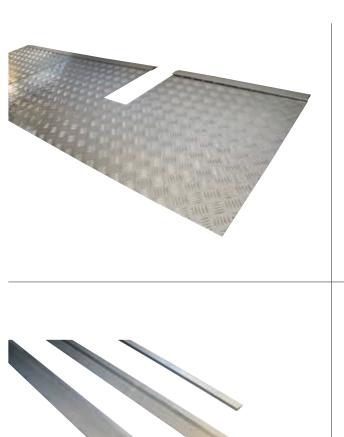
























SENSITIVE EDGES

The sensitive edge is a safety component used to avoid crashing or cutting risks by sliding doors, automatic moving guards, automated moving guards, electrical gates, etc.

The edges feature a PVC coating with an internal sensor, consisting of 2 conductive blades, separated by a non-conductive part. When the edge is pressed, the blades come into contact and make the circuit.

The change in state of the internal sensor (NO to NC) is processed by the "control unit" that emits a stop signal to the machine thereby removing the hazardous situation.

PRE-ASSEMBLED

EDGES



Standard version; length upon customer's request with pre-assembled sensor and aluminium support.

Models available: Type B0, Type B1N, Type B2N.

EDGE TYPE "B0"

Profile made of black EPDM. It ensures maximum sensitivity to activation. Particularly suitable as an emergency button or as an alternative to emergency wire micro switching.

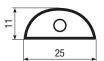
Supplied with both side adhesive tape for wall fixing.

The edges of the profile are sealed with polyurethane resin to ensure better watertight property.

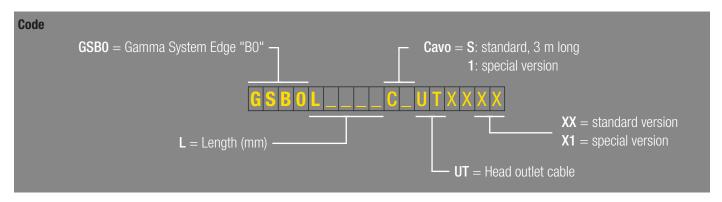
For the edge type "BO", the outlet cable can only be on the head side.

Different lengths of the cable available upon request (please indicate when ordering).

N.B. The product cannot be used as safety function



HOW TO ORDER AN EDGE TYPE "BO"



CABLE

S: CS - Standard cable 4x0.35 mm² FROR 300/500, 3 m in length

1: For lengths other than the standard one, please indicate the cable length, e.g. 10 m = C10.

Example 1: edge type "B0" 1000 mm in length with standard cable, e.g. 10 m = C10.

GSBOL1000CSUTXXXX (profile Type "A") sensitive area 910x910 mm

Example 2: edge type "B0" 1000 mm in length with cable 10 m in length and with 4-pole, M8 male connector.

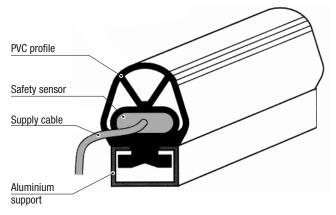
GSBOL1000C10UTXX1

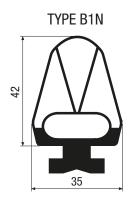
EDGE TYPE "B1N" AND "B2N"

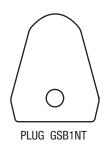
Profile made of black PVC for edges type B1N and B2N. The edges feature a sensor on the bottom part of the profile so to ensure sensitivity with front side operations, as well as with a max. angle of $\pm 45^{\circ}$.

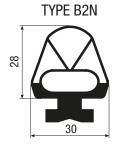
The ends of the profile are sealed with polyurethane resin to ensure better watertight property.

Different lengths of the outlet cable available upon request (please indicate when ordering).

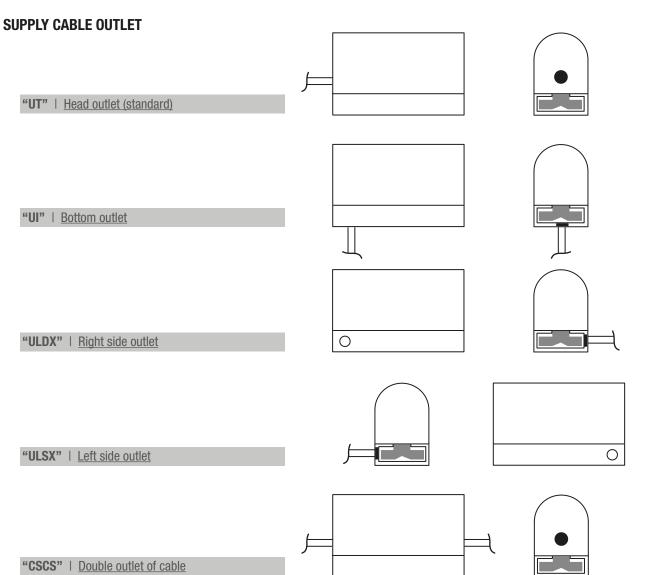








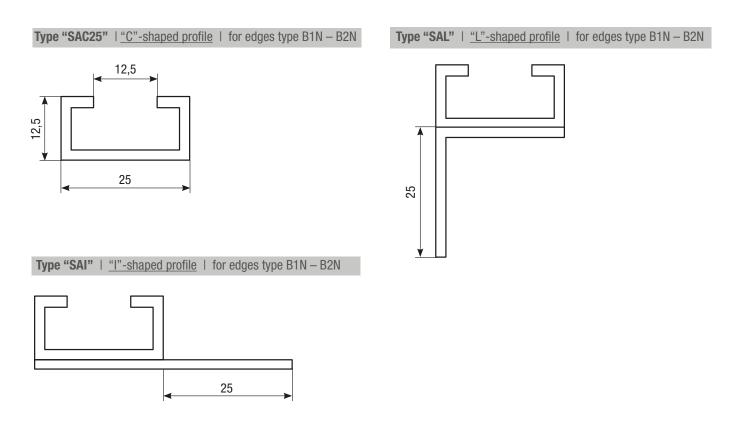




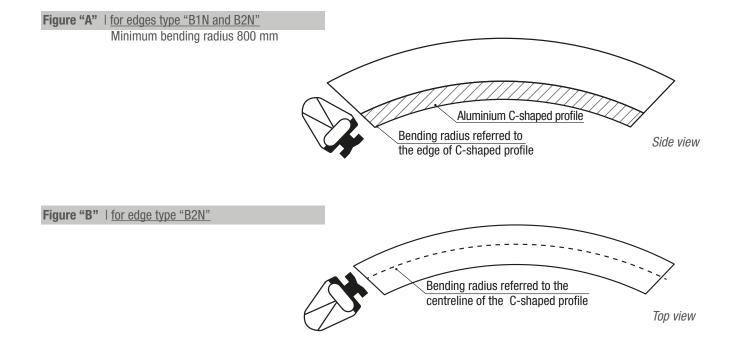
INFORMATION REQUIRED FOR COMPLETING THE SENSITIVE EDGE

The edges are supplied complete with an aluminium profile required for fastening. Three types of supports are available.

FASTENING SUPPORT

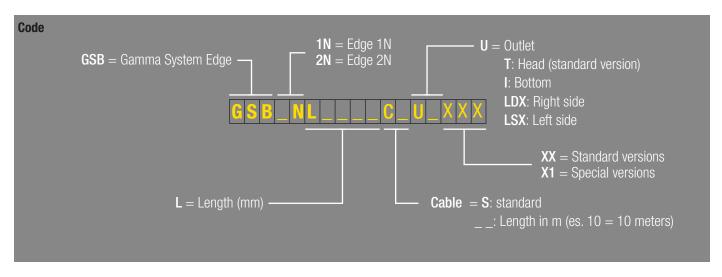


All edges listed can be supplied in curved version with the following bending radiuses:



Attention: Figure "A" AND Figure "B" not executable together on the same profile.

HOW TO ORDER AN EDGE TYPE "B1N" OR "B2N"



CABLE

- S: CS Standard Cable, 4x0.35 mm², 3 meters FROR 300/500
- __: For lengths other than the standard one, please indicate the cable length, e.g. 10 m = C10.

Example 1: edge type "B1N" 1000 mm in length with standard cable 3 m in length, head outlet, aluminium profile type SAC25.

GSB1NL1000CSUTXXX

Example 2: edge type "B1N" 1000 mm in length with standard cable 3 m in length, with M8 connector, aluminium profile SAI or SAL 25 or head outlet.

GSB1NL1000CSUTXX1

Example 3: edge type "B1N" 1000 mm in length with standard cable 3 m in length, standard side outlet (right), aluminium profile type SAC25.

GSB1NL1000CSULDXX

Example 4: edge type "B1N" 1000 mm in length with standard cable 3 m in length, with M8 connector, aluminium profile SAI or SAL 25 or side outlet (left).

GSB1NL1000CSULSX1

Example 5: edge "B1N" 1000 mm in length with standard cable 3 m in length, bottom outlet, aluminium profile type SAC25.

GSB1NL1000CSUIXXX

Example 6: edge "B1N" 1000 mm in length with cable 0.6 meters in length, head outlet, aluminium profile type SAC25

GSB1NL1000C06UTXX

Example 7: edge "B1N" 1000 mm in length, double outlet, standard cable 3 m in length, aluminium profile type SAC25.

GSB1NL1000CSCSUTX

Example 8: edge "B1N" 1000 mm in length, double outlet, cable with connector type M8M – M8F.

