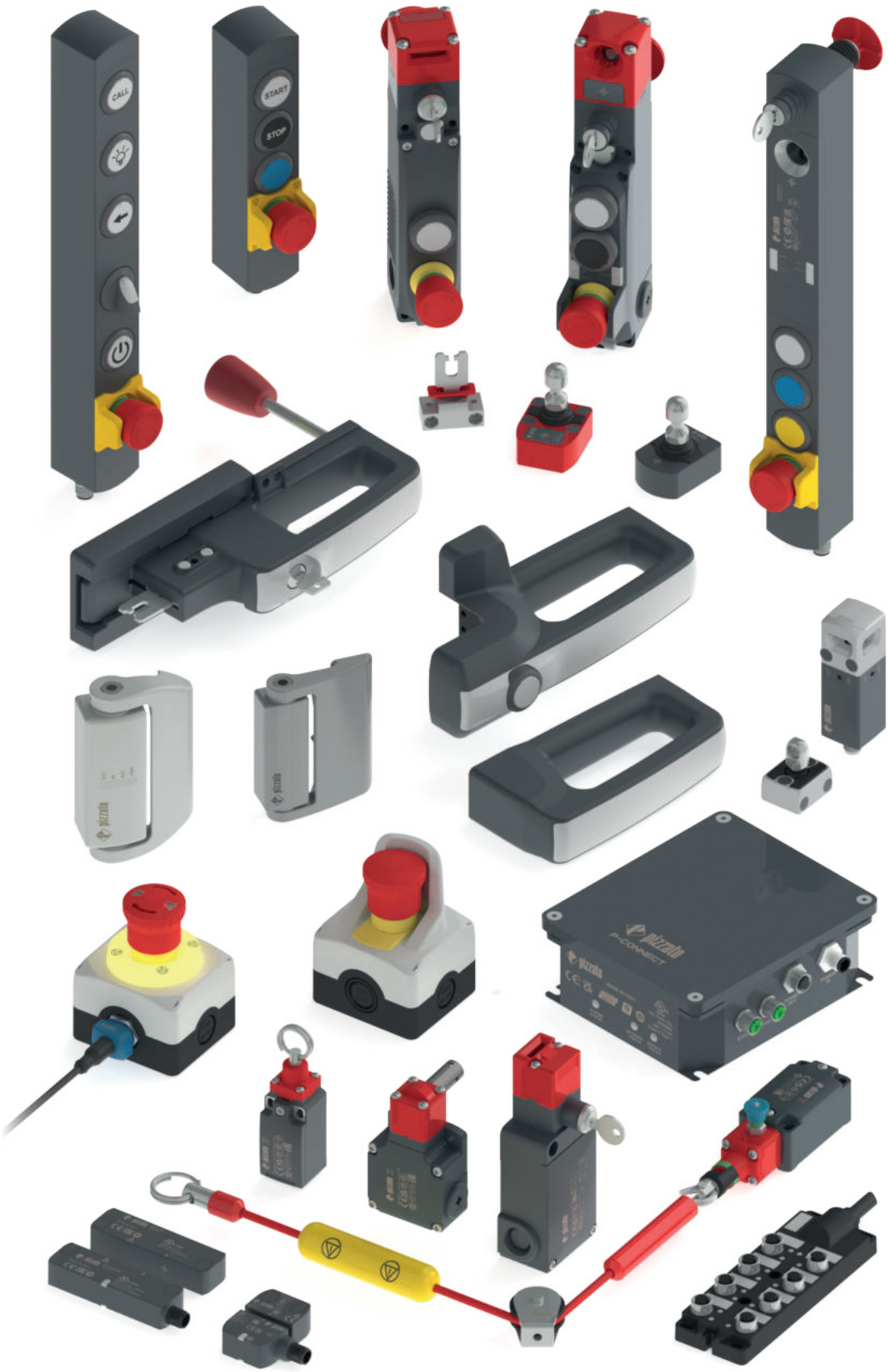
pizzato

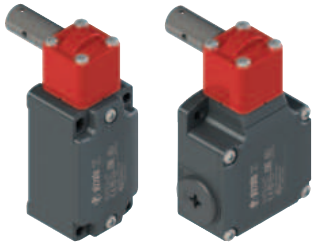
2025-2026

General Catalogue Safety Devices

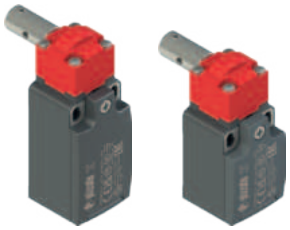


Index General Catalogue Safety Devices

5 Safety switches for hinged doors



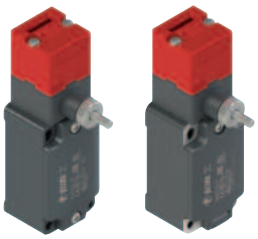
Switches for hinges
in heavy duty applications
▶ 85



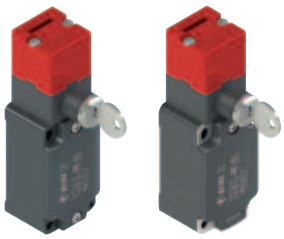
Switches for hinges
in standard applications
▶ 91

Switches with slotted hole lever
in standard applications
▶ 97

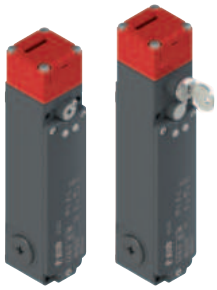
6 Safety switches with separate actuator with lock



With manual mechanical delay
▶ 105

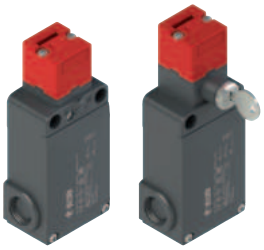


With key release
▶ 113



FG series
▶ 121

FY series
▶ 137

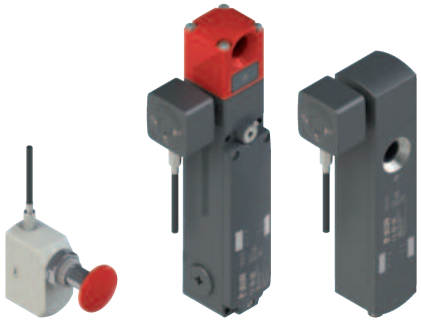


FS series
▶ 157

NG series
▶ 169

NS series
▶ 187

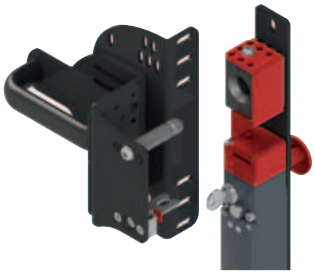
NX series
▶ 205

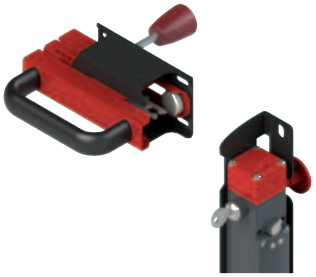


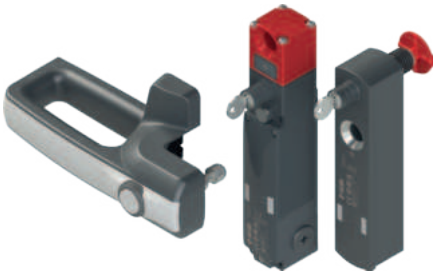
Remote escape release
▶ 217

Index General Catalogue Safety Devices

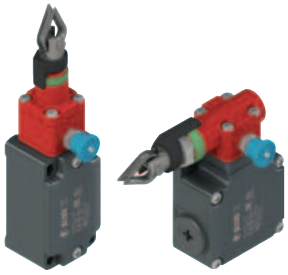
7 Safety handles

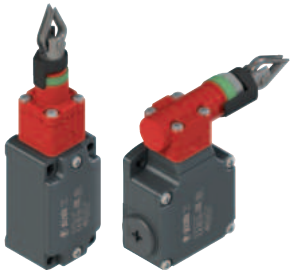




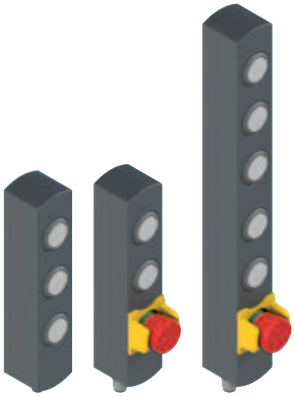


8 Safety rope switches





9 Complete housings with control devices

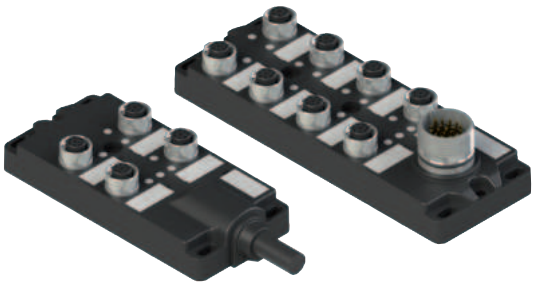


10 Connection gateway

P-Connect connection gateway

▶ 327

11 Passive distribution box



Passive distribution box - BC series

▶ 341

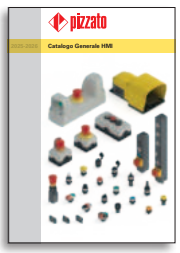
12 Accessories

▶ 349

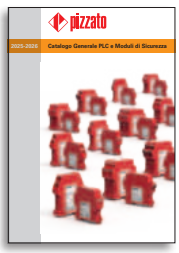
13 Appendix

Other catalogues available

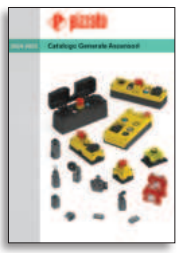
General Catalogue Detection



General Catalogue HMI



General Catalogue - PLCs & Safety Modules



General Catalogue Lift

MORE THAN 400 PROFESSIONALS WITH PASSION

It is people, with their professionalism and dedication that make a great company. This profound conviction has always guided Pizzato Elettrica in their choice of employees and partners.

Today, Giuseppe and Marco Pizzato lead a tireless team providing the fastest and most efficient response to the demands of the market. This team has grown over the last 10 years and has achieved a considerable increase in sales in all the countries where Pizzato Elettrica is present.

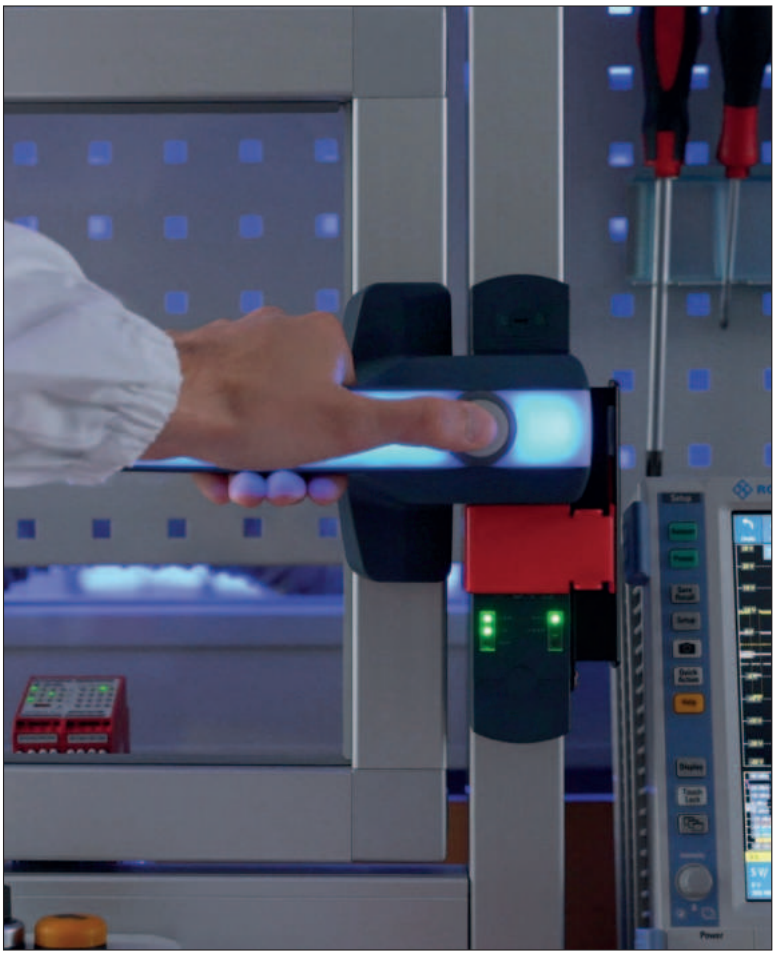
The various strategic sectors of the business are headed by professionals with significant experience and expertise. Many of these people have developed over years with the company.

Others are experts in their specific field and have integrated personal experience with the Pizzato Elettrica ethos to extend the company's capability and knowledge.

From the design office to the technical assistance department, from managers to workers, every employee believes in the company and its future. Pizzato Elettrica employees all give the best of themselves secure in the knowledge they are the fundamental elements of a highly valuable enterprise.

100% MADE IN ITALY

Pizzato Elettrica is one of the leading European manufacturers of position switches, microswitches, safety devices, safety modules, foot switches, control and signalling devices, and devices for lifts. An entrepreneurial company such as Pizzato Elettrica bases its foundations on a solid and widely shared value system. The pillars that form the basis of the company's work have remained constant, and constitute the fundamental guiding principles for all company activities.



PASSION FOR QUALITY

Passion for product quality, orientation towards excellence, innovation, and continuous development, represent the key principles of Pizzato Elettrica's everyday work.
Anyone using Pizzato Elettrica's products does so in the certainty that these devices are of certified quality, since they are the result of a process that is scrupulously controlled at every stage of the production.
The company's goal is to offer the market safe, reliable, and innovative solutions.

CARE FOR THE CUSTOMER

In order to be successful, a product must respond to the specific needs of those who will use it. Market developments must be carefully monitored in order to understand, in advance, which new applications will prove themselves truly useful. This is why Pizzato Elettrica has always cultivated close synergies with the companies that have chosen it as a supplier, using this continuous dialogue to identify the potential developments of the own product range in order to make it highly flexible, complete and capable to respond to the most diverse needs.

100% MADE IN ITALY

All Pizzato Elettrica products are designed, developed, and tested entirely at the company plants in Marostica, in the province of Vicenza in Italy. The company is thus able to meet specific customer requirements at all times, by offering a comprehensive range of products and technologically advanced solutions.

1984: AN ENTREPRENEURIAL STORY BEGINS

1984 The company Pizzato di Pizzato B. & C. snc. manufacturer of position switches is founded.

1988 The company becomes a limited liability partnership, and is renamed Pizzato Elettrica, a brand shortly destined to become renowned and valued nationwide.
The first company-owned plant (P1) geared towards mechanical processing was built.

1990 By the end of the decade, thanks to the development of quality products and the experience built on the Italian market, Pizzato Elettrica turns to the international market.

1995 Building of the second plant (P3) geared towards the moulding of plastic materials. Development of the position switch range continues in parallel. Start of significant years in terms of safety devices planning. The safety sector becomes a key sector to the company.

1998 Construction of the third plant (P4), housing the assembly department.

2002 Achievement of the ISO 9001:2000 certification. Launching of the first safety modules. The new factory headquarters and logistics centre (P5) is built and will remain the company's headquarters for many years. Continued expansion of the industrial safety and automation product range.

2007 Pizzato Elettrica faces its first generational change: Giuseppe and Marco Pizzato take over the company directorship.

2010 Extension of Pizzato Elettrica product portfolio, with the launch of the innovative EROUND line consisting of control and signalling devices. This product range accompanies position switches and safety devices, thus offering complete solutions to customers.

2012 Introduction of Gemnis Studio, the first software produced by Pizzato Elettrica. A graphic development environment for the creation, simulation, and debugging of programs that can be integrated in the Gemnis line modules.

2013 Foundation of first subsidiary of Pizzato Elettrica, Pizzato Deutschland GmbH, in Germany.

2014 A new production facility (P8) dedicated to switches and automatic machines is opened, spanning a surface area of 6000 m².

2016 The new NS series of safety switches with electromagnets and RFID technology is introduced, fruit of the company's experience, spanning more than thirty years in the field of industrial safety. To date it is the state of the art in its industry.
Foundation of second subsidiary of Pizzato Elettrica, Pizzato France SARL, in France.

2017 The company continues to expand and achieves the quality certification based on the more recent version of standard ISO 9001 of 2015.
In Spain, the third Pizzato Elettrica subsidiary is founded: Pizzato Iberica SL.
The foundation stone is laid for the new factory (P6), which is to become the company's headquarters.

2018 The safety handle P-KUBE Krome is launched, a brand new product in the market, confirming that Pizzato Elettrica thrives on innovation in the sectors of automation and industrial safety.
Foundation of fourth subsidiary of Pizzato Elettrica, Pizzato USA Inc, in the United States.

2019 The new factory (P6) is opened, a modern building of 28,000 m² realized with the most advanced Industry 4.0 technologies, where all offices and production divisions are transferred, allowing to further improve the flow of material and information.
The logistics and shipment department is optimised with the introduction of a new completely automated warehouse.

2021 Pizzato Elettrica India Ltd. and Pizzato Korea Ltd., commercial branches of Pizzato Elettrica, are established in India and South Korea, respectively.

2022 Foundation of Pizzato Academy, Pizzato Elettrica's new training site for getting better acquainted with our products and following the constant regulatory developments in the sector.

2023 Pizzato Shanghai Trading Co. Ltd. is founded, as the seventh subsidiary of Pizzato Elettrica, based in China. Pizzato Academy training adds classroom courses focused on Gemnis Studio software to its existing webinars. The SPS – Smart Production Solutions trade fair in Nuremberg is the launchpad for the revolutionary NX series of RFID safety locking switches, the smallest in the world.

2024 Pizzato UK Ltd. is established in the United Kingdom, as the eighth branch of Pizzato Elettrica.

Today, Giuseppe and Marco Pizzato lead a company in constant growth in terms of new product launches, number of employees, turnover, and new markets. Pizzato Elettrica is continuing its new product internationalisation and development process.

MORE THAN 100 MILLION PARTS SOLD WORLDWIDE

Pizzato Elettrica's product catalogue contains more than 10,000 articles, with more than 1,500 special codes developed for devices personalised according to clients' specific needs.
Pizzato Elettrica devices can be grouped, according to typology, into three main macro-categories.

POSITION SWITCHES

Pizzato Elettrica position switches are daily installed in every type of industrial machinery all over the world for applications in the sector of wood, metal, plastic, automotive, packaging, lifting, medicinal, naval, etc.
In order to be used in a such wide variety of sectors and countries, Pizzato Elettrica position switches are made to be assembled in a lot of configurations thanks to the various body shapes, dozens of contact blocks, hundreds of actuators and materials, forces, assembling versions.
Pizzato Elettrica can offer one of the widest product range of position switches in the world. Moreover, the use of high quality materials, high reliability technologies (e.g. twin bridge contact blocks) as well as the IP67 protection degree make this range of position switches one of the most technologically evolved.

SAFETY DEVICES

The company Pizzato Elettrica has been one of the first Italian companies developing dedicated items for this sector, creating and patenting dozens of innovative products, thus becoming one of the main European manufacturers of safety devices.
The wide range of specific products for the safety of machinery, entirely designed and assembled in the company's Marostica (VI) premises, includes the more traditional safety switches with separate actuator (with or without locking mechanism) and hinge switches, but also the state-of-the-art devices with anti-tamper RFID technology such as the ST series sensors and the NG, NS and NX series locking devices.
The product range is completed by safety handles for guards, including the innovative P-KUBE Krome model, featuring an illuminated grip with multicolour signalling LED. It also includes the CS series safety modules, available in single-function version or user-programmable via the Gemnis Studio software — fully developed by Pizzato Elettrica and distributed under a free licence — along with the BC series passive distribution box and the P-Connect connection gateway. The range of ES series housings with control devices now includes new ES series housings with illuminated guard and buzzer, while the control device units of the BN series are now available also with IO-Link technology.

MAN-MACHINE INTERFACE

Pizzato Elettrica's control and signalling devices of the EROUND line are designed for the use in the human-machine interface sector. Thanks to the elegant design, the care for details and the elegance of the product combined with its maximum safety and reliability, this series is one of the most complete and cutting-edge on the market.

In order to satisfy its customers' needs and requests, Pizzato Elettrica offers a lot of accessories purposely designed to complement its wide range of products and for the installation of these devices on machinery.

MILLIONS OF CERTIFIED PRODUCT CODES

A simple brand isn't enough: the company is aiming for the Pizzato Elettrica brand to be widely recognised as a synonym for absolute quality and certainty.

A result that has been reached and consolidated over the years, updating and expanding the series of certifications obtained from the most important Italian and international control organisations. Product quality is verified by certification bodies issuing a range of quality marks: IMQ, UL, CCC, TÜV SÜD, EAC. These bodies lay out high technical and qualitative standards for the company to achieve and maintain, verified yearly with several inspections: these are performed, without prior notice, by qualified inspectors, who extract samples of products and materials destined for sale from plants, or from the market directly, to subject them to apposite tests.

- CE MARK. All Pizzato Elettrica products bear the CE marking in conformity with the European Directives in force.
- UKCA MARK. All Pizzato Elettrica products bear the UKCA marking in conformity with the United Kingdom directives in force.
- ISO 9001 CERTIFICATION. The company's production system is compliant with the international ISO 9001 standard, in its most recent 2015 revision. The certification covers all of the company's plants and their production and managerial activities: entry checks, technical, purchasing and commercial department activities, manufacturing operations assessments, final pre-shipping product tests and checks, equipment reviews and the management of the metrological lab.
  The Pizzato Elettrica quality management system ensures that all sensitive company processes – from component design to implementation, from materials provisioning to verification of non-compliant products – are carried out according to the procedures laid down, with the aim of providing our customers with continuously improved and reliable products.
- CERTIFICATION OF COMPANY QUALITY SYSTEMS. Pizzato Elettrica has obtained the certificate of compliance with the UNI EN ISO 9000 regulations in force in Italy and abroad. It is issued by a recognised independent body that guarantees the quality and reliability of the service offered to clients worldwide.
- CSQ, CISQ AND IQNET. The CSQ system is part of the CISQ (Italian Certification of Quality Systems) federation, which consists of the primary certification bodies operating in Italy in the various product sectors. CISQ is the Italian representative body within IQNet, the biggest international Quality Systems and Company Management certification network, which is adhered to by 25 certification organs in as many countries.

GLOBAL SUBSIDIARIES

Pizzato Deutschland GmbH
Munich
Founding year: 2013
info@pizzato.com

Pizzato France Sarl
Villeurbanne - Lyon
Founding year: 2016
info@pizzato.com

Pizzato Iberica SL
Barcelona
Founding year: 2017
info@pizzato.com

Pizzato USA
East Syracuse, NY
Founding year: 2018
info@pizzatousa.com

Pizzato Elettrica India Ltd.
Pune
Founding year: 2021
info@pizzato.com

Pizzato Korea Ltd.
Seoul
Founding year: 2021
info@pizzato.com

Pizzato Shanghai Trading Co.Ltd.
Shanghai
Founding year: 2023
info@pizzato.com

Pizzato UK Ltd.
London
Founding year: 2024
info@pizzato.com

The purpose of these subsidiaries is to coordinate and support the activities of representative agencies, or distributors, present in the various countries, managing marketing and sales activities, with further objectives of increasing brand visibility and penetration capacity of Pizzato Elettrica products in markets considered strategic.

Products from Pizzato Elettrica are currently used in over 80 countries: The commercial support network, which is made up of local professional and experienced representatives, combined with the productive capacity of the headquarters in Italy, are the basis for the formation of a group that, together with its partners, has all the necessary requirements to become one of the most important companies in the field of automation and industrial safety.

TECHNICAL AND SALES ASSISTANCE

TECHNICAL DEPARTMENT

The Pizzato Elettrica technical department provides direct technical and qualified assistance in Italian and English, helping in this way the customers to choose the suitable product for their own application explaining the characteristics and the correct installation.

Office hours: Monday to Friday
08:00 am - 12:30 pm / 02:00 pm - 05:30 pm CET
Telephone: +39.0424.470.930
E-mail: tech@pizzato.com

Spoken languages:

SALES DEPARTMENT

Among the strengths in the company relationship with the commercial network, the direct assistance guaranteed in five languages: Italian, English, French, German and Spanish. A service that confirms Pizzato Elettrica quality and attention to the needs of customers from around the world.

Office hours: Monday to Friday
08:00 am - 12:30 pm / 02:00 pm - 05:30 pm CET
Telephone: +39.0424.470.930
E-mail: info@pizzato.com

Spoken languages:

TRADE FAIRS AND EVENTS

TRADE FAIRS
Pizzato Elettrica regularly participate to many trade fairs in Italy and abroad, presenting in this way to the market the products, the latest news, etc.

EVENTS
Besides offering qualified technical assistance, Pizzato Elettrica presents itself as a dynamic partner who is attentive to the needs of its customers. For this reason, the company organises several meetings and training courses with particular attention to the regulatory aspect of machinery safety.

WEBSITE WWW.PIZZATO.COM

PRODUCT NEWS
Visit the website at www.pizzato.com to stay updated on all the news regarding product launches, to view the entire range of products created by Pizzato Elettrica, and to consult all the documentation provided.

SEARCH USING FILTERS
You can find the product you want by entering the relative item code, or use the filters provided to create the item most adapted to your particular requirements, by choosing the features it needs to offer.

BROWSABLE, DOWNLOADABLE CATALOGUE
Users can download the complete catalogue or alternatively browse it directly online, an extremely handy solution for those wishing to consult the range of products simply and rapidly.

HIGH RESOLUTION IMAGES
The information provided for each product is complete with high resolution images to offer visitors to the website a clear, accurate view of the items in close detail, also offering them the possibility to zoom in and out on the image.

USAGE INSTRUCTIONS
You can download product usage or installation instructions, in PDF format, to your computer.

2D AND 3D FILES
2D and 3D drawings are available for every item; in formats that are compatible with the widest variety of drawing programs.

CERTIFICATES
The latest product type approval certificates, and EC declarations of conformity in accordance with applicable European product directives, are published on the website.

VIDEO GALLERY
The large video section of the website is capable of showcasing the main characteristics, functions and use of the various products.

MULTILINGUAL TRANSLATIONS
The website's multilingual versions allow the clients of the global market to find all the information they need in one place.

WEBINARS
The webinars from Pizzato Elettrica go into detail in the area of machine safety with focus on the further development of standards. The speakers are experts with targeted specialisation and detailed knowledge of standards and directives in the industry.

CROSS-REFERENCE
It is possible to find a Pizzato Elettrica product as an alternative to others on the market in terms of functionality.

NX series RFID safety switches with lock

- Maximum technology in the minimum volume: the world's smallest RFID safety switch with lock.
- Compact dimensions, with a volume of just 85 cm^3.
- Safety levels PL e, SIL 3.
- Increased actuator holding force: F_{1max} = 6000 N and F_{zh} = 3000 N
- TÜV and cULus approvals.
- ECOLAB certificate, which attests resistance to hygiene and cleaning products commonly used in the food & beverage industry.
- Metal head and technopolymer body.
- RGD LED illuminated cover.
- Operating principle with bistable solenoid.
- Head with three entry openings for the actuator.
- Jointed actuator for inaccurately closing guards.
- Versions with 3 auxiliary releases located on three sides of the switch.
- Versions with M12 connector output, integrated cable, or integrated cable with M12 connector. Connection of up to 32 switches in series.

▸ 205

P-KUBE Lite safety handles

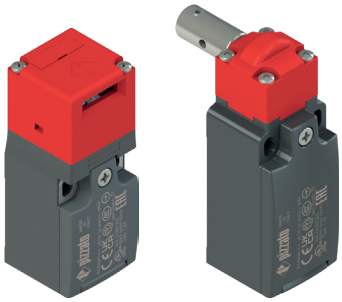
- Can be combined with FY and FG series switches featuring separate actuator with lock.
- Modern and ergonomic design that allows implementation of machines and guards with particularly pleasing aesthetics.
- Flexible installation: the symmetrical design ensures that the handle is compatible with any type of sliding or hinged door, right or left, without the need to disassemble the actuator.
- Strong centring pin compelling alignment between door and switch, guaranteeing correct insertion of the actuator.
- Actuator immovably fixed to the handle body.
- Optional handle block button.
- Optional coded key lock (tubular or standard).
- Optional internal lever for emergency escape.
- Optional lock-out device.

▸ 241

P-Connect connection gateway for safety devices

- The system allows up to 6 safety devices to be connected to a data network, whereby safety information is exchanged via industrial Ethernet protocols.
- Depending on the configuration, possibility to connect various devices from Pizzato Elettrica such as safety switches of the NG and NS series.
- Multiple P-Connect gateways can be connected in series.
- Plug and Play device that reduces wiring time.
- Quick access to diagnostic data.
- Aluminium housing, baked powder coating.
- Protection degree IP65.
- The 3 integrated signal LEDs provide better diagnostic visualisation in the field.

▸ 327



Restyling of series F switches for standard applications

- Modern design with rounded shapes.
- Housing in anthracite-grey technopolymer.
- Laser engraving, which is indelible and weather resistant.
- Hinged cover, equipped with non-detachable gasket and fixed with single captive screw for easier wiring.
- Metal plates (available in stainless steel on request) applied to the housing's mounting holes to ensure a robust and reliable fixing (FR, FK and FX series).
- Protection degree IP67 and up to IP69K for switches without exposed rubber parts.
- Standard M20 thread also for FK series.

▸ 91

BN series control device units

- Laser-markable lenses are available for buttons: the desired markings are permanently applied directly to the lenses by means of lasers.
- Wide range of available control devices.
- Rotatable modules for the greatest installation flexibility.
- Coloured lenses and laser-marked lenses for buttons available separately.
- New yellow protection guard for emergency stop button.
- Configurable with various types of connection output.
- Min. dimensions 40x40 mm.

▸ 305

BN control device units with IO-Link technology

- All features of the BN series with the added benefit of IO-Link technology.
- Accurate monitoring of all operating phases.
- Immediate detection of any anomalies.
- Plug & Play device for quicker wiring.
- Option to add RGB illuminated command buttons with adjustable brightness.
- Coloured lenses and laser-marked lenses for buttons available separately.

▸ 319

Passive distribution box - BC series

- Tidy and efficient wiring.
- Improved power distribution.
- Protection degree IP67.
- State signalling LED.
- Series connection of multiple safety devices.
- Flexible connection with availability of different I/O versions.

▸ 341

FY series safety switches with separate actuator with lock

- Housing made of glass fibre reinforced technopolymer, shock-proof and self-extinguishing.
- Strong interlocking system that guarantees a maximum actuator holding force of 2800 N.
- Select between 30 configurations of the 4-pin contact blocks.
- Protection degree up to IP67 and IP69K.
- Versions with key release and escape release button.
- Versions with the possibility to integrate up to 2 control devices in the cover.
- 4 types of actuators made of stainless steel available for different types of applications.
- Head and release devices can be individually aligned on the switch in 4 directions and are non-detachable.
- 2 signalling LEDs that can be used to display the various operating states of the switch from the outside.

▸ 137

NG series with protection guard for emergency stop button

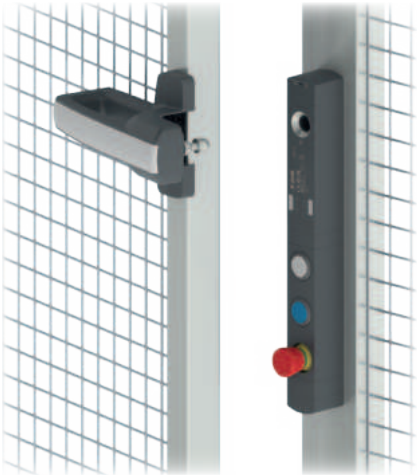
- Sturdy protective cover to prevent accidental impacts on the emergency stop button.
- Suitable for all NG versions with integrated control devices and emergency stop buttons.

▸ 169

ES series housing with illuminated guard and buzzer

- Cover with illuminated upper guard.
- Integrated buzzer.
- Version with multicolour illuminated white cover featuring RGB LED.
- Version with illuminated yellow cover also suitable for use in lift sector.
- Internal wiring with terminal strip for continuous or intermittent modes for the light and acoustic signals.
- Available in wired version featuring a M12 connector output.
- Protection degree IP69K.

▸ 299



NS series safety switch with integrated reset function

The NS series switches with reset function offer the same safety features of the standard NS safety switch as well as a new function for manually resetting the interlocking function directly on the device. The devices feature a dedicated input for the reset command and an additional "ACK" signalling LED (acknowledgement) for the state of the reset function that illuminates if a manual reset has occurred.

- Integrated reset function.
- Compatible with standard Euromap 78.
- Compatible with standard Euromap 78.1.

▸ 187

Coded tamper-protection systems

- Coded screw covers for switches and actuators
  - Coded covers with alphanumeric marking.
  - Removal possible only by breaking the covers.
  - Available for series SR, SM A, ST G, ST D, ST H, SM G, SM H, SM D, SM L, SM E, AN, NG (actuator), NS and NX.
- Coded covers for M12 connectors
  - New version with coded alphanumeric marking.
  - Quick assembly with two snap-on shells.
  - Removal possible only by breaking the shells.
  - Different versions available for connector - device and male connector - female connector connections.
  - Versions available in detectable blue plastic, suitable for the food industry.
- Every cover carries a unique code. This means that every application and replacement can be tracked, guaranteeing their tamper-protection function.

▸ 367

Door holding magnets

- Holding force of 40 N.
- Fully sealed.
- Rust free.
- Greater protection compared to simple solutions on the market.

▸ 366

Connectors M8, M12 with new fixing ring, M23

- Large selection of connectors for cables and switch panels: optimal solution for use in combination with Pizzato switches.
- M12 connectors with new fixing ring with grooved circular and hexagonal attachment for tightening with torque-controlled tools. Available in male and female versions.
- Gold-plated contacts for increased reliability.
- Anti-vibration self-locking ring nuts.
- Highly flexible cables, suitable for use in drag chains, with oil-resistant PVC or PUR sheath acc. to IEC 60332-1-2.

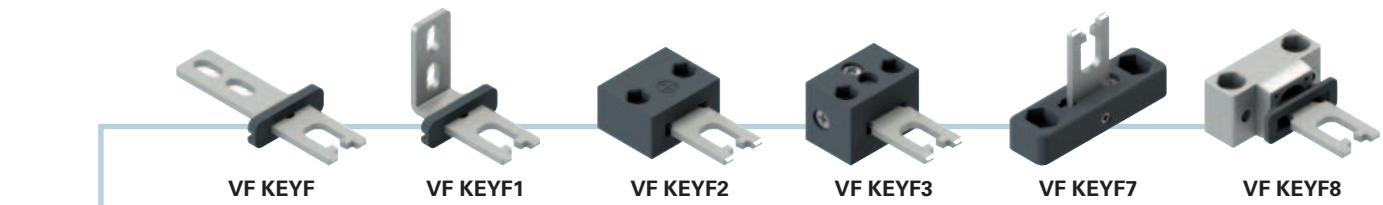
▸ 349

Protective guard for emergency stop buttons for the BN and NS series

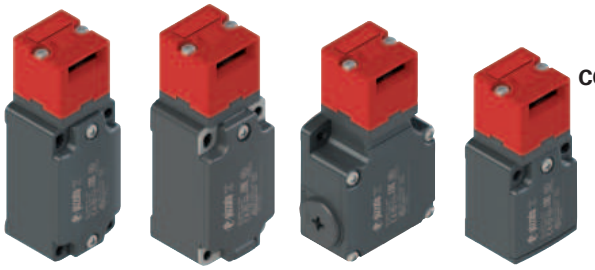
- Protective cover that absorbs undesired shocks on the emergency stop button.
- Suitable for all BN and NS versions with integrated control devices and emergency stop buttons.
- Laser-markable in compliance with EN ISO 13850.

▸ 187
▸ 305
▸ 319

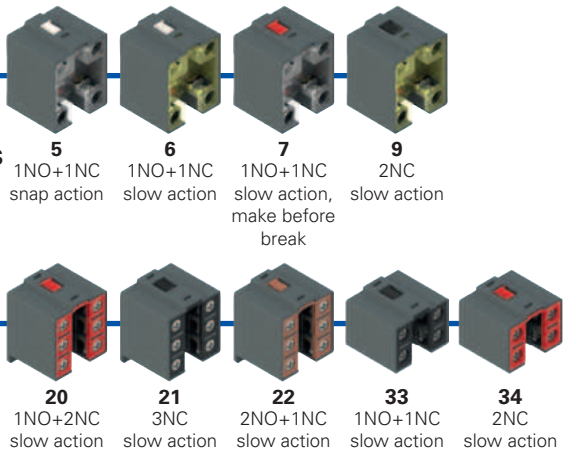
Selection diagram



ACTUATORS



CONTACT BLOCKS



CONDUIT ENTRIES

Threaded conduit entry (standard)	
M2	M20x1.5 (standard)
	PG 13.5

With cable gland	
K23	for cables Ø 6 … 12 mm
K27	for cables Ø 3 … 7 mm

With M12 plastic connector	
K45	8-pole, bottom
K70	4-pole, bottom

With M12 metal connector	
K40	8-pole, bottom
K60	4-pole, bottom

product option

Sold separately as accessory

Code structure

Attention! The feasibility of a code number does not mean the effective availability of a product. Please contact our sales office.

article | options | options

FD 693-F1GM2K50T6

Housing	
FD	metal, one conduit entry
FL	metal, three conduit entries
FP	technopolymer, one conduit entry

Contact block	
5	1NO+1NC, snap action
6	1NO+1NC, slow action
7	1NO+1NC, slow action, make before break
9	2NC, slow action
20	1NO+2NC, slow action
21	3NC, slow action
22	2NO+1NC, slow action
33	1NO+1NC, slow action
34	2NC, slow action

Actuators	
	without actuator (standard)
F	straight actuator VF KEYF
F1	angled actuator VF KEYF1
F2	jointed actuator VF KEYF2
F3	jointed actuator adjustable in two directions VF KEYF3
F7	jointed actuator adjustable in one direction VF KEYF7
F8	universal actuator VF KEYF8

Contact type	
	silver contacts (standard)
G	silver contacts with 1 µm gold coating
G1	silver contacts, 2.5 µm gold coating (not for contact blocks 20, 21, 22, 33, 34)

Threaded conduit entry	
M2	M20x1.5 (standard)
	PG13.5

Pre-installed cable glands or connectors	
	no cable gland or connector (standard)
K23	cable gland for cables Ø 6 … 12 mm
K40	M12 metal connector, 8-pole
K50	M12 metal connector, 5-pole
…	…

For the complete list of possible combinations please contact our technical department.

Ambient temperature	
	-25°C … +80°C (standard)
T6	-40°C … +80°C

article | options | options

FC 3393-F1GM2K50T6

Housing	
FC	metal, one conduit entry

Contact block	
33	1NO+1NC, slow action
34	2NC, slow action

Actuators	
	without actuator (standard)
F	straight actuator VF KEYF
F1	angled actuator VF KEYF1
F2	jointed actuator VF KEYF2
F3	jointed actuator adjustable in two directions VF KEYF3
F7	jointed actuator adjustable in one direction VF KEYF7
F8	universal actuator VF KEYF8

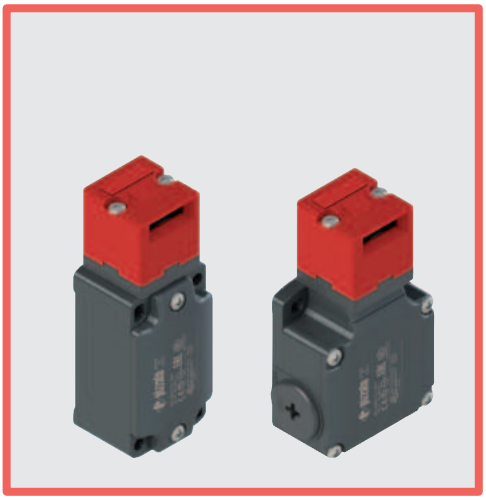
Contact type	
	silver contacts (standard)
G	silver contacts with 1 µm gold coating

Threaded conduit entry	
M2	M20x1.5 (standard)
	PG11

Pre-installed cable glands or connectors	
	no cable gland (standard)
K23	cable gland for cables Ø 6 … 12 mm
K50	M12 metal connector, 5-pole

Ambient temperature	
	-25°C … +80°C (standard)
T6	-40°C … +80°C

Safety switches **with separate actuator**



Main features

- Metal housing or technopolymer housing, from one to three conduit entries
- Protection degree IP67
- 9 contact blocks available
- 6 stainless steel actuators available
- Versions with M12 connector
- Versions with gold-plated silver contacts

Quality marks:

IMQ approval:	EG605
UL approval:	E131787
CCC approval:	2024010305654835
EAC approval:	RU Д-IT.PA07.B.37848/24

Technical data

Housing

FP series housing made of glass fibre reinforced technopolymer, self-extinguishing, shock-proof and with double insulation: ⧈
FD, FL and FC series: metal housing, baked powder coating.
Metal head, baked powder coating.

FD, FP, FC series: one threaded conduit entry:	M20x1.5 (standard)
FL series: three threaded conduit entries:	M20x1.5 (standard)
Protection degree:	IP67 acc. to EN 60529 with cable gland of equal or higher protection degree

General data

"Maximum SIL" up to:	SIL 3 acc. to EN IEC 62061
Performance Level (PL) up to:	PL e acc. to EN ISO 13849-1
Mechanical interlock, coded:	type 2 acc. to EN ISO 14119
Coding level:	low acc. to EN ISO 14119
Safety parameter B_{10D}:	2,000,000 for NC contacts
Mission time:	20 years
Ambient temperature:	-25°C … +80°C (standard) -40°C … +80°C (T6 option)
Max. actuation frequency:	3600 operating cycles/hour
Mechanical endurance:	1 million operating cycles
Max. actuation speed:	0.5 m/s
Min. actuation speed:	1 mm/s
Actuator extraction force:	10 N~
Tightening torques for installation:	see page 379
Wire cross-sections and wire stripping lengths:	see page 399

In compliance with standards:
IEC 60947-5-1, IEC 60947-1, IEC 60204-1, EN ISO 14119, EN ISO 12100, IEC 60529, EN IEC 63000, BG-GS-ET-15, UL 508, CSA C22.2 No. 14.
Approvals:
EN 60947-5-1, UL 508, CSA C22.2 No. 14, GB/T14048.5.

Compliance with the requirements of:
Machinery Directive 2006/42/EC, EMC Directive 2014/30/EU, RoHS Directive 2011/65/EU.
Positive contact opening in conformity with standards:
IEC 60947-5-1, EN 60947-5-1.

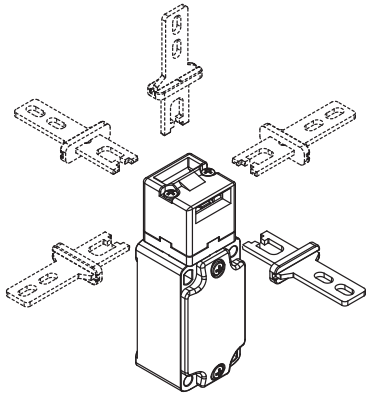
⚠ **If not expressly indicated in this chapter, for correct installation and utilization of all articles see chapter Utilization requirements from page 377 to page 392.**

	Electrical data		Utilization category
without connector	Thermal current (I_{th}):	10 A	
	Rated insulation voltage (U_i):	500 Vac 600 Vdc 400 Vac 500 Vdc (contact blocks 20, 21, 22, 33, 34)	Alternating current: AC15 (50÷60 Hz) U_e (V) 250 400 500 I_e (A) 6 4 1 Direct current: DC13 U_e (V) 24 125 250 I_e (A) 3 0.55 0.3
	Rated impulse withstand voltage (U_{imp}):	6 kV 4 kV (contact blocks 20, 21, 22, 33, 34)	
	Conditional short circuit current:	1000 A acc. to EN 60947-5-1	
	Protection against short circuits:	type aM fuse 10 A 500 V	
	Pollution degree:	3	
with M12 connector, 4 or 5-pole	Thermal current (I_{th}):	4 A	Alternating current: AC15 (50÷60 Hz) U_e (V) 24 120 250 Ie (A) 4 4 4 Direct current: DC13 U_e (V) 24 125 250 I_e (A) 3 0.55 0.3
	Rated insulation voltage (U_i):	250 Vac 300 Vdc	
	Protection against short circuits:	type gG fuse 4 A 500 V	
	Pollution degree:	3	
with M12 connector, 8-pole	Thermal current (I_{th}):	2 A	Alternating current: AC15 (50÷60 Hz) U_e (V) 24 I_e (A) 2 Direct current: DC13 U_e (V) 24 I_e (A) 2
	Rated insulation voltage (U_i):	30 Vac 36 Vdc	
	Protection against short circuits:	type gG fuse 2 A 500 V	
	Pollution degree:	3	

Description

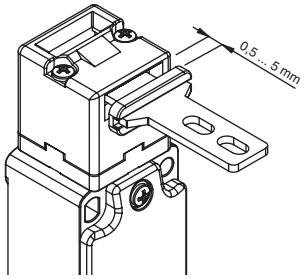
These safety switches are ideal for controlling gates, sliding doors and other guards which protect dangerous parts of machines without inertia.
The stainless steel actuator is fastened to the moving part of the guard in such a way that it is separated from the switch each time the guard is opened. A special mechanism ensures that removing the actuator forces the positive opening of the electrical contacts. Easy to install, these switches can be used with all types of guards (with hinge as well as sliding and removable types). The possibility to actuate the switch only with a specific actuator guarantees that the machine can be restarted only after the guard has been closed. These switches are made of robust materials with larger dimensions and are designed especially for heavy gates and harsh environments.

Heads with variable orientation



For all switches, the head can be adjusted in 90° steps after removing the two fastening screws. In this way it is possible to actuate the switch from 5 different directions.

Wide-ranging actuator travel



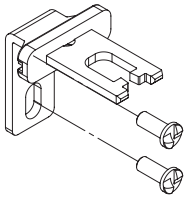
The actuation head of this switch features a wide range of travel. In this way the guard can oscillate along the direction of insertion (4.5 mm) without causing unwanted machine shutdowns. This wide range of travel is available in all actuators in order to ensure maximum device reliability.

Protection degree IP67

IP67

These devices are designed to be used under the toughest environmental conditions, and they pass the IP67 immersion test acc. to EN 60529. They can therefore be used in all environments where the maximum degree of protection is required for the housing.

Safety screws for actuators



As required by EN ISO 14119, the actuator must be fixed immovably to the guard frame. Pan head safety screws with one-way fitting are available for this purpose. With this screw type, the actuators cannot be removed or tampered by using common tools. See accessories on page 349.

Extended temperature range

-40°C

These devices are also available in a special version suitable for an ambient operating temperature range from -40°C up to +80°C.
They can therefore be used for applications in cold stores, sterilisers and other equipment with low temperature environments. The special materials used to produce these versions retain their characteristics even under these conditions, thereby expanding the installation possibilities.

Laser engraving

All devices are marked using a dedicated indelible laser system. These engravings are therefore suitable for extreme environments too. Thanks to this system that does not use labels, the loss of plate data is prevented and a greater resistance of the marking is achieved over time.

Features approved by IMQ

Rated insulation voltage (U_i):	500 Vac
	400 Vac (for contact blocks 2, 11, 12, 20, 21, 22, 28, 29, 30, 33, 34, 37)
Conventional free air thermal current (I_{th}):	10 A
Protection against short circuits:	type aM fuse 10 A 500 V
Rated impulse withstand voltage (U_{imp}):	6 kV
	4 kV (for contact blocks 20, 21, 22, 28, 29, 30, 33, 34)
Protection degree of the housing:	IP67
MV terminals (screw terminals)	
Pollution degree:	3
Utilization category:	AC15
Operating voltage (U_e):	400 Vac (50 Hz)
Operating current (I_e):	3 A

Forms of the contact element: Za, Za+Za, X+X, Zb, Y+Y, Y+Y+X, Y+Y+Y, Y+X+X, Y, X.
Positive opening of contacts on contact blocks 5, 6, 7, 8, 9, 11, 13, 14, 16, 17, 18, 19, 20, 21, 22, 28, 29, 30, 33, 34, 37, 38, 39, 66.
In compliance with standards: EN 60947-1, EN 60947-5-1, fundamental requirements of the Low Voltage Directive 2014/35/EU.

Please contact our technical department for the list of approved products.

Features approved by UL

Electrical Ratings:	Q300 pilot duty (69 VA, 125-250 V dc)
	A600 pilot duty (720 VA, 120-600 V ac)
Environmental Ratings:	Types 1, 4X, 12, 13

Use 60 or 75 °C copper (Cu) conductor and wire size range 12, 14 AWG, stranded or solid. The terminal tightening torque of 7.1 lb in (0.8 Nm).

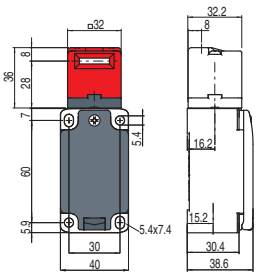
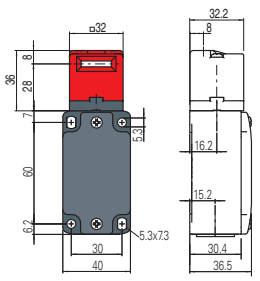
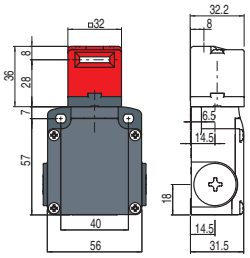
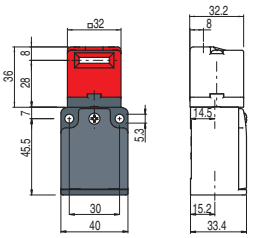
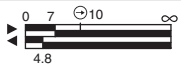
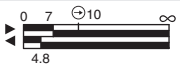
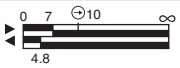
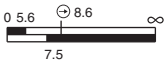
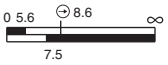
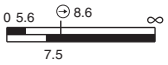
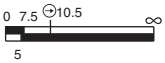
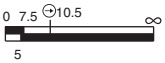
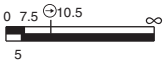
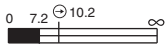
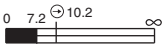
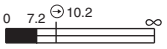
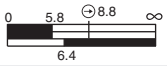
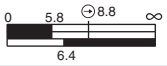
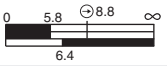
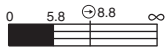
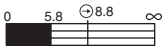
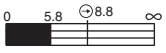
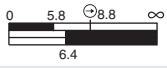
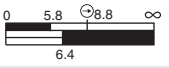
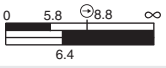
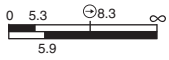
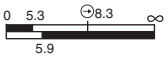
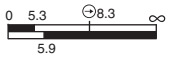
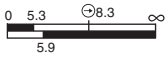
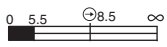
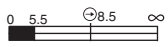
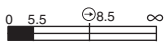
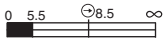
For FP series: the hub is to be connected to the conduit before the hub is connected to the enclosure.

Please contact our technical department for the list of approved products.

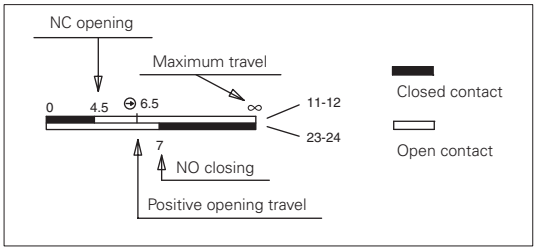
Safety switches **with separate actuator**

Contact type:

R = snap action
L = slow action
LO = slow action, make before break

Contact block		Technopolymer housing Without actuator	Metal housing Without actuator	Metal housing Without actuator	Metal housing Without actuator
					
5	R	FP 593-M2 → 1NO+1NC 	FD 593-M2 → 1NO+1NC 	FL 593-M2 → 1NO+1NC 	/
6	L	FP 693-M2 → 1NO+1NC 	FD 693-M2 → 1NO+1NC 	FL 693-M2 → 1NO+1NC 	/
7	LO	FP 793-M2 → 1NO+1NC 	FD 793-M2 → 1NO+1NC 	FL 793-M2 → 1NO+1NC 	/
9	L	FP 993-M2 → 2NC 	FD 993-M2 → 2NC 	FL 993-M2 → 2NC 	/
20	L	FP 2093-M2 → 1NO+2NC 	FD 2093-M2 → 1NO+2NC 	FL 2093-M2 → 1NO+2NC 	/
21	L	FP 2193-M2 → 3NC 	FD 2193-M2 → 3NC 	FL 2193-M2 → 3NC 	/
22	L	FP 2293-M2 → 2NO+1NC 	FD 2293-M2 → 2NO+1NC 	FL 2293-M2 → 2NO+1NC 	/
33	L	FP 3393-M2 → 1NO+1NC 	FD 3393-M2 → 1NO+1NC 	FL 3393-M2 → 1NO+1NC 	FC 3393-M2 → 1NO+1NC 
34	L	FP 3493-M2 → 2NC 	FD 3493-M2 → 2NC 	FL 3493-M2 → 2NC 	FC 3493-M2 → 2NC 
Actuating force		10 N (18 N →)	10 N (18 N →)	10 N (18 N →)	10 N (18 N →)

How to read travel diagrams



IMPORTANT:
The state of the NC contact refers to the switch with inserted actuator. In **safety applications**, actuate the switch **at least up to the positive opening travel** shown in the travel diagrams with symbol →. Actuate the switch **at least with the positive opening force**, reported in brackets below each article, next to the actuating force value.

Limits of use

- Do not use where dust and dirt may penetrate in any way into the head and deposit there. In particular where metal dust, concrete or chemicals are spread.
- Adhere to the EN ISO 14119 requirements regarding low coding level for interlocks.
- Do not use in environments with presence of explosive or flammable gases or dusts. In these cases use ATEX products (see dedicated Pizzato catalogue).

All values in the drawings are in mm

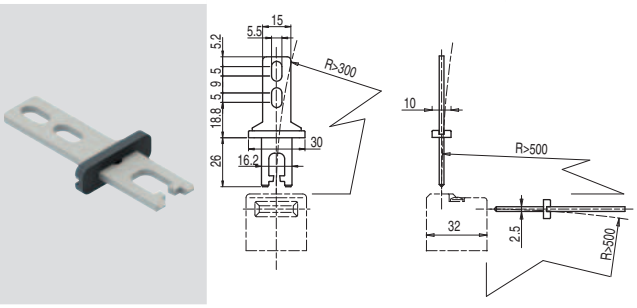
Accessories See page 349

→ The 2D and 3D files are available at **www.pizzato.com**

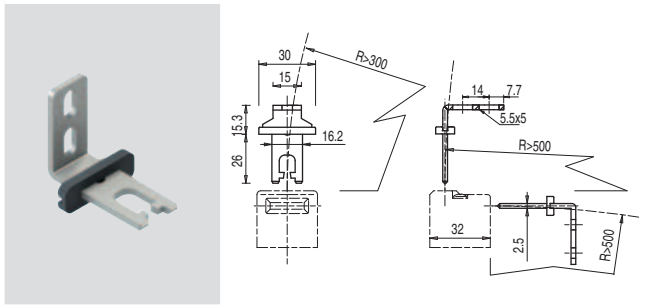
Stainless steel actuators

IMPORTANT: These actuators can be used only with items of the FD, FP, FL, FC and FS series (e.g. FD 693-M2).
Low coding level acc. to EN ISO 14119.

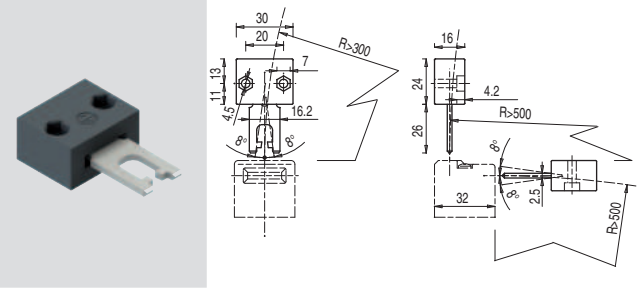
Article	Description
VF KEYF	Straight actuator



Article	Description
VF KEYF1	Angled actuator

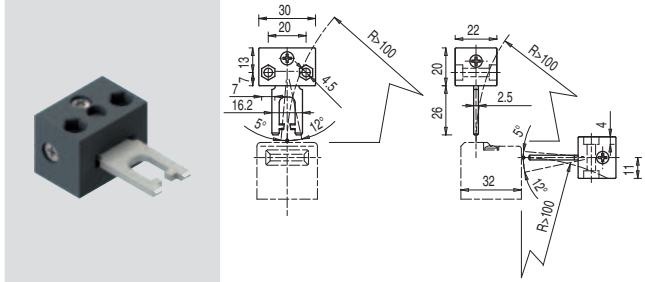


Article	Description
VF KEYF2	Jointed actuator



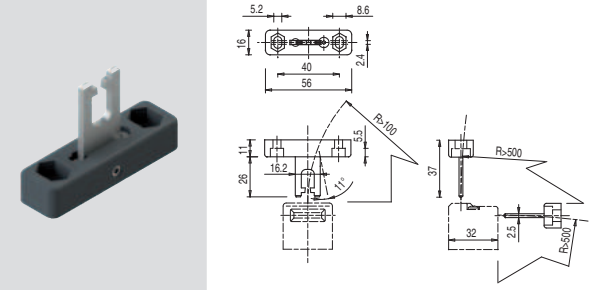
The actuator can flex in four directions for applications where the guard alignment is not precise.

Article	Description
VF KEYF3	Actuator adjustable in two directions



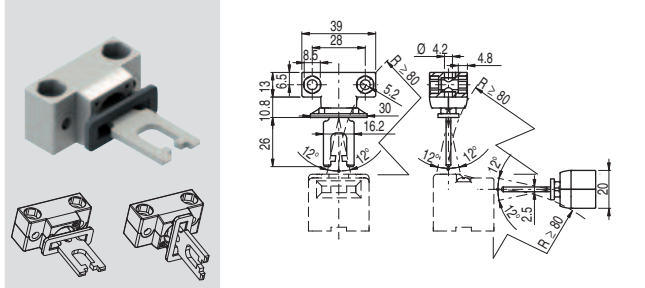
Actuator adjustable in two directions for guards with reduced dimensions.

Article	Description
VF KEYF7	Actuator adjustable in one direction



Actuator adjustable in one direction for guards with reduced dimensions.

Article	Description
VF KEYF8	Universal actuator



Jointed actuator for guards with poor alignment, adjustable in two dimensions for small doors; can be mounted in various positions.
The metal fixing body has two pairs of bore holes; it is provided for rotating the working plane of the actuator by 90°.

Accessories

Article	Description
VF KB1	Lock-out device

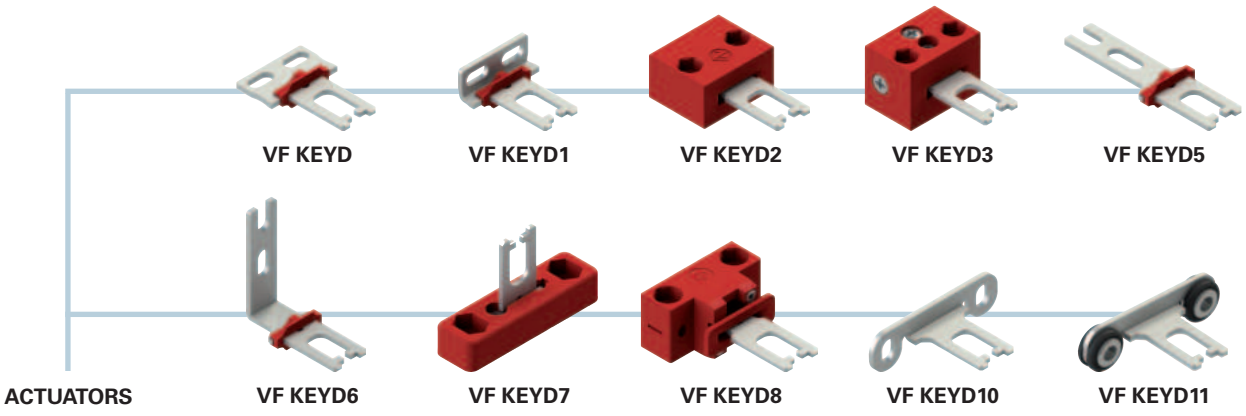
Padlockable lock-out device to prevent the actuator entry and the accidental closing of the door behind operators while they are in the danger area.

All values in the drawings are in mm

Accessories See page 349

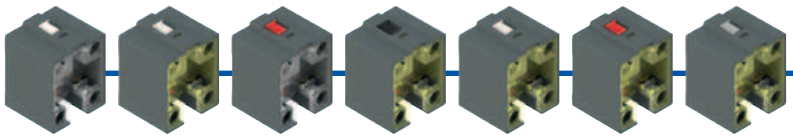
➔ The 2D and 3D files are available at **www.pizzato.com**

Selection diagram

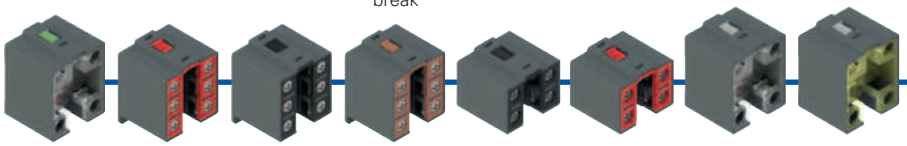


FR FX FK FW

CONTACT BLOCKS



5 1NO+1NC snap action
6 1NO+1NC slow action
7 1NO+1NC slow action, make before break
9 2NC slow action
11 2NC snap action
13 2NC slow action shifted and spaced
14 2NC slow action, shifted



18 1NO+1NC slow action, close
20 1NO+2NC slow action
21 3NC slow action
22 2NO+1NC slow action
33 1NO+1NC slow action
34 2NC slow action
37 1NO+1NC slow action, make before break
66 1NC slow action

CONDUIT ENTRIES

Threaded conduit entry (standard)

M2	M20x1.5 (standard)
M1	M16x1.5
	PG 13.5
A	PG 11

With cable gland

K23	for cables Ø 6 … 12 mm
K27	for cables Ø 3 … 7 mm

With M12 plastic connector

K45	8-pole, bottom
K70	4-pole, bottom

With M12 metal connector

K40	8-pole, bottom
K60	4-pole, bottom

product option

Sold separately as accessory

Code structure

Attention! The feasibility of a code number does not mean the effective availability of a product. Please contact our sales office.

article: **FR 693-** options: **E3D1XG** options: **M2K70T6**

Housing

FR	technopolymer, one conduit entry
FX	technopolymer, two conduit entries
FW	technopolymer, three conduit entries

Contact block

5	1NO+1NC, snap action
6	1NO+1NC, slow action
7	1NO+1NC, slow action, make before break
9	2NC, slow action
11	2NC, snap action
13	2NC, slow action, shifted and spaced
14	2NC, slow action, shifted
18	1NO+1NC, slow action, close
20	1NO+2NC, slow action
21	3NC, slow action
22	2NO+1NC, slow action
33	1NO+1NC, slow action
34	2NC, slow action
37	1NO+1NC, slow action, make before break
66	1NC, slow action

Head type

92	detachable head (FW housing only)
93	non-detachable head (FR, FX and FK housing only)

Actuator extraction force

	10 N (standard)
E3	30 N

Actuators

	without actuator (standard)
D	straight actuator VF KEYD
D1	angled actuator VF KEYD1
D2	jointed actuator VF KEYD2
...	...

External metallic parts

	zinc-plated steel (standard)
X	stainless steel

Contact type

	silver contacts (standard)
G	silver contacts with 1 µm gold coating
G1	silver contacts, 2.5 µm gold coating (not for contact blocks 20, 21, 22, 33, 34)

Threaded conduit entry

M2	M20x1.5 (standard)
M1	M16x1.5
	PG 13.5 (FR-FX housing only)
A	PG 11 (FR-FX housing only)

Pre-installed cable glands or connectors

	no cable gland or connector (standard)
K23	cable gland for cables Ø 6 ... 12 mm
K45	M12 plastic connector, 8-pole
K70	M12 plastic connector, 4-pole
...	...

For the complete list of possible combinations please contact our technical department.

Ambient temperature

	-25°C ... +80°C (standard)
T6	-40°C ... +80°C

article: **FK 3393-** options: **E3D1XG** options: **M2K24T6**

Housing

FK	technopolymer, one conduit entry

Contact block

33	1NO+1NC, slow action
34	2NC, slow action

Actuator extraction force

	10 N (standard)
E3	30 N

Actuators

	without actuator (standard)
D	straight actuator VF KEYD
D1	angled actuator VF KEYD1
D2	jointed actuator VF KEYD2
...	...

External metallic parts

	zinc-plated steel (standard)
X	stainless steel

Contact type

	silver contacts (standard)
G	silver contacts with 1 µm gold coating

Threaded conduit entry

M2	M20x1.5 (standard)
A	PG 11

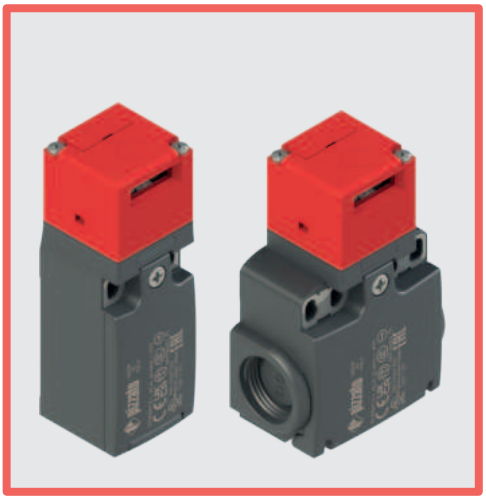
Pre-installed cable glands or connectors

	no cable gland or connector (standard)
K24	cable gland for cables Ø 5 ... 10°mm
K70	M12 plastic connector, 4-pole

For the complete list of possible combinations please contact our technical department.

Ambient temperature

	-25°C ... +80°C (standard)
T6	-40°C ... +80°C



Main features

- Technopolymer housing, from one to three conduit entries
- Hinged cover, fixed with single captive screw
- Metal plates on mounting holes of the housing (FR, FX, FK)
- Protection degrees IP67 and IP69K
- 15 contact blocks available
- 10 stainless steel actuators available
- Versions with M12 connector
- Versions with gold-plated silver contacts

Quality marks:

IMQ approval:	EG610
UL approval:	E131787
CCC approval:	2024010305656753
EAC approval:	RU Д-IT.PA07.B.37848/24

Technical data

Housing

Housing made of glass fibre reinforced technopolymer, self-extinguishing, shock-proof and with double insulation: ⧈

FR, FK series: one threaded conduit entry:	M20x1.5 (standard)
FX series: two knock-out threaded conduit entries:	M20x1.5 (standard)
FW series - three knock-out threaded conduit entries:	M20x1.5 (standard)
Protection degree (FR, FK, FX):	IP67 acc. to EN 60529 (with cable gland of equal or higher protection degree) IP69K acc. to ISO 20653 (cable gland of equal or higher protection degree)
Protection degree (FW):	IP67 acc. to EN 60529 (with cable gland of equal or higher protection degree)

General data

"Maximum SIL" up to:	SIL 3 acc. to EN IEC 62061
Performance Level (PL) up to:	PL e acc. to EN ISO 13849-1
Mechanical interlock, coded:	type 2 acc. to EN ISO 14119
Coding level:	low acc. to EN ISO 14119
Safety parameter B_{10D}:	2,000,000 for NC contacts
Mission time:	20 years
Ambient temperature:	-25°C … +80°C (standard) -40°C … +80°C (T6 option)
Max. actuation frequency:	3600 operating cycles/hour
Mechanical endurance:	1 million operating cycles
Max. actuation speed:	0.5 m/s
Min. actuation speed:	1 mm/s
Actuator extraction force:	10 N~ (30 N~ -E3 versions)
Tightening torques for installation:	see page 381
Wire cross-sections and wire stripping lengths:	see page 399

In compliance with standards:
IEC 60947-5-1, IEC 60947-1, IEC 60204-1, EN ISO 14119, EN ISO 12100, IEC 60529, EN IEC 63000, BG-GS-ET-15, UL 508, CSA C22.2 No. 14.
Approvals:
EN 60947-5-1, UL 508, CSA C22.2 No. 14, GB/T14048.5.

Compliance with the requirements of:
Machinery Directive 2006/42/EC, EMC Directive 2014/30/EU, RoHS Directive 2011/65/EU.
Positive contact opening in conformity with standards:
IEC 60947-5-1, EN 60947-5-1.

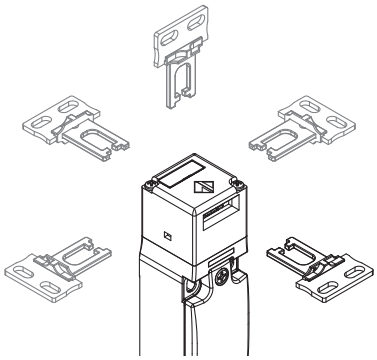
⚠ **If not expressly indicated in this chapter, for correct installation and utilization of all articles see chapter Utilization requirements from page 377 to page 392.**

	Electrical data		Utilization category
without connector	Thermal current (I_{th}): Rated insulation voltage (U_i): Rated impulse withstand voltage (U_{imp}): Conditional short circuit current: Protection against short circuits: Pollution degree:	10 A 500 Vac 600 Vdc 400 Vac 500 Vdc (contact blocks 20, 21, 22, 33, 34) 6 kV 4 kV (contact blocks 20, 21, 22, 33, 34) 1000 A acc. to EN 60947-5-1 type aM fuse 10 A 500 V 3	Alternating current: AC15 (50÷60 Hz) U_e (V) 250 400 500 I_e (A) 6 4 1 Direct current: DC13 U_e (V) 24 125 250 I_e (A) 3 0.55 0.3
with M12 connector, 4-pole	Thermal current (I_{th}): Rated insulation voltage (U_i): Protection against short circuits: Pollution degree:	4 A 250 Vac 300 Vdc type gG fuse 4 A 500 V 3	Alternating current: AC15 (50÷60 Hz) U_e (V) 24 120 250 I_e (A) 4 4 4 Direct current: DC13 U_e (V) 24 125 250 I_e (A) 3 0.55 0.3
with M12 connector, 8-pole	Thermal current (I_{th}): Rated insulation voltage (U_i): Protection against short circuits: Pollution degree:	2 A 30 Vac 36 Vdc type gG fuse 2 A 500 V 3	Alternating current: AC15 (50÷60 Hz) U_e (V) 24 I_e (A) 2 Direct current: DC13 U_e (V) 24 I_e (A) 2

Description

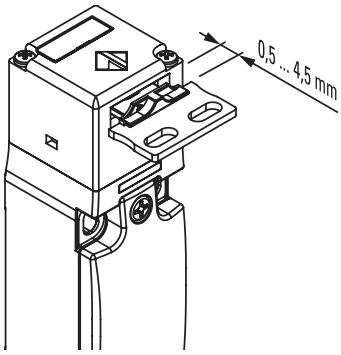
These safety switches are ideal for controlling gates, sliding doors and other guards which protect dangerous parts of machines without inertia. The stainless steel actuator is fastened to the moving part of the guard in such a way that it is separated from the switch each time the guard is opened. A special mechanism ensures that removing the actuator forces the positive opening of the electrical contacts. Easy to install, these switches can be used with all types of guards (with hinge as well as sliding and removable types). The possibility to actuate the switch only with a specific actuator guarantees that the machine can be restarted only after the guard has been closed.

Heads with variable orientation



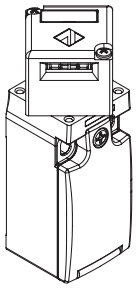
For all switches, the head can be adjusted in 90° steps after removing the two fastening screws. In this way it is possible to actuate the switch from 5 different directions.

Wide-ranging actuator travel



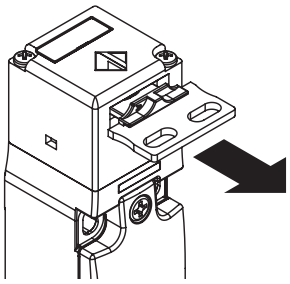
The actuation head of this switch features a wide range of travel. In this way the guard can oscillate along the direction of insertion (4 mm) without causing unwanted machine shutdowns. This wide range of travel is available in all actuators in order to ensure maximum device reliability.

Not detachable head



To make head adjustment safer and smoother, these switches are equipped with a special head to body coupling system. This system makes it impossible to remove the head from the device even during adjustment, thus rendering the use of one-way screws unnecessary for locking the head in position once adjustment is complete. This solution is available for the FR, FX and FK series.

Versions with 30 N actuator extraction force



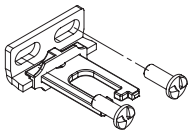
Versions with 30 N actuator holding force instead of the standard 10 N are available.

Protection degrees IP67 and IP69K

IP69K
IP67

These devices are designed to be used under the toughest environmental conditions, and they pass the IP67 immersion test acc. to EN 60529. They can therefore be used in all environments where the maximum degree of protection is required for the housing. Due to their special design, these devices are suitable for use in equipment subjected to cleaning with high pressure hot water jets. These devices meet the IP69K test requirements according to ISO 20653 (water jets with 100 bar and 80°C).

Safety screws for actuators



As required by EN ISO 14119, the actuator must be fixed immovably to the guard frame. Pan head safety screws with one-way fitting are available for this purpose. With this screw type, the actuators cannot be removed or tampered by using common tools. See accessories on page 349.

Extended temperature range

-40°C

These devices are also available in a special version suitable for an ambient operating temperature range from -40°C up to +80°C.

They can therefore be used for applications in cold stores, sterilisers and other equipment with low temperature environments. The special materials used to produce these versions retain their characteristics even under these conditions, thereby expanding the installation possibilities.

Features approved by IMQ

Rated insulation voltage (U_i):	500 Vac 400 Vac (for contact blocks 2, 11, 12, 20, 21, 22, 28, 29, 30, 37, 33, 34)
Conventional free air thermal current (I_{th}):	10 A
Protection against short circuits:	type aM fuse 10 A 500 V
Rated impulse withstand voltage (U_{imp}):	6 kV 4 kV (for contact blocks 20, 21, 22, 28, 29, 30, 33, 34)
Protection degree of the housing:	IP67
MV terminals (screw terminals)	
Pollution degree:	3
Utilization category:	AC15
Operating voltage (U_e):	400 Vac (50 Hz)
Operating current (I_e):	3 A

Forms of the contact element: Za, Za+Za, X+X, Zb, Y+Y, Y+Y+X, Y+Y+Y, Y+X+X, Y, X.
Positive opening of contacts on contact blocks 5, 6, 7, 8, 9, 11, 13, 14, 16, 17, 18, 19, 20, 21, 22, 28, 29, 30, 33, 34, 37, 38, 39, 66.
In compliance with standards: EN 60947-1, EN 60947-5-1, fundamental requirements of the Low Voltage Directive 2014/35/EU.

Please contact our technical department for the list of approved products.

Features approved by UL

Electrical Ratings:	Q300 pilot duty (69 VA, 125-250 V dc) A600 pilot duty (720 VA, 120-600 V ac)
Environmental Ratings:	FR: Types 1, 4X FX, FK, FW: Types 1, 4X, 12, 13

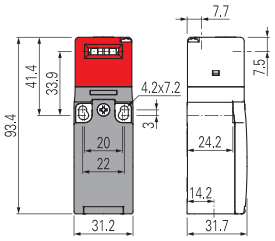
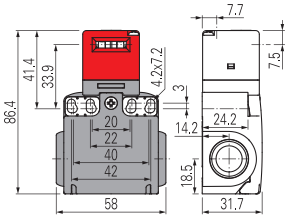
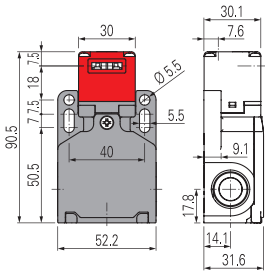
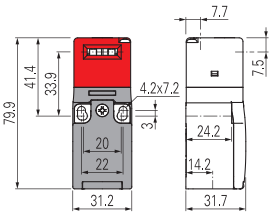
Use 60 or 75 °C copper (Cu) conductor and wire size range 12, 14 AWG, stranded or solid. The terminal tightening torque of 7.1 lb in (0.8 Nm).

The hub is to be connected to the conduit before the hub is connected to the enclosure.

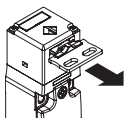
Please contact our technical department for the list of approved products.

Safety switches **with separate actuator**

Contact type:
R = snap action
L = slow action
LO = slow action, make before break
LS = slow action, shifted
LV = slow action, shifted and spaced
LA = slow action, close

Contact block		Technopolymer housing Without actuator	Technopolymer housing Without actuator	Technopolymer housing Without actuator	Technopolymer housing Without actuator
					
5	R	FR 593-M2 → 1NO+1NC	FX 593-M2 → 1NO+1NC	FW 592-M2 → 1NO+1NC	/
6	L	FR 693-M2 → 1NO+1NC	FX 693-M2 → 1NO+1NC	FW 692-M2 → 1NO+1NC	/
7	LO	FR 793-M2 → 1NO+1NC	FX 793-M2 → 1NO+1NC	FW 792-M2 → 1NO+1NC	/
9	L	FR 993-M2 → 2NC	FX 993-M2 → 2NC	FW 992-M2 → 2NC	/
11	R	FR 1193-M2 → 2NC	FX 1193-M2 → 2NC	FW 1192-M2 → 2NC	/
13	LV	FR 1393-M2 → 2NC	FX 1393-M2 → 2NC	FW 1392-M2 → 2NC	/
14	LS	FR 1493-M2 → 2NC	FX 1493-M2 → 2NC	FW 1492-M2 → 2NC	/
18	LA	FR 1893-M2 → 1NO+1NC	FX 1893-M2 → 1NO+1NC	FW 1892-M2 → 1NO+1NC	/
20	L	FR 2093-M2 → 1NO+2NC	FX 2093-M2 → 1NO+2NC	FW 2092-M2 → 1NO+2NC	/
21	L	FR 2193-M2 → 3NC	FX 2193-M2 → 3NC	FW 2192-M2 → 3NC	/
22	L	FR 2293-M2 → 2NO+1NC	FX 2293-M2 → 2NO+1NC	FW 2292-M2 → 2NO+1NC	/
33	L	FR 3393-M2 → 1NO+1NC	FX 3393-M2 → 1NO+1NC	FW 3392-M2 → 1NO+1NC	FK 3393-M2 → 1NO+1NC
34	L	FR 3493-M2 → 2NC	FX 3493-M2 → 2NC	FW 3492-M2 → 2NC	FK 3493-M2 → 2NC
37	LO	FR 3793-M2 → 1NO+1NC	FX 3793-M2 → 1NO+1NC	FW 3792-M2 → 1NO+1NC	/
66	L	FR 6693-M2 → 1NC	FX 6693-M2 → 1NC	FW 6692-M2 → 1NC	/
Actuating force		10 N (18 N →)	10 N (18 N →)	10 N (18 N →)	10 N (18 N →)
Travel diagrams		page 384 - group 8	page 384 - group 8	page 384 - group 8	page 384 - group 8

All switches listed above are available in a version with 30 N actuator extraction force.
To obtain these products, the order code must be changed by adding the extension "E3", for example FR 693-M2E3.



Extraction force for 30 N versions	30 N~ (38 N →)	30 N~ (38 N →)	30 N~ (38 N →)	30 N~ (38 N →)

Limits of use

- Do not use where dust and dirt may penetrate in any way into the head and deposit there. In particular where metal dust, concrete or chemicals are spread.
- Adhere to the EN ISO 14119 requirements regarding low coding level for interlocks.
- Do not use in environments with presence of explosive or flammable gases or dusts. In these cases use ATEX products (see dedicated Pizzato catalogue).

All values in the drawings are in mm

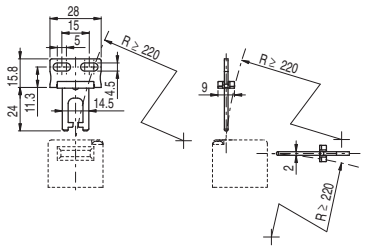
Accessories See page 349

→ The 2D and 3D files are available at **www.pizzato.com**

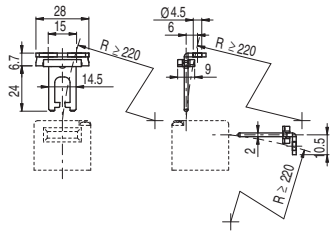
Stainless steel actuators

IMPORTANT: These actuators can only be used with items of the FR, FX, FK and FW series (e.g. FR 693-M2).
Low coding level acc. to EN ISO 14119.

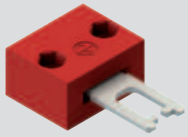
Article	Description
VF KEYD	Straight actuator

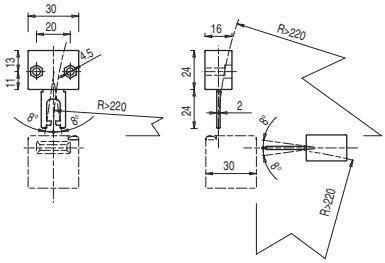


Article	Description
VF KEYD1	Angled actuator



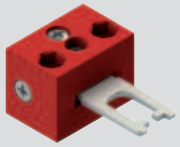
Article	Description
VF KEYD2	Jointed actuator

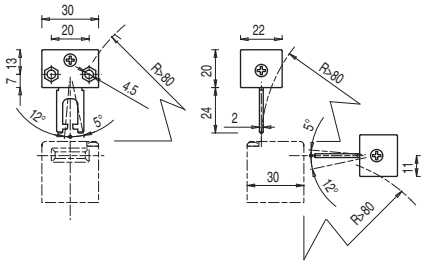




The actuator can flex in four directions for applications where the guard alignment is not precise.

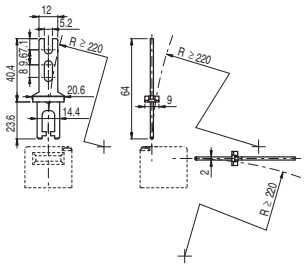
Article	Description
VF KEYD3	Actuator adjustable in two directions



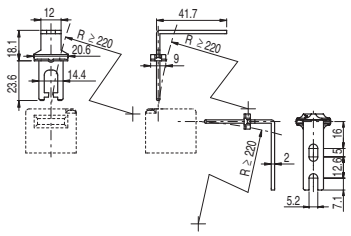


Actuator adjustable in two directions for guards with reduced dimensions.

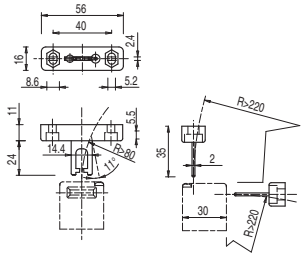
Article	Description
VF KEYD5	Extended actuator



Article	Description
VF KEYD6	Extended actuator, angled

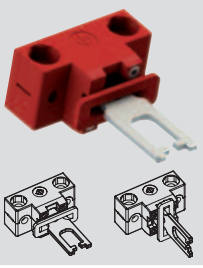


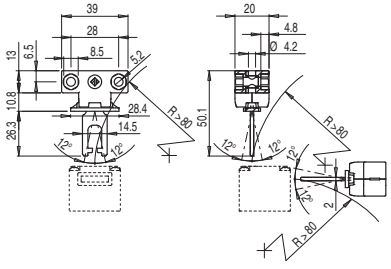
Article	Description
VF KEYD7	Actuator adjustable in one direction



Actuator adjustable in one direction for guards with reduced dimensions.

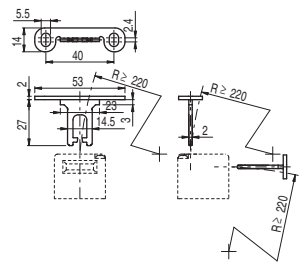
Article	Description
VF KEYD8	Universal actuator



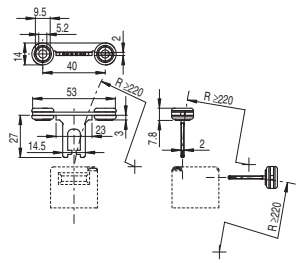


Jointed actuator for guards with poor alignment, adjustable in two dimensions for small doors; can be mounted in various positions.
The fixing body has two pairs of bore holes; it is provided for rotating the working plane of the actuator by 90°.

Article	Description
VF KEYD10	Profiled actuator



Article	Description
VF KEYD11	Profiled actuator

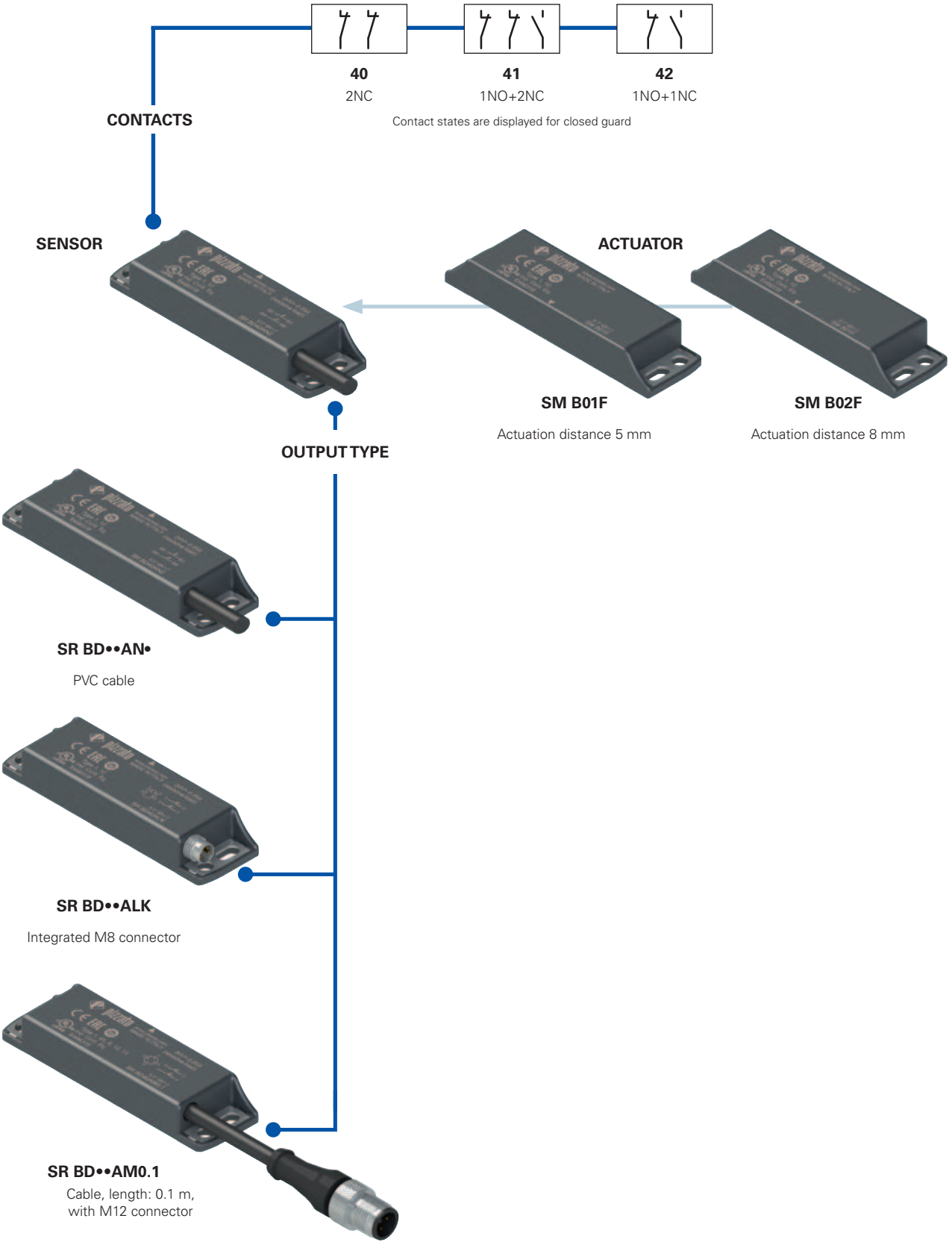


All values in the drawings are in mm

Accessories See page 349

➔ The 2D and 3D files are available at **www.pizzato.com**

Selection diagram



product option

Sold separately as accessory

Attention! The feasibility of a code number does not mean the effective availability of a product. Please contact our sales office.

Code structure for sensor with actuator

article | options

SR BD40AN2-B01F-X

Sensor housing	
SR	technopolymer

Contacts (with closed guard)	
40	2NC (standard)
41	1NO+2NC (standard)
42	1NO+1NC

Actuator	
B01F	complete with actuator SM B01F, actuation distance 5 mm
B02F	complete with actuator SM B02F, actuation distance 8 mm

Cable or connector type	
N1	PVC cable, IEC 60332-1-2 oil resistant, length 1 m
N2	PVC cable, IEC 60332-1-2 oil resistant, length 2 m (standard)
...	...
N10	PVC cable, IEC 60332-1-2 oil resistant, length 10 m
M0.1	cable, length: 0.1 m, with M12 connector
LK	integrated M8 connector (available only with contacts 40 and 42)

External metallic parts	
	stainless steel fixing plates (standard)
X	fixing plates and connector body in stainless steel (LK connector available only)

Attention! The feasibility of a code number does not mean the effective availability of a product. Please contact our sales office.

Code structure for single sensor

article | options

SR BD40AN2-X

Sensor housing	
SR	technopolymer

Contacts (with closed guard)	
40	2NC (standard)
41	1NO+2NC (standard)
42	1NO+1NC

Cable or connector type	
N1	PVC cable, IEC 60332-1-2 oil resistant, length 1 m
N2	PVC cable, IEC 60332-1-2 oil resistant, length 2 m (standard)
...	...
N10	PVC cable, IEC 60332-1-2 oil resistant, length 10 m
M0.1	cable, length: 0.1 m, with M12 connector
LK	integrated M8 connector (available only with contacts 40 and 42)

External metallic parts	
	stainless steel fixing plates (standard)
X	fixing plates and connector body in stainless steel (LK connector available only)

Attention! The feasibility of a code number does not mean the effective availability of a product. Please contact our sales office.

Code structure for single actuator

SM B01F

Actuator	
B01F	actuation distance 5 mm
B02F	actuation distance 8 mm

SR B series coded magnetic safety sensors

Main features

- Actuation without mechanical contact
- Stainless steel fixing plates
- Output contacts: 2NC, 1NO+2NC or 1NO+1NC
- Insensitive to dirt
- Protection degrees IP67 and IP69K
- Coded actuator
- Technopolymer housing
- Versions with M8 or M12 connector

Quality marks:

UL approval: E496318
TÜV SÜD approval: Z10 18 05 75157 024
EAC approval: RU Д-IT.PA07.B.37848/24

Compliance with the requirements of:
Machinery Directive 2006/42/EC,
EMC Directive 2014/30/EU,
RoHS Directive 2011/65/EU.

Technical data

Housing
Housing made of glass fibre reinforced technopolymer, self-extinguishing.
Versions with integrated cable 4 x 0.34 mm² or 6 x 0.25 mm², length 2 m, other lengths from 0.5 m … 10 m on request
Versions with integrated M8 connector
Versions with 0.1 m cable length and M12 connector, other lengths from 0.1 … 3 m on request

Protection degree:	IP67 acc. to EN 60529 IP69K acc. to ISO 20653 (Protect the cables from direct high-pressure and high-temperature jets)

General data

"Maximum SIL" up to:	SIL 3 acc. to EN IEC 62061
Performance Level (PL) up to:	PL e acc. to EN ISO 13849-1
Safety category up to:	cat. 4 acc. to EN ISO 13849-1
Interlock, no contact, coded:	type 4 acc. to EN ISO 14119
Coding level:	low acc. to EN ISO 14119
Safety parameter B_{10D}:	20,000,000 (with compatible Pizzato Elettrica safety modules) 400,000 (at max. load: DC12 24 V 250 mA)
Mission time:	20 years
Ambient temperature:	-25°C … +80°C
Ambient temp. with flexible installation cable:	-5°C … +80°C
Vibration resistance:	10 gn (10 … 150 Hz) acc. to IEC 60068-2-6
Shock resistance:	30 gn; 11 ms acc. to EN 60068-2-27
Pollution degree	3
Screw tightening torque:	0.8 … 2 Nm

In compliance with standards:
IEC 60947-1, IEC 60947-5-1, IEC 60947-5-2, IEC 60947-5-3 (in abbinamento con un modulo di sicurezza), EN ISO 14119, EN ISO 12100, EN ISO 13849-1, EN ISO 13849-2, IEC 62061, IEC 60204-1, IEC 60529, IEC 61508-1, IEC 61508-2, IEC 61508-4, EN IEC 63000, ISO 20653, UL 508, CSA C22.2 No. 14.
Approvals:
UL 508, CSA C22.2 No. 14, EN ISO 13849-1, EN 60947-5-3, EN 61508-1, EN 61508-2, EN 61508-4, EN IEC 62061, EN 60947-1.

Actuation data

Assured operating distance S_{ao}:	5 mm with actuator SM B01F 8 mm with actuator SM B02F
Assured release distance S_{ar}:	15 mm with actuator SM B01F 20 mm with actuator SM B02F
Repeat accuracy:	≤ 10%
Switching frequency:	up to 1 Hz
Distance between two sensors:	min. 50 mm

Electrical data

Rated operating voltage U_e:	24 Vac/dc
Rated operating current I_e:	0.25 A (resistive load)
Rated insulation voltage U_i:	120 Vac (with cable) 50 Vac / 75 Vdc (with M8 connector) 120 Vac (with M12 connector, 4-pole) 30 Vac / 36 Vdc (with M12 connector, 8-pole)
Rated impulse withstand voltage (U_{imp}):	6 kV 1.5 kV (with connector)
Thermal current I_{th}:	0.25 A
Maximum switching load:	6 W (resistive load)
Protection fuse:	0.25 A type F
Electrical endurance:	1 million operating cycles
Conditional short-circuit rated current:	100 A

⚠ **If not expressly indicated in this chapter, for correct installation and utilization of all articles see chapter Utilization requirements from page 377 to page 392.**

Connection with safety modules for safety applications:
Connection with safety modules CS AR-01••••; CS AR-02••••; CS AR-04••••; CS AR-05••••; CS AR-06••••; CS AR-08••••; CS AR-46•024; CS AR-91••••; CS AT-0•••••; CS AT-1•••••; CS AT-3•••••; CS FS-5•••••; CS MF•••••-••; CS MP•••••-••.
When connected to the safety module, the sensor can be classified as a control circuit device up to PDDB (EN 60947-5-3).
The system can be used in safety circuits up to PL e/SIL 3/category 4 in accordance with EN ISO 13849-1.

Features approved by UL

Electrical Ratings: 24 Vdc, 0,25 A (resistive load)
Environmental Ratings: Types 1, 4X, 6, 12, 13
Accessory for series SR for actuator switch series SM B.

Please contact our technical department for the list of approved products.

Features approved by TÜV SÜD

Supply voltage: 24 Vac/dc
Rated operating current (max.): 0.25 A
Ambient temperature: -25°C … +80°C
Protection degree: IP67
PL, category: PL e, cat. 4. with CS AR-08

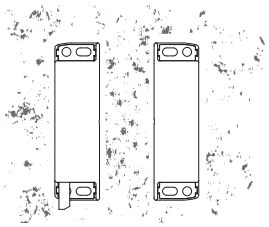
In compliance with standards: 2006/42/EC Machinery Directive, EN ISO 13849-1:2015 (Cat. 4, PL e), EN 60947-5-3:2013, EN ISO 14119:2013, EN 61508-1:2010 (SIL 3), EN 61508-2:2010 (SIL 3), EN 61508-4:2010 (SIL 3), EN IEC 62061:2021 (Maximum SIL 3)

Please contact our technical department for the list of approved products.

Description

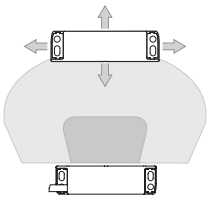
Coded magnetic sensors are devices suitable for monitoring protections and guards of machines without inertia which, when linked to a safety module, can create a system with safety category up to SIL 3 according to EN IEC 62061, up to PL e according to EN ISO 13849-1 and up to category 4 according to EN ISO 13849-1.
These products consist of a sensor that detects the magnetic field and which is connected to the machine structure and of a coded magnetic actuator, which is connected to the movable guard. When the sensor and actuator are approached (closed guard), the sensor detects the actuator and actuates the electrical contacts. The sensor is designed to be activated only by the correct coded actuator and not through a common magnet.

Insensitivity to dirt



Magnetic sensors are totally sealed and retain their safety characteristics also where dirt and dust are present (not ferromagnetic material). This characteristic, combined with the design without recesses, makes them particularly suitable for use in the food industry.

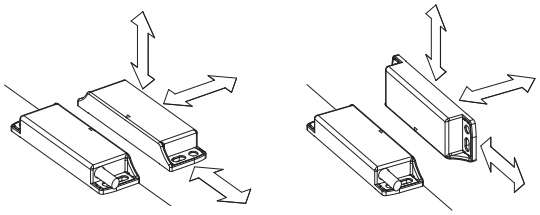
Wide actuation range



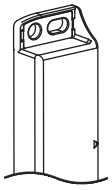
With their built-in features, magnetic sensors have a wide actuation range, making them very well suited for applications with large tolerances or where mechanical properties change over time.
In this type of sensor, the actuation distances may vary depending on the shift direction of the actuator in relation to the sensor.

Actuation from many directions

The coded magnetic sensors were designed to be activated by the respective actuator from various directions. The customer therefore enjoys maximum flexibility when positioning devices along the perimeter of the guards.

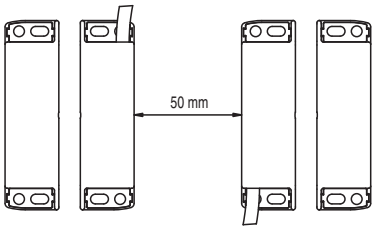


Stainless steel fixing plates



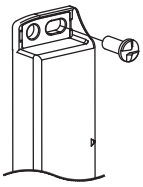
To prevent damage to the fixing slots when fastening on non-perfectly flat surfaces, coded magnetic sensors are equipped with stainless steel fixing plates. Even in the presence of suitable fixing surfaces, this solution makes the sensor more robust against mechanical stresses.