GSB1NL1000CSCSUT1

TECHNICAL FEATURES — SENSITIVE EDGES					
Sensor	Type B0	Type B1N	Туре	B2N	
Max operating angle α	90°	90°	80)°	
Pre-run (test piece Ø 80, at 100 mm/s) [mm]	3	6.6	7	7	
Overrun (test pieces Ø 80, a 100 mm/s)	-	17.3 mm at 250 N 19.3 mm at 400 N 21.3 mm at 600 N	9.1 mm 10.1 mm 13.1 mm	at 400 N	
Max operating force (test pieces Ø 80, a 100 mm/s) [N]	-	137	14	1	
Operating distance [mm]	3		5		
Overrun operation [mm]	2	20 10		0	
Material	EPDM	P'	VC		
Length * (upon request) [m]	max 15	ma	x 6		
Weight [kg/m]	-	0.9 0.8		8	
Mounting orientation	-	All			
Fastening material	Double-sided adhesive tape	Aluminium profile			
Chemical resistance	Acids, atmospheric agents				
Degree of protection	IP 54 IP 65				
Operating temperature	+5°C to +60°C				
Storage Temperature	+5°C to +60°C				
Max applicable thrust [N]	500				
Power cord**	4x0.35 mm ²				
Output contact	N.O.				
Rated supply voltage	24 Vdc				
B _{10D} sensor	_	113000	800	000	
T _{10D} [years] control unit	-	20 14			
Dead surface		25 mm from each side			
Part of human body which can be detected***		Hand, limb, body			
Reference Standard	_	EN 13856-2:2013; EN ISO 13849-1		349-1	
Safety Parameters: Sensor + Control Unit		Sensor + GP02/E	Sensor + GP02R.T	Sensor + GP04T	
Category	-		3		
PL	-	d			
PFH _D [1/h]	-	8.58*10-8	9.29	*10 ⁻⁸	
No. of operations/year	-	5600			
Usage categories	-	DC13 - 1.5 A AC1 - 1.5 A	AC15 (230) 1.2 A	DC13 0.4 A	
Response time with control unit (test piece ø80 at 100 mm/sec T20°C) [ms]	-	59	66	70	
Max controllable length [m]	-	12	20		
EC Declaration	-	20CMAC0013	20CMA	C0014	
Other European Directives			*		
2012/19/UE RAEE					
2011/65/UE	ROHS				
Regulation (CE) n. 1907/2006		REACH			
<u> </u>	1	-			

^{*} The max length for the edge assembled is 6000 mm

** For length over 20 m, use wires with section of 1 mm²

*** Not suitable to detect fingers.

CONDUCTIVE EDGES

PRE-ASSEMBLED OR "DO-IT-YOURSELF" VERSION



Pre-assembled or "do-it-yourself" version (cut and mounting of accessories by the customer/installer)

The following types are available:

Conductive edge type B1NC 8.2 $k\Omega$

Conductive edge type B1NC-AG with universal foot 8.2 k Ω

Conductive edge type B1NC-AGB with lips and universal foot 8.2 k Ω

Conductive edge type B2C 8.2 $k\Omega$

Conductive edge type B2C-AG with universal foot 8.2 k Ω

Conductive edge type B2C-AGB with lips and universal foot 8.2 k Ω

Conductive sensor type B0C 8.2 $k\Omega$

Conductive edge type BOC-AG with universal foot 8.2 k Ω

CONDUCTIVE EDGE 8.2 KΩ

It consists of a TPE thermoplastic profile with two internal co-extruded parts made of conductive plastic material (sensor) and two copper wires, to stabilize the resistive value of the contact over the entire length of the edge.

Particularly suitable for outdoor use, in any type of environment and at any temperature (-15°C to +55°C). It can be supplied as a "**do-it-yourself**" version, with a series of accessories allowing the customer/installer to implement the edge directly on the machine/system.

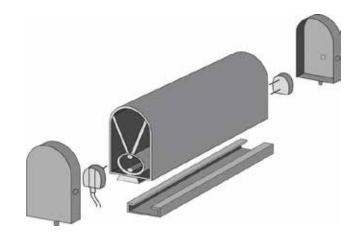
Upon request, the edge can be supplied assembled, tailor-cut to measure and complete with all accessories.

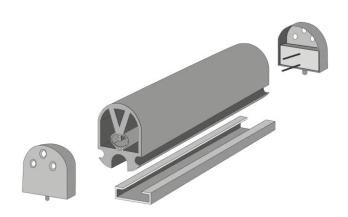
The supply of the system is made by means of a 2-wire electric cable, 2x0.35 mm2 CEI 20-22 with die-cast needle connector to allow easy fitting into the two chambers containing the copper cable. Standard length of cable: 3 m.

The electric circuit is closed by a needle connector containing an electric resistance, 8.2kOhm.

The ends of the edge are sealed by means of special end caps which, sealed with a special sealant, ensure better watertight property.

The standard outlet of the supply cable is at the end of the profile. If side or bottom part outlet is needed, please indicate when ordering. For the "do-it-yourself" version, the cable outlet will be implemented by drilling the cable hole into the terminal end cap.

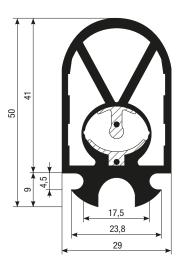




EDGES AVAILABLE

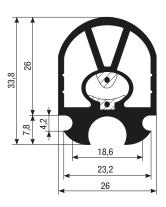
Type B1NC (roll of 25 m) Fastening supports: -SAC29

- -SAL29
- -SAI29



Type B2C (roll of 25 m) Fastening supports:

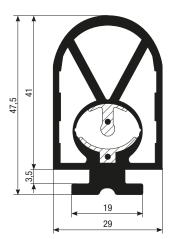
- -SAC29
- -SAL29
- -SAI29



Type B1NC-AG

(roll of 25 m) Universal foot Fastening supports:

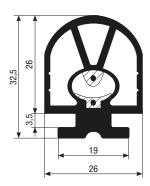
- -SAC25
- -SAL25
- -SAI25



Type B2C-AG

(roll of 25 m) Universal foot Fastening supports:

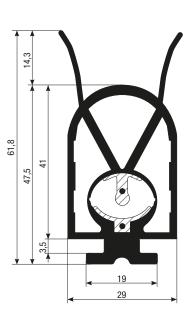
- -SAC25
- -SAL25
- -SAI25



Type B1NC-AGB

With lips (roll of 25 m) Fastening supports:

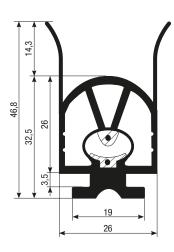
- -SAC25
- -SAL25
- -SAI25



Type B2C-AGB

With lips (roll of 25 m) Universal foot Fastening supports:

- -SAC25
- -SAL25
- -SAI25



Type BOC

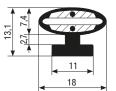
(roll of 100 m)



Type BOC-AG (roll of 100 m)

Universal foot Fastening supports:

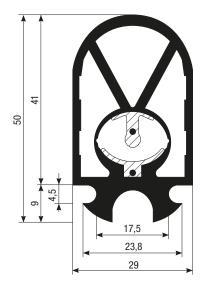
-SAC15



All edges are supplied in rolls, diameter 120x20 cm

Upon request the sensitive edges can be supplied in conformity with the EN 45545-2:2013+A1:2015.Standard.

SENSITIVE EDGE TYPE "B1NC"





"DO-IT-YOURSELF" VERSION

Please order the single components according to the following pattern:

- 1 Pack of profile type **B1NC profile** (standard roll of 25 m)
- 1 Connector with electric cable type KCC
- 1 Needle connector type KCR (with resistance)
- 1 Kit containing 2 off closing end cap type TC1
- 1 Primer bottle (10ml) code PR
- 1 Sealant bottle (10ml) code CY

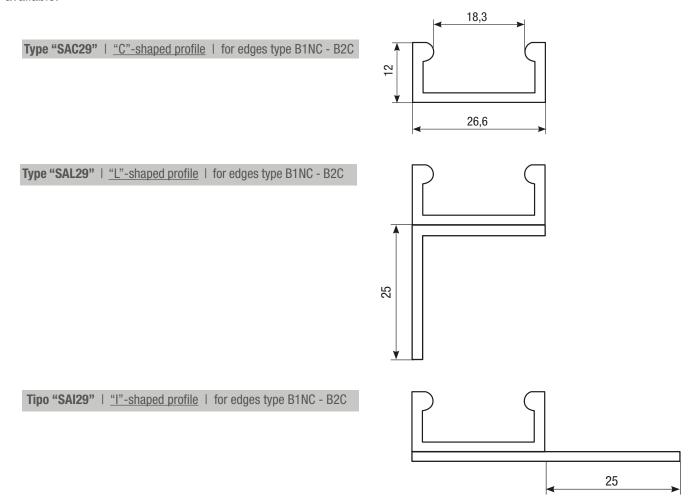
CONNECTORS

KCC | Connector with cable | Cable length 3 m **KCR** | Connector with resistance $8.2 \text{ k}\Omega$

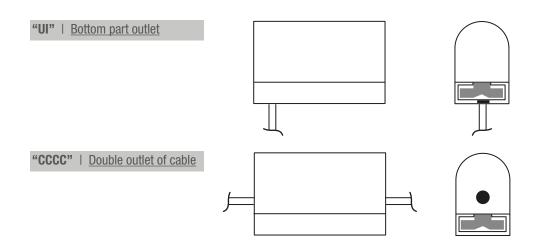


ALUMINIUM SUPPORT FOR EDGE FASTENING

The edge fastening is carried out by installing the edge on a suitable aluminium support. Three types of supports are available.



SUPPLY CABLE OUTLET



SEALANTS FOR "DO-IT-YOURSELF" EDGES



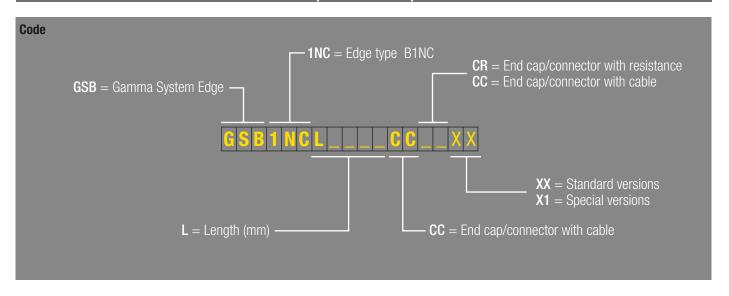


"GSBCY" | Sealant bottle 10 ml type CY





HOW TO ORDER AN EDGE TYPE "B1NC" (ASSEMBLED)



X: Standard Version with:

- End cap/connector with cable (2x0.35 mm², 3 m in length, FROR 300/500)
- End cap/connector with resistance
- Aluminium support type SAC29

1: Special Version, e.g.:

- Cable length other than the standard one (standard 3 m). Please indicate the cable length, e.g. 10 =C10.
- Aluminium support Type SAL29 or SAl29

Example 1: edge type "B1NC" 1000 mm in length, with end cap/connector with standard cable 3 m in length and end cap/connector with resistance, aluminium profile type SAC29

GSB1NCL1000CCCRXX

Example 2: edge "B1NC" 1000 mm in length with end cap/connector with standard cable, 3 m in length and end cap/connector with resistance, aluminium profile type SAL29

GSB1NCL1000CCCRX1

Example 3: edge "B1NC" 1000 mm in length with end cap/connector with standard cable and end cap/ connector with resistance, aluminium profile type SAI29

GSB1NCL1000CCCRX2

Example 4: edge "B1NC" 1000 mm in length with double standard cable outlet, 3 m in length, aluminium profile type SAC29

GSB1NCL1000CCCCXX

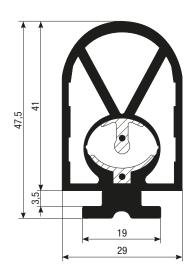
Example 5: edge "B1NC" 1300 mm in length with double standard cable outlet, 3 m in length, aluminium profile SAL29

GSB1NCL1300CCCCX1

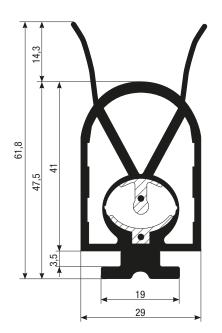
SENSITIVE EDGE TYPE "B1NC-AG" AND "B1NC-AGB"

The edge type B1NC-AG differs from type B1NC in the anchoring foot, which has been studied to make it interchangeable with most of profiles on the market, and for its completion accessories.

B1NC-AG Universal foot



B1NC-AGB with lips and universal foot





"DO-IT-YOURSELF" VERSION

Please order the single components according to the following pattern:

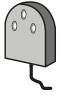
- 1 Pack of profile type B1NC-AG or B1NC-AGB (standard roll of 25 m)
- 1 **Kit of end cap/needle connectors type KC1** (1 end cap/connector with electric cable type KC1AGC + 1 end cap / connector with resistance type KC1AGR)
- 1 aluminium support, unit of measure expressed in linear meters (type SAC25 SAL25 SAl25 for edge fastening)
- 1 Primer bottle (10ml) code PR
- 1 Sealant bottle (10ml) code CY

CONNECTORS

Kit of end caps/connectors type GSB1NCAGKC1AG containing:

KC1AGC | End cap/connector with cable | Length 3 m

KC1AGR | End cap/connector with resistance

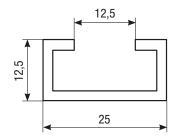


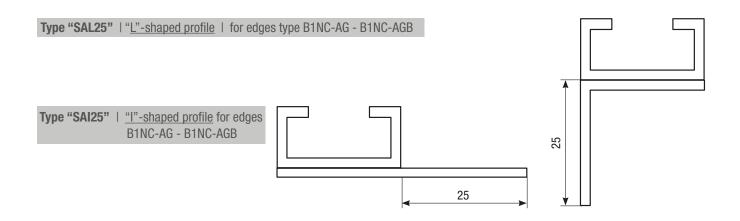


ALUMINIUM SUPPORT FOR EDGE FASTENING

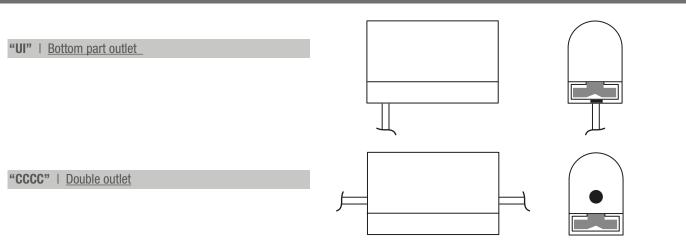
The edge fastening is realised by installing the edge on a suitable aluminium support. Three types of supports are available.

Type "SAC25" | "C"-shaped profile | for edge type B1NC-AG - B1NC-AGB

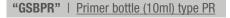




SUPPLY CABLE OUTLET



SEALANTS FOR "DO-IT-YOURSELF" EDGES



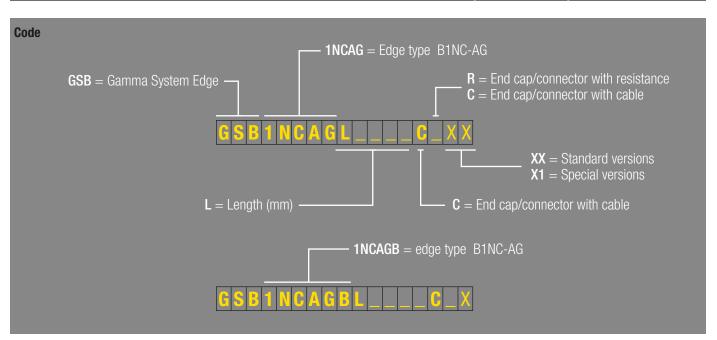


"GSBCY" | Sealant bottle (10ml) type CY

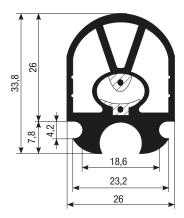




HOW TO ORDER AN EDGE TYPE "B1NC-AG" AND "B1NC-AGB" (ASSEMBLED)



SENSITIVE EDGE TYPE "B2C"





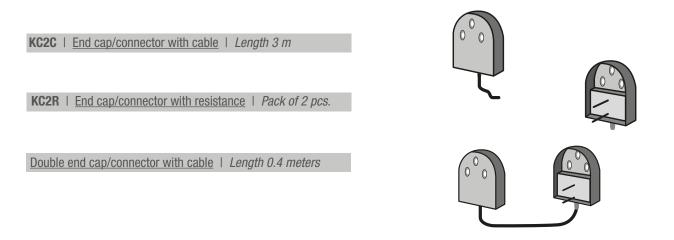


"DO-IT-YOURSELF" VERSION

Please order the single components according to the following this pattern:

- 1 Pack of **profile B2C** (standard roll of 25 m)
- 1 **kit end cap/needle connectors** type KC2 (1 end cap/connector with electric cable type KC2C + 1 end cap/connector with resistance type KC2R)
- 1 aluminium support with unit of measure expressed in linear meters (type SAC29 SAL29 SAl29 for edge fastening)
- 1 Primer bottle (10ml) code PRR
- 1 Sealant bottle (10ml) code CY

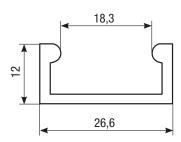
CONNECTORS

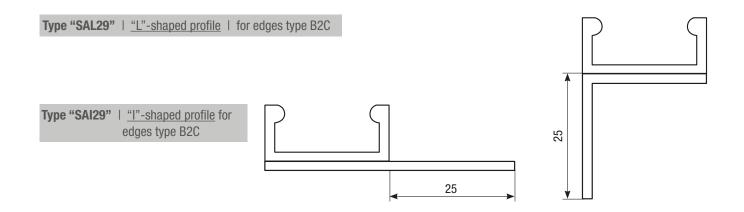


ALUMINIUM SUPPORT FOR EDGE FASTENING

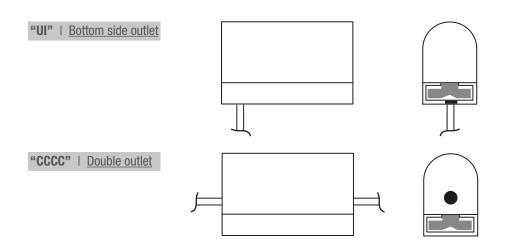
The edge fastening is realised by installing the edge on a suitable aluminium support. Three types of supports are available.

Type "SAC29" | <u>"C"-shaped profile</u> | for edges type B2C





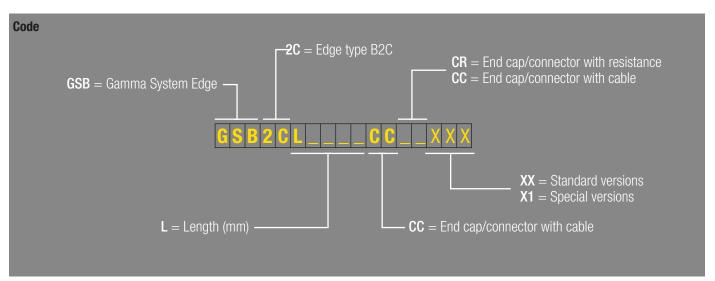
SUPPLY CABLE OUTLET



SEALANTS FOR "DO-IT-YOURSELF" EDGES



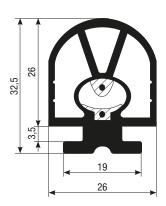
HOW TO ORDER AN EDGE TYPE "B2C" (ASSEMBLED)



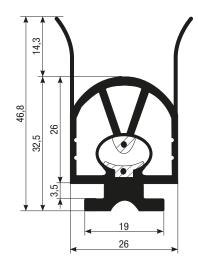
SENSITIVE EDGE TYPE "B2C-AG" AND B2C-AGB"

The edge type B2C-AG differs from type B2C in the anchoring foot, which has been studied to make it interchangeable with most of profiles on the market, and for its completion accessories.

TYPE B2C-AG Universal foot



TYPE B2C-AGB with lips and universal foot



Roll of 25 m

ROLL OF 25 M

Please order the single components according to the following this pattern:

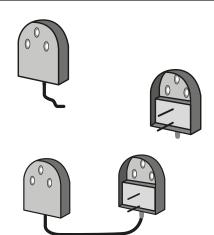
- 1 Pack of **profile type B2C-AG or B2C-AGB** (standard roll 25 meters)
- 1 **Kit end cap/needle connectors** type KC2 (1 end cap/connector with electric cable type KC2C + 1 end cap/connector with resistance type KC2R).
- 1 aluminium support with unit of measure in linear meters (type SAC25 CAL25 SAI25 for edge fastening)
- 1 Primer bottle (10ml) code PR
- 1 Sealant bottle (10ml) code CY

CONNECTORS

KC2C | End cap/connector with cable | *Length 3 meters*

KC2R | End cap/connector with resistance | Pack of 2 pcs.