Assembly of multiple sensor-actuator systems



It is possible to install more than one device on the same machine. The minimum mounting distance between sensor-actuator systems is only 50 mm.

Safety screws for actuators



As required by EN ISO 14119, the actuator must be fixed immovably to the door frame. Pan head safety screws with one-way fitting are available for this purpose. With this screw type, the actuators cannot be removed or tampered by using common tools.
See accessories on page 349.

Laser engraving

All devices are marked using a dedicated indelible laser system. These engravings are therefore suitable for extreme environments too. Thanks to this system that does not use labels, the loss of plate data is prevented and a greater resistance of the marking is achieved over time.

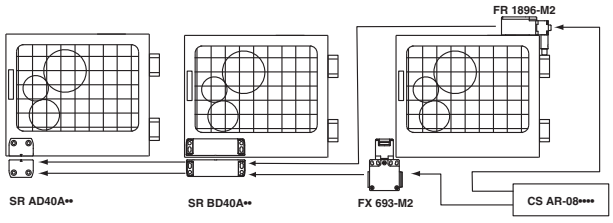
Series connection of multiple sensors

The coded magnetic sensors can be connected in series with the only limitation that the overall resistance, of sensors and the related wiring, has to be not higher than the admitted max. value of the module, which typically is equal to 50 ohm (see module features). This is a very high value that, with normal wiring, allows the use of dozens of sensors without problems. It is also possible to realise mixed circuit solutions by connecting coded magnetic sensors in series to safety switches, with the only limitation being the above-mentioned maximum electrical resistance.
It should be noted that the series connection of two or more coded sensors reduces the self-monitoring capacity of the system, see ISO/TR 24119.
The use of Pizzato Elettrica safety modules is recommended.

Protection degrees IP67 and IP69K

IP69K
IP67

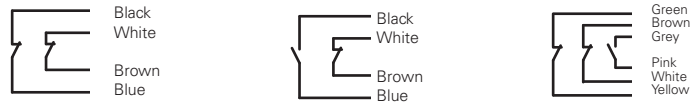
These devices are designed to be used under the toughest environmental conditions, and they pass the IP67 immersion test acc. to EN 60529. They can therefore be used in all environments where the maximum degree of protection is required for the housing. Due to their special design, these devices are suitable for use in equipment subjected to cleaning with high pressure hot water jets. These devices meet the IP69K test requirements according to ISO 20653 (water jets with 100 bar and 80°C).



Internal connections with cable

Contact states are displayed for closed guard

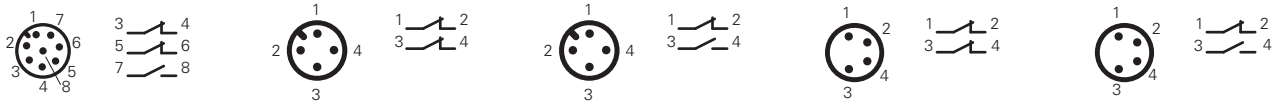
With cable (2NC)	With cable (1NO+1NC)	With cable (1NO+2NC)



Internal connections with connector

Contact states are displayed for closed guard

With M12 connector (1NO+2NC)	With M12 connector (2NC)	With M12 connector (1NO+1NC)	With M8 connector (2NC)	With M8 connector (1NO+1NC)



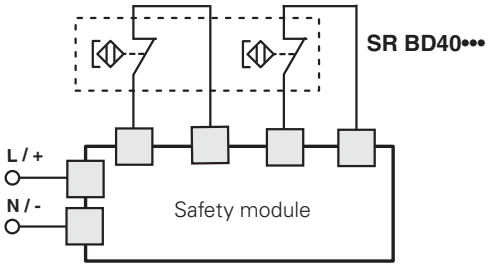
For female connectors, see page 349.

Connection with safety modules

A coded magnetic sensor alone cannot be used for safety functions because its operating principles are not considered safe by the standards (e.g. positive opening on mechanical switches). For this reason, a magnetic sensor coded for use in safety applications must always be connected to a safety module that monitors its proper operation through a circuit with at least two channels.

Compatible safety modules

The magnetic sensors have been tested and approved for operation with suitable safety modules (see list).
The use of complete and tested solutions guarantees the electrical compatibility between the sensor and safety module, as well as high reliability.



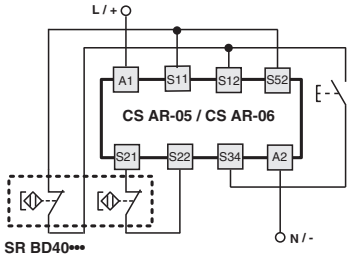
Sensors	Compatible safety modules	Safety module output contacts	
		Instantaneous contacts	Delayed contacts
SR BD40A•• SR BD41A•• SR BD42A••[a]	CS AR-01••••[b]	2NO+1NC	/
	CS AR-02••••[b]	3NO	/
	CS AR-04••••[b]	3NO+1NC	/
	CS AR-05••••	3NO+1NC	/
	CS AR-06••••	3NO+1NC	/
	CS AR-08••••	2NO	/
	CS AR-46•024	1NO	/
	CS AR-91••••	2NO+1PNP	/
	CS AR-94••••	2NO	/
	CS AR-95••••	2NO	/
	CS AT-0•••••	2NO+1NC	2NO
	CS AT-1•••••	3NO	2NO
	CS AT-3•••••	2NO	1NO
	CS FS-5•••••	1NO+1NC+1CO	/
	CS MP•••••-••	see page 89 of the General Catalogue PLCs & Safety Modules 2025–2026	
	CS MF•••••-••	see page 121 of the General Catalogue PLCs & Safety Modules 2025–2026	

[a] Compatible with CS MF202••-P4 and CS MP•••••-•• only.
[b] Compatible with modules with production batch later than 06/2014 only.
For features of the safety modules see page 15 of the General Catalogue PLCs & Safety Modules 2025-2026.

Connection with safety modules CS AR-05 or CS AR-06

Input configuration with manual start (CS AR-05) and monitored start (CS AR-06)

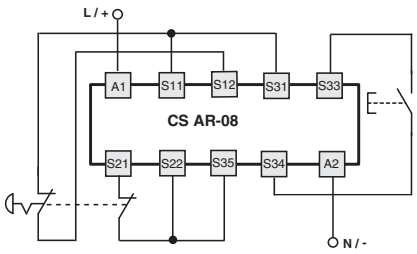
2 channels



Connection with safety modules CS AR-08 or CS AT

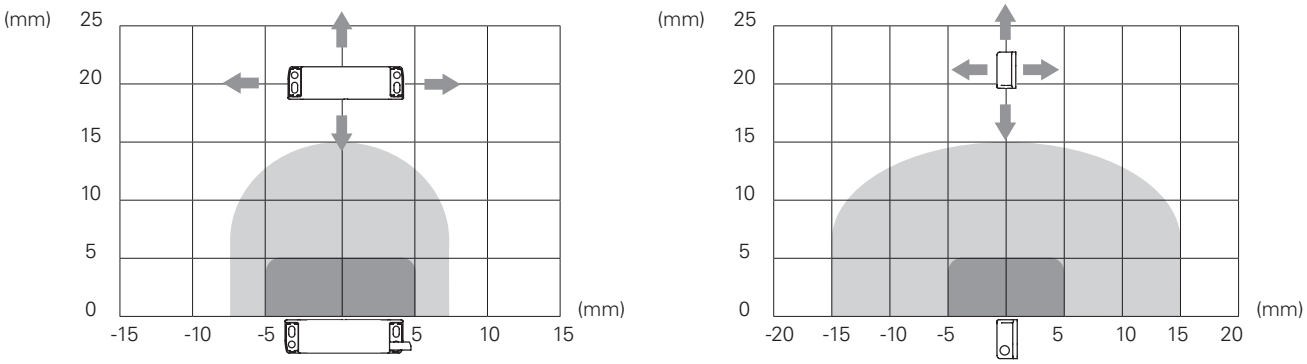
Input configuration with manual start

2 channels

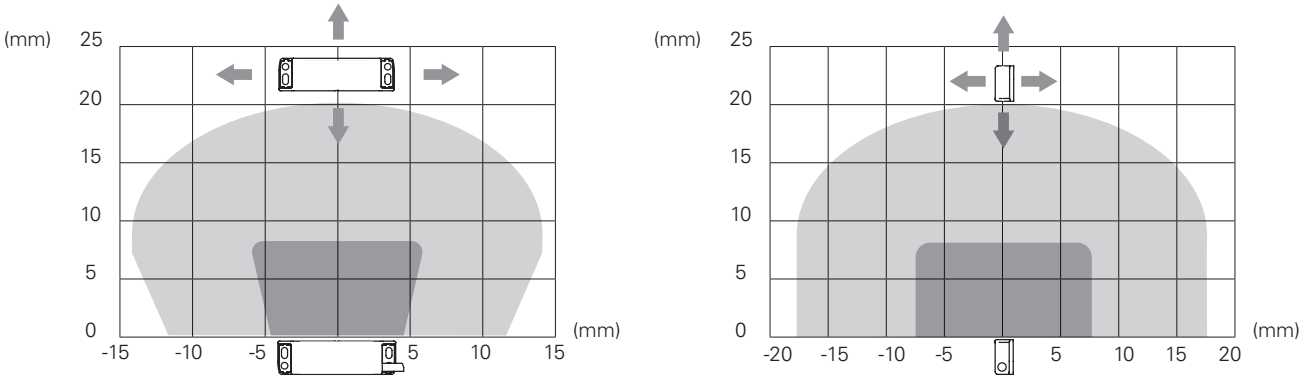


For features of the safety modules see page 15 of the General Catalogue PLCs & Safety Modules 2025-2026.

Operating distances SR BD•••••-B01F

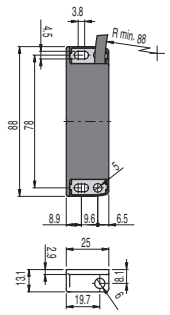
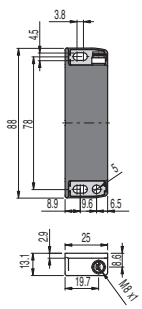
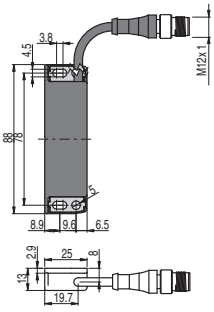


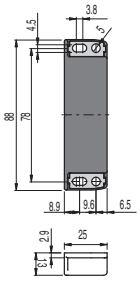
Operating distances SR BD•••••-B02F



Legend:
Assured operating distance S_{ao} Assured release distance S_{ar}
Note: The progress of the activation areas is for reference only

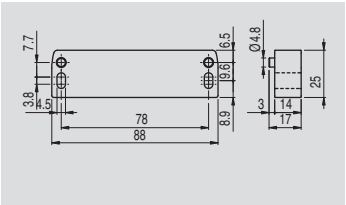
Dimensional drawings

Integrated cable, length: 2 m		M8 connector		Cable, length: 0.1 m, with M12 connector	
					
SR BD40AN2	2NC	SR BD40ALK	2NC	SR BD40AM0.1	2NC
SR BD41AN2	1NO+2NC	/		SR BD41AM0.1	1NO+2NC
SR BD42AN2	1NO+1NC	SR BD42ALK	1NO+1NC	SR BD42AM0.1	1NO+1NC

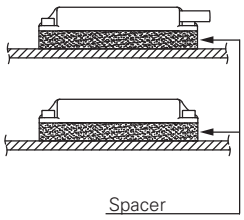
coded actuator Low coding level acc. to EN ISO 14119	
	
SM B01F	Actuation distance 5 mm
SM B02F	Actuation distance 8 mm

Accessories

Spacer



If possible do not mount the sensor and the actuator on ferromagnetic materials.
This spacer is placed between the magnetic safety sensors and metal surfaces that can deflect the magnetic field: as a result, the activation and deactivation distances of the sensor remain the same.
Because it is made out of a single block of material, it is especially well suited for applications where a high level of cleanness is required, as any material present in the installation area cannot penetrate and accumulate.



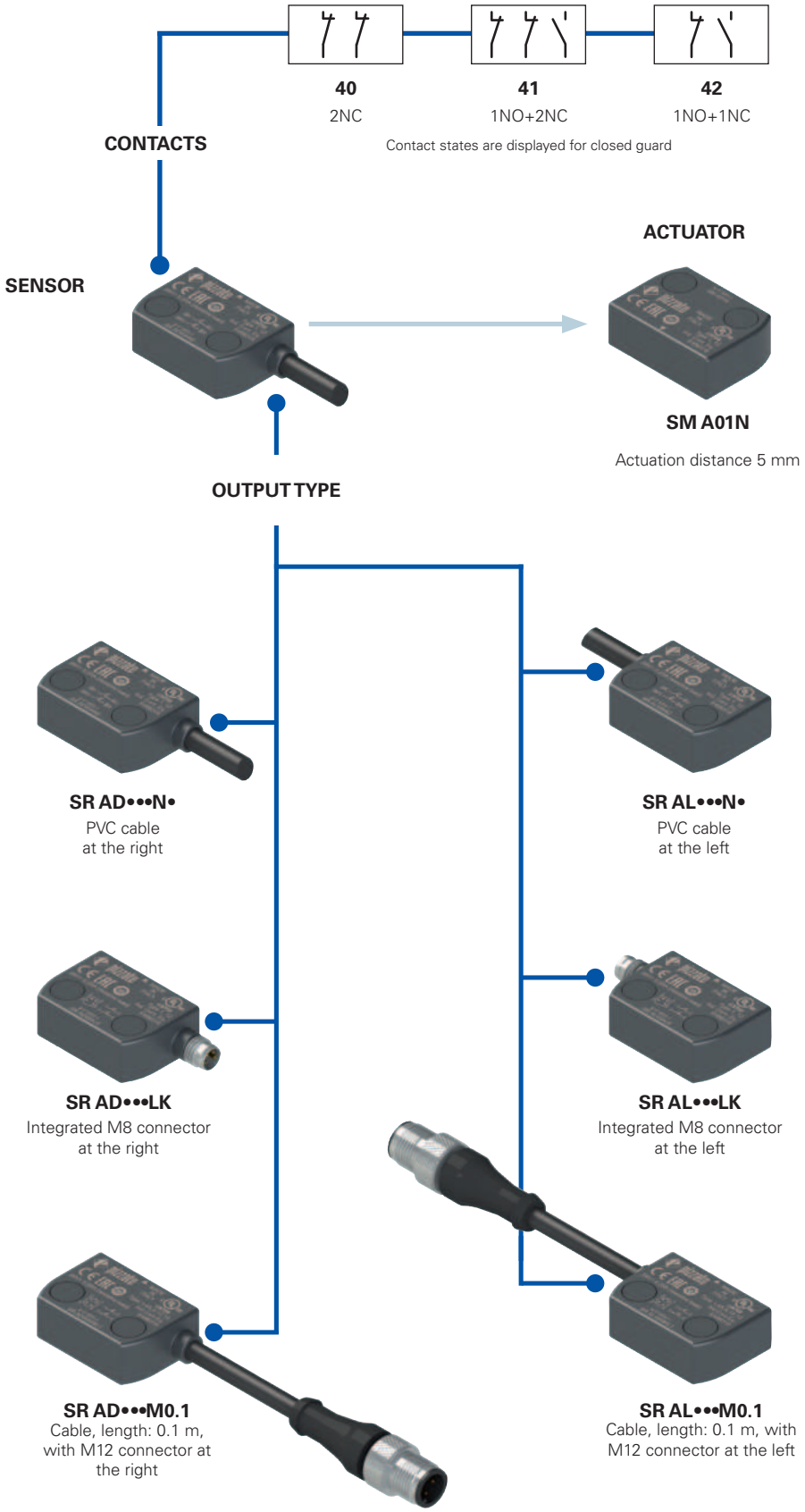
Article	Description
VS SP1BA1	Technopolymer spacer for SR B series sensors

All values in the drawings are in mm

Accessories See page 349

➔ The 2D and 3D files are available at **www.pizzato.com**

Selection diagram



product option

Sold separately as accessory

Attention! The feasibility of a code number does not mean the effective availability of a product. Please contact our sales office.

Code structure for sensor with actuator

article: **SR AD40AN2-A01N** options: **-X**

Sensor housing

SR	technopolymer

Output direction, connections

D	output at the right
L	output at the left

Contacts (with closed guard)

40	2NC (standard)
41	1NO+2NC (standard)
42	1NO+1NC

Actuator

A01N	complete with actuator SM A01N, actuation distance 5 mm

Cable or connector type

N1	PVC cable, IEC 60332-1-2 oil resistant, length 1 m
N2	PVC cable, IEC 60332-1-2 oil resistant, length 2 m (standard)
...	...
N10	PVC cable, IEC 60332-1-2 oil resistant, length 10 m
M0.1	cable, length: 0.1 m, with M12 connector
LK	integrated M8 connector (available only with contacts 40 and 42)

External metallic parts

	brass, nickel-plated, where present (standard)
X	connector body in stainless steel (only LK connector available)

Attention! The feasibility of a code number does not mean the effective availability of a product. Please contact our sales office.

Code structure for single sensor

article: **SR AD40AN2** options: **-X**

Sensor housing

SR	technopolymer

Output direction, connections

D	output at the right
L	output at the left

Contacts (with closed guard)

40	2NC (standard)
41	1NO+2NC (standard)
42	1NO+1NC

Cable or connector type

N1	PVC cable, IEC 60332-1-2 oil resistant, length 1 m
N2	PVC cable, IEC 60332-1-2 oil resistant, length 2 m (standard)
...	...
N10	PVC cable, IEC 60332-1-2 oil resistant, length 10 m
M0.1	cable, length: 0.1 m, with M12 connector
LK	integrated M8 connector (available only with contacts 40 and 42)

External metallic parts

	brass, nickel-plated, where present (standard)
X	connector body in stainless steel (only LK connector available)

Attention! The feasibility of a code number does not mean the effective availability of a product. Please contact our sales office.

Code structure for single actuator

SM A01N

Actuator

A01N	actuation distance 5 mm

SR A series coded magnetic safety sensors

Main features

- Actuation without mechanical contact
- Output contacts: 2NC, 1NO+2NC or 1NO+1NC
- Insensitive to dirt
- Protection degrees IP67 and IP69K
- Coded actuator
- Technopolymer housing
- Versions with M8 or M12 connector

Quality marks:

UL approval:	E496318
TÜV SÜD approval:	Z10 18 05 75157 024
EAC approval:	RU Д-IT.PA07.B.37848/24

Compliance with the requirements of:
Machinery Directive 2006/42/EC,
EMC Directive 2014/30/EU,
RoHS Directive 2011/65/EU.

Technical data

Housing
Housing made of glass fibre reinforced technopolymer, self-extinguishing.
Versions with integrated cable 4 x 0.34 mm² or 6 x 0.25 mm², length 2 m, other lengths from 0.5 m … 10 m on request.
Versions with integrated M8 connector.
Versions with 0.1 m cable length and M12 connector, other lengths from 0.1 … 3 m on request

Protection degree:	IP67 acc. to EN 60529 IP69K acc. to ISO 20653 (Protect the cables from direct high-pressure and high-temperature jets)

General data

"Maximum SIL" up to:	SIL 3 acc. to EN IEC 62061
Performance Level (PL) up to:	PL e acc. to EN ISO 13849-1
Safety category up to:	cat. 4 acc. to EN ISO 13849-1
Interlock, no contact, coded:	type 4 acc. to EN ISO 14119
Coding level:	low acc. to EN ISO 14119
Safety parameter B_{10D}:	20,000,000 (used with Pizzato safety modules) 400,000 (used with max load: DC12 24 V 0.25 A)
Mission time:	20 years
Ambient temperature:	-25°C … +80°C
Ambient temperature with flexible installation cable:	-5°C … +80°C
Vibration resistance:	10 gn (10 … 150 Hz) acc. to IEC 60068-2-6
Shock resistance:	30 gn; 11 ms acc. to EN 60068-2-27
Pollution degree	3
Screw tightening torque:	0.8 … 2 Nm

In compliance with standards:
IEC 60947-1, IEC 60947-5-1, IEC 60947-5-2, IEC 60947-5-3 (in connection with safety module), EN ISO 14119, EN ISO 12100, EN ISO 13849-1, EN ISO 13849-2, IEC 62061, IEC 60204-1, IEC 60529, IEC 61508-1, EN 61508-2, IEC 61508-4, EN IEC 63000, ISO 20653, UL 508, CSA C22.2 No. 14.
Approvals:
UL 508, CSA C22.2 No. 14, EN ISO 13849-1, EN 60947-5-3, EN 61508-1, EN 61508-2, EN 61508-4, EN IEC 62061, EN 60947-1.

Actuation data

Assured operating distance S_{ao}:	5 mm with actuator SM A01N
Assured release distance S_{ar}:	15 mm with actuator SM A01N
Repeat accuracy:	≤ 10%
Switching frequency:	up to 1 Hz
Distance between two sensors:	minimum 50 mm

Electrical data

Rated operating voltage U_e:	24 Vac/dc
Rated operating current I_e:	0.25 A (resistive load)
Rated insulation voltage U_i:	120 Vac (with cable) 50 Vac / 75 Vdc (with M8 connector) 120 Vac (with M12 connector, 4-pole) 30 Vac / 36 Vdc (with M12 connector, 8-pole)
Rated impulse withstand voltage (U_{imp}):	6 kV / 1.5 kV (with connector)
Thermal current I_{th}:	0.25 A
Maximum switching load:	6 W (resistive load)
Protection fuse:	0.25 A type F
Electrical endurance:	1 million operating cycles
Conditional short-circuit rated current:	100 A

⚠ **If not expressly indicated in this chapter, for correct installation and utilization of all articles see chapter Utilization requirements from page 377 to page 392.**

Connection with safety modules for safety applications:
Connection with safety modules CS AR-01••••; CS AR-02••••; CS AR-04••••; CS AR-05••••; CS AR-06••••; CS AR-08••••; CS AR-46•024; CS AR-91••••; CS AT-0•••••; CS AT-1•••••; CS AT-3•••••; CS FS-5•••••; CS MF•••••-••; CS MP•••••-••.
When connected to the safety module, the sensor can be classified as a control circuit device up to PDDB (EN 60947-5-3).
The system can be used in safety circuits up to PL e/SIL 3/category 4 in accordance with EN ISO 13849-1.

Features approved by UL

Electrical Ratings:	24 Vdc, 0,25 A (resistive load)
Environmental Ratings:	Types 1, 4X, 6, 12, 13

Accessory for series SR for actuator switch series SM A.

Please contact our technical department for the list of approved products.

Features approved by TÜV SÜD

Supply voltage: 24 Vac/dc
Rated operating current (max.): 0.25 A
Ambient temperature: -25°C … +80°C
Protection degree: IP67
PL, category: PL e, cat. 4. with CS AR-08

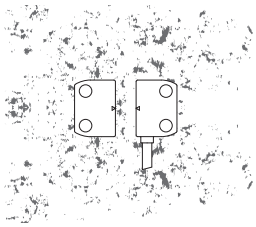
In compliance with standards: 2006/42/EC Machinery Directive, EN ISO 13849-1:2015 (Cat. 4, PL e), EN 60947-5-3:2013, EN ISO 14119:2013, EN 61508-1:2010 (SIL 3), EN 61508-2:2010 (SIL 3), EN 61508-4:2010 (SIL 3), EN IEC 62061:2021 (Maximum SIL 3)

Please contact our technical department for the list of approved products.

Description

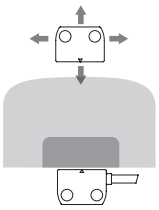
Coded magnetic sensors are devices suitable for monitoring protections and guards of machines without inertia which, when linked to a safety module, can create a system with safety category up to SIL 3 according to EN IEC 62061, up to PL e according to EN ISO 13849-1 and up to category 4 according to EN ISO 13849-1.
These products consist of a sensor that detects the magnetic field and which is connected to the machine structure and of a coded magnetic actuator, which is connected to the movable guard. When the sensor and actuator are approached (closed guard), the sensor detects the actuator and actuates the electrical contacts. The sensor is designed to be activated only by the correct coded actuator and not through a common magnet.

Insensitivity to dirt



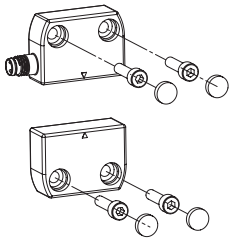
Magnetic sensors are totally sealed and retain their safety characteristics also where dirt and dust are present (not ferromagnetic material).
This characteristic, combined with the design without recesses, makes them particularly suitable for use in the food industry.

Wide actuation range



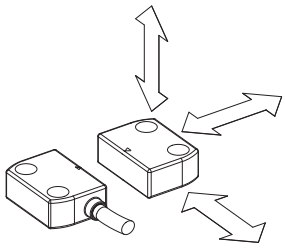
With their built-in features, magnetic sensors have a wide actuation range, making them very well suited for applications with large tolerances or where mechanical properties change over time.
In this type of sensor, the actuation distances may vary depending on the shift direction of the actuator in relation to the sensor.

Protection against tampering



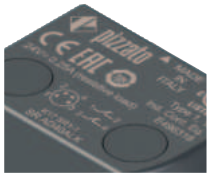
Each sensor and actuator of the SR A series is supplied complete with snap-on protection caps to be applied on the holes of the fixing screws. Not only do the caps prevent dirt from accumulating and simplify cleaning, they also block access to the fastening screws of the actuator. As a result, standard screws can be used instead of tamper-proof screws.

Actuation from many directions



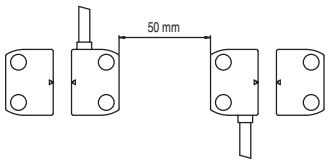
The coded magnetic sensors were designed to be activated by the respective actuator from various directions.
The customer therefore enjoys maximum flexibility when positioning devices along the perimeter of the guards.

Laser engraving



All devices are marked using a dedicated indelible laser system. These engravings are therefore suitable for extreme environments too. Thanks to this system that does not use labels, the loss of plate data is prevented and a greater resistance of the marking is achieved over time.

Assembly of multiple sensor-actuator systems



It is possible to install more than one device on the same machine. The minimum mounting distance between sensor-actuator systems is only 50 mm.

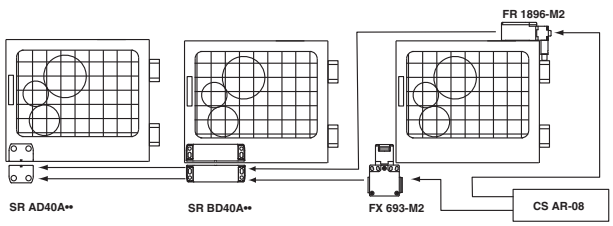
Protection degrees IP67 and IP69K

IP69K
IP67

These devices are designed to be used under the toughest environmental conditions, and they pass the IP67 immersion test acc. to EN 60529. They can therefore be used in all environments where the maximum degree of protection is required for the housing. Due to their special design, these devices are suitable for use in equipment subjected to cleaning with high pressure hot water jets. These devices meet the IP69K test requirements according to ISO 20653 (water jets with 100 bar and 80°C).

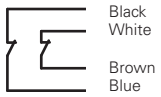
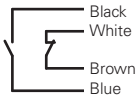
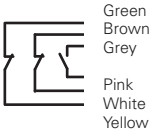
Series connection of multiple sensors

The coded magnetic sensors can be connected in series with the only limitation that the overall resistance, of sensors and the related wiring, has to be not higher than the admitted max. value of the module, which typically is equal to 50 Ω (see module features). This is a very high value that, with normal wiring, allows the use of dozens of sensors without problems. It is also possible to realise mixed circuit solutions by connecting coded magnetic sensors in series to safety switches, with the only limitation being the above-mentioned maximum electrical resistance.
It should be noted that the series connection of two or more coded sensors reduces the self-monitoring capacity of the system, see ISO/TR 24119. The use of Pizzato Elettrica safety modules is recommended.



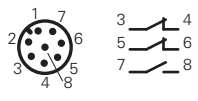
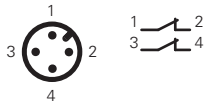
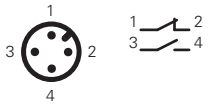
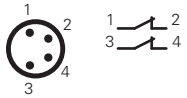
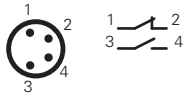
Internal connections with cable

Contact states are displayed for closed guard

With cable (2NC)	With cable (1NO+1NC)	With cable (1NO+2NC)
		

Internal connections with connector

Contact states are displayed for closed guard

With M12 connector (1NO+2NC)	With M12 connector (2NC)	With M12 connector (1NO+1NC)	With M8 connector (2NC)	With M8 connector (1NO+1NC)
				

For female connectors, see page 349.

Connection with safety modules

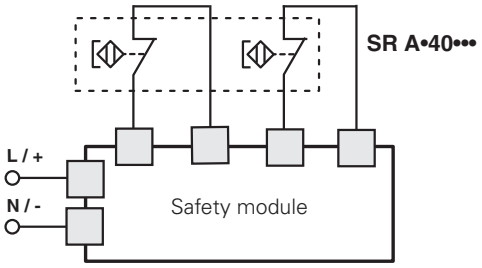
A coded magnetic sensor alone cannot be used for safety functions because its operating principles are not considered safe by the standards (e.g. the positive opening on mechanical switches).

For this reason, a magnetic sensor coded for use in safety applications must always be connected to a safety module with at least two channels that monitors the proper function.

Compatible safety modules

The magnetic sensors have been tested and approved for operation with suitable safety modules (see list).

The use of complete and tested solutions guarantees the electrical compatibility between the sensor and safety module, as well as high reliability.



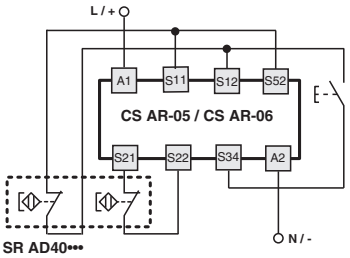
Sensors	Compatible safety modules	Safety module output contacts	
		Instantaneous contacts	Delayed contacts
SR AD40A•• SR AD41A•• SR AD42A••[a]	CS AR-01••••[b]	2NO+1NC	/
	CS AR-02••••[b]	3NO	/
	CS AR-04••••[b]	3NO+1NC	/
	CS AR-05••••	3NO+1NC	/
	CS AR-06••••	3NO+1NC	/
	CS AR-08••••	2NO	/
	CS AR-46•024	1NO	/
	CS AR-91••••	2NO+1PNP	/
	CS AR-94••••	2NO	/
	CS AR-95••••	2NO	/
	CS AT-0•••••	2NO+1NC	2NO
	CS AT-1•••••	3NO	2NO
	CS AT-3•••••	2NO	1NO
	CS FS-5•••••	1NO+1NC+1CO	/
	CS MP•••••-••	see page 89 of the General Catalogue PLCs & Safety Modules 2025–2026	
	CS MF•••••-••	see page 121 of the General Catalogue PLCs & Safety Modules 2025–2026	

[a] Compatible with CS MF202••-P4 and CS MP•••••-•• only.
[b] Compatible with modules with production batch later than 06/2014 only.
For features of the safety modules see page 15 of the General Catalogue PLCs & Safety Modules 2025-2026.

Connection with safety modules CS AR-05 or CS AR-06

Input configuration with manual start (CS AR-05) and monitored start (CS AR-06)

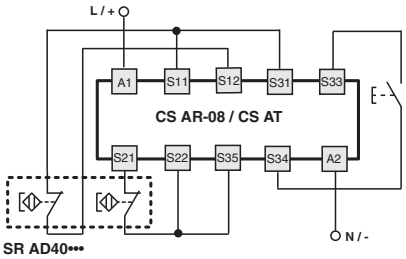
2 channels



Connection with safety modules CS AR-08 or CS AT

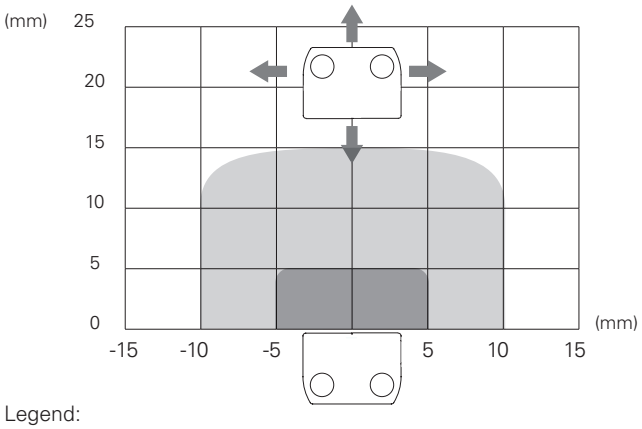
Input configuration with manual start

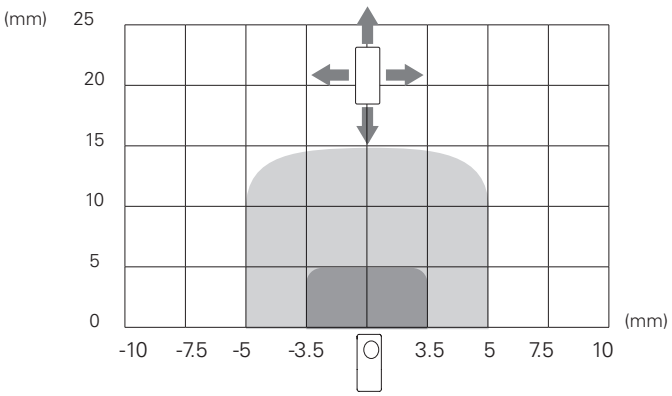
2 channels



For features of the safety modules see page 15 of the General Catalogue PLCs & Safety Modules 2025-2026.

Operating distances SR AD•••••-A01N





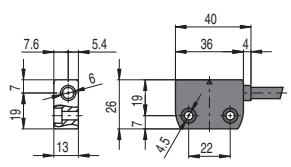
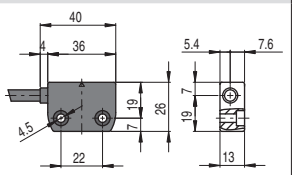
Legend:

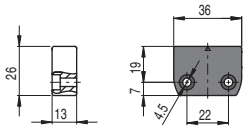
Assured operating distance S_{ao}

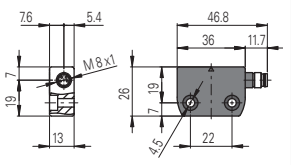
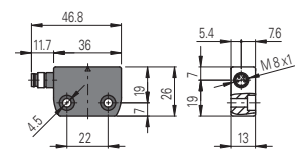
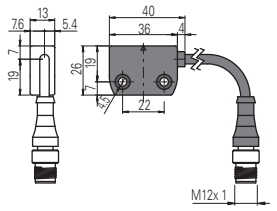
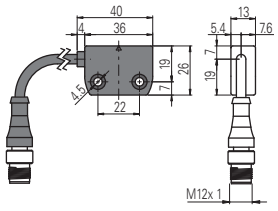
Assured release distance S_{ar}

Note: The progress of the activation areas is for reference only

Dimensional drawings

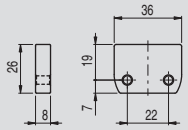
Integrated cable, length: 2 m, at the right		Integrated cable, length: 2 m, at the left	
			
SR AD40AN2	2NC	SR AL40AN2	2NC
SR AD41AN2	1NO+2NC	SR AL41AN2	1NO+2NC
SR AD42AN2	1NO+1NC	SR AL42AN2	1NO+1NC

coded actuator Low coding level acc. to EN ISO 14119	
	
SM A01N	Actuation distance 5 mm

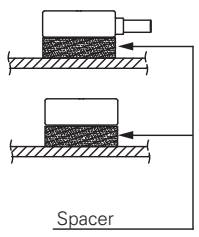
M8 connector, at the right		M8 connector, at the left		Cable, length: 0.1 m, with M12 connector at the right		Cable, length: 0.1 m, with M12 connector at the left	
							
SR AD40ALK	2NC	SR AL40ALK	2NC	SR AD40AM0.1	2NC	SR AL40AM0.1	2NC
/		/		SR AD41AM0.1	1NO+2NC	SR AL41AM0.1	1NO+2NC
SR AD42ALK	1NO+1NC	SR AL42ALK	1NO+1NC	SR AD42AM0.1	1NO+1NC	SR AL42AM0.1	1NO+1NC

Accessories

Spacer



If possible do not mount the sensor and the actuator on ferromagnetic materials. This spacer is placed between the magnetic safety sensors and metal surfaces that can deflect the magnetic field: as a result, the activation and deactivation distances of the sensor remain the same. Because it is made out of a single block of material, it is especially well suited for applications where a high level of cleanness is required, as any material present in the installation area cannot penetrate and accumulate.



Article	Description
VS SP1AA1	Technopolymer spacer for SR A series sensors

All values in the drawings are in mm

Accessories See page 349

➔ The 2D and 3D files are available at **www.pizzato.com**

ST D series RFID safety sensors

Introduction

In combination with the corresponding safety modules, the sensors of the ST D series are suitable for the monitoring of protective devices on machines without inertia and allow the system in which they are used to reach a safety category up to SIL 3 acc. to EN IEC 62061 as well as up to PL e and Category 4 acc. to EN ISO 13849-1.
These sensors use RFID (Radio Frequency IDentification) technology and provide high protection against possible manipulation thanks to the uniqueness of the codes transmitted by the actuator. Because they have no mechanical elements, they guarantee a long service life even in applications with frequent operating cycles and under harsh environmental conditions.

Maximum safety with a single device

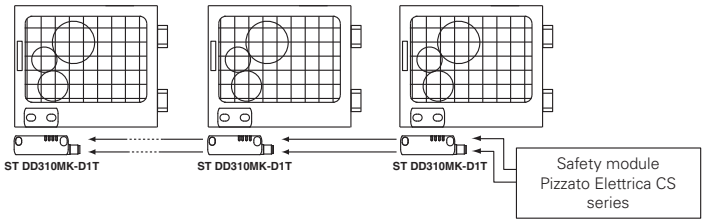
PL e + SIL 3

The sensors of the ST D series are constructed with redundant electronics. As a result, the maximum PL e and SIL 3 safety levels can still be achieved through the use of a single device on a guard. This avoids expensive wiring in the field and allows faster installation. Inside the control cabinet, the two electronic safety outputs must be connected to a module suitable for managing devices with semiconductor outputs, or to a safety PLC.

Series connection of multiple sensors

PL e + SIL 3

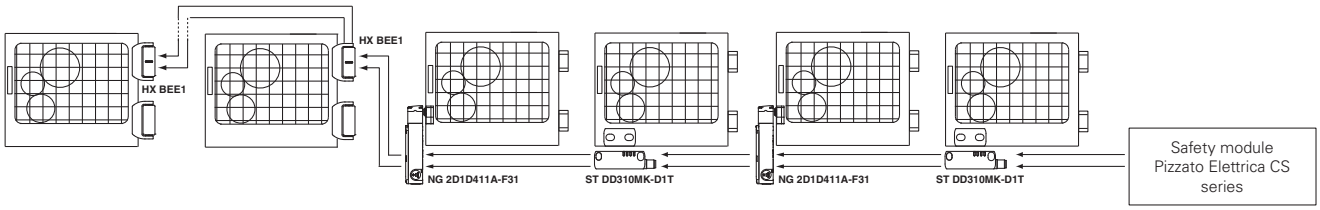
One of the most important features of the ST D series from Pizzato Elettrica is the possibility of connecting up to 32 sensors in series, while still maintaining the maximum safety level (PL e) laid down in EN 13849-1.
This connection type is permissible in safety systems which have a safety module at the end of the chain that monitors the outputs of the last ST sensor.
The fact that the PL e safety level can be maintained even with 32 sensors connected in series demonstrates the extremely secure structure of each sensor of the ST series.



Series connection with other devices

PL e + SIL 3

The ST D series features two safety inputs and two safety outputs, which can be connected in series with other Pizzato Elettrica safety devices. This option allows the creation of safety chains containing various devices. For example, stainless steel safety hinges (HX BEE1 series), transponder sensors (ST series) and door lock sensors (NG or NS series) can be connected in series while still maintaining the maximum PL e and SIL 3 safety levels.



Actuators with high coding level

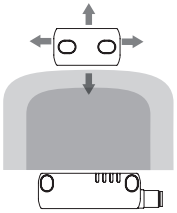
The ST D series is provided with an electronic system based on RFID technology to detect the actuator. This allows to provide each actuator with different coding and makes it impossible to tamper with a device by using another actuator of the same series. Millions of different coding combinations are possible for the actuators. They are therefore classified as high level coded actuators, according to EN ISO 14119.

Protection degrees IP67 and IP69K

IP69K
IP67

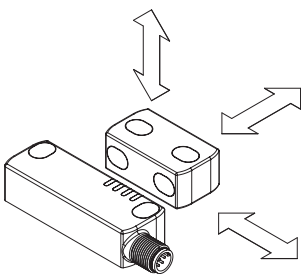
These devices are designed to be used under the toughest environmental conditions, and they pass the IP67 immersion test acc. to EN 60529. They can therefore be used in all environments where the maximum degree of protection is required for the housing. Due to their special design, these devices are suitable for use in equipment subjected to cleaning with high pressure hot water jets. These devices meet the IP69K test requirements according to ISO 20653 (water jets with 100 bar and 80°C).

Wide actuation range



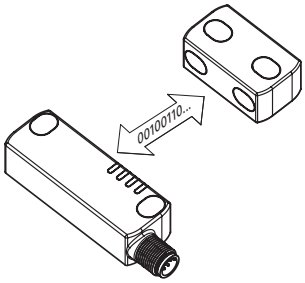
By utilising the properties of RFID technology, the sensors of the ST D series have a wide actuation range, making them very well suited for applications with large tolerances or where mechanical properties change over time.

Actuation from many directions



The sensors of the ST D series from Pizzato Elettrica were designed to be activated from various directions, thereby providing the customer with maximum flexibility when positioning the sensors on the guards. Furthermore, the SM D•T actuator can be secured in two mutually orthogonal directions.

Programmability



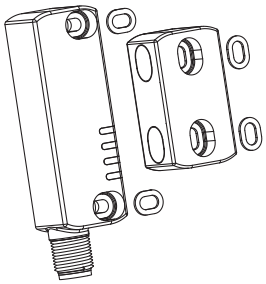
Pizzato Elettrica supplies a programmable version of the ST D series sensors. With a simple and brief operation, the sensor can be programmed to recognise the code of a new actuator.

By activating a special input, the sensor is switched to a safe state, during which it waits for a new code to be accepted. As the actuator approaches, the ST D sensor performs a number of checks on the code being received, whereby the code must adhere to certain parameters of RFID technology.

If the checks are successful, the sensor uses LEDs to signal the successful completion of the procedure.

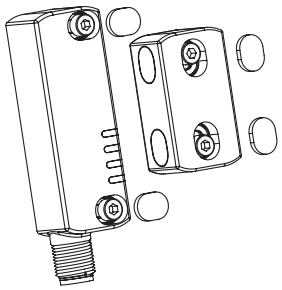
After programming has been completed, the sensor only recognises the code of the last programmed actuator, thereby preserving the safety level and the reliability of the system in which it is installed.

Stainless steel fixing plates



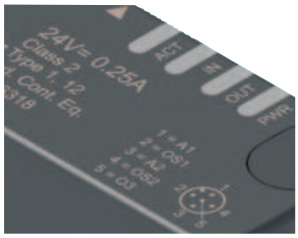
The stainless-steel fixing plates for the ST D sensors not only protect the mounting eyes during installation on surfaces that are not perfectly flat, they also help the sensor better withstand mechanical loads. As a result, the system is safer and more reliable.

Protection against tampering



Each sensor and actuator of the ST D series is supplied complete with snap-on protection caps to be applied on the holes of the fixing screws. Not only do the caps prevent dirt from accumulating and simplify cleaning, they also block access to the fastening screws of the actuator. As a result, standard screws can be used instead of tamper-proof screws.

Four LEDs for immediate diagnosis



As the LEDs have been designed for quick immediate diagnosis, the status of each input and output is highlighted by one specific LED. By knowing which device is active and which door is open, it is possible to quickly identify an interruption in the safety chain as well as any internal device errors. All of this at a glance, without needing to decode complex flashing sequences.

External device monitoring

EDM On request, the switch can be supplied with EDM function (External Device Monitoring). In this case, the switch itself checks the proper function of the devices connected to the safety outputs. These devices (usually relays or safety contactors) must send a feedback signal to the EDM input, which checks that the received signal is consistent with the state of the safety outputs.

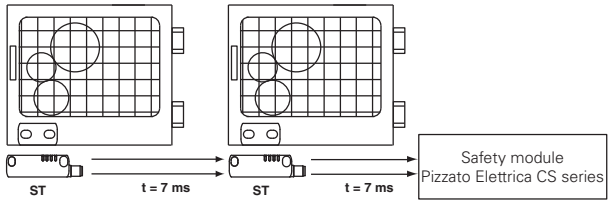
Laser engraving

All devices are marked using a dedicated indelible laser system. These engravings are therefore suitable for extreme environments too. Thanks to this system that does not use labels, the loss of plate data is prevented and a greater resistance of the marking is achieved over time.

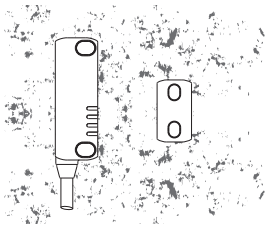
Short signal propagation delay

One of the main features of the ST D sensors is the short signal propagation time of approx. 7 ms after deactivation of the inputs.

This short signal propagation time is particularly advantageous for sensors connected in series.

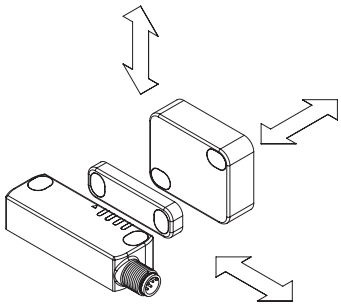


Insensitivity to dirt



The sensors are completely sealed and retain their safety characteristics even in the presence of dirt or deposits (not ferromagnetic material).

Versions with increased actuation distance



In addition to the standard actuation distance of 12 mm, sensors with an actuation distance of 20 mm are also available. The increased actuation distance of the sensors is ideal for installation situations in which it is not possible to ensure that the actuator approaches the sensor in a precise and stable manner.

New compact actuators

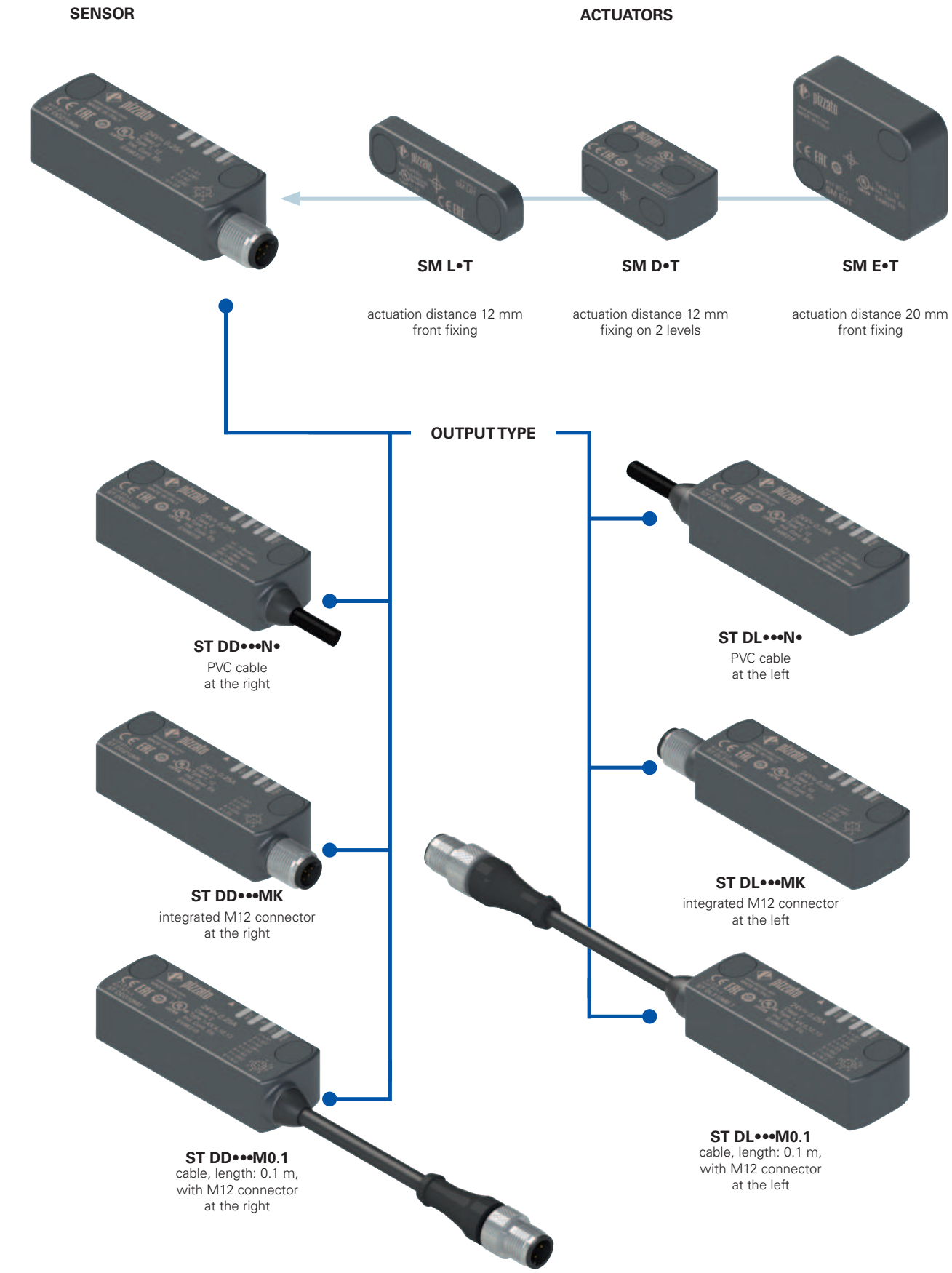
In addition to the standard actuators, the new compact actuators SM L•T are now available to order; these actuators have a single mounting direction (frontal) and maintain the same actuation distance of 12 mm as the actuator SM D•T.

Due to the reduced thickness (just 7 mm), they can be installed in all applications with restricted space conditions and thereby enable use of RFID technology, even with guards of small dimensions.

Extended supply voltage range

In addition to the standard 24 Vdc supply voltage, the ST D series sensors are available with an extended supply voltage of 12 … 24 Vdc (articles ST D•••1••). This characteristic makes them particularly suitable for use in the automotive sector, in machines powered by common battery systems, and both in light and heavy vehicles.

Selection diagram



product option

Sold separately as accessory

Attention! The feasibility of a code number does not mean the effective availability of a product. Please contact our sales office.

Code structure for sensor with actuator

ST DD420N2-D1T

Output direction, connections	
D	output at the right
L	output at the left

Inputs and outputs					
	OS safety outputs	O3 signalling outputs	IS safety inputs	I3 programming inputs	EDM inputs
21	2	1	-	-	-
31	2	1	2	-	-
42	2	1	2	1	-
51	2	1	2	-	1
61	2	1 (inverted)	-	-	-
71	2	1 (inverted)	2	-	-
82	2	1 (inverted)	2	1	-

Note: versions 21, 31, 51, 61, 71 are only supplied together with an actuator.

Actuator	
D0T	standard actuator low coding level the sensor recognises any type D0T actuator
D1T	standard actuator high coding level the sensor recognises one single type D1T actuator
E0T	Large actuator low coding level the sensor recognises any type E0T actuator
E1T	Large actuator high coding level the sensor recognises one single type E1T actuator
L0T	miniaturized actuator low coding level the sensor recognises any type L0T actuator
L1T	miniaturized actuator high coding level the sensor recognises one single type L1T actuator

Supply voltage	
0	24 Vdc
1	12 … 24 Vdc

Connection type	
0.1	cable, length: 0.1 m, with M12 connector
0.5	cable, length: 0.5 m
...	…
2	cable, length: 2 m (standard)
...	…
10	cable, length: 10 m
K	integrated M12 connector

Cable or connector type	
N	PVC cable, IEC 60332-1-2 oil resistant (standard)
H	PUR cable, halogen free (not available with versions ST D•2•••• and ST D•6••••)
M	M12 connector

Attention! The feasibility of a code number does not mean the effective availability of a product. Please contact our sales office.

Code structure for single sensor

ST DD420N2

Output direction, connections	
D	output at the right
L	output at the left

Inputs and outputs				
	OS safety outputs	O3 signalling outputs	IS safety inputs	I3 programming inputs
42	2	1	2	1
82	2	1 (inverted)	2	1

Supply voltage	
0	24 Vdc
1	12 … 24 Vdc

Connection type	
0.1	cable, length: 0.1 m, with M12 connector
0.5	cable, length: 0.5 m
...	…
2	cable, length: 2 m (standard)
...	…
10	cable, length: 10 m
K	integrated M12 connector

Cable or connector type	
N	PVC cable, IEC 60332-1-2 oil resistant (standard)
H	PUR cable, halogen free (not available with versions ST D•2•••• and ST D•6••••)
M	M12 connector

Attention! Individual sensors are initially programmed with the code of the actuators with low coding level •0T.
Attention! The feasibility of a code number does not mean the effective availability of a product. Please contact our sales office.

Code structure for actuator

SM D1T

Design and actuation distance	
D	standard actuator actuation distance 12 mm
E	large actuator actuation distance 20 mm
L	miniaturized actuator actuation distance 12 mm

Actuator	
0T	actuator with low coding level the sensor recognises any type •0T actuator
1T	actuator with high coding level the sensor recognises one single type •1T actuator

Main features

- Actuation without contact, using RFID technology
- Digitally coded actuator
- Protection degrees IP67 and IP69K
- 4 LEDs for status display of the sensor
- Actuators with various actuation distances

Quality marks:

UL approval:	E496318
EC type examination certificate:	M6A 075157 0027
TÜV SÜD approval:	Z10 075157 0026
EAC approval:	RU Д-IT.PA07.B.37848/24

In compliance with standards:
IEC 61508-1, IEC 61508-2, IEC 61508-3, IEC 61508-4, EN ISO 13849-1, EN ISO 13849-2, EN ISO 14119, EN IEC 62061, EN 60947-5-3, EN 60947-5-2, EN 60947-1, EN 61326-1, EN 61326-3-1, EN 61326-3-2, EN IEC 63000, ETSI 301 489-1, ETSI 301 489-3, ETSI 300 330, UL 508, CSA C22.2 No. 14.

Compliance with the requirements of:
Machinery Directive 2006/42/EC,
EMC Directive 2014/30/EU,
RED Directive 2014/53/EU,
RoHS Directive 2011/65/EU,
FCC Part 15.

Connection with safety modules for safety applications:
Connection with safety modules
CS AR-01•024; CS AR-02•024; CS AR-05•024; CS AR-06•024; CS AR-08•024; CS MP••••••; CS MF••••••.
When connected to the safety module, the sensor can be classified as a control circuit device up to PDDB (EN 60947-5-3).
The system can be used in safety circuits up to PL e/SIL 3/category 4 in accordance with EN ISO 13849-1.

Technical data

Housing

Housing made of glass fibre reinforced technopolymer, self-extinguishing.
Versions with integrated cable 6 x 0.5 mm² or 8 x 0.34 mm², length 2 m, other lengths 0.5 m … 10 m on request
Versions with M12 stainless steel connector
Versions with 0.1 m cable length and integrated M12 connector, other lengths 0.1 … 3 m on request

Protection degree:	IP67 acc. to EN 60529 IP69K acc. to ISO 20653 (Protect the cables from direct high-pressure and high-temperature jets)

General data

"Maximum SIL" up to:	SIL 3 acc. to EN IEC 62061
Performance Level (PL) up to:	PL e acc. to EN ISO 13849-1
Safety category up to:	cat. 4 acc. to EN ISO 13849-1
Interlock, no contact, coded:	type 4 acc. to EN ISO 14119
Coding level acc. to EN ISO 14119:	high with SM •1T actuators low with SM •0T actuators
Safety parameters:	
$MTTF_D$:	4077 years
PFH_D:	1.20E-11
DC:	High
Mission time:	20 years
Ambient temperature for sensors without cable:	-25°C … +70°C
Ambient temperature for sensors with cable:	see table on page 46
Storage and transport temperature:	-25°C … +85°C
Vibration resistance:	10 gn (10 … 150 Hz) acc. to IEC 60068-2-6
Shock resistance:	30 gn; 11 ms acc. to IEC 60068-2-27
Pollution degree	3
Screw tightening torque:	0.8 … 2 Nm

Electrical data of IS1/IS2/I3/EDM inputs

Rated operating voltage U_{e1}:	24 Vdc or 12 … 24 Vdc
Rated current consumption I_{e1}:	5 mA
Switching time EDM state (t_{EDM}):	500 ms

Electrical data of OS1/OS2 safety outputs

Rated operating voltage U_{e2}:	24 Vdc or 12 … 24 Vdc
Output type:	PNP type OSSD
Maximum current per output I_{e2}:	0.25 A
Minimum current per output I_{m2}:	0.5 mA
Thermal current I_{th2}:	0.25 A
Utilization category:	DC13; U_{e2}=24 Vdc, I_{e2}=0.25 A
Short circuit detection:	Yes
Overcurrent protection:	Yes
Internal self-resettable protection fuse:	0.75 A
Duration of the deactivation impulses at the safety outputs:	< 300 µs
Permissible capacitance between outputs:	< 200 nF
Permissible capacitance between output and ground:	< 200 nF

Electrical data of O3 signalling output

Rated operating voltage U_{e3}:	24 Vdc or 12 … 24 Vdc
Output type:	PNP
Maximum current per output I_{e3}:	0.1 A
Utilization category:	DC12; U_{e3}=24 Vdc; I_{e3}=0.1 A
Short circuit detection:	No
Overcurrent protection:	Yes
Internal self-resettable protection fuse:	0.75 A

Actuation data

	SM D•T	SM E•T	SM L•T
Assured operating distance S_{ao}:	10 mm	16 mm	10 mm
Assured release distance S_{ar}:	16 mm	27 mm	16 mm
Rated operating distance S_n:	12 mm	20 mm	12 mm
Rated release distance S_{nr}:	14 mm	23 mm	14 mm
Repeat accuracy:	≤ 10 % s_n		
Differential travel:	≤ 20 % s_n		
RFID transponder frequency:	125 kHz		
Max. switching frequency:	1 Hz		
Distance between two sensors:	min. 50 mm		
Response time upon deactivation of input IS1 or IS2:	typically 7 ms, max. 12 ms		
Response time upon actuator removal:	typically 80 ms, max. 150 ms		

Power supply electrical data

Rated operating voltage U_e:	
- 24 Vdc versions	24 Vdc -15% … +10% SELV/PELV
- 12 … 24 Vdc versions	12 … 24 Vdc -30% … +25% SELV/PELV
Operating current at U_e voltage:	
- minimum:	40 mA
- with all outputs at maximum power:	700 mA
Rated insulation voltage U_i:	32 Vdc
Rated impulse withstand voltage U_{imp}:	1.5 kV
External protection fuse:	1 A type F or equivalent device
Overvoltage category:	III

Features approved by UL

Electrical Ratings: 24 Vdc Class 2, 0,25 A (resistive load)

Environmental Ratings: Types 1, 4X, 6, 12, 13

Accessory for series ST for actuator switch series SM D, SM E, SM G, SM L.

Please contact our technical department for the list of approved products.

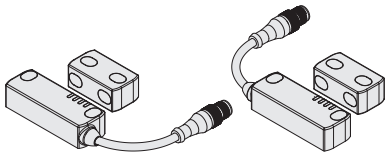
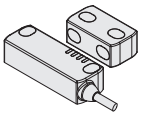
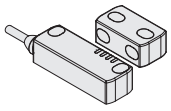
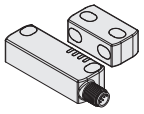
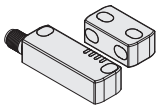
Features approved by TÜV SÜD

Supply voltage:	24 Vdc, -15% … +10% 12 … 24 Vdc, -30% … +25%
Protection degree:	IP67 and IP69K
Ambient temperature:	-25°C … + 70°C
Storage and transport temperature:	-25°C ... +85°C
PL, category:	PL e, category 4

In compliance with standards: Machinery Directive 2006/42/EC, EN ISO 13849-1:2023 (up to Cat. 4 PL e), EN 60947-5-3:2013, EN 61508-1:2010 (SIL 3), EN 61508-2:2010 (SIL 3), EN 61508-3:2010 (SIL 3), IEC 62061:2021, EN ISO 14119:2013.

Please contact our technical department for the list of approved products.

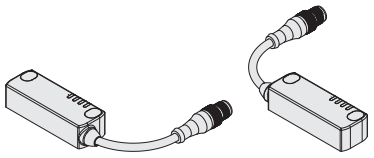
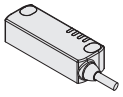
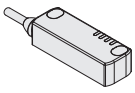
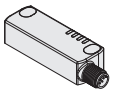
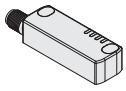
Selection table for sensors with actuator with high coding level

OS safety outputs	O signalling outputs	IS safety inputs	I programming inputs	EDM inputs	Programmable	cable, length: 0.1 m, with M12 connector at the right	cable, length: 0.1 m, with M12 connector at the left	integrated cable, at the right	integrated cable, at the left	M12 connector, at the right	M12 connector, at the left
2	1	-	-	-	-	ST DD210M0.1-D1T	ST DL210M0.1-D1T	ST DD210N•-D1T	ST DL210N•-D1T	ST DD210MK-D1T	ST DL210MK-D1T
2	1	2	-	-	-	ST DD310M0.1-D1T	ST DL310M0.1-D1T	ST DD310N•-D1T	ST DL310N•-D1T	ST DD310MK-D1T	ST DL310MK-D1T
2	1	2	1	-	•	ST DD420M0.1-D1T	ST DL420M0.1-D1T	ST DD420N•-D1T	ST DL420N•-D1T	ST DD420MK-D1T	ST DL420MK-D1T
2	1	2	-	1	-	ST DD510M0.1-D1T	ST DL510M0.1-D1T	ST DD510N•-D1T	ST DL510N•-D1T	ST DD510MK-D1T	ST DL510MK-D1T

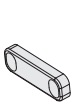
To order a product with E•T or L•T actuator replace D with E or L in the codes shown above.
For example: ST DD310M0.1-D•T → ST DD310M0.1-E•T or ST DD310M0.1-L•T

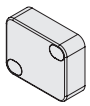
Selection table for sensors

OS safety outputs	O signalling outputs	IS safety inputs	I programming inputs	EDM inputs	Programmable	cable, length: 0.1 m, with M12 connector at the right	cable, length: 0.1 m, with M12 connector at the left	integrated cable, at the right	integrated cable, at the left	M12 connector, at the right	M12 connector, at the left
2	1	2	1	-	•	ST DD420M0.1	ST DL420M0.1	ST DD420N•	ST DL420N•	ST DD420MK	ST DL420MK

Selection table for actuators





Coding level acc. to ISO 14119	actuation distance 12 mm	actuation distance 12 mm	actuation distance 20 mm
low	SM L0T	SM D0T	SM E0T
high	SM L1T	SM D1T	SM E1T

The use of RFID technology in ST series sensors makes them suitable for several applications. Pizzato Elettrica offers two different versions of actuators, in order to best suit customers' specific needs.

Type •0T actuators are all encoded with the same code. This implies that a sensor associated with an actuator type •0T can be activated by other actuators type •0T.

Type •1T actuators are always encoded with different codes. This implies that a sensor associated with an actuator type •1T can be activated only by a specific actuator. Another •1T type actuator will not be recognised by the sensor until a new association procedure is carried out (reprogramming). After reprogramming, the old actuator type •1T will no longer be recognized.

Reprogramming of the actuator can be performed repeatedly.

Ambient temperature for sensors with cable

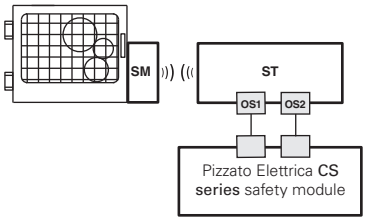
	Connection type	Output with cable			Output with cable and M12 connector
Cable features	Cable type	N	N	H	
	Conductors	6x0.5 mm²	8x0.34 mm²	8x0.34 mm²	8x0.25 mm²
	Application field	General	General	General, mobile installation	General
	In compliance with standards	03VV-F	03VV-F	03E7Q-H	03VV-H
	Sheath	PVC OIL RESISTANT	PVC OIL RESISTANT	PUR Halogen Free	PVC OIL RESISTANT
	Self-extinguishing	IEC 60332-1-2 UL 758:FT1 CEI 20-22 II	IEC 60332-1-2 UL 758:FT1 CEI 20-22 II	IEC 60332-1-2 UL 758:FT1	IEC 60332-1-2 UL 758:FT1 CEI 20-22 II
	Oil resistant	UL 758 CSA 22.2 N°210	UL 758 CSA 22.2 N°210	UL 758 CSA 22.2 N°210	UL 758 CSA 22.2 N°210
	Max. speed	/	/	300 m/min.	50 m/min.
	Max. acceleration	/	/	30 m/s²	5 m/s²
	Minimum bending radius	108 mm	108 mm	70 mm	90 mm
	Outer diameter	7 mm	7 mm	7 mm	6 mm
	End stripped	80 mm	80 mm	80 mm	/
	Copper conductors	Class 6 IEC 60228	Class 5 IEC 60228	Class 6 IEC 60228	Class 6 IEC 60228
	Engraving	6272	6276	6283	6275
Ambient temperature	Cable, fixed installation	-25°C +70°C	-25°C +70°C	-25°C +70°C	-25°C +70°C
	Cable, flexible installation	-5°C +70°C	-5°C +70°C	-25°C +70°C	-15°C +70°C
	Cable, mobile installation	/	/	-25°C +70°C	-15°C +70°C
	Approvals	CE cULus TÜV EAC	CE cULus TÜV EAC	CE cULus TÜV EAC	CE cULus TÜV EAC

➔ The 2D and 3D files are available at **www.pizzato.com**

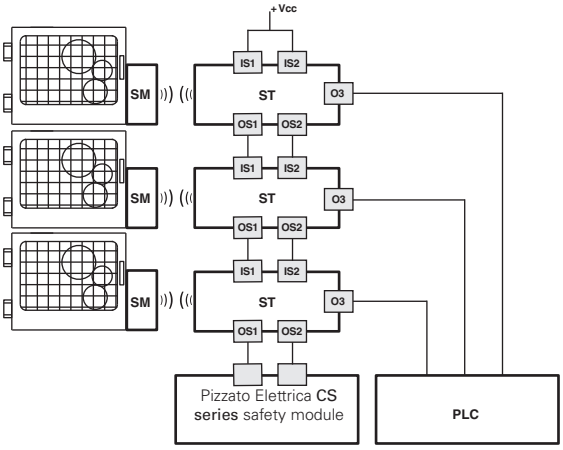
Complete safety system

The use of complete and tested solutions guarantees the electrical compatibility between the sensors of the ST series and the safety modules from Pizzato Elettrica, as well as high reliability. The sensors have been tested with the modules listed in the adjacent table.

Sensors	Compatible safety modules	Safety module output contacts		
		Instantaneous safety contacts	Delayed safety contacts	Signalling contacts
ST D••••••	CS AR-01•024	2NO	/	1NC
	CS AR-02•024	3NO	/	/
	CS AR-05•024	3NO	/	1NC
	CS AR-06•024	3NO	/	1NC
	CS AR-08•024	2NO	/	/
	CS MP••••••	see page 89 of the General Catalogue PLCs & Safety Modules 2025–2026		
	CS MF••••••	see page 121 of the General Catalogue PLCs & Safety Modules 2025–2026		

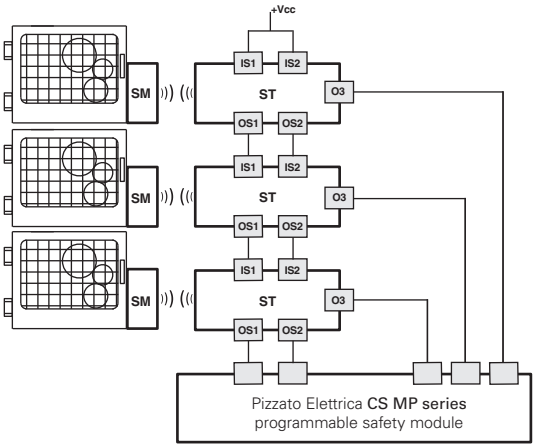


ST sensors can be used as individual devices provided that the outputs be evaluated by a Pizzato Elettrica safety module (see table for combinable safety modules).



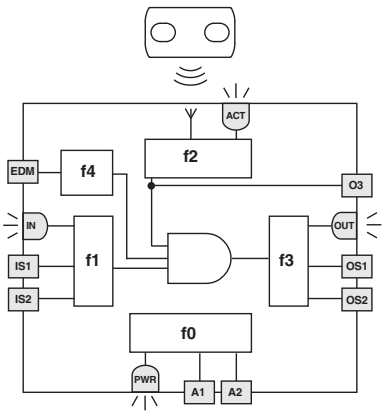
Possibility of series connection of multiple sensors for simplifying the wiring of the safety system, whereby only the outputs of the last sensor are evaluated by a Pizzato Elettrica safety module (see table with compatible safety modules). Each ST sensor is equipped with a signalling output, which – depending on the version – is activated or deactivated when the respective guard is closed. Depending on the specific requirements of the application, this information can be evaluated by a PLC.

All ST series sensors can be connected, provided that compatibility is checked, to safety modules or safety PLCs with OSSD inputs.



Possibility of series connection of multiple sensors for simplifying the wiring of the safety system, whereby only the outputs of the last sensor are evaluated by a Pizzato Elettrica safety module of the CS MP series. Both the safety-relevant evaluation and the evaluation of the signalling outputs are performed by the CS MP series.

Internal wiring diagram (ST D•5••••)



The adjacent diagram illustrates five logical, linked sub-functions of the sensor.

Function f0 is a basic function and includes the monitoring of the power supply as well as internal, cyclical tests.

Function f1 monitors the status of the inputs, whereas function f2 monitors the position of the actuator in the detection area.

Function f3 is intended to activate or deactivate the safety outputs and check for any faults or short circuits in the outputs.

In the EDM versions, function f4 checks the EDM signal on state changes of the safety outputs.

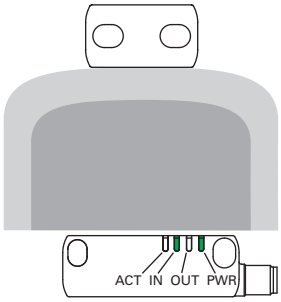
The safety-related function, which combines the sub-functions mentioned above, only activates the safety outputs if the input signals are correctly applied and the actuator is located within the safe zone.

The status of each sub-function is displayed by corresponding LEDs (PWR, IN, ACT, OUT), thereby providing a quick overview of the operating status of the sensor.

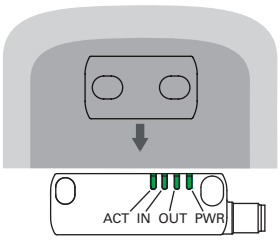
LED	Function
ACT	state of actuator / O3 output
IN	status of safety inputs
OUT	status of safety outputs
PWR	Power supply / self-diagnosis

Limit activation zone and safe activation zone (ST D•4••••)

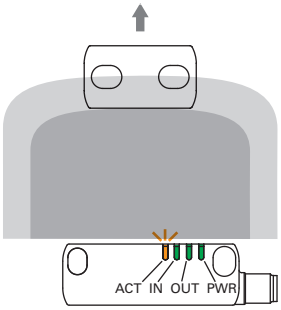
When aligning the sensor with the actuator, the status LEDs use various colours to indicate whether the actuator is in the limit activation zone or in the safe activation zone. The following figures use the ST DD420MK-D1T sensor as an example.



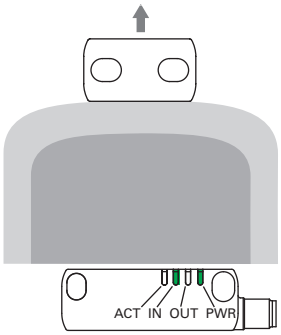
Operating voltage is applied to the sensor, (LED PWR on, green), the inputs are enabled (LED IN on, green), the outputs are deactivated (LED OUT off). The actuator is outside of the actuation zone (LED ACT off).



If the actuator is moved inside the safe activation zone (dark grey area), the ACT LED on the sensor illuminates (green) and it activates the outputs (LED OUT on, green).



When the actuator leaves the safe zone, the sensor keeps the safety outputs enabled. Entry into the limit activation zone (light grey area) is, however, indicated by the ACT LED (orange/green, flashing).



As soon as the actuator exits the limit activation zone, the sensor deactivates the outputs and switches off the OUT and ACT LEDs.

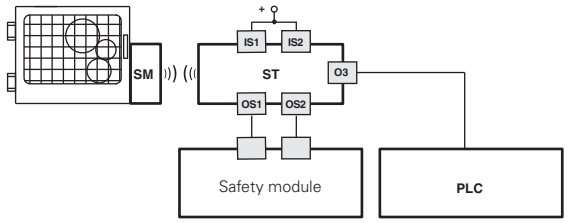
Operating states (ST D•4••••)

PWR LED	OUT LED	IN LED	ACT LED	Sensor state	Description
○	○	○	○	OFF	Sensor off.
●	○	○	○	POWER ON	Internal tests upon activation.
●	✳	○	✳	RUN	Sensor with inactive inputs.
●	✳	●	✳	RUN	Activation of the inputs.
●	✳	◔	✳	RUN	Input incoherence. Recommended action: check for presence and/or wiring of inputs.
●	✳	✳	●	RUN	Actuator in safe area. O3 signalling output active.
●	✳	✳	◔	RUN	Actuator in limit activation zone, O3 active. Recommended action: bring the sensor back to the safe area.
●	●	●	●	RUN	Activation of the inputs.Actuator in safe area and safety outputs active.
●	◔	✳	✳	ERROR	Error on outputs. Recommended action: check for any short circuits between the outputs, outputs and ground or outputs and power supply, then restart the sensor.
●	✳	✳	✳	ERROR	Internal error. Recommended action: restart the sensor. If the failure persists, replace the sensor.

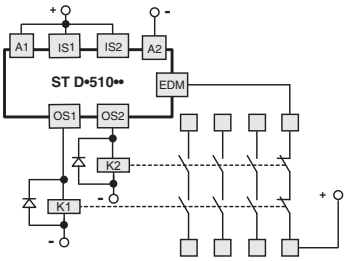
Legend: ○ = off ● = on ◔ = flashing ◑ = alternating colours ✳ = indifferent

O3 output inverted (ST D•6••••, ST D•7••••, ST D•8••••)

The version with inverted O3 signalling output allows checking of the actual electrical connection of the sensor by an external PLC. The O3 output will be activated when the actuator is removed and the OS safety outputs are switched off.

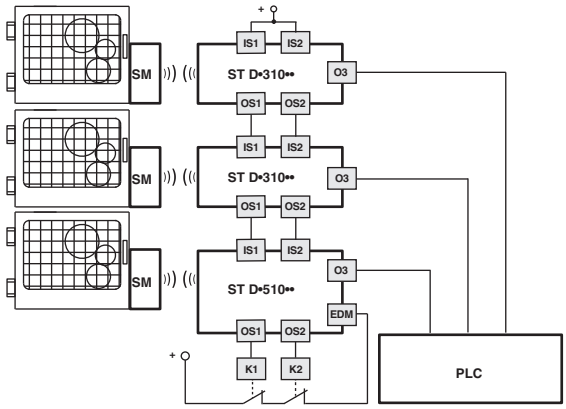


External device monitoring (EDM)



The ST D•51••• version, in addition to maintaining the operating and safety characteristics of the ST series, allows control of **forcibly guided NC contacts of contactors or relays** controlled by the safety outputs of the sensor itself. As an alternative to the relays or contactors you can use Pizzato Elettrica expansion modules CS ME-03. See page 79 of the General Catalogue PLCs & Safety Modules 2025-2026.

This check is carried out by monitoring the EDM input (External Device Monitoring as defined in EN 61496-1) of the sensor.



This version, with the IS safety inputs, **can be used at the end of a series** of ST sensors, **up to a maximum number of 32 devices**, while maintaining the maximum PL e safety level according to EN ISO 13849-1.

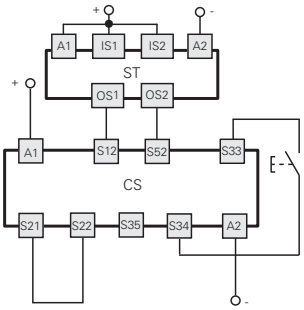
For specific applications, this solution allows you to dispense with the safety module connected to the last device in the chain.

Connection with safety modules

Connections with CS AR-08•••• safety modules

Input configuration with monitored start

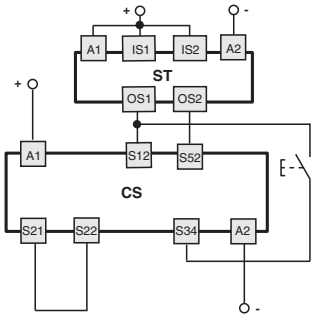
2 channels / Category 4 / up to SIL 3 / PL e



Connections with CS AR-05•••• / CS AR-06•••• safety modules

Input configuration with manual start (CS AR-05••••)
or monitored start (CS AR-06••••)

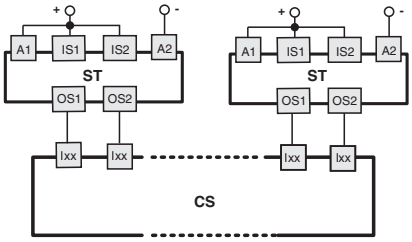
2 channels / Category 4 / up to SIL 3 / PL e



Connection with safety module CS MP••••0

The connections vary according to the program of the module

Category 4 / up to SIL 3 / PL e

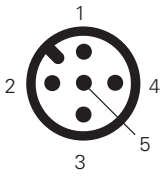


For application examples, see page 88 of the General Catalogue PLCs & Safety Modules 2025-2026.

Internal device connections

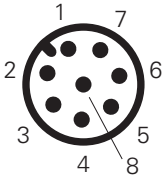
5-pole versions
ST D•2••••, ST D•6••••

M12 connector	Cable	Connection
1	brown	A1 (+)
2	red/white	OS1
3	blue	A2 (-)
4	black/white	OS2
5	black	O3
/	red	not connected



8-pole versions
ST D•3••••, ST D•4••••, ST D•5••••, ST D•7••••, ST D•8••••

M12 connector	Cable	Connection
1	brown	A1 (+)
2	red	IS1
3	blue	A2 (-)
4	red/white	OS1
5	black	O3
6	purple	IS2
7	black/white	OS2
8	purple/white	not connected [a] I3 [b] EDM [c]



[a] for articles ST D•3••••, ST D•7••••.
[b] for articles ST D•4••••, ST D•8••••.
[c] for articles ST D•5••••.

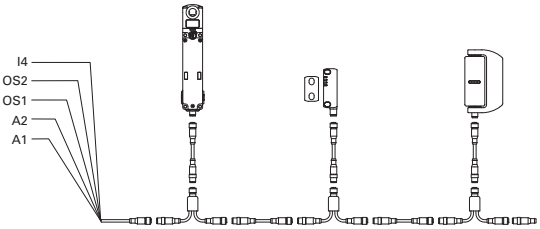
Legend:
A1-A2: supply
IS1-IS2 Safety inputs
OS1-OS2: safety outputs
O3: signalling output
I3: programming input
EDM: input for monitoring of NC contacts of the contactors

Note: Versions with customised pin assignments are available on request.

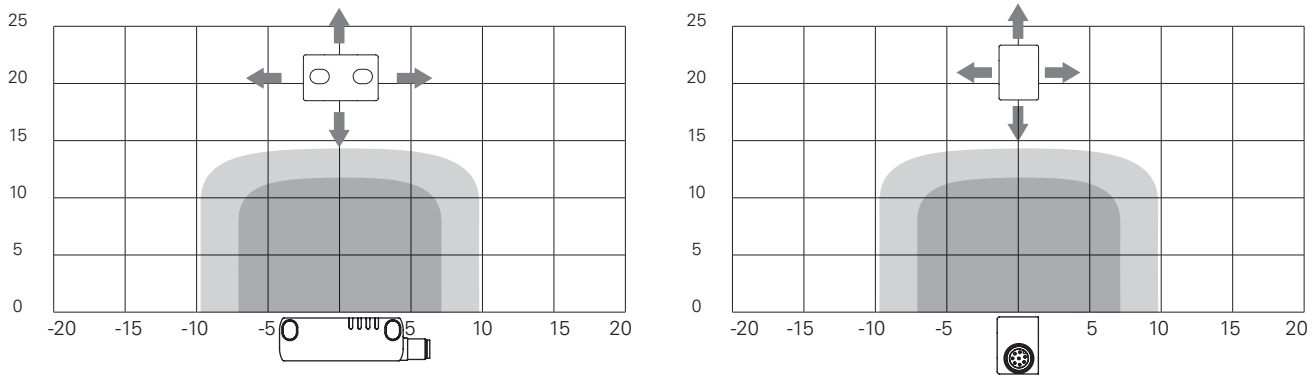
For female connectors, see page 349.

Series connection

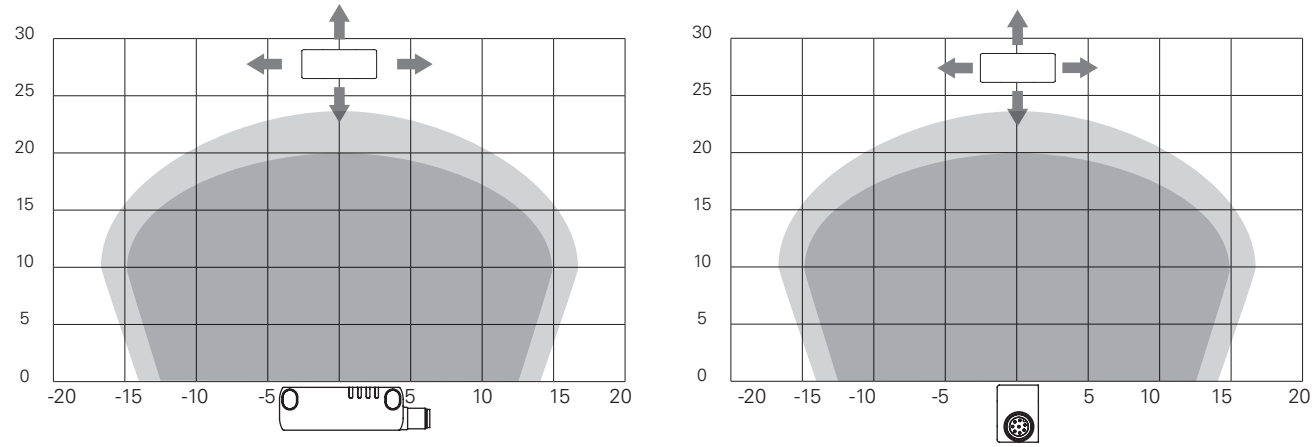
To simplify series connections of the devices, various M12 connectors are available that allow complete wiring.
This solution significantly reduces installation times while at the same time maintaining the maximum safety levels PL e and SIL 3.
For further information see page 357.



Operating distances SM D•T/SM L•T actuators



Operating distances SM E•T actuator

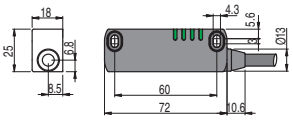


Legend:
Rated operating distance s_n (mm)
Rated release distance s_{nr} (mm)

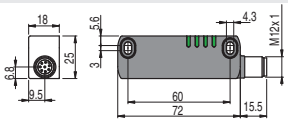
Note: The progress of the activation areas is for reference only; the possible application on ferromagnetic surfaces can reduce the operating distances.

Dimensional drawings

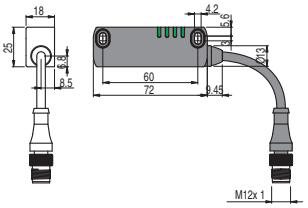
ST DD•••N• sensor with cable at the right



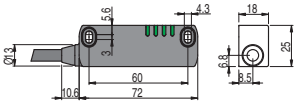
ST DD•••MK sensor with M12 connector at the right



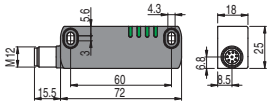
ST DD•••M0.1 sensor with cable and M12 connector at the right



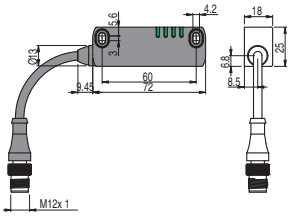
ST DL•••N• sensor with cable at the left



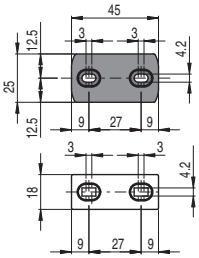
ST DL•••MK sensor with M12 connector at the left



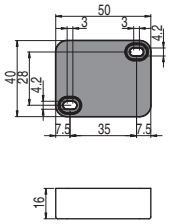
ST DL•••M0.1 sensor with cable and M12 connector at the left



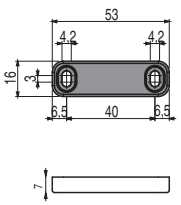
SM D•T actuator



SM E•T actuator



SM L•T actuator



All values in the drawings are in mm

Accessories See page 349

➔ The 2D and 3D files are available at **www.pizzato.com**

ST G - ST H series RFID safety sensors

Introduction

The RFID safety sensors of the ST G - ST H series represent the evolution of the ST D series already known and appreciated by machine builders and users.

The symmetry of the housing allows the same sensor to be used on both left and right doors; by simply rotating the sensor onto itself. The mounting hole spacing (22 mm for the ST G series, 78 mm for the ST H series) was especially realised to perform a technological upgrade of the traditional magnetic sensors of the SR A and SR B series, replacing these with an evolved RFID safety sensor, without changing the machine's mounting hole spacing.

The monolithic housing – free of resins for encapsulation – can be used in even the most aggressive of environments; such as, for example, in the food and pharmaceuticals sector.

Maximum safety with a single device

PL e + SIL 3

The sensors of the ST G - ST H series are constructed with redundant electronics. As a result, the maximum PL e and SIL 3 safety levels can still be achieved through the use of a single device on a guard. This avoids expensive wiring in the field and allows faster installation. Inside the control cabinet, the two electronic safety outputs must be connected to a safety module with OSSD inputs or to a safety PLC.

Actuators with high coding level

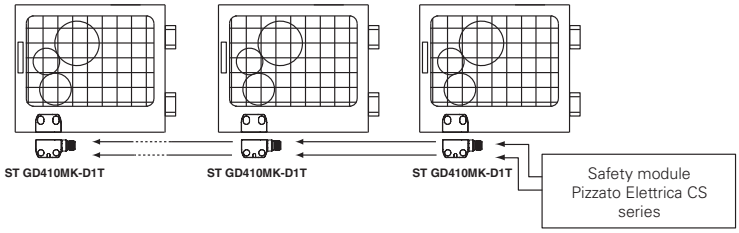
The sensors are provided with an electronic system based on RFID technology to detect the actuator. This allows to provide each actuator with different coding and makes it impossible to tamper with a device by using another actuator of the same series. Millions of different coding combinations are possible for the actuators. They are therefore classified as high level coded actuators, according to EN ISO 14119.

Series connection of multiple sensors

One of the most important features of the ST G - ST H series from Pizzato Elettrica is the possibility of connecting up to 32 sensors in series, while still maintaining the maximum safety level (PL e) laid down in EN 13849-1.

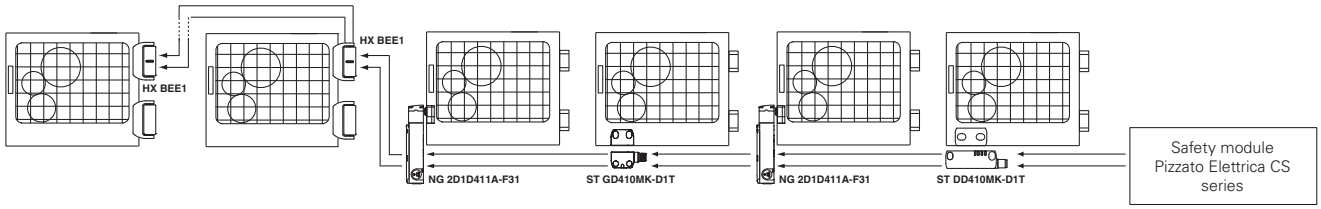
This connection type is permissible in safety systems which have a safety module at the end of the chain that monitors the outputs of the last sensor.

The fact that the PL e safety level can be maintained even with 32 sensors connected in series demonstrates the extremely secure structure of each sensor of this series.

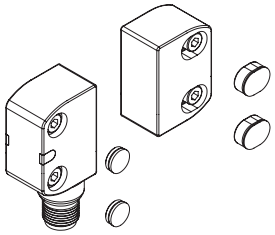


Series connection with other devices

The ST G - ST H series features two safety inputs and two safety outputs, which can be connected in series with other Pizzato Elettrica safety devices. This option allows the creation of safety chains containing various devices. For example, stainless steel hinge switches (HX BEE1 series), RFID sensors (ST series) and guard-locking switches (NG or NS series) can be connected in series while still maintaining the maximum PL e and SIL 3 safety levels.



Protection against tampering



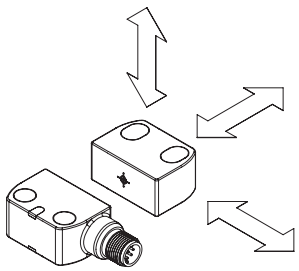
Each sensor and actuator is supplied complete with snap-on protection caps to be applied on the holes of the fixing screws. Not only do the caps prevent dirt from accumulating and simplify cleaning, they also block access to the fastening screws of the actuator. As a result, standard screws can be used instead of tamper-proof screws.

Protection degrees IP67 and IP69K

IP69K
IP67

These devices are designed to be used under the toughest environmental conditions, and they pass the IP67 immersion test acc. to EN 60529. They can therefore be used in all environments where the maximum degree of protection is required for the housing. Due to their special design, these devices are suitable for use in equipment subjected to cleaning with high pressure hot water jets. These devices meet the IP69K test requirements according to ISO 20653 (water jets with 100 bar and 80°C).

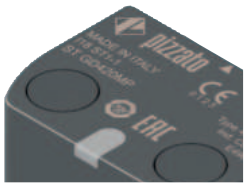
Actuation from many directions



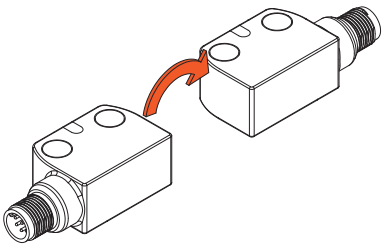
The sensors were designed to be activated from various directions, thereby providing the customer with maximum flexibility when positioning the sensors on the guards.

Laser engraving

All devices are marked using a dedicated indelible laser system. These engravings are therefore suitable for extreme environments too. Thanks to this system that does not use labels, the loss of plate data is prevented and a greater resistance of the marking is achieved over time.



Symmetrical housing



Both sensor and actuator are perfectly symmetrical, and can therefore be attached to the machine frame in any orientation.

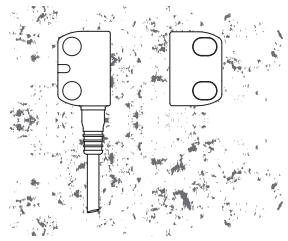
This feature allows the user to decide the side on which the cable or connector should exit, according to the sensor mounting position, by simply rotating it into the desired direction; thus eliminating the need to order differently coded products.

Multicolour signalling LED

The ST G - ST H series sensors have a multicolour RGB signalling LED, which, using suitable transparent lenses, can be seen from both sides of the device. This allows fast, immediate diagnostics of the input and output operating states.

This makes it possible to quickly identify the interruption points in the safety chain, active devices, open guards, and any internal device errors – all of which can be identified simply and intuitively.

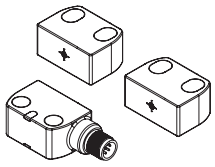
Insensitivity to dirt and protection of the cable



The sensors are completely sealed and retain their safety characteristics even in the presence of dirt or deposits (not ferromagnetic material). This characteristic, combined with the design without recesses, makes them particularly suitable for use in the food industry. In the versions with cable, this is protected with a gasket located near the output of the switch.

This gasket is also provided with knurling by means of which a corrugated tube can be fastened as cable protection.

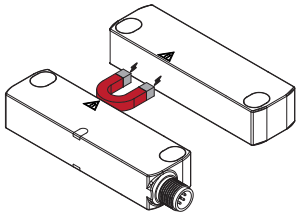
Special multitag versions



Special versions of the device are available that have two or more actuators with high coding level, all of which can be recognised by the same sensor. The internal firmware of the sensor can be factory programmed, memorising a different device behaviour for each actuator when the actuator is in front of the sensor.

The multitag function is particularly useful in machines with several work stations, that require various operating modes on the basis of the actuator recognised by the sensor (e.g.: interchangeable machine parts, position of robot, rotary tables, etc.)

Magnetic holding of the actuator



Devices of the ST H series can be ordered with a permanent magnet installed inside the housing, able to generate a holding force between sensor and actuator.

This way, the guard can be kept closed even when there are vibrations or when there is a recoil during the closing stage.

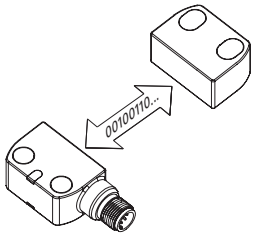
The magnetic holding force can be selected in three different magnitudes to best adapt to any usage situation.

External device monitoring

EDM

On request, the switch can be supplied with EDM function (External Device Monitoring). In this case, the switch itself checks the proper function of the devices connected to the safety outputs. These devices (usually relays or safety contactors) must send a feedback signal to the EDM input, which checks that the received signal is consistent with the state of the safety outputs.

Programmability



Programmable sensor versions are available. Here, with a simple and brief operation, the sensor can be programmed to recognise the code of a new actuator.

By activating a special input, the sensor is switched to a safe state, during which it waits for a new code to be accepted. As the actuator approaches, the sensor performs a number of checks on the code being received, whereby the code must adhere to certain parameters of RFID technology.

If the checks are successful, the sensor uses LEDs to signal the successful completion of the procedure.

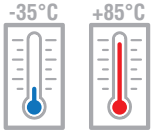
After programming has been completed, the sensor only recognises the code of the last programmed actuator, thereby preserving the safety level and the reliability of the system in which it is installed.

Versions for mobile applications

10-30V

The RFID safety sensors of the ST H series are now also available in the version with 10-30 V supply voltage, designed for mobile applications where a supply voltage of 12 V is usually available, but also for situations in which the supply voltage is far from the 24 V commonly available in industrial environments.

Extended temperature



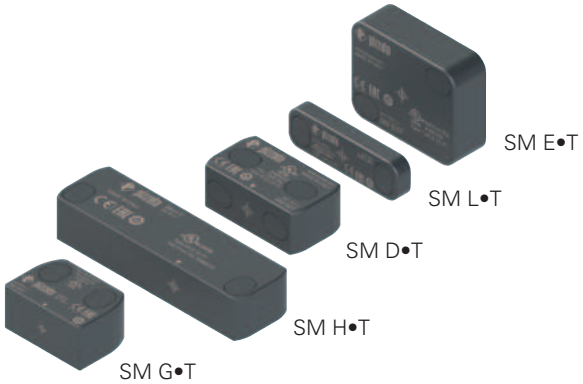
Devices with a T8 code extension can be installed in environments with temperatures from -35°C to +85°C and are especially indicated for machines in the food and pharmaceutical sector, allowing to use ST sensors in a broad field of application.

The extended temperature versions are available for both articles with a cable, and those with a stainless steel connector.