Double end cap/connector with cable | Length 0.4 meters

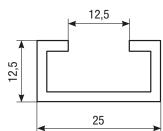


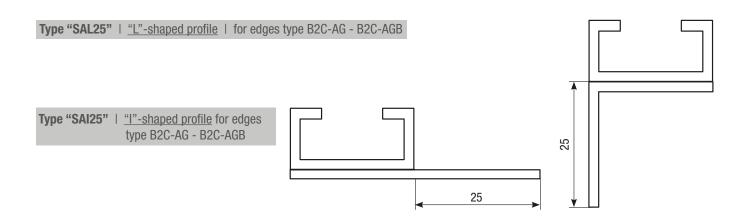
ALUMINIUM SUPPORT FOR EDGE FASTENING

The fastening is carried out by installing the edge on a suitable aluminium support. Three types of support are available.

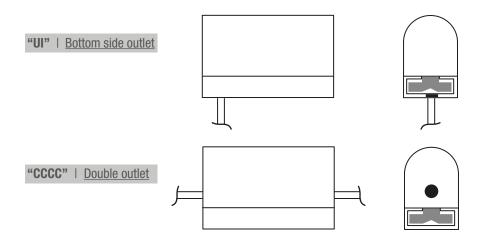
too types of support are available.

Type "SAC25" | "C"-shaped profile | for edges type B2C-AG - B2C-AGB



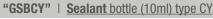


SUPPLY CABLE OUTLET



SEALANTS FOR "DO-IT-YOURSELF" EDGES

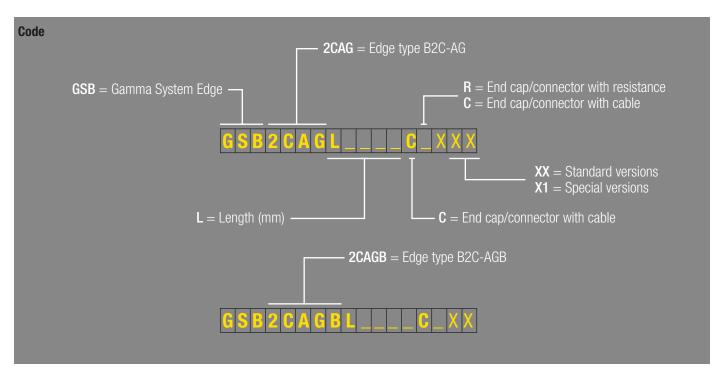








HOW TO ORDER AN EDGE TYPE "B2C-AG" AND "B2C-AGB" (ASSEMBLED)

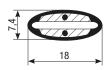


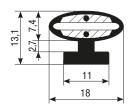
SENSITIVE EDGE TYPE "BOC" AND "BOC-AG"

TYPE BOC

TYPE BOC-AG Universal foot

Roll of 100 m







N.B. Upon request the sensitive edge can be supplied in conformity with the EN 45545-2-2013+A1:2015 Standard.

"DO-IT-YOURSELF" VERSION

Please order the single components according to the following pattern:

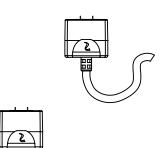
- 1 Pack of **profile BOC** (standard roll of 100 meters)
- 1 **kit end cap/needle connectors** type KCDAG (1 end cap/connector with resistance type KCOAGR + 1 end cap/connector with electric cable type KCOAGC)
- 1 aluminium support with unit of measure expressed in linear meters (type SAC15 for edge fastening type BOC-AG)
- 1 Primer bottle (10ml) code PR
- 1 Sealant bottle (10ml) code CY

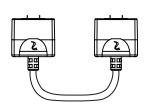
CONNECTORS

KCOC | End cap/connector with cable | Length 3 m

KCOR | End cap/connector with resistance | *Pack of 2 pcs.*

Double end cap/connector with cable | Length 0.17 m or 0.5 m

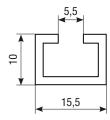




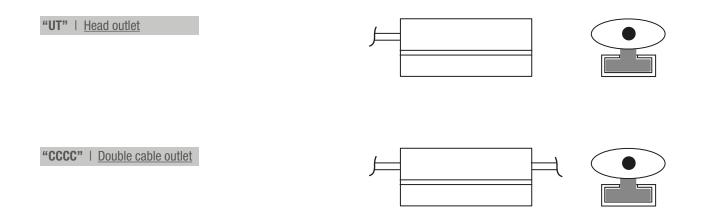
ALUMINIUM SUPPORT FOR EDGE FASTENING

The fastening of the edge type BOC-AG is carried out by installing the edge on a suitable aluminium support.

Tipo "SAC15" | "C"-shaped profile | for edge type BOC-AG



SUPPLY CABLE OUTLET

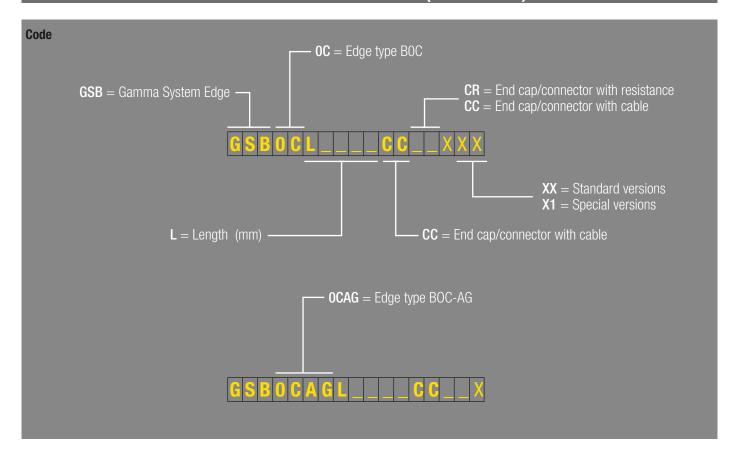


CABLE

- **S**: *CS Standard Cable*, **2x0.35** mm² 3 m in length, FROR 300/500 __: For lengths other than the standard one, please indicate the cable length e.g.10 m = **C10**.
- **SEALANTS FOR "DO-IT-YOURSELF" EDGES**



HOW TO ORDER AN EDGE TYPE "BOC" AND "BOC-AG" (ASSEMBLED)



TECHNICAL FEATURES - SENSITIN	/E EUG	E2				
Sensor	Type B1	NC - Type I	B1NC-AG	Type B	2C - Type	B2C-AG
Max operating angle α	90°					
Pre-run (test piece Ø 80 - 100 mm/sec) [mm]		5.05			5.40	
Overrun (test pieces Ø 80 - 10 mm/sec)	17.9	64 mm at 2 94 mm at 4 24 mm at 6	00N	4.1	8 mm at 2 8 mm at 4 8 mm at 6	NOC
Max operating force (test piece Ø 80 - 100 mm/sec)	146 N (-15°C) 84 N (-15°C)				C)	
Max response time with Gamma System control units [ms]		50			54	
Material			TPE (blace	ck colour)		
Length*		Mounted v	ersion, max	6 m or 25	m-long rol	
Max length of sensor [m]		25 (can	be control	led via cont	trol unit)	
Weight [kg/m]		0.6			0.4	
Mounting orientation			Д	MI		
Fastening material		Aluminiur	n profile sta	andard Len	gth = 6 m	
Dimensions of non-sensitive surface			40 mm froi	m each end	1	
Operating temperature			+5°C to) +55°C		
Storage temperature			+5°C to) +55°C		
Chemical resistance			See Use	r Manual		
Max applicable thrust [N]			50	00		
Degree of protection (EN 60529)			IP	65		
Power cord**			2x0.3	5 mm ²		
Output contact			N.	.0.		
Max. length of connection cables [m]			10	00		
Rated supply voltage			24	Vdc		
Max contact voltage [V]			3	80		
Max contact current [mA]			3	80		
B _{10D} sensor			192	2000		
T _{10D} [years] Control unit			>	20		
Part of human body which can be detected***			Hand, lir	nb, body		
Reference standard	EN ISO	13856-2:	2013; EN IS	50 13849-1	I; EN 1297	3:2009
Safety Parameters: Sensor + Control Unit	Sensor + GP02R	Sensor + GP02R-C	Sensor + GP04R	Sensor + GP02R	Sensor + GP02R-C	Sensor + GP04R
Category				3		
PL				d		T
PFH _D [1/h]	8.58	*10-8	9.29*10 ⁻⁸		*10-8	9.29*10
No. of operations/year****		I	90	000	I	T
Usage categories	AC15 (230) 4A	AC15 (230) / DC13 (24) 3A	DC13 0.4A	AC15 (230) 4A	AC15 (230) / DC13 (24) 3A	DC13 0.4A
EC Declaration	1	6CMAC004	.4	1	6CMAC004	15
Other European Directives						
2012/19/UE			R.A	\EE		
2011/65/UE			RO	HS		
Regulation (EC) n°1907/2006			REA	ACH		
	1					

^{*} The maximum length for the edge assembled is 6000 mm. For longer lengths they can be split into more parts and then connecting the sensors in series between them.

^{**} For length over 20 meters, use wires with section of 1 mm²

^{***} Not suitable to detect fingers.

^{****} Considered the maximum number of operations.

TECHNICAL FEATURES - SENSITIVE EDGES					
Sensor	Type B00	c	Туј	pe BOC-AG	
Max operating angle α		90°			
Pre-run (test piece Ø 80 - 100 mm/sec) [mm]		1.9			
Overrun (test piece Ø 80, 10 mm/sec)		3 mm at 250 N 3.3 mm at 400 N 4.3 mm at 600 N			
Max operating force (test piece Ø 80, 10 mm/sec) [N]		140			
Response time with Gamma System control units [ms]		< 54	1		
Material		TPE (black	colour)		
Length*	Roll of 100	m		rsion, max 6 m or roll of 100 m	
Max length of sensor [m]	25 (c	an be controlled	d via control	unit)	
Weight [kg/m]	0.08			0.12	
Fastening Material	NA	1	Aluminium pro	ofile - standard L = 6 m	
Dimensions of non-sensitive surface		2 mm from	each end		
Operating temperature	+5°C to +55°C				
Storage temperature		+5°C to +	⊦55°C		
Chemical resistance		See User I	Manual		
Max applicable thrust [N]		500			
Degree of protection (EN 60529)	IP65				
B _{10D} sensor	200000				
T _{10D} [years] Control unit		20			
Power cord**		2x0.25 ı	mm ²		
Output contact		N.O.			
Max length of connection cables [m]		100			
Rated supply voltage		24 Vo	dc		
Part of human body which can be detected ***		Hand, limb	o, body		
Reference standard	EN ISO 13856-2:2013	; EN ISO 13849)-1; EN ISO 1	12978:2003+A1:2009	
Safety Parameters: Sensor + Control Unit	Sensor + GP02R	Sensor + G	PO2R-C	Sensor + GP04R	
Category		3			
PL		d			
PFH _D [1/h]	8.58*10 ⁻⁸ 9.29*10 ⁻⁸			9.29*10 ⁻⁸	
No. of operations/year ****		1000			
Usage categories	DC13 1 A	AC15 (230)/DC	C13 (24) 3A	DC13 0,4A	
Response time with control unit (test piece Ø 80, a 100 mm/s, T20°C) [ms]	23				
EC Declaration		20CMAC	0015		
Other European Directives					
2012/19/UE	RAEE				
2011/65/UE	ROHS				
Regulation (CE) n°1907/2006		REAC	H		

^{*} The maximum length for the sensor assembled is 6000 mm. For longer lengths they can be split into more parts by connecting in series the sensors between them.

^{**} For length over 20 meters, use wires with section of 1 mm²

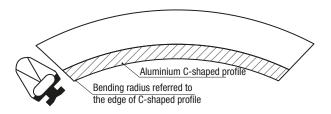
^{***} Not suitable to detect fingers.

^{****} Considered the maximum number of operations.

SPECIAL WORKS

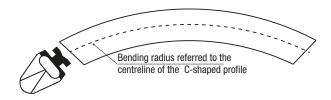
All edges listed can be supplied in curved version with minimum bend radius of 500 mm.

Figure "A" | For edges type "B1NC" - "B1NC-AG" - "B2C" - "B2C-AG"



Side view

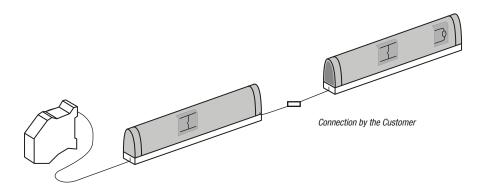
Figure "B" | For edges "B1NC" - "B1NC-AG" - "B2C" - "B2C-AG" - "B0C" - "B0C-AG"



Top view

Attention: Figure "A" and Figure "B" not executable together on the same profile

CONNECTION IN SERIES OF 2 OR MORE RESISTIVE EDGES 8.2Ω

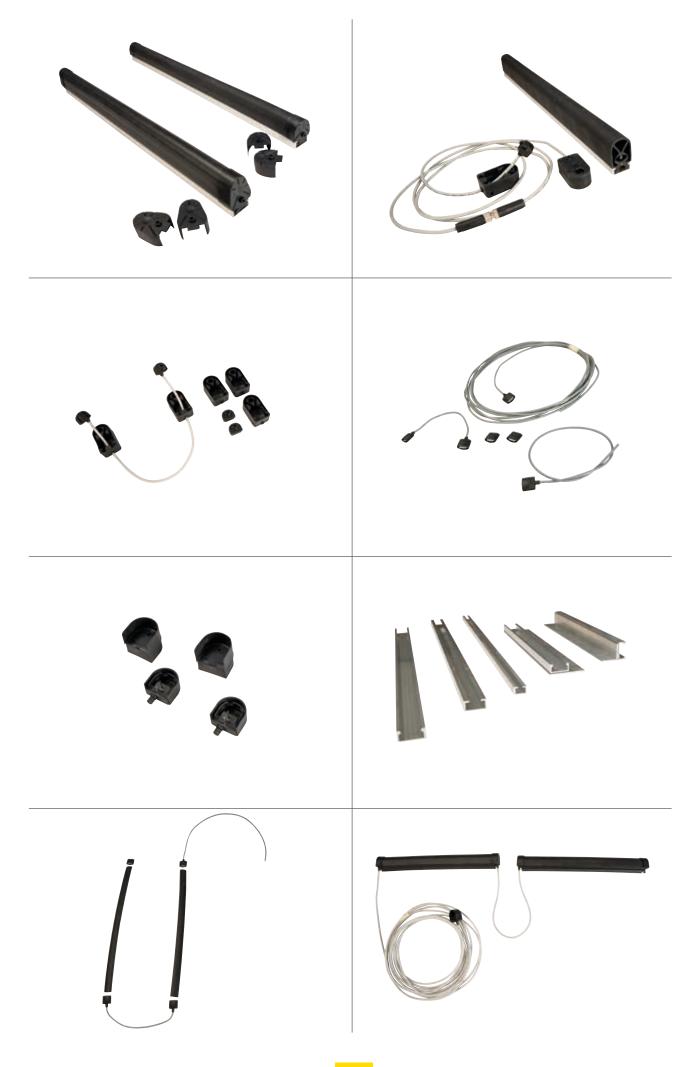


In case of two or more resistive sensors connected "IN SERIES", in order to ensure correct connection, the first sensor shall be provided with the input and output cable and the last sensor of the series with the input cable and final resistance (see figure).

In case of "DO-IT-YOURSELF" version, the following accessories shall have to be provided for connecting in series more resistive sensors. *Example of order for connecting two sensors:*

- For type **B1NC**:
 - 3 needle connectors with cable type KCC (code GSB1NKCC)
 - 1 needle connector with resistance type KCR (code GSB1NKCR)
 - 2 packs of closing end caps type TC1 (code GSB1NCTC1)
- For type **B2C**:
 - 3 needle connectors with cable type KC2C (code GSB2CKC2C)
 - 1 needle connector with resistance type KC2R (code GSB2KC2R)
- For type **BOC**:
 - 3 needle connectors with cable type KCOC (code GSBOCKCC)
 - 1 needle connector with resistance type KCOR (code (code GSBOCKCR)









SAFETY BUMPERS

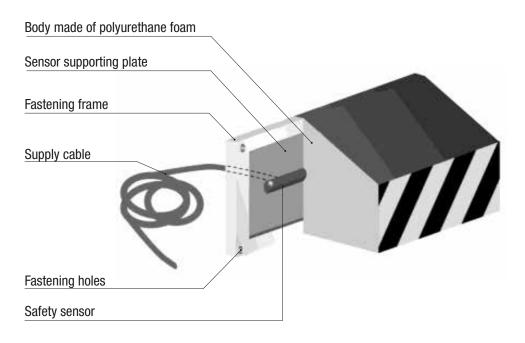
The pressure-sensitive safety bumper is used to protect personnel from collision against vehicles or moving parts of an industrial machine such as AGV, stacker cranes, wire-guided vehicles, automatic warehouses, etc...

When minimum compression is applied to the bumper, after a pre-run, the internal contact of the sensor closes and changes its state (from NO to NC). The "control unit" immediately emits a stop signal indicating that a change in the sensor state has occurred and removes the hazardous situation.

After the pre-run, the bumper still allows for a compression called "overrun", which varies according to the bumper depth, and such to further soften the impact.

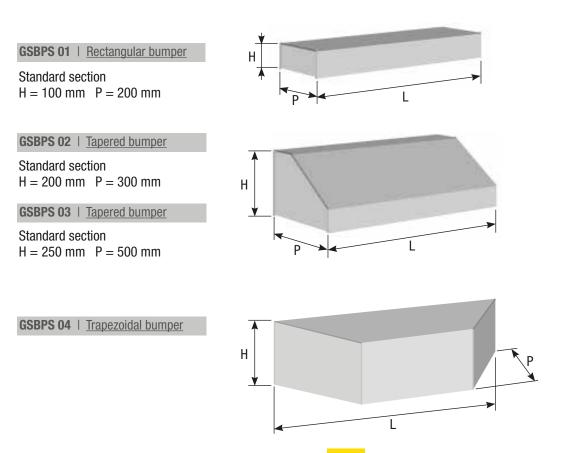
Bumpers are made of polyurethane foam glued to a fastening frame and covered with protective fabric. A pressure-sensitive sensor, called "sensor", is housed inside the bumper.

Bumpers are available with standard maximum length of 3 m. For other lengths, they can be split into several parts (request to be indicated when ordering). *Other shapes and dimensions available upon request.*



The bumper is equipped with a 4-pole outlet cable, 4x0.35mm2 FROR 300/500 – standard length 3 m.

STANDARD SHAPES



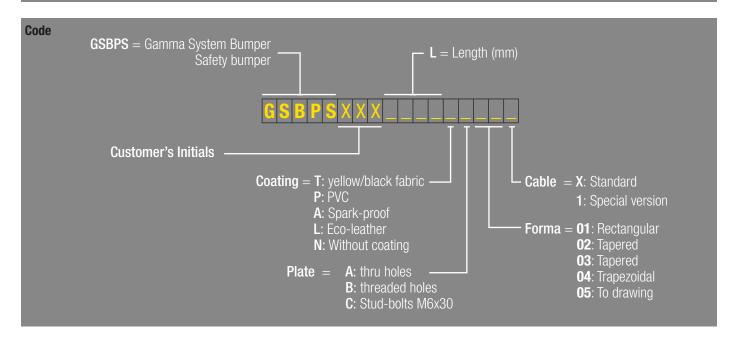
DIMENSIONING OF THE SAFETY BUMPER

To find out the correct depth of the bumper, see the following data:

- Pre-run (up to switching point);
 - SB = 20% of bumper depth;
- Overrun (max. deformation);
 - SV = 50% of bumper depth;
- Non-deformable part: 30% of bumper depth.