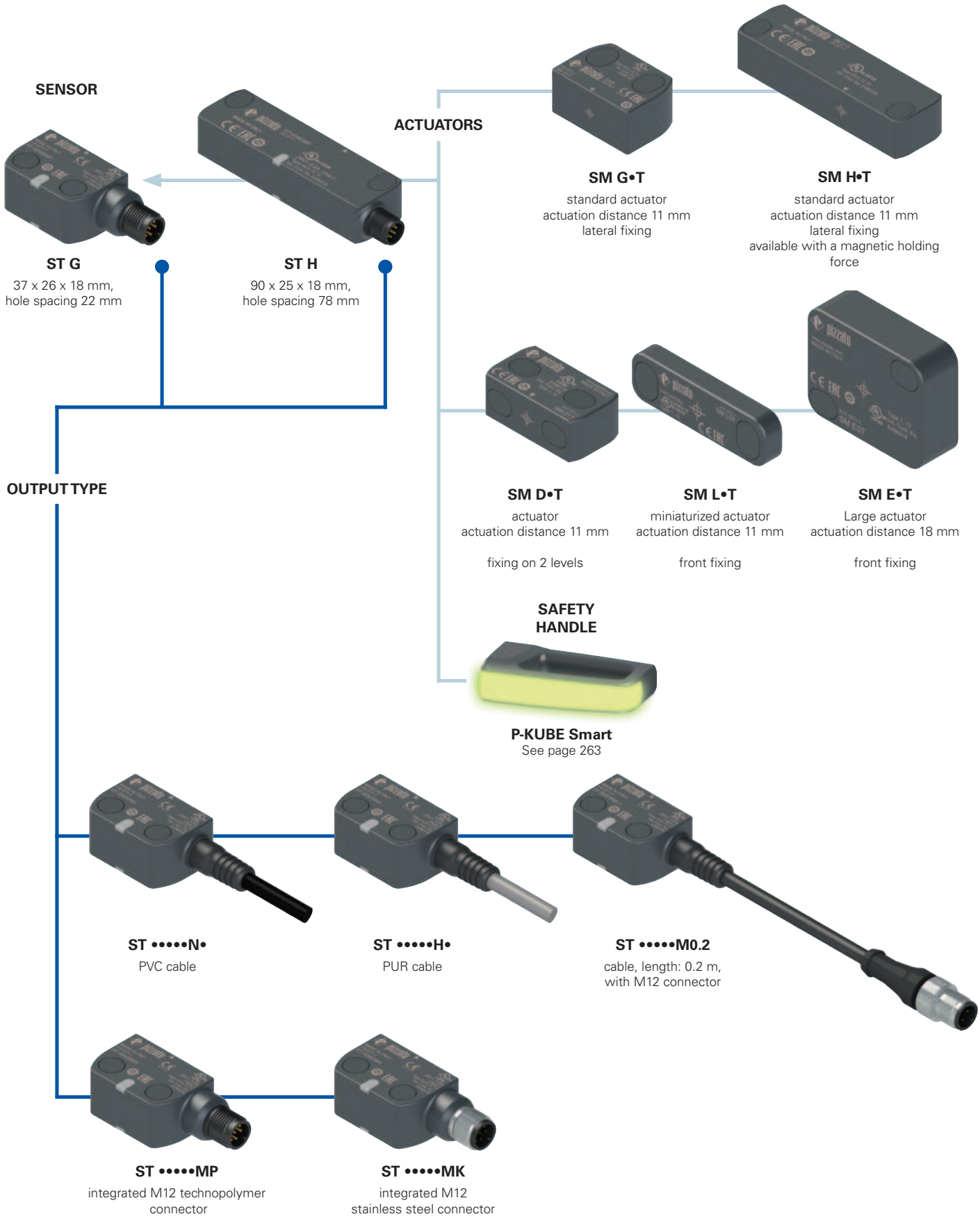
Compatible with all SM ••T actuators

Designed for use in conjunction with the SM G•T and SM H•T series actuators, together they form a complete assembly, even from an aesthetic point of view; the ST G and ST H sensors are also compatible with all actuators available for the ST series, with either high or low coding level.

This is particularly useful in applications where the actuator must have specific characteristics; such as, for example, increased activation distance (SM E•T actuators), compact installation dimensions (SM L•T actuators), or fixing holes positioned on two different sides (SM D•T).



Selection diagram



product option

Sold separately as accessory

Code structure

Attention! The feasibility of a code number does not mean the effective availability of a product. Please contact our sales office.

article: ST GD420N2 — options: -G1TE-P1T8

Sensor design

G	37 x 26 x 18 mm, mounting hole spacing 22 mm
H	90 x 25 x 18 mm, mounting hole spacing 78 mm

Holding magnet on the sensor

D	without magnet
E	with magnet (1)

(1) Only for ST H•••••• articles

Inputs and outputs

	OS	O3	IS	I3	EDM
1	2	1 (inactive)	-	-	-
2	2	1	-	-	-
3	2	1	2	-	-
4	2	1	2	1	-
5	2	1	2	-	1
6	2	1 (inverted)	-	-	-
7	2	1 (inverted)	2	-	-
8	2	1 (inverted)	2	1	-
9	2	1 (inverted)	2	-	1

OS = safety outputs, O3 = signalling output, IS = safety inputs, I3 = programming input, EDM = EDM input

Actuator recognition

1	actuator pre-programmed in the factory (Available with input/output combinations of type 2, 3, 5, 6, 7, 9) (Supplied only together with actuator)
2	reprogrammable actuator (Available with input/output combinations of type 4, 8)
3	several non-reprogrammable actuators (multitag) (Available with input/output combinations of type 2, 3, 5, 6, 7, 9) (Supplied only together with actuators)

Supply voltage

0	24 Vdc
1	10 ... 30 Vdc (ST H only)

Cable or connector type

N	PVC cable, IEC 60332-1-2 oil resistant (standard)
H	PUR cable, halogen free (not available with versions ST G•2•••• and ST G•6••••)
M	M12 connector

Ambient temperature

	-25°C ... +70°C (standard)
T8	-35°C ... +85°C (not available with versions ST •••••MP)

Programming code for actuators

P1	Programming 1
P2	Programming 2
...	Other values on request

See page 60. Only for ST •••3••• articles. You don't have to specify the actuator type in the article code.

Magnet and holding force on the actuator

	without magnet
E	with magnet, holding force 25 N (1)
F	with magnet, holding force 40 N (1)
G	with magnet, holding force 50 N (1)

Other values on request.
(1) Only for ST HE•••••-H••• articles

Coding level

0T	actuator with low coding level the sensor recognises any type •0T actuator
1T	actuator with high coding level the sensor recognises one single type •1T actuator

Actuator design

G	standard actuator Dimensions 37 x 26 x 18 mm, hole spacing 22 mm
H	standard actuator Dimensions 90 x 25 x 18 mm, hole spacing 78 mm
D	Actuator with fixing on 2 levels Dimensions 45 x 25 x 18 mm, hole spacing 27 mm
E	Large actuator Dimensions: 40 x 50 x 16 mm
L	miniaturized actuator Dimensions 53 x 16 x 7 mm, hole spacing 40 mm

Connection type

0.2	cable, length: 0.2 m, with M12 connector (standard)
1	cable, length: 1 m
2	cable, length: 2 m (standard)
...	...
10	cable, length: 10 m
P	integrated M12 technopolymer connector (standard)
K	integrated M12 stainless steel connector

Code structure for actuator

article: SM G1T — options: E

Actuator design

G	standard actuator Dimensions 37 x 26 x 18 mm, hole spacing 22 mm
H	standard actuator Dimensions 90 x 25 x 18 mm, hole spacing 78 mm
D	Actuator with fixing on 2 levels Dimensions 45 x 25 x 18 mm, hole spacing 27 mm
E	Large actuator Dimensions: 40 x 50 x 16 mm
L	miniaturized actuator Dimensions 53 x 16 x 7 mm, hole spacing 40 mm

Coding level

0T	low the sensor recognises any type •0T actuator
1T	high the sensor recognises one single type •1T actuator

Magnet and holding force on the actuator

	without magnet
E	with magnet, holding force 25 N (1)
F	with magnet, holding force 40 N (1)
G	with magnet, holding force 50 N (1)

(1) for articles SM H••, can be used only in combination with an ST HE••••• sensor

Main features

- Actuation without contact, using RFID technology
- Digitally coded actuator
- Protection degrees IP67 and IP69K
- Symmetrical housing with universal fixing orientation
- Multicolour signalling LED
- Versions with extended temperature range from -35 °C to +85 °C
- Multitag versions with two or more actuators
- ST H versions available with a magnetic holding force of the actuator
- ST H versions with extended supply voltage range 10 … 30 Vdc

Quality marks:

UL approval:	E496318
EC type examination certificate:	M6A 075157 0027
TÜV SÜD approval:	Z10 075157 0026
EAC approval:	RU Д-IT.PA07.B.37848/24
ECOLAB approval:	0111/19 + 0096/20

In compliance with standards:
IEC 61508-1, IEC 61508-2, IEC 61508-3, IEC 61508-4, EN ISO 13849-1, EN ISO 13849-2, EN ISO 14119, EN IEC 62061, EN 60947-5-3, EN 60947-5-2, EN 60947-1, EN IEC 63000, ETSI 301 489-1, ETSI 301 489-3, ETSI 300 330, UL 508, CSA C22.2 No. 14.

Compliance with the requirements of:
Machinery Directive 2006/42/EC,
EMC Directive 2014/30/EU,
RED Directive 2014/53/EU,
RoHS Directive 2011/65/EU,
FCC Part 15.

Connection with safety modules for safety applications:
Connection with safety modules
CS AR-01•024; CS AR-02•024; CS AR-05•024; CS AR-06•024; CS AR-08•024; CS AT-0••024; CS AT-1••024; CS MP••••••; CS MF••••••.
When connected to the safety module, the sensor can be classified as a control circuit device up to PDDB (EN 60947-5-3).
The system can be used in safety circuits up to PL e/SIL 3/category 4 in accordance with EN ISO 13849-1.

Technical data

Housing

Housing made of glass fibre reinforced technopolymer, self-extinguishing.
Versions with integrated cable 5 x 0.25 mm² or 8 x 0.25 mm², length 2 m, other lengths on request.
Versions with integrated M12 connector, plastic or stainless steel, AISI 304.
Versions with 0.2 m cable length and M12 connector, other lengths on request.

Protection degree:	IP67 acc. to EN 60529 IP69K acc. to ISO 20653 (Protect the cables from direct high-pressure and high-temperature jets)

General data

"Maximum SIL" up to:	SIL 3 acc. to EN IEC 62061
Performance Level (PL) up to:	PL e acc. to EN ISO 13849-1
Safety category up to:	cat. 4 acc. to EN ISO 13849-1
Interlock, no contact, coded:	type 4 acc. to EN ISO 14119
Coding level acc. to EN ISO 14119:	high with SM •1T actuators low with SM •0T actuators
Safety parameters:	
$MTTF_D$:	1551 years
PFH_D:	1.19E-09
DC:	High
Mission time:	20 years
Ambient temperature for sensors without cable:	-25°C … +70°C (standard) -35°C … +85°C (T8 option)
Ambient temperature for sensors with cable:	see table on page 63
Storage and transport temperature:	-35°C … +85°C
Vibration resistance:	10 gn (10 … 150 Hz) acc. to IEC 60068-2-6
Shock resistance:	30 gn; 11 ms acc. to EN 60068-2-27
Pollution degree	3
Screw tightening torque:	0.8 … 1 Nm

Power supply electrical data

Rated operating voltage U_e:	24 Vdc (-15% … +10%) SELV/PELV 10 ... 30 Vdc (version ST H•••1••)
Operating current at U_e voltage:	
- minimum:	20 mA
- with all outputs at maximum power:	550 mA
Rated insulation voltage U_i:	32 Vdc
Rated impulse withstand voltage U_{imp}:	1.5 kV
External protection fuse:	1 A type Gg or equivalent device
Overvoltage category:	III

Electrical data of IS1/IS2/I3/EDM inputs

Rated operating voltage U_{e1}:	24 Vdc 10 ... 30 Vdc (version ST H•••1••)
Rated current consumption I_{e1}:	2.5 mA
Switching time EDM state (t_{EDM}):	500 ms

Electrical data of OS1/OS2 safety outputs

Rated operating voltage U_{e2}:	24 Vdc 10 ... 30 Vdc (version ST H•••1••)
Output type:	PNP type OSSD
Maximum current per output I_{e2}:	0.2 A
Minimum current per output I_{m2}:	0.5 mA
Thermal current I_{th2}:	0.2 A
Utilization category:	DC13; U_{e2}=24 Vdc, I_{e2}=0.2 A
Short circuit detection:	Yes
Overcurrent protection:	Yes
Internal self-resettable protection fuse:	0.3 A
Duration of the deactivation impulses at the safety outputs:	200-800 µs (self-adaptive test signal width depending on the line capacitive load)
Permissible capacitance between outputs:	< 200 nF
Permissible capacitance between output and ground:	< 200 nF
Response time upon deactivation of input IS1 or IS2:	< 15 ms
Response time upon actuator removal:	< 60 ms
Availability time:	2 s

Electrical data of O3 signalling output

Rated operating voltage U_{e3}:	24 Vdc 10 ... 30 Vdc (version ST H•••1••)
Output type:	PNP
Maximum current per output I_{e3}:	0.1 A 0.05 A for articles ST •••••••-T8 at operating temperature T > 70°C
Utilization category:	DC13; U_{e3}=24 Vdc, I_{e3}=0.1 A
Short circuit detection:	No
Overcurrent protection:	Yes
Internal self-resettable protection fuse:	120 mA

Actuation data

	SM G•T, SM H•T, SM D•T, SM L•T actuators	SM E•T actuators
Assured operating distance S_{ao}:	8 mm	14 mm
Assured release distance S_{ar}:	20 mm	26 mm
Rated operating distance S_n:	11 mm	18 mm
Rated release distance S_{nr}:	13 mm	20.5 mm
Repeat accuracy:	≤ 10 % s_n	
Differential travel:	≤ 20 % s_n	
RFID transponder frequency:	125 kHz	
Max. switching frequency:	1 Hz	
Distance between two sensors:	min. 50 mm	

Features approved by UL

Electrical Ratings: 24 Vdc Class 2, 0,20 A

Environmental Ratings: Types 1, 4X, 6, 12, 13

Accessory for series ST for actuator switch series SM D, SM E, SM G, SM H, SM L.

The models provided with M12 Connector may be provided with the mating-Connectors-part (with Cord attached).

Please contact our technical department for the list of approved products.

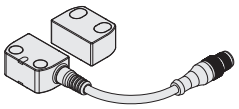
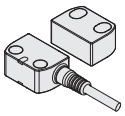
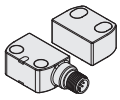
Features approved by TÜV SÜD

Supply voltage:	24 Vdc -15%...+10% 10 - 30 Vdc (ST H•••1•• only)
Protection degree:	IP67 and IP69K
Ambient temperature:	-25°C … + 70°C -35°C … + 85°C (T8 option)
Storage and transport temperature:	-25°C ... +85°C
PL, category:	PL e, category 4

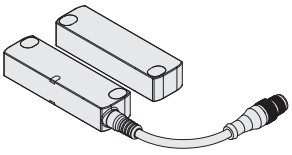
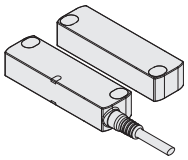
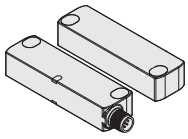
In compliance with standards: Machinery Directive 2006/42/EC, EN ISO 13849-1:2023 (up to Cat. 4 PL e), EN 60947-5-3:2013, EN 61508-1:2010 (SIL 3), EN 61508-2:2010 (SIL 3), EN 61508-3:2010 (SIL 3), IEC 62061:2021, EN ISO 14119:2013.

Please contact our technical department for the list of approved products.

Selection table for ST G sensors with actuator with high coding level

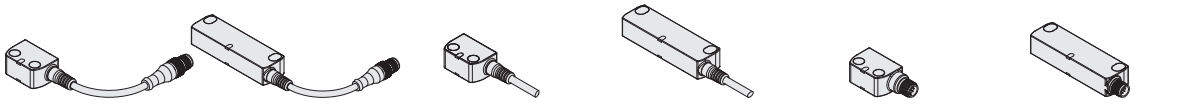
OS safety outputs	O signalling outputs	IS safety inputs	I programming inputs	EDM inputs	Programmable	 with 0.2 m cable length and M12 connector	 with cable	 with M12 connector
2	1	-	-	-	-	ST GD210M0.2-G1T	ST GD210N•-G1T	ST GD210MP-G1T
2	1	2	-	-	-	ST GD310M0.2-G1T	ST GD310N•-G1T	ST GD310MP-G1T
2	1	2	1	-	•	ST GD420M0.2-G1T	ST GD420N•-G1T	ST GD420MP-G1T
2	1	2	-	1	-	ST GD510M0.2-G1T	ST GD510N•-G1T	ST GD510MP-G1T

Selection table for ST H sensor with actuator with high coding level

Magnetic holding force	OS safety outputs	O signalling outputs	IS safety inputs	I programming inputs	EDM inputs	Programmable	 with 0.2 m cable length and M12 connector	 with cable	 with M12 connector
-	2	1	-	-	-	-	ST HD210M0.2-H1T	ST HD210N•-H1T	ST HD210MP-H1T
	2	1	2	-	-	-	ST HD310M0.2-H1T	ST HD310N•-H1T	ST HD310MP-H1T
	2	1	2	1	-	•	ST HD420M0.2-H1T	ST HD420N•-H1T	ST HD420MP-H1T
	2	1	2	-	1	-	ST HD510M0.2-H1T	ST HD510N•-H1T	ST HD510MP-H1T
25 N	2	1	-	-	-	-	ST HE210M0.2-H1TE	ST HE210N•-H1TE	ST HE210MP-H1TE
	2	1	2	-	-	-	ST HE310M0.2-H1TE	ST HE310N•-H1TE	ST HE310MP-H1TE
	2	1	2	1	-	•	ST HE420M0.2-H1TE	ST HE420N•-H1TE	ST HE420MP-H1TE
	2	1	2	-	1	-	ST HE510M0.2-H1TE	ST HE510N•-H1TE	ST HE510MP-H1TE
40 N	2	1	-	-	-	-	ST HE210M0.2-H1TF	ST HE210N•-H1TF	ST HE210MP-H1TF
	2	1	2	-	-	-	ST HE310M0.2-H1TF	ST HE310N•-H1TF	ST HE310MP-H1TF
	2	1	2	1	-	•	ST HE420M0.2-H1TF	ST HE420N•-H1TF	ST HE420MP-H1TF
	2	1	2	-	1	-	ST HE510M0.2-H1TF	ST HE510N•-H1TF	ST HE510MP-H1TF
50 N	2	1	-	-	-	-	ST HE210M0.2-H1TG	ST HE210N•-H1TG	ST HE210MP-H1TG
	2	1	2	-	-	-	ST HE310M0.2-H1TG	ST HE310N•-H1TG	ST HE310MP-H1TG
	2	1	2	1	-	•	ST HE420M0.2-H1TG	ST HE420N•-H1TG	ST HE420MP-H1TG
	2	1	2	-	1	-	ST HE510M0.2-H1TG	ST HE510N•-H1TG	ST HE510MP-H1TG

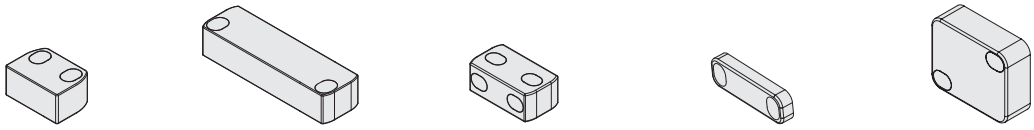
➔ The 2D and 3D files are available at **www.pizzato.com**

Selection table for sensors



OS safety outputs	O signalling outputs	IS safety inputs	I programming inputs	EDM inputs	Programmable	with 0.2 m cable length and M12 connector		with cable		with M12 connector	
						ST G series	ST H series	ST G series	ST H series	ST G series	ST H series
2	1	2	1	-	•	ST GD420M0.2	ST HD420M0.2	ST GD420N•	ST HD420N•	ST GD420MP	ST HD420MP

Selection table for actuators



Coding level acc. to ISO 14119	Standard actuator	Standard actuator	Standard actuator with fixing on 2 levels	Miniaturized actuator	Large actuator
low	SM G0T	SM H0T	SM D0T	SM L0T	SM E0T
high	SM G1T	SM H1T	SM D1T	SM L1T	SM E1T

Type •0T actuators are all encoded with the same code. This implies that a sensor associated with an actuator type •0T can be activated by other actuators type •0T.

Type •1T actuators are always encoded with different codes. This implies that a sensor associated with an actuator type •1T can be activated only by a specific actuator. Another •1T type actuator will not be recognised by the sensor until a new association procedure is carried out (reprogramming). After reprogramming, the old actuator type •1T will no longer be recognized.

Reprogramming of the actuator can be performed repeatedly.

Operating states

The multicolour signalling LED, which can be seen from both sides of the device, provides easy and intuitive verification of sensor operating state.

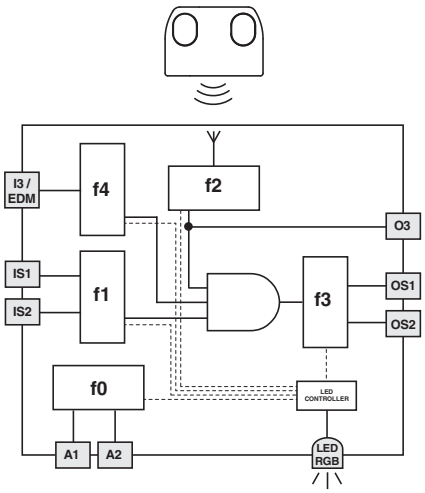
GREEN LED
Normal operating state, with actuator inside detection zone, safety inputs activated (when present), safety outputs activated.

YELLOW LED
Normal operating state, with actuator outside detection zone.

RED LED
Error state: the error type is indicated to the user via LED illumination sequences and colour variations.

PURPLE LED
Programming state during new actuator identification procedure.

Internal operating wiring diagram



The adjacent diagram illustrates five logical, linked sub-functions of the sensor.

Function f0 is a basic function and includes the monitoring of the power supply as well as internal, cyclical tests.

Function f1 monitors the status of the inputs, whereas function f2 monitors the position of the actuator in the detection area.

Function f3 is intended to activate or deactivate the safety outputs and check for any faults or short circuits in the outputs.

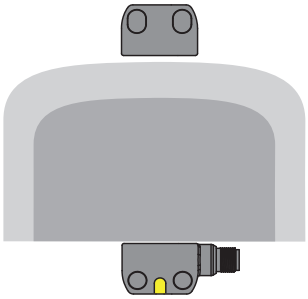
The f4 function verifies the coherence of the EDM signal during safety output state changes (in versions with EDM input), or monitors the activation state of the programming input, activating the actuator replacement procedure (in versions with I3 programming input).

The safety-related function, which combines the sub-functions mentioned above, only activates the safety outputs if the input signals are correctly applied and the actuator is located within the safe zone.

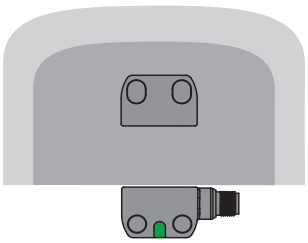
The state of each function is displayed via signalling LED illumination and colour change. This immediately communicates the overall sensor state to the operator.

Limit activation zone and safe activation zone

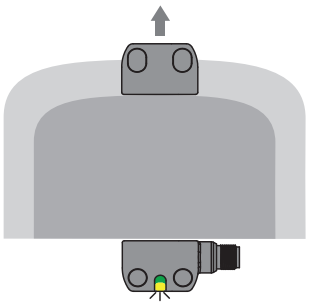
When aligning the sensor with the actuator, the multicolour signalling LED changes colour to indicate to the operator whether the actuator is in the limit activation zone or in the safe activation zone.



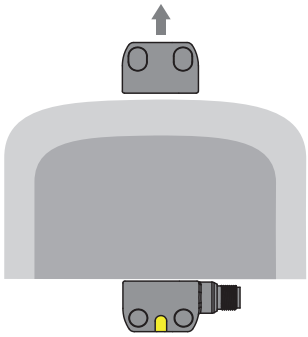
The sensor has power, the inputs are enabled, the outputs are disabled.
The actuator is outside of the actuation zone.
The LED is illuminated constant yellow.



If the actuator is moved inside the safe activation zone (dark grey area), the sensor activates the outputs.
The LED is illuminated constant green.

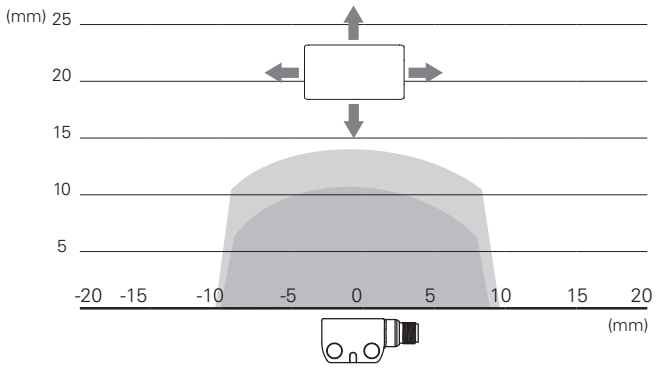


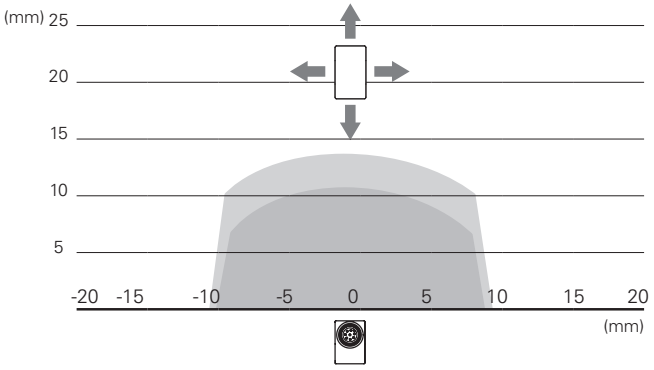
When the actuator leaves the safe zone, the sensor keeps the safety outputs enabled. Entry into the limit activation zone (light grey area) is, however, indicated by the yellow LED flashing intermittently.



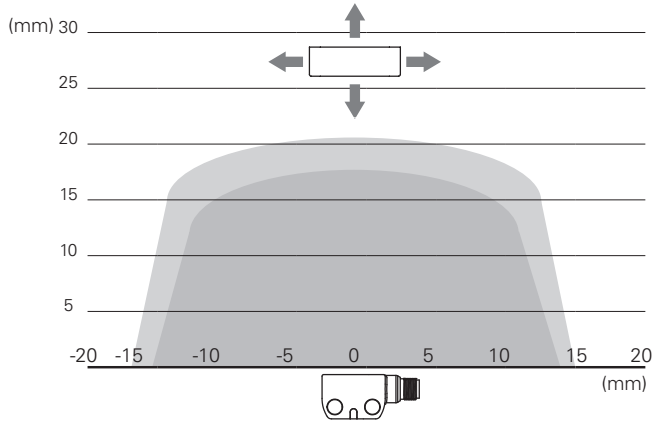
When the actuator leaves the limit activation zone, the sensor disables the outputs.
The signalling LED illuminates again constant yellow.

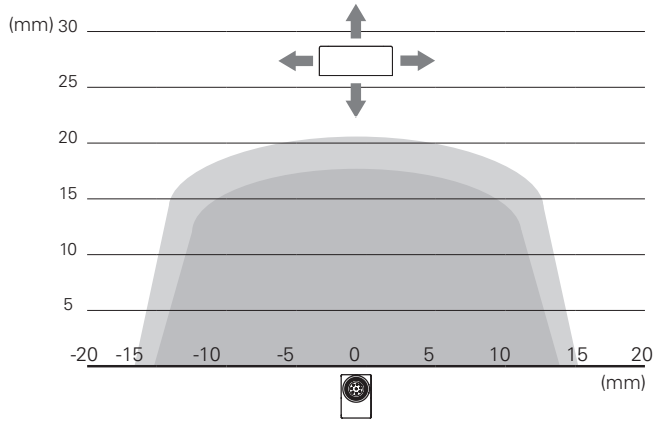
Operating distances for SM G•T, SM H•T, SM D•T, SM L•T actuators





Operating distances for SM E•T actuators



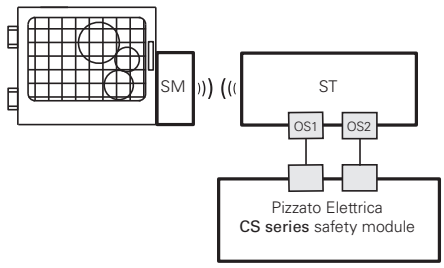


Legend:
Rated operating distance s_n (mm)
Rated release distance s_{nr} (mm)

Note: The progress of the activation areas is for reference only; the possible application on ferromagnetic surfaces can reduce the operating distances.

Complete safety system

The use of complete and tested solutions guarantees the electrical compatibility between the sensors of the ST series and the safety modules from Pizzato Elettrica, as well as high reliability. The sensors have been tested with the modules listed in the adjacent table.



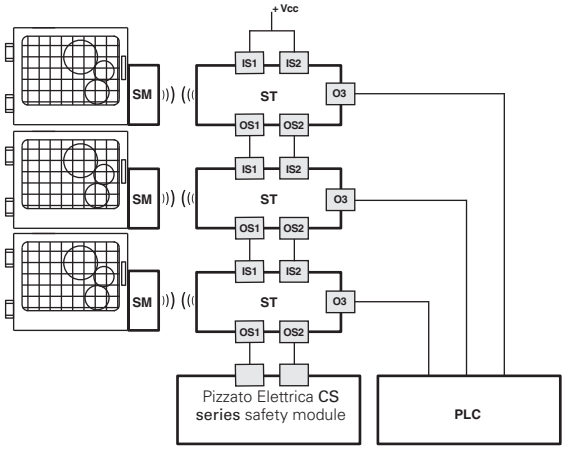
Sensors	Compatible safety modules	Safety module output contacts		
		Instantaneous safety contacts	Delayed safety contacts	Signalling contacts
ST G•••••• ST H••••••	CS AR-01•024	2NO	/	1NC
	CS AR-02•024	3NO	/	/
	CS AR-05•024	3NO	/	1NC
	CS AR-06•024	3NO	/	1NC
	CS AR-08•024	2NO	/	/
	CS AT-0••024	2NO	2NO	1NC
	CS AT-1••024	3NO	2NO	/
	CS MP••••••	see page 89 of the General Catalogue PLCs & Safety Modules 2025–2026		
	CS MF••••••	see page 121 of the General Catalogue PLCs & Safety Modules 2025–2026		

ST sensors can be used as individual devices provided that the outputs be evaluated by a Pizzato Elettrica safety module (see table for combinable safety modules).

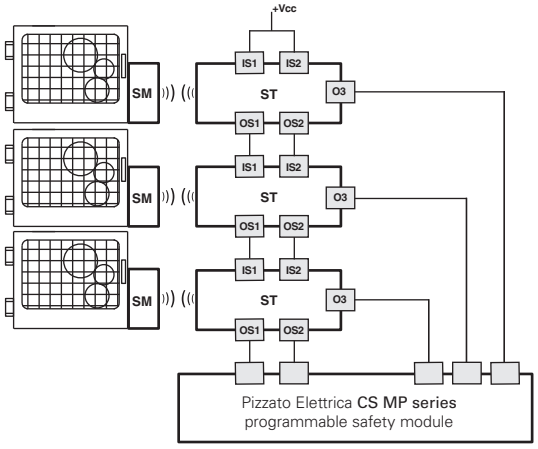
All ST series sensors can be connected, provided that compatibility is checked, to safety modules or safety PLCs with OSSD inputs.

Series connection with safety modules

Multiple ST series sensors can be **connected in series**, so as to simplify the safety system wiring. In this configuration, the safety outputs of the last sensor in the chain must be evaluated by a Pizzato Elettrica CS series safety module (see table for compatible safety modules).
Each ST sensor is additionally equipped with a **signalling output**, which – depending on the version – is activated or deactivated when the respective guard is closed. This information can be managed – according to the specific requirements of the implemented system – by a PLC or by a Pizzato Elettrica CS MP series safety module, which allows control of both safety and signalling outputs.



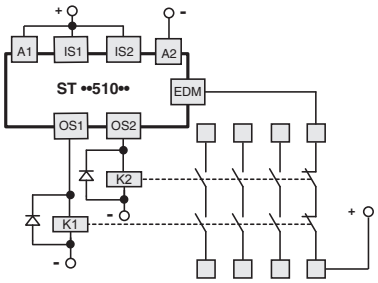
Connection with safety module and PLC



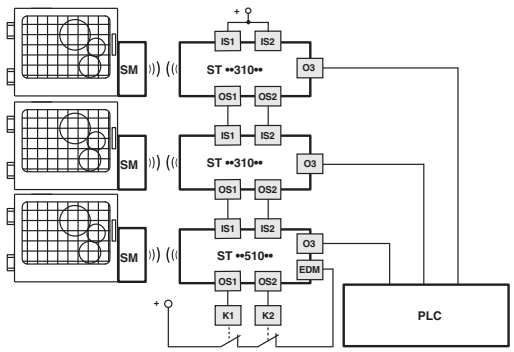
Connection with programmable safety module

External device monitoring (EDM)

The ST ••5•••• and ST ••9•••• versions, in addition to maintaining the operating and safety characteristics of the ST series, allow control of **forcibly guided NC contacts of contactors or relays** controlled by the safety outputs of the sensor itself. This check is carried out by monitoring the EDM input (External Device Monitoring as defined in EN 61496-1) of the sensor.
As an alternative to the relays or contactors you can use Pizzato Elettrica expansion modules CS ME-03. See page 79 of the General Catalogue PLCs & Safety Modules 2025-2026.

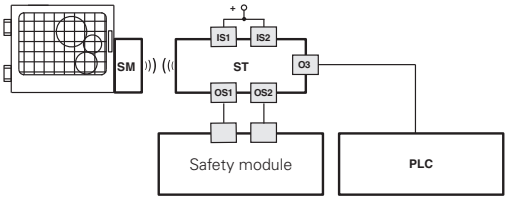


The EDM version, which is equipped with the IS safety inputs, **can be used at the end of a series** of ST sensors, **up to a maximum number of 32 devices**, while maintaining the maximum PL e safety level according to EN 13849-1.
For specific applications, this solution allows you to dispense with the safety module connected to the last device in the chain.



O3 output inverted

Using versions with inverted O3 signalling output (articles ST ••6••••, ST ••7••••, ST ••8••••, ST ••9••••) allows checking of the actual electrical connection of the sensor by an external PLC. The O3 output will be activated when the actuator is removed and the OS safety outputs are switched off.

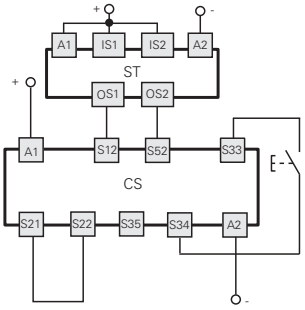


Connection with safety modules

Connections with CS AR-08•••• safety modules

Input configuration with monitored start

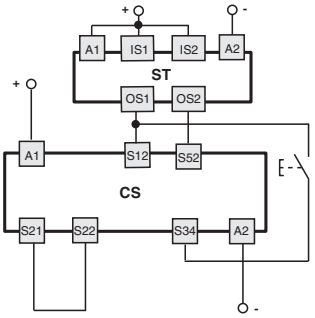
2 channels / Category 4 / up to SIL 3 / PL e



Connections with CS AR-05•••• / CS AR-06•••• safety modules

Input configuration with manual start (CS AR-05••••) or monitored start (CS AR-06••••)

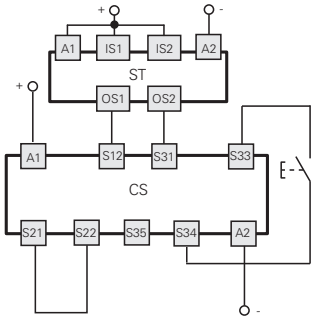
2 channels / Category 4 / up to SIL 3 / PL e



Connections with CS AT-0••••• / CS AT-1••••• safety modules

Input configuration with monitored start

2 channels / Category 4 / up to SIL 3 / PL e

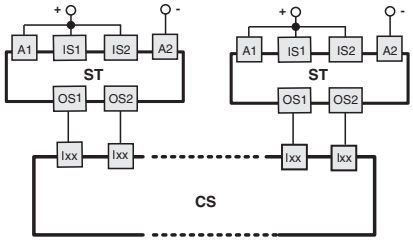


For features of the safety modules see page 15 of the General Catalogue PLCs & Safety Modules 2025-2026.

Connection with safety module CS MP••••0

The connections vary according to the program of the module

Category 4 / up to SIL 3 / PL e



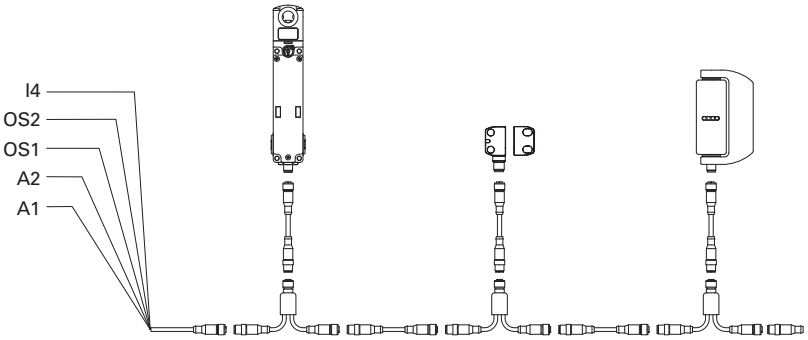
For application examples, see page 88 of the General Catalogue PLCs & Safety Modules 2025-2026.

Series connection

To simplify series connections of the devices, various M12 connectors are available that allow complete wiring.

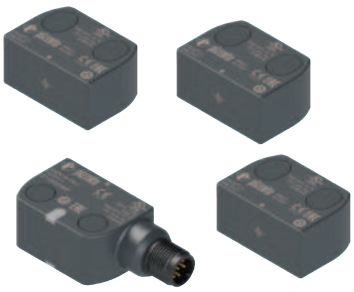
This solution significantly reduces installation times while at the same time maintaining the maximum safety levels PL e and SIL 3.

For more information see page 357.



Multitag function

This version of the device is supplied with two or more actuators with high coding level, all of which can be acknowledged by the same sensor.
The internal firmware of the sensor can be factory programmed, memorising up to 16 actuators and associating a different device behaviour to each of the same once the actuator has been acknowledged by the sensor.
The new multitag function lets you activate or deactivate the sensor outputs, and also send the information on which actuator is in front of the sensor, using a serial signal via the O3 signalling output. This signal can be sent and processed by a PLC.



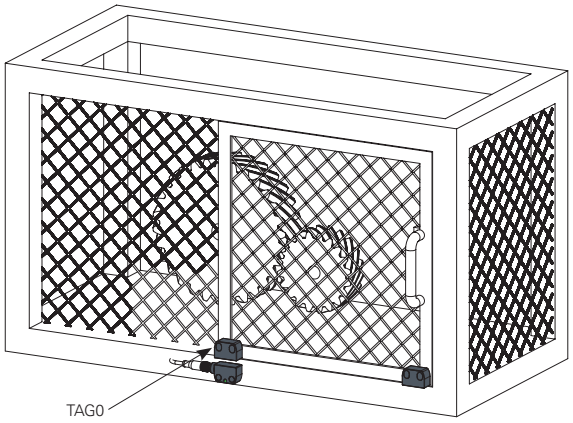
Programming code	Number of actuators	Programming
P1	2 x SM G1T	TAG0 activates the OS safety outputs TAG1 activates the O3 signalling output
P2	2 x SM G1T	TAG0 activates the OS safety outputs and sends "0" to O3 TAG1 activates the OS safety outputs and sends "1" to O3
P3	3 x SM G1T	TAG0 activates the OS safety outputs and sends "0" to O3 TAG1 activates the OS safety outputs and sends "1" to O3 TAG2 activates the OS safety outputs and sends "2" to O3
P4	4 x SM G1T	TAG0 activates the OS safety outputs and sends "0" to O3 TAG1 activates the OS safety outputs and sends "1" to O3 TAG2 activates the OS safety outputs and sends "2" to O3 TAG3 activates the OS safety outputs and sends "3" to O3

Note: The actuators are supplied with an indelible laser-engraved ID code.

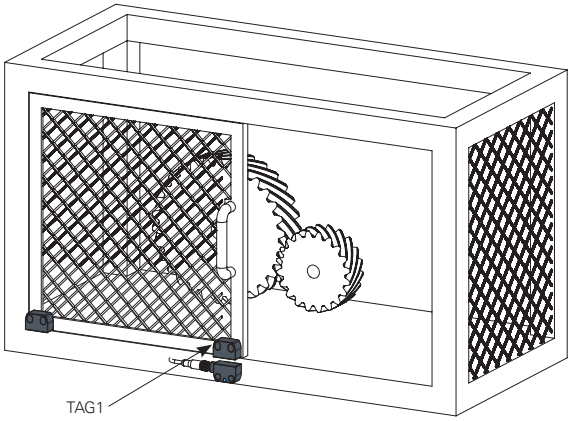
Other programming options are available on request.
Contact technical support for more information.

Attention! As required by EN ISO 14119 to be used in safety applications, all the actuators must be fixed immovably on the machine, and none of them can be used as a bypass to activate the device.

Application example for ST G••••••-P1 articles



A. Guard closed



B. Guard fully open

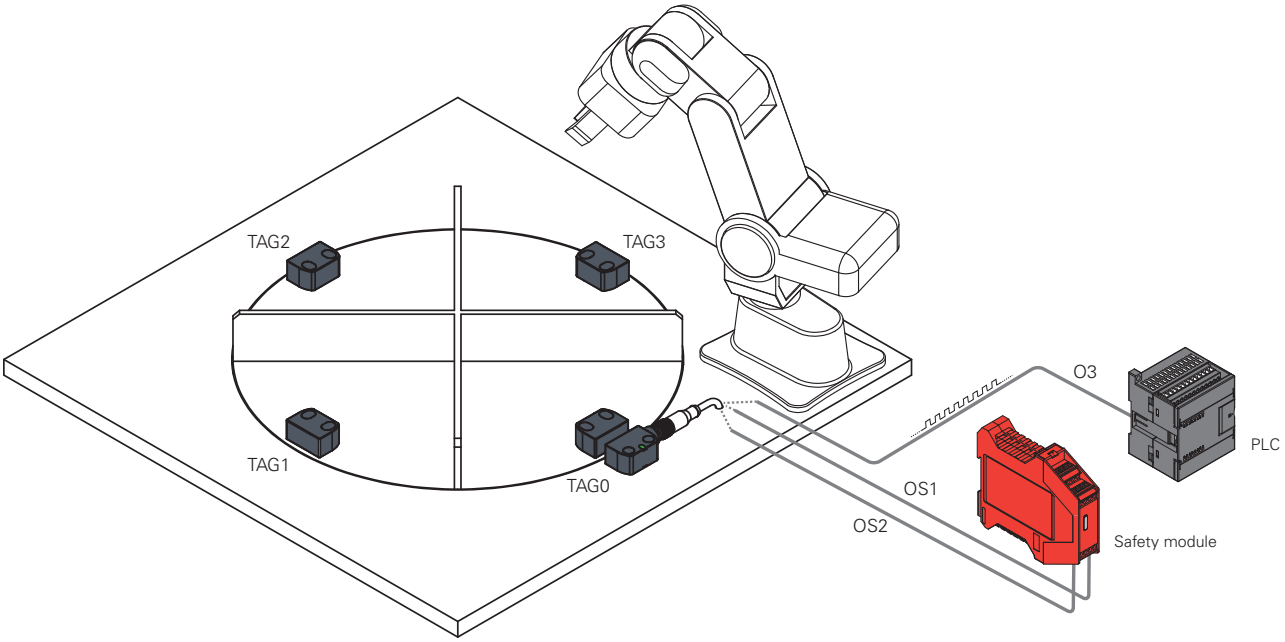
Article ST G••••••-P1 has a sensor with two actuators.

Compared to a traditional configuration with one single actuator, the device is able to not only recognise "guard closed" status through actuator 0 (in this case activating the OS safety outputs), but also "guard fully open" status, through actuator 1, which activates signalling output O3.

By sending this information to the machine control logic you can eliminate uncertainties caused by incomplete guard opening, increasing the precision and intrinsic safety of the machine.

This device is typically used on a press or any automatic machine in general, which uses a robot to load and unload workpieces if you want the robot to operate only when the guard is fully open.

Application example for ST G••••••-P4 articles



Article ST G••••••-P4 has a sensor with four actuators.

On a rotary table assembly station, the ST G sensor can be installed in combination with as many actuators as the available work stations (4 in the example shown).

When recognised by the sensor, each actuator activates the OS safety outputs and sends a string of bits with its ID code ("0" for TAG0, "1" for TAG1, up to "F" for TAG15, according to hexadecimal numbering). In this way, in every situation you can know which is the active work station, for example in the machine start-up phase or after an unexpected blackout.

The device has been designed for processing and assembly plants with multiple stations, robotised islands and machining centres.

Transmission protocol on signalling output O3

The articles with multitag programming (in the special versions) can transmit an actuator identification code with a serial signal sent through the O3 signalling output when the actuator is in front of the sensor.

The information is sent in a sequence of bits (0, 1) which represents the ASCII code of the hexadecimal number associated with the actuator (TAG0 = 0, TAG1 = 1 ... TAG9 = 9, TAG10= A ... TAG15 = F). 8 bits are required for each TAG to complete the transmission.

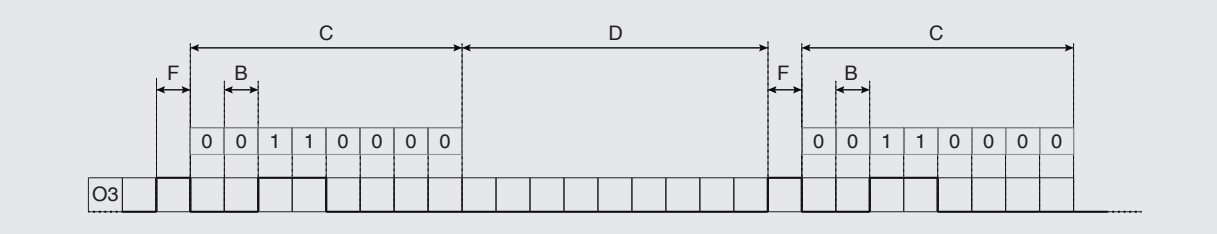
For example, ID code "0" of the first actuator is sent by the sensor as a sequence of the following bits:

00110000 (ASCII code: "zero" digit)

The start bit is used at the beginning of the sequence to signal the start of the transmission, while the network goes into a rest state at the end of the transmission (network idle low or equal to 0, no stop bit) for a pre-set interval of time.

All you need is a PLC with a program that can code the O3 input transmission, to process the information so it can be used in the machine control logic.

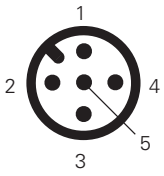
Transmission parameters		
A	Coding type:	serial
B	Bit duration:	20 ms
C	Byte length:	160 ms (8 bit)
D	Interval:	200 ms
E	Network idle:	low
F	Start bit:	1
G	Stop bit:	none



Internal device connections

5-pole versions
ST ••1••••, ST ••2••••, ST ••6••••

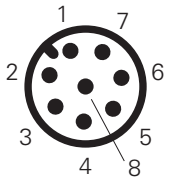
M12 connector	Cable	Connection
1	brown	A1 (+)
2	white	OS1
3	blue	A2 (-)
4	black	OS2
5	grey	O3 [a]



[a] deactivated output for ST ••1•••• articles.

8-pole versions
ST ••3••••, ST ••4••••, ST ••5••••, ST ••7••••, ST ••8••••, ST ••9••••

M12 connector	Cable	Connection
1	white	A1 (+)
2	brown	IS1
3	green	A2 (-)
4	yellow	OS1
5	grey	O3
6	pink	IS2
7	blue	OS2
8	red	not connected [a] I3 [b] EDM [c]



[a] for articles ST ••3••••, ST ••7••••.
[b] for articles ST ••4••••, ST ••8••••.
[c] for articles ST ••5••••, ST ••9••••.

Legend

A1-A2: supply
IS1-IS2 Safety inputs
OS1-OS2: safety outputs
O3: signalling output
I3: programming input
EDM: input for monitoring of NC contacts of the contactors

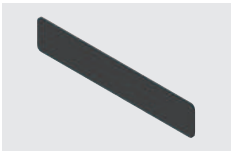
Note: Versions with customised pin assignments are available on request.

For female connectors, see page 349.

Ambient temperature for sensors with cable

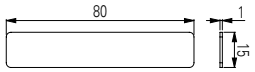
	Connection type	Output with cable			Output with cable and M12 connector	
Cable features	Cable type	N	N	H		
	Conductors	8x0.25 mm²	5x0.25 mm²	8x0.25 mm²	8x0.25 mm²	5x0.25 mm²
	Application field	General	General	General, mobile installation	General	General
	In compliance with standards	03VV5-H	03VV5-H	03E7Q-H	03VV5-H	03VV5-H
	Sheath	PVC OIL RESISTANT	PVC OIL RESISTANT	PUR Halogen Free	PVC OIL RESISTANT	PVC OIL RESISTANT
	Self-extinguishing	IEC 60332-1-2 UL 758:FT1	IEC 60332-1-2 UL 758:FT1	IEC 60332-1-2 UL 758:FT1	IEC 60332-1-2 UL 758:FT1	IEC 60332-1-2 UL 758:FT1
	Oil resistant	UL 758 CSA 22.2 N°210	UL 758 CSA 22.2 N°210	UL 758 CSA 22.2 N°210	UL 758 CSA 22.2 N°210	UL 758 CSA 22.2 N°210
	Max. speed	50 m/min.	50 m/min.	300 m/min.	50 m/min.	50 m/min.
	Max. acceleration	5 m/s²	5 m/s²	30 m/s²	5 m/s²	5 m/s²
	Minimum bending radius	90 mm	75 mm	70 mm	90 mm	75 mm
	Outer diameter	6 mm	6 mm	6 mm	6 mm	6 mm
	End stripped	80 mm	80 mm	80 mm	/	/
	Copper conductors	Class 6 IEC 60228	Class 6 IEC 60228	Class 6 IEC 60228	Class 6 IEC 60228	Class 6 IEC 60228
	Engraving	6275	6267	6284	6275	6267
Ambient temperature standard	Cable, fixed installation	-25°C ... +70°C	-25°C ... +70°C	-25°C ... +70°C	-25°C ... +70°C	-25°C ... +70°C
	Cable, flexible installation	-15°C ... +70°C	-15°C ... +70°C	-25°C ... +70°C	-15°C ... +70°C	-15°C ... +70°C
	Cable, mobile installation	-15°C ... +70°C	-15°C ... +70°C	-25°C ... +70°C	-15°C ... +70°C	-15°C ... +70°C
Ambient temperature extended (T8)	Cable, fixed installation	-35°C ... +85°C	-35°C ... +85°C	-35°C ... +85°C	-35°C ... +85°C	-35°C ... +85°C
	Cable, flexible installation	-15°C ... +85°C	-15°C ... +85°C	-15°C ... +85°C	-15°C ... +85°C	-15°C ... +85°C
	Cable, mobile installation	-15°C ... +85°C	-15°C ... +85°C	-15°C ... +85°C	-15°C ... +85°C	-15°C ... +85°C
	Approvals	CE cULus TUV EAC	CE cULus TUV EAC	CE cULus TUV EAC	CE cULus TUV EAC	CE cULus TUV EAC

Accessories



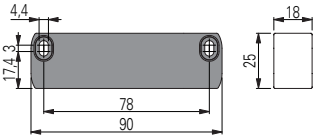
Article	Description
VS SP5CA1	Polyurethane foam adhesive strip for SM H•T actuators

Protective polyurethane foam strip, with adhesive, applicable on SM H•T actuators, reduces noise and force in case of impact between sensor and actuator.



Article	Description
SM H9ZF	Door holding magnet (holding force 40 N)
SM H9ZQ	Door holding magnet (holding force 40 N, opposite polarity to SM H9ZF)

Holding magnets for use on machinery doors. The magnets are sealed inside a plastic cover and will not rust even in damp environments.

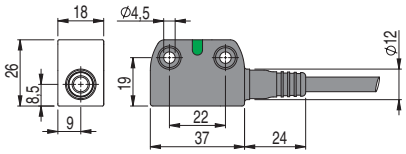


All values in the drawings are in mm

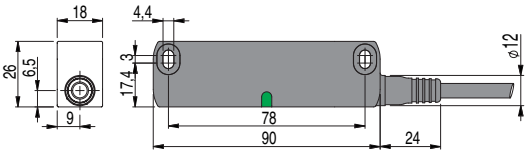
→ The 2D and 3D files are available at **www.pizzato.com**

Dimensional drawings

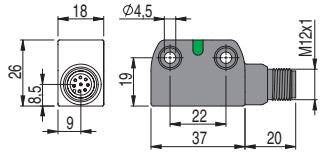
ST G••••N• sensor with cable



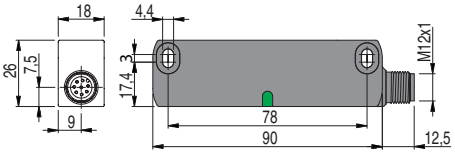
ST H••••N• sensor with cable



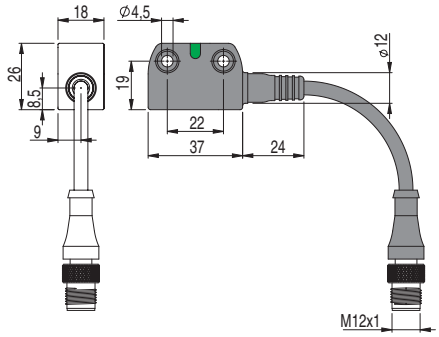
ST G••••M• sensor with M12 connector



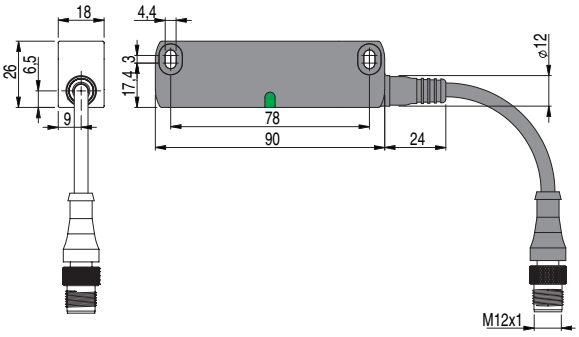
ST H••••M• sensor with M12 connector



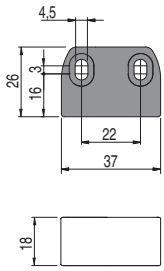
ST G••••M0.2 sensor with cable and M12 connector



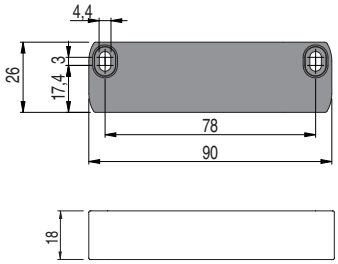
ST H••••M0.2 sensor with cable and M12 connector



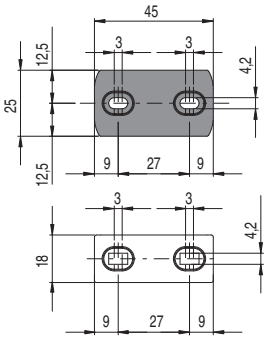
SM G•T actuator



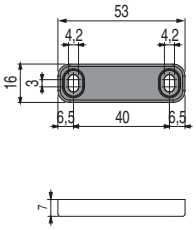
SM H•T actuator



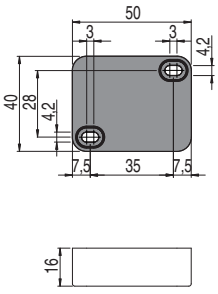
SM D•T actuator



SM L•T actuator



SM E•T actuator



All values in the drawings are in mm

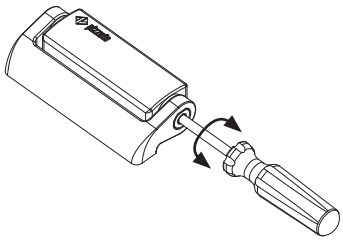
➔ The 2D and 3D files are available at **www.pizzato.com**

HP-HC series safety hinge switches

Description

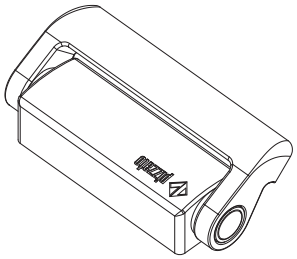
The HP - HC series hinge switches from Pizzato Elettrica combine safety and style in a single product. The electric switch is fully integrated into the mechanical hinge so that it is virtually invisible to an inexpert eye. This, asides from being an aesthetic advantage, guarantees greater safety as a switch which is difficult to identify is consequently even more difficult to tamper with. The rear mounting without screws in sight and the very precise line mean the switch can be perfectly integrated even with guards of machinery with a very precise design. Complementary hinges with purely mechanical functions are also available to ensure perfect alignment with the rest of the machine.

Adjustment of the switching point



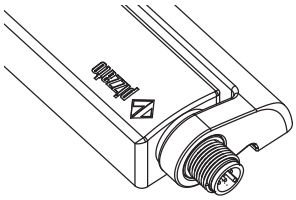
The switching point of the switches can be set with a screwdriver.
Adjusting the switching point allows for any calibration for large size guards. After calibrating the switch, it is always necessary to close the hole using the safety cap supplied.

Basic activation angle variants



On request, versions with a switch activation angle of 15° multiples (e.g. 45° or 90°) are available.
The different activation angle does not exclude the possibility of adjustment of the switching point by means of the adjustment screw in the switch. Any change in the operating angle clearly does not alter the maximum mechanical switch travel.

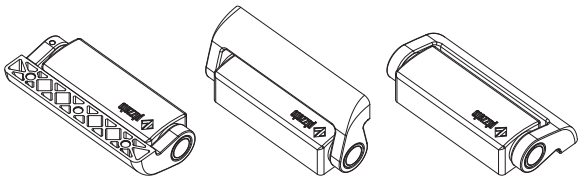
Integrated M12 connector



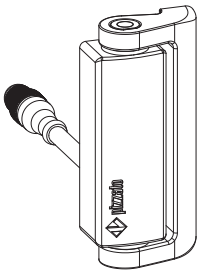
Versions with connection from the top or the bottom are available with integrated M12 connector.
The use of versions with connectors permits faster wiring if guards need to be moved from the test location to the installation site.

Opening angle up to 180°

The mechanical design of the switch also allows use on guards with an opening angle of up to 180°.



Cable with connector at the back



The version with a rear cable and M12 connector is the best combination between aesthetics and connection ease.
If machines need to assembled at the customer's site, this solution allows the wiring to be hidden. At the same time, it facilitates the connection and disconnection of the wiring from inside the machinery.

Versions for glass or polycarbonate doors

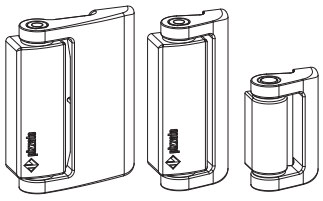
A version of the switch developed exclusively for glass and polycarbonate doors without frame is available.
Installation is facilitated by the larger supporting arm and the spaced fixing points; these also prevent the formation of cracks caused by holes located too close to the edge of the guard.
It is necessary to verify that the switch is not used as a mechanical stop for the door.

Protection degrees IP67 and IP69K

IP69K
IP67

These devices are designed to be used under the toughest environmental conditions, and they pass the IP67 immersion test acc. to EN 60529. They can therefore be used in all environments where the maximum degree of protection is required for the housing. Due to their special design, these devices are suitable for use in equipment subjected to cleaning with high pressure hot water jets. These devices meet the IP69K test requirements according to ISO 20653 (water jets with 100 bar and 80°C).

Additional hinges



To complete the installation, various types of additional hinges are available to be used in a variable number depending on the weight of the guard.
These hinges have the same aesthetic but cost less as they contain no electrical parts.

Application examples

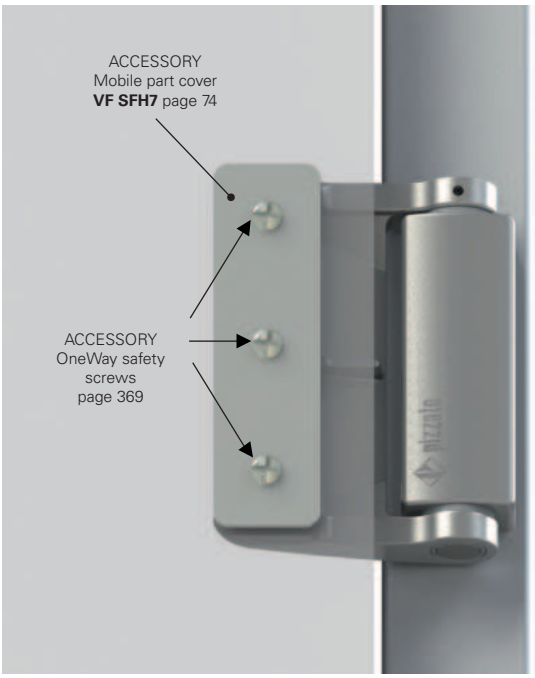
- Switch without mounting plate.
- Rear fixing.
- Cable output at the back.

- Switch with angular mounting plate for slotted profile.
- Fixing with internal screws.
- Output with M12 connector at the bottom.

- Switch with straight mounting plate for front slotted profile.
- Fixing with screws at the back.
- Cable output at the bottom.

Closed door

Open door



- Direct fixing to the polycarbonate plate.
- Switch without mounting plate.
- Fixing with internal screws.
- Output with connector at the back.

Selection diagram

DESIGNS

A

100x45 mm movable part, metal

B

100x75 mm movable part, metal

CABLES AND CONNECTORS

S

Cable output, bottom (standard)

A

Cable output, top

P

Cable output, back

KSM

M12 connector, bottom

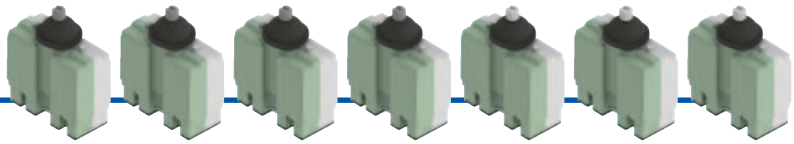
KAM

M12 connector, top

0.2PM

Cable, length: 0.2 m, with M12 connector, at back

CONTACT BLOCKS



52C

1NO+1NC slow action

52D

2NC slow action

52F

1NO+2NC slow action

52M

2NO+2NC slow action

53C

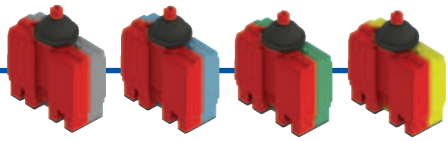
1NO+1NC slow action, make before break

53F

1NO+2NC slow action, make before break

53M

2NO+2NC slow action, make before break



50C

1NO+1NC snap action

50D

2NC snap action

50F

1NO+2NC snap action

50M

2NO+2NC snap action

ADDITIONAL HINGES

HC LL

HC AA

HC AB

product option

Code structure

Attention! The feasibility of a code number does not mean the effective availability of a product. Please contact our sales office.

article: **HP AA052C-2SN** | options: **GH15T6**

Movable part	
A	100x45 mm movable part, metal
B	100x75 mm movable part, metal

Ambient temperature	
	-25°C … +80°C
T6	-40°C … +80°C

Contact block	
52C	1NO+1NC, slow action
52D	2NC, slow action
52F	1NO+2NC, slow action
52M	2NO+2NC, slow action
53C	1NO+1NC, slow action, make before break
53F	1NO+2NC, slow action, make before break
53M	2NO+2NC, slow action, make before break
50C	1NO+1NC, snap action
50D	2NC, snap action
50F	1NO+2NC, snap action
50M	2NO+2NC, snap action

The versions with snap-action contact blocks are recommended for doors having a radius not greater than 600 mm.

Activation angle	
	0° activation angle (standard)
H15	15° activation angle
H30	30° activation angle
H45	45° activation angle
H60	60° activation angle
H75	75° activation angle
H90	90° activation angle
H105	105° activation angle
H120	120° activation angle
H135	135° activation angle
H345	345° activation angle

Contact type	
	silver contacts (standard)
G	silver contacts with 1 µm gold coating

Connection type	
0.2	cable, length: 0.2 m with M12 connector (available for 0.2 PM versions only)
0.5	cable, length: 0.5 m
...	…
2	cable, length: 2 m (standard)
...	…
10	cable, length: 10 m
K	integrated M12 connector

Cable or connector type	
N	PVC cable, IEC 60332-1-2 oil-resistant (standard)
E	PVC cable, IEC 60332-1-2 (with 2 contacts only)
H	PUR cable, halogen free
R	cable for railway applications (EN 50306-4)
M	M12 connector

Output direction, connections	
S	movable part at the right and bottom output
P	movable part at the right and output at the back
A	movable part at the right and output at top
Q	movable part at the left and output at the back

Code structure for additional hinges

article: **HC AA** | options: **V46**

Movable part	
HC AA	100x45 mm
HC AB	100x75 mm
HC LL	65x45 mm

Ground connection	
	with no ground connection between the fixed par and the moving part (standard)
V46	with ground connection between the fixed part and the moving part

HP-HC series safety hinge switches

Main features

- Metal housing, cable output at top, bottom or back
- 4 types of integrated cable available
- Versions with M12 connector
- Protection degrees IP67 and IP69K
- 11 contact blocks with positive opening ⊕
- Additional hinges without contacts

Quality marks:

IMQ approval:	CA02.03746
UL approval:	E131787
CCC approval:	2024010305656746
EAC approval:	RU Д-IT.PA07.B.37848/24

Technical data

Housing

Metal housing, powder-coated
Versions with integrated cable, length 2 m, other lengths from 0.5 … 10 m on request
Versions with integrated M12 connector
Versions with M12 connector and 0.2 m cable, other lengths from 0.1 … 3 m on request

Protection degree:	IP67 acc. to EN 60529 IP69K acc. to ISO 20653 (Protect the cables from direct high-pressure and high-temperature jets)
Corrosion resistance in saline mist:	≥ 300 hours in NSS acc. to ISO 9227

General data

"Maximum SIL" up to:	SIL 3 acc. to EN IEC 62061
Performance Level (PL) up to:	PL e acc. to EN ISO 13849-1
Mechanical interlock, not coded:	type 1 acc. to EN ISO 14119
Safety parameters:	
B_{10D}:	5,000,000 for NC contacts
Mission time	20 years
Ambient temperature for hinges without cable:	-25°C … +80°C (standard) -40°C … +80°C (T6 option)
Ambient temperature for hinges with cable:	See table on page 70
Max. actuation frequency:	1200 operating cycles/hour
Mechanical endurance:	1 million operating cycles
Max. actuation speed:	90°/s
Min. actuation speed:	2°/s
Mounting position:	any
Tightening torque, M5 screws:	3 … 5 Nm

Electrical data

Rated impulse withstand voltage U_{imp}:	4 kV
Conditional short circuit current:	1000 A acc. to EN 60947-5-1
Pollution degree:	3

In compliance with standards:
IEC 60947-5-1, IEC 60947-1, IEC 60204-1, EN ISO 14119, EN ISO 12100, IEC 60529, EN IEC 63000, ISO 20653, UL 508, CSA C22.2 No. 14.
Approvals:
EN 60947-5-1, UL 508, CSA C22.2 No. 14, GB/T14048.5

Compliance with the requirements of:
Machinery Directive 2006/42/EC, EMC Directive 2014/30/EU, RoHS Directive 2011/65/EU.
Positive contact opening in conformity with standards:
IEC 60947-5-1, EN 60947-5-1.

⚠ If not expressly indicated in this chapter, for correct installation and utilization of all articles see chapter Utilization requirements from page 377 to page 392.

⚠ Important: Switch off the circuit voltage before disconnecting the connector from the switch. The connector is not suitable for separation of electrical loads. According to EN 60204-1, versions with 8-pole M12 (2NO+2NC) connector can be used only in SELV circuits.

Features approved by IMQ

Rated insulation voltage (U_i):	250 Vac
Conventional free air thermal current (I_{th}):	10 A (1-2 contacts) / 6 A (2-3 contacts) / 4 A (4 contacts or 5-pole M12 connector)
Protection against short circuits (fuse):	10 A (1-2 contacts) / 6 A (2-3 contacts) / 4 A (4 contacts or 5-pole M12 connector) type gG
Rated impulse withstand voltage (U_{imp}):	4 kV
Protection degree of the housing:	IP67
MA terminals (crimped terminals)	
Pollution degree:	3
Utilization category:	AC15 / DC13 (with connector)
Operating voltage (U_e):	250 Vac (50 Hz) / 24 Vdc (with connector)
Operating current (I_e):	3 A / 2 A (with connector)

Forms of the contact element: X, Y, Zb, X+X, Y+Y, Y+Y+X, X+X+Y, X+X+Y+Y
Positive opening contacts on contact blocks 50A, 50C, 50D, 50F, 50G, 50M, 51A, 51C, 51D, 51F, 51G, 51M, 52A, 52C, 52D, 52F, 52G, 52M, 53A, 53C, 53D, 53F, 53G, 53M

In compliance with standards: EN 60947-1, EN 60947-5-1, fundamental requirements of the Low Voltage Directive 2014/35/EU.

Please contact our technical department for the list of approved products.

Features approved by UL

Electrical Ratings:	R300 pilot duty (28 VA, 125-250 Vdc) B300 pilot duty (360 VA, 120-240 Vac) (1-2-3 cont.) C300 pilot duty (180 VA, 120-240 Vac) (4 cont.) 24 Vac, Class 2, 2 A pilot duty (M12 connector) 24 Vdc, Class 2, 0.22 A pilot duty (M12 connector)
Environmental Ratings:	Type 1

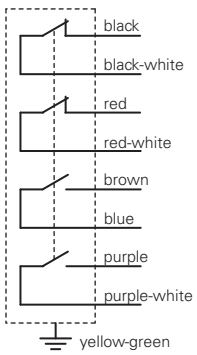
Please contact our technical department for the list of approved products.

Ambient temperatures for hinges with cable and electrical data

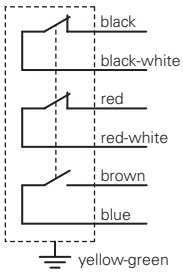
	Connection type	Output with cable								Output with M12 connector	
	Contact block	2 contacts				3 contacts		4 contacts		2 contacts	3 or 4 contacts
	Cable or connector type	E	N	H	R	N	H	N	R	M12 connector, 5-pole	M12 connector, 8-pole
Cable features	Conductors	5x0.75 mm²	5x0.75 mm²	5x0.75 mm²	5x0.5mm²	7x0.5 mm²	7x0.5 mm²	9x0.34 mm²	9x0.5 mm²	5x0.25 mm²	8x0.25 mm²
	Application field	General	General	General, mobile installation	Rail	General	General, mobile installation	General	Rail	General	General
	In compliance with standards	H05VV-F	05VV5-F	05EQ-H	EN50306-4 1E-300V 5G0.5 mm² MM-90 EN 50306-4 EN 45545	03VV-F	03E7Q-H	03VV-F	EN50306-4 1P-300V- 9G0.5 mm² MM-90 EN 50306-4 EN 45545	03VV-H	03VV-H
	Sheath	PVC	PVC OIL RESISTANT	PUR HALOGEN FREE	/	PVC OIL RESISTANT	PUR HALOGEN FREE	PVC OIL RESISTANT	/	PVC OIL RESISTANT	PVC OIL RESISTANT
	Self-extinguishing	IEC 60332-1-2	IEC 60332-1-2 UL 758:FT1 CEI 20-22 II	IEC 60332-1-2 UL 758:FT1	IEC 60332-1 EN 50305 EN 50306-1	IEC 60332-1-2 UL 758:FT1 CEI 20-22 II	IEC 60332-1-2 UL 758:FT1	IEC 60332-1-2 UL 758:FT1 CEI 20-22 II	IEC 60332-1 EN 50305 EN 50306-1	IEC 60332-1-2 CEI 20-22 II UL 758:FT1	IEC 60332-1-2 CEI 20-22 II UL 758:FT1
	Oil resistant	/	UL 758 CSA 22.2 N°210	UL 758 CSA 22.2 N°210	/	UL 758 CSA 22.2 N°210	UL 758	UL 758 CSA 22.2 N°210	/	UL 758 CSA 22.2 N°210	UL 758 CSA 22.2 N°210
	Max. speed	/	/	300 m/min	/	/	300 m/min	/	/	50 m/min	50m/min
	Max. acceleration	/	/	30 m/s²	/	/	30 m/s²	/	/	5 m/s²	5m/s²
	Minimum bending radius	80 mm	80 mm	80 mm	60 mm	108 mm	80 mm	108 mm	65 mm	75 mm	90 mm
	Outer diameter	8 mm	8 mm	8 mm	6 mm	7 mm	7 mm	7 mm	6.5 mm	6 mm	6 mm
	End stripped	80 mm	80 mm	80 mm	80 mm	80 mm	80 mm	80 mm	80 mm	/	/
	Copper conductors IEC 60228	Class 5	Class 5	Class 6	Class 5	Class 5	Class 6	Class 5	Class 5	Class 6	Class 6
	Engraving	Standard	6268	6280	Standard	6274	6282	6278	Standard	6267	6275
Ambient temperature with cable standard	Cable, fixed installation	-15°C +60°C	-25°C +80°C	-25°C +80°C	-25°C +80°C	-25°C +80°C	-25°C +80°C	-25°C +80°C	-25°C +80°C	-25°C +80°C	-25°C +80°C
	Cable, flexible installation	+5°C +60°C	-5°C +80°C	-25°C +80°C	-25°C +80°C	-5°C +80°C	-25°C +80°C	-5°C +80°C	-25°C +80°C	-15°C +80°C	-15°C +80°C
	Cable, mobile installation	/	/	-25°C +80°C	/	/	-25°C +80°C	/	/	-15°C +80°C	-15°C +80°C
Ambient temperature with cable extended (T6)	Cable, fixed installation	/	/	-40°C +80°C	-40°C +80°C	/	-40°C +80°C	/	-40°C +80°C	/	/
	Cable, flexible installation	/	/	-40°C +80°C	-40°C +80°C	/	-40°C +80°C	/	-40°C +80°C	/	/
	Cable, mobile installation	/	/	-40°C +80°C	/	/	-40°C +80°C	/	/	/	/
Electrical data	Thermal current Ith	10 A	10 A	10 A	6 A	6 A	6 A	3 A	4 A	4 A	2 A
	Rated insulation voltage Ui	250 Vac	250 Vac	250 Vac	250 Vac	250 Vac	250 Vac	250 Vac	250 Vac	250 Vac 300 Vdc	30 Vac 36 Vdc
	Protection against short circuits (fuse)	10 A 500 V type gG	10 A 500 V type gG	10 A 500 V type gG	6 A 500 V type gG	6 A 500 V type gG	6 A 500 V type gG	3 A 500 V type gG	4 A 500 V type gG	4 A 500 V type gG	2 A 500V type gG
	Utilization category DC13 — 24 V	2 A	2 A	2 A	2 A	2 A	2 A	2 A	2 A	2 A	2 A
	Utilization category DC13 — 125 V	0.4 A	0.4 A	0.4 A	0.4 A	0.4 A	0.4 A	0.4 A	0.4 A	0.4 A	/
	Utilization category DC13 — 250 V	0.3 A	0.3 A	0.3 A	0.3 A	0.3 A	0.3 A	0.3 A	0.3 A	0.3 A	/
	Utilization category AC15 — 24 V	4 A	4 A	4 A	4 A	4 A	4 A	3 A	4 A	4 A	2 A
	Utilization category AC15 — 120 V	4 A	4 A	4 A	4 A	4 A	4 A	3 A	4 A	4 A	/
	Utilization category AC15 — 250 V	4 A	4 A	4 A	4 A	4 A	4 A	3 A	4 A	4 A	/
	Approvals	CE cULus IMQ EAC CCC	CE cULus IMQ EAC CCC	CE cULus IMQ EAC CCC	CE IMQ EAC CCC	CE cULus IMQ EAC CCC	CE cULus IMQ EAC CCC	CE cULus IMQ EAC CCC	CE IMQ EAC CCC	CE cULus IMQ EAC CCC	CE cULus EAC

Internal cable wiring

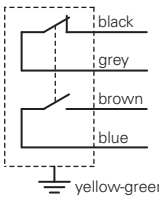
2NO+2NC



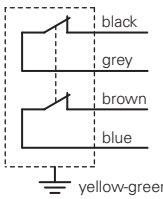
1NO+2NC



1NO+1NC



2NC



Connector pin assignment

2NO+2NC

1-2 NC
3-4 NC
5-6 NO
7-8 NO

1NO+2NC

3-4 NC
5-6 NC
7-8 NO
1

1NO+1NC

1-2 NC
3-4 NO
5

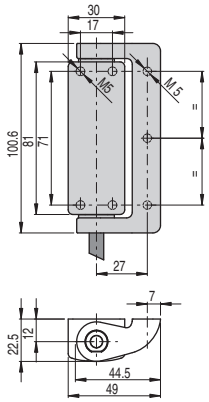
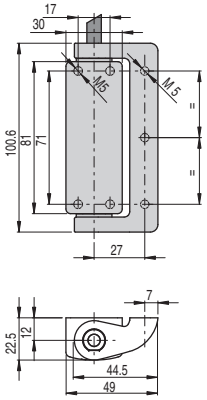
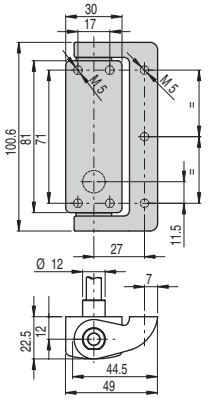
2NC

1-2 NC
3-4 NC
5

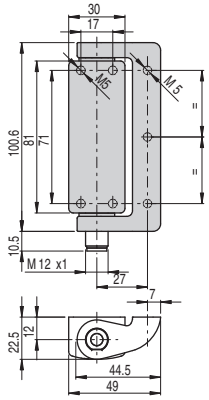
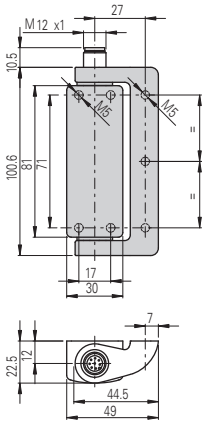
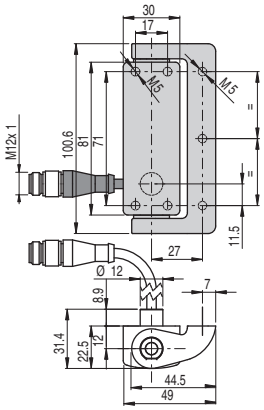
Female connectors See page 349

HP-HC series safety hinge switches

Contact type
L = slow action
LO = slow action, make before break

Contact block		2 m cable, bottom		2 m cable, top		2 m cable, back	
							
52C	L	HP AA052C-2SN	1NO+1NC	HP AA052C-2AN	1NO+1NC	HP AA052C-2PN	1NO+1NC
52D	L	HP AA052D-2SN	2NC	HP AA052D-2AN	2NC	HP AA052D-2PN	2NC
52F	L	HP AA052F-2SN	1NO+2NC	HP AA052F-2AN	1NO+2NC	HP AA052F-2PN	1NO+2NC
52M	L	HP AA052M-2SN	2NO+2NC	HP AA052M-2AN	2NO+2NC	HP AA052M-2PN	2NO+2NC
53C	LO	HP AA053C-2SN	1NO+1NC	HP AA053C-2AN	1NO+1NC	HP AA053C-2PN	1NO+1NC
53F	LO	HP AA053F-2SN	1NO+2NC	HP AA053F-2AN	1NO+2NC	HP AA053F-2PN	1NO+2NC
53M	LO	HP AA053M-2SN	2NO+2NC	HP AA053M-2AN	2NO+2NC	HP AA053M-2PN	2NO+2NC
Actuating force		0.3 Nm (0.65 Nm →)		0.3 Nm (0.65 Nm →)		0.3 Nm (0.65 Nm →)	
Travel diagrams		page 74 - group 1		page 74 - group 1		page 74 - group 1	

Contact type
L = slow action
LO = slow action, make before break

Contact block		M12 connector, bottom		M12 connector, top		cable (0.2 m) with M12 connector, back	
							
52C	L	HP AA052C-KSM	1NO+1NC	HP AA052C-KAM	1NO+1NC	HP AA052C-0.2PM	1NO+1NC
52D	L	HP AA052D-KSM	2NC	HP AA052D-KAM	2NC	HP AA052D-0.2PM	2NC
52F	L	HP AA052F-KSM	1NO+2NC	HP AA052F-KAM	1NO+2NC	HP AA052F-0.2PM	1NO+2NC
52M	L	HP AA052M-KSM	2NO+2NC	HP AA052M-KAM	2NO+2NC	HP AA052M-0.2PM	2NO+2NC
53C	LO	HP AA053C-KSM	1NO+1NC	HP AA053C-KAM	1NO+1NC	HP AA053C-0.2PM	1NO+1NC
53F	LO	HP AA053F-KSM	1NO+2NC	HP AA053F-KAM	1NO+2NC	HP AA053F-0.2PM	1NO+2NC
53M	LO	HP AA053M-KSM	2NO+2NC	HP AA053M-KAM	2NO+2NC	HP AA053M-0.2PM	2NO+2NC
Actuating force		0.3 Nm (0.65 Nm →)		0.3 Nm (0.65 Nm →)		0.3 Nm (0.65 Nm →)	
Travel diagrams		page 74 - group 1		page 74 - group 1		page 74 - group 1	

Attention! The safety hinge switch can be combined together exclusively with one or more Pizzato Elettrica hinges (HP or HC series). The use of whichever other hinge does not guarantee the correct operation of the safety device.

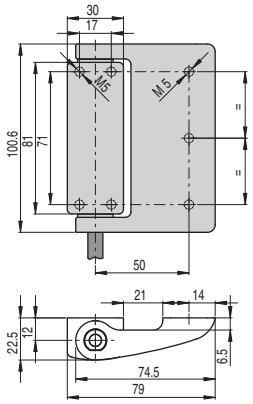
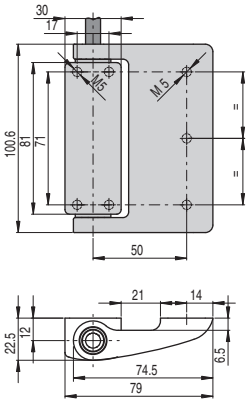
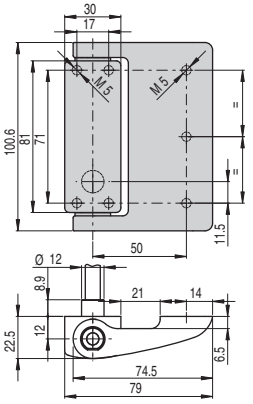
All values in the drawings are in mm

Accessories See page 349

→ The 2D and 3D files are available at **www.pizzato.com**

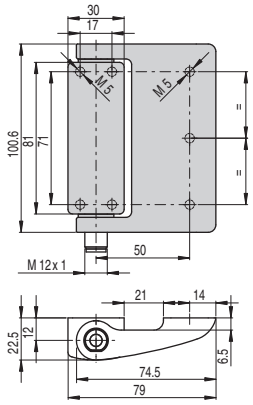
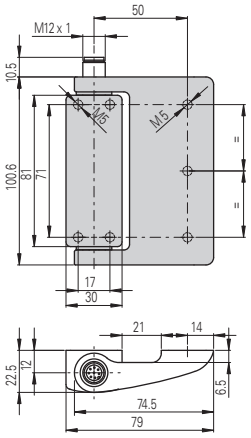
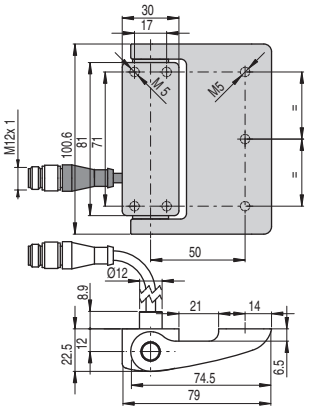
Contact type

L = slow action
LO = slow action, make before break

Contact block		2 m cable, bottom	2 m cable, top	2 m cable, back
				
52C	L	HP AB052C-2SN → 1NO+1NC	HP AB052C-2AN → 1NO+1NC	HP AB052C-2PN → 1NO+1NC
52D	L	HP AB052D-2SN → 2NC	HP AB052D-2AN → 2NC	HP AB052D-2PN → 2NC
52F	L	HP AB052F-2SN → 1NO+2NC	HP AB052F-2AN → 1NO+2NC	HP AB052F-2PN → 1NO+2NC
52M	L	HP AB052M-2SN → 2NO+2NC	HP AB052M-2AN → 2NO+2NC	HP AB052M-2PN → 2NO+2NC
53C	LO	HP AB053C-2SN → 1NO+1NC	HP AB053C-2AN → 1NO+1NC	HP AB053C-2PN → 1NO+1NC
53F	LO	HP AB053F-2SN → 1NO+2NC	HP AB053F-2AN → 1NO+2NC	HP AB053F-2PN → 1NO+2NC
53M	LO	HP AB053M-2SN → 2NO+2NC	HP AB053M-2AN → 2NO+2NC	HP AB053M-2PN → 2NO+2NC
Actuating force		0.3 Nm (0.65 Nm →)	0.3 Nm (0.65 Nm →)	0.3 Nm (0.65 Nm →)
Travel diagrams		page 74 - group 1	page 74 - group 1	page 74 - group 1

Contact type

L = slow action
LO = slow action, make before break

Contact block		M12 connector, bottom	M12 connector, top	cable (0.2 m) with M12 connector, back
				
52C	L	HP AB052C-KSM → 1NO+1NC	HP AB052C-KAM → 1NO+1NC	HP AB052C-0.2PM → 1NO+1NC
52D	L	HP AB052D-KSM → 2NC	HP AB052D-KAM → 2NC	HP AB052D-0.2PM → 2NC
52F	L	HP AB052F-KSM → 1NO+2NC	HP AB052F-KAM → 1NO+2NC	HP AB052F-0.2PM → 1NO+2NC
52M	L	HP AB052M-KSM → 2NO+2NC	HP AB052M-KAM → 2NO+2NC	HP AB052M-0.2PM → 2NO+2NC
53C	LO	HP AB053C-KSM → 1NO+1NC	HP AB053C-KAM → 1NO+1NC	HP AB053C-0.2PM → 1NO+1NC
53F	LO	HP AB053F-KSM → 1NO+2NC	HP AB053F-KAM → 1NO+2NC	HP AB053F-0.2PM → 1NO+2NC
53M	LO	HP AB053M-KSM → 2NO+2NC	HP AB053M-KAM → 2NO+2NC	HP AB053M-0.2PM → 2NO+2NC
Actuating force		0.3 Nm (0.65 Nm →)	0.3 Nm (0.65 Nm →)	0.3 Nm (0.65 Nm →)
Travel diagrams		page 74 - group 1	page 74 - group 1	page 74 - group 1

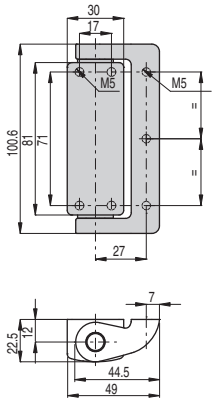
Attention! The safety hinge switch can be combined together exclusively with one or more Pizzato Elettrica hinges (HP or HC series). The use of whichever other hinge does not guarantee the correct operation of the safety device.

All values in the drawings are in mm

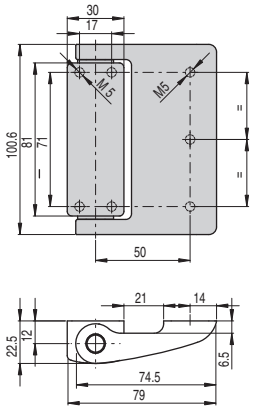
Accessories See page 349

→ The 2D and 3D files are available at **www.pizzato.com**

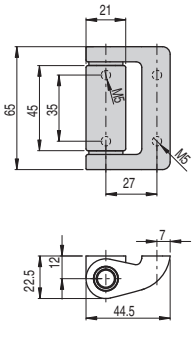
Additional hinges



HC AA



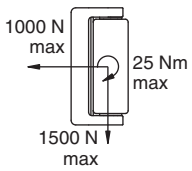
HC AB



HC LL

Maximum forces and loads HP AA••••-•••, HC AA, HC LL

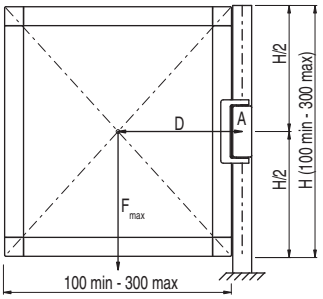
Admitted max. loads, independent of utilization conditions.



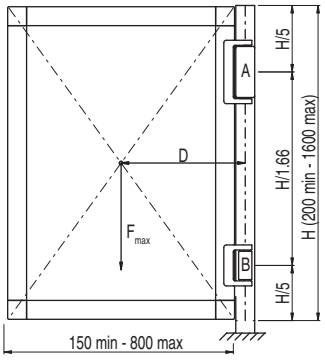
Attention: Never exceed the loads listed above under any circumstances.

The loads have been verified by a fatigue test of one million operating cycles with a 90° opening angle.

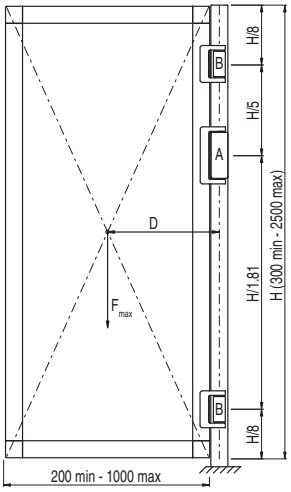
Doors with one safety hinge
F_{max} (N)=25,000/D (mm)



Doors with one safety hinge and one additional hinge
F_{max}(N)=200,000/D (mm)



Doors with one safety hinge and two additional hinges
F_{max} (N)=250,000/D (mm)

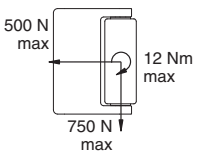


Legend

F_{max}	Force exerted by the weight of the door (N)
D	Distance from the centre of gravity of the door to the axis of the hinge (mm)
A	Safety hinge
B	Additional hinge

Maximum forces and loads HP AB••••-•••, HC AB

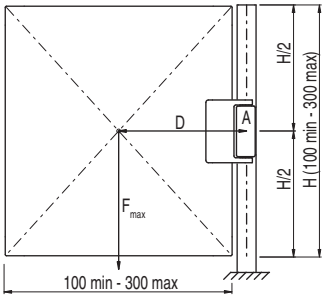
Admitted max. loads, independent of utilization conditions.



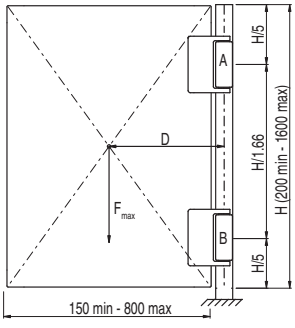
Attention: Never exceed the loads listed above under any circumstances.

The loads have been verified by a fatigue test of one million operating cycles with a 90° opening angle.

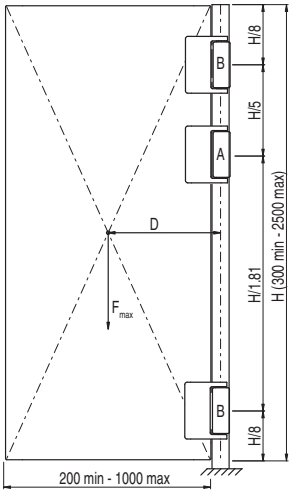
Doors with one safety hinge
F_{max} (N)=12,500/D (mm)



Doors with one safety hinge and one additional hinge
F_{max}(N)=100,000/D (mm)



Doors with one safety hinge and two additional hinges
F_{max} (N)=200,000/D (mm)



Legend

F_{max}	Force exerted by the weight of the door (N)
D	Distance from the centre of gravity of the door to the axis of the hinge (mm)
A	Safety hinge
B	Additional hinge

Accessories

Article	Description
VF AC7032	Protection cap for adjustment screw

The cap is supplied with every hinge and must always be inserted after the adjustment of the switching point.

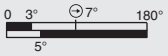
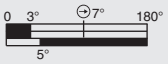
In case of loss or damage, the cap can be ordered separately.

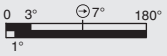
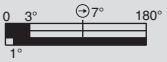
All values in the drawings are in mm

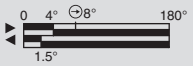
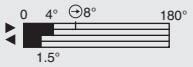
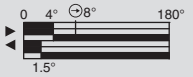
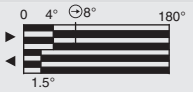
Accessories See page 349

→ The 2D and 3D files are available at **www.pizzato.com**

Travel diagrams

Contact block		Group 1
52C 1NO+1NC		
52D 2NC		
52F 1NO+2NC		
52M 2NO+2NC		

Contact block		Group 1
53C 1NO+1NC		
53F 1NO+2NC		
53M 2NO+2NC		

Contact block		Group 1
50C 1NO+1NC		
50D 2NC		
50F 1NO+2NC		
50M 2NO+2NC		

Legend

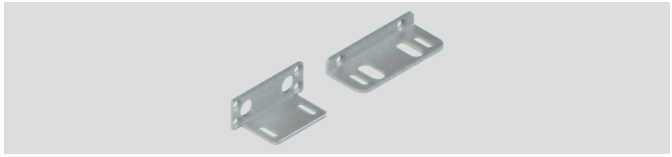
- Closed contact
- Open contact
- Positive opening travel
- Switch pressed / Switch released

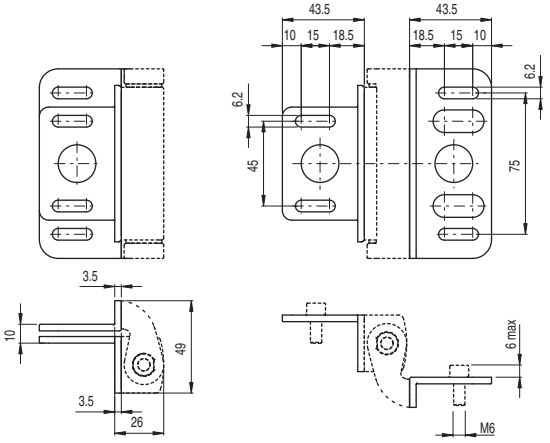
The switching point of the contacts can be adjusted from 0° to +4° compared to that indicated in the travel diagrams. The hinge is supplied without pre-adjustment.

Fixing plates

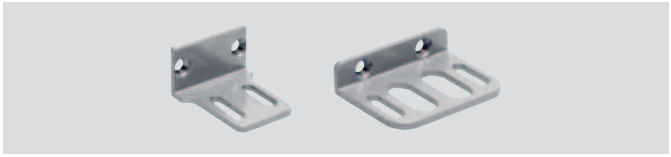
Fastening screws for profile not supplied.

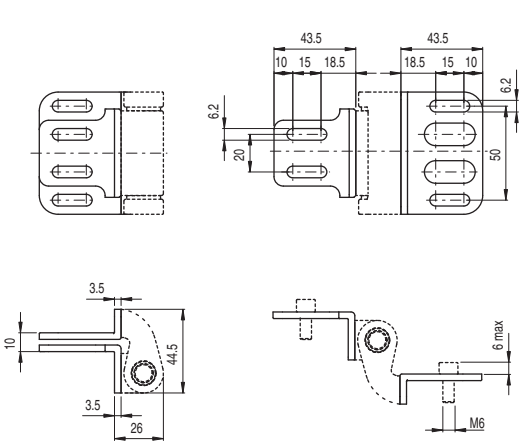
Article	Description
VF SFH1-C	Couple of angular plates for HP AA and HC AA supplied with fastening screws for attachment of the switch



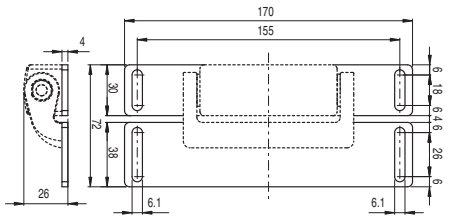


Article	Description
VF SFH2-C	Couple of angular plates for HC LL supplied with fastening screws for attachment of the switch

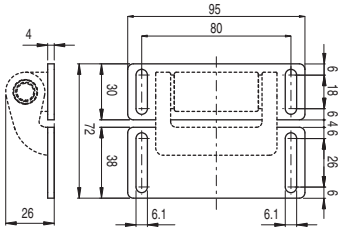




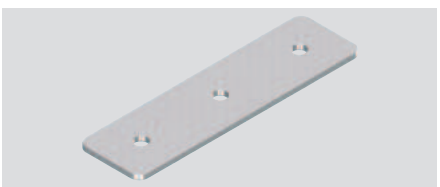
Article	Description
VF SFH3-C	Couple of plane plates for HP AA and HC AA supplied with fastening screws for attachment of the switch

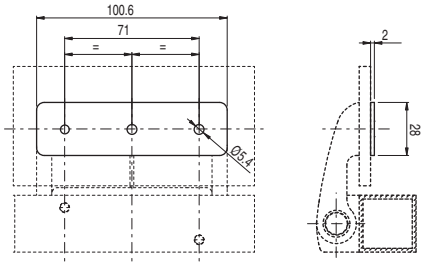


Article	Description
VF SFH4-C	Couple of plane plates for HC LL supplied with fastening screws for attachment of the switch



Article	Description
VF SFH7	HP AB series mobile part cover in stainless steel





All values in the drawings are in mm

Accessories See page 349

➔ The 2D and 3D files are available at **www.pizzato.com**

HX series safety hinge switches

Description

The HX series hinge switches from Pizzato Elettrica combine safety and style in a single product.
The electric switch is fully integrated into the mechanical hinge so that it is virtually invisible to an inexpert eye. This, asides from being an aesthetic advantage, guarantees greater safety as a switch which is difficult to identify is consequently even more difficult to tamper with. The rear mounting without screws in sight and the very precise line mean the switch can be perfectly integrated even with guards of machinery with a very precise design.
As the HX series safety hinge switches are in stainless steel, they can be used in environments where particular attention must be paid to hygiene making them suitable for a variety of applications, ranging from the food and pharmaceutical sectors to the chemical and marine sectors.

Maximum safety with a single device

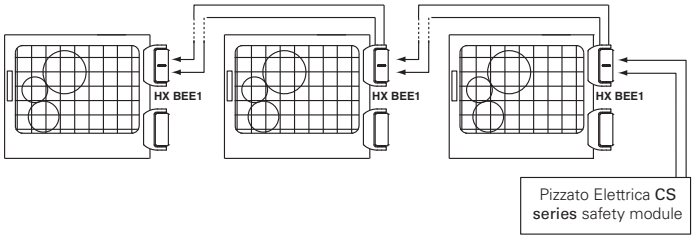
PL e + SIL 3

The HX BEE1 series hinge switches are constructed with redundant electronics. As a result, the maximum PL e and SIL 3, safety levels can still be achieved through the use of a single device on a guard. This avoids expensive wiring in the field and allows faster installation. Inside the control cabinet, the two electronic safety outputs must be connected to a module suitable for managing devices with semiconductor outputs, or to a safety PLC.