The choice of bumper depth shall be made taking into consideration the stop space and the required **SV** overrun.

HOW TO ORDER THE SAFETY BUMPER



INFORMATION REQUIRED FOR COMPLETING THE BUMPER

When ordering, please always consider the following:

- Supply a **drawing** of the bumper and specify **length**, **height and depth** in mm.
- Specify the **type** of **coating** material;
- Specify the **type of plate** for fastening to the machine;
- Specify the **cable length** if other than the standard one.

COATING

Four types are available:

- T Black fabric with yellow stripes (standard coating)
- P PVC
- **A** Spark-proof (fireproof coating or coating resistant to aggressive products)
- L Eco-leather.

The standard version of the bumper is supplied with black fabric cover and front part with slanted yellow-black stripes. Other colours or cover types indicated above available upon request.

CABLE

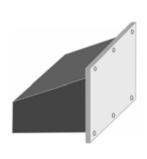
S: CS - Standard cable, 4x0.35 mm² length 3 m - FROR 300/500

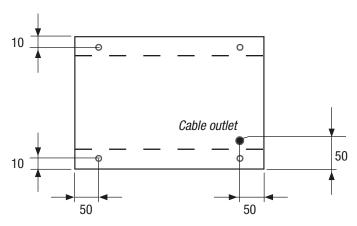
__: For lengths other than the standard one, please indicate the cable length e.g. 10 m = C10.

BUMPER FASTENING

The bumper is mounted to the "machine" by means of a frame-plate which may come in three different configurations:

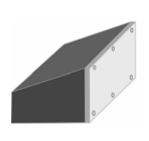
Type "A" Frame-plate which protrudes from the bumper and has Ø 8.5 mm holes for fastening to the machine via screws and bolts.

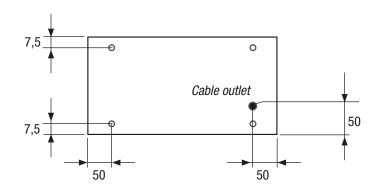




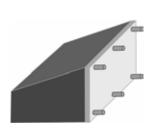
Type "B" Frame-plate flush with the bumper and with threaded holes (specify when ordering) for fastening to the inside of the machine via screws.

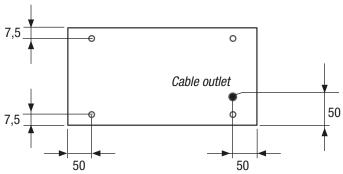
Version B not recommended for bumpers with PVC coating for outdoor applications.





Type "C" Frame-plate flush with the bumper and with M6 stud bolts, 30 mm long, for fastening to the inside of the machine via bolts.





N.B. For bumpers longer than 500 mm, other additional fastening holes will be drilled (centre distance from one hole and another \leq 500 mm.

TECHNICAL FEATURES BUMPER					
	GSBPS01	GSBPS02	GSBPS03		
Max activation angle		±45°			
Pre-run (test piece Ø 80, at 100 mm/s)		< 20% of sensor depth			
Overrun (test piece Ø 80, at 100 mm/s)		50% of sensor depth			
Non-deformable part		30% of sensor depth			
Max activation force (test piece Ø 80, at 10 mm/s) [N]	32	56	24		
Max activation force (test piece Ø 80, at 100 mm/s) [N]	48	56	32		
Max admissible load [N]		500			
Max length of sensor* [mm]		3000			
Weight [kg/m]	5,5	8	11		
Max operating voltage		24 Vdc			
Power cord**	$4x0.35 \text{ mm}^2 \text{ standard length } 3 \text{ m}$ $4x1 \text{ mm}^2 \text{ length } > 20 \text{ m} \text{ (max } 100 \text{ m)}$				
Output contact	N.O.				
Operating temperature of sensor		-10°C to + 50°C			
Type of coating	Yellow/black fabric, PVC, spark-proof and eco-leather				
Degree of protection (according to EN 60529) of sensor	IP 54***				
B _{10D}		260000			
Part of human body which can be detected****		Hand, limb, body			
Reference standard	EN ISO	13856-3:2013 ; EN ISO	13849-1		
Safety Parameter - Sensor + control unit	GSBPS0x + GP02/E	GSBPS0x + GP02R.T	GSBPS0x + GP04T		
Category		3			
PL		d			
PFH _D [1/h]	8.58*10-8	8.58*10-8	9.29*10 ⁻⁸		
No. of operations/year****		12000			
Usage category	AC1 – 3 A DC13 – 1.5 A	AC15 (230) - 1.2 A	DC13 - 0.4 A		
T10D [years] control unit	20	20	-		
EC Declaration		21CMAC0014			
Other European Directives					
2012/19/UE		RAEE			
2011/65/UE	ROHS				
Regulation (CE) n. 1907/2006	REACH				

^{*} Max length of sensor 3000 mm. For longer lengths, sensors can be divided into several parts and connected in series.

Recupero dopo la deformazione:

For a deformation equal to the running stroke equivalent to 250 N applied throughout the 24-hour period, the depth variation is less than 20% after 30s, less than 10% after 5 min and less than 5% after 30 min.

^{**} For lengths over 20 m, use wires with section of 1 mm².

^{***} With welded PVC coating; degree of protection IP65.

^{****} Bumpers are not suitable to detect fingers.

^{******} Considering the max number of operations. Once the time indicated on the data sheet above has elapsed, contact the Gamma System After-Sales Service.





ATEX BUMPER CODE SERIES **GSBPSATEX**xxxxxxxx

Our bumpers type GSTSPATEXxx are "simple apparatuses" intended for use in intrinsically safe systems, according to what specified by the EN 60079-11:2012, art. 5.7 Standard.

The electrical circuits of such apparatuses are incapable of causing an explosion in the surrounding explosive atmospheres and therefore they do not fall into the application field of the European Directive 2014/34/EU (ATEX) (EN 60079-11:2012, Art. 5.7).

The temperature class T6 [IEC-EN 60079-11 – Simple Apparatus Form] has been assigned to the internal contacts of these bumpers. They can be incorporated into intrinsically safe systems with "ia" protection level, for substances belonging to groups IIA, IIB and IIC (gas or flammable vapours) and/or of groups IIIA, IIB and IIC (combustible dusts).

Depending on the types of expected Associated Apparatuses, these systems can feature the characteristics indicated below, in conformity with the EN 60079-0, 60079-11 and 60079-25 Standards and with the essential requests of the European Directive 2014/34/EU (ATEX).

II 2GD Ex ia IIC T6 Gb / Ex ia IIIC T85°C Db

Here below is a short legend / description of the code and peculiarities of the system into which our product may be incorporated.

TYPE OF USE

II = Apparatus / system groups for use in surface industries (no mines).

2 = ATEX category corresponding to "high" protection level.

ZONES OF USE/POSITIONING

Zone 1 - 21 zones with possible risk of explosive atmosphere during the normal operation of the installation / process.

Zone 2 - 22 zones with possible risk of explosive atmosphere ONLY in case of malfunctions or faults of the installation / process.

SUITABLE FOR USE IN THE PRESENCE OF FLAMMABLE SUBSTANCES / COMBUSTIBLES

GD: G = Gas/Flammable vapours and D = Combustible dusts.

E.g.: Product protected against the risk of potentially explosive atmospheres.

PROTECTION LEVEL OF INTRINSIC SAFETY

ia: The electric circuit ensures safety when power fed within the defined voltage, current and power limits, under normal working conditions, in the presence of ONE single FAULT and in the presence of TWO simultaneous and independent FAULTS

SUBSTANCES WHICH CAN BE PRESENT WHERE THE PRODUCT IS USED / POSITIONED

Gas or flammable vapors of IIA, IIB and/or IIC Groups.

Combustible dusts of IIIA, IIIB and/or IIIC.

TEMPERATURE CLASS / MAXIMUM SURFACE TEMPERATURE

T6 / 85°C

PROTECTION LEVEL OF THE APPARATUS (EPL) / AREAS OF POSSIBLE USE

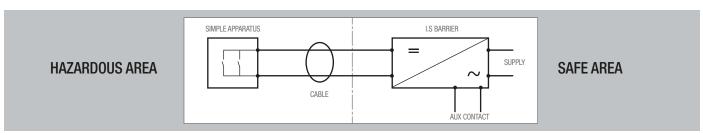
Gb = high protection level (for gas and/or vapours) - can be used in Zone 1 (and 2)

Db = high protection level (for dusts) – can be used in zone 21 (and 22)

The product is to be incorporated in an "intrinsically safe" circuit / system, interfaced to an adequately "Associated Apparatus" (Safety Barrier) for managing the electric contacts (such as for example our product type D5030S – D5030D) built in a "safe zone" / or internally to an "explosion proof Ex d" enclosure, adequately certified.

<u>WARNING:</u> In order to avoid the accumulation of electrostatic charges, the 4 parts which form the aluminium frame **must** have equipotential bonding and grounded at a point, highlighted by the symbol $\frac{1}{2}$.

In case of use of metal plate covering / protecting the safety mat, the plate must be grounded at point, highlighted by the symbol $\stackrel{\bot}{=}$.



Simple Ap	pparatus ⁽¹⁾	Cable	Barrier (1 – 2 channels)	
Manufacturer: Gamm	a System S.r.I.	Manufacturer: Lapp Group	Manufacturer: G.M. International S.r.I.	
Type: GSBPSATEX		Type: ÖLFLEX® EB CY 300/500 V	Type: D5030S (1 channel) or D5030D (2 channels)	
Rated electric characte Un: 24Vdc – In: up to 3		Formation: 4 x 0.75 mm ²	Protection mode: [Ex i	a Ga] IIC
SAFETY PARAMETERS		Capacity: 160 pF/m ⁽²⁾ Capacity: 250 pF/m ⁽³⁾	Certified: BVS 10 ATEX E 113 X	
Ui: 24 V		Inductance: 0.52 µH/m	Um: 253 V	Uo: 10.5 V
li: 30 mA	Pi: N.A. ⁽⁴⁾	Length: ≤ 20 m	lo: 22 mA	Po: 56 mW
Ci: negligible	Li: negligible	Total capacity (Cc) = 13.2 nF ⁽⁵⁾ Total inductance (Lc) = 10.4 μ H	Co: 2.4 µF	Lo: 78.3 mH

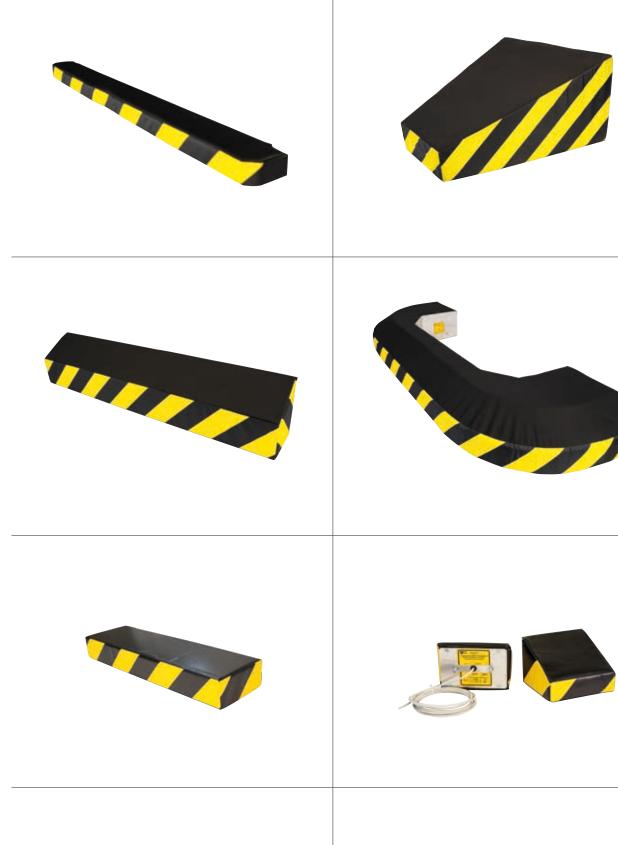
- (1) Pressure-sensitive contacts inside the safety mats | (2) Conductor / conductor | (3) Conductor / shielding.
- (4) Coherent with Intrinsic Safety; Not applicable to simple contacts.
- (5) Considered as "parallel" of 3 capacities: conductor / conductor + 2 x conductor / shielding.

VERIFICATION OF THE SYSTEM SAFETY

 $U_i > U_0$: OK $I_i > I_0$: OK $C_i + C_c << C_0$: OK $L_i + L_c << L_0$: OK

Minimum requirement
Ex ib IIC T5 / Ex ib IIIC T100°C

Requirement satisfied Ex ia IIC T6 / Ex ia IIIC T85°C

























CONTROL UNIT OR CONTROL DEVICE FOR SAFETY MATS, SAFETY EDGES AND SAFETY BUMPERS

The control unit is an apparatus conceived and used to constantly check proper operation of a sensor (safety mat, safety edge or safety bumper).

Pressure exerted on the sensor causes the output contact of the control device to break.

The control unit constantly verifies good operation of both the sensor and the connecting circuit.

A control device is capable of supervising and controlling several sensors but it cannot perform the self-diagnosis to detect which of the sensors is faulty.

If several sensors are installed, it is a good practice to use one control unit every 3 or 4 sensors. Models available: GP02/E GP02R.T - GP02R.T1 GP04T - GP04R GP02R and GP02R-C only for edges with electric resistance, 8.2 k Ω

DESCRIPTION

Emergency stop circuit of the sensor used to manage and control the sensor and equipped with two safety relays with forced opening contacts.

The relays, which are usually activated, deactivate if the following conditions arise:

- Power failure
- Activation of the safety mat, edge and bumper.
- Internal faults to the control unit;
- Breaking of the circuit inside the safety mat, safety edge and safety bumpers or interruption of connecting cables between the control unit and the sensor (safety mat, edge and bumper).

The devices are supplied with automatic reset function. Manual reset function also available.

In case the control unit is used without reset function, this option may be supplied through the control system of the machine (please refer to EN 13849-1 Standard).

OPERATION

Two separate channels detect voltage at the ends of sensor terminals (safety mat, edges, bumper) and each channel switches a safety relay with forced opening contacts.

MODELS:

GP02/E GP02R.T (automatic reset) - G02R.T1 (manual reset)

Supply voltage is limited by a current limiting switch and relevant piloting circuit in order to prevent short-circuit currents to arise during the closing phase of the sensor (safety mat, edge and bumper). The control unit performs a self-control cycle each time a cycle or a putting into operation is executed. Input terminals are provided for:

- Test signal which activates/deactivates the circuit of the control device by stimulating the activation of the sensor and verifying the system efficiency;
- Manual/Feedback reset signal.

The two modules differ in the number of output contacts: model GP02/E has one NO safety contact whereas model GP02/E-S2 and GP02R have two safety NO contacts.

GP04T

Safety unit for 4-wire sensor with 2 static outputs type OSSD (PNP).

GP02R AND GP02R FOR SAFETY EDGES WITH ELECTRIC RESISTANCE 8.2 $K\Omega$

Two symmetrical circuits detect the current circulating in the edge set for the 8.2 K Ω resistance.

When a variation resulting from a fault or an edge activation is detected, the output relays are de-energized. They break the safety contacts.

GP04R

Safety control units for 2-wire resistive sensor, 8.2 KΩ, with 2 static outputs OSSD (PNP).

TECHNICAL FEATURES						
		GP02/E	GP02R.T	GP02R	GP02R-C	
		GI OZ/E	GI 021111	8,2k Ω	8,2k Ω	
PL			е			
Category		4.0.414.0.0	3		N. 1.0.0	
PFH _D (1/h)		4.94*10-8	4.94*10-8)*10 ⁻⁸	
No. of operations/year T _{10D} [years]		80000 9.25*	40000	40000	18000	
I _{10D} [years]		9.25 DC13 – 1.5 A	>20	>20	>20 AC15 – 3A	
Usage categories		AC1 – 3A	DC13 – 1A	DC13 – 1A	DC13 – 3A	
Electrical data			041/4-	100/		
Supply voltage	/da\ [m\l]		24 Vdc =			
Current consumption with sensor activated (24V		90	15 ≤ 120		15	
Current consumption with reset module (24Vdc) Internal protection of power supply	[IIIA]		≤ 120 YES (280 mA)	≤ 120	15 280 mA)	
Inputs		YES (1 A)	1E9 (200 IIIA)	1E9 (2	200 IIIA)	
Connectable sensor		4 wi	roc	Docietivo 9	2kΩ 2 wires	
Input short-circuit detection		4 1/1	YE		ZK12 Z WII 65	
Input connection interruption detection			YE			
Max length of connection cables [m]			10			
Min section of connection cables			0.35 mm² (1m			
Max resistance of sensor/s, activated $[\Omega]$		40	100		10	
Voltage applied to inputs		70	24 V		ro .	
Max current (peak value) [mA]			20			
Safety outputs			20	<u> </u>		
Number of safety outputs		1	2		2	
Rated voltage/Max switchable voltage [Vac/Vdc		250/400	230/300		/300	
Rated current in AC15 230 Vac/DC13 24 Vdc [A]	1	64 in DC	1.5 A / 1.2 A		/ 1.2 A	
Material of standard contacts		AgNi	AgSnO ₂		SnO ₂	
Rated current in Vdc		7.9	24			
Rated power AC/DC VA (50 Hz)/W		-/0.7	-/0.25).25	
Delay to energizing (reset)		25 ms (typical)	12 ms		ms	
Delay to de-energizing (trip)		10 ms (typical)	< 25 ms 17 ms			
Protection against over-current		6 A quick-action / 4 A delayed		ick-action / 2 A d	elayed	
Mechanical life		,	10	7		
Signal outputs						
Number of signal outputs			1			
	Vac		12	5		
Max operating voltage	Vdc		30	1		
Max current 110 Vac [A]	•		0.2			
Max current 24 Vdc [A]			0.5	5		
Environmental characteristics						
Operating temperature [°C]		0 / +50	-25 / +50	-25 / +50	-25 / +55	
Storage temperature [°C]		-20 / +70		-25 / +70		
Max relative humidity			85°	/ o		
Degree of protection of terminals	•		IP20			
Degree of protection of casing			IP30		IP65	
Dimensions	·					
Width [mm]		35	22	5	120	
Height [mm]		90	11		75	
Depth [mm]		70	99		155	
Weight [g]		150	14		410	
Material of the casing		ABS	PA66		GW PLAST 75	
Installation			35 mm Omega ra		By screws	
EC Declaration		16CMAC0048	16CMAC0050	16CM/	AC0049	
Other European Directives						
2012/19/UE			RAE			
2011/65/UE		ROHS				