Series connection of several switches

PL e + SIL 3

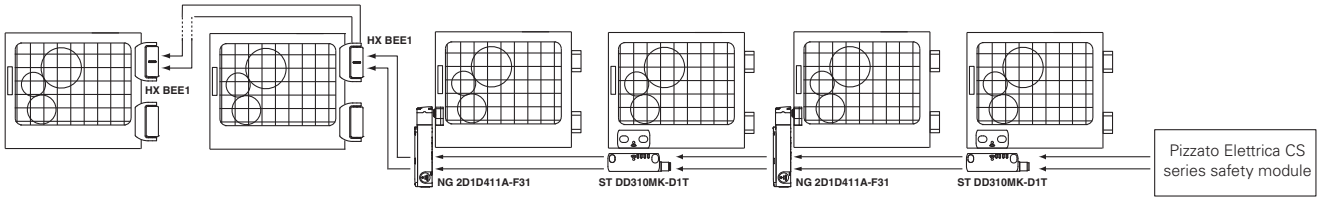
One of the most important features of the HX series is the possibility of connecting up to 32 sensors in series, while still maintaining the maximum safety levels PL e laid down in EN 13849-1 and SIL 3 acc. to EN IEC 62061.
This connection type is permissible in safety systems which have a safety module at the end of the chain that monitors the outputs of the last HX switch.
The fact that the PL e safety level can be maintained even with 32 sensors connected in series demonstrates the extremely secure structure of each single device.



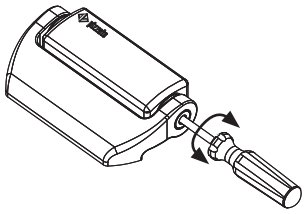
Series connection with other devices

PL e + SIL 3

The HX BEE1 series hinge switch features two safety inputs and two safety outputs, which can be connected in series with other Pizzato Elettrica safety devices. This option allows the creation of safety chains containing various devices. For example, stainless steel safety hinges (HX BEE1 series), transponder sensors (ST series) and door lock sensors (NG series) can be connected in series while still maintaining the maximum PL e and SIL 3 safety levels.



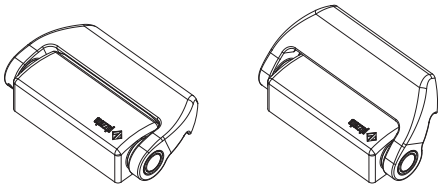
Adjustment of the switching point



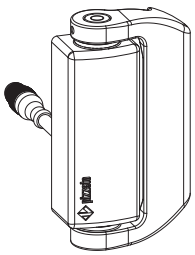
The switching point of the switches can be set with a screwdriver.
Adjusting the switching point allows for any calibration for large size guards. After calibrating the switch, it is always necessary to close the hole using the safety cap supplied.

Basic activation angle variants

On request, versions with a switch base activation angle of 15° multiples (e.g. 45° or 90°) are available.
The different activation angle does not exclude the possibility of fine adjustment of the switching point by means of the adjustment screw in the switch. Any change in the base operating angle does not alter the maximum mechanical switch travel.



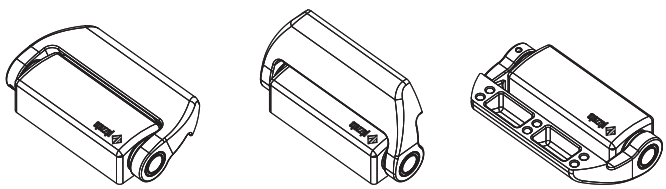
Cable with connector at the back



The version with a cable with M12 connector at the back offers the best combination of aesthetics and simple connection.
This solution allows the wiring to be hidden. At the same time, it facilitates the connection and disconnection of the wiring from inside the machinery.

Opening angle up to 180°

The mechanical design of the switch also allows use on guards with an opening angle of up to 180°.

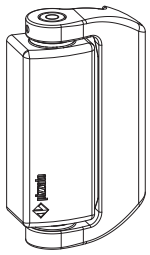


Protection degrees IP67 and IP69K

IP69K
IP67

These devices are designed to be used under the toughest environmental conditions, and they pass the IP67 immersion test acc. to EN 60529. They can therefore be used in all environments where the maximum degree of protection is required for the housing. Due to their special design, these devices are suitable for use in equipment subjected to cleaning with high pressure hot water jets. These devices meet the IP69K test requirements according to ISO 20653 (water jets with 100 bar and 80°C).

Additional hinges



To complete the installation, various types of additional hinges are available to be used in a variable number depending on the weight of the guard.
These hinges have the same aesthetic and mechanical structure but cost less as they contain no electrical parts.

Materials

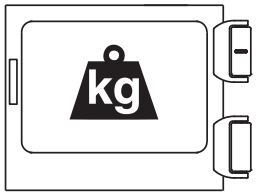
AISI
316L

With this new series in AISI316L stainless steel, Pizzato Elettrica offers an extensive range of devices suitable for environments where special attention must be paid to cleanliness and hygiene.
The accurate surface finish allows these devices to be used for a variety of applications, ranging from the food and pharmaceutical sectors to the chemical and marine sectors.

Laser engraving

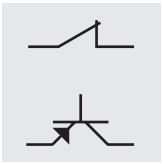
Pizzato Elettrica has introduced a new laser engraving system for stainless steel switches of the HX series.
Thanks to this new system, engravings on the products are indelible.

For heavy duty applications



Specially designed for heavy industrial applications, these hinges are made of high-thickness microfusion materials with high strength mechanical properties. The maximum loads indicated in the technical specifications are those that the hinge can withstand without any lubrication, for one million opening and closing cycles, while maintaining its features as a safety device in perfect efficiency.

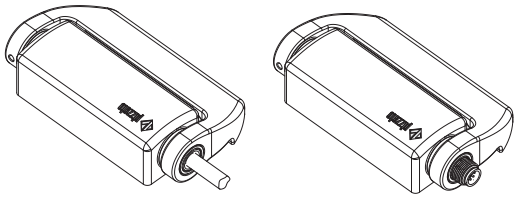
Mechanical or electronic contact blocks



Internally equipped with innovative concepts, the HX series safety switches can be supplied both with electromechanical safety contacts with positive opening, or with self monitoring redundant electronic safety outputs. This allows the customer to choose between the most cost-effective solution (mechanical contacts) or a maximum security solution (electronic outputs).

With cable or connector

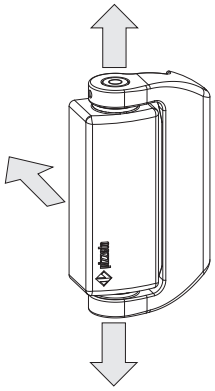
The electrical connection via integrated cable or M12 connector option makes the device suitable for the most diverse applications. The connector versions allow faster device replacement and installation, by making incorrect wiring connection impossible. The cable versions, on the other hand, offer the best value for money. Both the cable as well as the connector versions are available with mechanical or electronic contact blocks.



Four LEDs for immediate diagnosis

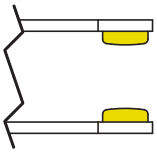
The versions with electronic contact block are equipped with four signalling LEDs. Each LED represents a specific hinge function, this greatly facilitates switching point adjustment via the immediate visual indication for the installer during the adjustment phase. There are also three separate LEDs available: one for input status, one for output status, and one for general device status. For serial applications, this independence enables identification of any interruptions in the safety chain and of any internal errors. All of this at a glance, without needing to decode complex flashing sequences.

Three different output directions



Designed for flexibility, the HX series safety hinges are equipped with three different output directions for the electrical conductors. Directions from below or from above allow the same exit direction of the conductor to be maintained, both for right and for left-hand doors. The direction from behind has the ultimate aesthetic, cleanliness and hygiene result. All three electrical output directions are available with output cables in various lengths or with M12 connector.

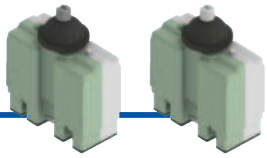
Gold-plated contacts



The contact blocks of these devices can be supplied gold-plated upon request. Ideal for applications with low voltages or currents; it ensures increased contact reliability. The high-thickness coating > 1 micron ensures the mechanical endurance of the coating over time.

Selection diagram

MECHANI-CAL CONTACT BLOCKS



L22
2NO+2NC slow action, close

H22
2NO+2NC slow action, make before break

CABLES AND CONNECTORS

•SN
Cable output, bottom (standard)

•AN
Cable output, top

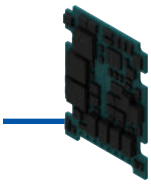
•PN
Cable output, back

KSM
M12 connector, bottom

KAM
M12 connector, top

0.2PM
Cable, length: 0.2 m, with M12 connector, at back

ELECTRONIC CONTACT BLOCK



EE1
Electronic contact block with LED

CABLES AND CONNECTORS

•SN
Cable output, bottom (standard)

•AN
Cable output, top

•PN
Cable output, back

KSM
M12 connector, bottom

KAM
M12 connector, top

0.2PM
Cable, length: 0.2 m, with M12 connector, at back

ADDITIONAL HINGES

HX CB

HX CD

product option

Code structure

Attention! The feasibility of a code number does not mean the effective availability of a product. Please contact our sales office.

article | options

HX BL22-2PNGH15

Body and movable part dimensions	
B	126x76x31 mm

Contact block	
L22	2NO+2NC, slow action, close
H22	2NO+2NC, slow action, make before break
EE1	electronic contact block with LED 2 PNP safety outputs 1 PNP signalling output 2 PNP safety inputs

Activation angle	
	0° activation angle (standard)
H15	15° activation angle
H30	30° activation angle
H45	45° activation angle
H60	60° activation angle
H75	75° activation angle
H90	90° activation angle
H345	345° activation angle

Contact type	
	silver contacts (standard)
G	silver contacts with 1 µm gold coating

Connection type	
0.2	cable, length: 0.2 m
0.5	cable, length: 0.5 m
...	...
2	cable, length: 2 m (standard)
...	...
10	cable, length: 10 m
K	with integrated connector

Other cable lengths on request.

Cable or connector type	
N	PVC cable, IEC 60332-1-2 oil-resistant
M	cable with M12 connector

Output direction, connections	
S	movable part at the right and bottom output
P	movable part at the right and output at the back
A	movable part at the right and output at top
Q	movable part at the left and output at the back (on request)

Code structure for additional hinges

article | options

HX CB-V46

Additional hinges	
CB	126x76x31 mm, movable part at the right
CD	126x76x31 mm, movable part at the left

Ground connection	
	with no ground connection between the fixed par and the moving part (standard)
V46	with ground connection between the fixed part and the moving part

HX series safety hinge switches

Main features
- AISI 316L stainless steel housing
- Protection degrees IP67 and IP69K
- Electronic contact block with LED
- Versions with M12 connector
- Additional hinge without contacts

Quality marks:

0123

EC type examination certificate: M6A 075157 0030
UL approval: E131787
TÜV SÜD approval: Z10 075157 0028
EAC approval: RU Д-IT.PA07.B.37848/24

In compliance with standards:
IEC 60947-5-1, EN 60947-5-1, EN 60947-1,
IEC 60204-1, EN 60204-1, EN ISO 14119,
EN ISO 12100, IEC 60529, EN 60529, ISO 20653,
IEC 61508-1, IEC 61508-2, IEC 61508-3,
EN ISO 13849-1, EN ISO 13849-2, EN IEC 62061,
EN 61326-1, EN 61326-3-1, EN 61326-3-2,
EN IEC 63000, UL 508, CSA C22.2 No. 14.

Compliance with the requirements of:
Machinery Directive 2006/42/EC,
EMC Directive 2014/30/EU,
RoHS Directive 2011/65/EU.
Positive contact opening in conformity with standards:
IEC 60947-5-1, EN 60947-5-1.

Technical data

Housing
Metal housing, polished, AISI 316L stainless steel
Versions with integrated cable, length 2 m, other lengths from 0.5 … 10 m on request
Versions with integrated M12 connector
Versions with M12 connector and 0.2 m cable, other lengths from 0.1 … 3 m on request

Protection degree:	IP67 acc. to EN 60529 IP69K acc. to ISO 20653 (Protect the cables from direct high-pressure and high-temperature jets)
Corrosion resistance in saline mist:	> 1000 hours in NSS acc. to ISO 9227

General data

"Maximum SIL" up to:	SIL 3 acc. to EN IEC 62061
Performance Level (PL) up to:	PL e acc. to EN ISO 13849-1
Mechanical interlock, not coded:	type 1 acc. to EN ISO 14119
Safety parameters HX B•22-•••	
B_{10D}:	5,000,000 for NC contacts
Safety parameters HX BEE1-•••	
$MTTF_D$:	2413 years
PFH_D:	1.24E-09
DC:	High
Mission time:	20 years
Ambient temperature:	see table on page 80
Max. actuation frequency:	600 operating cycles/hour
Mechanical endurance:	1 million operating cycles
Max. actuation speed:	90°/s
Min. actuation speed:	2°/s
Mounting position:	any
Tightening torque, M6 screws:	10 … 12 Nm

Electrical data (L22 - H22 mechanical contact blocks)

Rated impulse withstand voltage U_{imp}:	4 kV
Conditional short circuit current:	1000 A acc. to EN 60947-5-1
Pollution degree:	3

Electrical data (EE1 electronic contact block)

Rated operating voltage U_e:	24 Vdc (-15%…+10%) SELV/PELV
Consumption at voltage U_e:	< 1W
Rated impulse withstand voltage U_{imp}:	1.5 kV
Resettable internal protection fuse:	1.1 A
Overvoltage category:	III
IS1/IS2 safety inputs	
Rated operating voltage U_e:	24 Vdc
Rated current consumption:	5 mA
OS1/OS2 safety outputs	
Rated operating voltage U_e:	24 Vdc
Output type:	PNP type OSSD
Utilisation category:	DC13; U_e=24 Vdc; I_e=0.25 A
Short circuit detection:	Yes
Overcurrent protection:	Yes
Duration of the deactivation impulses at the safety outputs:	< 300 us
Permissible capacitance between outputs:	< 200 nF
Permissible capacitance between output and ground:	< 200 nF
O3 signalling output	
Rated operating voltage U_e:	24 Vdc
Output type:	PNP
Utilisation category:	DC13; U_e=24 Vdc; I_e=0.1 A
Short circuit detection:	No
Overcurrent protection:	Yes

⚠ If not expressly indicated in this chapter, for correct installation and utilization of all articles see chapter Utilization requirements from page 377 to page 392.

⚠ Important: Switch off the circuit voltage before disconnecting the connector from the switch. The connector is not suitable for separation of electrical loads. According to EN 60204-1, versions with 8-pole M12 connector can be used only in SELV circuits.

Features approved by UL

Electrical Ratings:	R300 pilot duty (28 VA, 125-250 Vdc) C300 pilot duty (180 VA, 120-240 Vac) 24 Vac, Class 2, 2 A pilot duty (M12 connector) 24 Vdc, Class 2, 0.22 A pilot duty (M12 connector) 24 Vdc / 0.25 A (electronic version)
Environmental Ratings:	Types 1, 4X, 6, 12, 13

Please contact our technical department for the list of approved products.

Features approved by TÜV SÜD

Max. actuation frequency:	600 operating cycles/hour
Mechanical endurance:	1 million operating cycles
Response time to deactivation of contacts/inputs:	maximum 12 ms
PL, category:	PL e, category 4

In compliance with standards: IEC 61508-1:2010 (SIL 3),
IEC 61508-2:2010 (SIL 3), IEC 61508-3:2010 (SIL 3), EN IEC 62061:2021,
EN ISO 13849-1:2015 (PL e, Cat. 4), EN 60947-5-1:2017/AC:2020,
EN ISO 14119:2013

Please contact our technical department for the list of approved products.

Utilization temperatures and electrical data for L22/H22 mechanical contact blocks

			N type cable 9 x 0.34 mm²	M12 connector, 8-pole
Ambient temperature	Cable, fixed installation		-25°C … +80°C	-25°C … +80°C
	Cable, flexible installation		-5°C … +80°C	-5°C … +80°C
	Cable, mobile installation		/	/
Electrical data	Thermal current I_{th}		3 A	2 A
	Rated insulation voltage U_i		250 Vac	30 Vac 36 Vdc
	Protection against short circuits (fuse)		3 A 500 V type gG	2 A 500V type gG
	Utilization category DC13	24 V	2 A	2 A
		125 V	0.4 A	/
		250 V	0.3 A	/
	Utilization category AC15	24 V	3 A	2 A
		120 V	3 A	/
		250 V	3 A	/
	Approvals		CE cULus TÜV EAC	CE cULus TÜV EAC

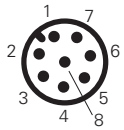
Utilization temperatures and electrical data for EE1 electronic contact block

			N type cable 8 x 0.34 mm²	M12 connector, 8-pole
Ambient temperature	Cable, fixed installation		-25°C … +70°C	-25°C … +70°C
	Cable, flexible installation		-5°C … +70°C	-5°C … +70°C
	Cable, mobile installation		/	/
Electrical data	Thermal current I_{th}		0.25 A	0.25 A
	Rated insulation voltage U_i		32 Vdc	32 Vdc
	Protection against short circuits (fuse)		1 A	1 A
	Utilization category DC13	24 V	0.25 A	0.25 A
	Approvals		CE cULus TÜV EAC	CE cULus TÜV EAC

Internal device connections

Mechanical contact blocks (HX B•22-•••)

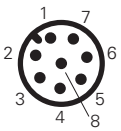
Contacts	Versions with cable	Versions with M12 connector
NC	black	1
	black-white	2
NC	red	3
	red-white	4
NO	brown	5
	blue	6
NO	purple	7
	purple-white	8
⏚	yellow/green	/



Legend:
NC Normally closed contact
NO Normally open contact
⏚ ground connection

Electronic contact blocks (HX BEE1-•••)

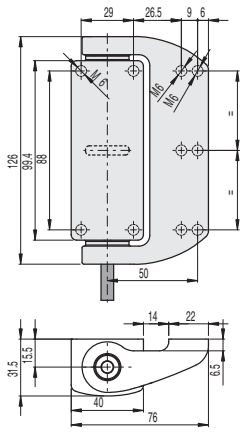
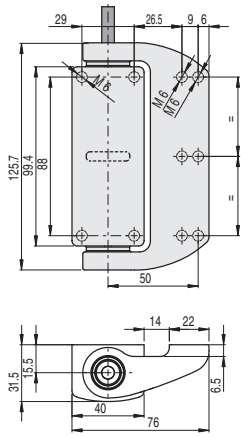
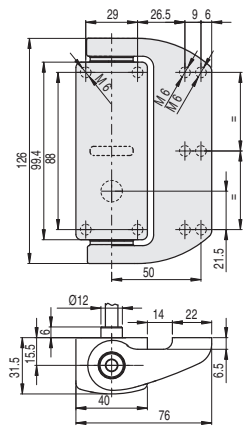
Connection	Versions with cable	Versions with M12 connector
A1	brown	1
IS1	red	2
A2	blue	3
OS1	red-white	4
O3	black	5
IS2	purple	6
OS2	black-white	7
not connected	purple-white	8



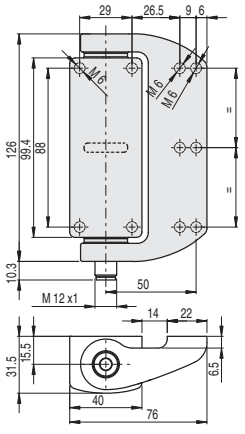
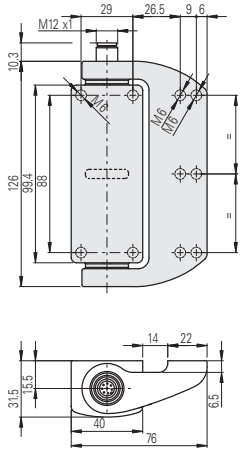
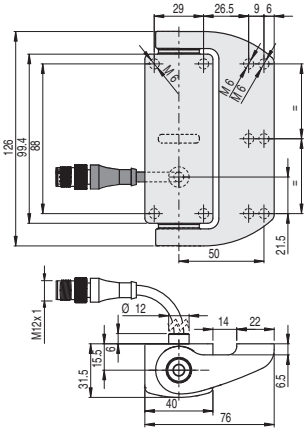
Legend:
A1-A2 Supply
IS1-IS2 Safety inputs
OS1-OS2 Safety outputs
O3 Signalling output

HX series safety hinge switches

Contact type
LA = slow action close
LO = slow action, make before break
= electronic, PNP

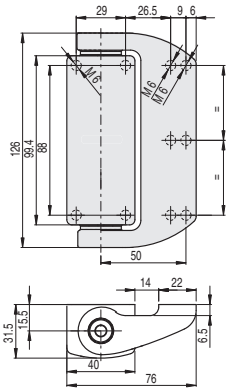
Contact block		2 m cable, bottom		2 m cable, top		2 m cable, back	
							
L22	LA	HX BL22-2SN	2NO+2NC	HX BL22-2AN	2NO+2NC	HX BL22-2PN	2NO+2NC
H22	LO	HX BH22-2SN	2NO+2NC	HX BH22-2AN	2NO+2NC	HX BH22-2PN	2NO+2NC
EE1		HX BEE1-2SN	PNP	HX BEE1-2AN	PNP	HX BEE1-2PN	PNP
Actuating force		0.3 Nm (0.65 Nm ⊖)		0.3 Nm (0.65 Nm ⊖)		0.3 Nm (0.65 Nm ⊖)	

Contact type
LA = slow action close
LO = slow action, make before break
= electronic, PNP

Contact block		M12 connector, bottom		M12 connector, top		cable (0.2 m) with M12 connector, back	
							
L22	LA	HX BL22-KSM	2NO+2NC	HX BL22-KAM	2NO+2NC	HX BL22-0.2PM	2NO+2NC
H22	LO	HX BH22-KSM	2NO+2NC	HX BH22-KAM	2NO+2NC	HX BH22-0.2PM	2NO+2NC
EE1		HX BEE1-KSM	PNP	HX BEE1-KAM	PNP	HX BEE1-0.2PM	PNP
Actuating force		0.3 Nm (0.65 Nm ⊖)		0.3 Nm (0.65 Nm ⊖)		0.3 Nm (0.65 Nm ⊖)	

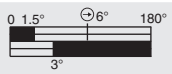
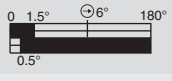
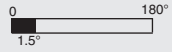
To order a product with a movable part at the left replace P with Q in the codes shown above.
Example: HX BL22-2**P**N → HX BL22-2**Q**N

Additional hinges



HX CB

Travel diagrams

Contact block	Group 1
L22 2NO+2NC	
H22 2NO+2NC	
EE1 PNP	

The switching point of the contacts can be adjusted ± 1° compared to that indicated in the travel diagrams.
The hinge is supplied without pre-adjustment.

Legend

Closed contact /Outputs OS1, OS2, O3 active

Open contact /Outputs OS1, OS2, O3 not active

⊖ Positive opening travel

All values in the drawings are in mm

Accessories See page 349

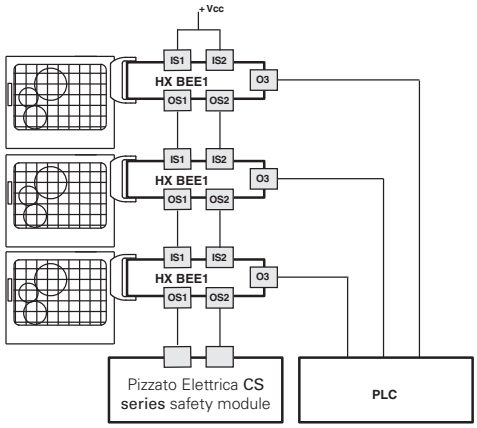
→ The 2D and 3D files are available at **www.pizzato.com**

Complete safety system

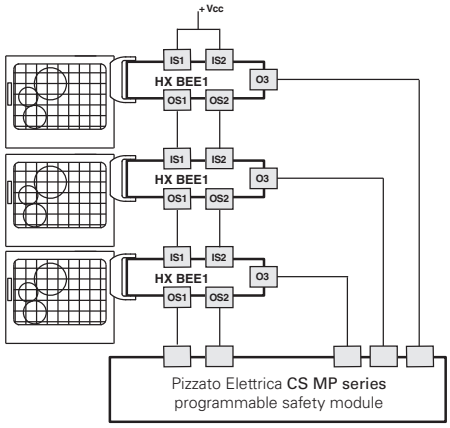
The use of complete and tested solutions guarantees the electrical compatibility between the hinge of the HX series and the safety modules from Pizzato Elettrica, as well as high reliability. The sensors have been tested with the modules listed in the adjacent table.

Switches	Compatible safety modules	Safety module output contacts		
		Instantaneous safety contacts	Delayed safety contacts	Signalling contacts
HX BEE1-•••	CS AR-01•024	2NO	/	1NC
	CS AR-02•024	3NO	/	/
	CS AR-05•024	3NO	/	1NC
	CS AR-06•024	3NO	/	1NC
	CS AR-08•024	2NO	/	/
	CS AT-0••024	2NO	2NO	1NC
	CS AT-1••024	3NO	2NO	/
	CS MP••••••	see page 89 of the General Catalogue PLCs & Safety Modules 2025–2026		
	CS MF••••••	see page 121 of the General Catalogue PLCs & Safety Modules 2025–2026		

The hinges with HX BEE1-••• electronic contact block can be connected to safety modules or safety PLCs with OSSD inputs provided compatibility is ensured in advance.

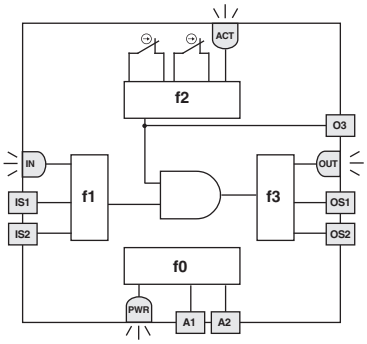


Possibility of series connection of multiple hinges for simplifying the wiring of the safety system, whereby only the outputs of the last hinge are evaluated by a Pizzato Elettrica safety module (see table with compatible safety modules). Each HX switch is provided with a signalling output, which is activated when the respective guard is closed. Depending on the specific requirements of the application, this information can be evaluated by a PLC.



Possibility of series connection of multiple hinges for simplifying the wiring of the safety system, whereby only the outputs of the last hinge are evaluated by a Pizzato Elettrica safety module of the CS MP series. Both the safety-relevant evaluation and the evaluation of the signalling outputs are performed by the CS MP series.

Internal wiring diagram



The adjacent diagram illustrates 4 logical, linked sub-functions of the hinge switch.

Function f0 is a basic function and includes the monitoring of the power supply as well as internal, cyclical tests.

The task of function f1 is to evaluate the status of the device inputs, whereas function f2 checks the opening of the guard. Function f3 is intended to activate or deactivate the safety outputs and check for any faults or short circuits in the outputs.

LED	Function
ACT	state of actuator / O3 output
IN	status of safety inputs
OUT	status of safety outputs
PWR	Power supply / self-diagnosis

The safety-related function, which combines the sub-functions mentioned above, only activates the safety outputs if the input signals are correctly applied and the guard is in closed position.

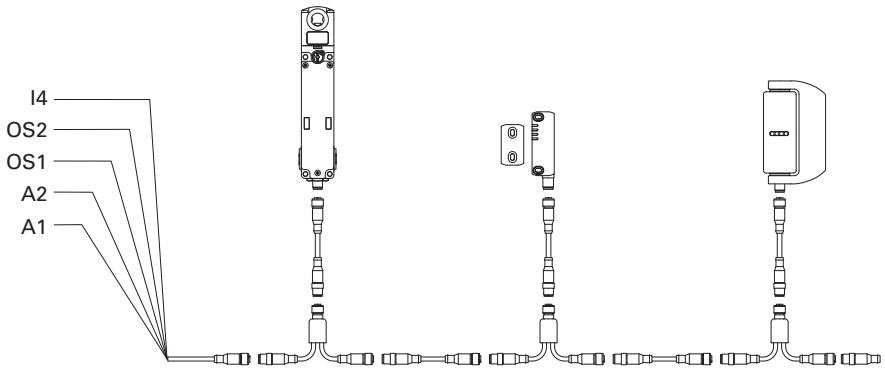
The status of each function is displayed by the corresponding LED (PWR, IN, ACT, LOCK, OUT), in such a way that the general device status becomes immediately obvious to the operator.

Series connection

To simplify series connections of the devices, various M12 connectors are available that allow complete wiring.

This solution significantly reduces installation times while at the same time maintaining the maximum safety levels PL e and SIL 3.

For further information see page 357.



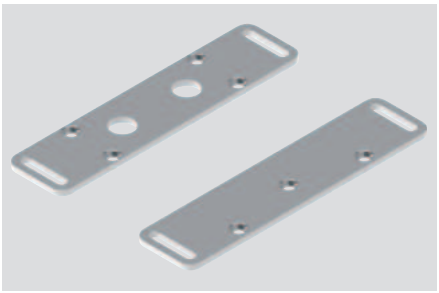
Accessories

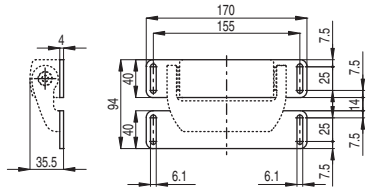
Article	Description
VF AC7032	Protection cap of adjustment screw

The cap is supplied with every hinge and must always be attached after the fine adjustment of the switching point.
In case of loss or damage, the cap can be ordered separately.

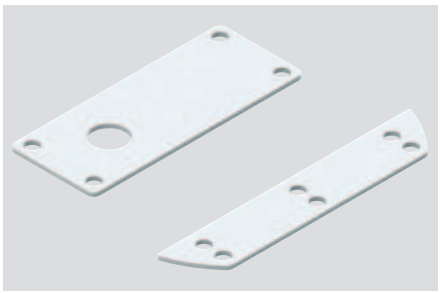
Fixing plates

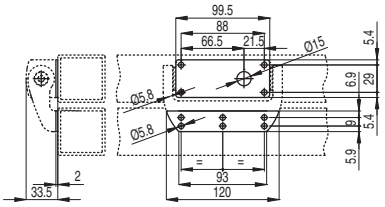
Article	Description
VF SFH10-TX	Couple of stainless steel plane plates supplied with fastening screws for attachment of the switch.



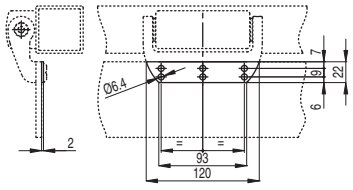


Article	Description
VF SFH9	Polyethylene gaskets for the food industry. Seals the contact surface between the hinge and the frame.



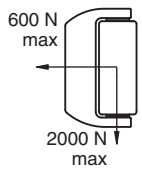


Article	Description
VF SFH8	Mobile part cover in stainless steel. Ideal for fixing the mobile part with polycarbonate guards.



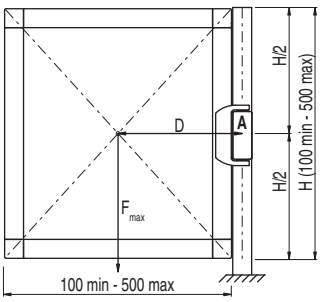
Max. forces and loads HX

Admitted max. loads, independent of utilization conditions.

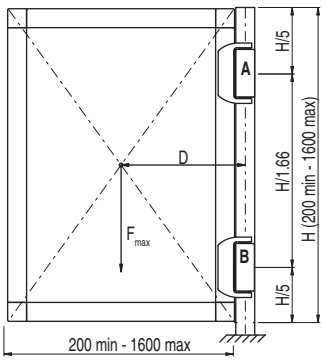


Attention: Never exceed the loads listed above under any circumstances.
The loads have been verified by a fatigue test of one million operating cycles with a 90° opening angle.

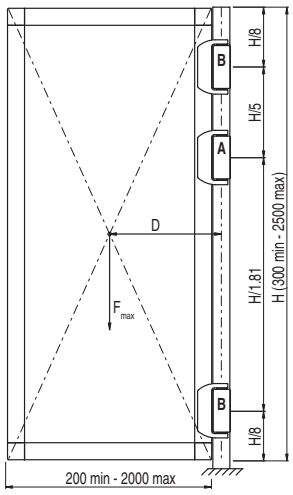
Doors with one safety hinge
F_{max} (N)=50,000/D (mm)



Doors with one safety hinge and one additional hinge
F_{max}(N)=400,000/D (mm)



Doors with one safety hinge and two additional hinges
F_{max} (N)=500,000/D (mm)



Legend

F_{max}	Force exerted by the weight of the door (N)
D	Distance from the centre of gravity of the door to the axis of the hinge (mm)
A	Safety hinge
B	Additional hinge

All values in the drawings are in mm

Accessories See page 349

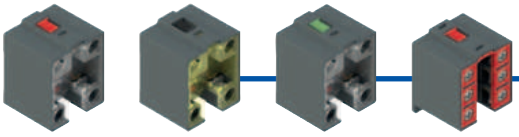
→ The 2D and 3D files are available at **www.pizzato.com**

Notes

Selection diagram

FD **FL** **FC**

CONTACT BLOCKS

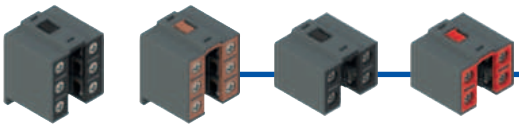


7
1NO+1NC
slow action,
make before
break

9
2NC
slow action

18
1NO+1NC
slow action

20
1NO+2NC
slow action



21
3NC
slow action

22
2NO+1NC
slow action

33
1NO+1NC
slow action

34
2NC
slow action

CONDUIT ENTRIES

Threaded conduit entry (standard)

M2	M20x1.5 (standard)
	PG 13.5

With cable gland

K23	for cables Ø 6 … 12 mm
K27	for cables Ø 3 … 7 mm

With M12 metal connector

K40	8-pole, bottom
K60	4-pole, bottom

Product options

Code structure

Attention! The feasibility of a code number does not mean the effective availability of a product. Please contact our sales office.

article | options | options

FD 1895-GM2K50T6

Housing	
FD	metal, one conduit entry
FL	metal, three conduit entries

Ambient temperature	
	-25°C … +80°C (standard)
T6	-40°C … +80°C

Contact block	
7	1NO+1NC, slow action, make before break
9	2NC, slow action
18	1NO+1NC, slow action
20	1NO+2NC, slow action
21	3NC, slow action
22	2NO+1NC, slow action
33	1NO+1NC, slow action
34	2NC, slow action

Pre-installed cable glands or connectors	
	no cable gland or connector (standard)
K23	cable gland for cables Ø 6 … 12 mm
K40	M12 metal connector, 8-pole
K50	M12 metal connector, 5-pole
…	…

For the complete list of possible combinations please contact our technical department.

Contact type	
	silver contacts (standard)
G	silver contacts with 1 µm gold coating
G1	silver contacts, 2.5 µm gold coating (not for contact blocks 20, 21, 22, 33, 34)

Threaded conduit entry	
M2	M20x1.5 (standard)
	PG 13.5

article | options | options

FC 3395-GM2K50T6

Housing	
FC	metal, one conduit entry

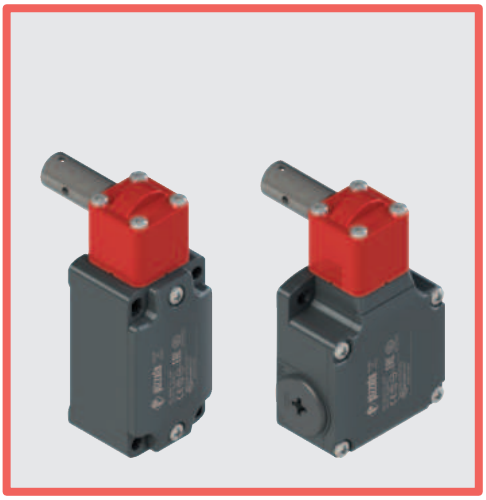
Ambient temperature	
	-25°C … +80°C (standard)
T6	-40°C … +80°C

Contact block	
33	1NO+1NC, slow action
34	2NC, slow action

Pre-installed cable glands or connectors	
	no cable gland (standard)
K23	cable gland for cables Ø 6 … 12 mm
K50	M12 metal connector, 5-pole

Contact type	
	silver contacts (standard)
G	silver contacts with 1 µm gold coating

Threaded conduit entry	
M2	M20x1.5 (standard)
	PG 11



Main features

- Metal housing, from one to three conduit entries
- Protection degree IP67
- 8 contact blocks available
- Stainless steel actuator
- Versions with M12 connector
- Versions with gold-plated silver contacts

Quality marks:

IMQ approval:	EG605
UL approval:	E131787
CCC approval:	2024010305654835
EAC approval:	RU Д-IT.PA07.B.37848/24

Technical data

Housing

FD, FL and FC series: metal housing, baked powder coating.
Stainless steel actuator.

FD, FC series: one threaded conduit entry:	M20x1.5 (standard)
FL series: three threaded conduit entries:	M20x1.5 (standard)
Protection degree:	IP67 acc. to EN 60529 with cable gland of equal or higher protection degree

General data

"Maximum SIL" up to:	SIL 3 acc. to EN IEC 62061
Performance Level (PL) up to:	PL e acc. to EN ISO 13849-1
Mechanical interlock, not coded:	type 1 acc. to EN ISO 14119
Safety parameters:	
B_{10D}:	5,000,000 for NC contacts
Mission time:	20 years
Ambient temperature:	-25°C … +80°C (standard) -40°C … +80°C (T6 option)
Max. actuation frequency:	3600 operating cycles/hour
Mechanical endurance:	1 million operating cycles
Max. actuation speed:	180°/s
Min. actuation speed:	2°/s
Tightening torques for installation:	see page 379
Wire cross-sections and wire stripping lengths:	see page 399

In compliance with standards:
IEC 60947-5-1, IEC 60947-1, IEC 60204-1, EN ISO 14119, EN ISO 12100, IEC 60529, EN IEC 63000, UL 508, CSA C22.2 No. 14.
Approvals:
EN 60947-5-1, UL 508, CSA C22.2 No. 14, GB/T14048.5

Compliance with the requirements of:
Machinery Directive 2006/42/EC, EMC Directive 2014/30/EU, RoHS Directive 2011/65/EU.
Positive contact opening in conformity with standards:
IEC 60947-5-1, EN 60947-5-1.

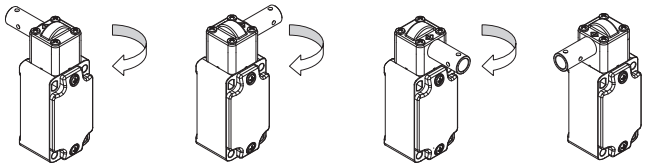
⚠ **If not expressly indicated in this chapter, for correct installation and utilization of all articles see chapter Utilization requirements from page 377 to page 392.**

	Electrical data		Utilization category
without connector	Thermal current (I_{th}):	10 A	
	Rated insulation voltage (U_i):	500 Vac 600 Vdc 400 Vac 500 Vdc (contact blocks 20, 21, 22, 33, 34)	Alternating current: AC15 (50÷60 Hz) U_e (V) 250 400 500 I_e (A) 6 4 1
	Rated impulse withstand voltage (U_{imp}):	6 kV 4 kV (contact blocks 20, 21, 22, 33, 34)	Direct current: DC13
	Conditional short circuit current:	1000 A acc. to EN 60947-5-1	U_e (V) 24 125 250
	Protection against short circuits:	type aM fuse 10 A 500 V	I_e (A) 3 0.55 0.3
	Pollution degree:	3	
with M12 connector, 4 or 5-pole	Thermal current (I_{th}):	4 A	Alternating current: AC15 (50÷60 Hz)
	Rated insulation voltage (U_i):	250 Vac 300 Vdc	U_e (V) 24 120 250
	Protection against short circuits:	type gG fuse 4 A 500 V	I_e (A) 4 4 4
	Pollution degree:	3	Direct current: DC13 U_e (V) 24 125 250 I_e (A) 3 0.55 0.3
with M12 connector, 8-pole	Thermal current (I_{th}):	2 A	Alternating current: AC15 (50÷60 Hz)
	Rated insulation voltage (U_i):	30 Vac 36 Vdc	U_e (V) 24
	Protection against short circuits:	type gG fuse 2 A 500 V	I_e (A) 2
	Pollution degree:	3	Direct current: DC13 U_e (V) 24 I_e (A) 2

Description

These safety switches are designed to monitor gates or guards that safeguard dangerous parts of machines without inertia. They are very sensitive, open the contacts after few degrees of rotation and immediately send the stop signal. The head, which can be turned in 90° steps, enables installation in multiple positions.
The metal housing and the stainless steel actuator enable use even under operating conditions in which dust and dirt could inhibit the operation of normal safety switches with separate actuator.

Heads with variable orientation



For all switches, the head can be adjusted in 90° steps after removing the four fastening screws. This allows you to use the same switch on both right- and left-facing door fronts.

Laser engraving

All devices are marked using a dedicated indelible laser system. These engravings are therefore suitable for extreme environments too. Thanks to this system that does not use labels, the loss of plate data is prevented and a greater resistance of the marking is achieved over time.

Protection degree IP67

IP67

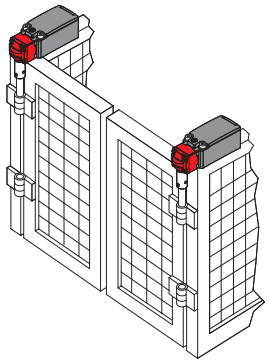
These devices are designed to be used under the toughest environmental conditions, and they pass the IP67 immersion test acc. to EN 60529. They can therefore be used in all environments where the maximum degree of protection is required for the housing.

Extended temperature range

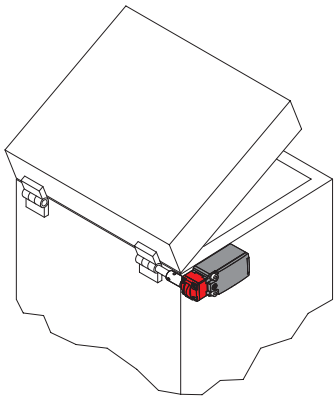
-40°C

These devices are also available in a special version suitable for an ambient operating temperature range from -40°C up to +80°C.
They can therefore be used for applications in cold stores, sterilisers and other equipment with low temperature environments. The special materials used to produce these versions retain their characteristics even under these conditions, thereby expanding the installation possibilities.

Application examples



Safety switches for hinges, mounting on double door



Safety switch for hinges, mounting outside the safety guard

Adjustable switching point

When installing the device, the contact switching point can be adjusted over the entire 360° range. By fixing the stud screw, it is possible to check the correct setting of the activation angle and quickly and easily adjust it if necessary. Once adjustment is complete, you can render the device tamper-proof against commonly used tools using the supplied lock pin.

Features approved by IMQ

Rated insulation voltage (U_i):	500 Vac 400 Vac (for contact blocks 2, 11, 12, 20, 21, 22, 28, 29, 30, 33, 34, 37)
Conventional free air thermal current (I_{th}):	10 A
Protection against short circuits:	type aM fuse 10 A 500 V
Rated impulse withstand voltage (U_{imp}):	6 kV 4 kV (for contact blocks 20, 21, 22, 28, 29, 30, 33, 34)
Protection degree of the housing:	IP67
MV terminals (screw terminals)	
Pollution degree:	3
Utilization category:	AC15
Operating voltage (U_e):	400 Vac (50 Hz)
Operating current (I_e):	3 A

Forms of the contact element: Za, Za+Za, X+X, Zb, Y+Y, Y+Y+X, Y+Y+Y, Y+X+X, Y, X.
Positive opening of contacts on contact blocks 5, 6, 7, 8, 9, 11, 13, 14, 16, 17, 18, 19, 20, 21, 22, 28, 29, 30, 33, 34, 37, 38, 39, 66.
In compliance with standards: EN 60947-1, EN 60947-5-1, fundamental requirements of the Low Voltage Directive 2014/35/EU.

Please contact our technical department for the list of approved products.

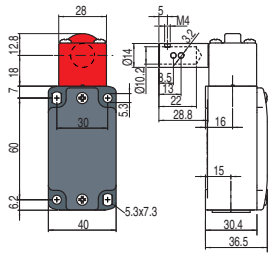
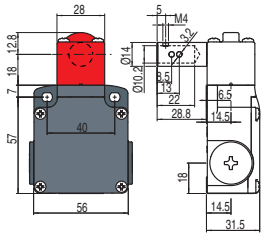
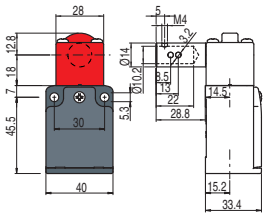
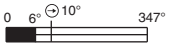
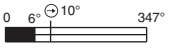
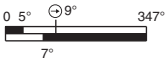
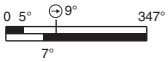
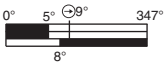
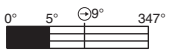
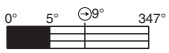
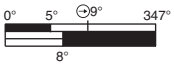
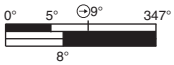
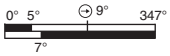
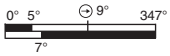
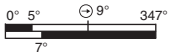
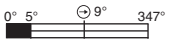
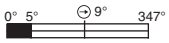
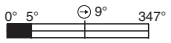
Features approved by UL

Electrical Ratings:	Q300 pilot duty (69 VA, 125-250 V dc) A600 pilot duty (720 VA, 120-600 V ac)
Environmental Ratings:	Types 1, 4X, 12, 13

Use 60 or 75 °C copper (Cu) conductor and wire size range 12, 14 AWG, stranded or solid. The terminal tightening torque of 7.1 lb in (0.8 Nm).

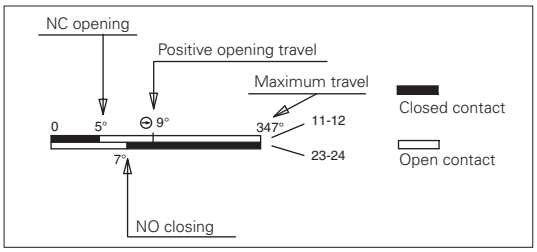
Please contact our technical department for the list of approved products.

Contact type:
L = slow action
LO = slow action, make before break

Contact block		Metal housing Stainless steel actuator	Metal housing Stainless steel actuator	Metal housing Stainless steel actuator
				
7	LO	FD 795-M2 → 1NO+1NC 	FL 795-M2 → 1NO+1NC 	/
9	L	FD 995-M2 → 2NC 	FL 995-M2 → 2NC 	/
18	L	FD 1895-M2 → 1NO+1NC 	FL 1895-M2 → 1NO+1NC 	/
20	L	FD 2095-M2 → 1NO+2NC 	FL 2095-M2 → 1NO+2NC 	/
21	L	FD 2195-M2 → 3NC 	FL 2195-M2 → 3NC 	/
22	L	FD 2295-M2 → 2NO+1NC 	FL 2295-M2 → 2NO+1NC 	/
33	L	FD 3395-M2 → 1NO+1NC 	FL 3395-M2 → 1NO+1NC 	FC 3395-M2 → 1NO+1NC 
34	L	FD 3495-M2 → 2NC 	FL 3495-M2 → 2NC 	FC 3495-M2 → 2NC 
Actuating force		0.15 Nm (0.4 Nm →)	0.15 Nm (0.4 Nm →)	0.15 Nm (0.4 Nm →)

How to read travel diagrams

All values in the diagrams are in degrees



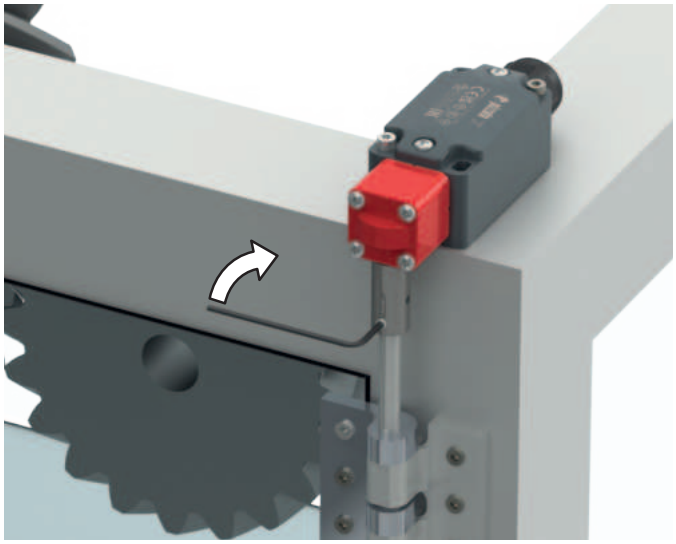
IMPORTANT:
In **safety applications**, actuate the switch **at least up to the positive opening travel** shown in the travel diagrams with symbol →. Actuate the switch **at least with the positive opening force**, reported in brackets below each article, next to the actuating force value.

All values in the drawings are in mm

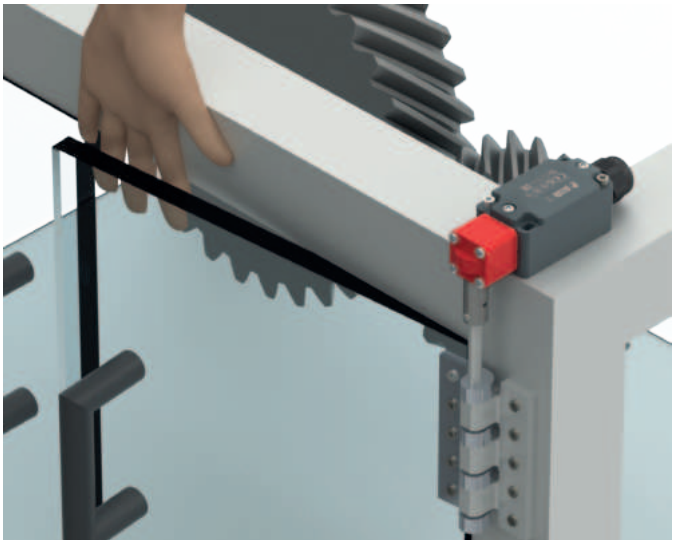
Accessories See page 349

→ The 2D and 3D files are available at **www.pizzato.com**

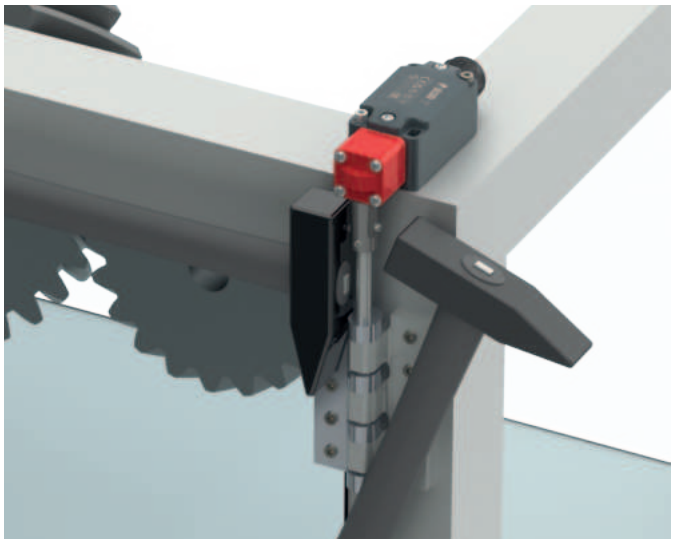
Adjustment of the switching point



Temporary locking of the actuator
(stud screw provided).

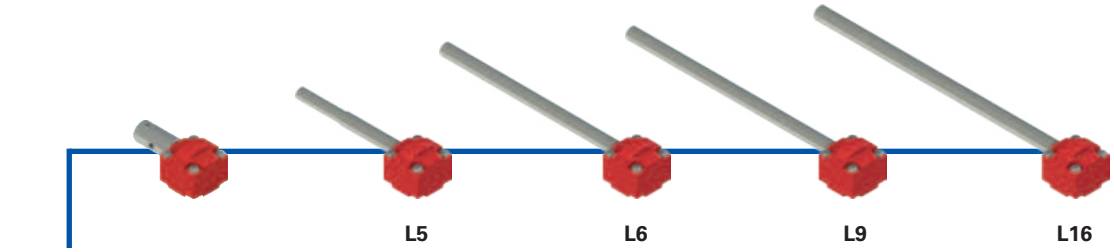


Verify the switching point according to EN ISO 13857
and recalibrate if necessary.



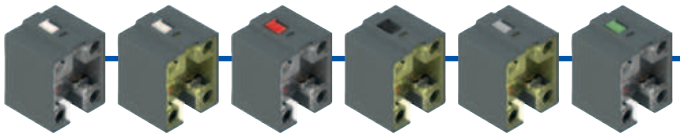
Pin the switch (pin is provided).

Selection diagram

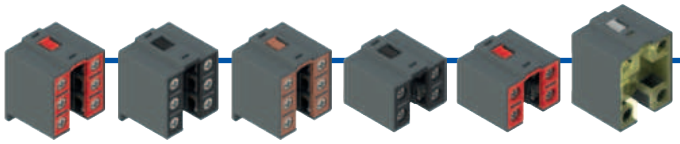


ACTUATORS

CONTACT BLOCKS



5	6	7	9	14	18
1NO+1NC snap action	1NO+1NC slow action	1NO+1N slow action, make before break	2NC slow action	2NC slow action, shifted	1NO+1NC slow action, close



20	21	22	33	34	66
1NO+2NC slow action	3NC slow action	2NO+1NC slow action	1NO+1NC slow action	2NC slow action	1NC slow action

CONDUIT ENTRIES

Threaded conduit entry (standard)	
M2	M20x1.5 (standard)
M1	M16x1.5
	PG 13.5
A	PG 11

With cable gland	
K23	for cables Ø 6 … 12 mm
K27	for cables Ø 3 … 7 mm

With M12 plastic connector	
K45	8-pole, bottom
K70	4-pole, bottom

With M12 metal connector	
K40	8-pole, bottom
K60	4-pole, bottom

Product options

Code structure

Attention! The feasibility of a code number does not mean the effective availability of a product. Please contact our sales office.

article | options | options

FR 1896-XGL16M2K70T6

Housing	
FR	technopolymer, one conduit entry
FM	metal, one conduit entry
FX	technopolymer, two conduit entries

Contact block	
5	1NO+1NC, snap action
6	1NO+1NC, slow action
7	1NO+1NC, slow action, make before break
9	2NC, slow action
14	2NC, slow action, shifted
18	1NO+1NC, slow action, close
20	1NO+2NC, slow action
21	3NC, slow action
22	2NO+1NC, slow action
33	1NO+1NC, slow action
34	2NC, slow action
66	1NC, slow action

External metallic parts	
	zinc-plated steel (standard)
X	stainless steel

Contact type	
	silver contacts (standard)
G	silver contacts with 1 µm gold coating
G1	silver contacts, 2.5 µm gold coating (not for contact blocks 20, 21, 22, 33, 34)

Actuator design	
	actuator with hole (standard)
L5	Ø8x69 mm, tapered Ø6.9
L6	Ø8x120 mm
L9	Ø8x140 mm
L16	Ø8.7x165 mm, stainless steel

Threaded conduit entry	
M2	M20x1.5 (standard)
M1	M16x1.5 (FR-FX housing only)
	PG 13.5
A	PG 11 (FR-FX housing only)

Pre-installed cable glands or connectors	
	no cable gland or connector (standard)
K23	cable gland for cables Ø 6 … 12 mm
K45	M12 plastic connector, 8-pole
K70	M12 plastic connector, 4-pole
…	…

For the complete list of possible combinations please contact our technical department.

Ambient temperature	
	-25°C … +80°C (standard)
T6	-40°C … +80°C

article | options | options

FK 3396-XGL16M2K24T6

Housing	
FK	technopolymer, one conduit entry

Contact block	
33	1NO+1NC, slow action
34	2NC, slow action

External metallic parts	
	zinc-plated steel (standard)
X	stainless steel

Contact type	
	silver contacts (standard)
G	silver contacts with 1 µm gold coating

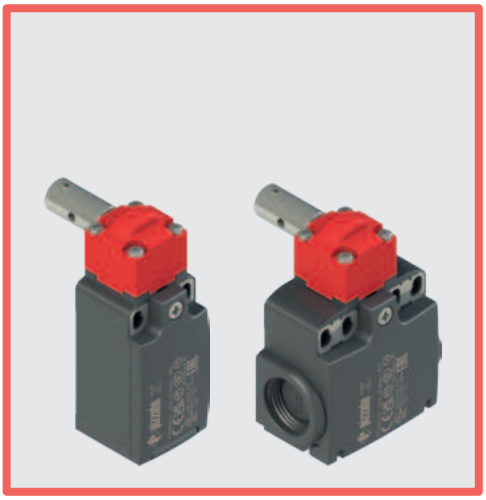
Actuator design	
	actuator with hole (standard)
L5	Ø8x69 mm, tapered Ø6.9
L6	Ø8x120 mm
L9	Ø8x140 mm
L16	Ø8.7x165 mm, stainless steel

Threaded conduit entry	
M2	M20x1.5 (standard)
A	PG 11

Pre-installed cable glands or connectors	
	no cable gland or connector (standard)
K24	cable gland for cables Ø 5 … 10°mm
K70	M12 plastic connector, 4-pole

For the complete list of possible combinations please contact our technical department.

Ambient temperature	
	-25°C … +80°C (standard)
T6	-40°C … +80°C



Main features

- Metal housing or technopolymer housing, from one to two conduit entries
- Hinged cover, fixed with single captive screw (FR, FM, FK, FX)
- Metal plates on mounting holes of the housing (FR, FX, FK)
- Protection degrees IP67 and IP69K
- 12 contact blocks available
- Versions with M12 connector
- Versions with gold-plated silver contacts
- Versions with stainless steel external metallic parts

Quality marks:

IMQ approval:	EG610
UL approval:	E131787
CCC approval:	2024010305656753
EAC approval:	RU Д-IT.PA07.B.37848/24

Technical data

Housing

FR, FX and FK series housing made of glass fibre reinforced technopolymer, self-extinguishing, shock-proof and with double insulation:	⧈
FM series metal housing, baked powder coating.	
FR, FM, FK series: one threaded conduit entry:	M20x1.5 (standard)
FX series: two knock-out threaded conduit entries:	M20x1.5 (standard)
Protection degree (FR, FM, FK, FX):	IP67 acc. to EN 60529 (with cable gland of equal or higher protection degree) IP69K acc. to ISO 20653 (cable gland of equal or higher protection degree)

General data

"Maximum SIL" up to:	SIL 3 acc. to EN IEC 62061
Performance Level (PL) up to:	PL e acc. to EN ISO 13849-1
Mechanical interlock, not coded:	type 1 acc. to EN ISO 14119
Safety parameters:	
B_{10D}:	5,000,000 for NC contacts
Mission time:	20 years
Ambient temperature:	-25°C … +80°C (standard) -40°C … +80°C (T6 option)
Max. actuation frequency:	3600 operating cycles/hour
Mechanical endurance:	1 million operating cycles
Max. actuation speed:	180°/s
Min. actuation speed:	2°/s
Tightening torques for installation:	see page 381
Wire cross-sections and wire stripping lengths:	see page 399

In compliance with standards:
IEC 60947-5-1, IEC 60947-1, IEC 60204-1, EN ISO 14119, EN ISO 12100, IEC 60529, EN IEC 63000, UL 508, CSA C22.2 No. 14.
Approvals:
EN 60947-5-1, UL 508, CSA C22.2 No. 14, GB/T14048.5

Compliance with the requirements of:
Machinery Directive 2006/42/EC, EMC Directive 2014/30/EU, RoHS Directive 2011/65/EU.
Positive contact opening in conformity with standards:
IEC 60947-5-1, EN 60947-5-1.

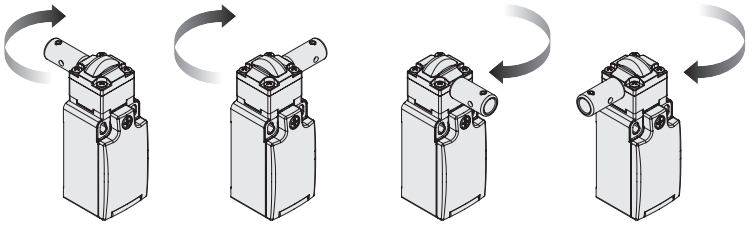
⚠ **If not expressly indicated in this chapter, for correct installation and utilization of all articles see chapter Utilization requirements from page 377 to page 392.**

	Electrical data		Utilization category
without connector	Thermal current (I_{th}): Rated insulation voltage (U_i): Rated impulse withstand voltage (U_{imp}): Conditional short circuit current: Protection against short circuits: Pollution degree:	10 A 500 Vac 600 Vdc 400 Vac 500 Vdc (contact blocks 20, 21, 22, 33, 34) 6 kV 4 kV (contact blocks 20, 21, 22, 33, 34) 1000 A acc. to EN 60947-5-1 type aM fuse 10 A 500 V 3	Alternating current: AC15 (50÷60 Hz) U_e (V) 250 400 500 I_e (A) 6 4 1 Direct current: DC13 U_e (V) 24 125 250 I_e (A) 3 0.55 0.3
with M12 connector, 4 and 5-pole	Thermal current (I_{th}): Rated insulation voltage (U_i): Protection against short circuits: Pollution degree:	4 A 250 Vac 300 Vdc type gG fuse 4 A 500 V 3	Alternating current: AC15 (50÷60 Hz) U_e (V) 24 120 250 I_e (A) 4 4 4 Direct current: DC13 U_e (V) 24 125 250 I_e (A) 3 0.55 0.3
with M12 connector, 8-pole	Thermal current (I_{th}): Rated insulation voltage (U_i): Protection against short circuits: Pollution degree:	2 A 30 Vac 36 Vdc type gG fuse 2 A 500 V 3	Alternating current: AC15 (50÷60 Hz) U_e (V) 24 I_e (A) 2 Direct current: DC13 U_e (V) 24 I_e (A) 2

Description

These safety switches are designed to monitor gates or guards that safeguard dangerous parts of machines without inertia. They are very sensitive, open the contacts after few degrees of rotation and immediately send the stop signal. The head, which can be turned in 90° steps, enables installation in multiple positions. Available with technopolymer or metal housings, with protection degree IP67. The special design allows it to be used even under operating conditions in which dust and dirt could inhibit the operation of normal safety switches with separate actuator.

Heads with variable orientation



For all switches, the head can be adjusted in 90° steps after removing the four fastening screws. This allows you to use the same switch on both right- and left-facing door fronts.

Protection degrees IP67 and IP69K

IP69K
IP67

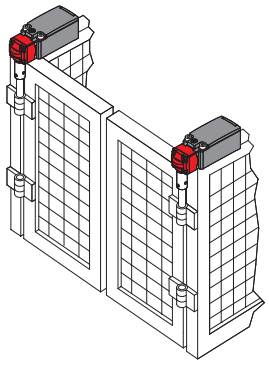
These devices are designed to be used under the toughest environmental conditions, and they pass the IP67 immersion test acc. to EN 60529. They can therefore be used in all environments where the maximum degree of protection is required for the housing. Due to their special design, these devices are suitable for use in equipment subjected to cleaning with high pressure hot water jets. These devices meet the IP69K test requirements according to ISO 20653 (water jets with 100 bar and 80°C).

Extended temperature range

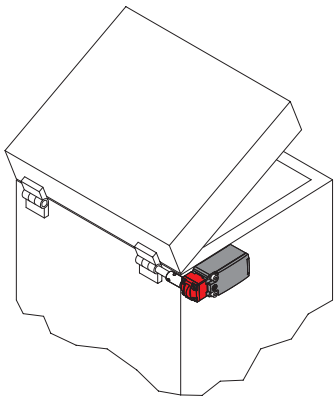
-40°C

These devices are also available in a special version suitable for an ambient operating temperature range from -40°C up to +80°C.
They can therefore be used for applications in cold stores, sterilisers and other equipment with low temperature environments. The special materials used to produce these versions retain their characteristics even under these conditions, thereby expanding the installation possibilities.

Application examples



Safety switches for hinges, mounting on double door



Safety switch for hinges, mounting outside the safety guard

Adjustable switching point

When installing the device, the contact switching point can be adjusted over the entire 360° range. By fixing the stud screw, it is possible to check the correct setting of the activation angle and quickly and easily adjust it if necessary. Once adjustment is complete, you can render the device tamper-proof against commonly used tools using the supplied lock pin.

Features approved by IMQ

Rated insulation voltage (U_i):	500 Vac 400 Vac (for contact blocks 2, 11, 12, 20, 21, 22, 28, 29, 30, 37, 33, 34)
Conventional free air thermal current (I_{th}):	10 A
Protection against short circuits:	type aM fuse 10 A 500 V
Rated impulse withstand voltage (U_{imp}):	6 kV 4 kV (for contact blocks 20, 21, 22, 28, 29, 30, 33, 34)
Protection degree of the housing:	IP67
MV terminals (screw terminals)	
Pollution degree:	3
Utilization category:	AC15
Operating voltage (U_e):	400 Vac (50 Hz)
Operating current (I_e):	3 A

Forms of the contact element: Za, Za+Za, X+X, Zb, Y+Y, Y+Y+X, Y+Y+Y, Y+X+X, Y, X.
Positive opening of contacts on contact blocks 5, 6, 7, 8, 9, 11, 13, 14, 16, 17, 18, 19, 20, 21, 22, 28, 29, 30, 33, 34, 37, 38, 39, 66.
In compliance with standards: EN 60947-1, EN 60947-5-1, fundamental requirements of the Low Voltage Directive 2014/35/EU.

Please contact our technical department for the list of approved products.

Features approved by UL

Electrical Ratings:	Q300 pilot duty (69 VA, 125-250 V dc) A600 pilot duty (720 VA, 120-600 V ac)
Environmental Ratings:	FR: Types 1, 4X FM, FX, FK: Types 1, 4X, 12, 13

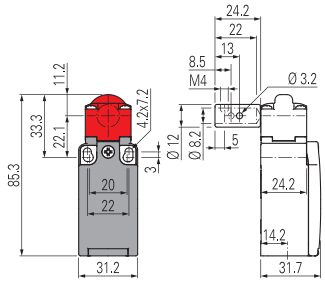
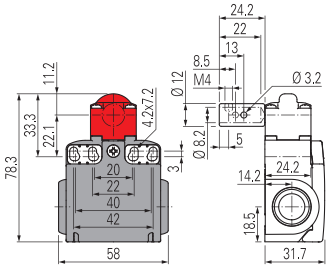
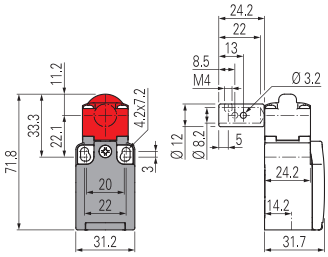
Use 60 or 75 °C copper (Cu) conductor and wire size range 12, 14 AWG, stranded or solid. The terminal tightening torque of 7.1 lb in (0.8 Nm).

For FR, FX, FK series: the hub is to be connected to the conduit before the hub is connected to the enclosure.

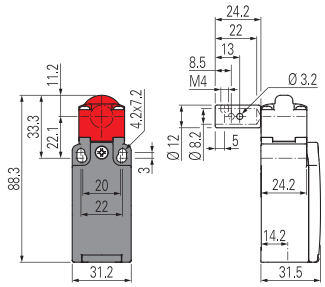
Please contact our technical department for the list of approved products.

Safety switches **for hinges**

Contact type:
R = snap action
L = slow action
LO = slow action, make before break
LS = slow action, shifted

Contact block		Technopolymer housing		Technopolymer housing		Technopolymer housing	
							
5	R	FR 596-M2	1NO+1NC	FX 596-M2	1NO+1NC	/	
6	L	FR 696-M2	1NO+1NC	FX 696-M2	1NO+1NC	/	
7	LO	FR 796-M2	1NO+1NC	FX 796-M2	1NO+1NC	/	
9	L	FR 996-M2	2NC	FX 996-M2	2NC	/	
14	LS	FR 1496-M2	2NC	FX 1496-M2	2NC	/	
18	L	FR 1896-M2	1NO+1NC	FX 1896-M2	1NO+1NC	/	
20	L	FR 2096-M2	1NO+2NC	FX 2096-M2	1NO+2NC	/	
21	L	FR 2196-M2	3NC	FX 2196-M2	3NC	/	
22	L	FR 2296-M2	2NO+1NC	FX 2296-M2	2NO+1NC	/	
33	L	FR 3396-M2	1NO+1NC	FX 3396-M2	1NO+1NC	FK 3396-M2	1NO+1NC
34	L	FR 3496-M2	2NC	FX 3496-M2	2NC	FK 3496-M2	2NC
66	L	FR 6696-M2	1NC	FX 6696-M2	1NC	/	
Actuating force		0.15 Nm (0.4 Nm)		0.15 Nm (0.4 Nm)		0.15 Nm (0.4 Nm)	
Travel diagrams		page 384 - group 9		page 384 - group 9		page 384 - group 9	

Contact type:
R = snap action
L = slow action
LO = slow action, make before break
LS = slow action, shifted

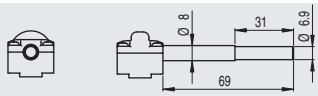
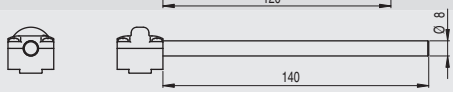
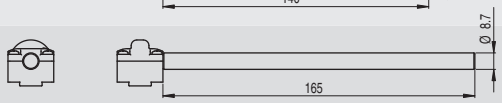
Contact block		Metal housing	
			
5	R	FM 596-M2	1NO+1NC
6	L	FM 696-M2	1NO+1NC
7	LO	FM 796-M2	1NO+1NC
9	L	FM 996-M2	2NC
14	LS	FM 1496-M2	2NC
18	L	FM 1896-M2	1NO+1NC
20	L	FM 2096-M2	1NO+2NC
21	L	FM 2196-M2	3NC
22	L	FM 2296-M2	2NO+1NC
33	L	FM 3396-M2	1NO+1NC
34	L	FM 3496-M2	2NC
66	L	FM 6696-M2	1NC
Actuating force		0.15 Nm (0.4 Nm)	
Travel diagrams		page 384 - group 9	

All values in the drawings are in mm

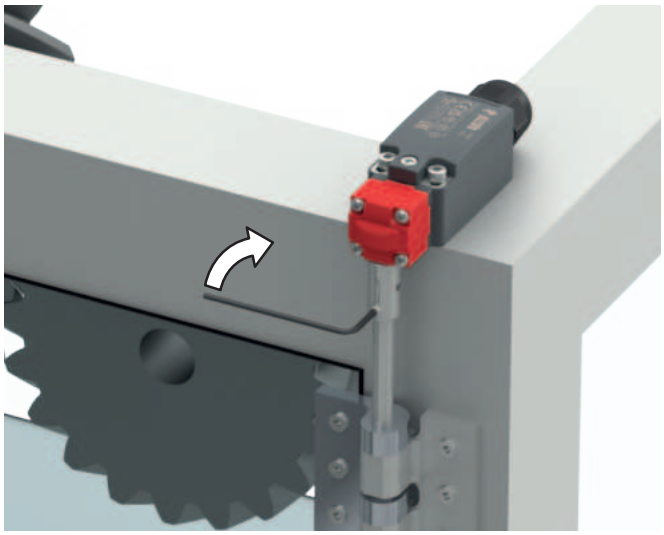
Accessories See page 349

→ The 2D and 3D files are available at **www.pizzato.com**

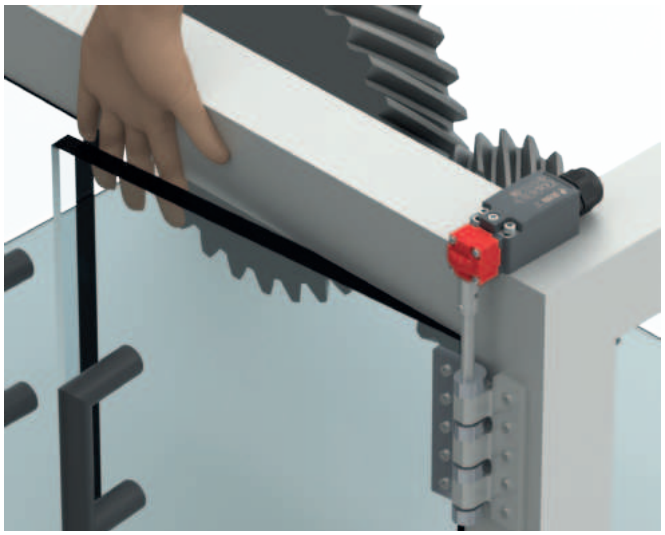
Dimensional drawings for actuators

Option	Drawing
L5	
L6	
L9	
L16	

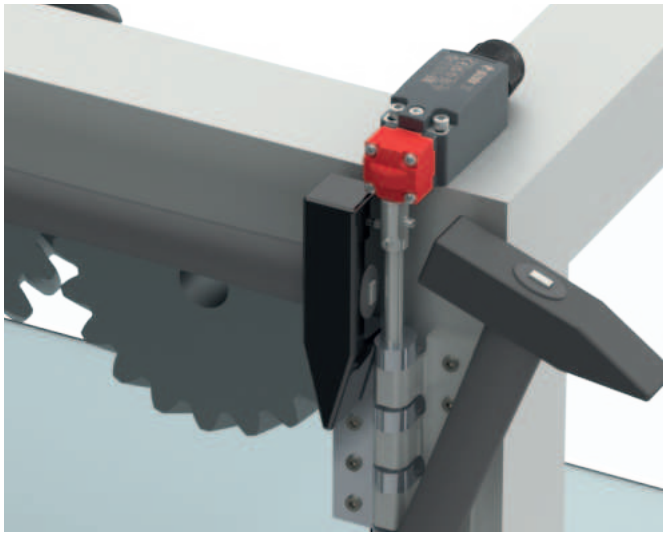
Adjustment of the switching point



Temporary locking of the actuator
(stud screw provided).



Verify the switching point according to EN ISO 13857
and recalibrate if necessary.



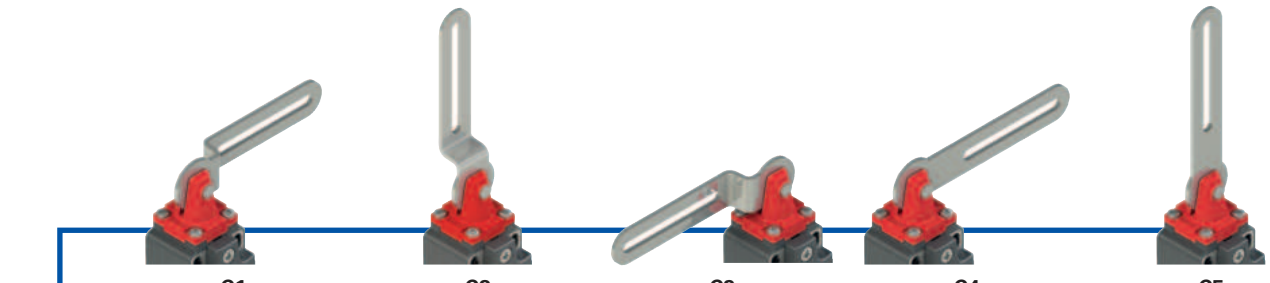
Pin the switch (pin is provided).

All values in the drawings are in mm

Accessories See page 349

➔ The 2D and 3D files are available at **www.pizzato.com**

Selection diagram



C1
Slotted hole lever at the right

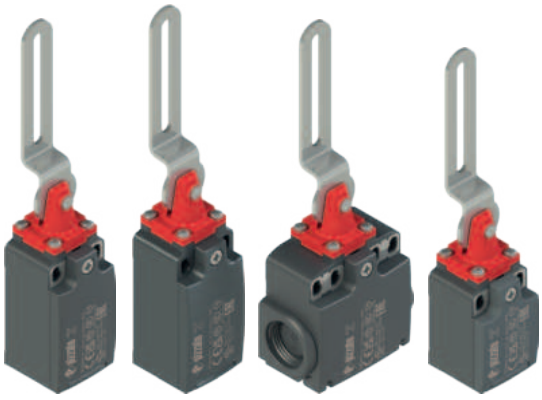
C2
Straight slotted hole lever

C3
Slotted hole lever at the left

C4
Slotted hole lever at the right (without bend)

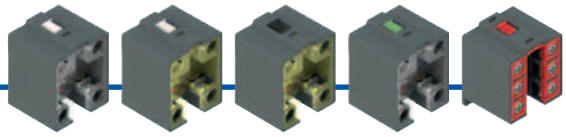
C5
Straight slotted hole lever (without bend)

ACTUATORS



FR **FM** **FX** **FK**

CONTACT BLOCKS



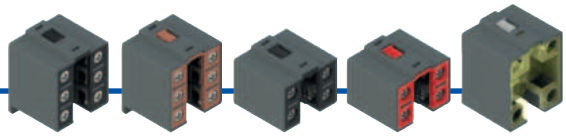
5 1NO+1NC snap action

6 1NO+1NC slow action

9 2NC slow action

18 1NO+1NC slow action

20 1NO+2NC slow action



21 3NC slow action

22 2NO+1NC slow action

33 1NO+1NC slow action

34 2NC slow action

66 1NC slow action

CONDUIT ENTRIES

Threaded conduit entry (standard)

M2	M20x1.5 (standard)
M1	M16x1.5
	PG 13.5
A	PG 11

With cable gland

K23	for cables Ø 6 … 12 mm
K27	for cables Ø 3 … 7 mm

With M12 plastic connector

K45	8-pole, bottom
K70	4-pole, bottom

With M12 metal connector

K40	8-pole, bottom
K60	4-pole, bottom

Product options

Code structure

Attention! The feasibility of a code number does not mean the effective availability of a product. Please contact our sales office.

article | options | options

FR 18C1-GM2K70T6

Housing	
FR	technopolymer, one conduit entry
FM	metal, one conduit entry
FX	technopolymer, two conduit entries

Ambient temperature	
	-25°C … +80°C (standard)
T6	-40°C … +80°C

Pre-installed cable glands or connectors	
	no cable gland or connector (standard)
K23	cable gland for cables Ø 6 … 12 mm
K45	M12 plastic connector, 8-pole
K70	M12 plastic connector, 4-pole
...	…

For the complete list of possible combinations please contact our technical department.

Contact block	
5	1NO+1NC, snap action
6	1NO+1NC, slow action
9	2NC, slow action
18	1NO+1NC, slow action
20	1NO+2NC, slow action
21	3NC, slow action
22	2NO+1NC, slow action
33	1NO+1NC, slow action
34	2NC, slow action
66	1NC, slow action

Threaded conduit entry	
M2	M20x1.5 (standard)
M1	M16x1.5 (FR-FX housing only)
	PG 13.5
A	PG 11 (FR-FX housing only)

Actuators	
C1	slotted hole lever at the right
C2	straight slotted hole lever
C3	slotted hole lever at the left
C4	slotted hole lever at the right (without bend)
C5	straight slotted hole lever (without bend)

Contact type	
	silver contacts (standard)
G	silver contacts with 1 µm gold coating
G1	silver contacts, 2.5 µm gold coating (not for contact blocks 20, 21, 22, 33, 34)

article | options | options

FK 33C1-GM2K24T6

Housing	
FK	technopolymer, one conduit entry

Ambient temperature	
	-25°C … +80°C (standard)
T6	-40°C … +80°C

Contact block	
33	1NO+1NC, slow action
34	2NC, slow action

Pre-installed cable glands or connectors	
	no cable gland or connector (standard)
K24	cable gland for cables Ø 5 … 10°mm
K70	M12 plastic connector, 4-pole

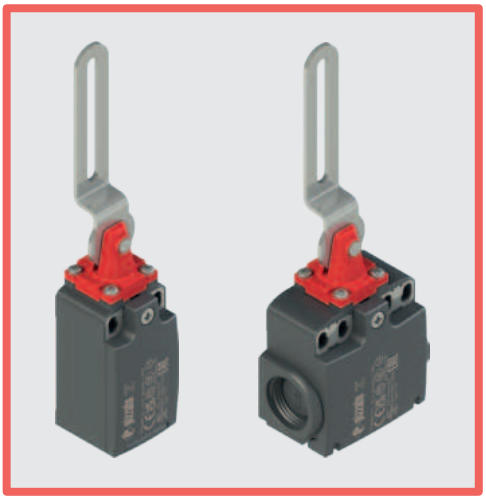
For the complete list of possible combinations please contact our technical department.

Threaded conduit entry	
M2	M20x1.5 (standard)
A	PG 11

Actuators	
C1	slotted hole lever at the right
C2	straight slotted hole lever
C3	slotted hole lever at the left
C4	slotted hole lever at the right (without bend)
C5	straight slotted hole lever (without bend)

Contact type	
	silver contacts (standard)
G	silver contacts with 1 µm gold coating

Safety switches **with slotted hole lever**



Main features

- Metal housing or technopolymer housing, from one to two conduit entries
- Protection degree IP67
- 10 contact blocks available
- Versions with M12 connector
- Versions with gold-plated silver contacts

Quality marks:

IMQ approval: EG610
UL approval: E131787
CCC approval: 2024010305656753
EAC approval: RU Д-IT.PA07.B.37848/24

Technical data

Housing

FR, FX and FK series housing made of glass fibre reinforced technopolymer, self-extinguishing, shock-proof and with double insulation: ⧈
FM series metal housing, baked powder coating.

FR, FM, FK series: one threaded conduit entry:	M20x1.5 (standard)
FX series: two knock-out threaded conduit entries:	M20x1.5 (standard)
Protection degree:	IP67 acc. to EN 60529 (with cable gland of equal or higher protection degree)

General data

"Maximum SIL" up to:	SIL 3 acc. to EN IEC 62061
Performance Level (PL) up to:	PL e acc. to EN ISO 13849-1
Mechanical interlock, not coded:	type 1 acc. to EN ISO 14119
Safety parameters:	
B_{10D}:	2,000,000 for NC contacts
Mission time:	20 years
Ambient temperature:	-25°C … +80°C (standard) -40°C … +80°C (T6 option)
Max. actuation frequency:	3600 operating cycles/hour
Mechanical endurance:	1 million operating cycles
Max. actuation speed:	180°/s
Min. actuation speed:	2°/s
Tightening torques for installation:	see page 381
Wire cross-sections and wire stripping lengths:	see page 399

In compliance with standards:
IEC 60947-5-1, IEC 60947-1, IEC 60204-1, EN ISO 14119, EN ISO 12100, IEC 60529, EN IEC 63000, UL 508, CSA C22.2 No. 14.
Approvals:
EN 60947-5-1, UL 508, CSA C22.2 No. 14, GB/T14048.5.

Compliance with the requirements of:
Machinery Directive 2006/42/EC, EMC Directive 2014/30/EU, RoHS Directive 2011/65/EU.
Positive contact opening in conformity with standards:
IEC 60947-5-1, EN 60947-5-1.

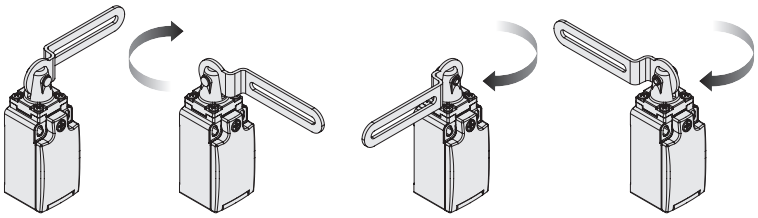
⚠ **If not expressly indicated in this chapter, for correct installation and utilization of all articles see chapter Utilization requirements from page 377 to page 392.**

	Electrical data		Utilization category
without connector	Thermal current (I_{th}):	10 A	
	Rated insulation voltage (U_i):	500 Vac 600 Vdc 400 Vac 500 Vdc (contact blocks 20, 21, 22, 33, 34)	Alternating current: AC15 (50÷60 Hz) U_e (V) 250 400 500 I_e (A) 6 4 1
	Rated impulse withstand voltage (U_{imp}):	6 kV 4 kV (contact blocks 20, 21, 22, 33, 34)	Direct current: DC13
	Conditional short circuit current:	1000 A acc. to EN 60947-5-1	U_e (V) 24 125 250
	Protection against short circuits:	type aM fuse 10 A 500 V	I_e (A) 3 0.55 0.3
	Pollution degree:	3	
with M12 connector, 4 and 5-pole	Thermal current (I_{th}):	4 A	Alternating current: AC15 (50÷60 Hz) U_e (V) 24 120 250 I_e (A) 4 4 4
	Rated insulation voltage (U_i):	250 Vac 300 Vdc	Direct current: DC13
	Protection against short circuits:	type gG fuse 4 A 500 V	U_e (V) 24 125 250
	Pollution degree:	3	I_e (A) 3 0.55 0.3
with M12 connector, 8-pole	Thermal current (I_{th}):	2 A	Alternating current: AC15 (50÷60 Hz) U_e (V) 24
	Rated insulation voltage (U_i):	30 Vac 36 Vdc	I_e (A) 2
	Protection against short circuits:	type gG fuse 2 A 500 V	Direct current: DC13
	Pollution degree:	3	U_e (V) 24 I_e (A) 2

Description

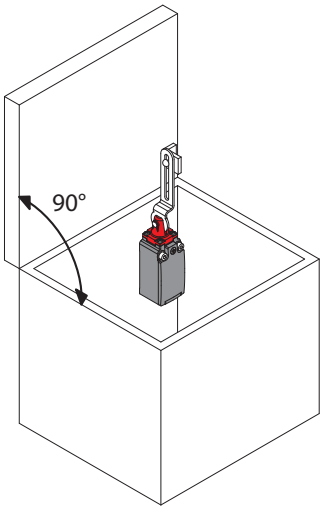
These safety switches are used to control gates or guards with hinges protecting dangerous parts of machines without inertia. Easy to install, they do not need the interaction with the hinge of the guard. They are very sensitive, open the contacts after few degrees of rotation and immediately send the stop signal.

Heads with variable orientation

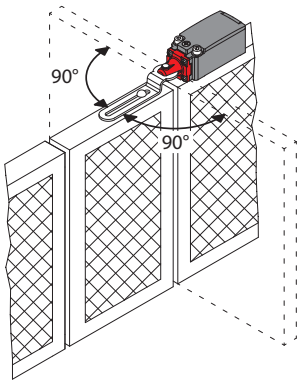


For all switches, the head can be adjusted in 90° steps after removing the four fastening screws. This allows you to use the same switch on both right- and left-facing door fronts.

Application examples



Safety switch with slotted hole lever, mounting inside the safety guard



Safety switch with slotted hole lever, mounting on guards which open up to 180°

Protection degree IP67

IP67 These devices are designed to be used under the toughest environmental conditions, and they pass the IP67 immersion test acc. to EN 60529. They can therefore be used in all environments where the maximum degree of protection is required for the housing.

Extended temperature range

-40°C These devices are also available in a special version suitable for an ambient operating temperature range from -40°C up to +80°C.

They can therefore be used for applications in cold stores, sterilisers and other equipment with low temperature environments. The special materials used to produce these versions retain their characteristics even under these conditions, thereby expanding the installation possibilities.

Features approved by IMQ

Rated insulation voltage (U_i):	500 Vac 400 Vac (for contact blocks 2, 11, 12, 20, 21, 22, 28, 29, 30, 37, 33, 34)
Conventional free air thermal current (I_{th}):	10 A
Protection against short circuits:	type aM fuse 10 A 500 V
Rated impulse withstand voltage (U_{imp}):	6 kV 4 kV (for contact blocks 20, 21, 22, 28, 29, 30, 33, 34)
Protection degree of the housing:	IP67
MV terminals (screw terminals)	
Pollution degree:	3
Utilization category:	AC15
Operating voltage (U_e):	400 Vac (50 Hz)
Operating current (I_e):	3 A

Forms of the contact element: Za, Za+Za, X+X, Zb, Y+Y, Y+Y+X, Y+Y+Y, Y+X+X, Y, X.
Positive opening of contacts on contact blocks 5, 6, 7, 8, 9, 11, 13, 14, 16, 17, 18, 19, 20, 21, 22, 28, 29, 30, 33, 34, 37, 38, 39, 66.
In compliance with standards: EN 60947-1, EN 60947-5-1, fundamental requirements of the Low Voltage Directive 2014/35/EU.

Please contact our technical department for the list of approved products.

Features approved by UL

Electrical Ratings:	Q300 pilot duty (69 VA, 125-250 V dc) A600 pilot duty (720 VA, 120-600 V ac)
Environmental Ratings:	FR: Types 1, 4X FM, FX, FK: Types 1, 4X, 12, 13

Use 60 or 75 °C copper (Cu) conductor and wire size range 12, 14 AWG, stranded or solid. The terminal tightening torque of 7.1 lb in (0.8 Nm).

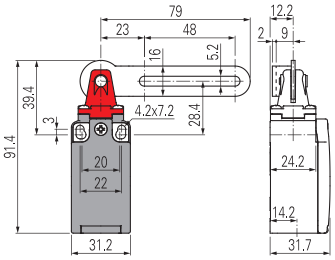
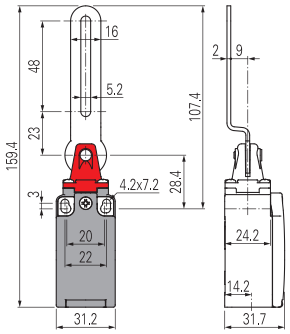
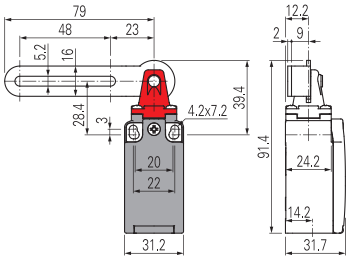
For FR, FX, FK series: the hub is to be connected to the conduit before the hub is connected to the enclosure.

Please contact our technical department for the list of approved products.

Safety switches **with slotted hole lever**

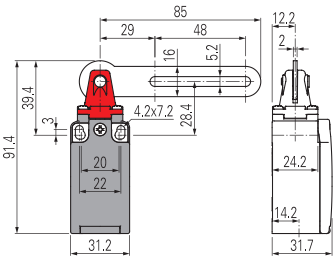
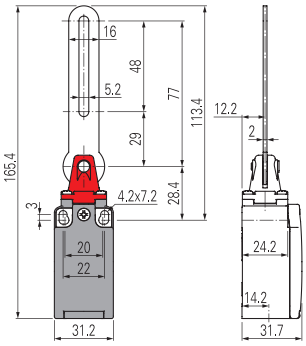
Contact type:

R = snap action
L = slow action
LA = slow action, close

Contact block		Technopolymer housing	Technopolymer housing	Technopolymer housing
				
5	R	FR 5C1-M2	FR 5C2-M2	FR 5C3-M2
6	L	FR 6C1-M2	FR 6C2-M2	FR 6C3-M2
9	L	FR 9C1-M2	FR 9C2-M2	FR 9C3-M2
18	LA	FR 18C1-M2	FR 18C2-M2	FR 18C3-M2
20	L	FR 20C1-M2	FR 20C2-M2	FR 20C3-M2
21	L	FR 21C1-M2	FR 21C2-M2	FR 21C3-M2
22	L	FR 22C1-M2	FR 22C2-M2	FR 22C3-M2
33	L	FR 33C1-M2	FR 33C2-M2	FR 33C3-M2
34	L	FR 34C1-M2	FR 34C2-M2	FR 34C3-M2
66	L	FR 66C1-M2	FR 66C2-M2	FR 66C3-M2
		1NO+1NC / 2NC / 1NO+2NC / 3NC / 2NO+1NC / 1NC	1NO+1NC / 2NC / 1NO+2NC / 3NC / 2NO+1NC / 1NC	1NO+1NC / 2NC / 1NO+2NC / 3NC / 2NO+1NC / 1NC
Actuating force		0.11 Nm (0.15 Nm →)	0.11 Nm (0.15 Nm →)	0.11 Nm (0.15 Nm →)
Travel diagrams		page 384 - group 10	page 384 - group 11	page 384 - group 10

Contact type:

R = snap action
L = slow action
LA = slow action, close

Contact block		Technopolymer housing	Technopolymer housing
			
5	R	FR 5C4-M2	FR 5C5-M2
6	L	FR 6C4-M2	FR 6C5-M2
9	L	FR 9C4-M2	FR 9C5-M2
18	LA	FR 18C4-M2	FR 18C5-M2
20	L	FR 20C4-M2	FR 20C5-M2
21	L	FR 21C4-M2	FR 21C5-M2
22	L	FR 22C4-M2	FR 22C5-M2
33	L	FR 33C4-M2	FR 33C5-M2
34	L	FR 34C4-M2	FR 34C5-M2
66	L	FR 66C4-M2	FR 66C5-M2
		1NO+1NC / 2NC / 1NO+2NC / 3NC / 2NO+1NC / 1NC	1NO+1NC / 2NC / 1NO+2NC / 3NC / 2NO+1NC / 1NC
Actuating force		0.11 Nm (0.15 Nm →)	0.11 Nm (0.15 Nm →)
Travel diagrams		page 384 - group 10	page 384 - group 11

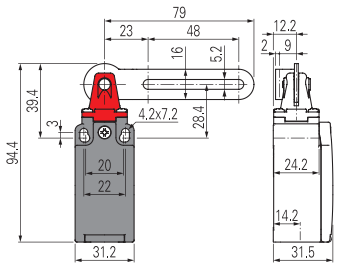
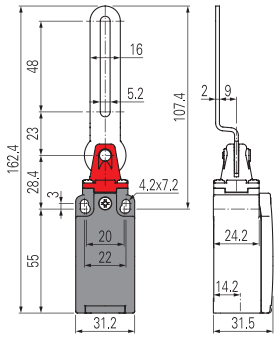
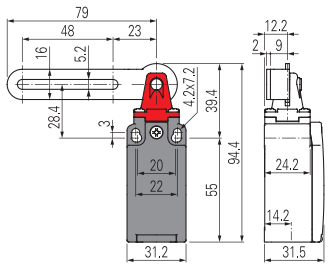
All values in the drawings are in mm

Accessories See page 349

→ The 2D and 3D files are available at **www.pizzato.com**

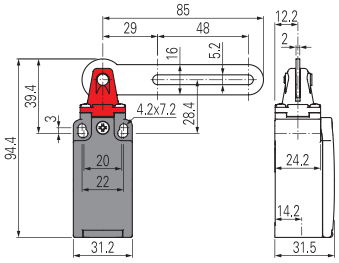
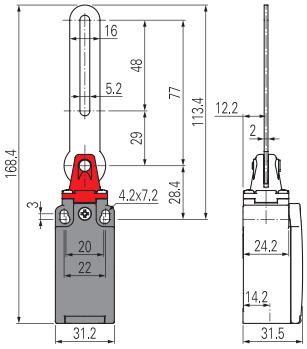
Contact type:

R = snap action
L = slow action
LA = slow action, close

Contact block		Metal housing	Metal housing	Metal housing
				
5	R	FM 5C1-M2 → 1NO+1NC	FM 5C2-M2 → 1NO+1NC	FM 5C3-M2 → 1NO+1NC
6	L	FM 6C1-M2 → 1NO+1NC	FM 6C2-M2 → 1NO+1NC	FM 6C3-M2 → 1NO+1NC
9	L	FM 9C1-M2 → 2NC	FM 9C2-M2 → 2NC	FM 9C3-M2 → 2NC
18	LA	FM 18C1-M2 → 1NO+1NC	FM 18C2-M2 → 1NO+1NC	FM 18C3-M2 → 1NO+1NC
20	L	FM 20C1-M2 → 1NO+2NC	FM 20C2-M2 → 1NO+2NC	FM 20C3-M2 → 1NO+2NC
21	L	FM 21C1-M2 → 3NC	FM 21C2-M2 → 3NC	FM 21C3-M2 → 3NC
22	L	FM 22C1-M2 → 2NO+1NC	FM 22C2-M2 → 2NO+1NC	FM 22C3-M2 → 2NO+1NC
33	L	FM 33C1-M2 → 1NO+1NC	FM 33C2-M2 → 1NO+1NC	FM 33C3-M2 → 1NO+1NC
34	L	FM 34C1-M2 → 2NC	FM 34C2-M2 → 2NC	FM 34C3-M2 → 2NC
66	L	FM 66C1-M2 → 1NC	FM 66C2-M2 → 1NC	FM 66C3-M2 → 1NC
Actuating force		0.11 Nm (0.15 Nm →)	0.11 Nm (0.15 Nm →)	0.11 Nm (0.15 Nm →)
Travel diagrams		page 384 - group 10	page 384 - group 11	page 384 - group 10

Contact type:

R = snap action
L = slow action
LA = slow action, close

Contact block		Metal housing	Metal housing
			
5	R	FM 5C4-M2 → 1NO+1NC	FM 5C5-M2 → 1NO+1NC
6	L	FM 6C4-M2 → 1NO+1NC	FM 6C5-M2 → 1NO+1NC
9	L	FM 9C4-M2 → 2NC	FM 9C5-M2 → 2NC
18	LA	FM 18C4-M2 → 1NO+1NC	FM 18C5-M2 → 1NO+1NC
20	L	FM 20C4-M2 → 1NO+2NC	FM 20C5-M2 → 1NO+2NC
21	L	FM 21C4-M2 → 3NC	FM 21C5-M2 → 3NC
22	L	FM 22C4-M2 → 2NO+1NC	FM 22C5-M2 → 2NO+1NC
33	L	FM 33C4-M2 → 1NO+1NC	FM 33C5-M2 → 1NO+1NC
34	L	FM 34C4-M2 → 2NC	FM 34C5-M2 → 2NC
66	L	FM 66C4-M2 → 1NC	FM 66C5-M2 → 1NC
Actuating force		0.11 Nm (0.15 Nm →)	0.11 Nm (0.15 Nm →)
Travel diagrams		page 384 - group 10	page 384 - group 11

All values in the drawings are in mm

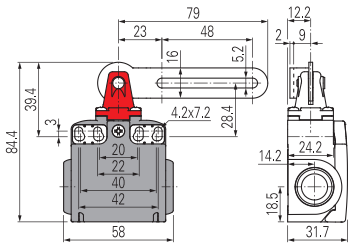
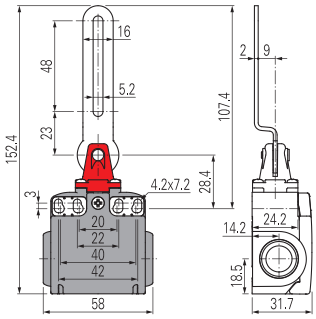
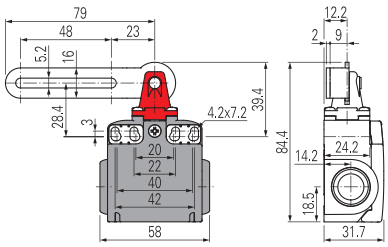
Accessories See page 349

→ The 2D and 3D files are available at **www.pizzato.com**

Safety switches **with slotted hole lever**

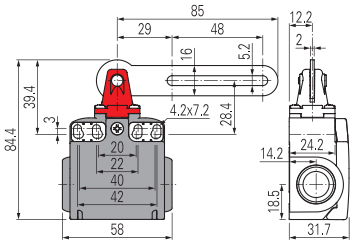
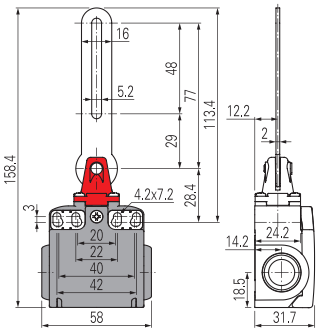
Contact type:

R = snap action
L = slow action
LA = slow action, close

Contact block		Technopolymer housing	Technopolymer housing	Technopolymer housing
				
5	R	FX 5C1-M2 → 1NO+1NC	FX 5C2-M2 → 1NO+1NC	FX 5C3-M2 → 1NO+1NC
6	L	FX 6C1-M2 → 1NO+1NC	FX 6C2-M2 → 1NO+1NC	FX 6C3-M2 → 1NO+1NC
9	L	FX 9C1-M2 → 2NC	FX 9C2-M2 → 2NC	FX 9C3-M2 → 2NC
18	LA	FX 18C1-M2 → 1NO+1NC	FX 18C2-M2 → 1NO+1NC	FX 18C3-M2 → 1NO+1NC
20	L	FX 20C1-M2 → 1NO+2NC	FX 20C2-M2 → 1NO+2NC	FX 20C3-M2 → 1NO+2NC
21	L	FX 21C1-M2 → 3NC	FX 21C2-M2 → 3NC	FX 21C3-M2 → 3NC
22	L	FX 22C1-M2 → 2NO+1NC	FX 22C2-M2 → 2NO+1NC	FX 22C3-M2 → 2NO+1NC
33	L	FX 33C1-M2 → 1NO+1NC	FX 33C2-M2 → 1NO+1NC	FX 33C3-M2 → 1NO+1NC
34	L	FX 34C1-M2 → 2NC	FX 34C2-M2 → 2NC	FX 34C3-M2 → 2NC
66	L	FX 66C1-M2 → 1NC	FX 66C2-M2 → 1NC	FX 66C3-M2 → 1NC
Actuating force		0.11 Nm (0.15 Nm →)	0.11 Nm (0.15 Nm →)	0.11 Nm (0.15 Nm →)
Travel diagrams		page 384 - group 10	page 384 - group 11	page 384 - group 10

Contact type:

R = snap action
L = slow action
LA = slow action, close

Contact block		Technopolymer housing	Technopolymer housing
			
5	R	FX 5C4-M2 → 1NO+1NC	FX 5C5-M2 → 1NO+1NC
6	L	FX 6C4-M2 → 1NO+1NC	FX 6C5-M2 → 1NO+1NC
9	L	FX 9C4-M2 → 2NC	FX 9C5-M2 → 2NC
18	LA	FX 18C4-M2 → 1NO+1NC	FX 18C5-M2 → 1NO+1NC
20	L	FX 20C4-M2 → 1NO+2NC	FX 20C5-M2 → 1NO+2NC
21	L	FX 21C4-M2 → 3NC	FX 21C5-M2 → 3NC
22	L	FX 22C4-M2 → 2NO+1NC	FX 22C5-M2 → 2NO+1NC
33	L	FX 33C4-M2 → 1NO+1NC	FX 33C5-M2 → 1NO+1NC
34	L	FX 34C4-M2 → 2NC	FX 34C5-M2 → 2NC
66	L	FX 66C4-M2 → 1NC	FX 66C5-M2 → 1NC
Actuating force		0.11 Nm (0.15 Nm →)	0.11 Nm (0.15 Nm →)
Travel diagrams		page 384 - group 10	page 384 - group 11

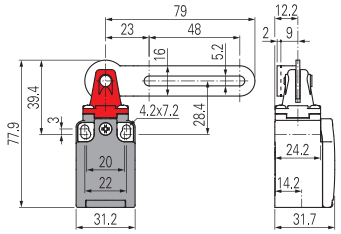
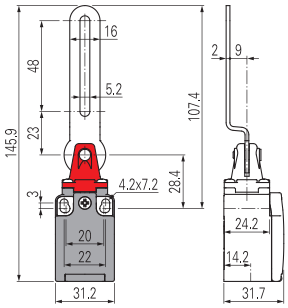
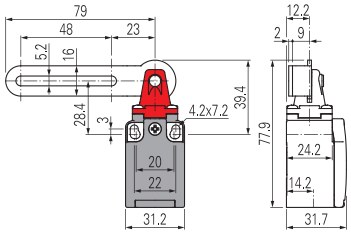
All values in the drawings are in mm

Accessories See page 349

→ The 2D and 3D files are available at **www.pizzato.com**

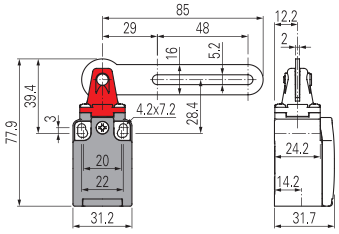
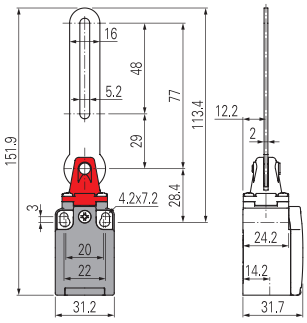
Contact type:

L = slow action

Contact block		Technopolymer housing	Technopolymer housing	Technopolymer housing
				
33	L	FK 33C1-M2 → 1NO+1NC	FK 33C2-M2 → 1NO+1NC	FK 33C3-M2 → 1NO+1NC
34	L	FK 34C1-M2 → 2NC	FK 34C2-M2 → 2NC	FK 34C3-M2 → 2NC
Actuating force		0.11 Nm (0.15 Nm →)	0.11 Nm (0.15 Nm →)	0.11 Nm (0.15 Nm →)
Travel diagrams		page 384 - group 10	page 384 - group 11	page 384 - group 10

Contact type:

L = slow action

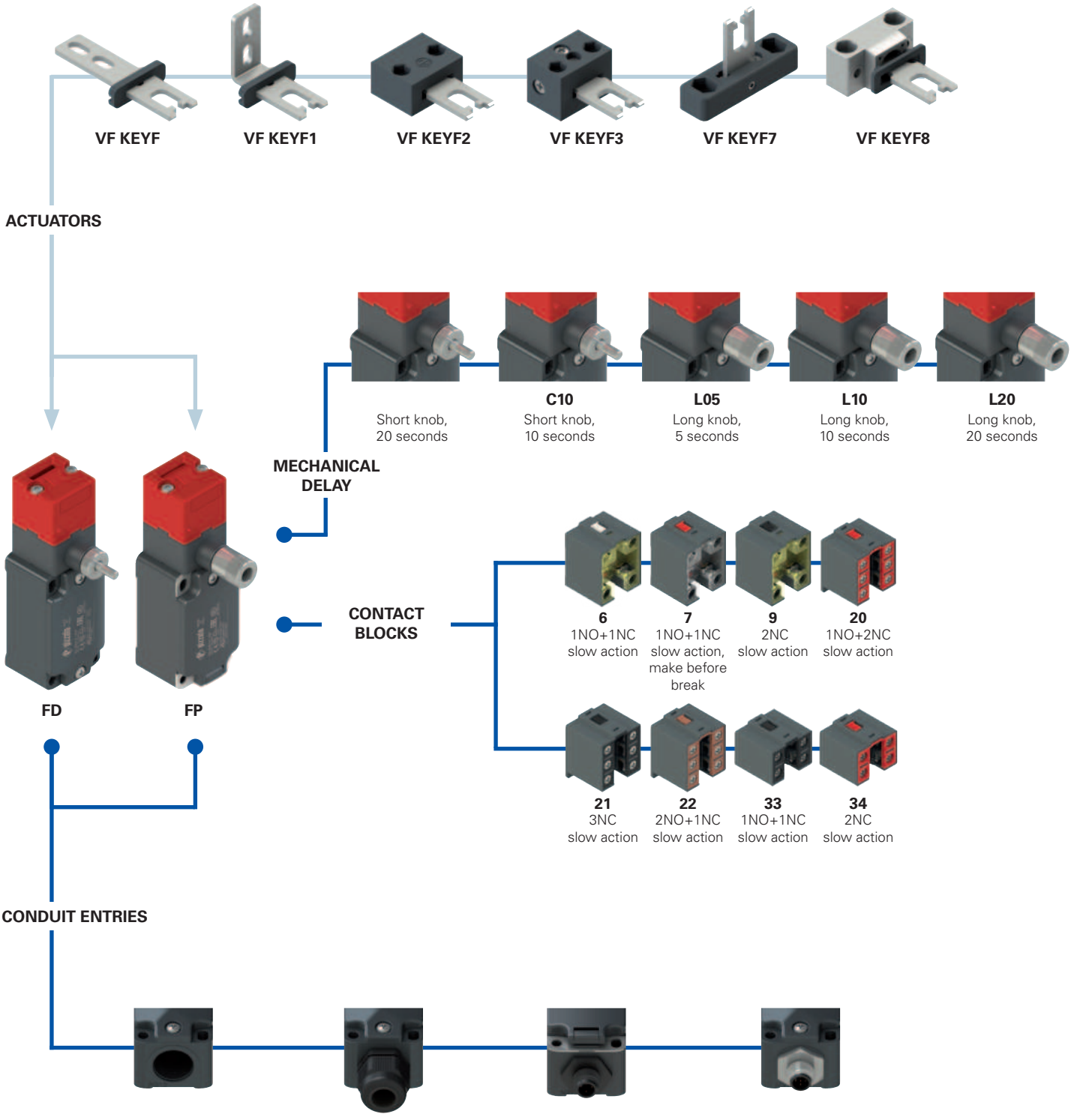
Contact block		Technopolymer housing	Technopolymer housing
			
33	L	FK 33C4-M2 → 1NO+1NC	FK 33C5-M2 → 1NO+1NC
34	L	FK 34C4-M2 → 2NC	FK 34C5-M2 → 2NC
Actuating force		0.11 Nm (0.15 Nm →)	0.11 Nm (0.15 Nm →)
Travel diagrams		page 384 - group 10	page 384 - group 11

All values in the drawings are in mm

Accessories See page 349

→ The 2D and 3D files are available at **www.pizzato.com**

Selection diagram



Threaded conduit entry (standard)	
M2	M20x1.5 (standard)
	PG 13.5

With cable gland	
K23	for cables Ø 6 … 12 mm
K27	for cables Ø 3 … 7 mm

With M12 plastic connector	
K45	8-pole, bottom
K70	4-pole, bottom

With M12 metal connector	
K40	8-pole, bottom
K60	4-pole, bottom

product option

Sold separately as accessory

Code structure

Attention! The feasibility of a code number does not mean the effective availability of a product. Please contact our sales office.

article | options | options

FD 6R2-L10F1GM2K50T6

Housing	
FD	metal, one conduit entry
FP	technopolymer, one conduit entry

Contact block	
6	1NO+1NC, slow action
7	1NO+1NC, slow action, make before break
9	2NC, slow action
20	1NO+2NC, slow action
21	3NC, slow action
22	2NO+1NC, slow action
33	1NO+1NC, slow action
34	2NC, slow action

Mechanical delay	
	short knob, 20 s (standard)
C10	short knob, 10 s
L05	long knob, 5 s
L10	long knob, 10 s
L20	long knob, 20 s

Actuators	
	without actuator (standard)
F	straight actuator VF KEYF
F1	angled actuator VF KEYF1
F2	jointed actuator VF KEYF2
F3	jointed actuator adjustable in two directions VF KEYF3
F7	jointed actuator adjustable in one direction VF KEYF7
F8	universal actuator VF KEYF8

Contact type	
	silver contacts (standard)
G	silver contacts with 1 µm gold coating
G1	silver contacts, 2.5 µm gold coating (not for contact blocks 20, 21, 22, 33, 34)

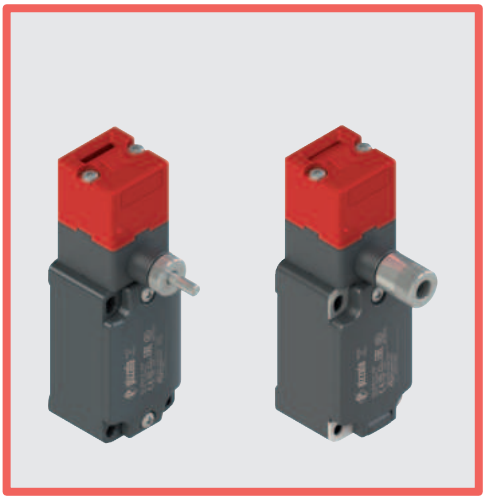
Threaded conduit entry	
M2	M20x1.5 (standard)
	PG 13.5

Ambient temperature	
	-25°C … +80°C (standard)
T6	-40°C … +80°C

Pre-installed cable glands or connectors	
	no cable gland or connector (standard)
K23	cable gland for cables Ø 6 … 12 mm
K40	M12 metal connector, 8-pole
K50	M12 metal connector, 5-pole
…	…

For the complete list of possible combinations please contact our technical department.

Safety switches with **manual mechanical delay** and separate actuator



Main features

- Metal housing or technopolymer housing, one conduit entry
- Protection degree IP67
- 8 contact blocks available
- 6 stainless steel actuators available
- Versions with assembled M12 connector
- Versions with gold-plated silver contacts
- Strong actuator locking (1000 N)
- Manual actuator release
- Versions with different release delay times

Quality marks:

IMQ approval:	EG605
UL approval:	E131787
CCC approval:	2024010305654835
EAC approval:	RU Д-IT.PA07.B.37848/24

Technical data

Housing

FP series housing made of glass fibre reinforced technopolymer, self-extinguishing, shock-proof and with double insulation: ⧈
FD series: metal housing, baked powder coating.

One threaded conduit entry:	M20x1.5 (standard)
Protection degree:	IP67 acc. to EN 60529 with cable gland of equal or higher protection degree

General data

"Maximum SIL" up to:	SIL 3 acc. to EN IEC 62061
Performance Level (PL) up to:	PL e acc. to EN ISO 13849-1
Interlock with mechanical lock, coded:	type 2 acc. to EN ISO 14119
Coding level:	low acc. to EN ISO 14119
Safety parameters:	
B_{10D}:	1,000,000 for NC contacts
Mission time:	20 years
Ambient temperature:	-25°C … +80°C (standard) -40°C … +80°C (T6 option)
Max. actuation frequency:	360 operating cycles/hour
Mechanical endurance:	500,000 operating cycles
Max. actuation speed:	0.5 m/s
Min. actuation speed:	1 mm/s
Maximum force before breakage F_{TEST}	1000 N acc. to EN ISO 14119
Max. holding force F_{ZH}	770 N acc. to EN ISO 14119
Max. clearance of the actuator:	4.5 mm
Tightening torques for installation:	see page 379
Wire cross-sections and wire stripping lengths:	see page 399

In compliance with standards:
IEC 60947-5-1, IEC 60947-1, IEC 60204-1, EN ISO 14119, EN ISO 12100, IEC 60529, EN IEC 63000, BG-GS-ET-15, UL 508, CSA C22.2 No. 14.
Approvals:
EN 60947-5-1, UL 508, CSA C22.2 No. 14, GB/T14048.5

Compliance with the requirements of:
Machinery Directive 2006/42/EC, EMC Directive 2014/30/EU, RoHS Directive 2011/65/EU.
Positive contact opening in conformity with standards:
IEC 60947-5-1, EN 60947-5-1.

⚠ If not expressly indicated in this chapter, for correct installation and utilization of all articles see chapter Utilization requirements from page 377 to page 392.

Electrical data			Utilization category
without connector	Thermal current (I_{th}):	10 A	
	Rated insulation voltage (U_i):	500 Vac 600 Vdc 400 Vac 500 Vdc (contact blocks 20, 21, 22, 33, 34)	Alternating current: AC15 (50÷60 Hz) U_e (V) 250 400 500 I_e (A) 6 4 1
	Rated impulse withstand voltage (U_{imp}):	6 kV 4 kV (contact blocks 20, 21, 22, 33, 34)	Direct current: DC13
	Conditional short circuit current:	1000 A acc. to EN 60947-5-1	U_e (V) 24 125 250
	Protection against short circuits:	type aM fuse 10 A 500 V	I_e (A) 3 0.55 0.3
	Pollution degree:	3	
with M12 connector, 4 and 5-pole	Thermal current (I_{th}):	4 A	Alternating current: AC15 (50÷60 Hz) U_e (V) 24 120 250
	Rated insulation voltage (U_i):	250 Vac 300 Vdc	I_e (A) 4 4 4
	Protection against short circuits:	type gG fuse 4 A 500 V	Direct current: DC13
	Pollution degree:	3	U_e (V) 24 125 250 I_e (A) 3 0.55 0.3
with M12 connector, 8-pole	Thermal current (I_{th}):	2 A	Alternating current: AC15 (50÷60 Hz) U_e (V) 24
	Rated insulation voltage (U_i):	30 Vac 36 Vdc	I_e (A) 2
	Protection against short circuits:	type gG fuse 2 A 500 V	Direct current: DC13
	Pollution degree:	3	U_e (V) 24 I_e (A) 2

Features approved by IMQ

Rated insulation voltage (U_i):	500 Vac 400 Vac (for contact blocks 2, 11, 12, 20, 21, 22, 28, 29, 30, 33, 34, 37)
Conventional free air thermal current (I_{th}):	10 A
Protection against short circuits:	type aM fuse 10 A 500 V
Rated impulse withstand voltage (U_{imp}):	6 kV 4 kV (for contact blocks 20, 21, 22, 28, 29, 30, 33, 34)
Protection degree of the housing:	IP67
MV terminals (screw terminals)	
Pollution degree:	3
Utilization category:	AC15
Operating voltage (U_e):	400 Vac (50 Hz)
Operating current (I_e):	3 A

Forms of the contact element: Za, Za+Za, X+X, Zb, Y+Y, Y+Y+X, Y+Y+Y, Y+X+X, Y, X.
Positive opening of contacts on contact blocks 5, 6, 7, 8, 9, 11, 13, 14, 16, 17, 18, 19, 20, 21, 22, 28, 29, 30, 33, 34, 37, 38, 39, 66.
In compliance with standards: EN 60947-1, EN 60947-5-1, fundamental requirements of the Low Voltage Directive 2014/35/EU.

Please contact our technical department for the list of approved products.

Features approved by UL

Electrical Ratings:	Q300 pilot duty (69 VA, 125-250 V dc) A600 pilot duty (720 VA, 120-600 V ac)
Environmental Ratings:	Types 1, 4X, 12, 13

Use 60 or 75 °C copper (Cu) conductor and wire size range 12, 14 AWG, stranded or solid. The terminal tightening torque of 7.1 lb in (0.8 Nm).

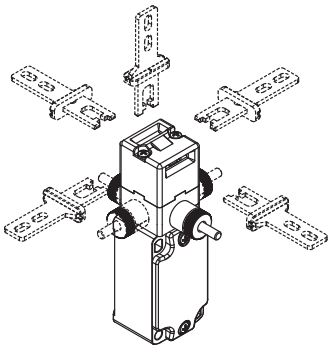
For FP series: the hub is to be connected to the conduit before the hub is connected to the enclosure.

Please contact our technical department for the list of approved products.

Description

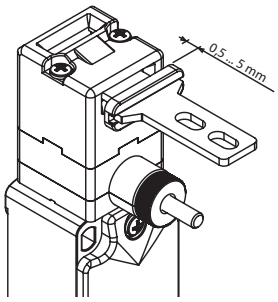
These switches are used on machines where the hazardous conditions remain for a while, even after the machine has been switched off, for example because of mechanical inertia of the pulleys, saw disks, mills. This switch has its ideal application where the guard is not opened frequently and the installation of a switch with solenoid would be too expensive.
These switches are considered interlocks with guard locking in accordance with ISO 14119, and the product is marked on the side with the symbol shown.

Head and knobs with variable orientation



The head can be quickly turned to each of the four sides of the switch by unfastening the two fastening screws.
The mechanical delay device can be rotated in 90° steps as well. This enables the switch to assume 32 different configurations.

Adjustment range



The actuation head of this switch features a wide range of travel. In this way the guard can oscillate along the direction of insertion (4.5 mm) without causing unwanted machine shutdowns. This wide range of travel is available in all actuators in order to ensure maximum device reliability.

Protection degree IP67

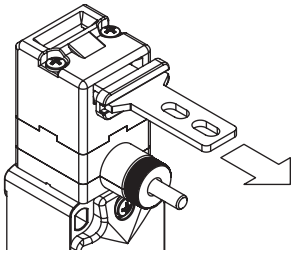
IP67

These devices are designed to be used under the toughest environmental conditions, and they pass the IP67 immersion test acc. to EN 60529. They can therefore be used in all environments where the maximum degree of protection is required for the housing.

Contact blocks

Contact blocks with captive screws, finger protection, twin bridge contacts and double interruption for higher contact reliability. Available in multiple versions with shifted, simultaneous or overlapping actuation paths. They are suitable for many different applications.

Holding force of the unlocked actuator



The inside of each switch features a device which holds the actuator in its closed position. Ideal for all those applications where several guards are unlocked simultaneously, but only one is actually opened. The device keeps all the unlocked guards in their position with a retaining force of approx. 30 N, stopping any vibrations or gusts of wind from opening them.

Extended temperature range

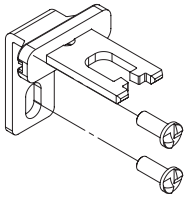
-40°C

These devices are also available in a special version suitable for an ambient operating temperature range from -40°C up to +80°C.
They can therefore be used for applications in cold stores, sterilisers and other equipment with low temperature environments. The special materials used to produce these versions retain their characteristics even under these conditions, thereby expanding the installation possibilities.

Laser engraving

All devices are marked using a dedicated indelible laser system. These engravings are therefore suitable for extreme environments too. Thanks to this system that does not use labels, the loss of plate data is prevented and a greater resistance of the marking is achieved over time.

Safety screws for actuators

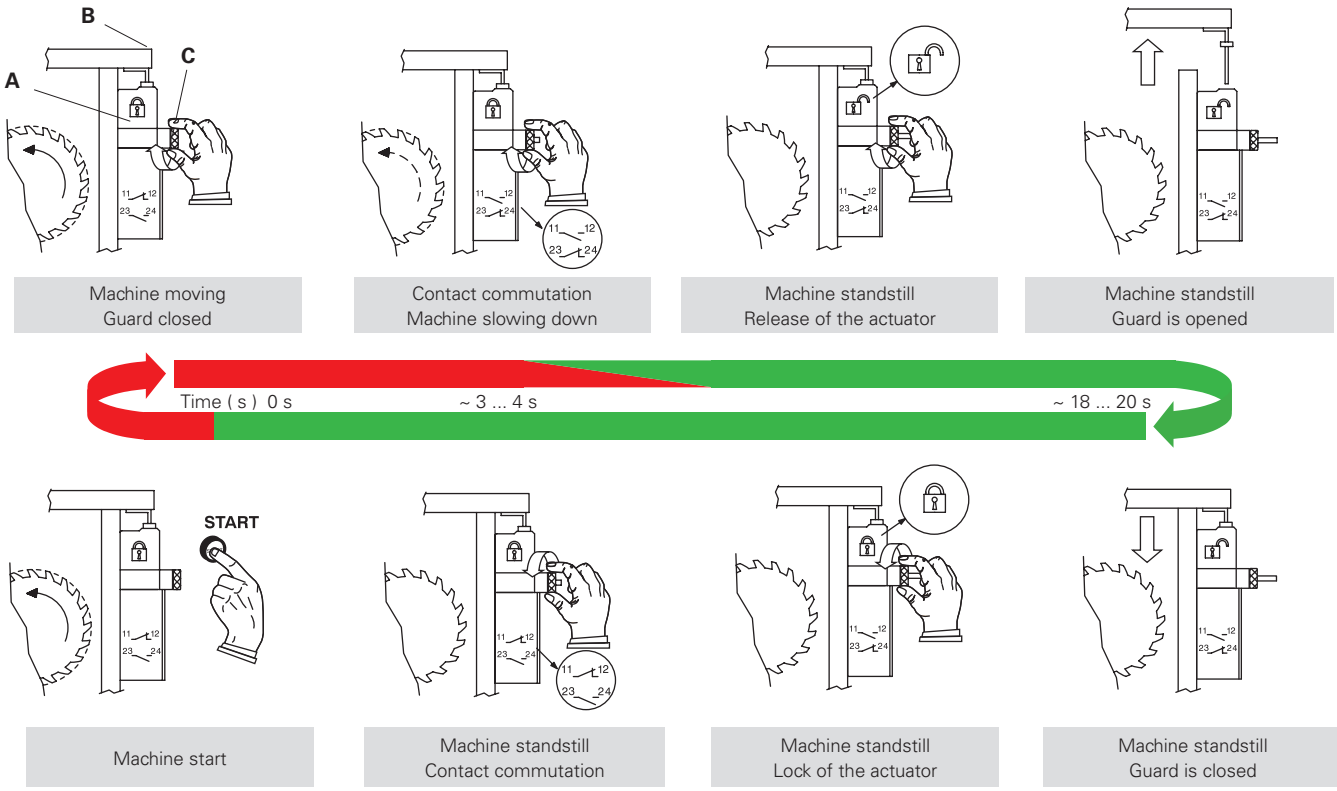


As required by EN ISO 14119, the actuator must be fixed immovably to the guard frame. Pan head safety screws with one-way fitting are available for this purpose. With this screw type, the actuators cannot be removed or tampered by using common tools. See accessories on page 349.

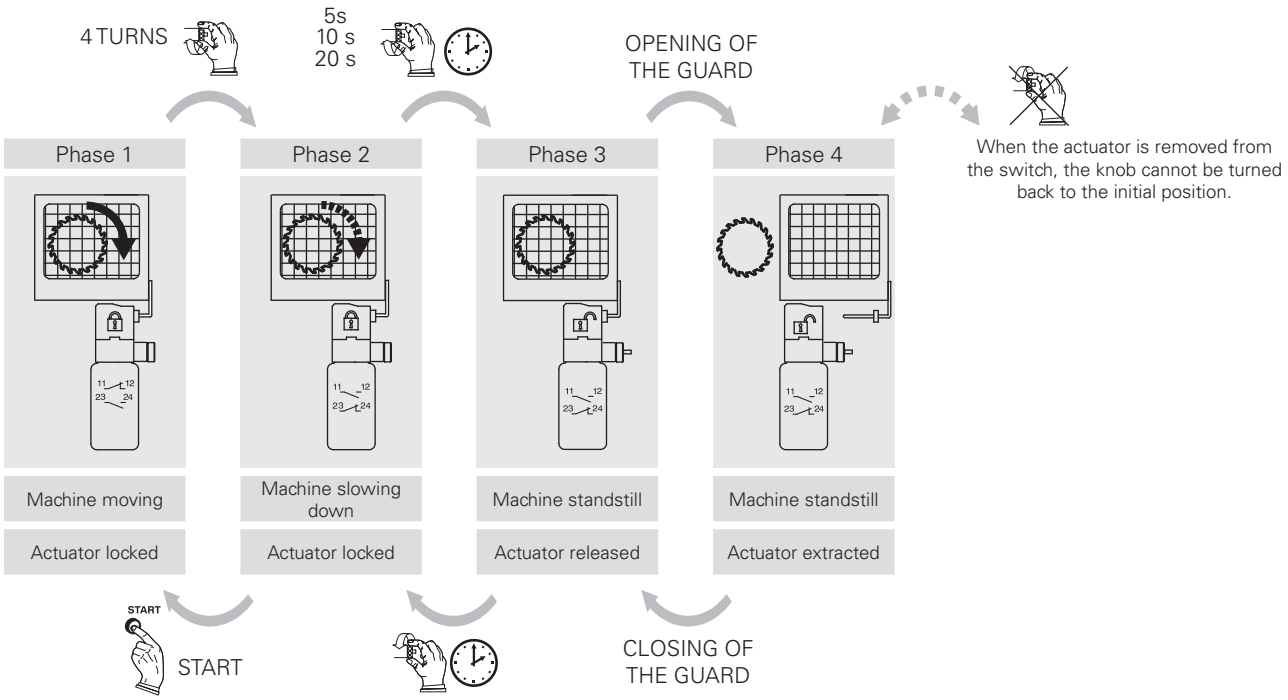
Safety switches with **manual mechanical delay** and separate actuator

Operation (FP 6R2-M2F1)

The switch is fastened to the machine body (A), while the stainless steel actuator is fastened to the guard (B). Once installed, the switch will firmly lock the actuator. In order to remove the actuator, the knob (C) has to be rotated. On the first turns the electrical contacts will positively open, then, after about 20 seconds (or 10 seconds depending on the version), the actuator will be released. In order to close the guard, the knob must be rotated in the opposite direction. This switch doesn't need power supply or timer and can be easily installed on old machines without important changes in their electrical circuit. The knob (C) may be supplied in a short (standard) or in a long version.

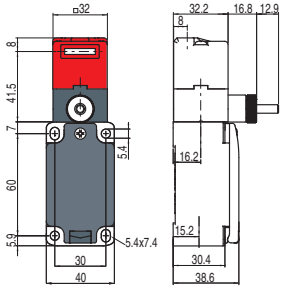
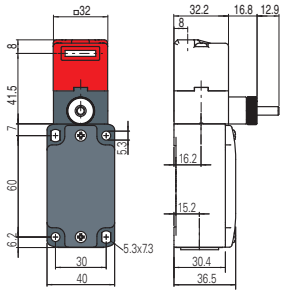
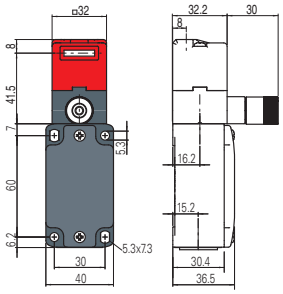
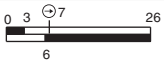
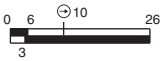
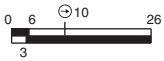
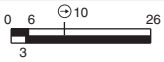
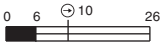
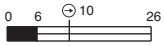
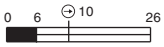
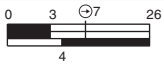
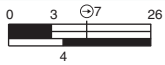
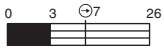
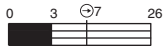
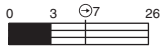
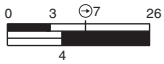
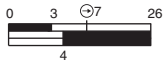
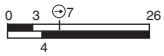
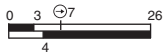
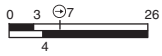
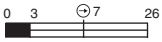
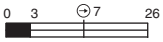
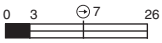


Operating phases (FD 6R2-M2F1)



Contact type:

L = slow action
LO = slow action, make before break

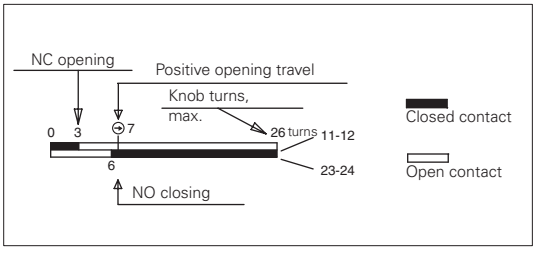
Contact block		Technopolymer housing Without actuator	Metal housing Without actuator	Metal housing Without actuator
				
6	L	FP 6R2-M2 1NO+1NC	FD 6R2-M2 1NO+1NC	FD 6R2-L10M2 1NO+1NC
				
7	LO	FP 7R2-M2 1NO+1NC	FD 7R2-M2 1NO+1NC	FD 7R2-L10M2 1NO+1NC
				
9	L	FP 9R2-M2 2NC	FD 9R2-M2 2NC	FD 9R2-L10M2 2NC
				
20	L	FP 20R2-M2 1NO+2NC	FD 20R2-M2 1NO+2NC	FD 20R2-L10M2 1NO+2NC
				
21	L	FP 21R2-M2 3NC	FD 21R2-M2 3NC	FD 21R2-L10M2 3NC
				
22	L	FP 22R2-M2 2NO+1NC	FD 22R2-M2 2NO+1NC	FD 22R2-L10M2 2NO+1NC
				
33	L	FP 33R2-M2 1NO+1NC	FD 33R2-M2 1NO+1NC	FD 33R2-L10M2 1NO+1NC
				
34	L	FP 34R2-M2 2NC	FD 34R2-M2 2NC	FD 34R2-L10M2 2NC
				
Actuating force		10 N (18 N ⊖)	10 N (18 N ⊖)	10 N (18 N ⊖)

All values in the diagrams are in turns of the knob

Legend: ⊖ With positive opening according to EN 60947-5-1, interlock with lock monitoring acc. to EN ISO 14119

How to read travel diagrams

All values in the diagrams are in turns of the knob



IMPORTANT:
The state of the NC contact refers to the switch with inserted actuator and with the knob turned anti-clockwise up to the end of the travel. For**installation in safety applications**, actuate the switch **at least up to the positive opening travel** shown in the travel diagrams with symbol ⊖. Actuate the switch **at least with the positive opening force**, reported in brackets below each article, next to the actuating force value.

Limits of use

Do not use where dust and dirt may penetrate in any way into the head and deposit there. Especially not where powder, shavings, concrete or chemicals are sprayed. Adhere to the EN ISO 14119 requirements regarding low coding level for interlocks. Do not use in environments with presence of explosive or flammable gas. In these cases, use ATEX products (see dedicated Pizzato catalogue).
Attention! These switches alone are not suitable for applications where operators may physically enter the dangerous area, because an eventual closing of the door behind them could restart the machine operation. In these cases, the maintenance personnel must use the actuator entry locking device VF KB1 shown on page 112.

All values in the drawings are in mm

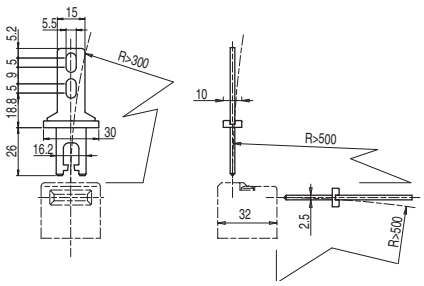
Accessories See page 349

➔ The 2D and 3D files are available at **www.pizzato.com**

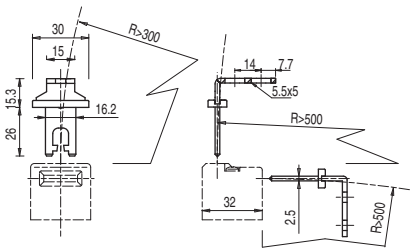
Stainless steel actuators

IMPORTANT: These actuators can be used only with items of the FD, FP, FL, FC and FS series (e.g. FD 6R2-M2).
Low coding level acc. to EN ISO 14119.

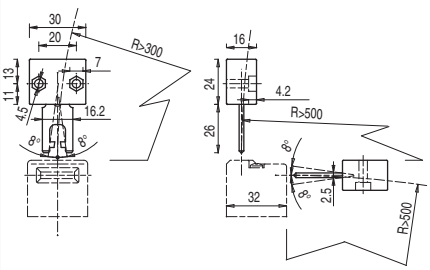
Article	Description
VF KEYF	Straight actuator



Article	Description
VF KEYF1	Angled actuator

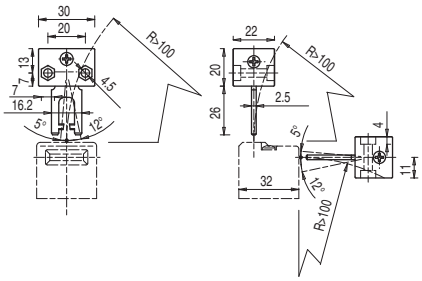


Article	Description
VF KEYF2	Jointed actuator



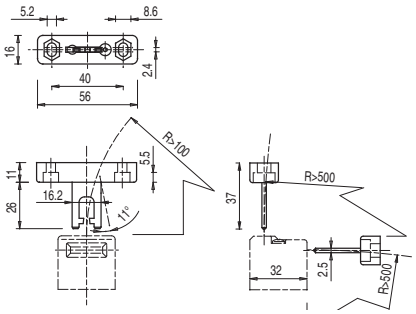
The actuator can flex in four directions for applications where the guard alignment is not precise.

Article	Description
VF KEYF3	Actuator adjustable in two directions



Actuator adjustable in two directions for guards with reduced dimensions.

Article	Description
VF KEYF7	Actuator adjustable in one direction



Actuator adjustable in one direction for guards with reduced dimensions.

All values in the drawings are in mm

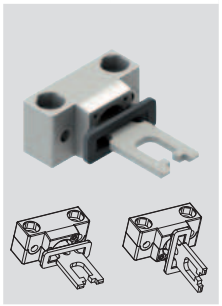
Accessories See page 349

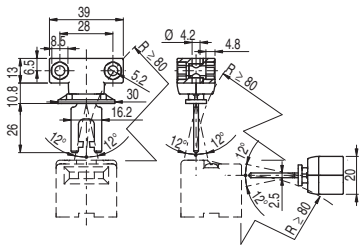
→ The 2D and 3D files are available at **www.pizzato.com**

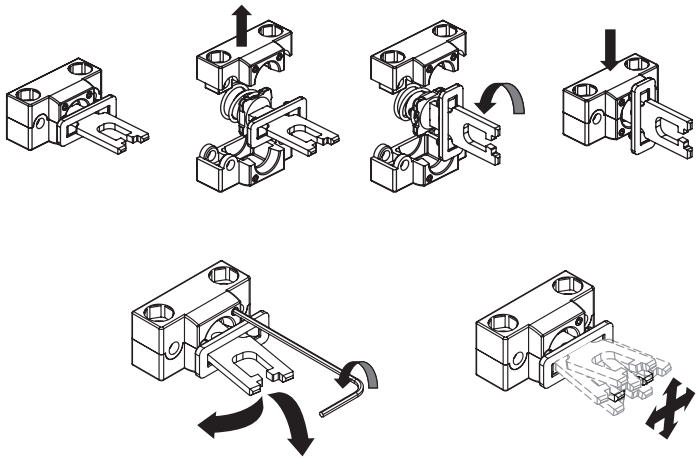
Universal actuator VF KEYF8

IMPORTANT: These actuators can be used only with items of the FD, FP, FL, FC and FS series (e.g. FD 6R2-M2).
Low coding level acc. to EN ISO 14119.

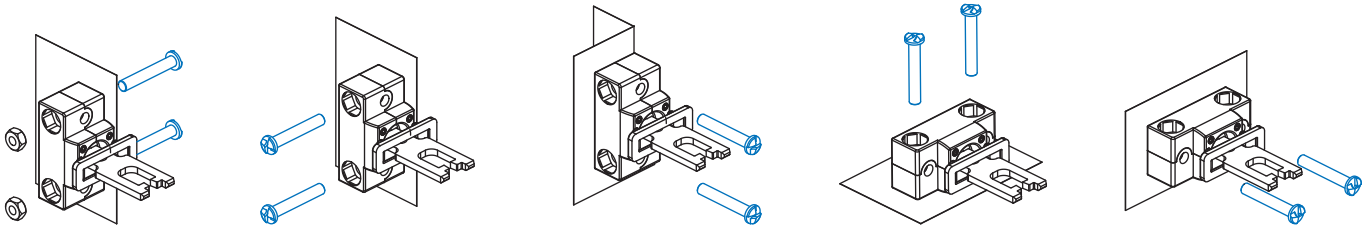
Article	Description
VF KEYF8	Universal actuator





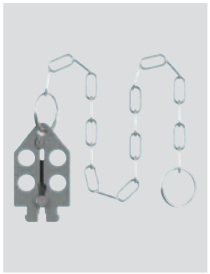


Jointed actuator for guards with poor alignment, adjustable in two dimensions for small doors; can be mounted in various positions.
The metal fixing body has two pairs of bore holes; it is provided for rotating the working plane of the actuator by 90°.

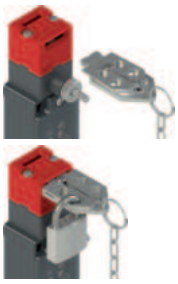


Accessories

Article	Description
VF KB1	Lock-out device



Padlockable lock-out device to prevent the actuator entry and the accidental closing of the door behind operators while they are in the danger area.
Hole diameter for padlocks: 9 mm.

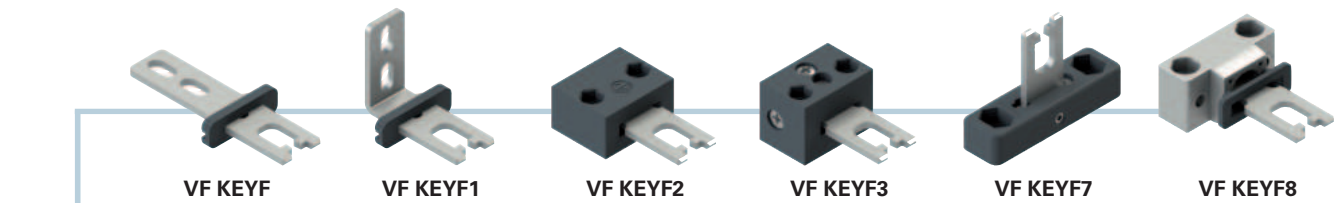


All values in the drawings are in mm

Accessories See page 349

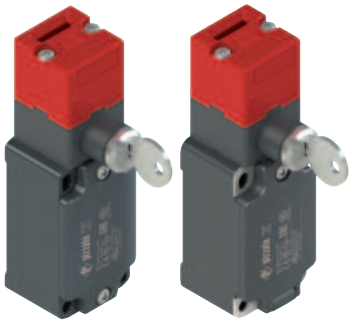
➔ The 2D and 3D files are available at **www.pizzato.com**

Selection diagram



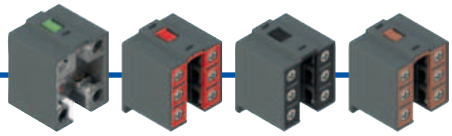
VF KEYF | VF KEYF1 | VF KEYF2 | VF KEYF3 | VF KEYF7 | VF KEYF8

ACTUATORS



FD | FP

CONTACT BLOCKS



18 1NO+1NC slow action | **20** 1NO+2NC slow action | **21** 3NC slow action | **22** 2NO+1NC slow action

28 1NO+2NC slow action | **29** 3NC slow action | **30** 3NC slow action | **33** 1NO+1NC slow action | **34** 2NC slow action

CONDUIT ENTRIES

Threaded conduit entry (standard)

M2	M20x1.5 (standard)
	PG 13.5

With cable gland

K23	for cables Ø 6 … 12 mm
K27	for cables Ø 3 … 7 mm

With M12 plastic connector

K45	8-pole, bottom
K70	4-pole, bottom

With M12 metal connector

K40	8-pole, bottom
K60	4-pole, bottom

product option

Sold separately as accessory

Code structure

Attention! The feasibility of a code number does not mean the effective availability of a product. Please contact our sales office.

article | options | options

FD 1899-F1GM2K50T6V200

Housing	
FD	metal, one conduit entry
FP	technopolymer, one conduit entry

Contact block		
	Contacts activated by the lock	Contacts activated by actuator extraction
18	1NO+1NC	
20	1NO+2NC	
21	3NC	
22	2NO+1NC	
28	1NO+1NC	1NC
29	2NC	1NC
30	1NC	2NC
33	1NO+1NC	
34	2NC	

Actuators	
	without actuator (standard)
F	straight actuator VF KEYF
F1	angled actuator VF KEYF1
F2	jointed actuator VF KEYF2
F3	jointed actuator adjustable in two directions VF KEYF3
F7	jointed actuator adjustable in one direction VF KEYF7
F8	universal actuator VF KEYF8

Contact type	
	silver contacts (standard)
G	silver contacts with 1 µm gold coating
G1	silver contacts, 2.5 µm gold coating (not for contact blocks 20, 21, 22, 28, 29, 30, 33, 34)

Threaded conduit entry	
M2	M20x1.5 (standard)
	PG 13.5

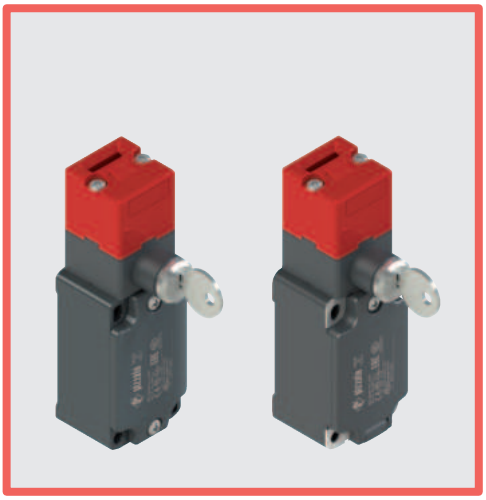
Pre-installed cable glands or connectors	
	no cable gland or connector (standard)
K23	cable gland for cables Ø 6 … 12 mm
K40	M12 metal connector, 8-pole
K50	M12 metal connector, 5-pole
…	…

For the complete list of possible combinations please contact our technical department.

Ambient temperature	
	-25°C … +80°C (standard)
T6	-40°C … +80°C

Lock key coding	
	one standard key coding (371)
V200	up to 8 different key codings

Safety switches with separate actuator and **key release**



Main features

- Metal housing or technopolymer housing, one conduit entry
- Protection degree IP67
- 9 contact blocks available
- 6 stainless steel actuators available
- Versions with assembled M12 connector
- Versions with gold-plated silver contacts
- Strong actuator locking (1000 N)
- Release of the actuator by key

Quality marks:

IMQ approval:	EG605
UL approval:	E131787
CCC approval:	2024010305654835
EAC approval:	RU Д-IT.PA07.B.37848/24

Technical data

Housing

FP series housing made of glass fibre reinforced technopolymer, self-extinguishing, shock-proof and with double insulation: ⧈
FD series: metal housing, baked powder coating.
Metal head, baked epoxy powder coating.

One threaded conduit entry:	M20x1.5 (standard)
Protection degree:	IP67 acc. to EN 60529 with cable gland of equal or higher protection degree

General data

"Maximum SIL" up to:	SIL 3 acc. to EN IEC 62061
Performance Level (PL) up to:	PL e acc. to EN ISO 13849-1
Interlock with mechanical lock, coded:	type 2 acc. to EN ISO 14119
Coding level:	low acc. to EN ISO 14119
Safety parameters:	
B_{10D}:	1,000,000 for NC contacts
Mission time:	20 years
Ambient temperature:	-25°C … +80°C (standard) -40°C … +80°C (T6 option)
Max. actuation frequency:	3600 operating cycles/hour
Mechanical endurance:	500,000 operating cycles
Max. actuation speed:	0.5 m/s
Min. actuation speed:	1 mm/s
Maximum force before breakage F_{TEST}:	1000 N acc. to EN ISO 14119
Max. holding force F_{ZH}:	770 N acc. to EN ISO 14119
Max. clearance of the actuator:	4.5 mm
Actuator extraction force:	30 N
Tightening torques for installation:	see page 379
Wire cross-sections and wire stripping lengths:	see page 399

In compliance with standards:
IEC 60947-5-1, IEC 60947-1, IEC 60204-1, EN ISO 14119, EN ISO 12100, IEC 60529, EN IEC 63000, BG-GS-ET-15, UL 508, CSA C22.2 No. 14.
Approvals:
EN 60947-5-1, UL 508, CSA C22.2 No. 14, GB/T14048.5

Compliance with the requirements of:
Machinery Directive 2006/42/EC, EMC Directive 2014/30/EU, RoHS Directive 2011/65/EU.
Positive contact opening in conformity with standards:
IEC 60947-5-1, EN 60947-5-1.

⚠ **If not expressly indicated in this chapter, for correct installation and utilization of all articles see chapter Utilization requirements from page 377 to page 392.**

	Electrical data		Utilization category
without connector	Thermal current (I_{th}):	10 A	Alternating current: AC15 (50÷60 Hz)
	Rated insulation voltage (U_i):	500 Vac 600 Vdc 400 Vac 500 Vdc (contact blocks 20, 21, 22, 28, 29, 30, 33, 34)	U_e (V) 250 400 500 I_e (A) 6 4 1
	Rated impulse withstand voltage (U_{imp}):	6 kV 4 kV (contact blocks 20, 21, 22, 28, 29, 30, 33, 34)	Direct current: DC13
	Conditional short circuit current:	1000 A acc. to EN 60947-5-1	U_e (V) 24 125 250
	Protection against short circuits:	type aM fuse 10 A 500 V	I_e (A) 3 0.55 0.3
	Pollution degree:	3	
with M12 connector, 4 and 5-pole	Thermal current (I_{th}):	4 A	Alternating current: AC15 (50÷60 Hz)
	Rated insulation voltage (U_i):	250 Vac 300 Vdc	U_e (V) 24 120 250 I_e (A) 4 4 4
	Protection against short circuits:	type gG fuse 4 A 500 V	Direct current: DC13
	Pollution degree:	3	U_e (V) 24 125 250 I_e (A) 3 0.55 0.3
with M12 connector, 8-pole	Thermal current (I_{th}):	2 A	Alternating current: AC15 (50÷60 Hz)
	Rated insulation voltage (U_i):	30 Vac 36 Vdc	U_e (V) 24 I_e (A) 2
	Protection against short circuits:	type gG fuse 2 A 500 V	Direct current: DC13
	Pollution degree:	3	U_e (V) 24 I_e (A) 2

Features approved by IMQ

Rated insulation voltage (U_i):	500 Vac 400 Vac (for contact blocks 2, 11, 12, 20, 21, 22, 28, 29, 30, 33, 34, 37)
Conventional free air thermal current (I_{th}):	10 A
Protection against short circuits:	type aM fuse 10 A 500 V
Rated impulse withstand voltage (U_{imp}):	6 kV 4 kV (for contact blocks 20, 21, 22, 28, 29, 30, 33, 34)
Protection degree of the housing:	IP67
MV terminals (screw terminals)	
Pollution degree:	3
Utilization category:	AC15
Operating voltage (U_e):	400 Vac (50 Hz)
Operating current (I_e):	3 A

Forms of the contact element: Za, Za+Za, X+X, Zb, Y+Y, Y+Y+X, Y+Y+Y, Y+X+X, Y, X.
Positive opening of contacts on contact blocks 5, 6, 7, 8, 9, 11, 13, 14, 16, 17, 18, 19, 20, 21, 22, 28, 29, 30, 33, 34, 37, 38, 39, 66.
In compliance with standards: EN 60947-1, EN 60947-5-1, fundamental requirements of the Low Voltage Directive 2014/35/EU.

Please contact our technical department for the list of approved products.

Features approved by UL

Electrical Ratings:	Q300 pilot duty (69 VA, 125-250 V dc) A600 pilot duty (720 VA, 120-600 V ac)
Environmental Ratings:	Types 1, 4X, 12, 13

Use 60 or 75 °C copper (Cu) conductor and wire size range 12, 14 AWG, stranded or solid. The terminal tightening torque of 7.1 lb in (0.8 Nm).

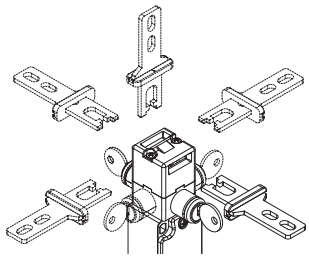
For FP series: the hub is to be connected to the conduit before the hub is connected to the enclosure.

Please contact our technical department for the list of approved products.

Description

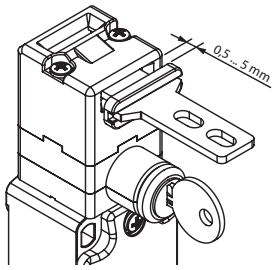
In these switches, equipped with a sturdy lock, the actuator can be removed from the head only after a complete 180° rotation of the key in the lock. The electrical contacts are switched as the key is turned; the actuator is released only after the NC contacts have been positively opened. Contacts activated by the lock are reset to the initial position only with inserted actuator and with the key in the locking position. It is impossible to rotate the key when the key locking device is unlocked and the actuator is removed (C state). These switches are considered interlocks with guard locking in accordance with ISO 14119, and the product is marked on the side with the symbol shown.

Head and release devices with variable orientation



The head can be quickly turned to each of the four sides of the switch by unfastening the two fastening screws.
The auxiliary key release device can be rotated in 90° steps as well. This enables the switch to assume 32 different configurations.

Adjustment range



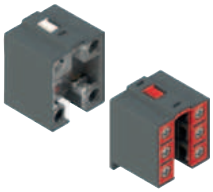
The actuation head of this switch features a wide range of travel. In this way the guard can oscillate along the direction of insertion (4.5 mm) without causing unwanted machine shutdowns. This wide range of travel is available in all actuators in order to ensure maximum device reliability.

Protection degree IP67

IP67

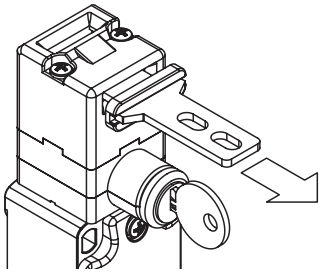
These devices are designed to be used under the toughest environmental conditions, and they pass the IP67 immersion test acc. to EN 60529. They can therefore be used in all environments where the maximum degree of protection is required for the housing.

Contact blocks



Contact blocks with captive screws, finger protection, twin bridge contacts and double interruption for higher contact reliability.

Holding force of the unlocked actuator



The inside of each switch features a device which holds the actuator in its closed position. Ideal for all those applications where several guards are unlocked simultaneously, but only one is actually opened. The device keeps all the unlocked guards in their position with a retaining force of approx. 30 N, stopping any vibrations or gusts of wind from opening them.

Extended temperature range

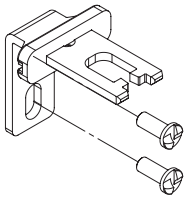
-40°C

These devices are also available in a special version suitable for an ambient operating temperature range from -40°C up to +80°C.
They can therefore be used for applications in cold stores, sterilisers and other equipment with low temperature environments. The special materials used to produce these versions retain their characteristics even under these conditions, thereby expanding the installation possibilities.

Laser engraving

All devices are marked using a dedicated indelible laser system. These engravings are therefore suitable for extreme environments too. Thanks to this system that does not use labels, the loss of plate data is prevented and a greater resistance of the marking is achieved over time.

Safety screws for actuators

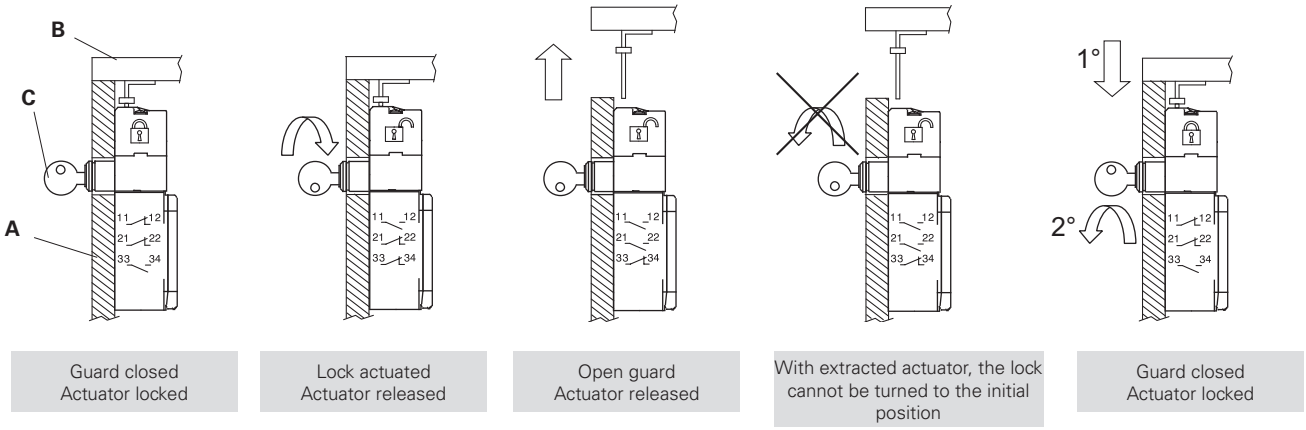


As required by ISO 14119, the actuator must be fixed immovably to the guard frame. Pan head safety screws with one-way fitting are available for this purpose. With this screw type, the actuators cannot be removed or tampered by using common tools. See accessories on page 349.

Safety switches with separate actuator and **key release**

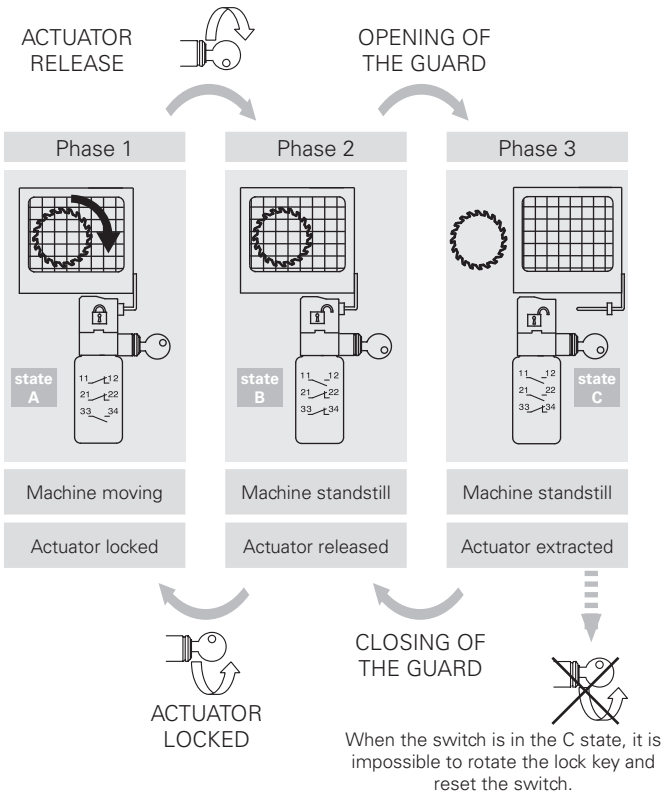
Operation

The switch is fastened to the machine body (A), while the stainless steel actuator is fastened to the guard (B). Once installed, the switch will firmly lock the actuator. To remove the actuator, the lock must be unlocked by turning the key (C). When the actuator is removed, the key cannot be put into the initial position anymore. The example shows how the contacts of the lock and actuator are switched and how the switch can be installed within the machine in such a way that only the release device is visible from the outside.



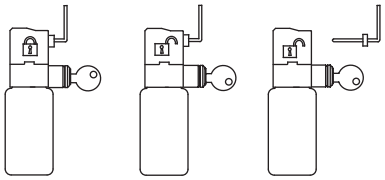
Guard closed Actuator locked	Lock actuated Actuator released	Open guard Actuator released	With extracted actuator, the lock cannot be turned to the initial position	Guard closed Actuator locked

Operating phases



When the switch is in the C state, it is impossible to rotate the lock key and reset the switch.

Contact positions related to switch states

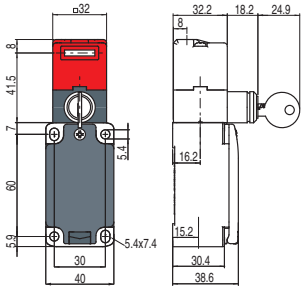
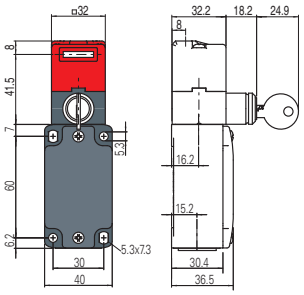
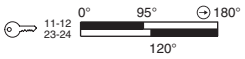
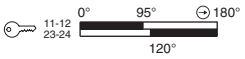
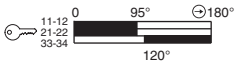
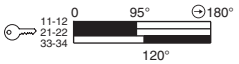
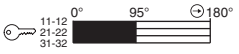
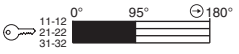
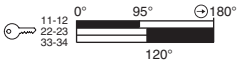
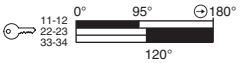
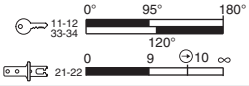
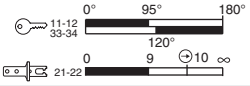
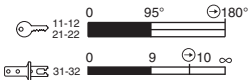
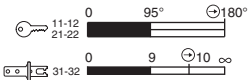
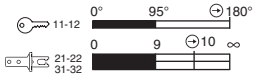
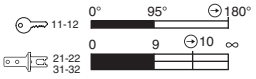
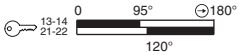
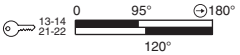
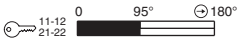
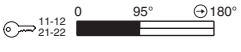
Operating state	state A	state B	state C
Actuator	Inserted and locked	Inserted and released	Extracted
Lock	Closed	Open	Open
Contact block			
FD 1899 1NO+1NC controlled by the lock	11–12 23–24	11 12 23 24	11 12 23 24
FD 2099 1NO+2NC controlled by the lock	11–12 21–22 33–34	11 12 21 22 33 34	11 12 21 22 33 34
FD 2199 3NC controlled by the lock	11–12 21–22 31–32	11 12 21 22 31 32	11 12 21 22 31 32
FD 2299 2NO+1NC controlled by the lock	11–12 23–24 33–34	11 12 23 24 33 34	11 12 23 24 33 34
FD 2899 1NO+1NC controlled by the lock 1NC controlled by the actuator	11–12 21–22 33–34	11 12 21 22 33 34	11 12 21 22 33 34
FD 2999 2NC controlled by the lock 1NC controlled by the actuator	11–12 21–22 31–32	11 12 21 22 31 32	11 12 21 22 31 32
FD 3099 1NC controlled by the lock 2NC controlled by the actuator	11–12 21–22 31–32	11 12 21 22 31 32	11 12 21 22 31 32

The key can be extracted from the lock with locked or released actuator.

Limits of use

Do not use where dust and dirt may penetrate in any way into the head and deposit there. Especially not where powder, shavings, concrete or chemicals are sprayed. Adhere to the EN ISO 14119 requirements regarding low coding level for interlocks. Do not use in environments with presence of explosive or flammable gas. In these cases, use ATEX products (see dedicated Pizzato catalogue).

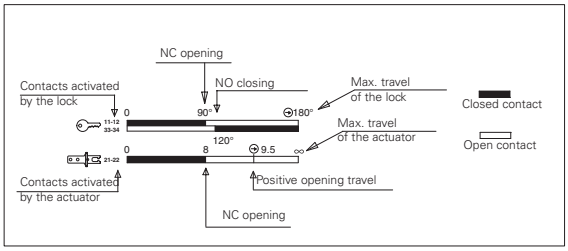
Attention! These switches alone are not suitable for applications where operators may physically enter the dangerous area, because an eventual closing of the door behind them could restart the machine operation. In these cases, the maintenance personnel must use the actuator entry locking device VF KB1 shown on page 120.

Contact type: L = slow action / Contact block		Technopolymer housing Without actuator, supplied with two keys	Metal housing Without actuator, supplied with two keys
			
18	L	FP 1899-M2 1NO+1NC	FD 1899-M2 1NO+1NC
			
20	L	FP 2099-M2 1NO+2NC	FD 2099-M2 1NO+2NC
			
21	L	FP 2199-M2 3NC	FD 2199-M2 3NC
			
22	L	FP 2299-M2 2NO+1NC	FD 2299-M2 2NO+1NC
			
28	L	FP 2899-M2 1NO+2NC	FD 2899-M2 1NO+2NC
			
29	L	FP 2999-M2 3NC	FD 2999-M2 3NC
			
30	L	FP 3099-M2 3NC	FD 3099-M2 3NC
			
33	L	FP 3399-M2 1NO+1NC	FD 3399-M2 1NO+1NC
			
34	L	FP 3499-M2 2NC	FD 3499-M2 2NC
			
Actuating force		30 N (40 N ⊖)	30 N (40 N ⊖)

Legend: ⊖ With positive opening according to EN 60947-5-1, interlock with lock monitoring acc. to EN ISO 14119

How to read travel diagrams

All values in the diagrams are in mm or in degrees



IMPORTANT:
The state of the NC contact (⊶) refers to the switch with inserted actuator and locked lock. In **safety applications**, actuate the switch **at least up to the positive opening travel** shown in the travel diagrams with symbol ⊖. Actuate the switch **at least with the positive opening force**, reported in brackets below each article, next to the actuating force value.

All values in the drawings are in mm

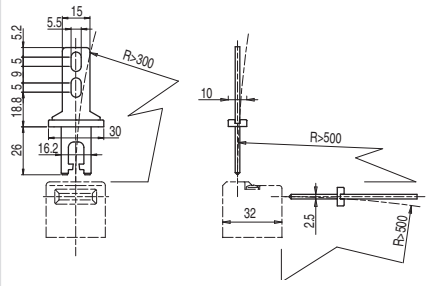
Accessories See page 349

➔ The 2D and 3D files are available at **www.pizzato.com**

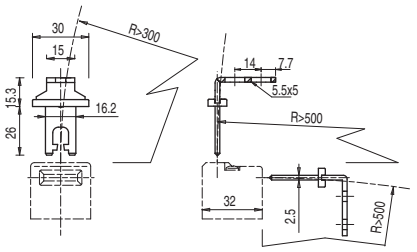
Stainless steel actuators

IMPORTANT: These actuators can be used only with items of the FD, FP, FL, FC, and FS series (e.g. FD 1899-M2).
Low coding level acc. to EN ISO 14119.

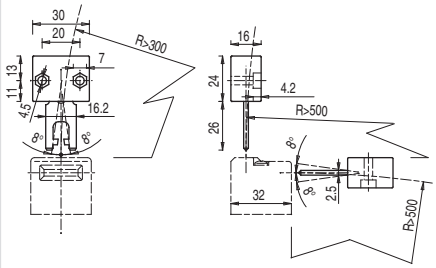
Article	Description
VF KEYF	Straight actuator



Article	Description
VF KEYF1	Angled actuator

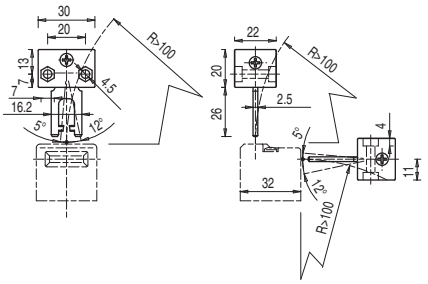


Article	Description
VF KEYF2	Jointed actuator



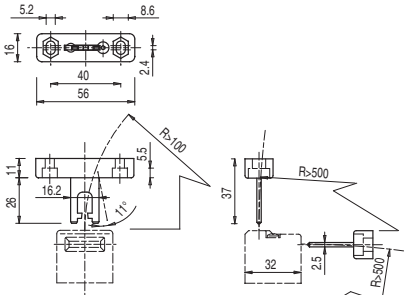
The actuator can flex in four directions for applications where the guard alignment is not precise.

Article	Description
VF KEYF3	Actuator adjustable in two directions



Actuator adjustable in two directions for guards with reduced dimensions.

Article	Description
VF KEYF7	Actuator adjustable in one direction



Actuator adjustable in one direction for guards with reduced dimensions.

All values in the drawings are in mm

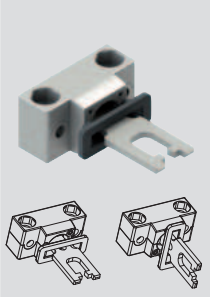
Accessories See page 349

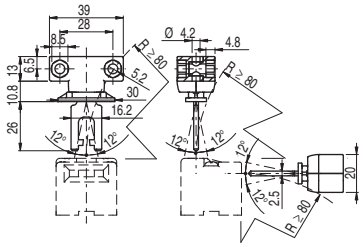
→ The 2D and 3D files are available at **www.pizzato.com**

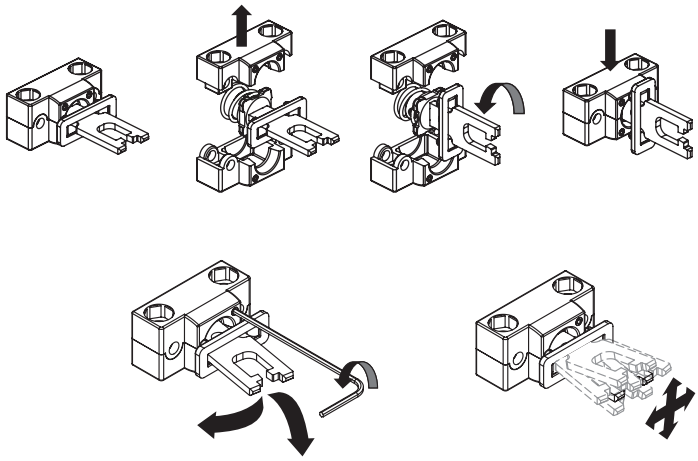
Universal actuator VF KEYF8

IMPORTANT: These actuators can be used only with items of the FD, FP, FL, FC, and FS series (e.g. FD 1899-M2).
Low coding level acc. to EN ISO 14119.

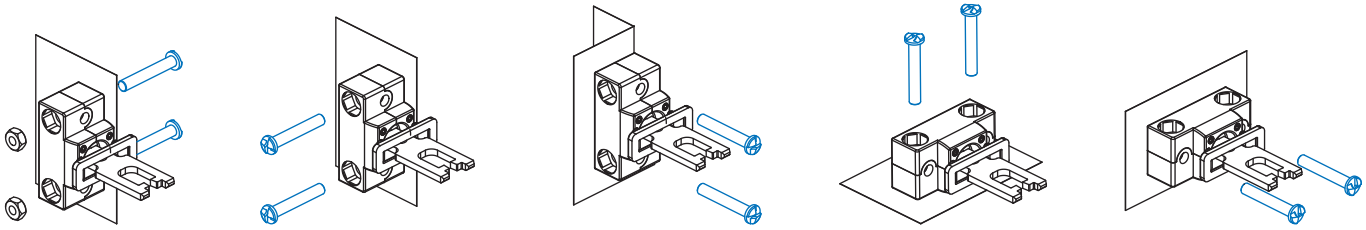
Article	Description
VF KEYF8	Universal actuator





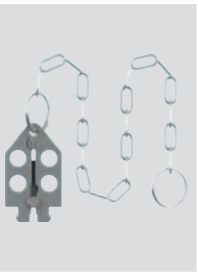


Jointed actuator for guards with poor alignment, adjustable in two dimensions for small doors; can be mounted in various positions.
The metal fixing body has two pairs of bore holes; it is provided for rotating the working plane of the actuator by 90°.



Accessories

Article	Description
VF KB1	Lock-out device



Padlockable lock-out device to prevent the actuator entry and the accidental closing of the door behind operators while they are in the danger area.
Hole diameter for padlocks: 9 mm.

Article	Description
VF KLA371	Set of two locking keys

Extra copy of the locking keys to be purchased if further keys are needed (standard supply: 2 units).
The keys of all switches have the same code. Other codes on request.

All values in the drawings are in mm

Accessories See page 349

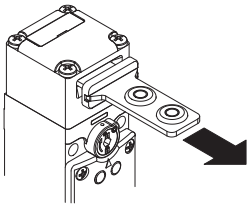
➔ The 2D and 3D files are available at **www.pizzato.com**

FG series safety switches with separate actuator with lock

Description

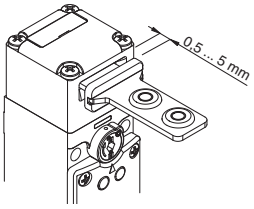
These switches are used on machines where the hazardous conditions remain for a while, even after the machines have been switched off, for example because of mechanical inertia of pulleys, saw disks, parts under pressure or with high temperatures. Thus, the switches can also be used if individual guards are only to be opened under certain conditions.
The versions with solenoid actuated NC contacts are considered interlocks with locking in accordance with ISO 14119, and the product's label is marked with the symbol shown.

Holding force of the locked actuator



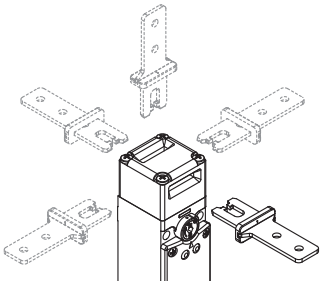
The strong interlocking system guarantees a maximum actuator holding force of F_{TEST} = 3000 N.

Wide-ranging actuator travel



The actuation head of this switch features a wide range of travel. In this way the guard can oscillate along the direction of insertion (4.5 mm) without causing unwanted machine shutdowns. This wide range of travel is available in all actuators in order to ensure maximum device reliability.

Heads and devices with variable orientation

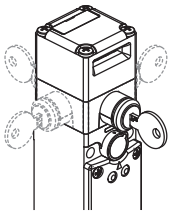


The system can be variably configured by loosening the 4 screws on the head.
The key release device and the release button can also be rotated and secured independently of one another in steps of 90°. The device can thus assume 32 different configurations.

Contact blocks with 4 contacts

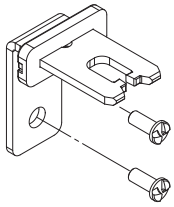
Innovative contact block with 4 contacts, available in various contact configurations for monitoring the actuator or the solenoid (patented). The unit is supplied with captive screws and self-lifting clamping plates. Removable finger protection for eyelet terminal.
High-reliability electrical contacts with 4 contact points and double interruption.

Turnable key release with lock



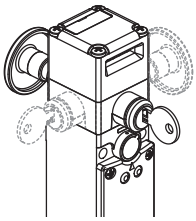
The auxiliary key release device is used to allow the maintenance or the entry into the machinery to authorized personnel only. Turning the key corresponds to actuating the solenoid: the actuator is released. The device can be turned, thereby enabling installation of the safety switch in the machine while the release device remains accessible on the outside of the guard.

Safety screws for actuators



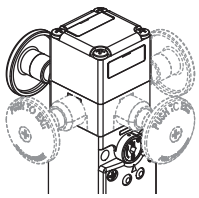
As required by EN ISO 14119, the actuator must be fixed immovably to the guard frame. Pan head safety screws with one-way fitting are available for this purpose. With this screw type, the actuators cannot be removed or tampered by using common tools. See accessories on page 349.

Key release device and escape release button



This device performs simultaneously the two functions mentioned above. The lock and button can be rotated in this case as well; the release button can be ordered with various lengths. The release button has priority over the lock, i.e., the emergency escape can be actuated to unlock the switch even if the lock is locked. To reset the switch, the lock and the button must be returned to their initial position.

Escape release button

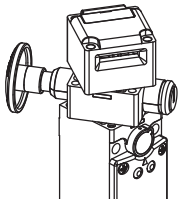


This device is used to safeguard a hazardous area that an operator may enter with his entire body. The release button, which is oriented towards the inside of the danger zone, allows the operator to escape even in the event of a power failure. Pushing the button results in the same function as the auxiliary release device. To reset the switch, simply return the button to its initial position. The escape release button can be rotated and is available with different lengths. It is fixed to the switch by means of a screw allowing the installation of the switch both inside and outside the guards.

Key release with triangular key

The auxiliary key release is also available with option V73, a variant with triangular key acc. to DIN 22417. This option can be used with installations in which the auxiliary release is to be actuated with a triangular key that is not normally available.
On request, option V70 is also available, with which the auxiliary release returns to the initial position with the aid of a spring.

Non-detachable heads and release devices



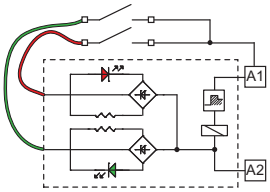
The head and the release device can be rotated but cannot be detached from each other. This makes the switch more secure since the problem of incorrect assembly by the installer cannot occur; in addition, the risk of damage is lower (loss of small parts, penetration of dirt, etc.).

LED display unit, type A

In the version with LED display unit of type A, two green LEDs are switched-on directly by the power supply of the solenoid. Wiring is not necessary.

LED display unit, types B and C

In the version with LED display unit of type B, connection wires from two LEDs are available, one green and one red. By means of suitable connections on the contact block, various operating states of the switch can be displayed externally.



Protection degree IP67

IP67

These devices are designed to be used under the toughest environmental conditions, and they pass the IP67 immersion test acc. to EN 60529. They can therefore be used in all environments where the maximum degree of protection is required for the housing.

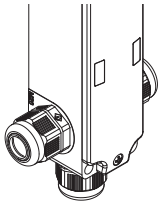
Extended temperature range

-40°C

These devices are also available in a special version suitable for an ambient operating temperature range from -40°C up to +60°C.

They can therefore be used for applications in cold stores, sterilisers, and other equipment operated in very low-temperature environments. The special materials used to produce these versions retain their characteristics even under these conditions, thereby expanding the installation possibilities.

Three conduit entries



The switch is provided with three conduit entries in different directions. This allows its application in series connections or in narrow places.

Laser engraving

All FG series switches are permanently marked with a special laser system. As a result, the marking remains legible even under extreme operating conditions. Thanks to this system that does not use labels, the loss of plate data is prevented and a greater resistance of the marking is achieved over time.

Sealable auxiliary release device

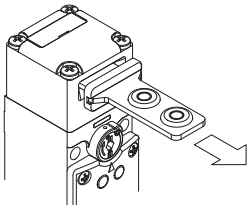
Switches with locked actuator with deactivated solenoid (function principle D) are equipped with an auxiliary release device for the solenoid to simplify installation of the switch and to facilitate entry into the danger zone in the event of a power failure. The auxiliary release device acts on the switch exactly as if the solenoid was energised. As a result, it also actuates the electrical contacts. Can only be actuated with the use of two tools; this ensures adequate protection against tampering. If necessary, it can be sealed using the appropriate hole.

Access monitoring

P-KUBE 1 P-KUBE Fast P-KUBE Lite

These safety switches alone do not provide sufficient personal protection to the operators or maintenance personnel in situations where they completely enter the danger zone, since unintentional closing of a door after entry could cause the machine to re-start. If the re-start release is completely dependent on these switches, a system for preventing this danger must be provided, e.g. the padlockable device for actuator entry locking VF KB2 (page 135) or a safety handle, such as P-KUBE 1 (page 225), P-KUBE Fast (page 237) or P-KUBE Lite (page 241).

Holding force of the unlocked actuator



The inside of each switch features a device which holds the actuator in its closed position. Ideal for all those applications where several guards are unlocked simultaneously, but only one is actually opened. The device keeps all the unlocked guards in their position with a retaining force of approx. 30 N, stopping any vibrations or gusts of wind from opening them.

LED signalling lights

Thanks to the three threaded cable entries, the high luminosity LED signalling lights of the VF SL series can be installed on the switch.

The LED signalling lights can be be easily installed by screwing them on one of the conduit entries not used for electric cables. They can be used for many different purposes: for example, to signal, from a distance, whether the switch has been actuated; whether the guard has closed correctly; or whether the guard is locked or unlocked.

For more information see chapter Accessories, page 349.

Selection diagram

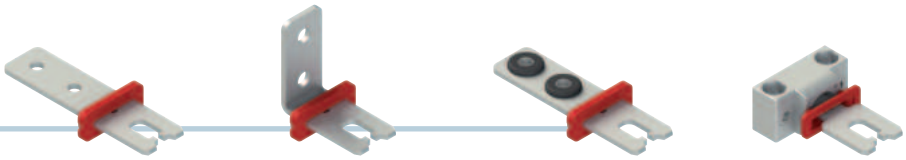
SAFETY HANDLES

P-KUBE 1
See page 225

P-KUBE Fast
See page 237

P-KUBE Lite
See page 241

ACTUATORS

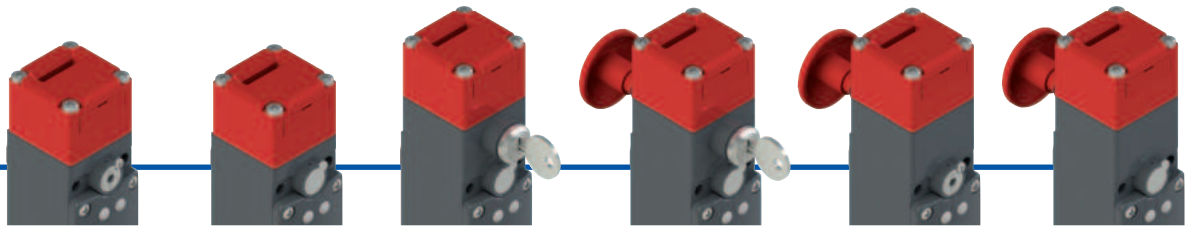


VF KEYF20

VF KEYF21

VF KEYF22

VF KEYF28



D1D
locked actuator with **de-energised** solenoid with sealable auxiliary release device

D1E
locked actuator with **energised** solenoid

D5D
locked actuator with **de-energised** solenoid with auxiliary key release

D6D
locked actuator with **de-energised** solenoid with auxiliary key release and escape release button

D7D
locked actuator with **de-energised** solenoid with sealable auxiliary release device and escape release button

D7E
locked actuator with **energised** solenoid with escape release button

HEAD TYPE AND OPERATING PRINCIPLE

SIGNALLING LEDS

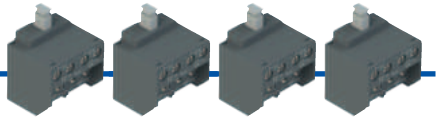
A
two green LEDs switched-on by the solenoid power supply

B
red and green LEDs, freely configurable

C
orange and green LEDs, freely configurable

Z
without LED

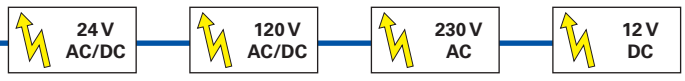
CONTACT BLOCKS



For other available contact blocks, see page 129

	60A	**60B**	**60C**	**60D**
	1NO+1NC	2NC	3NC	1NO+1NC
	1NO+1NC	1NO+1NC	1NC	2NC

SOLENOID SUPPLY VOLTAGE



0 **1** **2** **3**

CONDUIT ENTRIES

Threaded conduit entry M20

With M23 metal connector clockwise numbering

K900	12-pole, bottom
K901	12-pole, right
K902	12-pole, left

With M12 metal connector clockwise numbering

K110	12-pole, bottom
K111	12-pole, right
K112	12-pole, left

product option

Sold separately as accessory

Code structure

Attention! The feasibility of a code number does not mean the effective availability of a product. Please contact our sales office.

article: **FG 60AD1D0A** — options: **-LP30F20GK900T6V34**

Contact block

	Contacts activated by the solenoid	Contacts activated by the actuator
60A	1NO+1NC	1NO+1NC
60B	2NC	1NO+1NC
60C	3NC	1NC
60D	1NO+1NC	2NC
60E	1NO+2NC	1NC
60F	1NO+2NC	1NO
60G	2NC	2NC
60H	4NC	/
60I	3NC	1NO
60L	2NO+1NC	1NC
60M	2NO+1NC	1NO
60N	1NO+1NC	2NO
60P	1NC	3NC
60R	2NO+2NC	/
60S	1NC	2NO+1NC
60T	1NC	1NO+2NC
60U	/	4NC
60V	2NC	2NO
60X	1NO	3NC
60Y	1NO	1NO+2NC
61A	/	1NO+3NC
61B	/	2NO+2NC
61C	/	3NO+1NC
61D	1NC	3NO
61E	1NO	2NO+1NC
61G	2NO	1NO+1NC
61H	2NO	2NC
61M	3NO	1NC
61R	1NO+3NC	/
61S	3NO+1NC	/

Note: contact blocks 60U, 61A, 61B, 61C cannot be combined with operating principles D6D, D7D, D7E.

Operating principle

D1D	locked actuator with de-energised solenoid. With sealable auxiliary release device.
D1E	locked actuator with energised solenoid
D5D	locked actuator with de-energised solenoid. With auxiliary key release.
D6D	locked actuator with de-energised solenoid. With auxiliary key release and escape release button.
D7D	locked actuator with de-energised solenoid. With sealable auxiliary release device and escape release button.
D7E	locked actuator with energised solenoid. With escape release button

Solenoid supply voltage

0	24 Vac/dc (-10% … +10%)
1	120 Vac/dc (-15% … +10%)
2	230 Vac (-15% … +10%)
3	12 Vdc (-15% … +20%)

Signalling LED

A	two green LEDs switched-on by the solenoid power supply
B	red and green LEDs, freely configurable
C	orange and green LEDs, freely configurable
Z	without LED

Release button length

	for max. 15 mm wall thickness (standard)
LP30	for max. 30 mm wall thickness
LP40	for max. 40 mm wall thickness
LP60	for max. 60 mm wall thickness
LPRG	adjustable, for wall thickness from 60 mm to 500 mm

Actuators

	without actuator (standard)
F20	straight actuator VF KEYF20
F21	angled actuator VF KEYF21
F22	actuator with rubber pads VF KEYF22
F28	universal actuator VF KEYF28

Contact type

	silver contacts (standard)
G	silver contacts with 1 µm gold coating

Pre-installed connectors

	without connector (standard)
K900	M23 metal connector, 12-pole, bottom
…	…
K110	M12 metal connector, 12-pole, bottom
…	…

For the complete list of possible combinations please contact our technical department.

Ambient temperature

	-25°C … +60°C (standard)
T6	-40°C … +60°C

Auxiliary release options
(for articles FG •••D5D••, FG •••D6D•• only)

	The key can be removed in locked and unlocked actuator position (standard)
V34	The key can be removed only in the locked position of the actuator
V70	Key release with triangular key with spring return
V73	Key release with triangular key, no spring return

FG series safety switches with separate actuator with lock

Main features

- Actuator holding force F_{TEST}: 3000 N
- 30 contact blocks with 4 contacts
- Metal housing, three M20 conduit entries
- Protection degree IP67
- Versions with key release and escape release button
- 4 stainless steel actuators
- Head and release devices, individually turnable and non-detachable
- Signalling LEDs
- Operation with energised or de-energised solenoid

Quality marks:

IMQ approval:	CA02.03808
UL approval:	E131787
CCC approval:	2024010305656751
EAC approval:	RU Д-IT.PA07.B.37848/24

Technical data

Housing

Metal head and housing, baked powder coating.

Three threaded conduit entries:	M20x1.5 (standard)
Protection degree:	IP67 acc. to EN 60529 with cable gland of equal or higher protection degree

General data

"Maximum SIL" up to:	SIL 3 acc. to EN IEC 62061
Performance Level (PL) up to:	PL e acc. to EN ISO 13849-1
Interlock with mechanical lock, coded:	type 2 acc. to EN ISO 14119
Coding level:	low acc. to EN ISO 14119
Safety parameters:	
B_{10D}:	5,000,000 for NC contacts
Mission time:	20 years
Ambient temperature:	-25°C … +60°C (standard) -40°C … +60°C (T6 option)
Max. actuation frequency:	600 operating cycles/hour
Mechanical endurance:	1 million operating cycles
Max. actuation speed:	0.5 m/s
Min. actuation speed:	1 mm/s
Maximum force before breakage F_{TEST}:	3000 N acc. to EN ISO 14119
Max. holding force F_{ZH}:	2300 N acc. to EN ISO 14119
Maximum clearance of locked actuator:	4.5 mm
Released actuator extraction force:	30 N
Tightening torques for installation:	see page 379
Wire cross-sections and wire stripping lengths:	see page 402

Solenoid

Duty cycle:	100% ED (continuous operation)
Solenoid consumption:	9 VA

In compliance with standards:
IEC 60947-5-1, IEC 60947-1, IEC 60204-1, EN ISO 14119, EN ISO 12100, IEC 60529, IEC 61000-6-2, IEC 61000-6-3, EN IEC 63000, BG-GS-ET-15, BG-GS-ET-19, UL 508, CSA C22.2 No. 14.

Approvals:
EN 60947-5-1, UL 508, CSA C22.2 No. 14, GB/T14048.5

Compliance with the requirements of:
Machinery Directive 2006/42/EC, EMC Directive 2014/30/EU, RoHS Directive 2011/65/EU.

Positive contact opening in conformity with standards:
IEC 60947-5-1, EN 60947-5-1.

⚠ **If not expressly indicated in this chapter, for correct installation and utilization of all articles see chapter Utilization requirements from page 377 to page 392.**

	Electrical data		Utilization category
without connector	Thermal current (I_{th}):	10 A	Alternating current: AC15 (50÷60 Hz) U_e (V) 120 250 400 I_e (A) 6 5 3 Direct current: DC13 U_e (V) 24 125 250 I_e (A) 3 0.7 0.4
	Rated insulation voltage (U_i):	400 Vac 300 Vdc	
	Rated impulse withstand voltage (U_{imp}):	6 kV	
	Conditional short circuit current:	1000 A acc. to EN 60947-5-1	
	Protection against short circuits:	type gG fuse 10 A 500 V	
	Pollution degree:	3	
with M23 connector, 12-pole	Thermal current (I_{th}):	8 A	Alternating current: AC15 (50÷60 Hz) U_e (V) 120 250 I_e (A) 6 5 Direct current: DC13 U_e (V) 24 125 250 I_e (A) 3 0.7 0.4
	Rated insulation voltage (U_i):	250 Vac 300 Vdc	
	Protection against short circuits:	type gG fuse 8 A 500 V	
	Pollution degree:	3	
with M12 connector, 12-pole	Thermal current (I_{th}):	1.5 A	Alternating current: AC15 (50÷60 Hz) U_e (V) 24 I_e (A) 1.5 Direct current: DC13 U_e (V) 24 I_e (A) 1.5
	Rated insulation voltage (U_i):	30 Vac 36 Vdc	
	Protection against short circuits:	type gG fuse 1.5 A	
	Pollution degree:	3	

Features approved by IMQ

Rated insulation voltage (U_i): 400 Vac
Conventional free air thermal current (I_{th}): 10 A
Rated impulse withstand voltage (U_{imp}): 6 kV
Protection degree of the housing: IP67
MV terminals (screw terminals)
Utilization category: AC15
Operating voltage (U_e): 400 Vac (50 Hz)
Operating current (I_e): 3 A

Forms of the contact element: X+X+X+X, Y+Y+Y+Y, X+Y+Y+Y, X+X+Y+Y, X+X+X+Y
Positive opening of contacts on all contact blocks: 60A, 60B, 60C, 60D, 60E, 60F, 60G, 60H, 60I, 60L, 60M, 60N, 60P, 60R, 60S, 60T, 60U, 60V, 60X, 60Y, 61A, 61B, 61C, 61D, 61E, 61G, 61H, 61M, 61R, 61S
In compliance with standards: EN 60947-1, EN 60947-5-1, fundamental requirements of the Low Voltage Directive 2014/35/EU.

Please contact our technical department for the list of approved products.

Features approved by UL

Electrical Ratings: A300 pilot duty (720 VA, 120-300 Vac)
Q300 pilot duty (69 VA, 125-250 Vdc)
Environmental Ratings: Types 1, 4X, 12, 13

Please contact our technical department for the list of approved products.

Operating principle

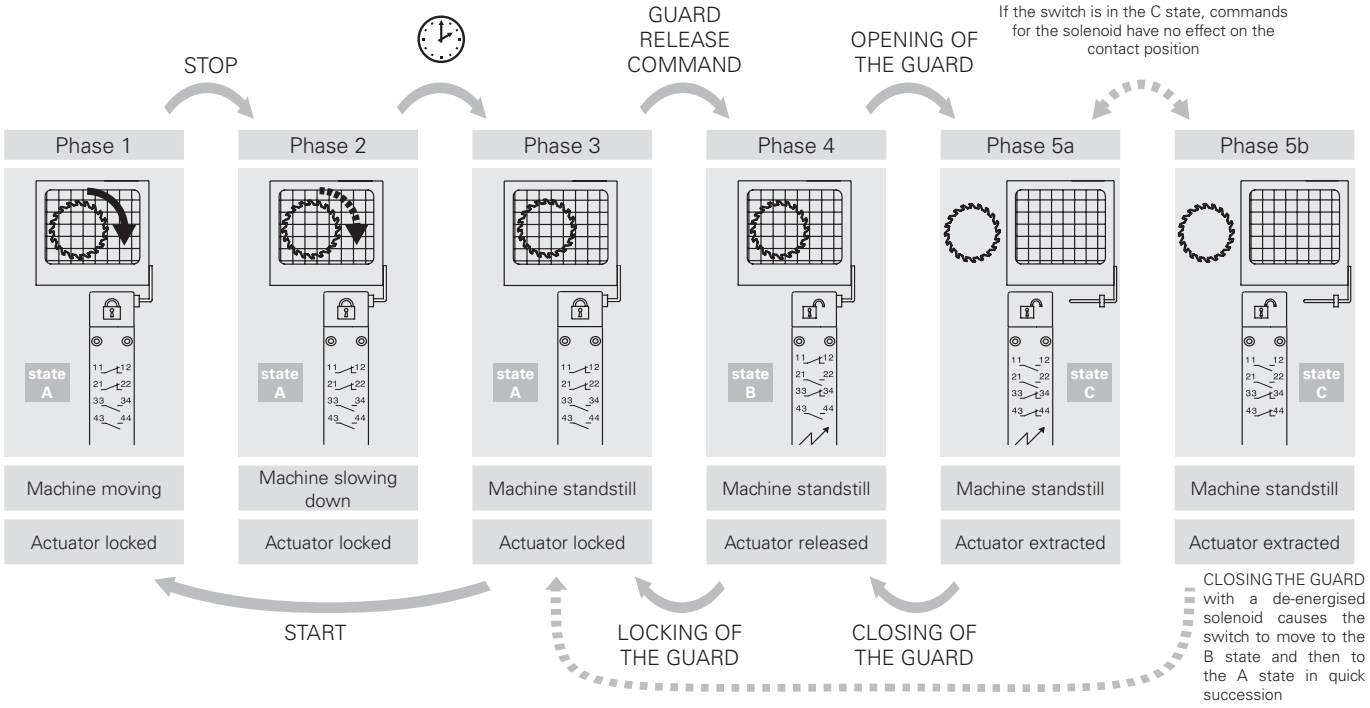
The operating principle of these safety switches allows three different operating states:
state A: with inserted and locked actuator
state B: with inserted but not locked actuator
state C: with extracted actuator
All or some of these states can be monitored by means of electrical NO contacts or NC contacts with positive opening by selecting the appropriate contact blocks. In detail, contact blocks that have electric contacts marked with the symbol of the solenoid ( ) are switched in the transition between the state A and state B, while the electric contacts marked with the symbol of the actuator ( ) are switched between state B and state C.

Operating principle

Select from two operating principles for actuator locking:

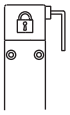
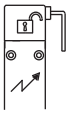
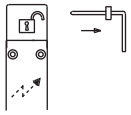
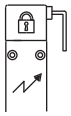
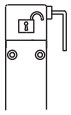
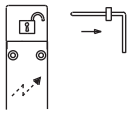
- **Operating principle D**: locked actuator with de-energised solenoid. The actuator is released by energising the solenoid (see example of the operating phases).
- **Operating principle E**: locked actuator with energised solenoid. The actuator is released by switching off the power supply to the solenoid. This version should only be used under certain conditions, since a power failure at the system will result in the immediate opening of the guard.