TECHNICAL FEATURES

PL Category			Type GP04 R	Type GP04 T	
Category 3 3	DI				
Diagnostic covering % 5°10 to					
PFH ₂ (1/h)					
Blage categories					
Electrical data Supply voltage S4 Vidc ± 10% S4 Vi					
Supply voltage 24 Vdc ± 10%			DC13		
Current consumption with sensor activated (24VDC) [mA] 15 15 15			0.437-1-	100/	
Current consumption with reset module (24VDC) [mA] 15 1		and (OA)(DO) [m/l]		10%	
Inputs		,			
Connectable sensor 4 wires 2 wires (resistive) Input short-circuit detection Yes Input connecting cables (m) 100 Max length of connecting cables (m) 100 Min section of connecting cables (m) 3.05 mm² (1mm² L>20m) Max resistance of sensor/s, activated [Ω] 100 Voltage applied to inputs 24 Vdc Max current (peak value) [mA] 2 Safety outputs 2 Number of safety outputs 2 Type of outputs mode Static Type of output control PNP Source Rated supply voltage/ Max witchable voltage [Vac/Vdc] 24/30 Rated supply voltage/ Max witchable voltage [Vac/Vdc] 24 Rated power supply voltage Vdc 24 Rated power supply voltage (Set Set) < 10 ms	· · · · · · · · · · · · · · · · · · ·	(24VDC) [IIIA]	15		
Input short-circuit detection Yes			4 .	0	
Input connection interruption detection Yes				2 wires (resistive)	
Max length of connecting cables (m) 100 Min section of connecting cables 0.35 mm² (1mm² L>20m) Max resistance of sensors, activated [n] 100 Votage applied to inputs 24 Vdc Max current (peak value) [mA] 2 Safety outputs 2 Number of safety outputs 2 Type of output mode Static Type of output control PNP Source Rated supply voltage/ Max switchable voltage [Vac/Vdc] 24/30 Rated current in AC15 230 Vac/DC13 24 Vdc [A] 0.4 DC Rated power supply voltage Vdc 24 Rated power supply voltage Vdc 24 Rated power supply voltage Vdc 24 Rated power AC/DC V4 (50 Hz)/W -/0.25 Delay to de-energizing (event) < 10 ms	•				
Min section of connecting cables 0.35 mm² (1mm² ∠>20m) Max resistance of sensor/s, activated [O] 100 Voltage applied to inputs 24 Vdc Max current (peak value) [mA] 2 Safety outputs 2 Number of safety outputs 2 Type of output control PNP Source Rated supply voltage/ Max switchable voltage [Vac/Vdc] 24/30 Rated power supply voltage Vdc 24/30 Rated power supply voltage Vdc 24 Rated power supply voltage Vdc 20 Rate Turnel supplementation outputs 1 Number of signalisation outputs 1			,		
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Voltage applied to inputs		.7	,	n² L>20m)	
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Safety outputs 2 2 2 2 2 2 2 2 2				С	
Number of safety outputs Static			2		
Type of outputs mode Static					
Type of output control Rated supply voltage Max switchable voltage Vac/Vdc 24/30 24/30 Rated current in AC15 230 Vac/DC13 24 Vdc A					
Rated supply voltage/ Max switchable voltage [Vac/Vdc] 24/30 Rated current in AC15 230 Vac/DC13 24 Vdc [A] 0.4 DC Rated power supply voltage Vdc 24 Rated power AC/DC VA (50 Hz)/W -/0.25 Delay to energizing (reset) < 10 ms					
Rated current in AC15 230 Vac/DC13 24 Vdc [A] 0.4 DC Rated power supply voltage Vdc 24 Rated power AC/DC VA (50 Hz)/W -/0.25 Delay to energizing (reset) < 10 ms					
Rated power supply voltage Vdc 24 Rated power AC/DC VA (50 Hz)/W -/0.25 Delay to energizing (reset) < 10 ms					
Rated power AC/DC VA (50 Hz)/W		Vdc [A]			
Delay to energizing (reset)					
Delay to de-energizing (activation) < 10 ms					
Protection against over-currents 1 A quick-action Mechanical life 107 Signalisation outputs Number of signalisation outputs 1 Max operating voltage Vac 125 Max current 110Vac [A] 0.2 0.2 Max current 24Vdc [A] 0.5 Environmental characteristics Operating temperature [°C] -10 / +55 Storage temperature [°C] -20 / +70 Max relative humidity 85% Degree of protection of terminals IP20 Degree of protection of casing IP30 Dimensions IP30					
Mechanical life 107 Signalisation outputs 1 Number of signalisation outputs 1 Max operating voltage Vac 125 Max current 110Vac [A] 0.2 Max current 24Vdc [A] 0.5 Environmental characteristics Operating temperature [°C] -10 / +55 Storage temperature [°C] -20 / +70 Max relative humidity 85% Degree of protection of terminals IP20 Degree of protection of casing IP30 Dimensions Width [mm] 22.5 Height [mm] 98 Depth [mm] 98 Depth [mm] 56,4 Weight [g] 60 Material of the casing PA - UL94V0 Installation On Omega rail, 35 mm EC Declaration 20CMAC0023 Other European Directives 8AEE					
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Degree of protection of terminals Degree of protection of casing Dimensions Width [mm] Height [mm] Depth [mm] Depth [mm] Depth [mm] Material of the casing IP20 Installation Don Omega rail, 35 mm EC Declaration Other European Directives 2012/19/UE RAEE	Storage temperature [°C]		-20 / +70		
Degree of protection of casing Dimensions Width [mm] 22.5 Height [mm] 98 Depth [mm] 56,4 Weight [g] 60 Material of the casing PA - UL94V0 Installation 0n Omega rail, 35 mm EC Declaration 20CMAC0023 Other European Directives 2012/19/UE RAEE					
Dimensions Width [mm] 22.5 Height [mm] 98 Depth [mm] 56,4 Weight [g] 60 Material of the casing PA - UL94VO Installation On Omega rail, 35 mm EC Declaration 20CMAC0023 Other European Directives RAEE	Degree of protection of terminals		<u> </u>		
Width [mm] 22.5 Height [mm] 98 Depth [mm] 56,4 Weight [g] 60 Material of the casing PA - UL94V0 Installation On Omega rail, 35 mm EC Declaration 20CMAC0023 Other European Directives RAEE	Degree of protection of casing		IP30		
Height [mm] 98 Depth [mm] 56,4 Weight [g] 60 Material of the casing PA - UL94V0 Installation On Omega rail, 35 mm EC Declaration 20CMAC0023 Other European Directives RAEE	Dimensions				
Depth [mm] 56,4 Weight [g] 60 Material of the casing PA - UL94V0 Installation On Omega rail, 35 mm EC Declaration 20CMAC0023 Other European Directives RAEE	Width [mm]		22.5		
Weight [g] 60 Material of the casing PA - UL94V0 Installation On Omega rail, 35 mm EC Declaration 20CMAC0023 Other European Directives 2012/19/UE RAEE	Height [mm]		98		
Material of the casing PA - UL94V0 Installation On Omega rail, 35 mm EC Declaration 20CMAC0023 Other European Directives 2012/19/UE RAEE	Depth [mm]		56,4		
Material of the casing PA - UL94V0 Installation On Omega rail, 35 mm EC Declaration 20CMAC0023 Other European Directives 2012/19/UE RAEE	Weight [g]				
Installation On Omega rail, 35 mm EC Declaration 20CMAC0023 Other European Directives RAEE			PA - UL9	4V0	
EC Declaration 20CMAC0023 Other European Directives RAEE			On Omega rai	il, 35 mm	
Other European Directives 2012/19/UE RAEE	EC Declaration				
2012/19/UE RAEE					
			RAEE		
TIONU TOURS	2011/65/UE		ROHS		









WIRELESS SAFETY SYSTEM FOR CONDUCTIVE EDGES

TRANSCEIVER INTERFACE

Model SAFESRCT 868 MHz "FM" - INPUT OF SAFETY EDGE SIGNAL 8.2k0

Model Safeprc4 - 433 MHz "FM" - INPUT OF SAFETY EDGE SIGNAL NC/8.2k0 Model Safeprc8 - 868 MHz "FM" - INPUT OF SAFETY EDGE SIGNAL NC/8.2k0



STATIONARY WIRELESS "TRANSCEIVER" RADIO SAFETY

Model SAFESRCRX 868 MHz "FM" - SAFETY OUTPUTS 2 NC/8.2k0

Model SAFEDECX4 - 433 MHz "FM" - SAFETY OUTPUTS 3 NC/8.2k0 Model SAFEDECX8 - 868 MHz "FM" - SAFETY OUTPUTS 3 NC/8.2k0



CONTROLLABLE SAFETY DEVICES 8
MAXIMUM RANGE 30 m
DEGREE OF PROTECTION IP65
OPERATING TEMPERATURE -20 ... +55°C

RADIOSAFE is made up of high technology appliances, protected by sturdy and easy-to-install enclosures ensuring a high degree of protection against environmental conditions.

The transmission via radio between the "transceiver" interface (safety edge interface) and the stationary "transceiver" eliminates the need that one or more safety edges to be connected to the control unit by wires. This ensures a more manageable and safe application of the safety edge directly onto the gate in movement.

Radiosafeis a highly professional safety device which, in combination with $8.2k\Omega$ safety edges, meets the safety provisions required by ENI ISO 12978:2003+A1:2009 Standard.

The stationary "transceiver" directly connects to the safety edge and is installed on the moving part of the installation.

The transceiver unit is able to manage up to 8 security device via radio and is fitted with 3 safety outputs $NC/8.2k\Omega$ settable by jumpers. The interface is protected by a semi-transparent cover which allows verifying the status of the safety devices and the level of battery charge (via LEDs).

Each radio controlled safety device can be associated with one of the three safety outputs by a dip-switch.

The 3V lithium battery (for SAFEPR model) is highly reliable under all weather conditions and ensures a high level of safety and top performance in all environments.

Alkaline battery (for model SAFESFRCT).

Note: The choice of operating frequency for the safety edge should be made after taking into consideration the operating frequency of the other units in the installation.

E.g. If the control units are working at 433 MHz, it is good practice to use a safety radio edge that works at 868 MHz and vice-versa.

ATEX SAFETY BARRIER

TYPE **D5030 S** (single channel) TYPE **D5030 D** (double channel)



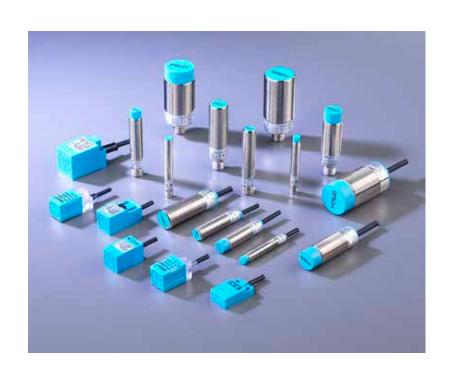
SIL 3 IEC 6/508:2010 ed.2







PROXIMITY SWITCHES AND PHOTOELECTRIC SENSORS





PHOTOELECTRIC BARRIER



NOTES





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