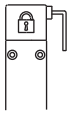
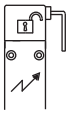
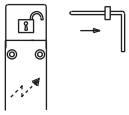
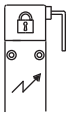
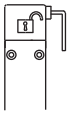
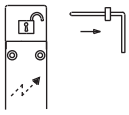
Example: operating phases with FG 60AD1D0A-F21 (switch with operating principle D)



FG series safety switches with separate actuator with lock

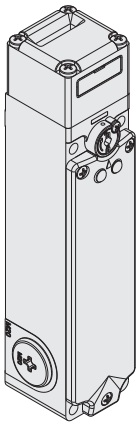
Contact positions related to switch states

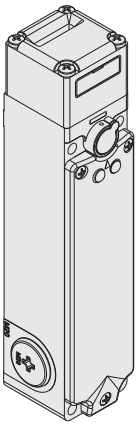
Operating state	Operating principle D locked actuator with de-energised solenoid			Operating principle E locked actuator with energised solenoid		
	state A	state B	state C	state A	state B	state C
Actuator	Inserted and locked	Inserted and released	Extracted	Inserted and locked	Inserted and released	Extracted
Solenoid	De-energised	Energised	-	Energised	De-energised	-
						
FG 60A••••• 1NO+1NC controlled by the solenoid 1NO+1NC controlled by the actuator	11-12 21-22 33-34 43-44	11-12 21-22 33-34 43-44	11-12 21-22 33-34 43-44	11-12 21-22 33-34 43-44	11-12 21-22 33-34 43-44	11-12 21-22 33-34 43-44
FG 60B••••• 2NC controlled by the solenoid 1NO+1NC controlled by the actuator	11-12 21-22 31-32 43-44	11-12 21-22 31-32 43-44	11-12 21-22 31-32 43-44	11-12 21-22 31-32 43-44	11-12 21-22 31-32 43-44	11-12 21-22 31-32 43-44
FG 60C••••• 3NC controlled by the solenoid 1NC controlled by the actuator	11-12 21-22 31-32 41-42	11-12 21-22 31-32 41-42	11-12 21-22 31-32 41-42	11-12 21-22 31-32 41-42	11-12 21-22 31-32 41-42	11-12 21-22 31-32 41-42
FG 60D••••• 1NO+1NC controlled by the solenoid 2NC controlled by the actuator	13-14 21-22 31-32 41-42	13-14 21-22 31-32 41-42	13-14 21-22 31-32 41-42	13-14 21-22 31-32 41-42	13-14 21-22 31-32 41-42	13-14 21-22 31-32 41-42
FG 60E••••• 1NO+2NC controlled by the solenoid 1NC controlled by the actuator	11-12 21-22 31-32 43-44	11-12 21-22 31-32 43-44	11-12 21-22 31-32 43-44	11-12 21-22 31-32 43-44	11-12 21-22 31-32 43-44	11-12 21-22 31-32 43-44
FG 60F••••• 1NO+2NC controlled by the solenoid 1NO controlled by the actuator	11-12 21-22 33-34 43-44	11-12 21-22 33-34 43-44	11-12 21-22 33-34 43-44	11-12 21-22 33-34 43-44	11-12 21-22 33-34 43-44	11-12 21-22 33-34 43-44
FG 60G••••• 2NC controlled by the solenoid 2NC controlled by the actuator	11-12 21-22 31-32 41-42	11-12 21-22 31-32 41-42	11-12 21-22 31-32 41-42	11-12 21-22 31-32 41-42	11-12 21-22 31-32 41-42	11-12 21-22 31-32 41-42
FG 60H••••• 4NC controlled by the solenoid	11-12 21-22 31-32 41-42	11-12 21-22 31-32 41-42	11-12 21-22 31-32 41-42	11-12 21-22 31-32 41-42	11-12 21-22 31-32 41-42	11-12 21-22 31-32 41-42
FG 60I••••• 3NC controlled by the solenoid 1NO controlled by the actuator	11-12 21-22 31-32 43-44	11-12 21-22 31-32 43-44	11-12 21-22 31-32 43-44	11-12 21-22 31-32 43-44	11-12 21-22 31-32 43-44	11-12 21-22 31-32 43-44
FG 60L••••• 2NO+1NC controlled by the solenoid 1NC controlled by the actuator	11-12 21-22 33-34 43-44	11-12 21-22 33-34 43-44	11-12 21-22 33-34 43-44	11-12 21-22 33-34 43-44	11-12 21-22 33-34 43-44	11-12 21-22 33-34 43-44
FG 60M••••• 2NO+1NC controlled by the solenoid 1NO controlled by the actuator	13-14 21-22 33-34 43-44	13-14 21-22 33-34 43-44	13-14 21-22 33-34 43-44	13-14 21-22 33-34 43-44	13-14 21-22 33-34 43-44	13-14 21-22 33-34 43-44
FG 60N••••• 1NO+1NC controlled by the solenoid 2NO controlled by the actuator	13-14 21-22 33-34 43-44	13-14 21-22 33-34 43-44	13-14 21-22 33-34 43-44	13-14 21-22 33-34 43-44	13-14 21-22 33-34 43-44	13-14 21-22 33-34 43-44
FG 60P••••• 1NC controlled by the solenoid 3NC controlled by the actuator	11-12 21-22 31-32 41-42	11-12 21-22 31-32 41-42	11-12 21-22 31-32 41-42	11-12 21-22 31-32 41-42	11-12 21-22 31-32 41-42	11-12 21-22 31-32 41-42
FG 60R••••• 2NO+2NC controlled by the solenoid	11-12 21-22 33-34 43-44	11-12 21-22 33-34 43-44	11-12 21-22 33-34 43-44	11-12 21-22 33-34 43-44	11-12 21-22 33-34 43-44	11-12 21-22 33-34 43-44
FG 60S••••• 1NC controlled by the solenoid 2NO+1NC controlled by the actuator	11-12 21-22 33-34 43-44	11-12 21-22 33-34 43-44	11-12 21-22 33-34 43-44	11-12 21-22 33-34 43-44	11-12 21-22 33-34 43-44	11-12 21-22 33-34 43-44

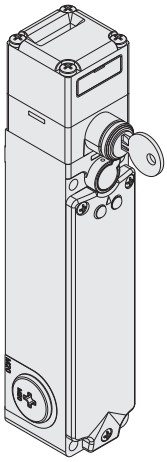
Operating state	Operating principle D locked actuator with de-energised solenoid			Operating principle E locked actuator with energised solenoid		
	state A	state B	state C	state A	state B	state C
Actuator	Inserted and locked	Inserted and released	Extracted	Inserted and locked	Inserted and released	Extracted
Solenoid	De-energised	Energised	-	Energised	De-energised	-
						
FG 60T••••• 1NC controlled by the solenoid 1NO+2NC controlled by the actuator	11-12 21-22 31-32 43-44	11-12 21-22 31-32 43-44	11-12 21-22 31-32 43-44	11-12 21-22 31-32 43-44	11-12 21-22 31-32 43-44	11-12 21-22 31-32 43-44
FG 60U••••• 4NC controlled by the actuator	11-12 21-22 31-32 41-42	11-12 21-22 31-32 41-42	11-12 21-22 31-32 41-42	11-12 21-22 31-32 41-42	11-12 21-22 31-32 41-42	11-12 21-22 31-32 41-42
FG 60V••••• 2NC controlled by the solenoid 2NO controlled by the actuator	11-12 21-22 33-34 43-44	11-12 21-22 33-34 43-44	11-12 21-22 33-34 43-44	11-12 21-22 33-34 43-44	11-12 21-22 33-34 43-44	11-12 21-22 33-34 43-44
FG 60X••••• 1NO controlled by the solenoid 3NC controlled by the actuator	13-14 21-22 31-32 41-42	13-14 21-22 31-32 41-42	13-14 21-22 31-32 41-42	13-14 21-22 31-32 41-42	13-14 21-22 31-32 41-42	13-14 21-22 31-32 41-42
FG 60Y••••• 1NO controlled by the solenoid 1NO+2NC controlled by the actuator	11-12 21-22 33-34 43-44	11-12 21-22 33-34 43-44	11-12 21-22 33-34 43-44	11-12 21-22 33-34 43-44	11-12 21-22 33-34 43-44	11-12 21-22 33-34 43-44
FG 61A••••• 1NO+3NC controlled by the actuator	11-12 21-22 31-32 43-44	11-12 21-22 31-32 43-44	11-12 21-22 31-32 43-44	11-12 21-22 31-32 43-44	11-12 21-22 31-32 43-44	11-12 21-22 31-32 43-44
FG 61B••••• 2NO+2NC controlled by the actuator	11-12 21-22 33-34 43-44	11-12 21-22 33-34 43-44	11-12 21-22 33-34 43-44	11-12 21-22 33-34 43-44	11-12 21-22 33-34 43-44	11-12 21-22 33-34 43-44
FG 61C••••• 3NO+1NC controlled by the actuator	13-14 21-22 33-34 43-44	13-14 21-22 33-34 43-44	13-14 21-22 33-34 43-44	13-14 21-22 33-34 43-44	13-14 21-22 33-34 43-44	13-14 21-22 33-34 43-44
FG 61D••••• 1NC controlled by the solenoid 3NO controlled by the actuator	13-14 21-22 33-34 43-44	13-14 21-22 33-34 43-44	13-14 21-22 33-34 43-44	13-14 21-22 33-34 43-44	13-14 21-22 33-34 43-44	13-14 21-22 33-34 43-44
FG 61E••••• 1NO controlled by the solenoid 2NO+1NC controlled by the actuator	13-14 21-22 33-34 43-44	13-14 21-22 33-34 43-44	13-14 21-22 33-34 43-44	13-14 21-22 33-34 43-44	13-14 21-22 33-34 43-44	13-14 21-22 33-34 43-44
FG 61G••••• 2NO controlled by the solenoid 1NO+1NC controlled by the actuator	13-14 21-22 33-34 43-44	13-14 21-22 33-34 43-44	13-14 21-22 33-34 43-44	13-14 21-22 33-34 43-44	13-14 21-22 33-34 43-44	13-14 21-22 33-34 43-44
FG 61H••••• 2NO controlled by the solenoid 2NC controlled by the actuator	11-12 21-22 33-34 43-44	11-12 21-22 33-34 43-44	11-12 21-22 33-34 43-44	11-12 21-22 33-34 43-44	11-12 21-22 33-34 43-44	11-12 21-22 33-34 43-44
FG 61M••••• 3NO controlled by the solenoid 1NC controlled by the actuator	13-14 21-22 33-34 43-44	13-14 21-22 33-34 43-44	13-14 21-22 33-34 43-44	13-14 21-22 33-34 43-44	13-14 21-22 33-34 43-44	13-14 21-22 33-34 43-44
FG 61R••••• 1NO+3NC controlled by the solenoid	11-12 21-22 31-32 43-44	11-12 21-22 31-32 43-44	11-12 21-22 31-32 43-44	11-12 21-22 31-32 43-44	11-12 21-22 31-32 43-44	11-12 21-22 31-32 43-44
FG 61S••••• 3NO+1NC controlled by the solenoid	13-14 21-22 33-34 43-44	13-14 21-22 33-34 43-44	13-14 21-22 33-34 43-44	13-14 21-22 33-34 43-44	13-14 21-22 33-34 43-44	13-14 21-22 33-34 43-44

FG series safety switches with separate actuator with lock

Contact type
L = slow action







Operating principle		Operating principle D, with sealable auxiliary release device, without actuator			Operating principle E, without actuator			Operating principle D, with key release, without actuator		
Contact block										
60A	L	FG 60AD1D0A	1NO+1NC	1NO+1NC	FG 60AD1E0A	1NO+1NC	1NO+1NC	FG 60AD5D0A	1NO+1NC	1NO+1NC
60B	L	FG 60BD1D0A	2NC	1NO+1NC	FG 60BD1E0A	2NC	1NO+1NC	FG 60BD5D0A	2NC	1NO+1NC
60C	L	FG 60CD1D0A	3NC	1NC	FG 60CD1E0A	3NC	1NC	FG 60CD5D0A	3NC	1NC
60D	L	FG 60DD1D0A	1NO+1NC	2NC	FG 60DD1E0A	1NO+1NC	2NC	FG 60DD5D0A	1NO+1NC	2NC
60E	L	FG 60ED1D0A	1NO+2NC	1NC	FG 60ED1E0A	1NO+2NC	1NC	FG 60ED5D0A	1NO+2NC	1NC
60F	L	FG 60FD1D0A	1NO+2NC	1NO	FG 60FD1E0A	1NO+2NC	1NO	FG 60FD5D0A	1NO+2NC	1NO
60G	L	FG 60GD1D0A	2NC	2NC	FG 60GD1E0A	2NC	2NC	FG 60GD5D0A	2NC	2NC
60H	L	FG 60HD1D0A	4NC	/	FG 60HD1E0A	4NC	/	FG 60HD5D0A	4NC	/
60I	L	FG 60ID1D0A	3NC	1NO	FG 60ID1E0A	3NC	1NO	FG 60ID5D0A	3NC	1NO
60L	L	FG 60LD1D0A	2NO+1NC	1NC	FG 60LD1E0A	2NO+1NC	1NC	FG 60LD5D0A	2NO+1NC	1NC
60M	L	FG 60MD1D0A	2NO+1NC	1NO	FG 60MD1E0A	2NO+1NC	1NO	FG 60MD5D0A	2NO+1NC	1NO
60N	L	FG 60ND1D0A	1NO+1NC	2NO	FG 60ND1E0A	1NO+1NC	2NO	FG 60ND5D0A	1NO+1NC	2NO
60P	L	FG 60PD1D0A	1NC	3NC	FG 60PD1E0A	1NC	3NC	FG 60PD5D0A	1NC	3NC
60R	L	FG 60RD1D0A	2NO+2NC	/	FG 60RD1E0A	2NO+2NC	/	FG 60RD5D0A	2NO+2NC	/
60S	L	FG 60SD1D0A	1NC	2NO+1NC	FG 60SD1E0A	1NC	2NO+1NC	FG 60SD5D0A	1NC	2NO+1NC
60T	L	FG 60TD1D0A	1NC	1NO+2NC	FG 60TD1E0A	1NC	1NO+2NC	FG 60TD5D0A	1NC	1NO+2NC
60U	L	FG 60UD1D0A	/	4NC	FG 60UD1E0A	/	4NC	FG 60UD5D0A	/	4NC
60V	L	FG 60VD1D0A	2NC	2NO	FG 60VD1E0A	2NC	2NO	FG 60VD5D0A	2NC	2NO
60X	L	FG 60XD1D0A	1NO	3NC	FG 60XD1E0A	1NO	3NC	FG 60XD5D0A	1NO	3NC
60Y	L	FG 60YD1D0A	1NO	1NO+2NC	FG 60YD1E0A	1NO	1NO+2NC	FG 60YD5D0A	1NO	1NO+2NC
61A	L	FG 61AD1D0A	/	1NO+3NC	FG 61AD1E0A	/	1NO+3NC	FG 61AD5D0A	/	1NO+3NC
61B	L	FG 61BD1D0A	/	2NO+2NC	FG 61BD1E0A	/	2NO+2NC	FG 61BD5D0A	/	2NO+2NC
61C	L	FG 61CD1D0A	/	3NO+1NC	FG 61CD1E0A	/	3NO+1NC	FG 61CD5D0A	/	3NO+1NC
61D	L	FG 61DD1D0A	1NC	3NO	FG 61DD1E0A	1NC	3NO	FG 61DD5D0A	1NC	3NO
61E	L	FG 61ED1D0A	1NO	2NO+1NC	FG 61ED1E0A	1NO	2NO+1NC	FG 61ED5D0A	1NO	2NO+1NC
61G	L	FG 61GD1D0A	2NO	1NO+1NC	FG 61GD1E0A	2NO	1NO+1NC	FG 61GD5D0A	2NO	1NO+1NC
61H	L	FG 61HD1D0A	2NO	2NC	FG 61HD1E0A	2NO	2NC	FG 61HD5D0A	2NO	2NC
61M	L	FG 61MD1D0A	3NO	1NC	FG 61MD1E0A	3NO	1NC	FG 61MD5D0A	3NO	1NC
61R	L	FG 61RD1D0A	1NO+3NC	/	FG 61RD1E0A	1NO+3NC	/	FG 61RD5D0A	1NO+3NC	/
61S	L	FG 61SD1D0A	3NO+1NC	/	FG 61SD1E0A	3NO+1NC	/	FG 61SD5D0A	3NO+1NC	/
Actuating force		30 N (60 N ⊖)								
Travel diagrams		Page 402								

Legend: ⊖ With positive opening according to EN 60947-5-1, interlock with lock monitoring acc. to EN ISO 14119

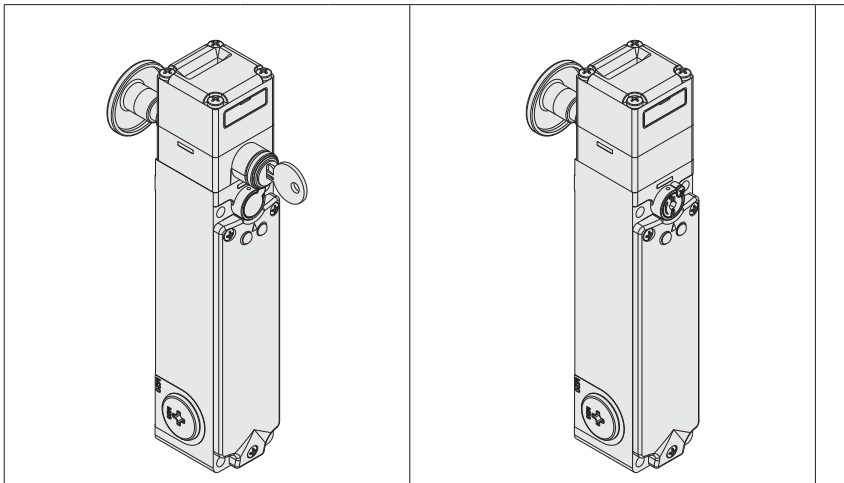
Contacts activated by the actuator

Contacts activated by the solenoid

Accessories See page 349

→ The 2D and 3D files are available at **www.pizzato.com**

Contact type
L = slow action



Operating principle	Operating principle D, with key release, escape release button, without actuator			Operating principle D, with escape release button, without actuator			Operating principle E, with escape release button, without actuator		
Contact block									
60A L	FG 60AD6D0A	1NO+1NC	1NO+1NC	FG 60AD7D0A	1NO+1NC	1NO+1NC	FG 60AD7E0A	1NO+1NC	1NO+1NC
60B L	FG 60BD6D0A	2NC	1NO+1NC	FG 60BD7D0A	2NC	1NO+1NC	FG 60BD7E0A	2NC	1NO+1NC
60C L	FG 60CD6D0A	3NC	1NC	FG 60CD7D0A	3NC	1NC	FG 60CD7E0A	3NC	1NC
60D L	FG 60DD6D0A	1NO+1NC	2NC	FG 60DD7D0A	1NO+1NC	2NC	FG 60DD7E0A	1NO+1NC	2NC
60E L	FG 60ED6D0A	1NO+2NC	1NC	FG 60ED7D0A	1NO+2NC	1NC	FG 60ED7E0A	1NO+2NC	1NC
60F L	FG 60FD6D0A	1NO+2NC	1NO	FG 60FD7D0A	1NO+2NC	1NO	FG 60FD7E0A	1NO+2NC	1NO
60G L	FG 60GD6D0A	2NC	2NC	FG 60GD7D0A	2NC	2NC	FG 60GD7E0A	2NC	2NC
60H L	FG 60HD6D0A	4NC	/	FG 60HD7D0A	4NC	/	FG 60HD7E0A	4NC	/
60I L	FG 60ID6D0A	3NC	1NO	FG 60ID7D0A	3NC	1NO	FG 60ID7E0A	3NC	1NO
60L L	FG 60LD6D0A	2NO+1NC	1NC	FG 60LD7D0A	2NO+1NC	1NC	FG 60LD7E0A	2NO+1NC	1NC
60M L	FG 60MD6D0A	2NO+1NC	1NO	FG 60MD7D0A	2NO+1NC	1NO	FG 60MD7E0A	2NO+1NC	1NO
60N L	FG 60ND6D0A	1NO+1NC	2NO	FG 60ND7D0A	1NO+1NC	2NO	FG 60ND7E0A	1NO+1NC	2NO
60P L	FG 60PD6D0A	1NC	3NC	FG 60PD7D0A	1NC	3NC	FG 60PD7E0A	1NC	3NC
60R L	FG 60RD6D0A	2NO+2NC	/	FG 60RD7D0A	2NO+2NC	/	FG 60RD7E0A	2NO+2NC	/
60S L	FG 60SD6D0A	1NC	2NO+1NC	FG 60SD7D0A	1NC	2NO+1NC	FG 60SD7E0A	1NC	2NO+1NC
60T L	FG 60TD6D0A	1NC	1NO+2NC	FG 60TD7D0A	1NC	1NO+2NC	FG 60TD7E0A	1NC	1NO+2NC
60V L	FG 60VD6D0A	2NC	2NO	FG 60VD7D0A	2NC	2NO	FG 60VD7E0A	2NC	2NO
60X L	FG 60XD6D0A	1NO	3NC	FG 60XD7D0A	1NO	3NC	FG 60XD7E0A	1NO	3NC
60Y L	FG 60YD6D0A	1NO	1NO+2NC	FG 60YD7D0A	1NO	1NO+2NC	FG 60YD7E0A	1NO	1NO+2NC
61D L	FG 61DD6D0A	1NC	3NO	FG 61DD7D0A	1NC	3NO	FG 61DD7E0A	1NC	3NO
61E L	FG 61ED6D0A	1NO	2NO+1NC	FG 61ED7D0A	1NO	2NO+1NC	FG 61ED7E0A	1NO	2NO+1NC
61G L	FG 61GD6D0A	2NO	1NO+1NC	FG 61GD7D0A	2NO	1NO+1NC	FG 61GD7E0A	2NO	1NO+1NC
61H L	FG 61HD6D0A	2NO	2NC	FG 61HD7D0A	2NO	2NC	FG 61HD7E0A	2NO	2NC
61M L	FG 61MD6D0A	3NO	1NC	FG 61MD7D0A	3NO	1NC	FG 61MD7E0A	3NO	1NC
61R L	FG 61RD6D0A	1NO+3NC	/	FG 61RD7D0A	1NO+3NC	/	FG 61RD7E0A	1NO+3NC	/
61S L	FG 61SD6D0A	3NO+1NC	/	FG 61SD7D0A	3NO+1NC	/	FG 61SD7E0A	3NO+1NC	/
Actuating force	30 N (60 N ⊖)								
Travel diagrams	Page 402								

Legend: ⊖ With positive opening according to EN 60947-5-1, interlock with lock monitoring acc. to EN ISO 14119

Contacts activated by the actuator

Contacts activated by the solenoid

Accessories See page 349

➔ The 2D and 3D files are available at **www.pizzato.com**

FG series safety switches with separate actuator with lock

Stainless steel actuators

IMPORTANT: These actuators can be used only with items of the FG and FY series (e.g. FG 60AD1D0A-F20).
Low coding level acc. to EN ISO 14119.

Article	Description
VF KEYF20	Straight actuator

Article	Description
VF KEYF21	Angled actuator

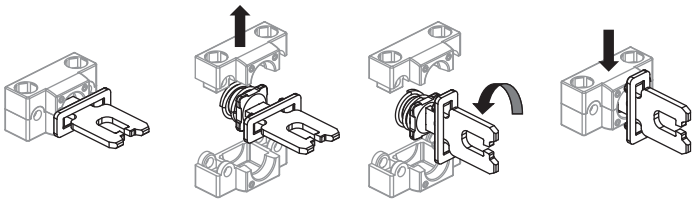
Article	Description
VF KEYF22	Actuator with rubber pads

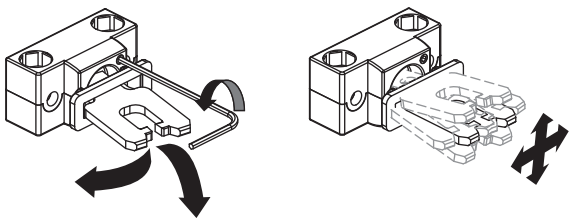
Universal actuator VF KEYF28

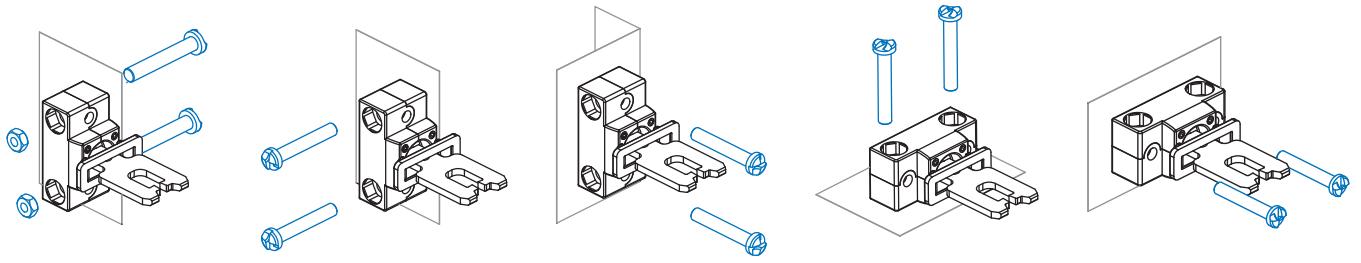
IMPORTANT: These actuators can be used only with items of the FG and FY series (e.g. FG 60AD1D0A-F28).
Low coding level acc. to EN ISO 14119.

Article	Description
VF KEYF28	Universal actuator

Jointed actuator for guards with poor alignment, adjustable in two dimensions for small doors; can be mounted in various positions.
The metal fixing body has two pairs of bore holes; it is provided for rotating the working plane of the actuator by 90°.

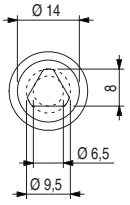






Auxiliary key release with triangular key

Articles with the V70 and V73 option have an auxiliary key release with a triangular key that meets DIN 22417 standards.
This type of lock can be used in situations where the switch must only be unlocked using the corresponding triangular key, a tool which is not usually available.
There are two versions of the triangular key release: with a spring return (option V70) and without a spring return (option V73).



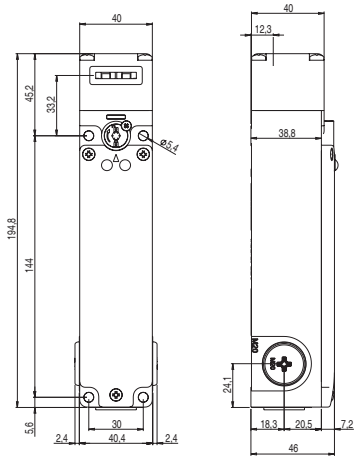
All values in the drawings are in mm

Accessories See page 349

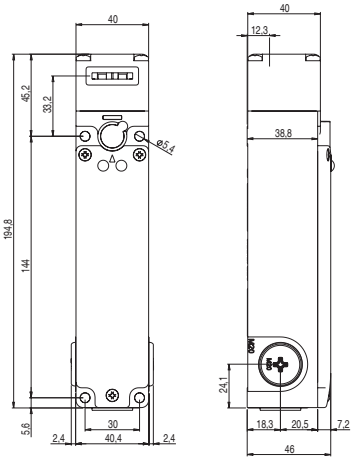
→ The 2D and 3D files are available at **www.pizzato.com**

Dimensional drawings

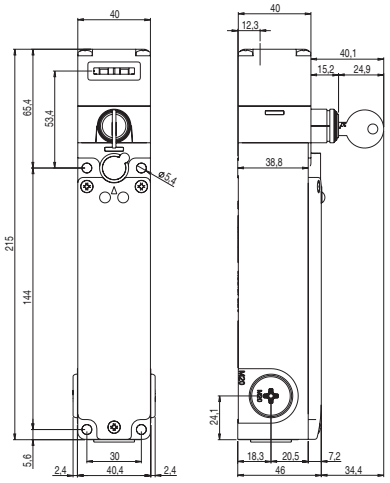
Switch FG 6••D1D••
Operating principle D,
with sealable auxiliary release device



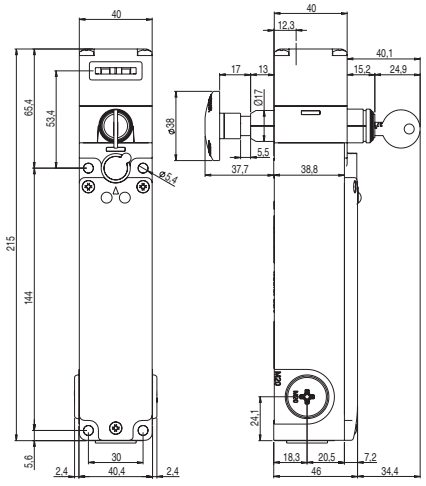
Switch FG 6••D1E••
Operating principle E



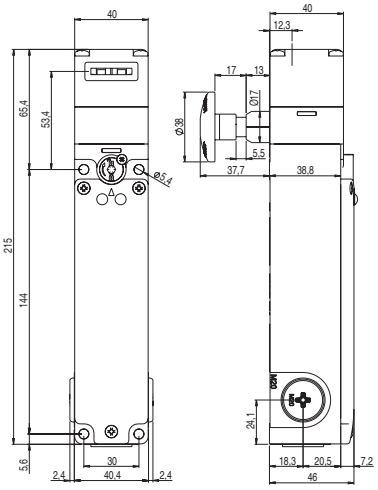
Switch FG 6••D5D••
Operating principle D,
with key release



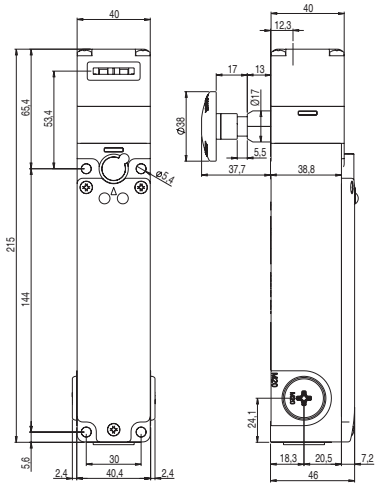
Switch FG 6••D6D••
Operating principle D
with auxiliary key release and escape release button



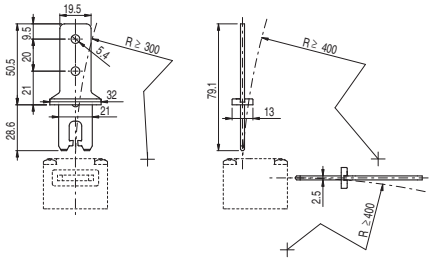
Switch FG 6••D7D••
Operating principle D
with sealable auxiliary release device and escape release button



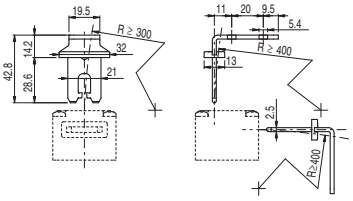
Switch FG 6••D7E••
Operating principle E,
with escape release button



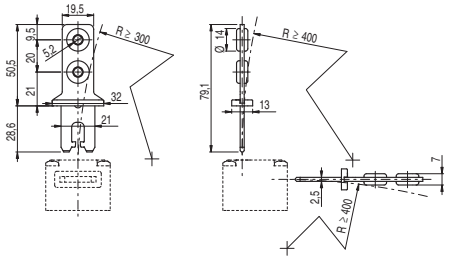
Actuator VF KEYF20



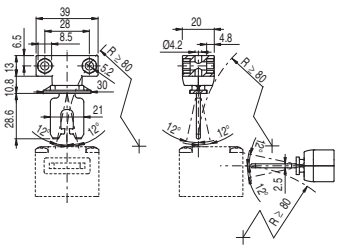
Actuator VF KEYF21



Actuator VF KEYF22



Actuator VF KEYF28



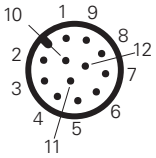
All values in the drawings are in mm

Accessories See page 349

➔ The 2D and 3D files are available at **www.pizzato.com**

Wiring diagram for M12 connectors

M12 connector, 12-pole



Contact block 60A 2NO+2NC		Contact block 60B 1NO+3NC		Contact block 60C 4NC		Contact block 60D 1NO+3NC		Contact block 60E 1NO+3NC		Contact block 60F 2NO+2NC		Contact block 60G 4NC		Contact block 60H 4NC		Contact block 60I 1NO+3NC		Contact block 60L 2NO+2NC	
Contacts	**Pin no.**	**Contacts**	**Pin no.**	**Contacts**	**Pin no.**	**Contacts**	**Pin no.**	**Contacts**	**Pin no.**	**Contacts**	**Pin no.**	**Contacts**	**Pin no.**	**Contacts**	**Pin no.**	**Contacts**	**Pin no.**	**Contacts**	**Pin no.**
A1-A2	1-2	A1-A2	1-2	A1-A2	1-2	A1-A2	1-2	A1-A2	1-2	A1-A2	1-2	A1-A2	1-2	A1-A2	1-2	A1-A2	1-2	A1-A2	1-2
NC	3-4	NC	3-4	NC	3-4	NO	3-4	NC	3-4	NC	3-4	NC	3-4	NC	3-4	NC	3-4	NC	3-4
NC	5-6	NC	5-6	NC	5-6	NC	5-6	NC	5-6	NC	5-6	NC	5-6	NC	5-6	NC	5-6	NC	5-6
NO	7-8	NC	7-8	NC	7-8	NC	7-8	NC	7-8	NO	7-8	NC	7-8	NC	7-8	NC	7-8	NO	7-8
NO	9-10	NO	9-10	NC	9-10	NC	9-10	NO	9-10	NO	9-10	NC	9-10	NC	9-10	NO	9-10	NO	9-10

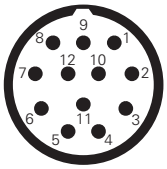
Contact block 60M 3NO+1NC		Contact block 60N 3NO+1NC		Contact block 60P 4NC		Contact block 60R 2NO+2NC		Contact block 60S 2NO+2NC		Contact block 60T 1NO+3NC		Contact block 60U 4NC		Contact block 60V 2NO+2NC		Contact block 60X 1NO+3NC		Contact block 60Y 2NO+2NC	
Contacts	**Pin no.**	**Contacts**	**Pin no.**	**Contacts**	**Pin no.**	**Contacts**	**Pin no.**	**Contacts**	**Pin no.**	**Contacts**	**Pin no.**	**Contacts**	**Pin no.**	**Contacts**	**Pin no.**	**Contacts**	**Pin no.**	**Contacts**	**Pin no.**
A1-A2	1-2	A1-A2	1-2	A1-A2	1-2	A1-A2	1-2	A1-A2	1-2	A1-A2	1-2	A1-A2	1-2	A1-A2	1-2	A1-A2	1-2	A1-A2	1-2
NO	3-4	NO	3-4	NC	3-4	NC	3-4	NC	3-4	NC	3-4	NC	3-4	NC	3-4	NO	3-4	NC	3-4
NC	5-6	NC	5-6	NC	5-6	NC	5-6	NC	5-6	NC	5-6	NC	5-6	NC	5-6	NC	5-6	NC	5-6
NO	7-8	NO	7-8	NC	7-8	NO	7-8	NO	7-8	NC	7-8	NC	7-8	NO	7-8	NC	7-8	NO	7-8
NO	9-10	NO	9-10	NC	9-10	NO	9-10	NO	9-10	NO	9-10	NC	9-10	NO	9-10	NC	9-10	NO	9-10

Contact block 61A 1NO+3NC		Contact block 61B 2NO+2NC		Contact block 61C 3NO+1NC		Contact block 61D 3NO+1NC		Contact block 61E 3NO+1NC		Contact block 61G 3NO+1NC		Contact block 61H 2NO+2NC		Contact block 61M 3NO+1NC		Contact block 61R 1NO+3NC		Contact block 61S 3NO+1NC	
Contacts	**Pin no.**	**Contacts**	**Pin no.**	**Contacts**	**Pin no.**	**Contacts**	**Pin no.**	**Contacts**	**Pin no.**	**Contacts**	**Pin no.**	**Contacts**	**Pin no.**	**Contacts**	**Pin no.**	**Contacts**	**Pin no.**	**Contacts**	**Pin no.**
A1-A2	1-2	A1-A2	1-2	A1-A2	1-2	A1-A2	1-2	A1-A2	1-2	A1-A2	1-2	A1-A2	1-2	A1-A2	1-2	A1-A2	1-2	A1-A2	1-2
NC	3-4	NC	3-4	NO	3-4	NO	3-4	NO	3-4	NO	3-4	NC	3-4	NO	3-4	NC	3-4	NO	3-4
NC	5-6	NC	5-6	NC	5-6	NC	5-6	NC	5-6	NC	5-6	NC	5-6	NC	5-6	NC	5-6	NC	5-6
NC	7-8	NO	7-8	NO	7-8	NO	7-8	NO	7-8	NO	7-8	NO	7-8	NO	7-8	NC	7-8	NO	7-8
NO	9-10	NO	9-10	NO	9-10	NO	9-10	NO	9-10	NO	9-10	NO	9-10	NO	9-10	NO	9-10	NO	9-10

Note: the wires connected to pins 11 and 12 of the M12 connector can be used to activate the LEDs in FG series configurations with freely connectable LEDs.

Wiring diagram for M23 connectors

M23 connector, 12-pole



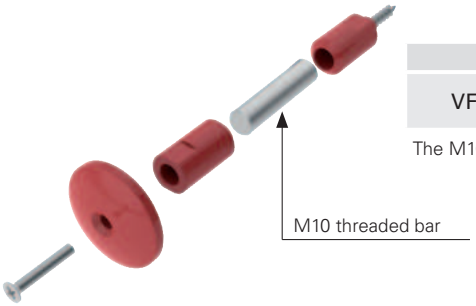
Contact block 60A 2NO+2NC		Contact block 60B 1NO+3NC		Contact block 60C 4NC		Contact block 60D 1NO+3NC		Contact block 60E 1NO+3NC		Contact block 60F 2NO+2NC		Contact block 60G 4NC		Contact block 60H 4NC		Contact block 60I 1NO+3NC		Contact block 60L 2NO+2NC	
Contacts	**Pin no.**	**Contacts**	**Pin no.**	**Contacts**	**Pin no.**	**Contacts**	**Pin no.**	**Contacts**	**Pin no.**	**Contacts**	**Pin no.**	**Contacts**	**Pin no.**	**Contacts**	**Pin no.**	**Contacts**	**Pin no.**	**Contacts**	**Pin no.**
A1-A2	1-2	A1-A2	1-2	A1-A2	1-2	A1-A2	1-2	A1-A2	1-2	A1-A2	1-2	A1-A2	1-2	A1-A2	1-2	A1-A2	1-2	A1-A2	1-2
NC	3-4	NC	3-4	NC	3-4	NO	3-4	NC	3-4	NC	3-4	NC	3-4	NC	3-4	NC	3-4	NC	3-4
NC	5-6	NC	5-6	NC	5-6	NC	5-6	NC	5-6	NC	5-6	NC	5-6	NC	5-6	NC	5-6	NC	5-6
NO	7-8	NC	7-8	NC	7-8	NC	7-8	NC	7-8	NO	7-8	NC	7-8	NC	7-8	NC	7-8	NO	7-8
NO	9-10	NO	9-10	NC	9-10	NC	9-10	NO	9-10	NO	9-10	NC	9-10	NC	9-10	NO	9-10	NO	9-10
ground	11	ground	11	ground	11	ground	11	ground	11	ground	11	ground	11	ground	11	ground	11	ground	11

Contact block 60M 3NO+1NC		Contact block 60N 3NO+1NC		Contact block 60P 4NC		Contact block 60R 2NO+2NC		Contact block 60S 2NO+2NC		Contact block 60T 1NO+3NC		Contact block 60U 4NC		Contact block 60V 2NO+2NC		Contact block 60X 1NO+3NC		Contact block 60Y 2NO+2NC	
Contacts	**Pin no.**	**Contacts**	**Pin no.**	**Contacts**	**Pin no.**	**Contacts**	**Pin no.**	**Contacts**	**Pin no.**	**Contacts**	**Pin no.**	**Contacts**	**Pin no.**	**Contacts**	**Pin no.**	**Contacts**	**Pin no.**	**Contacts**	**Pin no.**
A1-A2	1-2	A1-A2	1-2	A1-A2	1-2	A1-A2	1-2	A1-A2	1-2	A1-A2	1-2	A1-A2	1-2	A1-A2	1-2	A1-A2	1-2	A1-A2	1-2
NO	3-4	NO	3-4	NC	3-4	NC	3-4	NC	3-4	NC	3-4	NC	3-4	NC	3-4	NO	3-4	NC	3-4
NC	5-6	NC	5-6	NC	5-6	NC	5-6	NC	5-6	NC	5-6	NC	5-6	NC	5-6	NC	5-6	NC	5-6
NO	7-8	NO	7-8	NC	7-8	NO	7-8	NO	7-8	NC	7-8	NC	7-8	NO	7-8	NC	7-8	NO	7-8
NO	9-10	NO	9-10	NC	9-10	NO	9-10	NO	9-10	NO	9-10	NC	9-10	NO	9-10	NC	9-10	NO	9-10
ground	11	ground	11	ground	11	ground	11	ground	11	ground	11	ground	11	ground	11	ground	11	ground	11

Contact block 61A 1NO+3NC		Contact block 61B 2NO+2NC		Contact block 61C 3NO+1NC		Contact block 61D 3NO+1NC		Contact block 61E 3NO+1NC		Contact block 61G 3NO+1NC		Contact block 61H 2NO+2NC		Contact block 61M 3NO+1NC		Contact block 61R 1NO+3NC		Contact block 61S 3NO+1NC	
Contacts	**Pin no.**	**Contacts**	**Pin no.**	**Contacts**	**Pin no.**	**Contacts**	**Pin no.**	**Contacts**	**Pin no.**	**Contacts**	**Pin no.**	**Contacts**	**Pin no.**	**Contacts**	**Pin no.**	**Contacts**	**Pin no.**	**Contacts**	**Pin no.**
A1-A2	1-2	A1-A2	1-2	A1-A2	1-2	A1-A2	1-2	A1-A2	1-2	A1-A2	1-2	A1-A2	1-2	A1-A2	1-2	A1-A2	1-2	A1-A2	1-2
NC	3-4	NC	3-4	NO	3-4	NO	3-4	NO	3-4	NO	3-4	NC	3-4	NO	3-4	NC	3-4	NO	3-4
NC	5-6	NC	5-6	NC	5-6	NC	5-6	NC	5-6	NC	5-6	NC	5-6	NC	5-6	NC	5-6	NC	5-6
NC	7-8	NO	7-8	NO	7-8	NO	7-8	NO	7-8	NO	7-8	NO	7-8	NO	7-8	NC	7-8	NO	7-8
NO	9-10	NO	9-10	NO	9-10	NO	9-10	NO	9-10	NO	9-10	NO	9-10	NO	9-10	NO	9-10	NO	9-10
ground	11	ground	11	ground	11	ground	11	ground	11	ground	11	ground	11	ground	11	ground	11	ground	11

Release button

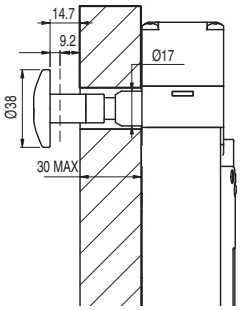
Article	Description
VF FG-LP15	Technopolymer release button for max. 15 mm wall thickness, supplied with screw
VF FG-LP30	Technopolymer release button for max. 30 mm wall thickness, supplied with screw
VF FG-LP40	Technopolymer release button for max. 40 mm wall thickness, supplied with screw
VF FG-LP60	Metal release button for max. 60 mm wall thickness, supplied with screw



Article	Description
VF FG-LPRG	Metal release button for wall thickness from 60 to 500 mm, supplied with 2 supports and 2 screws, without M10 threaded bar

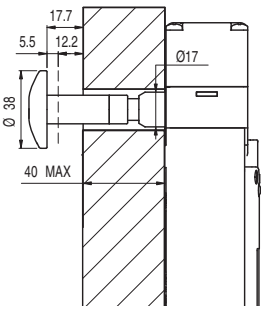
The M10 bar can be supplied in zinc-plated steel with 1 m length. Article: AC 8512.

Other release button lengths



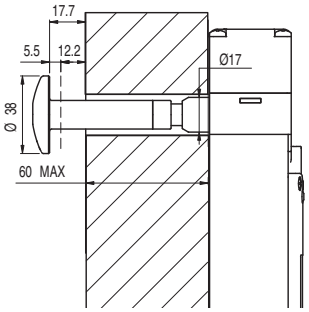
-LP30

For wall thickness
15 … 30 mm



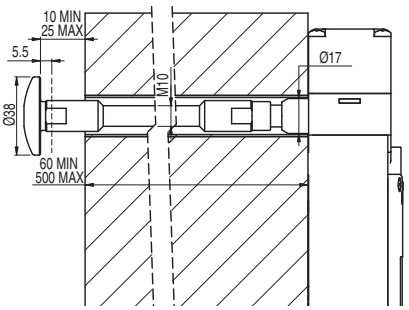
-LP40

For wall thickness
30 … 40 mm



-LP60

For wall thickness
40 … 60 mm



-LPRG

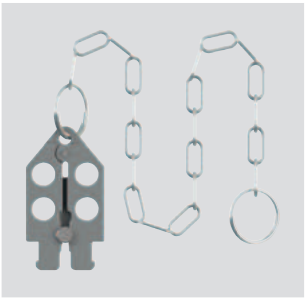
For wall thickness
60 … 500 mm

-LP30, -LP40, -LP60:
- Avoid bending and twisting the release button.
- To guarantee correct device operation, keep a distance of 10 … 25 mm between the wall and the release button.
- The actuation path of the release button must always be kept clean. Dirt or chemical products could compromise the device operation.
- Periodically check the device for proper function.

-LPRG:
- Avoid bending and twisting the release button.
- On the inside of the wall, use a bushing or a tube with an inner diameter of 18±0.5 mm as a guide.
- Guide in the M10 threaded rod in such as way so as to prevent bending. The M10 threaded rod is not supplied with the device.
- Use medium-strength thread locker to secure the threaded rod.
- Do not exceed an overall length of 500 mm between the release button and the switch.
- To guarantee correct device operation, keep a distance of 10 … 25 mm between the wall and the release button.
- The actuation path of the release button must always be kept clean. Dirt or chemical products could compromise the device operation.
- Periodically check the device for proper function.

Accessories

Article	Description
VF KB2	Lock-out device



Padlockable lock-out device to prevent the actuator entry and the accidental closing of the door behind operators while they are in the danger area.

To be used only with FG and FY series switches (e.g. FG 60AD1D0A). Hole diameter for padlocks: 9 mm.

Article	Description
VF KLA371	Set of two locking keys

Extra copy of the locking keys to be purchased if further keys are needed (standard supply: 2 units).

The keys of all switches have the same code. Other codes on request.

All values in the drawings are in mm

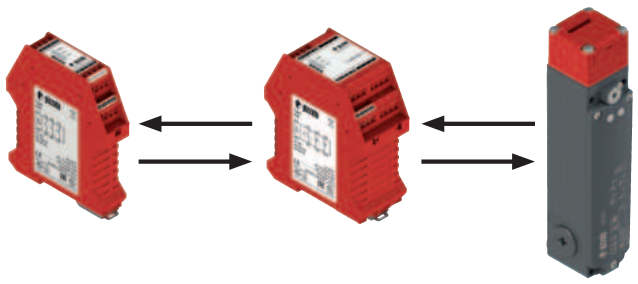
Accessories See page 349

→ The 2D and 3D files are available at **www.pizzato.com**

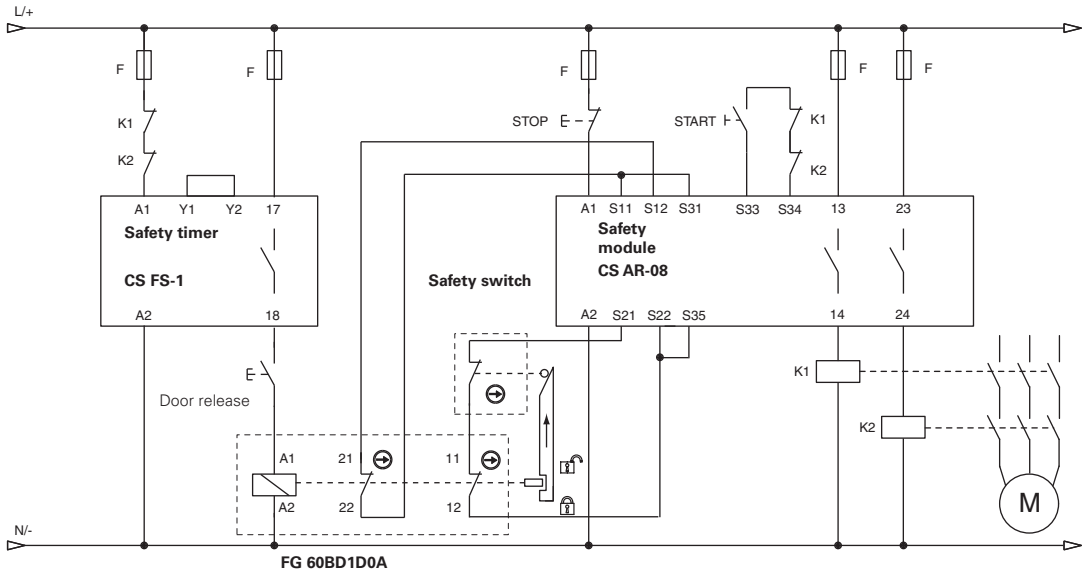
Safety modules

Pizzato Elettrica offers its customers a wide range of safety modules. These were developed taking into consideration typical problems encountered during the monitoring of safety switches under actual operating conditions. Safety modules with instantaneous or delayed contacts for emergency circuits of type 0 (immediate stop) or type 1 (controlled stop).

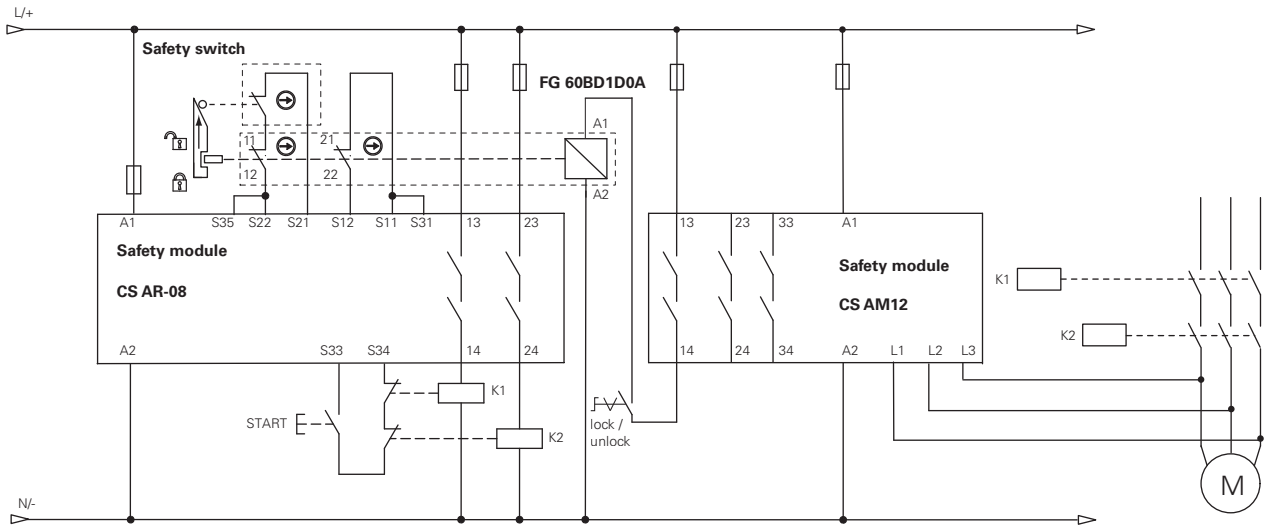
Safety switches with solenoid of the FG series can be connected to safety modules for the realization of safety circuits up to PL e acc. to EN ISO 13849. For technical information or wiring diagrams, please contact our technical office.



Application example with safety timer



Application example with safety module for standstill monitoring



Note: The NC contacts of K1 and K2 are mechanically guided (EN 60947-4-1, Annex F)

FY series safety switches with separate actuator with lock

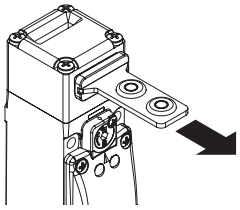
Description

These switches are used on machines where the hazardous conditions remain for a while, even after the machines have been switched off, for example because of mechanical inertia of pulleys, saw disks, parts under pressure or with high temperatures. Thus, the switches can also be used if individual guards are only to be opened under certain conditions.
The versions with solenoid actuated NC contacts are considered interlocks with locking in accordance with ISO 14119, and the product's label is marked with the symbol shown.

Technopolymer housing

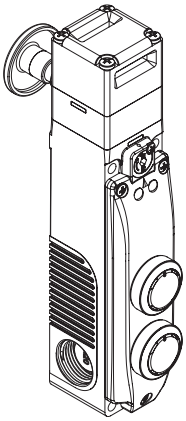
The FY series safety switches have glass fibre reinforced housing made of reinforced technopolymer that is shock-proof, self-extinguishing and very resistant to the extraction force that can be exerted by the actuator.
The new design combines robustness and functionality with a modern aesthetic.

Holding force of the locked actuator



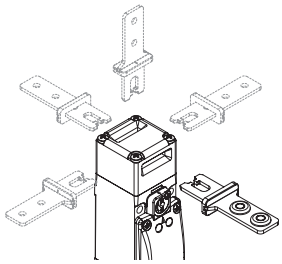
The strong interlocking system guarantees a maximum actuator holding force of F_{TEST} = 2800 N.

Integrated control devices



The switch is also available with integrated control devices, allowing up to two devices and related contact blocks, such as buttons, emergency stop buttons, indicator lights or selectors to be mounted.
The result is a compact solution with direct access to control devices without needing to install them separately on the switch panel or in their own housing.
The devices can be illuminated and, thanks to the PUSH-IN spring-operated connections, wiring is quick and intuitive.

Heads and devices with variable orientation

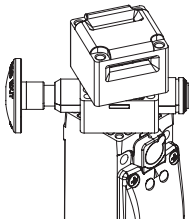


The system can be variably configured by loosening the 4 screws on the head.
The key release device and the release button can also be rotated and secured independently of one another in steps of 90°. The device can thus assume 32 different configurations.

Key release with triangular key

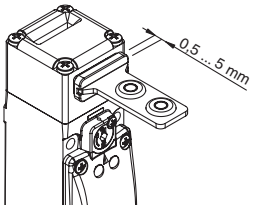
The auxiliary key release is also available with option V73, a variant with triangular key acc. to DIN 22417. This option can be used with installations in which the auxiliary release is to be actuated with a triangular key that is not normally available.
On request, option V70 is also available, with which the auxiliary release returns to the initial position with the aid of a spring.

Non-detachable heads and release devices



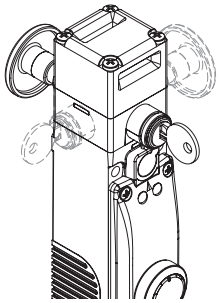
The head and the release device can be rotated but cannot be detached from each other. This makes the switch more secure since the problem of incorrect assembly by the installer cannot occur; in addition, the risk of damage is lower (loss of small parts, penetration of dirt, etc.).

Wide-ranging actuator travel



The actuation head of this switch features a wide range of travel. In this way the guard can oscillate along the direction of insertion (4.5 mm) without causing unwanted machine shutdowns. This wide range of travel is available in all actuators in order to ensure maximum device reliability.

Key release device and escape release button

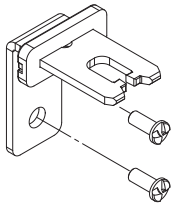


The key release device (auxiliary release) is used to permit unlocking of the actuator only by personnel in possession of the key. The device also functions with no power supply and, once actuated, prevents the guard from being locked.
The escape release button allows actuator release and immediate opening of the guard. Generally used in machines within which an operator could inadvertently become trapped, it faces towards the machine interior, to allow the operator to exit even in the event of a power failure. The button has two stable states and can be freely extended in length with suitable extensions (see accessories).
Both devices can be positioned on the four sides of the switch. As a result, it can be installed both towards the interior and towards the exterior of the machine.

Contact blocks with 4 contacts

Innovative contact block with 4 contacts, available in various contact configurations for monitoring the actuator or the solenoid (patented). The unit is supplied with captive screws and self-lifting clamping plates. Removable finger protection for eyelet terminal.
High-reliability electrical contacts with 4 contact points and double interruption.

Safety screws for actuators



As required by EN ISO 14119, the actuator must be fixed immovably to the guard frame. Pan head safety screws with one-way fitting are available for this purpose. With this screw type, the actuators cannot be removed or tampered by using common tools. See accessories on page 349.

LED display unit, type A

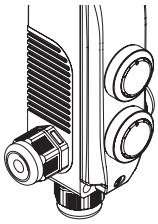
In the version with LED display unit of type A, two green LEDs are switched-on directly by the power supply of the solenoid. Wiring is not necessary.

Protection degree IP67

IP67

These devices are designed to be used under the toughest environmental conditions, and they pass the IP67 immersion test acc. to EN 60529. They can therefore be used in all environments where the maximum degree of protection is required for the housing.

Three conduit entries

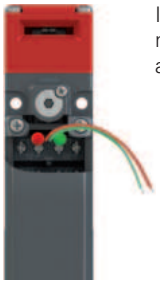


The switch is provided with three conduit entries in different directions. This allows its application in series connections or in narrow places.

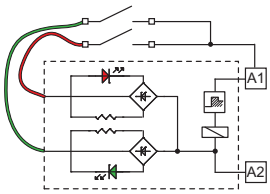
Sealable auxiliary release device

Switches with locked actuator with deactivated solenoid (function principle D) are equipped with an auxiliary release device for the solenoid to simplify installation of the switch and to facilitate entry into the danger zone in the event of a power failure. The auxiliary release device acts on the switch exactly as if the solenoid was energised. As a result, it also actuates the electrical contacts. Can only be actuated with the use of two tools; this ensures adequate protection against tampering. If necessary, it can be sealed using the appropriate hole.

LED display unit, types B and C



In the version with LED display unit of type B, connection wires from two LEDs are available, one green and one red. By means of suitable connections on the contact block, various operating states of the switch can be displayed externally.



Extended temperature range

-40°C

These devices are also available in a special version suitable for an ambient operating temperature range from -40°C up to +60°C.

They can therefore be used for applications in cold stores, sterilisers, and other equipment operated in very low-temperature environments. The special materials used to produce these versions retain their characteristics even under these conditions, thereby expanding the installation possibilities.

Laser engraving

All FY series switches are permanently marked with a special laser system. As a result, the marking remains legible even under extreme operating conditions. Thanks to this system that does not use labels, the loss of plate data is prevented and a greater resistance of the marking is achieved over time.

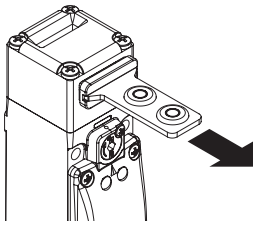
In the versions with buttons on the cover, the button lenses can be laser-engraved on request so that the desired texts are directly and permanently applied to the lenses.

Access monitoring

P-KUBE 1 | P-KUBE Fast | P-KUBE Lite

These safety switches alone do not provide sufficient personal protection to the operators or maintenance personnel in situations where they completely enter the danger zone, since unintentional closing of a door after entry could cause the machine to re-start. If the re-start release is completely dependent on these switches, a system for preventing this danger must be provided, e.g. the padlockable device for actuator entry locking VF KB2 (page 154) or a safety handle, such as P-KUBE 1 (page 225), P-KUBE Fast (page 237) or P-KUBE Lite (page 241).

Holding force of the unlocked actuator



The inside of each switch features a device which holds the actuator in its closed position. Ideal for all those applications where several guards are unlocked simultaneously, but only one is actually opened. The device keeps all the unlocked guards in their position with a retaining force of approx. 30 N, stopping any vibrations or gusts of wind from opening them.

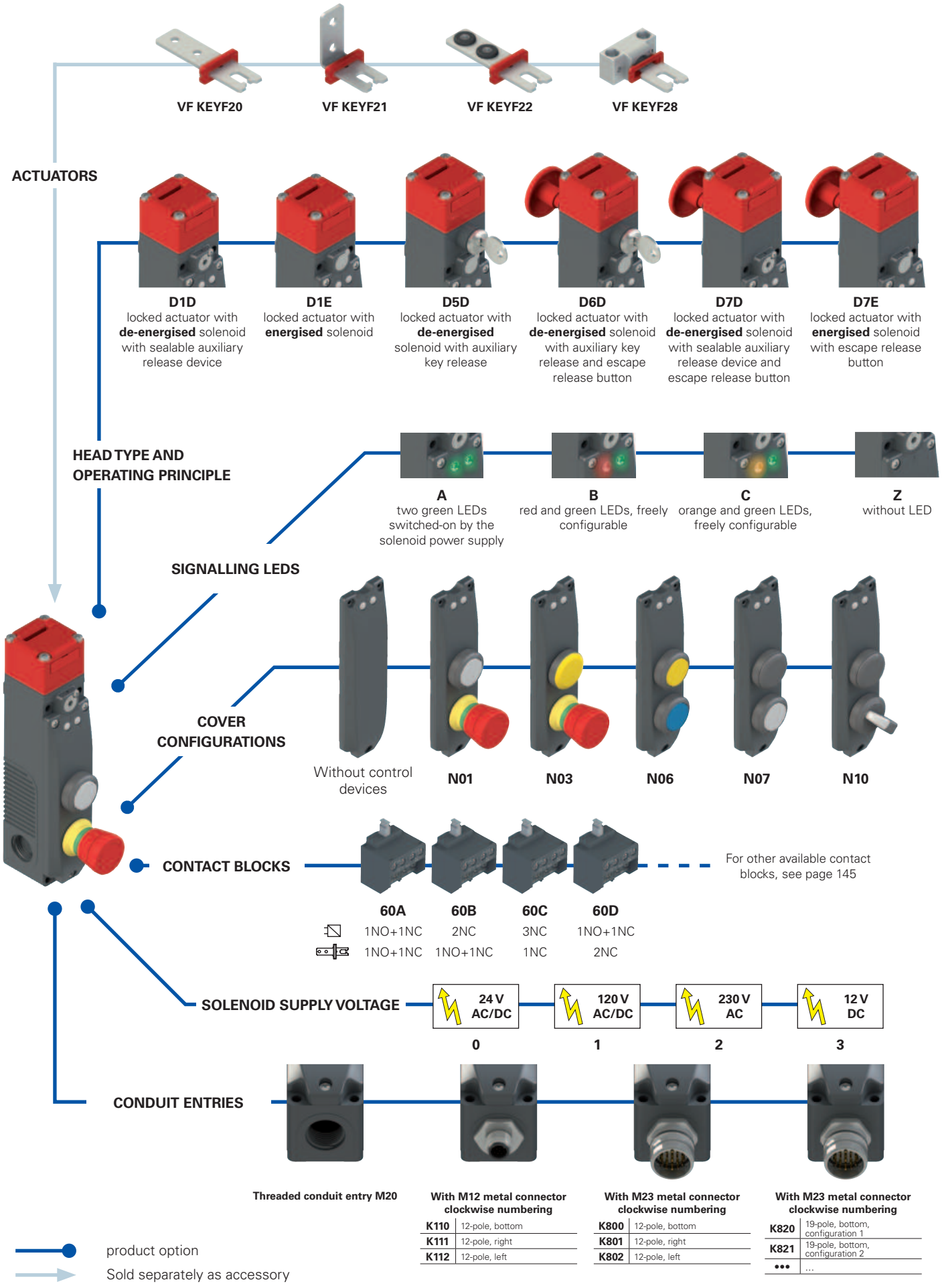
LED signalling lights

Thanks to the three threaded cable entries, the high luminosity LED signalling lights of the VF SL series can be installed on the switch.

The LED signalling lights can be be easily installed by screwing them on one of the conduit entries not used for electric cables. They can be used for many different purposes: for example, to signal, from a distance, whether the switch has been actuated; whether the guard has closed correctly; or whether the guard is locked or unlocked.

For more information see chapter Accessories, page 349.

Selection diagram



Code structure

Attention! The feasibility of a code number does not mean the effective availability of a product. Please contact our sales office.

article: **FY 60AD1D0A** — options: **-LP30N01F20GK110T6V34**

Contact block

	Contacts activated by the solenoid	Contacts activated by the actuator
60A	1NO+1NC	1NO+1NC
60B	2NC	1NO+1NC
60C	3NC	1NC
60D	1NO+1NC	2NC
60E	1NO+2NC	1NC
60F	1NO+2NC	1NO
60G	2NC	2NC
60H	4NC	/
60I	3NC	1NO
60L	2NO+1NC	1NC
60M	2NO+1NC	1NO
60N	1NO+1NC	2NO
60P	1NC	3NC
60R	2NO+2NC	/
60S	1NC	2NO+1NC
60T	1NC	1NO+2NC
60U	/	4NC
60V	2NC	2NO
60X	1NO	3NC
60Y	1NO	1NO+2NC
61A	/	1NO+3NC
61B	/	2NO+2NC
61C	/	3NO+1NC
61D	1NC	3NO
61E	1NO	2NO+1NC
61G	2NO	1NO+1NC
61H	2NO	2NC
61M	3NO	1NC
61R	1NO+3NC	/
61S	3NO+1NC	/

Note: contact blocks 60U, 61A, 61B, 61C cannot be combined with operating principles D6D, D7D, D7E.

Operating principle

D1D	locked actuator with de-energised solenoid. With sealable auxiliary release device.
D1E	locked actuator with energised solenoid
D5D	locked actuator with de-energised solenoid. With auxiliary key release.
D6D	locked actuator with de-energised solenoid. With auxiliary key release and escape release button.
D7D	locked actuator with de-energised solenoid. With sealable auxiliary release device and escape release button.
D7E	locked actuator with energised solenoid. With escape release button.

Auxiliary release options
(for articles FY •••D5D••, FY •••D6D•• only)

	The key can be removed in locked and unlocked actuator position (standard)
V34	The key can be removed only in the locked position of the actuator
V70	Key release with triangular key with spring return (description on page 151)
V73	Key release with triangular key, no spring return (description on page 151)

Ambient temperature

	-25°C … +60°C (standard)
T6	-40°C … +60°C

Pre-installed connectors

	without connector (standard)
K110	M12 metal connector, 12-pole, bottom
K800	M23 metal connector, 12-pole, bottom
K820	M23 metal connector, 19-pole, bottom, configuration 1
...	...

For the complete list of possible combinations please contact our technical department.

Note: The 19-pole M23 connector is only available for versions with integrated control devices and 24 Vdc supply voltage.

Contact type

	silver contacts (standard)
G	silver contacts with 1 µm gold coating

Actuators

	without actuator (standard)
F20	straight actuator VF KEYF20
F21	angled actuator VF KEYF21
F22	actuator with rubber pads VF KEYF22
F28	universal actuator VF KEYF28

Button configurations

N01	configuration 01
N02	configuration 02
N03	configuration 03
...	other configurations on request

Release button length

	for max. 15 mm wall thickness (standard)
LP30	for max. 30 mm wall thickness
LP40	for max. 40 mm wall thickness
LP60	for max. 60 mm wall thickness
LPRG	adjustable, for wall thickness from 60 mm to 500 mm

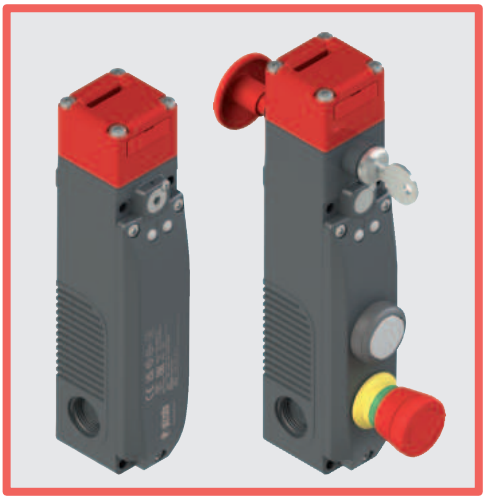
Signalling LEDs

A	two green LEDs switched-on by the solenoid power supply
B	red and green LEDs, freely configurable
C	orange and green LEDs, freely configurable
Z	without LED

Solenoid supply voltage

0	24 Vac/dc (-10% … +10%)
1	120 Vac/dc (-15% … +10%)
2	230 Vac (-15% … +10%)
3	12 Vdc (-10% … +10%)

FY series safety switches with separate actuator with lock



Main features

- Actuator holding force F_{TEST}: 2800 N
- 30 contact blocks with 4 contacts
- Technopolymer housing, three M20 conduit entries
- Protection degrees IP67 and IP69K
- Versions with key release and escape release button
- Versions with integrated control devices
- 4 stainless steel actuators
- Head and release devices, individually turnable and non-detachable
- Signalling LEDs
- Operation with energised or de-energised solenoid

Quality marks:

IMQ approval:	CA02.03808
UL approval:	E131787
CCC approval:	2024010305656751

Technical data

Housing

Housing made of glass fibre reinforced technopolymer, self-extinguishing and shock-proof
Head and release device both made of metal, powder-coated and fired in a kiln

Three knock-out threaded conduit entries:	M20x1.5 (standard)
Protection degree:	IP67 acc. to EN 60529 (with cable gland of equal or higher protection degree) IP69K acc. to ISO 20653 (Protect the cables from direct high-pressure and high-temperature jets)
Protection degree with control devices:	IP65 acc. to EN 60529

General data

"Maximum SIL" up to:	SIL 3 acc. to EN IEC 62061
Performance Level (PL) up to:	PL e acc. to EN ISO 13849-1
Interlock with mechanical lock, coded:	type 2 acc. to EN ISO 14119
Coding level:	low acc. to EN ISO 14119
Safety parameters:	
B_{10D}:	5,000,000 for NC contacts
Mission time:	20 years
Ambient temperature:	-25°C … +60°C (standard) -40°C … +60°C (T6 option)
Max. actuation frequency:	600 operating cycles/hour
Mechanical endurance:	1 million operating cycles
Max. actuation speed:	0.5 m/s
Min. actuation speed:	1 mm/s
Maximum force before breakage F_{TEST}:	2800 N acc. to EN ISO 14119
Max. holding force F_{ZH}:	2150 N acc. to EN ISO 14119
Maximum clearance of locked actuator:	4.5 mm
Released actuator extraction force:	30 N
Tightening torques for installation:	see page 379
Wire cross-sections and wire stripping lengths:	see page 144

Solenoid

Duty cycle:	100% ED (continuous operation)
Solenoid consumption:	9 VA

In compliance with standards:
EN 60947-5-1, EN 60947-1, EN 60204-1, EN ISO 14119, EN ISO 12100, EN 60529, EN 61000-6-2, EN 61000-6-3, EN IEC 63000, BG-GS-ET-15, BG-GS-ET-19, UL 508, CSA C22.2 No. 14.

Approvals:
EN 60947-5-1, UL 508, CSA C22.2 No. 14, GB/T14048.5

Compliance with the requirements of:
Machinery Directive 2006/42/EC, EMC Directive 2014/30/EU, RoHS Directive 2011/65/EU.

Positive contact opening in conformity with standards:
IEC 60947-5-1, EN 60947-5-1.

⚠ **If not expressly indicated in this chapter, for correct installation and utilization of all articles see chapter Utilization requirements from page 377 to page 392.**

Electrical data of the contact block of the switch			Utilization category
without connector	Thermal current (I_{th}):	6 A	Alternating current: AC15 (50÷60 Hz) U_e (V) 120 250 400 I_e (A) 6 5 3 Direct current: DC13 U_e (V) 24 125 250 I_e (A) 3 0.7 0.4
	Rated insulation voltage (U_i):	400 Vac 300 Vdc	
	Rated impulse withstand voltage (U_{imp}):	6 kV	
	Conditional short circuit current:	1000 A acc. to EN 60947-5-1	
	Protection against short circuits:	type gG fuse 10 A 500 V	
	Pollution degree:	3	
with M23 connector, 12-pole	Thermal current (I_{th}):	6 A	Alternating current: AC15 (50÷60 Hz) U_e (V) 120 250 I_e (A) 6 5 Direct current: DC13 U_e (V) 24 125 250 I_e (A) 3 0.7 0.4
	Rated insulation voltage (U_i):	250 Vac 300 Vdc	
	Protection against short circuits:	type gG fuse 8 A 500 V	
	Pollution degree:	3	
with M23 connector, 19-pole	Thermal current (I_{th}):	3 A	Alternating current: AC15 (50÷60 Hz) U_e (V) 24 I_e (A) 3 Direct current: DC13 U_e (V) 24 I_e (A) 3
	Rated insulation voltage (U_i):	30 Vac 36 Vdc	
	Protection against short circuits:	type gG fuse 1 A	
	Pollution degree:	3	
with M12 connector, 12-pole	Thermal current (I_{th}):	1.5 A	Alternating current: AC15 (50÷60 Hz) U_e (V) 24 I_e (A) 1.5 Direct current: DC13 U_e (V) 24 I_e (A) 1.5
	Rated insulation voltage (U_i):	30 Vac 36 Vdc	
	Protection against short circuits:	type gG fuse 1.5 A	
	Pollution degree:	3	

Features approved by IMQ

Rated insulation voltage (U_i): 400 Vac
Conventional free air thermal current (I_{th}): 6 A
Rated impulse withstand voltage (U_{imp}): 6 kV
Protection degree of the housing: IP67/IP69K (without auxiliary buttons)
IP65 (with auxiliary buttons)
MV terminals (screw terminals)
Utilization category: AC15
Operating voltage (U_e): 400 Vac (50 Hz)
Operating current (I_e): 3 A

Forms of the contact element: X+Y+X+Y, Y+Y+X+Y, Y+Y+Y+Y, X+Y+Y+Y, X+Y+Y+X, X+Y+Y+X, Y+Y+Y+X, X+X+Y+Y, X+X+Y+X, X+Y+X+X, X+X+X+X, Y+X+X+X, X+X+X+Y.

Positive opening of contacts with the following contact blocks: 60A, 60B, 60C, 60D, 60E, 60F, 60G, 60H, 60I, 60L, 60M, 60N, 60P, 60R, 60S, 60T, 60U, 60V, 60X, 60Y, 61A, 61B, 61C, 61D, 61E, 61G, 61H, 61M, 61R, 61S.

In compliance with standards: EN 60947-1, EN 60947-5-1, fundamental requirements of the Low Voltage Directive 2014/35/EU.

Please contact our technical department for the list of approved products.

Features approved by UL

Electrical Ratings:
Main ratings:
Input with coil 12 Vdc, 24 Vac/dc, 120 Vac/dc, 230Vac
Output Pilot Duty B300, Q300
Overvoltage category II

Secondary ratings:
Output 24 Vac/dc "Class 2" 0.25 A Pilot Duty (Maximum two Actuators, with maximum five contacts, NO or NC or both)

Environmental Ratings:
Enclosure type 1, 4X, 12, 13 for model FY 6xxxxxxx-xxx
Enclosure type 1 for model FY 6xxxxxxx-Nxx

The hub is to be connected to the conduit before the hub is connected to the enclosure.
Value of tightening torque of cover's screws 1.0-1.2 Nm.

Operating principle

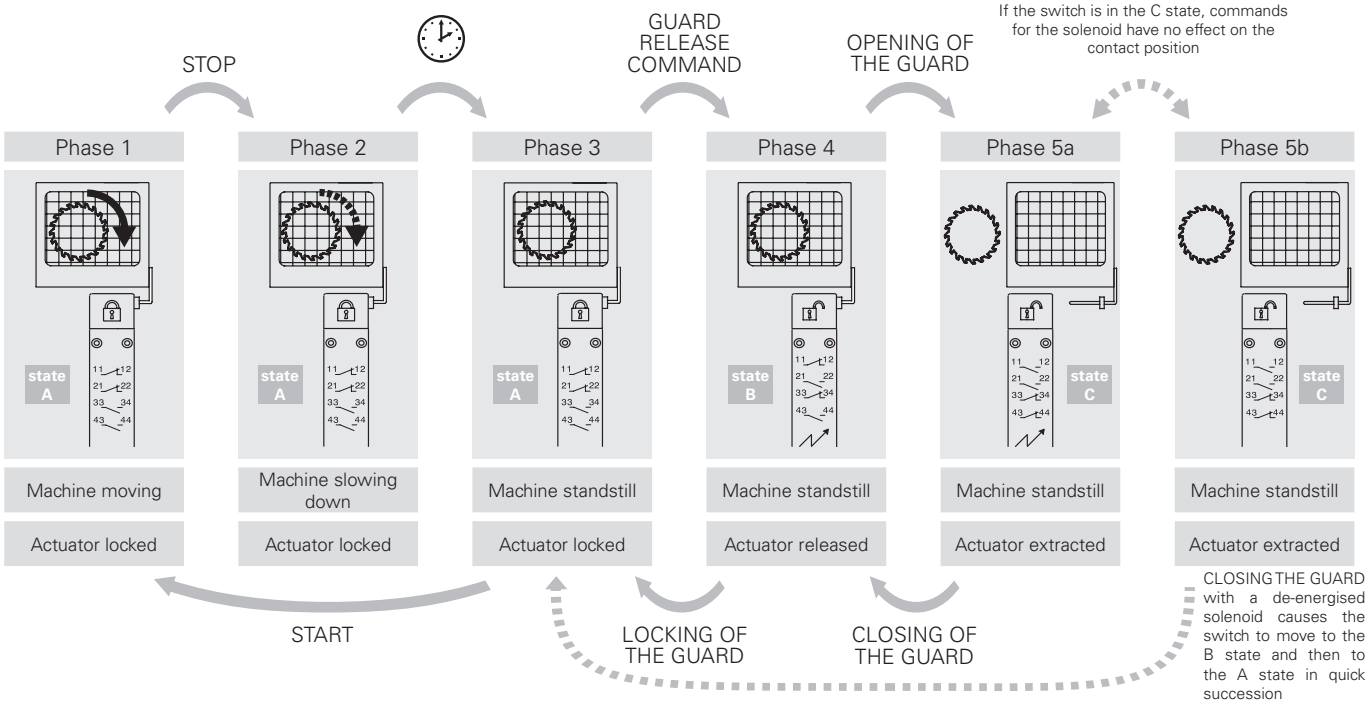
The operating principle of these safety switches allows three different operating states:
state A: with inserted and locked actuator
state B: with inserted but not locked actuator
state C: with extracted actuator
All or some of these states can be monitored by means of electrical NO contacts or NC contacts with positive opening by selecting the appropriate contact blocks. In detail, contact blocks that have electric contacts marked with the symbol of the solenoid ( ) are switched in the transition between the state A and state B, while the electric contacts marked with the symbol of the actuator ( ) are switched between state B and state C.

Operating principle

Select from two operating principles for actuator locking:

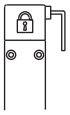
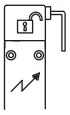
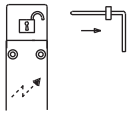
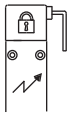
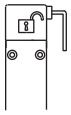
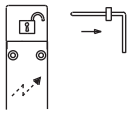
- **Operating principle D**: locked actuator with de-energised solenoid. The actuator is released by energising the solenoid (see example of the operating phases).
- **Operating principle E**: locked actuator with energised solenoid. The actuator is released by switching off the power supply to the solenoid. This version should only be used under certain conditions, since a power failure at the system will result in the immediate opening of the guard.

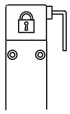
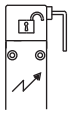
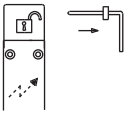
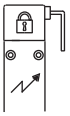
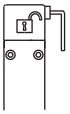
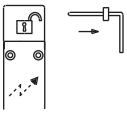
Example: operating phases with FY 60AD1D0A-F21 (switch with operating principle D)



FY series safety switches with separate actuator with lock

Contact positions related to switch states

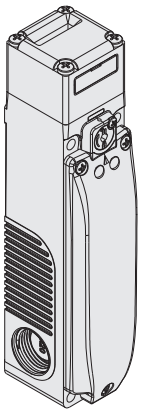
Operating state	Operating principle D locked actuator with de-energised solenoid			Operating principle E locked actuator with energised solenoid		
	state A	state B	state C	state A	state B	state C
Actuator	Inserted and locked	Inserted and released	Extracted	Inserted and locked	Inserted and released	Extracted
Solenoid	De-energised	Energised	-	Energised	De-energised	-
						
FY 60A••••• 1NO+1NC controlled by the solenoid 1NO+1NC controlled by the actuator	11-12 21-22 33-34 43-44	11-12 21-22 33-34 43-44	11-12 21-22 33-34 43-44	11-12 21-22 33-34 43-44	11-12 21-22 33-34 43-44	11-12 21-22 33-34 43-44
FY 60B••••• 2NC controlled by the solenoid 1NO+1NC controlled by the actuator	11-12 21-22 31-32 43-44	11-12 21-22 31-32 43-44	11-12 21-22 31-32 43-44	11-12 21-22 31-32 43-44	11-12 21-22 31-32 43-44	11-12 21-22 31-32 43-44
FY 60C••••• 3NC controlled by the solenoid 1NC controlled by the actuator	11-12 21-22 31-32 41-42	11-12 21-22 31-32 41-42	11-12 21-22 31-32 41-42	11-12 21-22 31-32 41-42	11-12 21-22 31-32 41-42	11-12 21-22 31-32 41-42
FY 60D••••• 1NO+1NC controlled by the solenoid 2NC controlled by the actuator	13-14 21-22 31-32 41-42	13-14 21-22 31-32 41-42	13-14 21-22 31-32 41-42	13-14 21-22 31-32 41-42	13-14 21-22 31-32 41-42	13-14 21-22 31-32 41-42
FY 60E••••• 1NO+2NC controlled by the solenoid 1NC controlled by the actuator	11-12 21-22 31-32 43-44	11-12 21-22 31-32 43-44	11-12 21-22 31-32 43-44	11-12 21-22 31-32 43-44	11-12 21-22 31-32 43-44	11-12 21-22 31-32 43-44
FY 60F••••• 1NO+2NC controlled by the solenoid 1NO controlled by the actuator	11-12 21-22 33-34 43-44	11-12 21-22 33-34 43-44	11-12 21-22 33-34 43-44	11-12 21-22 33-34 43-44	11-12 21-22 33-34 43-44	11-12 21-22 33-34 43-44
FY 60G••••• 2NC controlled by the solenoid 2NC controlled by the actuator	11-12 21-22 31-32 41-42	11-12 21-22 31-32 41-42	11-12 21-22 31-32 41-42	11-12 21-22 31-32 41-42	11-12 21-22 31-32 41-42	11-12 21-22 31-32 41-42
FY 60H••••• 4NC controlled by the solenoid	11-12 21-22 31-32 41-42	11-12 21-22 31-32 41-42	11-12 21-22 31-32 41-42	11-12 21-22 31-32 41-42	11-12 21-22 31-32 41-42	11-12 21-22 31-32 41-42
FY 60I••••• 3NC controlled by the solenoid 1NO controlled by the actuator	11-12 21-22 31-32 43-44	11-12 21-22 31-32 43-44	11-12 21-22 31-32 43-44	11-12 21-22 31-32 43-44	11-12 21-22 31-32 43-44	11-12 21-22 31-32 43-44
FY 60L••••• 2NO+1NC controlled by the solenoid 1NC controlled by the actuator	11-12 21-22 33-34 43-44	11-12 21-22 33-34 43-44	11-12 21-22 33-34 43-44	11-12 21-22 33-34 43-44	11-12 21-22 33-34 43-44	11-12 21-22 33-34 43-44
FY 60M••••• 2NO+1NC controlled by the solenoid 1NO controlled by the actuator	13-14 21-22 33-34 43-44	13-14 21-22 33-34 43-44	13-14 21-22 33-34 43-44	13-14 21-22 33-34 43-44	13-14 21-22 33-34 43-44	13-14 21-22 33-34 43-44
FY 60N••••• 1NO+1NC controlled by the solenoid 2NO controlled by the actuator	13-14 21-22 33-34 43-44	13-14 21-22 33-34 43-44	13-14 21-22 33-34 43-44	13-14 21-22 33-34 43-44	13-14 21-22 33-34 43-44	13-14 21-22 33-34 43-44
FY 60P••••• 1NC controlled by the solenoid 3NC controlled by the actuator	11-12 21-22 31-32 41-42	11-12 21-22 31-32 41-42	11-12 21-22 31-32 41-42	11-12 21-22 31-32 41-42	11-12 21-22 31-32 41-42	11-12 21-22 31-32 41-42
FY 60R••••• 2NO+2NC controlled by the solenoid	11-12 21-22 33-34 43-44	11-12 21-22 33-34 43-44	11-12 21-22 33-34 43-44	11-12 21-22 33-34 43-44	11-12 21-22 33-34 43-44	11-12 21-22 33-34 43-44
FY 60S••••• 1NC controlled by the solenoid 2NO+1NC controlled by the actuator	11-12 21-22 33-34 43-44	11-12 21-22 33-34 43-44	11-12 21-22 33-34 43-44	11-12 21-22 33-34 43-44	11-12 21-22 33-34 43-44	11-12 21-22 33-34 43-44

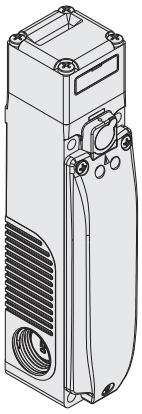
Operating state	Operating principle D locked actuator with de-energised solenoid			Operating principle E locked actuator with energised solenoid		
	state A	state B	state C	state A	state B	state C
Actuator	Inserted and locked	Inserted and released	Extracted	Inserted and locked	Inserted and released	Extracted
Solenoid	De-energised	Energised	-	Energised	De-energised	-
						
FY 60T••••• 1NC controlled by the solenoid 1NO+2NC controlled by the actuator	11 12 21 22 31 32 43 44	11 12 21 22 31 32 43 44	11 12 21 22 31 32 43 44	11 12 21 22 31 32 43 44	11 12 21 22 31 32 43 44	11 12 21 22 31 32 43 44
FY 60U••••• 4NC controlled by the actuator	11 12 21 22 31 32 41 42	11 12 21 22 31 32 41 42	11 12 21 22 31 32 41 42	11 12 21 22 31 32 41 42	11 12 21 22 31 32 41 42	11 12 21 22 31 32 41 42
FY 60V••••• 2NC controlled by the solenoid 2NO controlled by the actuator	11 12 21 22 33 34 43 44	11 12 21 22 33 34 43 44	11 12 21 22 33 34 43 44	11 12 21 22 33 34 43 44	11 12 21 22 33 34 43 44	11 12 21 22 33 34 43 44
FY 60X••••• 1NO controlled by the solenoid 3NC controlled by the actuator	13 14 21 22 31 32 41 42	13 14 21 22 31 32 41 42	13 14 21 22 31 32 41 42	13 14 21 22 31 32 41 42	13 14 21 22 31 32 41 42	13 14 21 22 31 32 41 42
FY 60Y••••• 1NO controlled by the solenoid 1NO+2NC controlled by the actuator	11 12 21 22 33 34 43 44	11 12 21 22 33 34 43 44	11 12 21 22 33 34 43 44	11 12 21 22 33 34 43 44	11 12 21 22 33 34 43 44	11 12 21 22 33 34 43 44
FY 61A••••• 1NO+3NC controlled by the actuator	11 12 21 22 31 32 43 44	11 12 21 22 31 32 43 44	11 12 21 22 31 32 43 44	11 12 21 22 31 32 43 44	11 12 21 22 31 32 43 44	11 12 21 22 31 32 43 44
FY 61B••••• 2NO+2NC controlled by the actuator	11 12 21 22 33 34 43 44	11 12 21 22 33 34 43 44	11 12 21 22 33 34 43 44	11 12 21 22 33 34 43 44	11 12 21 22 33 34 43 44	11 12 21 22 33 34 43 44
FY 61C••••• 3NO+1NC controlled by the actuator	13 14 21 22 33 34 43 44	13 14 21 22 33 34 43 44	13 14 21 22 33 34 43 44	13 14 21 22 33 34 43 44	13 14 21 22 33 34 43 44	13 14 21 22 33 34 43 44
FY 61D••••• 1NC controlled by the solenoid 3NO controlled by the actuator	13 14 21 22 33 34 43 44	13 14 21 22 33 34 43 44	13 14 21 22 33 34 43 44	13 14 21 22 33 34 43 44	13 14 21 22 33 34 43 44	13 14 21 22 33 34 43 44
FY 61E••••• 1NO controlled by the solenoid 2NO+1NC controlled by the actuator	13 14 21 22 33 34 43 44	13 14 21 22 33 34 43 44	13 14 21 22 33 34 43 44	13 14 21 22 33 34 43 44	13 14 21 22 33 34 43 44	13 14 21 22 33 34 43 44
FY 61G••••• 2NO controlled by the solenoid 1NO+1NC controlled by the actuator	13 14 21 22 33 34 43 44	13 14 21 22 33 34 43 44	13 14 21 22 33 34 43 44	13 14 21 22 33 34 43 44	13 14 21 22 33 34 43 44	13 14 21 22 33 34 43 44
FY 61H••••• 2NO controlled by the solenoid 2NC controlled by the actuator	11 12 21 22 33 34 43 44	11 12 21 22 33 34 43 44	11 12 21 22 33 34 43 44	11 12 21 22 33 34 43 44	11 12 21 22 33 34 43 44	11 12 21 22 33 34 43 44
FY 61M••••• 3NO controlled by the solenoid 1NC controlled by the actuator	13 14 21 22 33 34 43 44	13 14 21 22 33 34 43 44	13 14 21 22 33 34 43 44	13 14 21 22 33 34 43 44	13 14 21 22 33 34 43 44	13 14 21 22 33 34 43 44
FY 61R••••• 1NO+3NC controlled by the solenoid	11 12 21 22 31 32 43 44	11 12 21 22 31 32 43 44	11 12 21 22 31 32 43 44	11 12 21 22 31 32 43 44	11 12 21 22 31 32 43 44	11 12 21 22 31 32 43 44
FY 61S••••• 3NO+1NC controlled by the solenoid	13 14 21 22 33 34 43 44	13 14 21 22 33 34 43 44	13 14 21 22 33 34 43 44	13 14 21 22 33 34 43 44	13 14 21 22 33 34 43 44	13 14 21 22 33 34 43 44

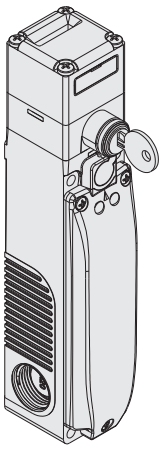
FY series safety switches with separate actuator with lock

Selection table for switches

Contact type
L = slow action







Operating principle		Operating principle D, with sealable auxiliary release device, without actuator				Operating principle E, without actuator				Operating principle D, with key release, without actuator			
Contact block													
60A	L	FY 60AD1D0A		1NO+1NC	1NO+1NC	FY 60AD1E0A		1NO+1NC	1NO+1NC	FY 60AD5D0A		1NO+1NC	1NO+1NC
60B	L	FY 60BD1D0A		2NC	1NO+1NC	FY 60BD1E0A		2NC	1NO+1NC	FY 60BD5D0A		2NC	1NO+1NC
60C	L	FY 60CD1D0A		3NC	1NC	FY 60CD1E0A		3NC	1NC	FY 60CD5D0A		3NC	1NC
60D	L	FY 60DD1D0A		1NO+1NC	2NC	FY 60DD1E0A		1NO+1NC	2NC	FY 60DD5D0A		1NO+1NC	2NC
60E	L	FY 60ED1D0A		1NO+2NC	1NC	FY 60ED1E0A		1NO+2NC	1NC	FY 60ED5D0A		1NO+2NC	1NC
60F	L	FY 60FD1D0A		1NO+2NC	1NO	FY 60FD1E0A		1NO+2NC	1NO	FY 60FD5D0A		1NO+2NC	1NO
60G	L	FY 60GD1D0A		2NC	2NC	FY 60GD1E0A		2NC	2NC	FY 60GD5D0A		2NC	2NC
60H	L	FY 60HD1D0A		4NC	/	FY 60HD1E0A		4NC	/	FY 60HD5D0A		4NC	/
60I	L	FY 60ID1D0A		3NC	1NO	FY 60ID1E0A		3NC	1NO	FY 60ID5D0A		3NC	1NO
60L	L	FY 60LD1D0A		2NO+1NC	1NC	FY 60LD1E0A		2NO+1NC	1NC	FY 60LD5D0A		2NO+1NC	1NC
60M	L	FY 60MD1D0A		2NO+1NC	1NO	FY 60MD1E0A		2NO+1NC	1NO	FY 60MD5D0A		2NO+1NC	1NO
60N	L	FY 60ND1D0A		1NO+1NC	2NO	FY 60ND1E0A		1NO+1NC	2NO	FY 60ND5D0A		1NO+1NC	2NO
60P	L	FY 60PD1D0A		1NC	3NC	FY 60PD1E0A		1NC	3NC	FY 60PD5D0A		1NC	3NC
60R	L	FY 60RD1D0A		2NO+2NC	/	FY 60RD1E0A		2NO+2NC	/	FY 60RD5D0A		2NO+2NC	/
60S	L	FY 60SD1D0A		1NC	2NO+1NC	FY 60SD1E0A		1NC	2NO+1NC	FY 60SD5D0A		1NC	2NO+1NC
60T	L	FY 60TD1D0A		1NC	1NO+2NC	FY 60TD1E0A		1NC	1NO+2NC	FY 60TD5D0A		1NC	1NO+2NC
60U	L	FY 60UD1D0A		/	4NC	FY 60UD1E0A		/	4NC	FY 60UD5D0A		/	4NC
60V	L	FY 60VD1D0A		2NC	2NO	FY 60VD1E0A		2NC	2NO	FY 60VD5D0A		2NC	2NO
60X	L	FY 60XD1D0A		1NO	3NC	FY 60XD1E0A		1NO	3NC	FY 60XD5D0A		1NO	3NC
60Y	L	FY 60YD1D0A		1NO	1NO+2NC	FY 60YD1E0A		1NO	1NO+2NC	FY 60YD5D0A		1NO	1NO+2NC
61A	L	FY 61AD1D0A		/	1NO+3NC	FY 61AD1E0A		/	1NO+3NC	FY 61AD5D0A		/	1NO+3NC
61B	L	FY 61BD1D0A		/	2NO+2NC	FY 61BD1E0A		/	2NO+2NC	FY 61BD5D0A		/	2NO+2NC
61C	L	FY 61CD1D0A		/	3NO+1NC	FY 61CD1E0A		/	3NO+1NC	FY 61CD5D0A		/	3NO+1NC
61D	L	FY 61DD1D0A		1NC	3NO	FY 61DD1E0A		1NC	3NO	FY 61DD5D0A		1NC	3NO
61E	L	FY 61ED1D0A		1NO	2NO+1NC	FY 61ED1E0A		1NO	2NO+1NC	FY 61ED5D0A		1NO	2NO+1NC
61G	L	FY 61GD1D0A		2NO	1NO+1NC	FY 61GD1E0A		2NO	1NO+1NC	FY 61GD5D0A		2NO	1NO+1NC
61H	L	FY 61HD1D0A		2NO	2NC	FY 61HD1E0A		2NO	2NC	FY 61HD5D0A		2NO	2NC
61M	L	FY 61MD1D0A		3NO	1NC	FY 61MD1E0A		3NO	1NC	FY 61MD5D0A		3NO	1NC
61R	L	FY 61RD1D0A		1NO+3NC	/	FY 61RD1E0A		1NO+3NC	/	FY 61RD5D0A		1NO+3NC	/
61S	L	FY 61SD1D0A		3NO+1NC	/	FY 61SD1E0A		3NO+1NC	/	FY 61SD5D0A		3NO+1NC	/
Actuating force		30 N (60 N →)											
Travel diagrams		Page 402											

Legend: → With positive opening according to EN 60947-5-1, interlock with lock monitoring acc. to EN ISO 14119

Contacts activated by the actuator

Contacts activated by the solenoid

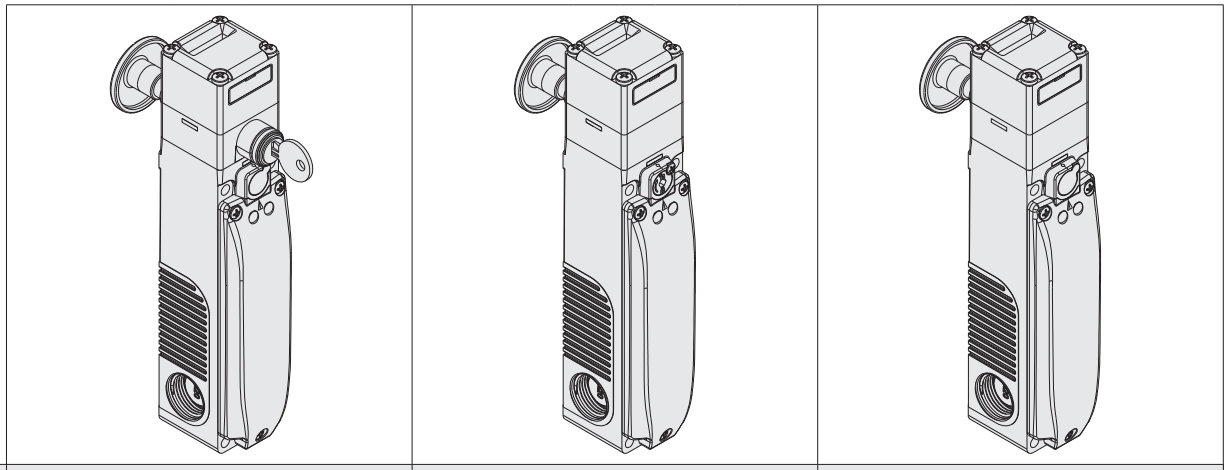
Note: See pages 155 – 156 for the connection diagrams for M12 and M23 connector contact blocks.

Accessories See page 349

→ The 2D and 3D files are available at **www.pizzato.com**

Selection table for switches

Contact type
L = slow action



Operating principle	Operating principle D, with key release, escape release button, without actuator			Operating principle D, with escape release button, without actuator			Operating principle E, with escape release button, without actuator		
Contact block									
60A L	FY 60AD6D0A	1NO+1NC	1NO+1NC	FY 60AD7D0A	1NO+1NC	1NO+1NC	FY 60AD7E0A	1NO+1NC	1NO+1NC
60B L	FY 60BD6D0A	2NC	1NO+1NC	FY 60BD7D0A	2NC	1NO+1NC	FY 60BD7E0A	2NC	1NO+1NC
60C L	FY 60CD6D0A	3NC	1NC	FY 60CD7D0A	3NC	1NC	FY 60CD7E0A	3NC	1NC
60D L	FY 60DD6D0A	1NO+1NC	2NC	FY 60DD7D0A	1NO+1NC	2NC	FY 60DD7E0A	1NO+1NC	2NC
60E L	FY 60ED6D0A	1NO+2NC	1NC	FY 60ED7D0A	1NO+2NC	1NC	FY 60ED7E0A	1NO+2NC	1NC
60F L	FY 60FD6D0A	1NO+2NC	1NO	FY 60FD7D0A	1NO+2NC	1NO	FY 60FD7E0A	1NO+2NC	1NO
60G L	FY 60GD6D0A	2NC	2NC	FY 60GD7D0A	2NC	2NC	FY 60GD7E0A	2NC	2NC
60H L	FY 60HD6D0A	4NC	/	FY 60HD7D0A	4NC	/	FY 60HD7E0A	4NC	/
60I L	FY 60ID6D0A	3NC	1NO	FY 60ID7D0A	3NC	1NO	FY 60ID7E0A	3NC	1NO
60L L	FY 60LD6D0A	2NO+1NC	1NC	FY 60LD7D0A	2NO+1NC	1NC	FY 60LD7E0A	2NO+1NC	1NC
60M L	FY 60MD6D0A	2NO+1NC	1NO	FY 60MD7D0A	2NO+1NC	1NO	FY 60MD7E0A	2NO+1NC	1NO
60N L	FY 60ND6D0A	1NO+1NC	2NO	FY 60ND7D0A	1NO+1NC	2NO	FY 60ND7E0A	1NO+1NC	2NO
60P L	FY 60PD6D0A	1NC	3NC	FY 60PD7D0A	1NC	3NC	FY 60PD7E0A	1NC	3NC
60R L	FY 60RD6D0A	2NO+2NC	/	FY 60RD7D0A	2NO+2NC	/	FY 60RD7E0A	2NO+2NC	/
60S L	FY 60SD6D0A	1NC	2NO+1NC	FY 60SD7D0A	1NC	2NO+1NC	FY 60SD7E0A	1NC	2NO+1NC
60T L	FY 60TD6D0A	1NC	1NO+2NC	FY 60TD7D0A	1NC	1NO+2NC	FY 60TD7E0A	1NC	1NO+2NC
60V L	FY 60VD6D0A	2NC	2NO	FY 60VD7D0A	2NC	2NO	FY 60VD7E0A	2NC	2NO
60X L	FY 60XD6D0A	1NO	3NC	FY 60XD7D0A	1NO	3NC	FY 60XD7E0A	1NO	3NC
60Y L	FY 60YD6D0A	1NO	1NO+2NC	FY 60YD7D0A	1NO	1NO+2NC	FY 60YD7E0A	1NO	1NO+2NC
61D L	FY 61DD6D0A	1NC	3NO	FY 61DD7D0A	1NC	3NO	FY 61DD7E0A	1NC	3NO
61E L	FY 61ED6D0A	1NO	2NO+1NC	FY 61ED7D0A	1NO	2NO+1NC	FY 61ED7E0A	1NO	2NO+1NC
61G L	FY 61GD6D0A	2NO	1NO+1NC	FY 61GD7D0A	2NO	1NO+1NC	FY 61GD7E0A	2NO	1NO+1NC
61H L	FY 61HD6D0A	2NO	2NC	FY 61HD7D0A	2NO	2NC	FY 61HD7E0A	2NO	2NC
61M L	FY 61MD6D0A	3NO	1NC	FY 61MD7D0A	3NO	1NC	FY 61MD7E0A	3NO	1NC
61R L	FY 61RD6D0A	1NO+3NC	/	FY 61RD7D0A	1NO+3NC	/	FY 61RD7E0A	1NO+3NC	/
61S L	FY 61SD6D0A	3NO+1NC	/	FY 61SD7D0A	3NO+1NC	/	FY 61SD7E0A	3NO+1NC	/
Actuating force	30 N (60 N ⊖)								
Travel diagrams	Page 402								

Legend: ⊖ With positive opening according to EN 60947-5-1, interlock with lock monitoring acc. to EN ISO 14119

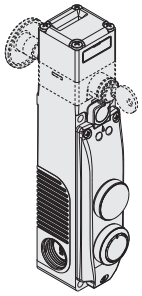
Contacts activated by the actuator
Contacts activated by the solenoid

Note: See pages 155 – 156 for the connection diagrams for M12 and M23 connector contact blocks.

Accessories See page 349

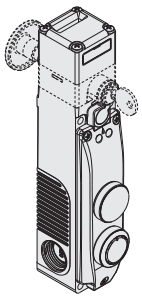
➔ The 2D and 3D files are available at **www.pizzato.com**

Switch with integrated field-wireable control devices



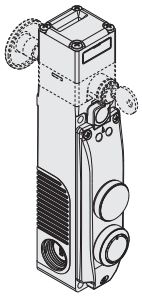
FY 6•••••••-N07

	Description	Colour	Diagram
Device 1	Closing cap	black	/
Device 2	Illuminated button, spring-return 1NO	white	4 8 LED 3 5



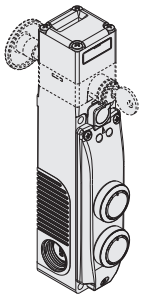
FY 6•••••••-N08

	Description	Colour	Diagram
Device 1	Closing cap	black	/
Device 2	Illuminated button, spring-return 1NO	blue	4 8 LED 3 5



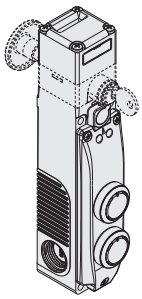
FY 6•••••••-N09

	Description	Colour	Diagram
Device 1	Closing cap	black	/
Device 2	Spring-return button 1NO	black	4 3



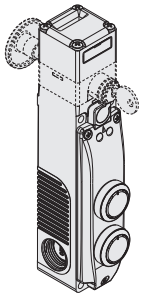
FY 6•••••••-N04

	Description	Colour	Diagram
Device 1	Illuminated button, spring-return 1NO	white	2 8 LED 1 7
Device 2	Illuminated button, spring-return 1NO	blue	4 8 LED 3 5



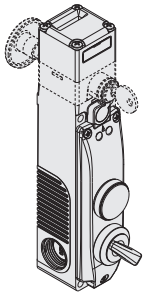
FY 6•••••••-N05

	Description	Colour	Diagram
Device 1	Illuminated button, spring-return 1NO	white	2 8 LED 1 7
Device 2	Spring-return button 1NO	black	4 3



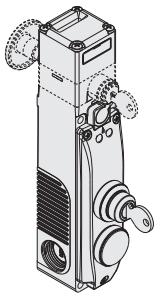
FY 6•••••••-N06

	Description	Colour	Diagram
Device 1	Illuminated button, spring-return 1NO	yellow	2 8 LED 1 7
Device 2	Illuminated button, spring-return 1NO	blue	4 8 LED 3 5



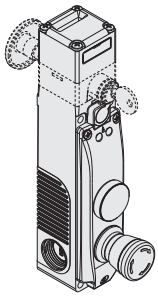
FY 6•••••••-N10

	Description	Colour	Diagram
Device 1	Closing cap	black	/
Device 2	Selector switch 1NO with two fixed positions	black	4 8 LED 3 5



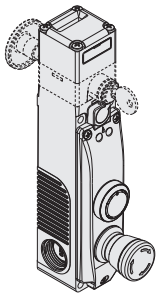
FY 6•••••••-N11

	Description	Colour	Diagram
Device 1	Three-position key selector switch 2NO with return to centre	black	2 6 1 5
Device 2	Closing cap	black	/



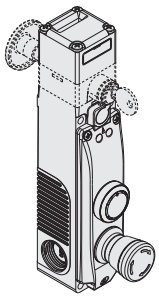
FY 6•••••••-N12

	Description	Colour	Diagram
Device 1	Closing cap	black	/
Device 2	Emergency stop button with rotary release 2NC	red	4 6 3 5



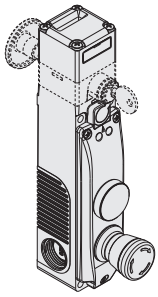
FY 6•••••••-N01

	Description	Colour	Diagram
Device 1	Illuminated button, spring-return 1NO	white	2 8 LED 1 7
Device 2	Emergency stop button with rotary release 2NC	red	4 6 3 5



FY 6•••••••-N02

	Description	Colour	Diagram
Device 1	Spring-return button 1NO	black	2 1
Device 2	Emergency stop button with rotary release 2NC	red	4 6 3 5

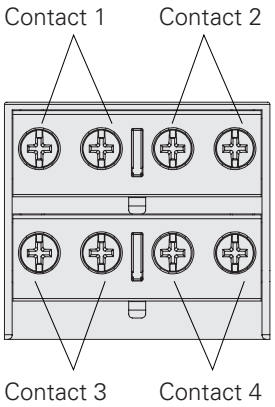


FY 6•••••••-N03

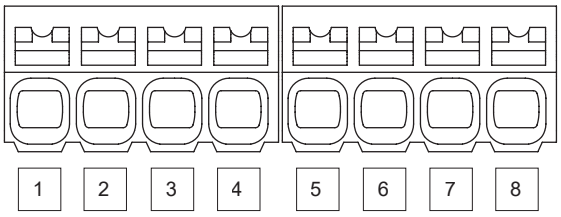
	Description	Colour	Diagram
Device 1	Indicator light	yellow	8 LED 7
Device 2	Emergency stop button with rotary release 2NC	red	4 6 3 5

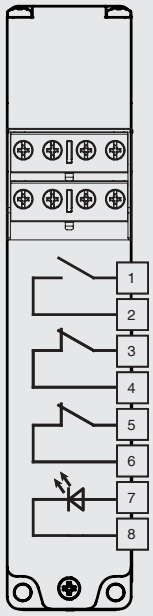
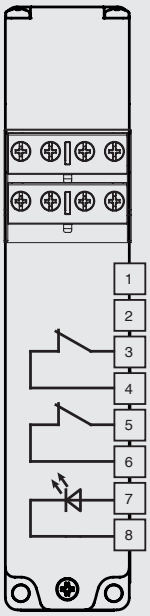
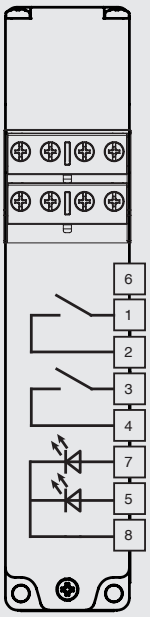
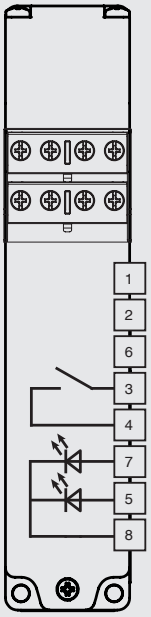
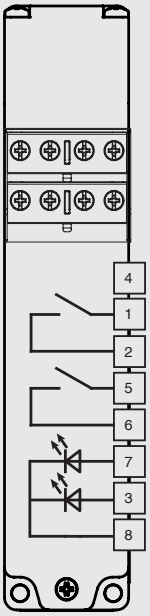
Internal connections (version with integrated control devices to be connected)

Internal terminal strip for switch contact blocks



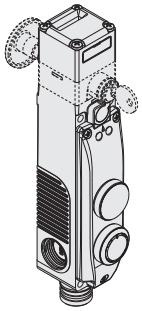
Internal terminal strip on the cover for integrated control devices



FY 6•••••••-N01 FY 6•••••••-N02	FY 6•••••••-N03 FY 6•••••••-N12	FY 6•••••••-N04 FY 6•••••••-N05 FY 6•••••••-N06	FY 6•••••••-N07 FY 6•••••••-N08 FY 6•••••••-N09 FY 6•••••••-N10	FY 6•••••••-N11
				

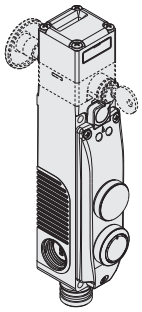
Note: The position of the contacts depending on the switch state can be found on pages 127 – 128 by replacing codes FG with FY.

Switch with integrated control devices and M23 connector, 19-pole



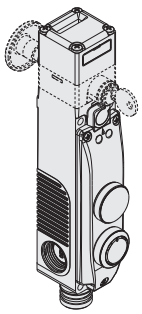
FY 6•••••••-N07K823

	Description	Colour	Diagram
Device 1	Closing cap	black	/
Device 2	Illuminated button, spring-return 1NO	white	15 19 LED 14 16



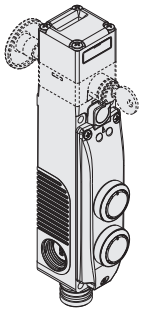
FY 6•••••••-N08K823

	Description	Colour	Diagram
Device 1	Closing cap	black	/
Device 2	Illuminated button, spring-return 1NO	blue	15 19 LED 14 16



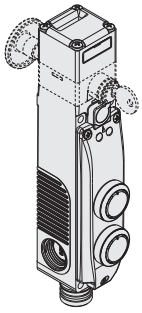
FY 6•••••••-N09K823

	Description	Colour	Diagram
Device 1	Closing cap	black	/
Device 2	Spring-return button 1NO	black	15 14



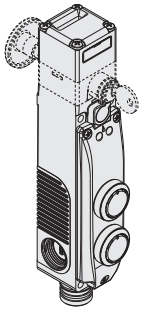
FY 6•••••••-N04K822

	Description	Colour	Diagram
Device 1	Illuminated button, spring-return 1NO	white	13 19 LED 11 18
Device 2	Illuminated button, spring-return 1NO	blue	15 19 LED 14 16



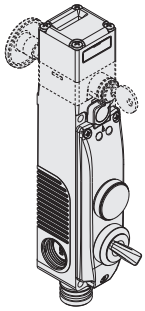
FY 6•••••••-N05K822

	Description	Colour	Diagram
Device 1	Illuminated button, spring-return 1NO	white	13 19 LED 11 18
Device 2	Spring-return button 1NO	black	15 14



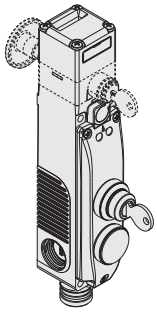
FY 6•••••••-N06K822

	Description	Colour	Diagram
Device 1	Illuminated button, spring-return 1NO	yellow	13 19 LED 11 18
Device 2	Illuminated button, spring-return 1NO	blue	15 19 LED 14 16



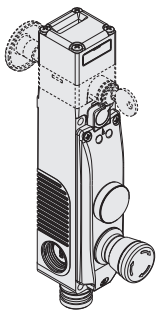
FY 6•••••••-N10K823

	Description	Colour	Diagram
Device 1	Closing cap	black	/
Device 2	Selector switch 1NO with two fixed positions	black	15 19 LED 14 16



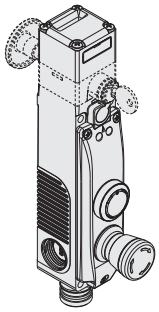
FY 6•••••••-N11K824

	Description	Colour	Diagram
Device 1	Three-position key selector switch 2NO with return to centre	black	13 17 11 16
Device 2	Closing cap	black	/



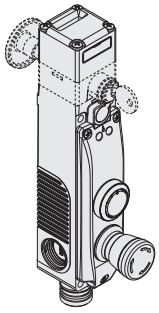
FY 6•••••••-N12K821

	Description	Colour	Diagram
Device 1	Closing cap	black	/
Device 2	Emergency stop button with rotary release 2NC	red	15 17 14 16



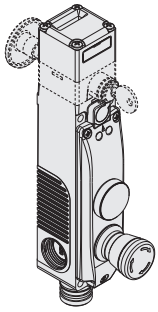
FY 6•••••••-N01K820

	Description	Colour	Diagram
Device 1	Illuminated button, spring-return 1NO	white	13 19 LED 11 18
Device 2	Emergency stop button with rotary release 2NC	red	15 17 14 16



FY 6•••••••-N02K820

	Description	Colour	Diagram
Device 1	Spring-return button 1NO	black	13 11
Device 2	Emergency stop button with rotary release 2NC	red	15 17 14 16

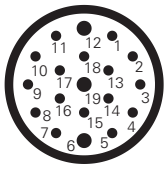


FY 6•••••••-N03K821

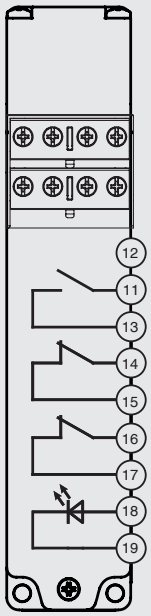
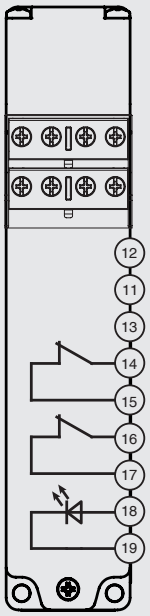
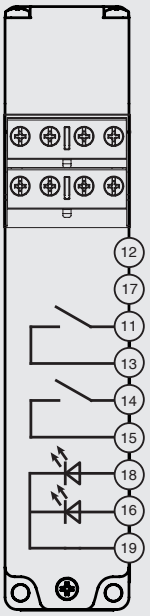
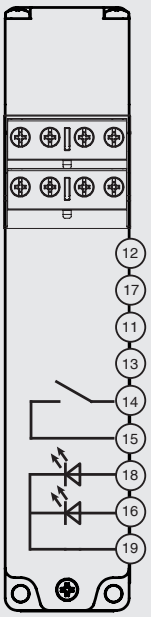
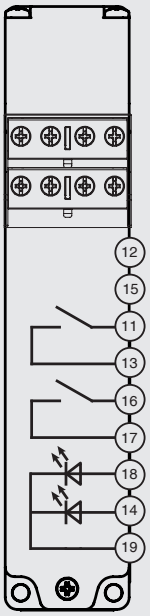
	Description	Colour	Diagram
Device 1	Indicator light	yellow	19 LED 18
Device 2	Emergency stop button with rotary release 2NC	red	15 17 14 16

Internal connections (version with integrated control devices)

M23 connector, 19-pole



To connect the switch contact block to the 19-pole M23 connector, see pin numbers 1 to 10 of the diagrams on page 156.

FY 6•••••••-N01K820 FY 6•••••••-N02K820	FY 6•••••••-N03K821 FY 6•••••••-N12K821	FY 6•••••••-N04K822 FY 6•••••••-N05K822 FY 6•••••••-N06K822	FY 6•••••••-N07K823 FY 6•••••••-N08K823 FY 6•••••••-N09K823 FY 6•••••••-N10K823	FY 6•••••••-N11K824
				

Female connectors See page 349

Stainless steel actuators

IMPORTANT: These actuators can be used only with items of the FG and FY series (e.g. FY 60AD1D0A-F20).
Low coding level acc. to EN ISO 14119.

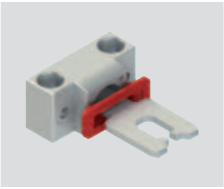
Article	Description
VF KEYF20	Straight actuator

Article	Description
VF KEYF21	Angled actuator

Article	Description
VF KEYF22	Actuator with rubber pads

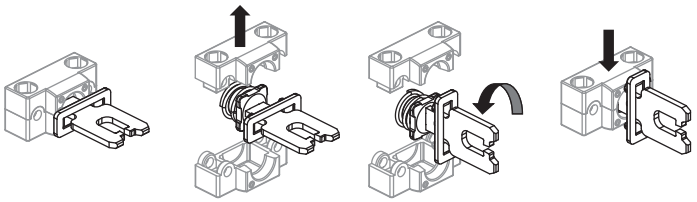
Universal actuator VF KEYF28

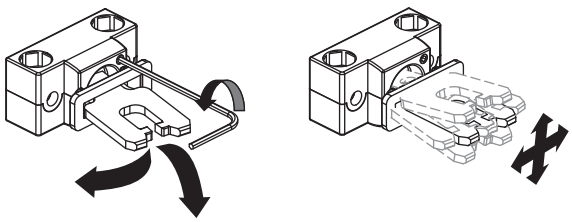
IMPORTANT: These actuators can be used only with items of the FG and FY series (e.g. FY 60AD1D0A-F28).
Low coding level acc. to EN ISO 14119.

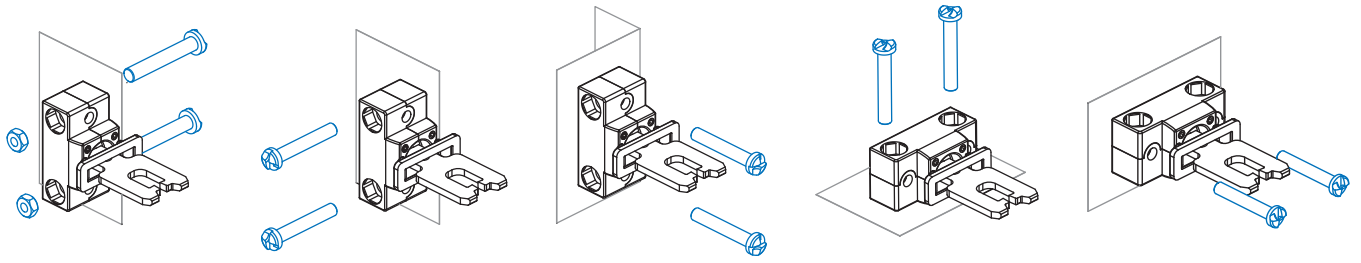


Article	Description
VF KEYF28	Universal actuator

Jointed actuator for guards with poor alignment, adjustable in two dimensions for small doors; can be mounted in various positions.
The metal fixing body has two pairs of bore holes; it is provided for rotating the working plane of the actuator by 90°.

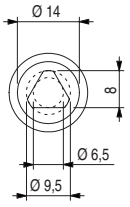






Auxiliary key release with triangular key

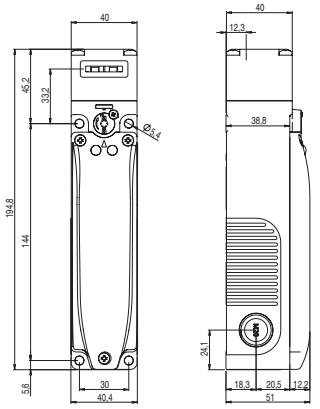
Articles with the V70 and V73 option have an auxiliary key release with a triangular key that meets DIN 22417 standards.
This type of lock can be used in situations where the switch must only be unlocked using the corresponding triangular key, a tool which is not usually available.
There are two versions of the triangular key release: with a spring return (option V70) and without a spring return (option V73).



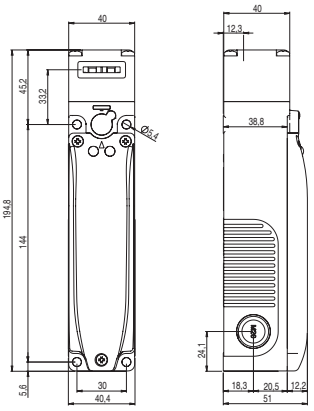
All values in the drawings are in mm

Dimensional drawings

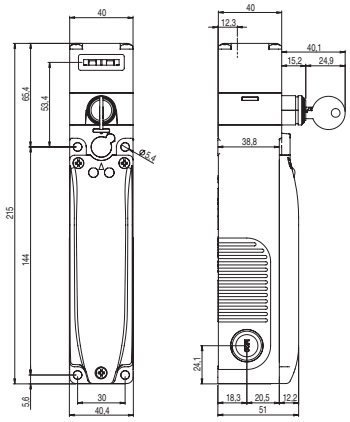
Switch FY 6••D1D••
Operating principle D,
with sealable auxiliary release device



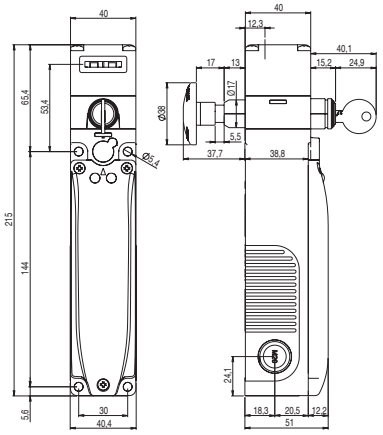
Switch FY 6••D1E••
Operating principle E



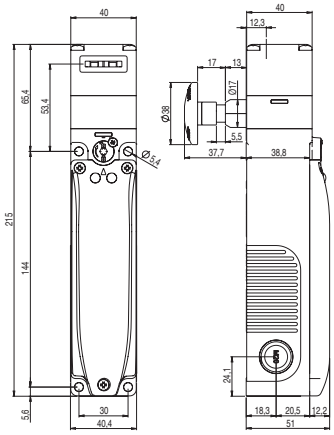
Switch FY 6••D5D••
Operating principle D,
with key release



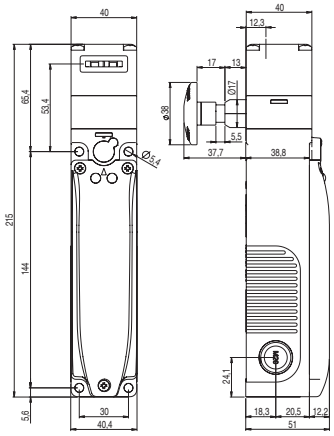
Switch FY 6••D6D••
Operating principle D
with auxiliary key release and escape release button



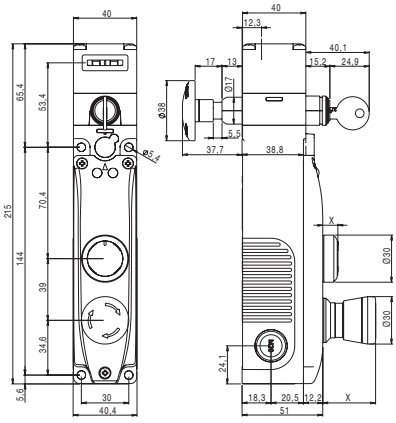
Switch FY 6••D7D••
Operating principle D
with sealable auxiliary release device and escape release button



Switch FY 6••D7E••
Operating principle E,
with escape release button

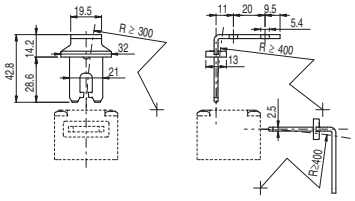


Switch FY 6•••••• with integrated control devices

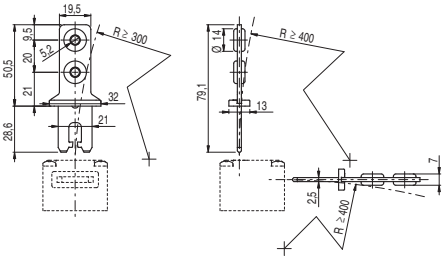


X = see page 153

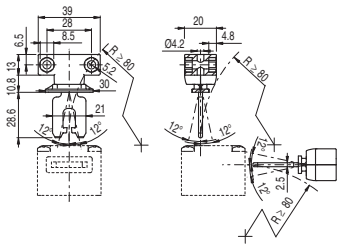
Actuator VF KEYF21



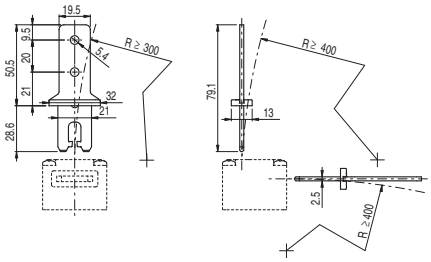
Actuator VF KEYF22



Actuator VF KEYF28



Actuator VF KEYF20



All values in the drawings are in mm

FY series safety switches with separate actuator with lock

Available control devices

	Description	Colour	Spare part number	Combinable with contacts (1)	Protrusion (x) mm
	Illuminated button, spring-return	White Red Green Yellow Blue	VN NG-AC27121 VN NG-AC27123 VN NG-AC27124 VN NG-AC27125 VN NG-AC27126	1NO (1NC) (2NO) (1NO+1NC)	3
	Non-illuminated button, spring-return	Black	VN NG-AC27122	1NO (1NC) (2NO) (1NO+1NC)	3
	Non-laser-markable, illuminated, projecting spring-return push button	Red	VN NG-AC26018	1NO (1NC) (2NO) (1NO+1NC)	6,1
	Indicator light	Red Yellow Green Blue White	VN NG-AC26060 VN NG-AC26061 VN NG-AC26062 VN NG-AC26063 VN NG-AC26064	/	2,7
	Emergency stop button acc. to. EN ISO 13850 Rotary release Push-pull release	 Red Red	 VN NG-AC26052 VN NG-AC26055	2NC	26,4
	Emergency stop button acc. to. EN ISO 13850 for 2NC + 1NO contacts, spring-return(2) Rotary release	 Red	 VN NG-AC26056	2NC + 1NO, spring-return	26,4
	Illuminated emergency stop button acc. to. EN ISO 13850 Rotary release Push-pull release	 Red Red	 VN NG-AC26051 VN NG-AC26054	2NC	26,4
	Simple stop button Rotary release Push-pull release	 Black Black	 VN NG-AC26053 VN NG-AC26057	2NC	26,4
	Illuminated selector switch with handle, with transparent lens for LED 	 Black Black Black Black	 VN NG-AC26033 VN NG-AC26030 VN NG-AC26034 VN NG-AC26031	1NO (1NC) (2NO) (1NO+1NC)	16,8
	Key selector switch, 2 positions 	 Black Black Black	 VN NG-AC26043 VN NG-AC26040 VN NG-AC26041	1NO (1NC) (2NO) (1NO+1NC)	39 (a) 14 (b)
	Closing cap	Black	VN NG-AC26020	/	2,7
	Fixing key	Black	VN NG-AC26080	/	/

Legend: Maintained Spring-return Key extraction position (a) with key (b) without key

(1) The contacts in brackets are on request. Contact our technical department to verify the effective feasibility of the control device unit with the chosen combination of control devices.
(2) The NO contact with spring-return is only activated if the emergency stop button reaches the limit of travel. The signal of the NO contact is captured by analysing the rising edge.

To order buttons with marking:
add the marking code indicated in the chapter Accessories on page 371 to the article codes.
Example: Black spring-return button with "O" engraving.
VN NG-AC27122 → VN NG-AC27122-L1

Technical data of the control devices

General data

Protection degree:	IP65 acc. to EN 60529
Mechanical endurance:	
Spring-return button:	1 million operating cycles
Emergency stop button:	50,000 operating cycles
Selector switch:	300,000 operating cycles
Key selector switch:	50,000 operating cycles 30,000 operating cycles including removal of the key
Safety parameter B_{10D}:	130,000 (emergency stop button)

Actuating force

Spring-return button:	min. 4 N	max. 100 N
Emergency stop button:	min. 20 N	max. 100 N
Selector switch:	min. 0.1 Nm	max. 1.5 Nm
Key selector switch:	min. 0.1 Nm	max. 1.3 Nm

Contact blocks of the control devices

Material of the contacts:	silver contacts
Contact type:	Self-cleaning contacts with double interruption

Electrical data:

Thermal current I_{th}:	1 A
Rated insulation voltage U_i:	32 Vac/dc
Rated impulse withstand voltage U_{imp}:	1.5 kV
LED supply voltage:	24 Vdc ± 15%
LED supply current:	10 mA per LED

Utilization category of the contact block:
Direct current: DC13

U_e (V)	24
I_e (A)	0,55

Signalling contact with spring return:
Direct current: DC13

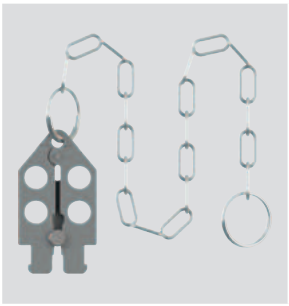
U_e (V)	24
I_e (mA)	10

In compliance with standards:
IEC 60947-5-1, IEC 60947-5-5, EN ISO 13850

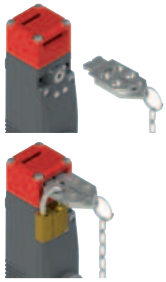
⚠ **Installation for safety applications:**
Always connect the safety circuit to the **NC contacts** (normally closed contacts) as stated in standard EN 60947-5-1.

Accessories

Article	Description
VF KB2	Lock-out device



Padlockable lock-out device to prevent the actuator entry and the accidental closing of the door behind operators while they are in the danger area.
To be used only with FG and FY series switches (e.g. FY 60AD1D0A).
Hole diameter for padlocks: 9 mm.

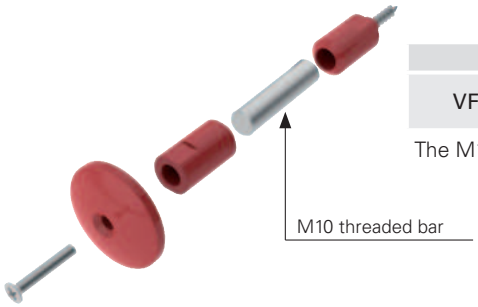


Article	Description
VF KLA371	Set of two locking keys

Extra copy of the locking keys to be purchased if further keys are needed (standard supply: 2 units).
The keys of all switches have the same code. Other codes on request.

Release button

Article	Description
VF FG-LP15	Technopolymer release button for max. 15 mm wall thickness, supplied with screw
VF FG-LP30	Technopolymer release button for max. 30 mm wall thickness, supplied with screw
VF FG-LP40	Technopolymer release button for max. 40 mm wall thickness, supplied with screw
VF FG-LP60	Metal release button for max. 60 mm wall thickness, supplied with screw



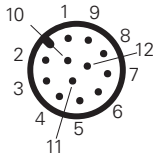
Article	Description
VF FG-LPRG	Metal release button for wall thickness from 60 to 500 mm, supplied with 2 supports and 2 screws, without M10 threaded bar

The M10 bar can be supplied in zinc-plated steel with 1 m length. Article: AC 8512.

Note: For other release-button lengths see the indications on page 135.

Wiring diagram for M12 connectors

M12 connector, 12-pole



Contact block 60A 2NO+2NC		Contact block 60B 1NO+3NC		Contact block 60C 4NC		Contact block 60D 1NO+3NC		Contact block 60E 1NO+3NC		Contact block 60F 2NO+2NC		Contact block 60G 4NC		Contact block 60H 4NC		Contact block 60I 1NO+3NC		Contact block 60L 2NO+2NC	
Contacts	**Pin no.**	**Contacts**	**Pin no.**	**Contacts**	**Pin no.**	**Contacts**	**Pin no.**	**Contacts**	**Pin no.**	**Contacts**	**Pin no.**	**Contacts**	**Pin no.**	**Contacts**	**Pin no.**	**Contacts**	**Pin no.**	**Contacts**	**Pin no.**
A1-A2	1-2	A1-A2	1-2	A1-A2	1-2	A1-A2	1-2	A1-A2	1-2	A1-A2	1-2	A1-A2	1-2	A1-A2	1-2	A1-A2	1-2	A1-A2	1-2
NC	3-4	NC	3-4	NC	3-4	NO	3-4	NC	3-4	NC	3-4	NC	3-4	NC	3-4	NC	3-4	NC	3-4
NC	5-6	NC	5-6	NC	5-6	NC	5-6	NC	5-6	NC	5-6	NC	5-6	NC	5-6	NC	5-6	NC	5-6
NO	7-8	NC	7-8	NC	7-8	NC	7-8	NC	7-8	NO	7-8	NC	7-8	NC	7-8	NC	7-8	NO	7-8
NO	9-10	NO	9-10	NC	9-10	NC	9-10	NO	9-10	NO	9-10	NC	9-10	NC	9-10	NO	9-10	NO	9-10

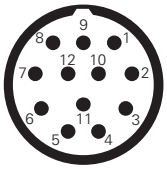
Contact block 60M 3NO+1NC		Contact block 60N 3NO+1NC		Contact block 60P 4NC		Contact block 60R 2NO+2NC		Contact block 60S 2NO+2NC		Contact block 60T 1NO+3NC		Contact block 60U 4NC		Contact block 60V 2NO+2NC		Contact block 60X 1NO+3NC		Contact block 60Y 2NO+2NC	
Contacts	**Pin no.**	**Contacts**	**Pin no.**	**Contacts**	**Pin no.**	**Contacts**	**Pin no.**	**Contacts**	**Pin no.**	**Contacts**	**Pin no.**	**Contacts**	**Pin no.**	**Contacts**	**Pin no.**	**Contacts**	**Pin no.**	**Contacts**	**Pin no.**
A1-A2	1-2	A1-A2	1-2	A1-A2	1-2	A1-A2	1-2	A1-A2	1-2	A1-A2	1-2	A1-A2	1-2	A1-A2	1-2	A1-A2	1-2	A1-A2	1-2
NO	3-4	NO	3-4	NC	3-4	NC	3-4	NC	3-4	NC	3-4	NC	3-4	NC	3-4	NO	3-4	NC	3-4
NC	5-6	NC	5-6	NC	5-6	NC	5-6	NC	5-6	NC	5-6	NC	5-6	NC	5-6	NC	5-6	NC	5-6
NO	7-8	NO	7-8	NC	7-8	NO	7-8	NO	7-8	NC	7-8	NC	7-8	NO	7-8	NC	7-8	NO	7-8
NO	9-10	NO	9-10	NC	9-10	NO	9-10	NO	9-10	NO	9-10	NC	9-10	NO	9-10	NC	9-10	NO	9-10

Contact block 61A 1NO+3NC		Contact block 61B 2NO+2NC		Contact block 61C 3NO+1NC		Contact block 61D 3NO+1NC		Contact block 61E 3NO+1NC		Contact block 61G 3NO+1NC		Contact block 61H 2NO+2NC		Contact block 61M 3NO+1NC		Contact block 61R 1NO+3NC		Contact block 61S 3NO+1NC	
Contacts	**Pin no.**	**Contacts**	**Pin no.**	**Contacts**	**Pin no.**	**Contacts**	**Pin no.**	**Contacts**	**Pin no.**	**Contacts**	**Pin no.**	**Contacts**	**Pin no.**	**Contacts**	**Pin no.**	**Contacts**	**Pin no.**	**Contacts**	**Pin no.**
A1-A2	1-2	A1-A2	1-2	A1-A2	1-2	A1-A2	1-2	A1-A2	1-2	A1-A2	1-2	A1-A2	1-2	A1-A2	1-2	A1-A2	1-2	A1-A2	1-2
NC	3-4	NC	3-4	NO	3-4	NO	3-4	NO	3-4	NO	3-4	NC	3-4	NO	3-4	NC	3-4	NO	3-4
NC	5-6	NC	5-6	NC	5-6	NC	5-6	NC	5-6	NC	5-6	NC	5-6	NC	5-6	NC	5-6	NC	5-6
NC	7-8	NO	7-8	NO	7-8	NO	7-8	NO	7-8	NO	7-8	NO	7-8	NO	7-8	NC	7-8	NO	7-8
NO	9-10	NO	9-10	NO	9-10	NO	9-10	NO	9-10	NO	9-10	NO	9-10	NO	9-10	NO	9-10	NO	9-10

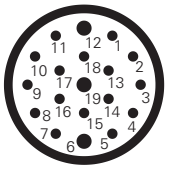
Note: the wires connected to pins 11 and 12 of the M12 connector can be used to activate the LEDs in FY series configurations with freely connectable LEDs.

Wiring diagram for M23 connectors

M23 connector, 12-pole



M23 connector, 19-pole



Refer to the diagrams on page 150 (connector pins 11-19) for the connections of the internal terminal strip of the control devices

Contact block 60A 2NO+2NC		Contact block 60B 1NO+3NC		Contact block 60C 4NC		Contact block 60D 1NO+3NC		Contact block 60E 1NO+3NC		Contact block 60F 2NO+2NC		Contact block 60G 4NC		Contact block 60H 4NC		Contact block 60I 1NO+3NC		Contact block 60L 2NO+2NC	
Contacts	**Pin no.**	**Contacts**	**Pin no.**	**Contacts**	**Pin no.**	**Contacts**	**Pin no.**	**Contacts**	**Pin no.**	**Contacts**	**Pin no.**	**Contacts**	**Pin no.**	**Contacts**	**Pin no.**	**Contacts**	**Pin no.**	**Contacts**	**Pin no.**
A1-A2	1-2	A1-A2	1-2	A1-A2	1-2	A1-A2	1-2	A1-A2	1-2	A1-A2	1-2	A1-A2	1-2	A1-A2	1-2	A1-A2	1-2	A1-A2	1-2
NC	3-4	NC	3-4	NC	3-4	NO	3-4	NC	3-4	NC	3-4	NC	3-4	NC	3-4	NC	3-4	NC	3-4
NC	5-6	NC	5-6	NC	5-6	NC	5-6	NC	5-6	NC	5-6	NC	5-6	NC	5-6	NC	5-6	NC	5-6
NO	7-8	NC	7-8	NC	7-8	NC	7-8	NC	7-8	NO	7-8	NC	7-8	NC	7-8	NC	7-8	NO	7-8
NO	9-10	NO	9-10	NC	9-10	NC	9-10	NO	9-10	NO	9-10	NC	9-10	NC	9-10	NO	9-10	NO	9-10

Contact block 60M 3NO+1NC		Contact block 60N 3NO+1NC		Contact block 60P 4NC		Contact block 60R 2NO+2NC		Contact block 60S 2NO+2NC		Contact block 60T 1NO+3NC		Contact block 60U 4NC		Contact block 60V 2NO+2NC		Contact block 60X 1NO+3NC		Contact block 60Y 2NO+2NC	
Contacts	**Pin no.**	**Contacts**	**Pin no.**	**Contacts**	**Pin no.**	**Contacts**	**Pin no.**	**Contacts**	**Pin no.**	**Contacts**	**Pin no.**	**Contacts**	**Pin no.**	**Contacts**	**Pin no.**	**Contacts**	**Pin no.**	**Contacts**	**Pin no.**
A1-A2	1-2	A1-A2	1-2	A1-A2	1-2	A1-A2	1-2	A1-A2	1-2	A1-A2	1-2	A1-A2	1-2	A1-A2	1-2	A1-A2	1-2	A1-A2	1-2
NO	3-4	NO	3-4	NC	3-4	NC	3-4	NC	3-4	NC	3-4	NC	3-4	NC	3-4	NO	3-4	NC	3-4
NC	5-6	NC	5-6	NC	5-6	NC	5-6	NC	5-6	NC	5-6	NC	5-6	NC	5-6	NC	5-6	NC	5-6
NO	7-8	NO	7-8	NC	7-8	NO	7-8	NO	7-8	NC	7-8	NC	7-8	NO	7-8	NC	7-8	NO	7-8
NO	9-10	NO	9-10	NC	9-10	NO	9-10	NO	9-10	NO	9-10	NC	9-10	NO	9-10	NC	9-10	NO	9-10

Contact block 61A 1NO+3NC		Contact block 61B 2NO+2NC		Contact block 61C 3NO+1NC		Contact block 61D 3NO+1NC		Contact block 61E 3NO+1NC		Contact block 61G 3NO+1NC		Contact block 61H 2NO+2NC		Contact block 61M 3NO+1NC		Contact block 61R 1NO+3NC		Contact block 61S 3NO+1NC	
Contacts	**Pin no.**	**Contacts**	**Pin no.**	**Contacts**	**Pin no.**	**Contacts**	**Pin no.**	**Contacts**	**Pin no.**	**Contacts**	**Pin no.**	**Contacts**	**Pin no.**	**Contacts**	**Pin no.**	**Contacts**	**Pin no.**	**Contacts**	**Pin no.**
A1-A2	1-2	A1-A2	1-2	A1-A2	1-2	A1-A2	1-2	A1-A2	1-2	A1-A2	1-2	A1-A2	1-2	A1-A2	1-2	A1-A2	1-2	A1-A2	1-2
NC	3-4	NC	3-4	NO	3-4	NO	3-4	NO	3-4	NO	3-4	NC	3-4	NO	3-4	NC	3-4	NO	3-4
NC	5-6	NC	5-6	NC	5-6	NC	5-6	NC	5-6	NC	5-6	NC	5-6	NC	5-6	NC	5-6	NC	5-6
NC	7-8	NO	7-8	NO	7-8	NO	7-8	NO	7-8	NO	7-8	NO	7-8	NO	7-8	NC	7-8	NO	7-8
NO	9-10	NO	9-10	NO	9-10	NO	9-10	NO	9-10	NO	9-10	NO	9-10	NO	9-10	NO	9-10	NO	9-10

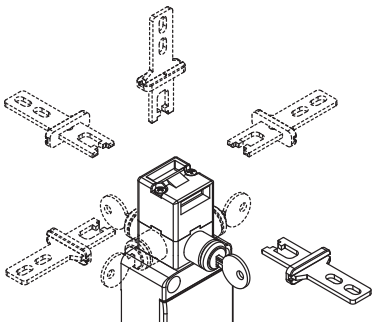
Note: the wires connected to pins 11 and 12 of the M23 12-pole connector can be used to activate the LEDs in FY series configurations with freely connectable LEDs.

Description

These switches are used on machines where the hazardous conditions remain for a while, even after the machines have been switched off, for example because of mechanical inertia of pulleys, saw disks, parts under pressure or with high temperatures. Thus, the switches can also be used if individual guards are only to be opened under certain conditions.

The versions with solenoid actuated NC contacts are considered interlocks with locking in accordance with ISO 14119, and the product's label is marked with the symbol shown.

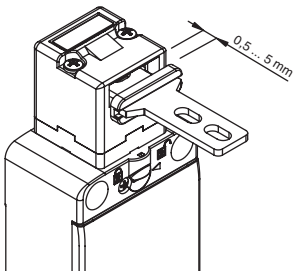
Head and release devices with variable orientation



The head can be quickly turned to each of the four sides of the switch by unfastening the two fastening screws.

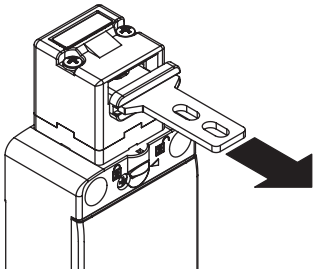
The auxiliary key release device can be rotated in 90° steps as well. This enables the switch to assume 32 different configurations.

Wide-ranging actuator travel



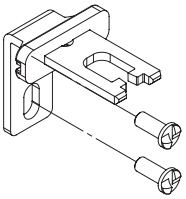
The actuation head of this switch features a wide range of travel. In this way the guard can oscillate along the direction of insertion (4.5 mm) without causing unwanted machine shutdowns. This wide range of travel is available in all actuators in order to ensure maximum device reliability.

Holding force of the locked actuator



The robust interlocking system guarantees a maximum actuator holding force of F_{TEST} = 1100 N.

Safety screws for actuators



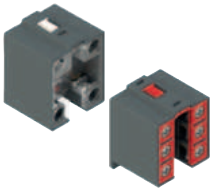
As required by EN ISO 14119, the actuator must be fixed immovably to the guard frame. Pan head safety screws with one-way fitting are available for this purpose. With this screw type, the actuators cannot be removed or tampered by using common tools. See accessories on page 349.

Protection degree IP67

IP67

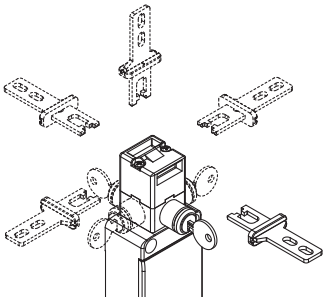
These devices are designed to be used under the toughest environmental conditions, and they pass the IP67 immersion test acc. to EN 60529. They can therefore be used in all environments where the maximum degree of protection is required for the housing.

Contact blocks



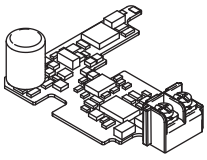
Contact blocks with captive screws, finger protection, twin bridge contacts and double interruption for higher contact reliability. Versions with gold-plated contacts available. Available in multiple variants with actuation by actuator or by solenoid.

Turnable key release with lock



The auxiliary key release device is used to allow the maintenance or the entry into the machinery to authorized personnel only. Turning the key corresponds to actuating the solenoid: the actuator is released. The device can be turned, thereby enabling installation of the safety switch in the machine while the release device remains accessible on the outside of the guard.

Circuit board for monitoring the current consumption of the solenoid



This technical solution resolves the problems that may derive from unstable power supply (machine distance from main transformers, voltage variation between night/day hours), allowing also a low solenoid power consumption and consequently enlarging the working temperature range of the switch.

Key release with triangular key

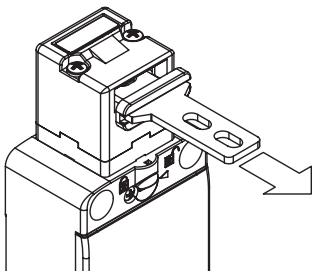
The auxiliary key release is also available with option V73, a variant with triangular key acc. to DIN 22417. This option can be used with installations in which the auxiliary release is to be actuated with a triangular key that is not normally available.

On request, option V70 is also available, with which the auxiliary release returns to the initial position with the aid of a spring.

Laser engraving

All FS series switches are permanently marked with a special laser system. As a result, the marking remains legible even under extreme operating conditions. Thanks to this system that does not use labels, the loss of plate data is prevented and a greater resistance of the marking is achieved over time.

Holding force of the unlocked actuator



The inside of each switch features a device which holds the actuator in its closed position. Ideal for all those applications where several guards are unlocked simultaneously, but only one is actually opened. The device keeps all the unlocked guards in their position with a retaining force of approx. 30 N, stopping any vibrations or gusts of wind from opening them.

Two operating principles

D or E

The safety switches with solenoid offer two different operating principles for the actuator locking:

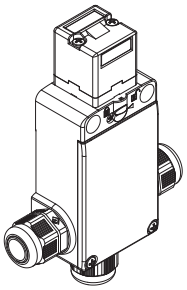
Operating principle D: locked actuator with de-energised solenoid. The actuator is released by energising the solenoid.

Operating principle E: locked actuator with energised solenoid. The actuator is released by switching off the power supply to the solenoid. This version should only be used under certain conditions, since a power failure at the system will result in the immediate opening of the guard.

Sealable auxiliary release device

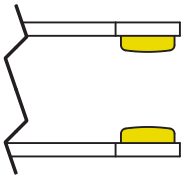
Switches with locked actuator with deactivated solenoid (function principle D) are equipped with an auxiliary release device for the solenoid to simplify installation of the switch and to facilitate entry into the danger zone in the event of a power failure. The auxiliary release device acts on the switch exactly as if the solenoid was energised. As a result, it also actuates the electrical contacts. Can only be actuated with a couple of tools, this ensures adequate resistance to tampering. If required it can be sealed by means of the hole provided.

Cable outlets



The switch is provided with three cable entries in different directions. This allows its application in series connections or in narrow places.

Gold-plated contacts



The contact blocks of these devices can be supplied gold-plated upon request. Ideal for applications with low voltages or currents; it ensures increased contact reliability. Available in two thicknesses (1 or 2.5 microns), it adapts perfectly to the various fields of application, ensuring a long endurance over time.

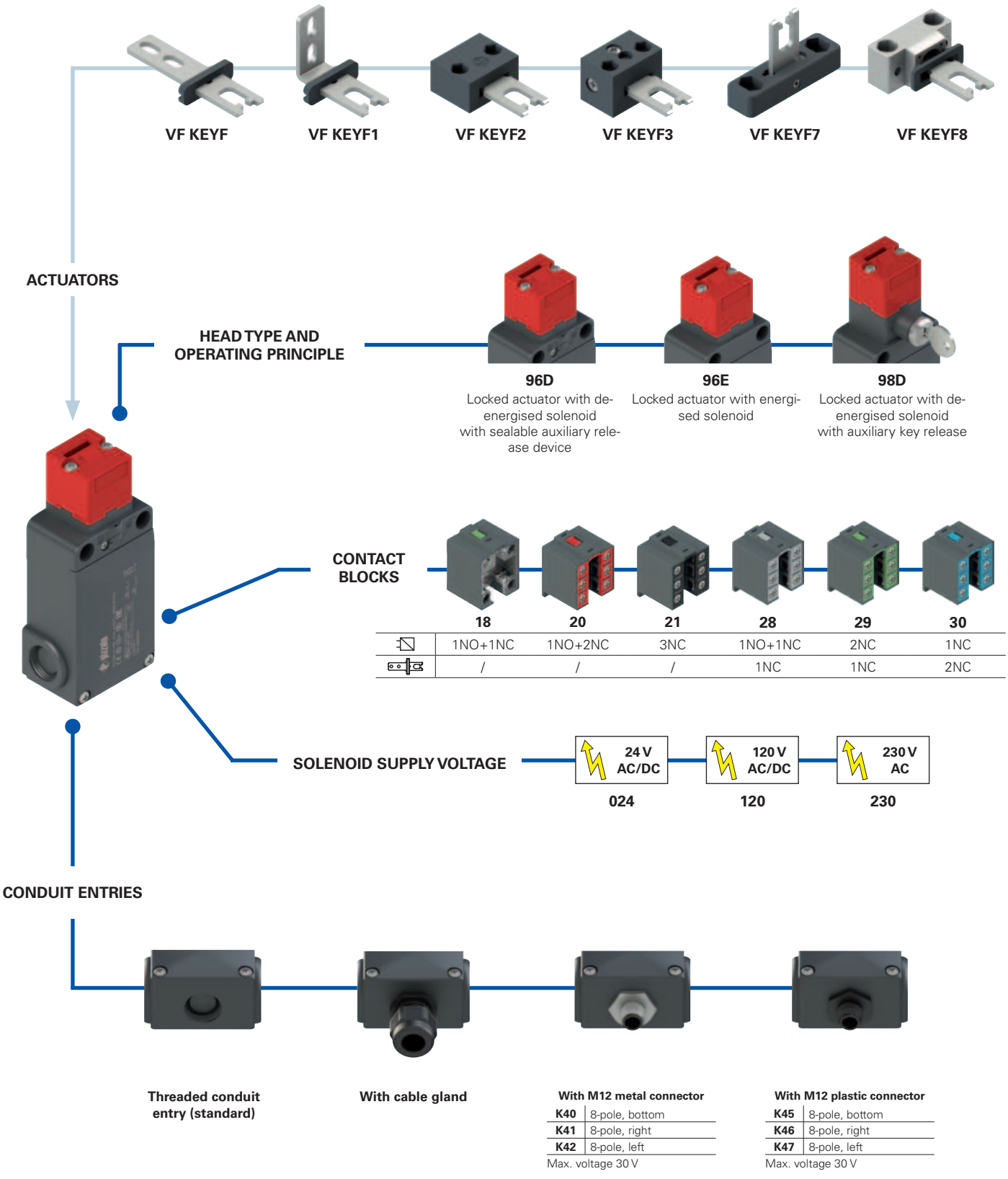
LED signalling lights

Thanks to the three threaded cable entries, the high luminosity LED signalling lights of the VF SL series can be installed on the switch.

The LED signalling lights can be easily installed by screwing them on one of the conduit entries not used for electric cables. They can be used for many different purposes: for example, to signal, from a distance, whether the switch has been actuated; whether the guard has closed correctly; or whether the guard is locked or unlocked.

For more information see chapter Accessories, page 349.

Selection diagram



product option

Sold separately as accessory

Code structure

Attention! The feasibility of a code number does not mean the effective availability of a product. Please contact our sales office.

article | options | options

FS 1896D024-F1GM2K40V34

Contact block

	Contacts activated by the solenoid	Contacts activated by the actuator
18	1NO+1NC	/
20	1NO+2NC	/
21	3NC	/
28	1NO+1NC	1NC
29	2NC	1NC
30	1NC	2NC

Auxiliary release options
(only for articles FS ••98D•••)

	The key can be removed in locked and unlocked actuator position (standard)
V34	The key can be removed only in the locked position of the actuator
V70	Key release with triangular key with spring return
V73	Key release with triangular key, no spring return

Head type and operating principle

96D	locked actuator with de-energised solenoid with sealable auxiliary release device
96E	locked actuator with energised solenoid
98D	locked actuator with de-energised solenoid with auxiliary key release

Pre-installed cable glands or connectors

	no cable gland or connector (standard)
K23	cable gland for cables Ø 6 … 12 mm
…	…
K40	M12 metal connector, 8-pole
…	…
K45	M12 plastic connector, 8-pole
…	…

For the complete list of possible combinations please contact our technical department.

Solenoid supply voltage

024	24 Vac/dc (-10% … +25%)
120	120 Vac/dc (-15% … +20%)
230	230 Vac (-15% … +10%)

Threaded conduit entry

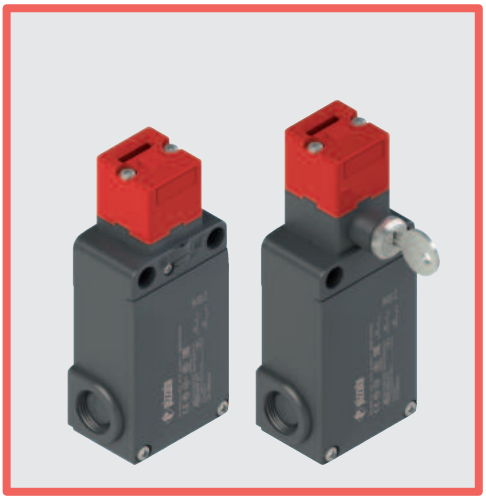
M2	M20x1.5 (standard)
	PG 13.5

Actuators

	without actuator (standard)
F	straight actuator VF KEYF
F1	angled actuator VF KEYF1
F2	jointed actuator VF KEYF2
F3	jointed actuator adjustable in two directions VF KEYF3
F7	jointed actuator adjustable in one direction VF KEYF7
F8	universal actuator VF KEYF8

Contact type

	silver contacts (standard)
G	silver contacts with 1 µm gold coating
G1	silver contacts, 2.5 µm gold coating (not for contact blocks 20, 21, 28, 29, 30)



Main features

- Technopolymer housing, three conduit entries
- Protection degree IP67
- 6 contact blocks available
- 6 stainless steel actuators available
- 3 solenoid supply voltages available
- Versions with auxiliary release device or turnable lock
- Operation with energised or de-energised solenoid

Quality marks:

IMQ approval:	CA02.03808
UL approval:	E131787
CCC approval:	2024010305654836
EAC approval:	RU Д-IT.PA07.B.37848/24

Technical data

Housing

Housing made of glass fibre reinforced technopolymer, self-extinguishing, shock-proof and with double insulation: ⧈
Three knock-out threaded conduit entries: M20x1.5 (standard)
Protection degree: IP67 acc. to EN 60529 with cable gland of equal or higher protection degree

General data

"Maximum SIL" up to:	SIL 3 acc. to EN IEC 62061
Performance Level (PL) up to:	PL e acc. to EN ISO 13849-1
Interlock with mechanical lock, coded:	type 2 acc. to EN ISO 14119
Coding level:	low acc. to EN ISO 14119
Safety parameters:	
B_{10D}:	4,000,000 for NC contacts
Mission time:	20 years
Ambient temperature:	-25°C ... +60°C
Max. actuation frequency:	600 operating cycles/hour
Mechanical endurance:	800,000 operating cycles
Max. actuation speed:	0.5 m/s
Min. actuation speed:	1 mm/s
Maximum force before breakage F_{TEST}:	1100 N (head 96), 900 N (head 98) acc. to EN ISO 14119
Max. holding force F_{ZH}:	846 N (head 96), 692 N (head 98) acc. to EN ISO 14119
Maximum clearance of locked actuator:	4.5 mm
Released actuator extraction force:	30 N
Tightening torques for installation:	see page 379
Wire cross-sections and wire stripping lengths:	see page 404

Solenoid

Duty cycle:	100% ED (continuous operation)
Solenoid inrush power:	20 VA 0.1 s (24 V) 18 VA 0,1 s (120 V) 18 VA 0,1 s (230 V)
Solenoid consumption:	4 VA
Average overall consumption:	10 VA

Notes: Calculate the power supply using the average overall consumption. Please consider the solenoid inrush power in order to avoid intervention of overload-protection in case of electronic power supply.

In compliance with standards:
IEC 60947-5-1, IEC 60947-1, IEC 60204-1, EN ISO 14119, EN ISO 12100, IEC 60529, IEC 61000-6-2, IEC 61000-6-3, EN IEC 63000, BG-GS-ET-15, BG-GS-ET-19, UL 508, CSA C22.2 No. 14.
Approvals:
EN 60947-5-1, UL 508, CSA C22.2 No. 14, GB/T14048.5

Compliance with the requirements of:
Machinery Directive 2006/42/EC, EMC Directive 2014/30/EU, RoHS Directive 2011/65/EU.
Positive contact opening in conformity with standards:
IEC 60947-5-1, EN 60947-5-1.

⚠ **If not expressly indicated in this chapter, for correct installation and utilization of all articles see chapter Utilization requirements from page 377 to page 392.**

Electrical data

Utilization category

without connector	Thermal current (I_{th}):	10 A
	Rated insulation voltage (U_i):	500 Vac 600 Vdc (contact block 18) 400 Vac 500 Vdc (contact blocks 20, 21, 28, 29, 30)
	Rated impulse withstand voltage (U_{imp}):	6 kV (contact block 18) 4 kV (contact blocks 20, 21, 28, 29, 30)
	Conditional short circuit current:	1000 A acc. to EN 60947-5-1
	Protection against short circuits:	type aM fuse 10 A 500 V
	Pollution degree:	3

Alternating current: AC15 (50÷60 Hz)

U_e (V)	250	400	500
I_e (A)	6	4	1

Direct current: DC13

U_e (V)	24	125	250
I_e (A)	3	0.55	0.3

with M12 connector, 8-pole	Thermal current (I_{th}):	2 A
	Rated insulation voltage (U_i):	30 Vac 36 Vdc
	Protection against short circuits:	type gG fuse 2 A 500 V
	Pollution degree:	3

Alternating current: AC15 (50÷60 Hz)

U_e (V)	24
I_e (A)	2

Direct current: DC13

U_e (V)	24
I_e (A)	2

Features approved by IMQ

Rated insulation voltage (Ui): 500 Vac
400 Vac (for contact blocks 20, 21, 28, 29, 30)
Conventional free air thermal current (I_{th}): 10 A
Rated impulse withstand voltage (U_{imp}): 6 kV
4 kV (for contact blocks 20, 21, 28, 29, 30)
Protection degree of the housing: IP67
MV terminals (screw terminals)
Utilization category: AC15
Operating voltage (U_e): 400 Vac (50 Hz)
Operating current (I_e): 3 A

Forms of the contact element: Zb, Y+Y+X, Y+Y+Y, Y+X+X
Positive opening contacts on contact blocks 18, 20, 21, 28, 29, 30

In compliance with standards: EN 60947-1, EN 60947-5-1, fundamental requirements of the Low Voltage Directive 2014/35/EU.
Please contact our technical department for the list of approved products.

Features approved by UL

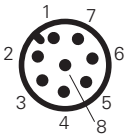
Electrical Ratings: Q300 pilot duty (69 VA, 125-250 V dc)
A600 pilot duty (720 VA, 120-600 V ac)
Environmental Ratings: Types 1, 4X, 12, 13

Use 60 or 75 °C copper (Cu) conductor and wire size range 12, 14 AWG, stranded or solid. The terminal tightening torque of 7.1 lb in (0.8 Nm).

Please contact our technical department for the list of approved products.

Wiring diagram for M12 connectors

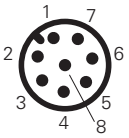
Contact block 18
1NO+1NC



M12 connector, 8-pole

Contacts	Pin no.
A1-A2	1-2
NC	3-4
NO	5-6

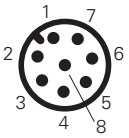
Contact block 20
1NO+2NC



M12 connector, 8-pole

Contacts	Pin no.
A1-A2	1-2
NC	3-4
NC	5-6
NO	7-8

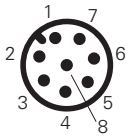
Contact block 21
3NC



M12 connector, 8-pole

Contacts	Pin no.
A1-A2	1-2
NC	3-4
NC	5-6
NC	7-8

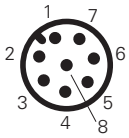
Contact block 28
1NO+2NC



M12 connector, 8-pole

Contacts	Pin no.
A1-A2	1-2
NC	3-4
NC	5-6
NO	7-8

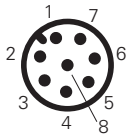
Contact block 29
3NC



M12 connector, 8-pole

Contacts	Pin no.
A1-A2	1-2
NC	3-4
NC	5-6
NC	7-8

Contact block 30
3NC



M12 connector, 8-pole

Contacts	Pin no.
A1-A2	1-2
NC	3-4
NC	5-6
NC	7-8

Operating principle

The operating principle of these safety switches allows three different operating states:

state A: with inserted and locked actuator

state B: with inserted but not locked actuator

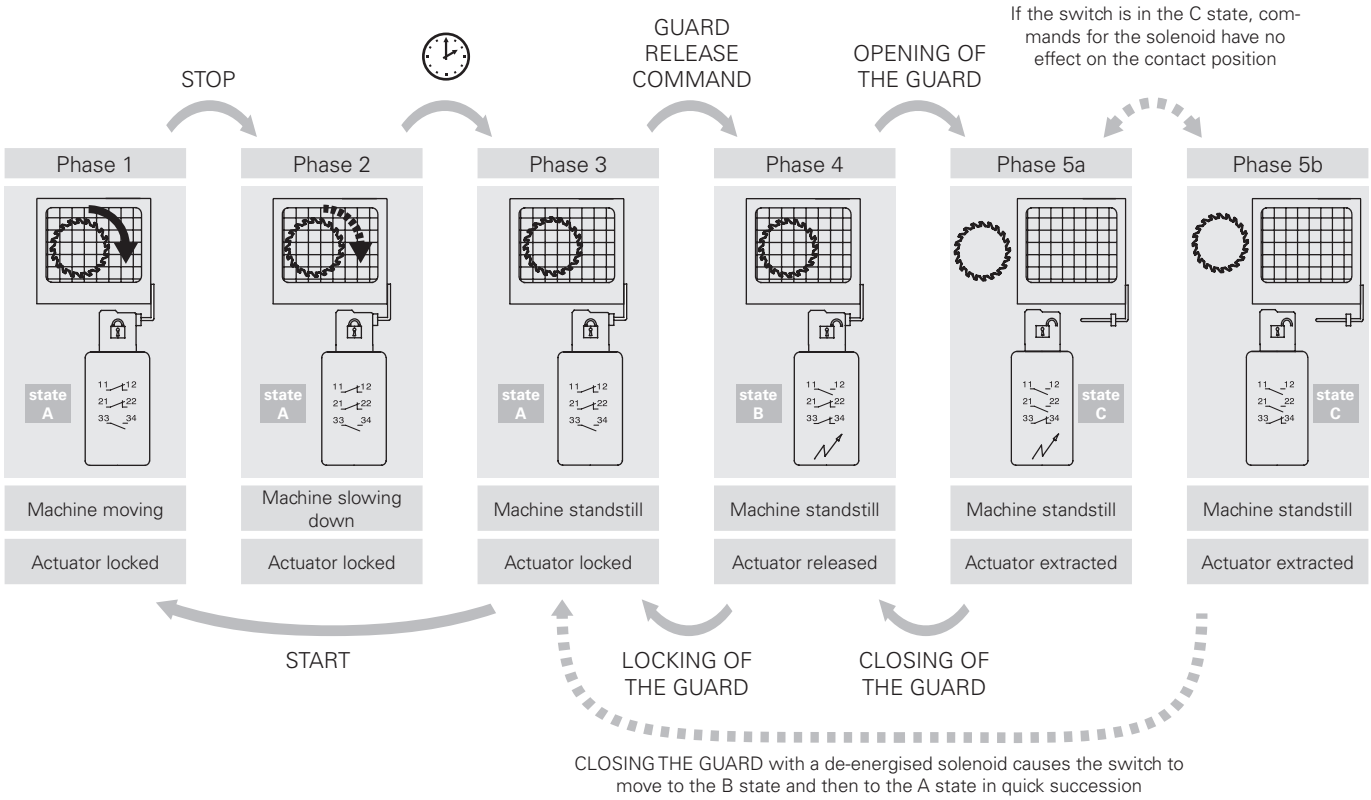
state C: with extracted actuator

All or some of these states can be monitored by means of electrical contacts with positive opening by selecting the appropriate contact blocks. In detail, contact blocks that have electric contacts marked with the symbol of the solenoid ( ) are switched in the transition between the state A and state B, while the electric contacts marked with the symbol of the actuator ( ) are switched between state B and state C.

It is also possible to choose between two operating principles for the actuator locking:

- Operating principle D: locked actuator with de-energised solenoid. The actuator is released by energising the solenoid (see example of the operating phases).
- Operating principle E: locked actuator with energised solenoid. The actuator is released by switching off the power supply to the solenoid. This version should only be used under certain conditions, since a power failure at the system will result in the immediate opening of the guard.

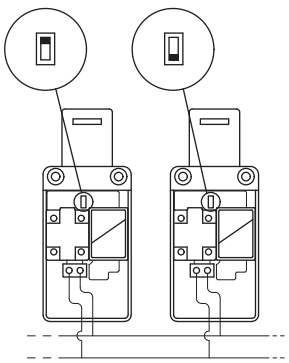
Example: operating phases with FS 2896D024-F1 (switch with operating principle D)



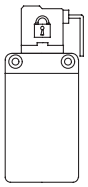
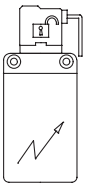
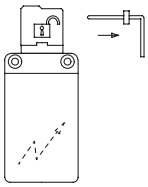
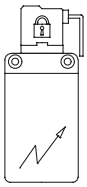
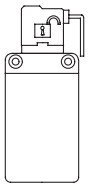
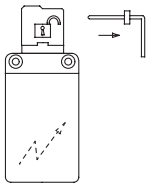
Installation of two or more switches connected to the same power supply

24 V AC/DC versions only

- This operation is intended to reduce the effects of the combined solenoid inrush currents on the power supply and should only be executed if necessary and with great care.
- Switch off the power supply.
- Open the switch cover.
- Loosen the two screws that secure the black plastic protective cover of the solenoid to the switch body and remove the plastic protective cover.
- Use a pin to set the selector switch so that each switch has a different combination (see figure at the side). If more than two switches are installed, repeat the combinations for any next set of two switches.
- Reposition the black plastic protective cover and tighten the two screws with a torque of 0.8 Nm.



Contact positions related to switch states

		Operating principle D locked actuator with de-energised solenoid			Operating principle E locked actuator with energised solenoid		
Operating state		state A	state B	state C	state A	state B	state C
Actuator		Inserted and locked	Inserted and released	Extracted	Inserted and locked	Inserted and released	Extracted
Solenoid		De-energised	Energised	-	Energised	De-energised	-
							
FS 18•••••• 1NO+1NC controlled by the solenoid		11 12 23 24	11 12 23 24	11 12 23 24	11 12 23 24	11 12 23 24	11 12 23 24
FS 20•••••• 1NO+2NC controlled by the solenoid		11 12 21 22 33 34	11 12 21 22 33 34	11 12 21 22 33 34	11 12 21 22 33 34	11 12 21 22 33 34	11 12 21 22 33 34
FS 21•••••• 3NC controlled by the solenoid		11 12 21 22 31 32	11 12 21 22 31 32	11 12 21 22 31 32	11 12 21 22 31 32	11 12 21 22 31 32	11 12 21 22 31 32
FS 28•••••• 1NO+1NC controlled by the solenoid 1NC controlled by the actuator		11 12 21 22 33 34	11 12 21 22 33 34	11 12 21 22 33 34	11 12 21 22 33 34	11 12 21 22 33 34	11 12 21 22 33 34
FS 29•••••• 2NC controlled by the solenoid 1NC controlled by the actuator		11 12 21 22 31 32	11 12 21 22 31 32	11 12 21 22 31 32	11 12 21 22 31 32	11 12 21 22 31 32	11 12 21 22 31 32
FS 30•••••• 1NC controlled by the solenoid 2NC controlled by the actuator		11 12 21 22 31 32	11 12 21 22 31 32	11 12 21 22 31 32	11 12 21 22 31 32	11 12 21 22 31 32	11 12 21 22 31 32

Limits of use

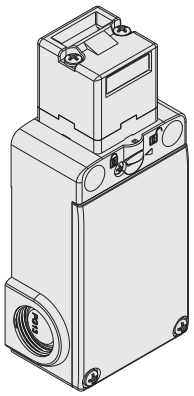
Do not use where dust and dirt may penetrate in any way into the head and deposit there. Especially not where powder, shavings, concrete or chemicals are sprayed. Adhere to the EN ISO 14119 requirements regarding low coding level for interlocks. Do not use in environments with presence of explosive or flammable gas. In these cases, use ATEX products (see dedicated Pizzato catalogue).

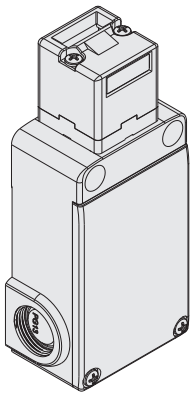
Attention! These switches alone are not suitable for applications where operators may physically enter the dangerous area, because an eventual closing of the door behind them could restart the machine operation. In these cases, the maintenance personnel must use the actuator entry locking device VF KB1 shown on page 165.

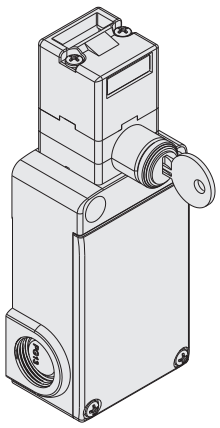
FS series safety switches with separate actuator with lock

Contact type:

L = slow action





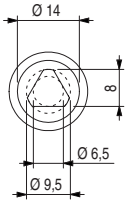


Operating principle		Operating principle D, with sealable auxiliary release device, without actuator	Operating principle E, without actuator	Operating principle D, with auxiliary key release, without actuator
Contact block				
18	L	FS 1896D024-M2 1NO+1NC	FS 1896E024-M2 1NO+1NC	FS 1898D024-M2 1NO+1NC
20	L	FS 2096D024-M2 1NO+2NC	FS 2096E024-M2 1NO+2NC	FS 2098D024-M2 1NO+2NC
21	L	FS 2196D024-M2 3NC	FS 2196E024-M2 3NC	FS 2198D024-M2 3NC
28	L	FS 2896D024-M2 1NO+2NC	FS 2896E024-M2 1NO+2NC	FS 2898D024-M2 1NO+2NC
29	L	FS 2996D024-M2 3NC	FS 2996E024-M2 3NC	FS 2998D024-M2 3NC
30	L	FS 3096D024-M2 3NC	FS 3096E024-M2 3NC	FS 3098D024-M2 3NC
Actuating force		30 N (40 N →)		
Travel diagrams		Page 404		

Legend: → With positive opening according to EN 60947-5-1, interlock with lock monitoring acc. to EN ISO 14119

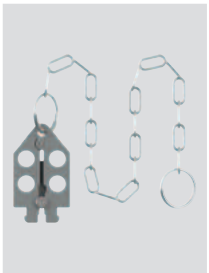
Auxiliary key release with triangular key

Articles with the V70 and V73 option have an auxiliary key release with a triangular key that meets DIN 22417 standards.
This type of lock can be used in situations where the switch must only be unlocked using the corresponding triangular key, a tool which is not usually available.
There are two versions of the triangular key release: with a spring return (option V70) and without a spring return (option V73).



Accessories

Article	Description
VF KB1	Lock-out device



Padlockable lock-out device to prevent the actuator entry and the accidental closing of the door behind operators while they are in the danger area.
Hole diameter for padlocks: 9 mm.

Article	Description
VF KLA371	Set of two locking keys

Extra copy of the locking keys to be purchased if further keys are needed (standard supply: 2 units).
The keys of all switches have the same code. Other codes on request.

Accessories See page 349

→ The 2D and 3D files are available at **www.pizzato.com**

Stainless steel actuators

IMPORTANT: These actuators can be used only with items of the FD, FP, FL, FC, and FS series (e.g. FS 1896D024-M2).
Low coding level acc. to EN ISO 14119.

Article	Description
VF KEYF	Straight actuator

Article	Description
VF KEYF1	Angled actuator

Article	Description
VF KEYF2	Jointed actuator

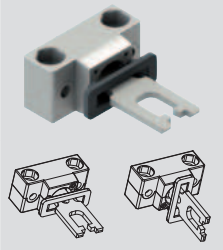
The actuator can flex in four directions for applications where the guard alignment is not precise.

Article	Description
VF KEYF3	Actuator adjustable in two directions

Actuator adjustable in two directions for guards with reduced dimensions.

Article	Description
VF KEYF7	Actuator adjustable in one direction

Actuator adjustable in one direction for guards with reduced dimensions.



Article	Description
VF KEYF8	Universal actuator

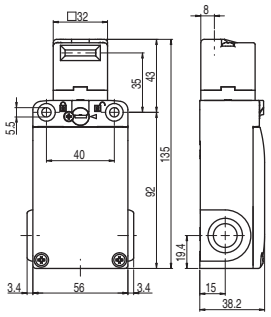
Jointed actuator for guards with poor alignment, adjustable in two dimensions for small doors; can be mounted in various positions. The metal fixing body has two pairs of bore holes; it is provided for rotating the working plane of the actuator by 90°.

Accessories See page 349

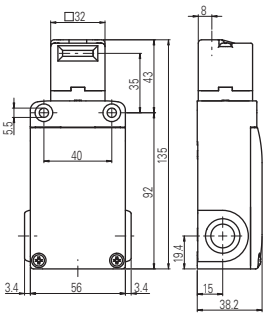
➔ The 2D and 3D files are available at **www.pizzato.com**

Dimensional drawings

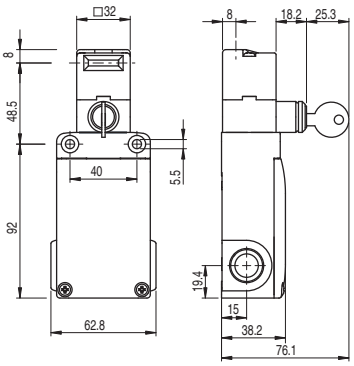
Switch FS ••96D•••
Operating principle D,
with sealable auxiliary release device



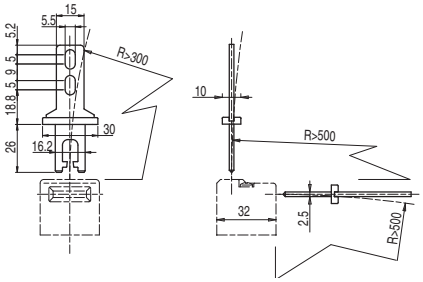
Switch FS ••96E•••
Operating principle E



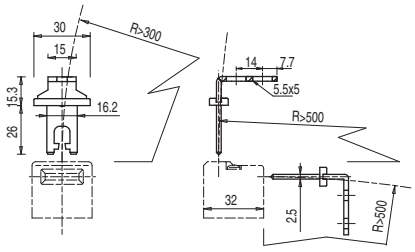
Switch FS ••98D•••
Operating principle D
with auxiliary key release



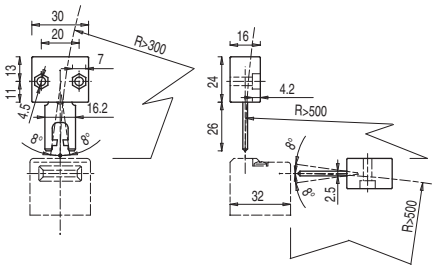
Actuator VF KEYF



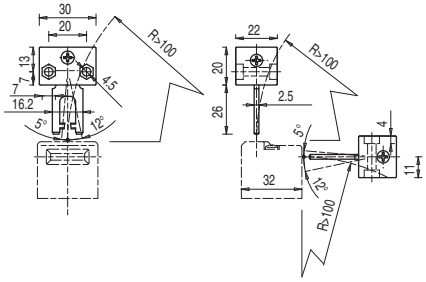
Actuator VF KEYF1



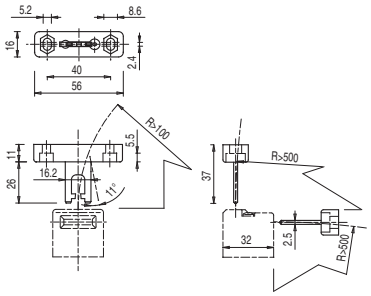
Actuator VF KEYF2



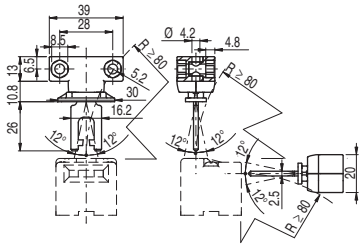
Actuator VF KEYF3



Actuator VF KEYF7



Actuator VF KEYF8



All values in the drawings are in mm

Notes

NG series safety locking switches with RFID technology

Description

These switches are used on machines where the hazardous conditions remain for a while, even after the machines have been switched off, for example because of mechanical inertia of pulleys, saw disks, parts under pressure or with high temperatures. Thus, the switches can also be used if individual guards are only to be opened under certain conditions.

Versions with mode 1 and 3 (safety outputs active when guard closed and locked) are interlocks with guard locking acc. to ISO 14119; the product is labelled with the symbol shown.

Maximum safety with a single device

PL e + SIL 3

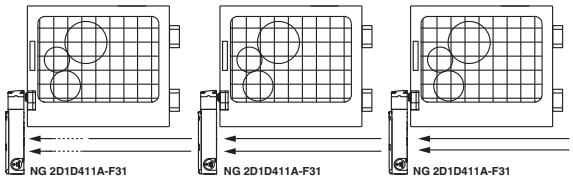
The NG series switches are constructed with redundant electronics. As a result, the maximum PL e and SIL 3 safety levels can still be achieved through the use of a single device on a guard. This avoids expensive wiring in the field and allows faster installation. Inside the control cabinet, the two electronic safety outputs must be connected to a module suitable for managing devices with semiconductor outputs, or to a safety PLC.

Series connection of several switches

One of the most important features of the NG series is the possibility of connecting up to 32 sensors in series, while still maintaining the maximum safety levels PL e laid down in EN ISO 13849-1 and SIL 3 acc. to EN IEC 62061:2021.

This connection type is permissible in safety systems which have a safety module at the end of the chain that monitors the outputs of the last NG switch.

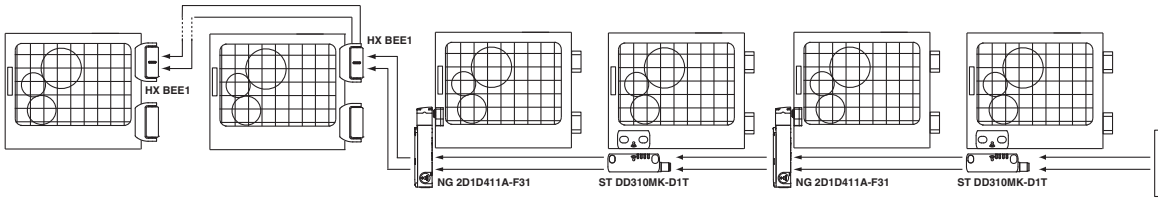
The fact that the PL e safety level can be maintained even with 32 sensors connected in series demonstrates the extremely secure structure of each single device.



Pizzato Elettrica **CS series** safety module

Series connection with other devices

The NG series features two safety inputs and two safety outputs, which can be connected in series with other Pizzato Elettrica safety devices. This option allows the creation of safety chains containing various devices. For example, stainless steel safety hinges (HX BEE1 series), transponder sensors (ST series) and door lock sensors (NG series) can be connected in series while still maintaining the maximum PL e and SIL 3 safety levels.

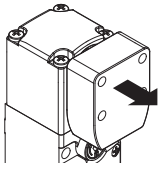


Pizzato Elettrica **CS series** safety module

RFID actuators with high coding level

The NG series is provided with an electronic system based on RFID technology to detect the actuator. This allows to provide each actuator with different coding and makes it impossible to tamper with a device by using another actuator of the same series. Millions of different coding combinations are possible for the actuators. They are therefore classified as high level coded actuators, according to EN ISO 14119.

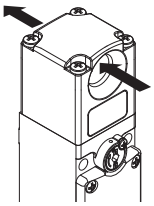
Holding force of the locked actuator



9750 N

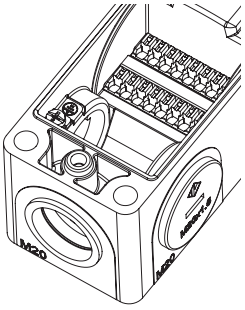
The strong interlocking system guarantees a maximum actuator holding force of F_{TEST} = 9750 N. This is one of the highest values currently available on the market today, making this device suitable for heavy-duty applications.

Dustproof



The switch is provided with a through hole for inserting the actuator. Thanks to this unique feature, any dust that enters the actuator hole can always come out on the opposite side instead of remaining inside. Moreover, the lock pin is provided with a diaphragm seal, making the system suitable for critical environments with a high level of dust.

Push-in spring-operated connections



The switch is provided with a PUSH-IN type spring-operated connection system on the inside. This technology allows wiring to be performed quickly and easily, as the wire just needs to be inserted into the appropriate hole in order to establish the electrical connection and automatically secure the wire. This operation can be performed with rigid or flexible wires with a crimped wire-end sleeve and requires no tools. Release is obtained by pressing the appropriate wire-releasing button.

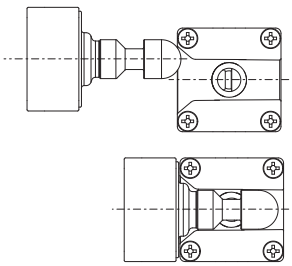
Integrated control devices

The switch is also available with elevated cover. Control devices such as buttons, emergency stop buttons, indicator lights or selectors can thereby be attached directly to the switch together with corresponding contact blocks.

The result is a compact solution with direct access to control devices without needing to install them separately on the switch panel or in their own housing. The devices can be illuminated and, thanks to the PUSH-IN spring-operated connections, wiring is quick and intuitive.

The emergency-stop button is potentially exposed to the risk of accidental impacts due to its naturally protruding shape. A robust guard is available to protect the emergency-stop button from such impacts, integrated into the metal cover. This guard still guarantees optimal accessibility, with easy activation and resetting of the button.

Centring

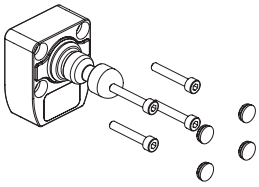


The switch is provided with a wide centring inlet for the actuator pin. This solution makes it easier to align the actuator and the opening hole on the head during installation. Moreover, this solution drastically reduces the probability of a collision between the switch and the actuator, making it possible to install the device even on inaccurately closing doors.

Six LEDs for immediate diagnosis

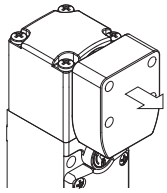
As the LEDs have been designed for quick immediate diagnosis, the status of each input and output is highlighted by one specific LED. This makes it possible to quickly identify the interruption points in the safety chain, which device is released, which door is opened and any errors inside the device. All of this at a glance, without needing to decode complex flashing sequences.

Protection against tampering



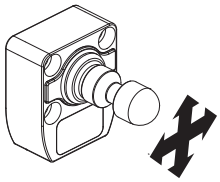
Each actuator of the NG series is supplied with four snap-on protection caps. Not only do the caps prevent dirt from accumulating and simplify cleaning, they also block access to the fastening screws of the actuator. As a result, standard screws can be used instead of tamper-proof screws.

Holding force of the unlocked actuator



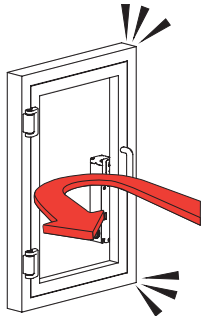
The inside of each switch features a device which holds the actuator in its closed position. Ideal for all those applications where several guards are unlocked simultaneously, but only one is actually opened. The device keeps all the unlocked guards in their position with a retaining force of approx. 30 N, stopping any vibrations or gusts of wind from opening them.

Jointed actuator for inaccurately closing guards



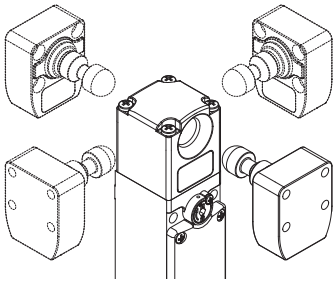
All NG series actuators are articulated, thereby allowing the actuator pin to be safely guided into the switch through the centring hole. As a result, the actuator and switch do not need to be precisely aligned during installation. In addition, the device can thereby be used on guards with a minimum actuation radius of 150 mm without the actuation pin needing to be angled.

Function for protecting against recoil forces



If a guard is closed too quickly or with so much force that the recoil would cause it to open again, a special function in the NG switch prevents locking. This function prevents the immediate locking of the guard if the lock signal is applied. This protects the switch against recoil forces that occur during instantaneous locking. This serves to protect the switch from damage and forces the operator to close the guard more gently.

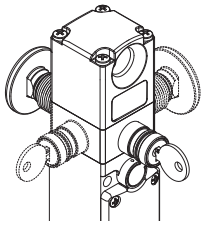
Head and devices with variable orientation



The system can be variably configured by loosening the 4 screws on the head.

The key release device and the escape release button can also be rotated and secured independently of one another in steps of 90°. The device can thus assume 16 different configurations.

Key release device and escape release button

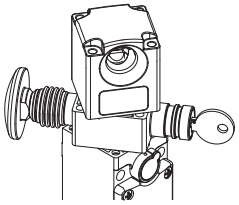


The key release device (auxiliary release) is used to permit unlocking of the actuator only by personnel in possession of the key. The device also functions with no power supply and, once actuated, prevents the guard from being locked.

The escape release button allows actuator release and immediate opening of the guard. Generally used in machines within which an operator could inadvertently become trapped, it faces towards the machine interior, to allow the operator to exit even in the event of a power failure. The button has two stable states and can be freely extended in length with suitable extensions (see accessories).

Both devices can be positioned on the four sides of the switch. As a result, it can be installed both towards the interior and towards the exterior of the machine.

Non-detachable head and release devices



The head and the release device can be rotated but cannot be detached from each other. This makes the switch more secure since the problem of incorrect assembly by the installer cannot occur; in addition, the risk of damage is lower (loss of small parts, penetration of dirt, etc.).

High protection degree

IP69K
IP67

These devices are designed to be used in the toughest environmental conditions and they pass the IP67 immersion test acc. to EN 60529. They can therefore be used in all environments where the maximum degree of protection is required for the housing. Due to their special design, these devices are suitable for use in equipment subjected to cleaning with high pressure hot water jets. These devices meet the IP69K test requirements according to ISO 20653 (water jets with 100 bar and 80°C).

Three safety output actuation modes

MODE 1
MODE 2
MODE 3

The device is available with 3 different actuation modes for safety outputs:
- mode 1: safety outputs active with inserted and locked actuator, for machines with inertia;
- mode 2: safety outputs active with inserted actuator, for machines without inertia;
- mode 3: a first safety output active with actuator inserted and locked and a second safety output active with actuator inserted, for special applications.

External device monitoring

EDM

On request, the switch can be supplied with EDM function (External Device Monitoring). In this case, the switch itself checks the proper function of the devices connected to the safety outputs. These devices (usually relays or safety contactors) must send a feedback signal to the EDM input, which checks that the received signal is consistent with the state of the safety outputs.

Selection diagram

D5D

Locked actuator with **de-energised** solenoid with auxiliary key release

D6D

Locked actuator with **de-energised** solenoid with auxiliary key release and escape release button

D7D

Locked actuator with **de-energised** solenoid with sealable auxiliary release device and escape release button

D7E

Locked actuator with **energised** solenoid with escape release button

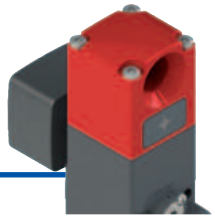
HEAD TYPE AND OPERATING PRINCIPLE

D1D

Locked actuator with **de-energised** solenoid with sealable auxiliary release device

D1E

Locked actuator with **energised** solenoid



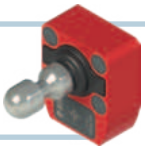
D9D

Locked actuator with **de-energised** solenoid with remote escape release

ACTUATORS

VN NG-F30

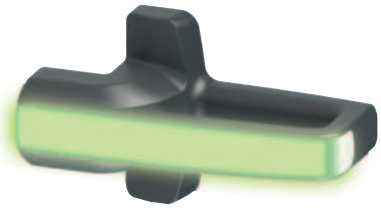
Actuator with low coding level



VN NG-F31

Actuator with high coding level

SAFETY HANDLE



P-KUBE Krome

See page 251

COVER CONFIGURATIONS

1A

1B

1C

1F

1G

CF

CONDUIT ENTRIES

Threaded conduit entry M20

With M12 metal connector

K110	12-pole, bottom
K111	12-pole, right
K112	12-pole, left

With M12 metal connector for stand-alone connection

K953	8-pole, bottom
K954	8-pole, right
K955	8-pole, left

With M12 metal connector for series connection with "Y" connectors

K950	8-pole, bottom
K951	8-pole, right
K952	8-pole, left

With M23 metal connector (clockwise numbering)

K900	12-pole, bottom
K901	12-pole, right
K902	12-pole, left

With M23 metal connector (clockwise numbering)

K601	19-pole, bottom, configuration 1
K602	19-pole, bottom, configuration 2
•••	…

Product options

Sold separately as accessory

Code structure

Attention! The feasibility of a code number does not mean the effective availability of a product. Please contact our sales office.

article | options

NG 2D1D411A-F31E34K900LP30

Operating principle

D1D	locked actuator with de-energised solenoid. With sealable auxiliary release device.
D1E	locked actuator with energised solenoid
D5D	locked actuator with de-energised solenoid. With auxiliary key release.
D6D	locked actuator with de-energised solenoid. With auxiliary key release and escape release button.
D7D	locked actuator with de-energised solenoid. With sealable auxiliary release device and escape release button.
D7E	locked actuator with energised solenoid. With escape release button.
D9D	locked actuator with de-energised solenoid. With remote escape release. (1)

(1) For the remote escape release, see page 217.

Inputs and outputs

3	2 safety inputs IS1, IS2 2 safety outputs OS1, OS2 1 signalling output O3: actuator inserted 1 signalling output O4: actuator locked I4 or IE1/IE2 inputs for solenoid activation 1 reset input I3 **Note:** Supplied only together with actuator.
4	2 safety inputs IS1, IS2 2 safety outputs OS1, OS2 1 signalling output O3: actuator inserted 1 signalling output O4: actuator locked I4 or IE1/IE2 inputs for solenoid activation 1 input I3: actuator programming / reset
5	2 safety inputs IS1, IS2 2 safety outputs OS1, OS2 1 signalling output O3: actuator inserted 1 signalling output O4: actuator locked I4 or IE1/IE2 inputs for solenoid activation 1 input I3: actuator programming / reset 1 feedback input EDM I5
6	2 safety inputs IS1, IS2 2 safety outputs OS1, OS2 1 signalling output O3: actuator inserted 1 signalling output FAULT O4 I4 or IE1/IE2 inputs for solenoid activation 1 input I3: actuator programming / reset
7	2 safety inputs IS1, IS2 2 safety outputs OS1, OS2 1 inverted signalling output O3: actuator inserted 1 inverted signalling output O4: actuator locked I4 or IE1/IE2 inputs for solenoid activation 1 input I3: actuator programming / reset

Activation of OS outputs

1	mode 1: safety outputs OS1 and OS2 active with inserted and locked actuator
2	mode 2: safety outputs OS1 and OS2 active with inserted actuator
3	mode 3: safety output OS1 active with inserted and locked actuator, safety output OS2 active with inserted actuator

Release button length

	for max. 15 mm wall thickness (standard)
LP30	for max. 30 mm wall thickness
LP40	for max. 40 mm wall thickness
LP50	for max. 50 mm wall thickness
LP60	for max. 60 mm wall thickness
...	other wall thicknesses on request

Pre-installed connectors

	without connector (standard)
K110	M12 metal connector, 12-pole, bottom
K601	M23 metal connector, 19-pole, bottom, configuration 1
K900	M23 metal connector, 12-pole, bottom
K950	M12 metal connector, 8-pole, bottom, for series connection
...	other connectors on request

For the complete list of possible combinations please contact our technical department.

Actuator extraction force

	actuator extraction force 30 N (standard)
E34	actuator freely removable

Actuator

F30	actuator with low coding level VN NG-F30 the switch recognises any type F30 actuator
F31	actuator with high coding level VN NG-F31 the switch recognises one single type F31 actuator

Cover configurations

1A	low cover (standard)
1B	raised cover without holes
1C	cover with white button / yellow button / emergency stop button with rotary release
1F	cover with green button / red button
1G	cover with green button
CF	cover with white button / black button / emergency stop button with rotary release with guard
...	other configurations on request

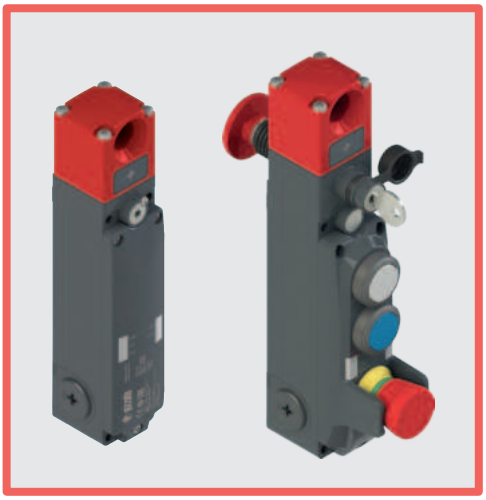
Code structure for actuator

VN NG-F30

Actuator

F30	actuator with low coding level the switch recognises any type F30 actuator
F31	actuator with high coding level the switch recognises one single type F31 actuator

NG series safety locking switches with RFID technology



Main features

- Actuation without contact, using RFID technology
- Digitally coded actuator
- Actuator holding force: 9750 N
- SIL 3 and PL e with a single device
- Metal housing, three M20 conduit entries
- Protection degree up to IP67 and IP69K
- PL e also with series connection of up to 32 devices
- Signalling LEDs

Quality marks:

EC type examination certificate: M6A 075157 0023
UL approval: E131787
TÜV SÜD approval: Z10 075157 0022
EAC approval: RU Д-IT.PA07.B.37848/24

In compliance with standards:

EN ISO 14119, EN 60947-5-3, EN 60947-1, IEC 60204-1, EN 60204-1, EN ISO 12100, IEC 60529, EN 60529, EN 61000-6-2, EN 61000-6-3, BG-GS-ET-19, IEC 61508-1, IEC 61508-2, IEC 61508-3, IEC 61508-4, EN ISO 13849-1, EN ISO 13849-2, EN IEC 62061, EN 61326-1, EN 61326-3-1, EN 61326-3-2, EN IEC 63000, ETSI 301 489-1, ETSI 301 489-3, ETSI 300 330, UL 508, CSA C22.2 No. 14

Compliance with the requirements of:

Machinery Directive 2006/42/EC, EMC Directive 2014/30/EU, RED Directive 2014/53/EU, RoHS Directive 2011/65/EU, FCC Part 15.

Features approved by UL

Electrical Ratings: 24 Vdc, 0,25 A.
Input supplied by Class 2 source or limited voltage limited energy.
Environmental Ratings: Types 1, 4X, 12, 13 (versions without control devices), Type 1 (versions with control devices).

Features approved by TÜV SÜD

Protection degree:	IP67, IP69K
Ambient temperature:	-20°C…+50°C
Storage temperature:	-40°C…+75°C
PL, category:	PL e, cat. 4.
SIL:	SIL 3

Tested in accordance with: 2006/42/EC, EN IEC 60947-5-2:2020/A11:2022, EN 60947-5-3:2013, EN 61508-1:2010 (SIL 3), EN 61508-2:2010 (SIL 3), EN 61508-3:2010 (SIL 3), EN IEC 62061:2021 (Maximum SIL 3), EN ISO 14119:2013, EN ISO 13489-1:2015 (PL e, cat. 4).

Please contact our technical department for the list of approved products.

Technical data

Metal head and housing, baked powder coating.

Three threaded conduit entries:	M20x1.5
Protection degree:	IP67 acc. to EN 60529, IP69K acc. to ISO 20653
Protection degree with control devices:	IP65 acc. to EN 60529 with cable gland of equal or higher protection degree

General data

Safety parameters	SIL	PL	Cat.	DC	PFH_D	$MTTF_D$
Monitoring function: actuator locked - Mode 1	3	e	4	High	1.15E-09	2968
Monitoring function: actuator present - Mode 2	3	e	4	High	1.15E-09	3946
Monitoring function: actuator locked - Mode 3	2	d	2	High	1.48E-09	2957
Monitoring function: actuator present - Mode 3	2	d	2	High	1.48E-09	3927
Dual-channel control for locking function of the actuator	3	e	4	High	1.51E-10	4011
Single-channel control for locking function of the actuator	2	d	2	High	1.51E-10	4011

Interlock with lock, no contact, coded:	type 4 acc. to EN ISO 14119
Coding level acc. to EN ISO 14119:	low with F30 actuator High with F31 actuator
Mission time:	20 years
Ambient temperature:	-20°C ... +50°C
Max. actuation frequency with actuator lock and release:	600 operating cycles/hour
Mechanical endurance:	1 million operating cycles
Max. actuation speed:	0.5 m/s
Min. actuation speed:	1 mm/s
Maximum force before breakage F_{TEST}:	9750 N acc. to EN ISO 14119
Max. holding force F_{ZH}:	7500 N acc. to EN ISO 14119
Maximum clearance of locked actuator:	4 mm
Released actuator extraction force:	~ 30 N

Power supply electrical data

Rated operating voltage U_e:	24 Vdc ±10% SELV/PELV
Operating current at U_e voltage:	40 mA min.; 0.4 A with activated solenoid; 1.2 A with activated solenoid and all outputs at maximum power
Rated insulation voltage U_i:	32 Vdc
Rated impulse withstand voltage U_{imp}:	1.5 kV
External protection fuse:	2 A type gG or equivalent device
Overvoltage category:	III
Solenoid duty cycle:	100% ED (continuous operation)
Solenoid consumption:	max. 9 W
Pollution degree:	3 acc. to EN 60947-1

Electrical data of IS1/IS2/I3/I4/I5/IE1/IE2/EDM inputs

Rated operating voltage U_{e1}:	24 Vdc
Rated current consumption I_{e1}:	5 mA

Electrical data of OS1/OS2 safety outputs

Rated operating voltage U_{e2}:	24 Vdc
Output type:	PNP type OSSD
Maximum current per output I_{e2}:	0.25 A
Minimum current per output I_{m2}:	0.5 mA
Thermal current I_{th2}:	0.25 A
Utilization category:	DC13; U_{e2}=24 Vdc, I_{e2}=0.25 A
Short circuit detection:	Yes
Overcurrent protection:	Yes
Internal self-resettable protection fuse:	1.1 A
Duration of the deactivation impulses at the safety outputs:	< 300 µs
Permissible capacitance between outputs:	< 200 nF
Permissible capacitance between output and ground:	< 200 nF
Activation time of safety outputs OS1 and OS2 after deactivation of inputs IS1, IS2:	typically 7 ms, max. 15 ms
Activation time upon unlocking the guard:	typically 7 ms, max. 12 ms
Maximum delay of EDM status change:	500 ms

Electrical data of O3/O4 signalling output

Rated operating voltage U_{e3}:	24 Vdc
Output type:	PNP
Maximum current per output I_{e3}:	0.1 A
Utilization category:	DC13; U_{e3}=24 Vdc, I_{e3}=0.1 A
Short circuit detection:	No
Overcurrent protection:	Yes
Internal self-resettable protection fuse:	1.1 A

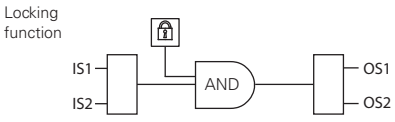
RFID sensor data

Assured operating distance S_{ao}:		2 mm
Assured release distance S_{ar}:	Mode 1	4 mm (actuator not locked) 10 mm (actuator locked)
	Modes 2 and 3	10 mm (actuator locked and not locked)
Rated operating distance S_n:		2.5 mm
Repeat accuracy:		≤ 10 % s_n
Differential travel:		≤ 20 % s_n
RFID transponder frequency:		125 kHz
Max. switching frequency:		1 Hz

Actuation mode of the OS1 and OS2 safety outputs

Mode 1

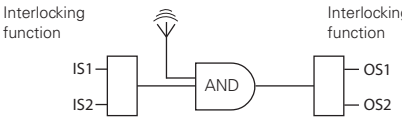
Safety outputs OS1 and OS2 are active when the actuator is inserted and locked.



In case of machines with or without inertia of the dangerous elements. Safety category of the safety outputs: PL e, SIL 3.

Mode 2

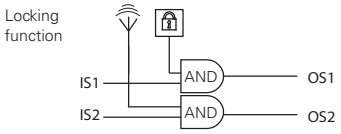
Safety outputs OS1 and OS2 are active when the actuator is inserted.



In case of machines without inertia of the dangerous elements. Safety category of the safety outputs: PL e, SIL 3.

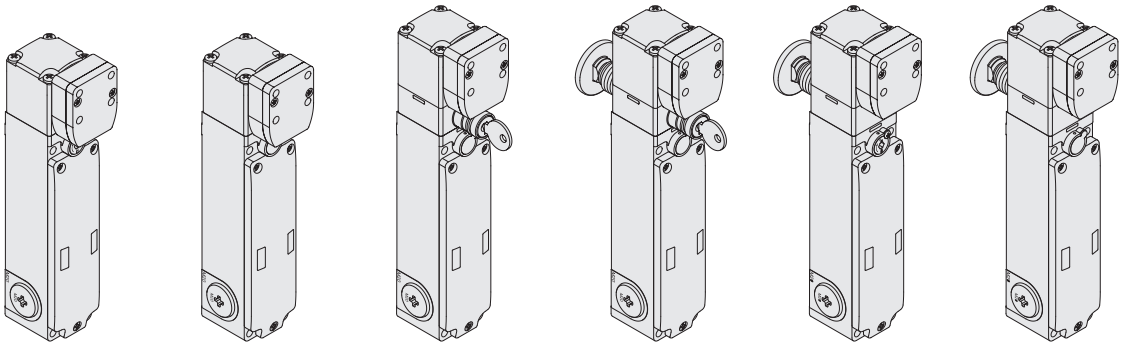
Mode 3

Safety output OS1 is active when the actuator is inserted and locked and IS1 is active. Safety output OS2 is active when the actuator is inserted and IS2 is active.



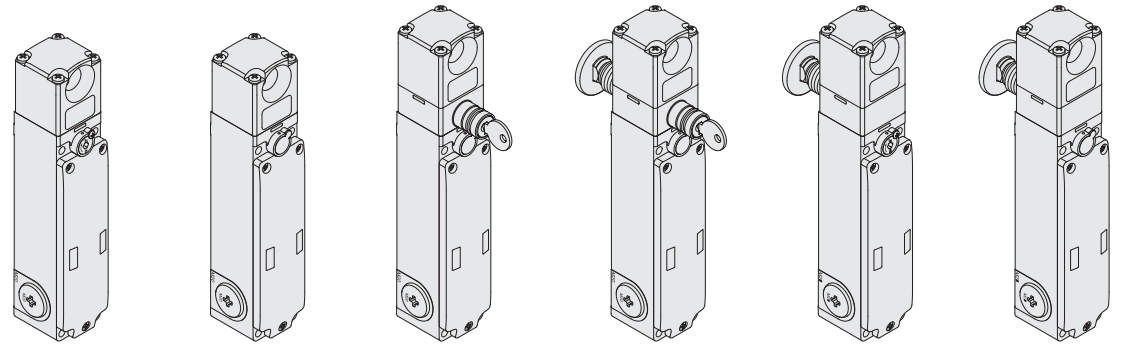
In case of machines with or without inertia of the dangerous elements. Safety category of the safety outputs: PL d, SIL 2.

Selection table for switches with actuator with high coding level



Operating principle	Locked actuator with de-energised solenoid. With sealable auxiliary release device.	Locked actuator with energised solenoid.	Locked actuator with de-energised solenoid. With key release.	Locked actuator with de-energised solenoid. With key release and escape release button.	Locked actuator with de-energised solenoid. With escape release button and sealable auxiliary release device.	Locked actuator with energised solenoid. With escape release button.
Mode 1	NG 2D1D411A-F31	NG 2D1E411A-F31	NG 2D5D411A-F31	NG 2D6D411A-F31	NG 2D7D411A-F31	NG 2D7E411A-F31
Mode 2	NG 2D1D421A-F31	NG 2D1E421A-F31	NG 2D5D421A-F31	NG 2D6D421A-F31	NG 2D7D421A-F31	NG 2D7E421A-F31
Mode 3	NG 2D1D431A-F31	NG 2D1E431A-F31	NG 2D5D431A-F31	NG 2D6D431A-F31	NG 2D7D431A-F31	NG 2D7E431A-F31

Selection table for switches

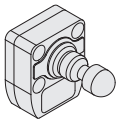


Operating principle	Locked actuator with de-energised solenoid. With sealable auxiliary release device.	Locked actuator with energised solenoid.	Locked actuator with de-energised solenoid. With key release.	Locked actuator with de-energised solenoid. With key release and escape release button.	Locked actuator with de-energised solenoid. With escape release button and sealable auxiliary release device.	Locked actuator with energised solenoid. With escape release button.
Mode 1	NG 2D1D411A	NG 2D1E411A	NG 2D5D411A	NG 2D6D411A	NG 2D7D411A	NG 2D7E411A
Mode 2	NG 2D1D421A	NG 2D1E421A	NG 2D5D421A	NG 2D6D421A	NG 2D7D421A	NG 2D7E421A
Mode 3	NG 2D1D431A	NG 2D1E431A	NG 2D5D431A	NG 2D6D431A	NG 2D7D431A	NG 2D7E431A

To order a product with EDM input replace number 4 with number 5 in the codes shown above. Example: NG 2D1D**4**11A → NG 2D1D**5**11A

Legend: interlock with lock monitoring acc. to EN ISO 14119

Selection table for actuators



Coding level acc. to EN ISO 14119	Article
low	VN NG-F30
high	VN NG-F31

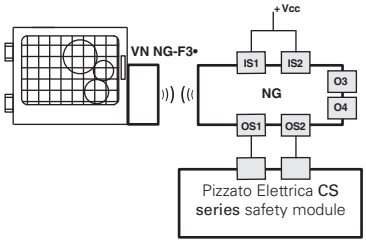
The use of RFID technology in NG series devices makes them suitable for several applications. Pizzato Elettrica offers two different versions of actuators, in order to best suit customers' specific needs.
Type F30 actuators are all encoded with the same code. This implies that a device associated with an actuator type F30 can be activated by other actuators type F30.
Type F31 actuators are always encoded with different codes. This implies that a device associated with an actuator type F31 can be activated only by a specific actuator. Another F31 type actuator will not be recognised by the device until a new association procedure is carried out (reprogramming). After reprogramming, the old actuator F31 will no longer be recognized.
Reprogramming of the actuator can be performed repeatedly.

NG series safety locking switches with RFID technology

Complete safety system

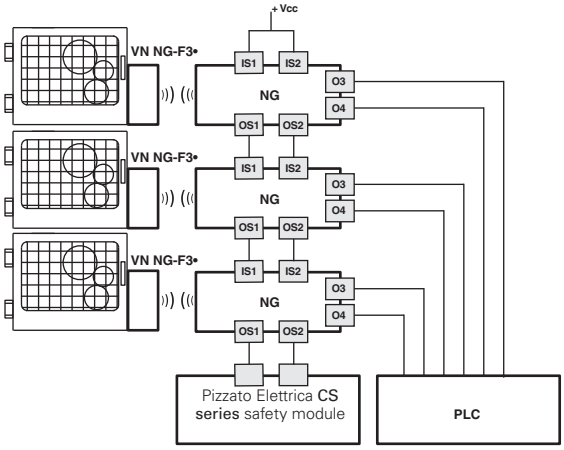
The use of complete and tested solutions guarantees the electrical compatibility between the NG series switches and the safety modules from Pizzato Elettrica, as well as high reliability. The switches have been tested with the modules listed in the adjacent table.

Switches	Compatible safety modules	Safety module output contacts		
		Instantaneous safety contacts	Delayed safety contacts	Signalling contacts
NG 2•••••••	CS AR-01•024	2NO	/	1NC
	CS AR-02•024	3NO	/	/
	CS AR-05•024	3NO	/	1NC
	CS AR-06•024	3NO	/	1NC
	CS AR-08•024	2NO	/	/
	CS AT-0••024	2NO	2NO	1NC
	CS AT-1••024	3NO	2NO	/
	CS MP••••••	see page 89 of the General Catalogue PLCs & Safety Modules 2025–2026		
	CS MF••••••	see page 121 of the General Catalogue PLCs & Safety Modules 2025–2026		

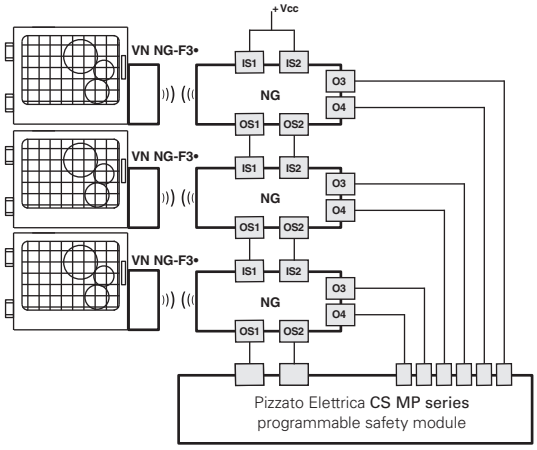


NG series switches can be used as individual devices provided that the safety outputs be evaluated by a Pizzato Elettrica safety module (see table for combinable safety modules).

All NG series switches can be connected to safety modules or safety PLCs with OSSD inputs provided compatibility is ensured in advance.

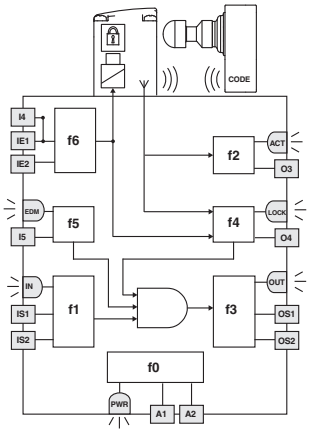


Possibility of series connection of multiple switches for simplifying the wiring of the safety system, whereby only the outputs of the last switch are evaluated by a Pizzato Elettrica safety module (see table with compatible safety modules). Each NG series switch is provided with two signalling outputs which are activated when the guard is closed (O3) or locked (O4). Depending on the specific requirements of the system that has been realised, the signals of the signalling outputs can be evaluated by a PLC.



Possibility of series connection of multiple switches for simplifying the wiring of the safety system, whereby only the outputs of the last switch are evaluated by a Pizzato Elettrica safety module of the CS MP series. Both the safety-relevant evaluation and the evaluation of the signalling outputs are performed by the CS MP series.
The examples listed above refer to applications with NG 2•••4•••.

Internal wiring diagram

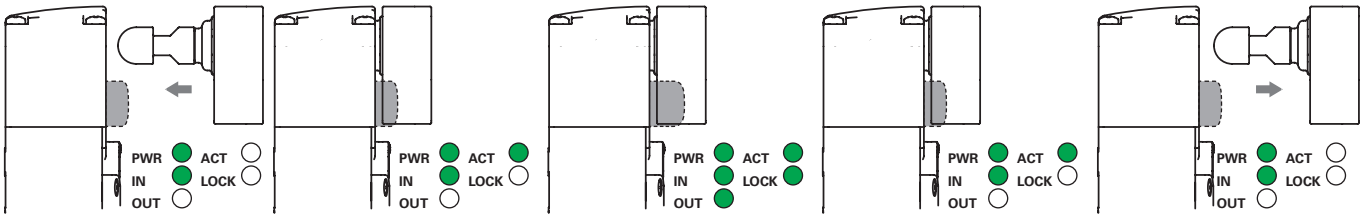


LED	Function
PWR	Power supply / self-diagnosis
IN	status of safety inputs
OUT	status of safety outputs
ACT	actuator state
LOCK	actuator locked
EDM	state of EDM input (NG 2D••5•••)

The diagram on the side represents the 6 logic functions which interact inside the device.
Function f0 is a basic function and includes the monitoring of the power supply as well as internal, cyclical tests.
Function f1 monitors the status of the device inputs, whereas function f2 monitors the presence of the actuator within the detection areas of the switch.
Function f4 checks the actuator lock condition.
Function f3 is intended to activate or deactivate the safety outputs and check for any faults or short circuits in the outputs.
In the EDM versions, the f5 function verifies the consistency of the EDM signal during safety output state changes.
The safety-related function, which combines the sub-functions mentioned above, activates the safety outputs according to the chosen operating mode:
- Both safety outputs OS1/OS2 for switches in mode 1 are activated only if both IS1/IS2 safety inputs are active and the actuator is inserted and locked;
- Both safety outputs OS1/OS2 for switches in mode 2 are activated only if both IS1/IS2 safety inputs are active and the actuator is inserted;
- The safety output OS1 for switches in mode 3 is activated only if the IS1 safety input is active and the actuator is inserted and locked, whereas the safety output OS2 is activated only if the IS2 safety input is active and the actuator is inserted.

The status of each function is displayed by the corresponding LED (PWR, IN, OUT, ACT, LOCK, EDM), in such a way that the general device status becomes immediately obvious to the operator.

Actuation sequence in mode 1



The switch is supplied with power (PWR LED on, green), the IS1 and IS2 inputs are enabled (IN LED on, green), the OS1 and OS2 safety outputs are disabled (OUT LED off). The actuator is outside of the actuation zone (LED ACT off).

When the actuator is brought inside the safe actuation area (dark grey area), the switch turns on the ACT LED (green). In this position, the O3 signalling output (door-closed) is activated. The actuator is not locked (LOCK LED off).

The I4 input can be used to lock the actuator (LOCK LED on, green). The OS1 and OS2 safety outputs are enabled (OUT LED on, green). The O4 signalling output is activated at the same time. The safe actuation area is extended in order to allow greater play for the actuator.

The I4 input can be used to unlock the actuator (LOCK LED off). The switch disables the OS1 and OS2 safety outputs and turns off the OUT LED. The O4 signalling output is deactivated at the same time. The safe actuation area returns to the initial values.

When the actuator leaves the actuation limit area, the device turns off the ACT LED and the O3 signalling output.

Actuation sequence in mode 2 and mode 3

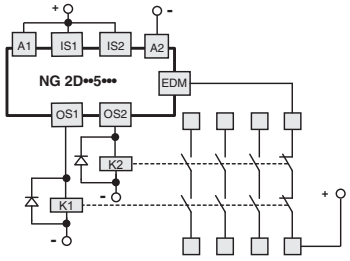
In contrast to the above mode 2 description, the safety outputs OS1 and OS2 are activated when the actuator is detected, and deactivated when the actuator is no longer detectable, in mode 3, the OS1 safety output is active with inserted and locked actuator and IS1 active, the OS2 safety output is active with inserted actuator and IS2 active.

Operating states

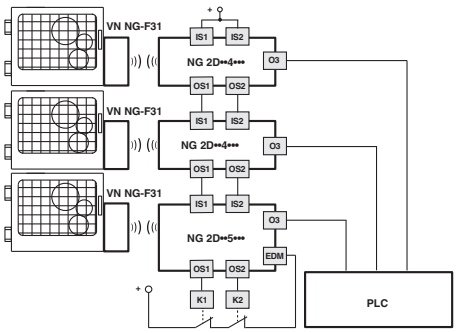
PWR LED	IN LED	OUT LED	ACT LED	LOCK LED	EDM LED (a)	Device state	Description
○	○	○	○	○	○	OFF	Device switched off.
◐	◐	◐	◐	◐	◐	POWER ON	Internal tests upon activation.
●	○	○	✳	✳	●	RUN	Safety inputs of the device not active.
●	●	✳	✳	✳	✳	RUN	Activation of safety inputs.
●	◔	○	✳	✳	✳	RUN	Safety inputs incoherence. Recommended action: check for presence and/or wiring of inputs.
●	✳	✳	●	✳	✳	RUN	Actuator in safe area. O3 signalling output active.
●	✳	✳	◔	✳	✳	RUN	Actuator in limit area. Recommended action: move actuator closer.
●	✳	✳	●	●	○	RUN	Actuator in safe area and locked; O3 and O4 outputs active.
●	●	●	●	●	○	RUN	**Mode 1** Activation of safety inputs IS1, IS2. Actuator in safe area and locked. O3, O4, OS1 and OS2 outputs active.
●	●	●	●	✳	○	RUN	**Mode 2** Activation of safety inputs IS1, IS2. Actuator in safe area. O3, OS1 and OS2 outputs active.
●	●	●	●	●	○	RUN	**Mode 3** Actuator present, guard closed and locked, IS1 enabled, IS2 disabled, OS1 enabled, OS2 disabled.
●	●	●	●	○	○	RUN	**Mode 3** Actuator present, guard closed and not locked, IS1 and IS2 enabled, OS1 disabled, OS2 enabled.
●	✳	◔	✳	✳	✳	ERROR	Error on safety outputs. Recommended action: check for any short circuits between the outputs, outputs and ground or outputs and power supply, then restart the device.
●	○	○	◔	○	○	ERROR	Actuator detection error. Check the physical integrity of the device and, in case of failure, please replace the entire device. If undamaged, realign the actuator with the switch and restart the device.
●	○	○	○	○	○	ERROR	Internal error. Recommended action: restart the device. If the failure persists, replace the device.
●	✳	○	✳	✳	●	RUN	EDM signal active (external relay off)[a]
●	●	●	●	●	○	RUN	EDM signal not active (external relay on)[a]
●	○	○	○	○	◔	ERROR	Error in the EDM[a] function

Legend: ○ = off ● = on ◔ = flashing ◐ = alternating colours ✳ = indifferent
(a) Available for NG 2D••5••• versions only

External device monitoring (EDM)



The NG 2D••5•••version, in addition to maintaining the operating and safety characteristics of the NG series, allows control of **forcibly guided NC contacts of contactors or relays** controlled by the safety outputs of the switch itself. As an alternative to the relays or contactors you can use Pizzato Elettrica expansion modules CS ME-03. See page 79 of the General Catalogue PLCs & Safety Modules 2025–2026. This check is carried out via the EDM input (External Device Monitoring as defined in EN 61496-1) of the switch.



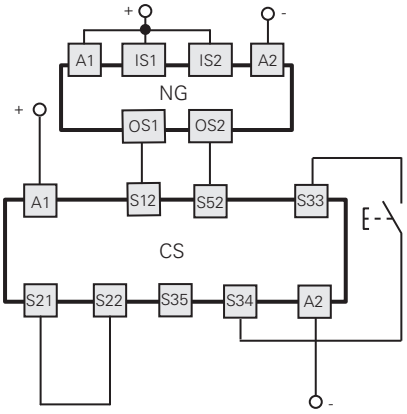
This version, with the IS safety inputs, **can be used at the end of a series** of NG switches, **up to a maximum number of 32 devices**, while maintaining the maximum PL e safety level and acc. to EN ISO 13849-1 and SIL 3 safety level acc. to EN IEC 62061.
This solution allows you to dispense with the safety module connected to the last device in the chain.

Connection with safety modules

Connections with CS AR-08•••• safety modules

Input configuration with monitored start

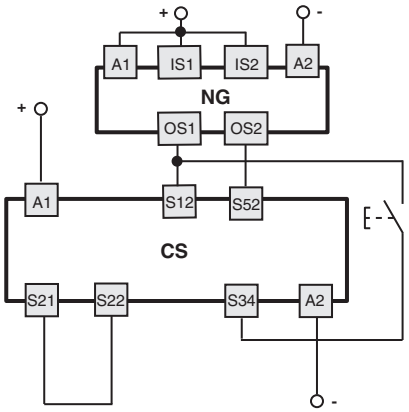
2 channels / Category 4 / up to SIL 3 / PL e



Connections with CS AR-05•••• / CS AR-06•••• safety modules

Input configuration with manual start (CS AR-05••••)
or monitored start (CS AR-06••••)

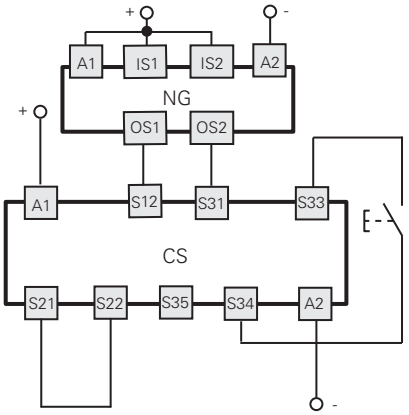
2 channels / Category 4 / up to SIL 3 / PL e



Connections with CS AT-0••••• / CS AT-1••••• safety modules

Input configuration with monitored start

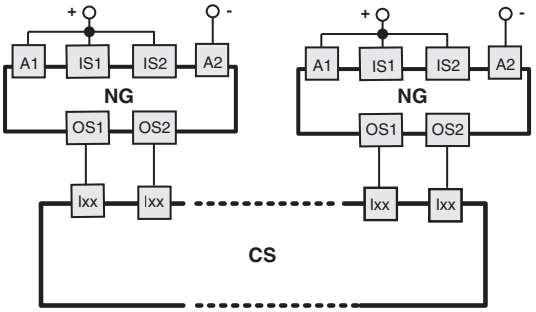
2 channels / Category 4 / up to SIL 3 / PL e



Connections with CS MF•••••, CS MP••••• safety modules

The connections vary according to the program of the module

Category 4 / up to SIL 3 / PL e

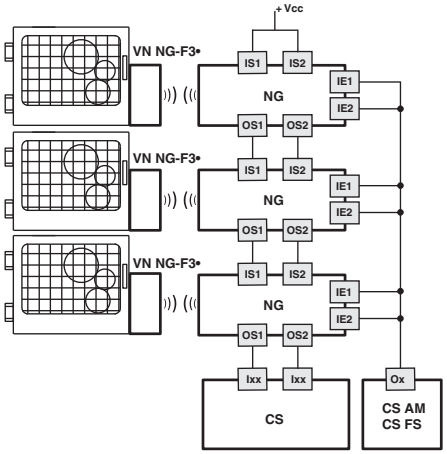


Application example on page 87
General Catalogue - PLCs & Safety Modules 2025-2026

Series connection of several switches

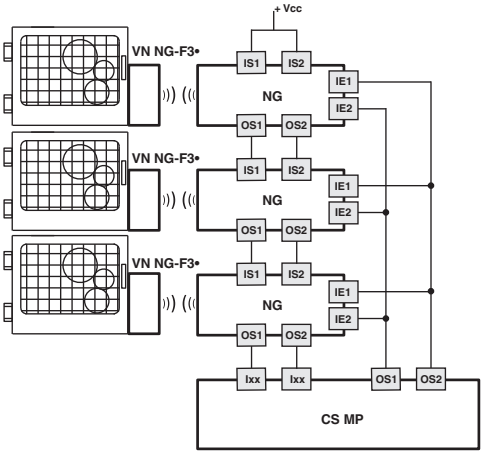
Monitoring function: actuator locked
2 channels / Category 4 / up to SIL 3 / PL e

Single-channel control for locking function of the actuator
1 channel / Category 2 / up to SIL 2 / PL d



Monitoring function: actuator locked
2 channels / Category 4 / up to SIL 3 / PL e

Dual-channel control for locking function of the actuator
2 channels / Category 4 / up to SIL 3 / PL e



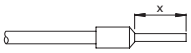
Connection terminals

PUSH-IN type spring-operated connection system

Cross-section of rigid/flexible wires w. wire-end sleeve:
min. 1 x 0.34 mm² (1 x AWG 22)
max. 1 x 1.5 mm² (1 x AWG 16)

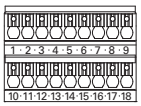
Wire cross-section with pre-insulated wire-end sleeve:
min. 1 x 0.25 mm² (1 x AWG 23)
max. 1 x 0.75 mm² (1 x AWG 18)

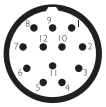
Cable stripping length (x):
min.: 8 mm
max.: 12 mm

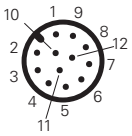


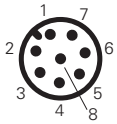
Pin assignments (version with standard cover NG 2D••••1A)

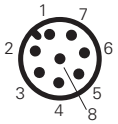
Internal terminal strip	M23 connector 12-pole	M12 connector 12-pole	M12 connector 8-pole stand-alone connection	M12 connector 8-pole series connection with "Y" connectors	Connection	
A2 1	3	3	3	3	**A2**	Supply input 0 V
B2 2	3	3	3	3	**B2**	0 V auxiliary supply output
I4 3	10	10	8	8	**I4**	Solenoid activation input for single channel mode (c)
O3 4	5	5	2	/	**O3**	Signalling output, actuator inserted and locked (e)
O4 5	9	9	5	5 (f)	**O4**	Signalling output, actuator inserted and locked (b) (e)
I3 6	8	8	6	/	**I3**	Actuator programming input / reset
IE1 8	10	10	/	/	**IE1**	Solenoid activation input for double channel mode
IE2 9	12 (d)	12 (d)	/	/	**IE2**	Solenoid activation input for double channel mode
A1 10	1	1	1	1	**A1**	Supply input +24 Vdc
B1 11	1	1	1	1	**B1**	Auxiliary supply output +24 Vdc, 8 A max.
IS1 12	2	2	/	2	**IS1**	Safety input
IS2 13	6	6	/	6	**IS2**	Safety input
I5 14	11	11	/	/	**I5**	EDM input (a)
OS1 15	4	4	4	4	**OS1**	Safety output
OS2 16	7	7	7	7	**OS2**	Safety output







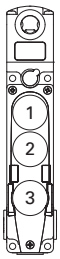




Important: terminals 7, 17, 18, of the internal terminal strip must not be used.
(a) Available in NG 2D••5••• version only.
(b) For NG 2D••6•••: the output signals the fault condition of the device.
(c) In single-channel actuation mode, inputs IE1 and IE2 must be short-circuited.
(d) In dual channel actuation mode, remove the internal bridge between terminals 8-9 and connect the wire from pin 12 to internal terminal 9.
(e) For NG 2D••7••• articles: the signalling outputs O3 and O4 have negative operating logic (low active signal).
(f) Available for 8-pole connector, not available for the end of a chain with Y connectors.

Female connectors See page 349

Switch with integrated field-wireable control devices



NG 2D••••CE

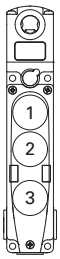
	Description	Colour	Terminals
Device 1	illuminated button, spring-return 1NO+1NC	white	19 21 31 / 20 22 34 LED
Device 2	illuminated button, spring-return 1NO+1NC	yellow	23 25 32 / 24 26 34 LED
Device 3	emergency stop button, non-illuminated, with rotary release, 2NC, with guard	red	27 29 / 28 30

NG 2D••••CF

	Description	Colour	Terminals
Device 1	illuminated button, spring-return 1NO+1NC	white	19 21 31 / 20 22 34 LED
Device 2	button, non-illuminated, spring-return 1NO+1NC	black	23 25 / 24 26
Device 3	emergency stop button, non-illuminated, with rotary release, 2NC, with guard	red	27 29 / 28 30

NG 2D••••CG

	Description	Colour	Terminals
Device 1	illuminated button, spring-return 1NO+1NC	white	19 21 31 / 20 22 34 LED
Device 2	illuminated button, spring-return 1NO+1NC	blue	23 25 32 / 24 26 34 LED
Device 3	emergency stop button, non-illuminated, with rotary release, 2NC, with guard	red	27 29 / 28 30



NG 2D••••1C

	Description	Colour	Terminals
Device 1	illuminated button, spring-return 1NO+1NC	white	19 21 31 / 20 22 34 LED
Device 2	illuminated button, spring-return 1NO+1NC	yellow	23 25 32 / 24 26 34 LED
Device 3	emergency stop button, non-illuminated, with rotary release 2NC	red	27 29 / 28 30

NG 2D••••1D

	Description	Colour	Terminals
Device 1	illuminated button, spring-return 1NO+1NC	white	19 21 31 / 20 22 34 LED
Device 2	button, non-illuminated, spring-return 1NO+1NC	black	23 25 / 24 26
Device 3	emergency stop button, non-illuminated, with rotary release 2NC	red	27 29 / 28 30

NG 2D••••2V

	Description	Colour	Terminals
Device 1	illuminated button, spring-return 1NO+1NC	white	19 21 31 / 20 22 34 LED
Device 2	illuminated button, spring-return 1NO+1NC	blue	23 25 32 / 24 26 34 LED
Device 3	emergency stop button, non-illuminated, with rotary release 2NC	red	27 29 / 28 30

NG 2D••••3V

	Description	Colour	Terminals
Device 1	illuminated button, spring-return 1NO+1NC	blue	19 21 31 / 20 22 34 LED
Device 2	illuminated button, spring-return 1NO+1NC	yellow	23 25 32 / 24 26 34 LED
Device 3	emergency stop button, non-illuminated, with rotary release 2NC	red	27 29 / 28 30

NG 2D••••4X

	Description	Colour	Terminals
Device 1	illuminated button, spring-return 1NO+1NC	green	19 21 31 / 20 22 34 LED
Device 2	illuminated button, spring-return 1NO+1NC	yellow	23 25 32 / 24 26 34 LED
Device 3	emergency stop button, non-illuminated, with rotary release 2NC	red	27 29 / 28 30

NG 2D••••1P

	Description	Colour	Terminals
Device 1	key selector switch with 2 fixed positions 1NO+1NC	black	19 21 / 20 22
Device 2	illuminated button, spring-return 1NO+1NC	white	23 25 32 / 24 26 34 LED
Device 3	emergency stop button, non-illuminated, with rotary release 2NC	red	27 29 / 28 30

NG 2D••••BB

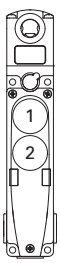
	Description	Colour	Terminals
Device 1	2-position key selector switch (40° right spring-return) 1NO+1NC	black	19 21 / 20 22
Device 2	illuminated button, spring-return 1NO+1NC	blue	23 25 32 / 24 26 34 LED
Device 3	emergency stop button, non-illuminated, with rotary release 2NC	red	27 29 / 28 30

NG 2D••••BW

	Description	Colour	Terminals
Device 1	selector switch with 2 fixed positions 1NO+1NC	black	19 21 31 / 20 22 34 LED
Device 2	illuminated button, spring-return 1NO+1NC	white	23 25 32 / 24 26 34 LED
Device 3	emergency stop button, non-illuminated, with rotary release 2NC	red	27 29 / 28 30

NG 2D••••1S

	Description	Colour	Terminals
Device 1	illuminated button, spring-return 1NO+1NC	white	19 21 31 / 20 22 34 LED
Device 2	illuminated button, spring-return 1NO+1NC	green	23 25 32 / 24 26 34 LED
Device 3	emergency stop button, non-illuminated, with rotary release 2NC	red	27 29 / 28 30



NG 2D••••1E

	Description	Colour	Terminals
Device 1	illuminated button, spring-return 1NO+1NC	white	19 21 31 / 20 22 34 LED
Device 2	button, non-illuminated, spring-return 1NO+1NC	black	23 25 / 24 26

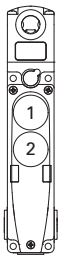
NG 2D••••1F

	Description	Colour	Terminals
Device 1	illuminated button, spring-return 1NO+1NC	green	19 21 31 / 20 22 34 LED
Device 2	illuminated button, spring-return 1NO+1NC	red	23 25 32 / 24 26 34 LED

NG 2D••••7F

	Description	Colour	Terminals
Device 1	illuminated button, spring-return 1NO+1NC	white	19 21 31 / 20 22 34 LED
Device 2	illuminated button, spring-return 1NO+1NC	blue	23 25 32 / 24 26 34 LED

Switch with integrated field-wireable control devices



NG 2D••••5T

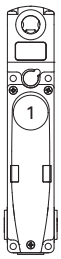
	Description	Colour	Terminals
Device 1	illuminated button, spring-return 1NO+1NC	yellow	19 21 31 / 20 22 34 LED
Device 2	illuminated button, spring-return 1NO+1NC	blue	23 25 32 / 24 26 34 LED

NG 2D••••3S

	Description	Colour	Terminals
Device 1	illuminated button, spring-return 1NO+1NC	white	19 21 31 / 20 22 34 LED
Device 2	selector switch with 2 fixed positions 1NO+1NC	black	23 25 32 / 24 26 34 LED

NG 2D••••6P

	Description	Colour	Terminals
Device 1	illuminated button, spring-return 1NO+1NC	white	19 21 31 / 20 22 34 LED
Device 2	key selector switch with 2 fixed positions 1NO+1NC	black	23 25 / 24 26



NG 2D••••2A

	Description	Colour	Terminals
Device 1	key selector switch with 2 fixed positions 1NO+1NC	black	19 21 / 20 22

NG 2D••••5O

	Description	Colour	Terminals
Device 1	button, non-illuminated, spring-return 1NO+1NC	black	19 21 / 20 22

NG 2D••••2J

	Description	Colour	Terminals
Device 1	illuminated button, spring-return 1NO+1NC	yellow	19 21 31 / 20 22 34 LED

NG 2D••••1G

	Description	Colour	Terminals
Device 1	illuminated button, spring-return 1NO+1NC	green	19 21 31 / 20 22 34 LED

NG 2D••••1H

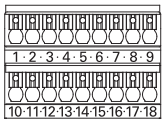
	Description	Colour	Terminals
Device 1	illuminated button, spring-return 1NO+1NC	white	19 21 31 / 20 22 34 LED

NG 2D••••3G

	Description	Colour	Terminals
Device 1	illuminated button, spring-return 1NO+1NC	blue	19 21 31 / 20 22 34 LED

Internal connections (version with integrated control devices)

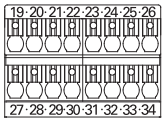
Internal terminal strip for switch



Terminal no.	Connection
1	A2 Supply input 0 V
2	B2 0 V auxiliary supply output
3	I4 Solenoid activation input for single channel mode (c)
4	O3 Signalling output, actuator inserted (d)
5	O4 Signalling output, actuator inserted and locked (b) (d)
6	I3 Actuator programming input / reset
8	IE1 Solenoid activation input for double channel mode
9	IE2 Solenoid activation input for double channel mode
10	A1 Supply input +24 Vdc
11	B1 Auxiliary supply output +24 Vdc, 1.5 A max.
12	IS1 Safety input
13	IS2 Safety input
14	I5 EDM input (a)
15	OS1 Safety output
16	OS2 Safety output

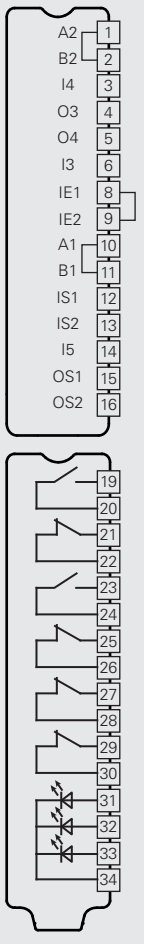
Important: terminals 7, 17, 18, of the internal terminal strip must not be used.
(a) Available in NG 2D••5••• version only.
(b) For NG 2D••6•••: the output signals the fault condition of the device.
(c) In single-channel actuation mode, inputs IE1 and IE2 must be short-circuited.
(d) For NG 2D••7••• articles: the signalling outputs O3 and O4 have negative operating logic (low active signal).

Internal terminal strip integrated control devices

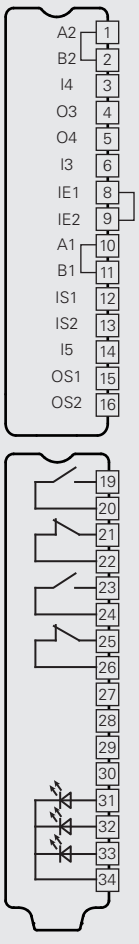


19	Contact 1	Device 1	
20			
21	Contact 2		
22			
23	Contact 1	Device 2	
24			
25	Contact 2		
26			
27	Contact 1	Device 3	
28			
29	Contact 2		
30			
31	Supply input +24 Vdc / LED device 1		
32	Supply input +24 Vdc / LED device 2		
33	Supply input +24 Vdc / LED device 3		
34	Supply input 0 V / LED		

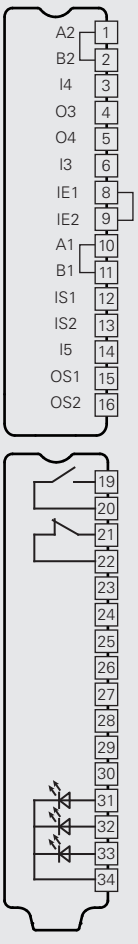
3 devices



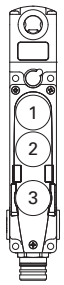
2 devices



1 device



Switch with integrated control devices and M23 connector, 19-pole



NG 2D••••CE-K603

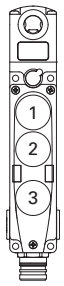
	Description	Colour	Terminals
Device 1	illuminated button, spring-return 1NO	white	6 18 LED 17 19
Device 2	illuminated button, spring-return 1NO	yellow	6 16 LED 15 19
Device 3	emergency stop button, non-illuminated, with rotary release, 2NC, with guard	red	10 13 11 14

NG 2D••••CF-K603

	Description	Colour	Terminals
Device 1	illuminated button, spring-return 1NO	white	6 18 LED 17 19
Device 2	button, non-illuminated, spring-return 1NO	black	6 15
Device 3	emergency stop button, non-illuminated, with rotary release, 2NC, with guard	red	10 13 11 14

NG 2D••••CG-K603

	Description	Colour	Terminals
Device 1	illuminated button, spring-return 1NO	white	6 18 LED 17 19
Device 2	illuminated button, spring-return 1NO	blue	6 16 LED 15 19
Device 3	emergency stop button, non-illuminated, with rotary release, 2NC, with guard	red	10 13 11 14



NG 2D••••1C-K603

	Description	Colour	Terminals
Device 1	illuminated button, spring-return 1NO	white	6 18 LED 17 19
Device 2	illuminated button, spring-return 1NO	yellow	6 16 LED 15 19
Device 3	emergency stop button, non-illuminated, with rotary release 2NC	red	10 13 11 14

NG 2D••••1D-K603

	Description	Colour	Terminals
Device 1	illuminated button, spring-return 1NO	white	6 18 LED 17 19
Device 2	button, non-illuminated, spring-return 1NO	black	6 15
Device 3	emergency stop button, non-illuminated, with rotary release 2NC	red	10 13 11 14

NG 2D••••2V-K603

	Description	Colour	Terminals
Device 1	illuminated button, spring-return 1NO	white	6 18 LED 17 19
Device 2	illuminated button, spring-return 1NO	blue	6 16 LED 15 19
Device 3	emergency stop button, non-illuminated, with rotary release 2NC	red	10 13 11 14

NG 2D••••3V-K603

	Description	Colour	Terminals
Device 1	illuminated button, spring-return 1NO	blue	6 18 LED 17 19
Device 2	illuminated button, spring-return 1NO	yellow	6 16 LED 15 19
Device 3	emergency stop button, non-illuminated, with rotary release 2NC	red	10 13 11 14

NG 2D••••4X-K603

	Description	Colour	Terminals
Device 1	illuminated button, spring-return 1NO	green	6 18 LED 17 19
Device 2	illuminated button, spring-return 1NO	yellow	6 16 LED 15 19
Device 3	emergency stop button, non-illuminated, with rotary release 2NC	red	10 13 11 14

NG 2D••••1P-K603

	Description	Colour	Terminals
Device 1	key selector switch with 2 fixed positions 1NO	black	6 17
Device 2	illuminated button, spring-return 1NO	white	6 16 LED 15 19
Device 3	emergency stop button, non-illuminated, with rotary release 2NC	red	10 13 11 14

NG 2D••••BB-K603

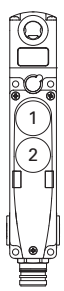
	Description	Colour	Terminals
Device 1	2-position key selector switch (40° right spring-return) 1NO	black	6 17
Device 2	illuminated button, spring-return 1NO	blue	6 16 LED 15 19
Device 3	emergency stop button, non-illuminated, with rotary release 2NC	red	10 13 11 14

NG 2D••••BW-K603

	Description	Colour	Terminals
Device 1	selector switch 1NO with two fixed positions	black	6 18 LED 17 19
Device 2	illuminated button, spring-return 1NO	white	6 16 LED 15 19
Device 3	emergency stop button, non-illuminated, with rotary release 2NC	red	10 13 11 14

NG 2D••••1S-K603

	Description	Colour	Terminals
Device 1	illuminated button, spring-return 1NO	white	6 18 LED 17 19
Device 2	illuminated button, spring-return 1NO	green	6 16 LED 15 19
Device 3	emergency stop button, non-illuminated, with rotary release 2NC	red	10 13 11 14



NG 2D••••1E-K602

	Description	Colour	Terminals
Device 1	illuminated button, spring-return 1NO	white	6 18 LED 17 19
Device 2	button, non-illuminated, spring-return 1NO	black	6 15

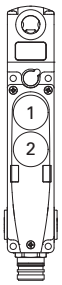
NG 2D••••1F-K602

	Description	Colour	Terminals
Device 1	illuminated button, spring-return 1NO	green	6 18 LED 17 19
Device 2	illuminated button, spring-return 1NO	red	6 16 LED 15 19

NG 2D••••7F-K602

	Description	Colour	Terminals
Device 1	illuminated button, spring-return 1NO	white	6 18 LED 17 19
Device 2	illuminated button, spring-return 1NO	blue	6 16 LED 15 19

Switch with integrated control devices and M23 connector, 19-pole



NG 2D••••5T-K602

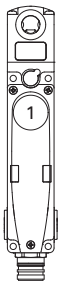
	Description	Colour	Terminals
Device 1	illuminated button, spring-return 1NO	yellow	6 18 / 17 19 LED
Device 2	illuminated button, spring-return 1NO	blue	6 16 / 15 19 LED

NG 2D••••3S-K602

	Description	Colour	Terminals
Device 1	illuminated button, spring-return 1NO	white	6 18 / 17 19 LED
Device 2	selector switch 1NO with two fixed positions	black	6 16 / 15 19 LED

NG 2D••••6P-K602

	Description	Colour	Terminals
Device 1	illuminated button, spring-return 1NO	white	6 18 / 17 19 LED
Device 2	key selector switch with 2 fixed positions 1NO	black	6 / 15



NG 2D••••2A-K601

	Description	Colour	Terminals
Device 1	key selector switch with 2 fixed positions 1NO	black	6 / 17

NG 2D••••5O-K601

	Description	Colour	Terminals
Device 1	button, non-illuminated, spring-return 1NO	black	6 / 17

NG 2D••••2J-K601

	Description	Colour	Terminals
Device 1	illuminated button, spring-return 1NO	yellow	6 18 / 17 19 LED

NG 2D••••1G-K601

	Description	Colour	Terminals
Device 1	illuminated button, spring-return 1NO	green	6 18 / 17 19 LED

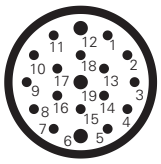
NG 2D••••1H-K601

	Description	Colour	Terminals
Device 1	illuminated button, spring-return 1NO	white	6 18 / 17 19 LED

NG 2D••••3G-K601

	Description	Colour	Terminals
Device 1	illuminated button, spring-return 1NO	blue	6 18 / 17 19 LED

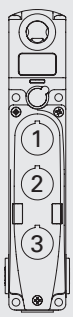
Internal connections (version with integrated control devices)



M23 connector, 19-pole		Connection
19	A2	Supply input 0 V
19	B2	0 V auxiliary supply output
1	I4	Solenoid activation input for single channel mode
8	O3	Signalling output, actuator inserted (c)
9	O4	Signalling output, actuator inserted and locked (b) (c)
7	I3	Actuator programming input / reset
/	IE1	Solenoid activation input for double channel mode (d)
/	IE2	Solenoid activation input for double channel mode (d)
6	A1	Supply input +24 Vdc
6	B1	Auxiliary supply output +24 Vdc, 1.5 A max.
2	IS1	Safety input
3	IS2	Safety input
12	I5	EDM input (a)
4	OS1	Safety output
5	OS2	Safety output

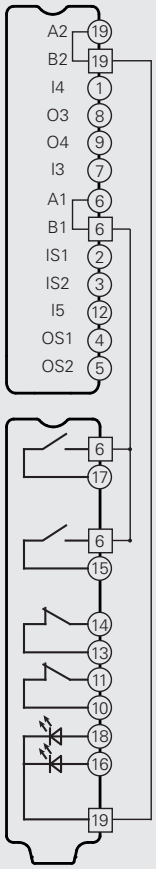
Important: terminals 7, 17, 18, of the internal terminal strip must not be used.
(a) Available in NG 2D••5••• version only.
(b) For NG 2D••6•••: the output signals the fault condition of the device.
(c) For NG 2D••7••• articles: the signalling outputs O3 and O4 have negative operating logic (low active signal).
(d) Input not connected.

17	Contact 1	Device 1
6		
/	Contact 2	
/		
15	Contact 1	Device 2
6		
/	Contact 2	
/		
10	Contact 1	Device 3
11		
13	Contact 2	
14		

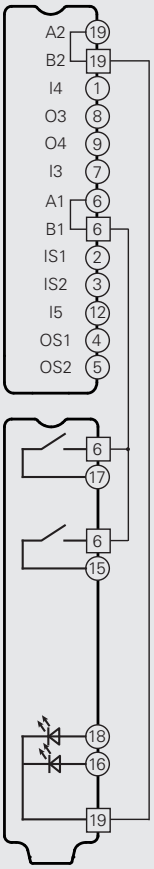


18	Supply input +24 Vdc / LED device 1
16	Supply input +24 Vdc / LED device 2
/	Supply input +24 Vdc / LED device 3
19	Supply input 0 V / LED

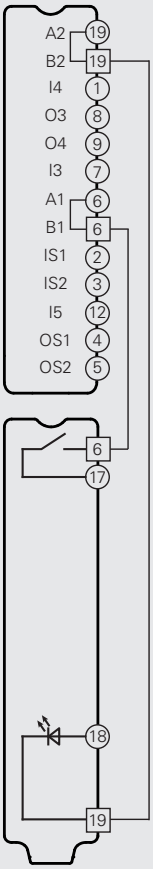
3 devices



2 devices



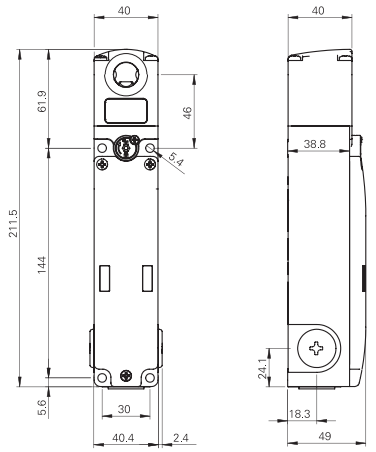
1 device



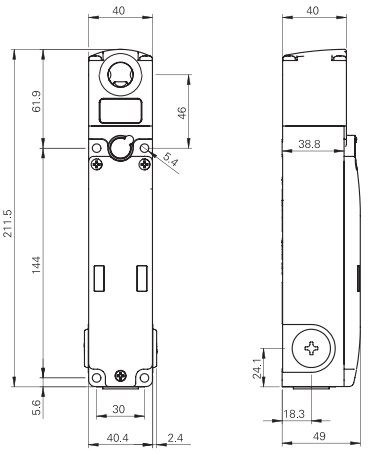
Female connectors See page 349

Dimensional drawings

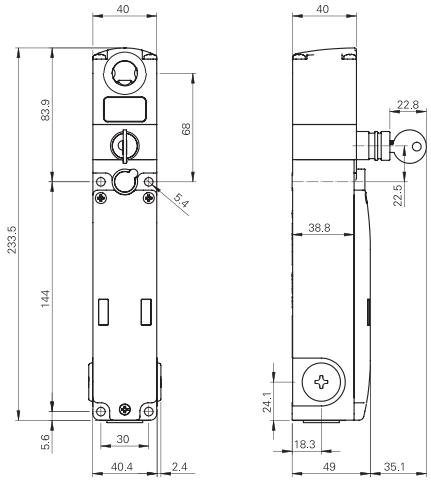
Switch NG 2D1D••1A
Operating principle D, with sealable auxiliary release device, without actuator



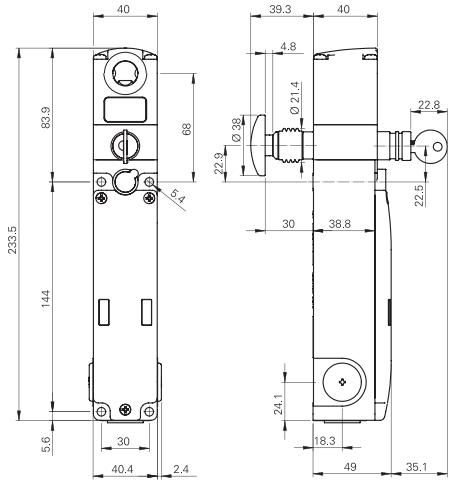
Switch NG 2D1E••1A
Operating principle E, without actuator



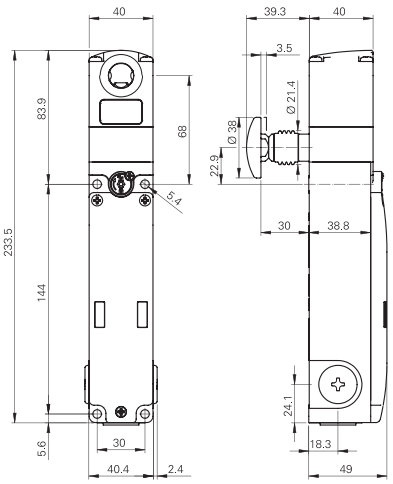
Switch NG 2D5D••1A
Operating principle D, with key release, without actuator



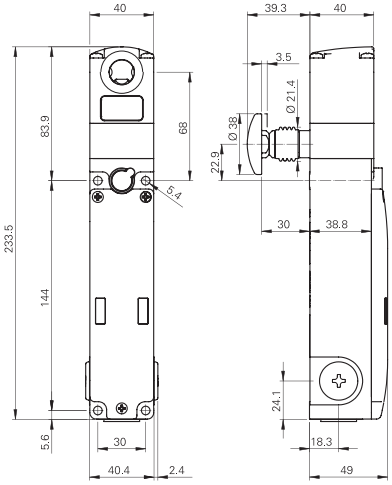
Switch NG 2D6D••1A
Operating principle D, with key release and escape release button, without actuator



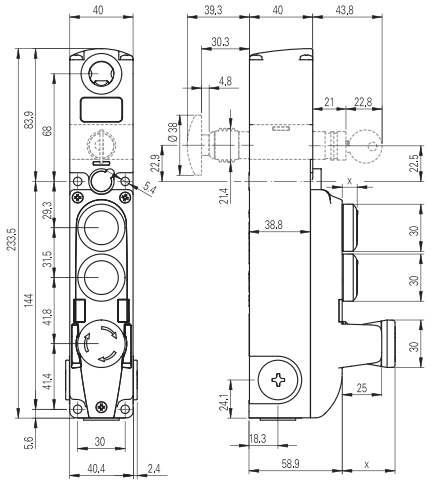
Switch NG 2D7D••1A
Operating principle D, with escape release button, without actuator



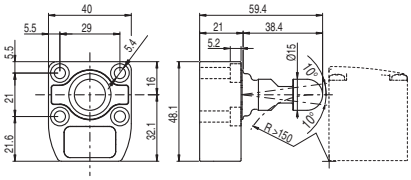
Switch NG 2D7E••1A
Operating principle E, with escape release button, without actuator



NG 2D ••••••
switch with integrated control devices



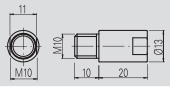
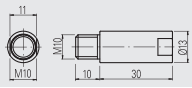
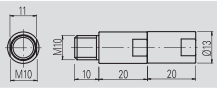
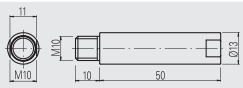
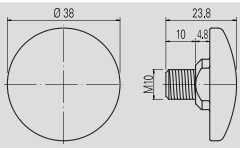
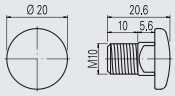
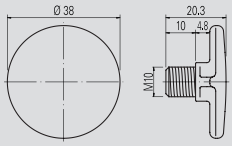
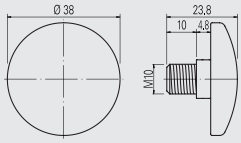
Actuator VN NG-F3•

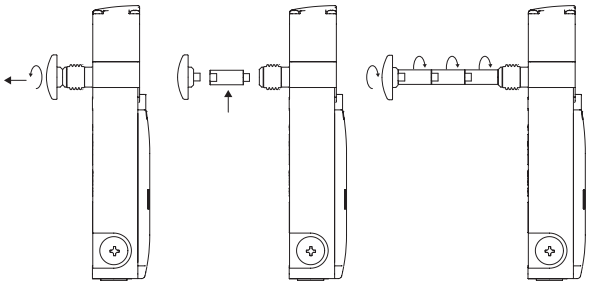


X = see page 185

All values in the drawings are in mm

Extensions for release button

Article	Description	Drawing
VN NG-LP30	Metal extension for release button. For max. wall thickness of 30 mm	
VN NG-LP40	Metal extension for release button. For max. wall thickness of 40 mm	
VN NG-LP50	Metal extension for release button. For max. wall thickness of 50 mm	
VN NG-LP60	Metal extension for release button. For max. wall thickness of 60 mm	
VN NG-ERB	Red metal release button	
VN NG-ERC	Compact red metal release button	
VN NG-ERP	Red plastic release button	
VN NG-ERX	AISI 316 stainless steel release button, unpainted. Guarantees a high resistance against corrosion and aggressive cleaning	



- Metal extensions can be combined with one another to achieve the desired length.
- Do not exceed an overall length of 500 mm between the release button and the switch.
- Use medium-strength thread locker to secure the extensions.

Adhesive labels for escape release button

Polycarbonate yellow adhesive, rectangular, 300x32 mm, red inscription. It has to be fixed on the internal part of the jamb and helps finding the escape release button.

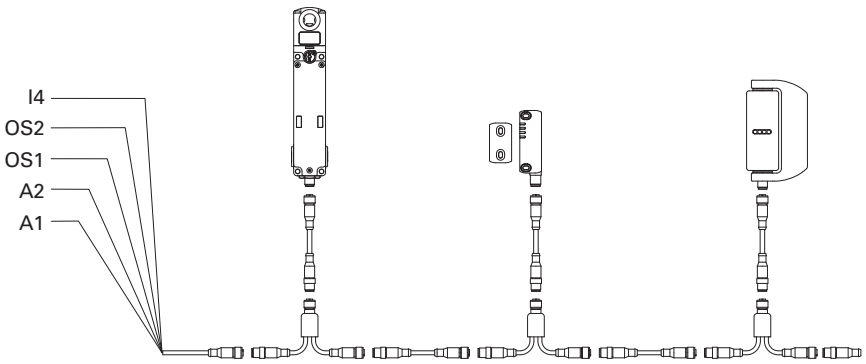
Article	Description
VF AP-A1AGR01	PREMERE PER USCIRE
VF AP-A1AGR02	PUSH TO EXIT
VF AP-A1AGR04	ZUM ÖFFNEN DRÜCKEN
VF AP-A1AGR05	POUSSER POUR SORTIR
VF AP-A1AGR06	PULSAR PARA SALIR
VF AP-A1AGR07	НАЖАТЬ ДЛЯ ВЫХОДА
VF AP-A1AGR08	NACISNĄĆ ABY WYJŚĆ
VF AP-A1AGR09	PRESSIONAR PARA SAIR

Accessories

Article	Description
VF KLB300	Set of two locking keys
	Extra copy of the locking keys to be purchased if further keys are needed (standard supply: 2 units). The keys of all switches have the same code. Other codes on request.

Series connection

To simplify series connections of the devices, various M12 connectors are available that allow complete wiring.
This solution significantly reduces installation times while at the same time maintaining the maximum safety levels PL e and SIL 3.
For more information see page 357 of General Catalogue Safety Devices 2025-2026.



All values in the drawings are in mm

Available control devices

	Description	Colour	Spare part number	Combinable with contacts (1)	Protrusion (x) mm
	Illuminated button, spring-return	White Red Green Yellow Blue	VN NG-AC27121 VN NG-AC27123 VN NG-AC27124 VN NG-AC27125 VN NG-AC27126	1NO (1NC) (2NO) (1NO+1NC)	10
	Non-illuminated button, spring-return	Black	VN NG-AC27122	1NO (1NC) (2NO) (1NO+1NC)	10
	Non-laser-markable, illuminated, projecting spring-return push button	Red	VN NG-AC26018	1NO (1NC) (2NO) (1NO+1NC)	13.1
	Indicator light	Red Yellow Green Blue White	VN NG-AC26060 VN NG-AC26061 VN NG-AC26062 VN NG-AC26063 VN NG-AC26064	/	9,7
	Emergency stop button acc. to. EN ISO 13850 Rotary release Push-pull release	 Red Red	 VN NG-AC26052 VN NG-AC26055	2NC	33,4
	Emergency stop button acc. to. EN ISO 13850 for 2NC + 1NO contacts, spring-return(2) Rotary release	 Red	 VN NG-AC26056	2NC + 1NO, spring-return	33,4
	Illuminated emergency stop button acc. to. EN ISO 13850 Rotary release Push-pull release	 Red Red	 VN NG-AC26051 VN NG-AC26054	2NC	33,4
	Simple stop button Rotary release Push-pull release	 Black Black	 VN NG-AC26053 VN NG-AC26057	2NC	33,4
	Illuminated selector switch with handle, with transparent lens for LED    	 Black Black Black Black	 VN NG-AC26033 VN NG-AC26030 VN NG-AC26034 VN NG-AC26031	1NO 1NC (2NO) (1NO+1NC)	23,8
	Key selector switch, 2 positions   	 Black Black Black	 VN NG-AC26043 VN NG-AC26040 VN NG-AC26041	1NO (1NC) (2NO) (1NO+1NC)	46 (a) 21 (b)
	Closing cap	Black	VN NG-AC26020	/	9,7
	Fixing key	Black	VN NG-AC26080	/	/

Legend: Maintained Spring-return Key extraction position (a) with key (b) without key

(1) The contacts in brackets are on request. Contact our technical department to verify the effective feasibility of the control device unit with the chosen combination of control devices.
(2) The NO contact with spring-return is only activated if the emergency stop button reaches the limit of travel. The signal of the NO contact is captured by analysing the rising edge.

To order buttons with marking:
add the marking code indicated in the chapter Accessories on page 371 to the article codes.
Example: Black spring-return button with "O" engraving.
VN NG-AC27122 → VN NG-AC27122-L1

Technical data of the control devices

General data

Protection degree:	IP65 acc. to EN 60529
Mechanical endurance:	
Spring-return button:	1 million operating cycles
Emergency stop button:	50,000 operating cycles
Selector switch:	300,000 operating cycles
Key selector switch:	50,000 operating cycles 30,000 operating cycles including removal of the key
Safety parameter B_{10D}:	130,000 (emergency stop button)

Actuating force

Spring-return button:	min. 4 N	max. 100 N
Emergency stop button:	min. 20 N	max. 100 N
Selector switch:	min. 0.1 Nm	max. 1.5 Nm
Key selector switch:	min. 0.1 Nm	max. 1.3 Nm

Contact blocks of the control devices

Material of the contacts:	silver contacts
Contact type:	Self-cleaning contacts with double interruption

Electrical data:

Thermal current I_{th}:	1 A
Rated insulation voltage U_i:	32 Vac/dc
Rated impulse withstand voltage U_{imp}:	1.5 kV
LED supply voltage:	24 Vdc ± 15%
LED supply current:	10 mA per LED

Utilization category of the contact block:
Direct current: DC13

U_e (V)	24
I_e (A)	0,55

Signalling contact with spring return:
Direct current: DC13

U_e (V)	24
I_e (mA)	10

In compliance with standards:
IEC 60947-5-1, IEC 60947-5-5, EN ISO 13850

⚠ Installation for safety applications:
Always connect the safety circuit to the **NC contacts** (normally closed contacts) as stated in standard EN 60947-5-1.

Accessories See page 349

➔ The 2D and 3D files are available at **www.pizzato.com**

NS series RFID safety switches with lock

Description

These switches are used mainly on machines where the hazardous conditions persist even after the machine has been switched off. Mechanical parts such as pulleys, saw blades, etc., could continue to move after the machine is switched off. Thus, the switches can also be used if individual guards are only to be opened under certain conditions.

Versions with mode 1 and 3 (safety outputs active when guard closed and locked) are interlocks with guard locking acc. to ISO 14119; the product is labelled with the symbol shown.

Maximum safety with a single device

PL e + SIL 3

The NS series switches are constructed with redundant electronics. As a result, the maximum PL e and SIL 3 safety levels can still be achieved through the use of a single device on a guard. This avoids expensive wiring in the field and allows faster installation. Inside the control cabinet, the two electronic safety outputs must be connected to a safety module with OSSD inputs or to a safety PLC.

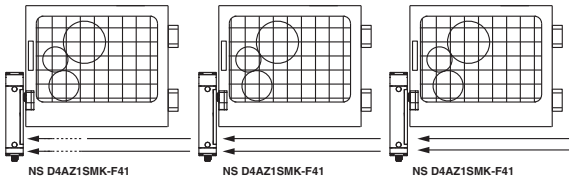
Series connection of several switches

PL e + SIL 3

One of the most important features of the NS series is the possibility of connecting up to 32 sensors in series, while still maintaining the maximum safety levels PL e laid down in EN ISO 13849-1 and SIL 3 acc. to EN IEC 62061:2021.

This connection type is permissible in safety systems which have a safety module at the end of the chain that monitors the outputs of the last NS switch.

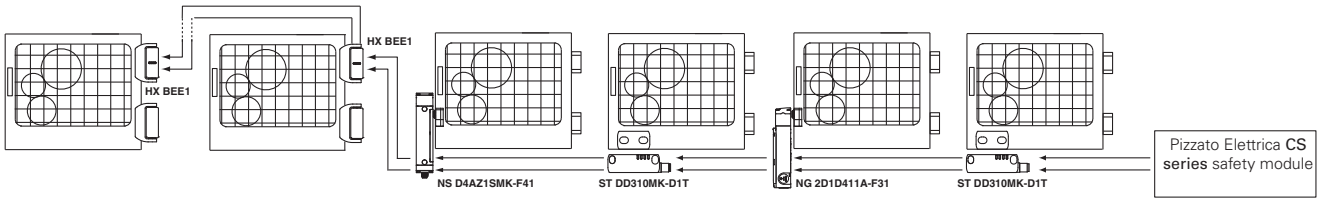
The fact that the PL e safety level can be maintained even with 32 sensors connected in series demonstrates the extremely secure structure of each single device.



Series connection with other devices

PL e + SIL 3

The NS series features two safety inputs and two safety outputs, which can be connected in series with other Pizzato Elettrica safety devices. This option allows the creation of safety chains containing various devices. For example, stainless steel safety hinges (HX BEE1 series), RFID sensors (ST series) and door lock sensors (NG series) can be connected in series while still maintaining the maximum PL e and SIL 3 safety levels.

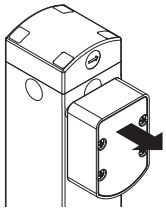


RFID actuators with high coding level

RFID

The NS series is provided with an electronic system based on RFID technology to detect the actuator. This allows to provide each actuator with different coding and makes it impossible to tamper with a device by using another actuator of the same series. Millions of different coding combinations are possible for the actuators. They are therefore classified as high level coded actuators, according to EN ISO 14119.

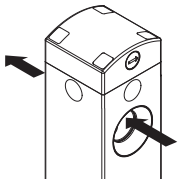
Holding force of the locked actuator



2100 N

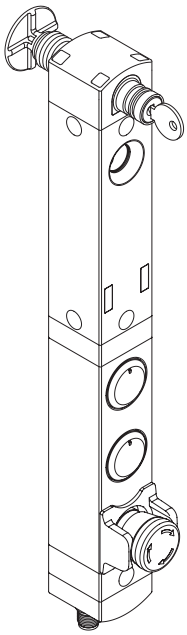
The strong interlocking system guarantees a maximum actuator holding force of F_{TEST} = 2100 N.

Dustproof



The switch is provided with a through hole for inserting the actuator. Thanks to this unique feature, any dust that enters the actuator hole can always come out on the opposite side instead of remaining inside. Moreover, the lock pin is provided with a diaphragm seal, making the system suitable for critical environments with a high level of dust.

Integrated control devices



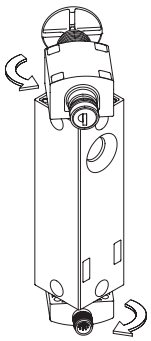
The NS series switches are also available in a version with a long housing, that has room for fitting 1 to 4 control devices, with the relevant contact blocks, on the same body of the safety device. This version has the same modular and orientation features as the NS switches.

To meet requirements for a range of uses, a number of different colour and types of control devices can be adopted such as, for example: buttons, emergency stop buttons (also available with external protection guard), indicator lights, selector switches. Button lenses are customizable by laser engraving.

The control devices can be illuminated and protrude only slightly out of the housing thanks to the recessed housing hole.

The result is a compact solution with direct access to control devices without needing to install them separately on the switch panel or in their own housing.

Head and release devices with variable orientation, not detachable



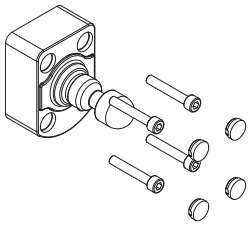
The upper part of the switch, which contains the release devices, can be rotated and is permanently connected to the lower part, which contains the outputs for the electrical connection. After loosening the fastening screws, the individual modules can be rotated in 90° steps. As a result, a single device can be used to realise various configurations without the installation technician needing to concern himself with the correct assembly of various parts.

The fastening screws are provided with protection caps to prevent dirt build-up and thereby simplify cleaning.

Six LEDs for immediate diagnosis

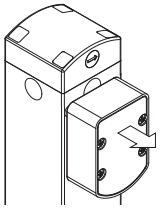
As the LEDs have been designed for quick immediate diagnosis, the status of each input and output is highlighted by one specific LED. This makes it possible to quickly identify the interruption points in the safety chain, which device is released, which guard is opened and any errors inside the device. All of this at a glance, without needing to decode complex flashing sequences.

Protection against tampering



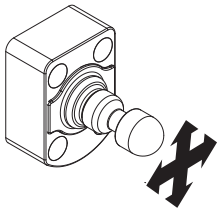
Each actuator of the NS series is supplied with four snap-on protection caps. Not only do the caps prevent dirt from accumulating and simplify cleaning, they also block access to the fastening screws of the actuator. As a result, standard screws can be used instead of tamper-proof screws.

Holding force of the unlocked actuator



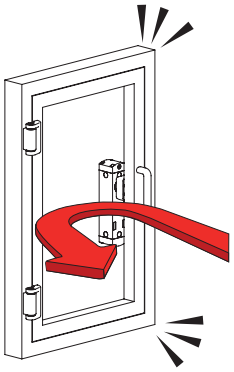
The inside of each switch features a device which holds the actuator in its closed position. Ideal for all those applications where several guards are unlocked simultaneously, but only one is actually opened. The device keeps all the unlocked guards in their position with a retaining force of approx. 20 N, stopping any vibrations or gusts of wind from opening them.

Jointed actuator for inaccurately closing guards



All NS series actuators are articulated, thereby allowing the actuator pin to be safely guided into the switch through the centring hole. As a result, the actuator and switch do not need to be precisely aligned during installation. In addition, the device can thereby be used on guards with a minimum actuation radius of 150 mm without the actuation pin needing to be angled.

Function for protecting against recoil forces

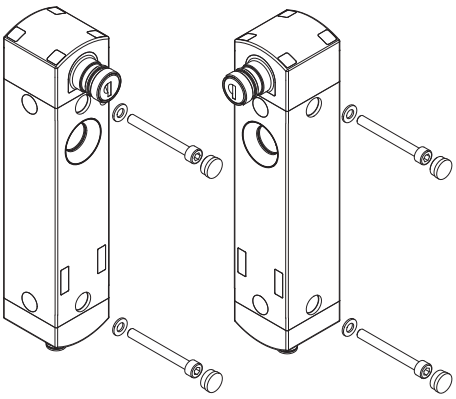


If a guard is closed too quickly or with so much force that the recoil would cause it to open again, a special function in the NS switch prevents locking. This function prevents the immediate locking of the guard if the lock signal is applied. This protects the switch against recoil forces that occur during instantaneous locking, thus avoiding possible damage to the device.

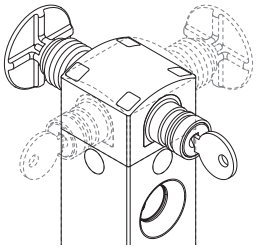
Front and side mounting

Integrated in the housing of the NS series is a hole for inserting the actuator pin. Fixing holes are also provided in the robust body for front and side mounting.

This makes it easier to mount the switch during lateral installation: the switch is directly mounted without needing to rotate the module that contains the hole for inserting the actuator pin. The fixing holes can be sealed with the protection caps provided for this purpose. Dirt deposits and tampering attempts are thereby prevented.



Key release device and escape release button



The key release device (auxiliary release) is used to permit unlocking of the actuator only by personnel in possession of the key. The device also functions with no power supply and, once actuated, prevents the guard from being locked.

The escape release button allows actuator release and immediate opening of the guard. Generally used in machines within which an operator could inadvertently become trapped, it faces towards the machine interior, to allow the operator to exit even in the event of a power failure. The button has two stable states and can be freely extended in length with suitable extensions (see accessories).

Both devices can be positioned on the four sides of the switch. As a result, it can be installed both towards the interior and towards the exterior of the machine.

High protection degree

IP69K
IP67

These devices are designed to be used in the toughest environmental conditions and they pass the IP67 immersion test acc. to EN 60529. They can therefore be used in all environments where the maximum degree of protection is required for the housing. Due to their special design, these devices are suitable for use in equipment subjected to cleaning with high pressure hot water jets. These devices meet the IP69K test requirements according to ISO 20653 (water jets with 100 bar and 80°C).

Three safety output actuation modes

MODE 1
MODE 2
MODE 3

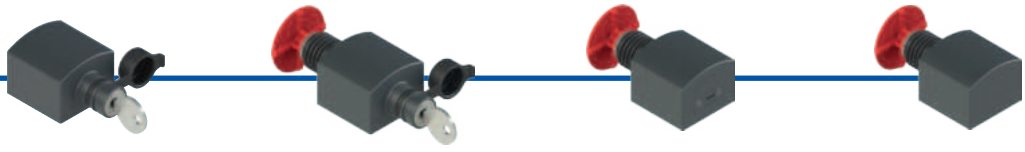
The device is available with 3 different actuation modes for safety outputs:
- mode 1: safety outputs active with inserted and locked actuator, for machines with inertia;
- mode 2: safety outputs active with inserted actuator, for machines without inertia;
- mode 3: a first safety output active with actuator inserted and locked and a second safety output active with actuator inserted, for special applications.

External device monitoring

EDM

On request, the switch can be supplied with EDM function (External Device Monitoring). In this case, the switch itself checks the proper function of the devices connected to the safety outputs. These devices (usually relays or safety contactors) must send a feedback signal to the EDM input, which checks that the received signal is consistent with the state of the safety outputs.

Selection diagram



D•ST
Locked actuator with **de-energised** solenoid
key release at front

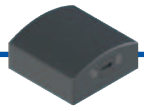
D•SE
Locked actuator with **de-energised** solenoid
key release at front and escape release button at back

D•CE
Locked actuator with **de-energised** solenoid
release by means of screwdriver at front and escape release button at back

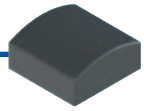
E•TE
Locked actuator with **energised** solenoid
Without release at front and escape release button at back

D•SR
Locked actuator with **de-energised** solenoid
front key release and rear remote escape release

D•CR
Locked actuator with **de-energised** solenoid
front screwdriver release and rear remote escape release



D•AZ
Locked actuator with **de-energised** solenoid
release by means of screwdriver at front

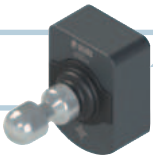


E•ZZ
Locked actuator with **energised** solenoid

RELEASE AND OPERATING PRINCIPLE

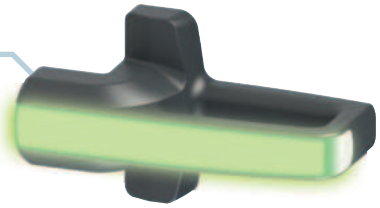
ACTUATORS

VN NS-F40
Actuator with low coding level



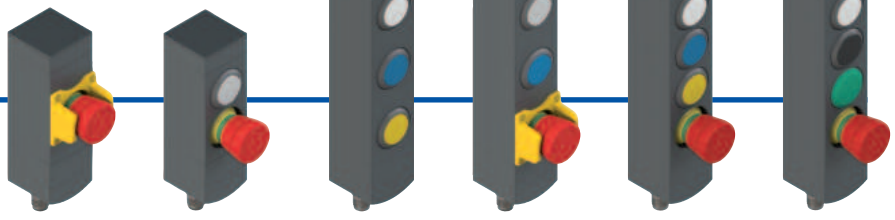
VN NS-F41
Actuator with high coding level

SAFETY HANDLE



P-KUBE Krome
See page 251

CONTROL DEVICES



N•••

CONNECTIONS

M12 connector, axial

SMK	12-pole
SPK	8-pole for stand-alone connection
SQK	8-pole, for series connection with Y connectors

With axial cable

SA2	PVC, 12-pole, length 2 m
SB2	PVC, 8-pole, length 2 m, for stand-alone connections
SE2	PUR, 8-pole, length 2 m, for stand-alone connections

With 0.2 m cable length and M12 connector, axial

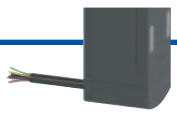
SM0.2	12-pole
SP0.2	8-pole for stand-alone connection
SQ0.2	8-pole, for series connection with Y connectors

Two M12 connectors, axial

SRK	M12 + M12

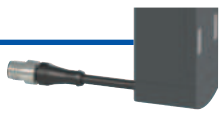
M12 connector, lateral, orientable

DMK	12-pole
DPK	8-pole for stand-alone connection
DQK	8-pole, for series connection with Y connectors



With cable, lateral, orientable

DA2	PVC, 12-pole, length 2 m
DB2	PVC, 8-pole, length 2 m, for stand-alone connections
DE2	PUR, 8-pole, length 2 m, for stand-alone connections



Cable, length: 0.2 m, with M12 connector, lateral, orientable

DM0.2	12-pole
DP0.2	8-pole for stand-alone connection
DQ0.2	8-pole, for series connection with Y connectors

M23 connector, axial

SSK	12-pole
STK	19-pole

For pin assignments of the connectors, see pages 196 to 200.

Product options

Sold separately as accessory

Code structure

Attention! The feasibility of a code number does not mean the effective availability of a product. Please contact our sales office.

article | options

NS D4AZ1SMK-F41N001E36LP30VS01

Operating principle

D	locked actuator with de-energised solenoid, mode 1
E	locked actuator with energised solenoid, mode 1
G	locked actuator with de-energised solenoid, mode 2
H	locked actuator with energised solenoid, mode 2
L	locked actuator with de-energised solenoid, mode 3
M	locked actuator with energised solenoid, mode 3

Inputs and outputs

3	2 safety inputs IS1, IS2 2 safety outputs OS1, OS2 1 signalling output O3: actuator inserted 1 signalling output O4: actuator locked 2 solenoid activation inputs IE1, IE2 1 reset input I3 **Note:** Supplied only together with actuator.
4	2 safety inputs IS1, IS2 2 safety outputs OS1, OS2 1 signalling output O3: actuator inserted 1 signalling output O4: actuator locked 2 solenoid activation inputs IE1, IE2 1 programming / reset input I3
5	2 safety inputs IS1, IS2 2 safety outputs OS1, OS2 1 signalling output O3: actuator inserted 1 signalling output O4: actuator locked 2 solenoid activation inputs IE1, IE2 1 programming / reset input I3 1 feedback input EDM I5 **Note:** Not available with mode 3.
6	2 safety inputs IS1, IS2 2 safety outputs OS1, OS2 1 enable signalling output O3 1 locked actuator or enable signalling output O4 2 solenoid activation inputs IE1, IE2 1 programming / reset input I3 1 enable input I5
7	2 safety inputs IS1, IS2 2 safety outputs OS1, OS2 1 enable signalling output O3 1 locked actuator or enable signalling output O4 2 solenoid activation inputs IE1, IE2 1 internal enable input I3 1 external enable input I5

Auxiliary release at front and back

AZ	release by means of screwdriver at front (1)
ST	key release at front (1)
SE	key release at front and escape release button at back (1)
CE	release by means of screwdriver at front and escape release button at back (1)
ZZ	without release (2)
TE	without release at front and escape release button at back (2)
SR	with front key release and rear remote escape release (3)
CR	with front screwdriver release and rear remote escape release (3)

(1) Only available for operating principle D, G and L.
(2) Only available for operating principle E, H and M.
(3) For the remote escape release, see page 217.

Software versions (1)

VS01	O4: fault signalling output
VS02	O3: inverted signalling output O4: inverted signalling output
VS03	O3: fault signalling output
VS04	O3: generates a voltage dip (0.2 s) when the device is blocked

(1) Available for non-safety inputs and outputs only.

Release button length

	for max. 15 mm wall thickness (standard)
LP30	for max. 30 mm wall thickness
LP40	for max. 40 mm wall thickness
LP50	for max. 50 mm wall thickness

Actuator extraction force

	actuator extraction force 20 N (standard)
E36	actuator freely removable
E37	actuator extraction force 40 N

Button configurations

N001	configuration 001
N002	configuration 002
N003	configuration 003
...	other configurations on request

Actuator

F40	actuator with low coding level VN NS-F40 the switch recognises any type F40 actuator
F41	actuator with high coding level VN NS-F41 the switch recognises one single type F41 actuator

Connection type

K	integrated connector (standard)
0.2	cable, length: 0.2 m, with M12 connector
2	cable, length: 2 m (standard)
...	...
10	cable, length: 10 m

Cable or connector type

A	PVC cable 12x0.14 mm²
B	PVC cable 8x0.34 mm², for stand-alone connections (1)
E	PUR cable, halogen-free, 8x0.34 mm², for stand-alone connections (1)
M	M12 connector, 12-pole (standard)
P	M12 connector, 8-pole, for stand-alone connections (1)
Q	M12 connector, 8-pole, for series connection with Y connectors (2)
R	Two M12 connector (3)
S	M23 connector, 12-pole (3)
T	M23 connector, 19-pole (3)

(1) without inputs IS1, IS2, I5 and without output O4
(2) without inputs IE2, I3, I5 and without output O3. Only available with "inputs and outputs" in version 3
(3) only for items with integrated control devices
For the complete list of possible combinations please contact our technical department.

Output direction, connections

D	cable or connector, lateral
S	cable or connector, axial

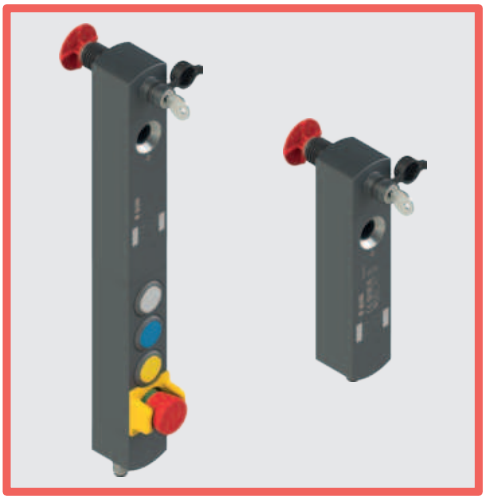
Code structure for actuator

VN NS-F40

Actuator

F40	actuator with low coding level the switch recognises any type F40 actuator
F41	actuator with high coding level the switch recognises one single type F41 actuator

NS series RFID safety switches with lock



Main features

- Actuation without contact, using RFID technology
- Digitally coded actuator
- SIL 3 and PL e also with series connection of up to 32 devices
- Max. actuator holding force: 2100 N
- SIL 3 and PL e with a single device
- Protection degree up to IP67 and IP69K
- 6 signalling LEDs

Quality marks:

EC type examination certificate: M6A 075157 0029
UL approval: E131787
TÜV SÜD approval: Z10 075157 0025
EAC approval: RU Д-IT.PA07.B.37848/24

In compliance with standards:
EN ISO 14119, EN 60947-5-3, EN 60947-1, EN 60204-1, EN ISO 12100, EN 60529, EN 61000-6-2, EN 61000-6-3, EN 61508-1, EN 61508-2, EN 61508-3, EN ISO 13849-1, EN ISO 13849-2, EN IEC 62061, EN 61326-1, EN 61326-3-1, EN IEC 63000, ETSI 301 489-1, ETSI 301 489-3, ETSI 300 330, UL 508, CSA C22.2 No. 14, BG-GS-ET-19

Compliance with the requirements of:
Machinery Directive 2006/42/EC,
EMC Directive 2014/30/EU, RED Directive 2014/53/EU,
RoHS Directive 2011/65/EU, FCC Part 15.

Features approved by UL

Electrical ratings: 24 Vdc Class 2, 0,25 A (versions without control devices), 0,3 A (versions with control devices).
Input Supplied by 24 Vdc, Class 2 Source or limited voltage limited energy
Input NS side: 24 Vdc, 0,15 A. Input BN side: 24 Vdc, 0,048 A max. (maximum four leds).
Output NS side: 2 output 24 Vdc, 0,25 A plus 2 output 24 Vdc, 0,1 A. Output BN side: 24 Vac/dc Class 2 0,25 A Pilot Duty (maximum four actuators, with maximum six contacts, NO or NC or both) or 0,18 A Pilot Duty (maximum four actuators, with maximum eight contacts, NO or NC or both).
Environmental ratings: Types 1, 4X, 12, 13 (versions without control devices), Type 1 (versions with control devices).

Features approved by TÜV SÜD

Operating voltage:	24 Vdc ±10%
Ambient temperature:	-20°C…+50°C
Max. actuation frequency:	600 operating cycles/hour
Max. holding force F_{Zh}:	1615 N
Protection degree:	IP67, IP69K

Tested in accordance with: 2006/42/EC, EN IEC 60947-5-2:2020/A11:2022, EN 60947-5-3:2013, EN 61508-1:2010 (SIL 2/3), EN 61508-2:2010 (SIL 2/3), EN 61508-3:2010 (SIL 2/3), EN IEC 62061:2021 (Maximum SIL 3), EN ISO 13489-1:2015 (cat. 2/4, PL d/e), EN ISO 14119:2013.
Please contact our technical department for the list of approved products.

Technical data

Housing made of glass fibre reinforced technopolymer, self-extinguishing and shock-proof
Versions with 12x0.14 mm² or 8x0.34 mm² integrated cable, length 2 m, other lengths from 0.5 to 10 m on request
Versions with integrated M12 stainless steel connector, single or double, or with M23 connector
Versions with 2 m cable and M12 connector, other lengths from 0.1 … 3 m on request

Protection degree:	IP67 acc. to EN 60529 IP69K acc. to ISO 20653 (Protect the cables from direct high-pressure and high-temperature jets)
Protection degree with control devices:	IP65 acc. to EN 60529

General data

Safety parameters	SIL	PL	Cat.	DC	PFH_D	$MTTF_D$
Monitoring function: actuator locked - Mode 1	3	e	4	High	1.23E-09	2657
Monitoring function: actuator present - Mode 2	3	e	4	High	1.22E-09	1840
Monitoring function: actuator locked - Mode 3	2	d	2	High	1.50E-09	2627
Monitoring function: actuator present - Mode 3	2	d	2	High	1.49E-09	3987
Dual-channel control for locking function of the actuator	3	e	4	High	2.04E-10	2254
Single-channel control for locking function of the actuator	2	d	2	High	2.04E-10	2254

Interlock with lock, no contact, coded:	type 4 acc. to EN ISO 14119
Coding level acc. to EN ISO 14119:	low with F40 actuator High with F41 actuator
Mission time:	20 years
Ambient temperature:	-20°C ... +50°C
Max. actuation frequency with actuator lock and release:	600 operating cycles/hour
Mechanical endurance:	1 million operating cycles
Max. actuation speed:	0.5 m/s
Min. actuation speed:	1 mm/s
Maximum force before breakage F_{TEST}:	2100 N acc. to EN ISO 14119
Max. holding force F_{ZH}:	1615 N acc. to EN ISO 14119
Maximum clearance of locked actuator:	4 mm
Released actuator extraction force:	~ 20 N

Power supply electrical data

Rated operating voltage U_e:	24 Vdc ±10% SELV/PELV
Operating current at U_e voltage:	40 mA min.; 0.4 A max. with activated solenoid; 1.2 A with activated solenoid and all outputs at maximum power
Rated insulation voltage U_i:	32 Vdc
Rated impulse withstand voltage U_{imp}:	1.5 kV
External protection fuse:	type gG fuse 2 A or equivalent device
Overvoltage category:	III
Electrical endurance:	1 million operating cycles
Solenoid duty cycle:	100% ED (continuous operation)
Solenoid consumption:	max. 9 W
Pollution degree:	3 acc. to EN 60947-1

Electrical data of inputs IS1/IS2/I3/IE1/IE2/I4/I5/EDM

Rated operating voltage U_{e1}:	24 Vdc
Rated current consumption I_{e1}:	5 mA

Electrical data of OS1/OS2 safety outputs

Rated operating voltage U_{e2}:	24 Vdc
Output type:	PNP type OSSD
Maximum current per output I_{e2}:	0.25 A
Minimum current per output I_{m2}:	0.5 mA
Thermal current I_{th2}:	0.25 A
Utilization category:	DC13; U_{e2}=24 Vdc, I_{e2}=0.25 A
Short circuit detection:	Yes
Overcurrent protection:	Yes
Internal self-resettable protection fuse:	1.1 A
Duration of the deactivation impulses at the safety outputs:	< 300 µs
Permissible capacitance between outputs:	< 200 nF
Permissible capacitance between output and ground:	< 200 nF
Activation time of safety outputs OS1 and OS2 after deactivation of safety inputs IS1, IS2:	typically 7 ms, max. 15 ms
Activation time upon unlocking the actuator:	typically 7 ms, max. 12 ms
Activation time upon removal of the actuator:	typically 120 ms, max. 200 ms
Maximum delay for EDM status change:	500 ms

Electrical data of O3/O4 signalling outputs

Rated operating voltage U_{e3}:	24 Vdc
Output type:	PNP
Maximum current per output I_{e3}:	0.1 A
Utilization category:	DC13; U_{e3}=24 Vdc, I_{e3}=0.1 A
Short circuit detection:	No
Overcurrent protection:	Yes
Internal self-resettable protection fuse:	1.1 A

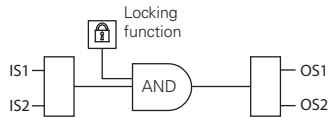
RFID sensor data

Assured operating distance S_{ao}:		2 mm
Assured release distance S_{ar}:	Mode 1	6 mm (actuator not locked) 10 mm (actuator locked)
	Modes 2 and 3	10 mm (actuator locked and not locked)
Rated operating distance S_n:		3 mm
Repeat accuracy:		≤ 10 % s_n
Differential travel:		≤ 20 % s_n
RFID transponder frequency:		125 kHz
Max. switching frequency:		1 Hz

Actuation mode of the OS1 and OS2 safety outputs

Mode 1

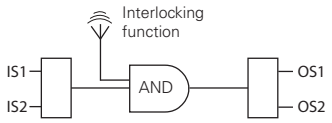
Safety outputs OS1 and OS2 are active when the actuator is inserted and locked.



In case of machines with or without inertia of the dangerous elements.
Safety category of the safety outputs: PL e, SIL 3.

Mode 2

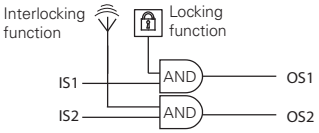
Safety outputs OS1 and OS2 are active when the actuator is inserted.



In case of machines without inertia of the dangerous elements.
Safety category of the safety outputs: PL e, SIL 3.

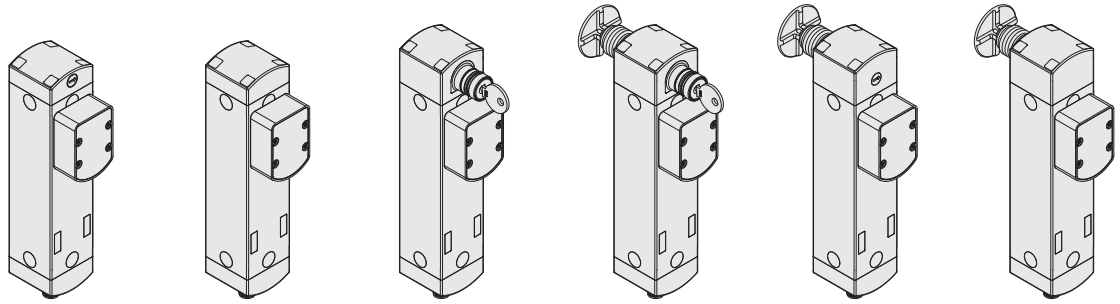
Mode 3

Safety output OS1 is active when the actuator is inserted and locked and IS1 is active. Safety output OS2 is active when the actuator is inserted and IS2 is active.



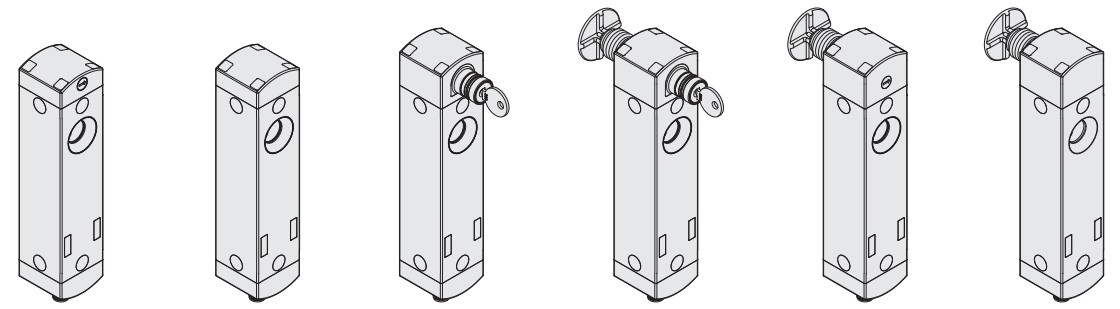
In case of machines with or without inertia of the dangerous elements.
Safety category of the safety outputs: PL d, SIL 2.

Selection table for switches with actuator with high coding level



Operating principle	Locked actuator with de-energised solenoid. With screwdriver release	Locked actuator with energised solenoid	Locked actuator with de-energised solenoid. With key release	Locked actuator with de-energised solenoid. With key release and escape release button	Locked actuator with de-energised solenoid. With screwdriver release and escape release button	Locked actuator with energised solenoid. With escape release button
Mode 1	NS D4AZ1SMK-F41	NS E4ZZ1SMK-F41	NS D4ST1SMK-F41	NS D4SE1SMK-F41	NS D4CE1SMK-F41	NS E4TE1SMK-F41
Mode 2	NS G4AZ1SMK-F41	NS H4ZZ1SMK-F41	NS G4ST1SMK-F41	NS G4SE1SMK-F41	NS G4CE1SMK-F41	NS H4TE1SMK-F41
Mode 3	NS L4AZ1SMK-F41	NS M4ZZ1SMK-F41	NS L4ST1SMK-F41	NS L4SE1SMK-F41	NS L4CE1SMK-F41	NS M4TE1SMK-F41

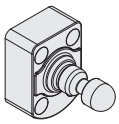
Selection table for switches



Operating principle	Locked actuator with de-energised solenoid. With screwdriver release	Locked actuator with energised solenoid	Locked actuator with de-energised solenoid. With key release	Locked actuator with de-energised solenoid. With key release and escape release button	Locked actuator with de-energised solenoid. With screwdriver release and escape release button	Locked actuator with energised solenoid. With escape release button
Mode 1	NS D4AZ1SMK	NS E4ZZ1SMK	NS D4ST1SMK	NS D4SE1SMK	NS D4CE1SMK	NS E4TE1SMK
Mode 2	NS G4AZ1SMK	NS H4ZZ1SMK	NS G4ST1SMK	NS G4SE1SMK	NS G4CE1SMK	NS H4TE1SMK
Mode 3	NS L4AZ1SMK	NS M4ZZ1SMK	NS L4ST1SMK	NS L4SE1SMK	NS L4CE1SMK	NS M4TE1SMK

To order a product with lateral connection replace character **S** with character **D** in the order codes shown above. Example: NS D4AZ1**S**MK → NS D4AZ1**D**MK
To order a product with EDM input replace number **4** with number **5** in the codes shown above. Example: NS D**4**AZ1SMK → NS D**5**AZ1SMK
Legend: interlock with lock monitoring acc. to EN ISO 14119

Selection table for actuators

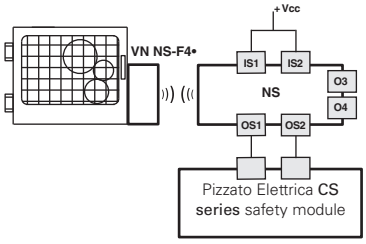


Coding level acc. to EN ISO 14119	Article
low	VN NS-F40
high	VN NS-F41

The use of RFID technology in NS series devices makes them suitable for several applications. Pizzato Elettrica offers two different versions of actuators, in order to best suit customers' specific needs.
Type F40 actuators are all encoded with the same code. This implies that a device associated with an actuator type F40 can be activated by other actuators type F40.
Type F41 actuators are always encoded with different codes. This implies that a device associated with an actuator type F41 can be activated only by a specific actuator. Another F41 type actuator will not be recognised by the device until a new association procedure is carried out (reprogramming). After reprogramming, the old actuator F41 will no longer be recognized.
Reprogramming of the actuator can be performed repeatedly.

Complete safety system

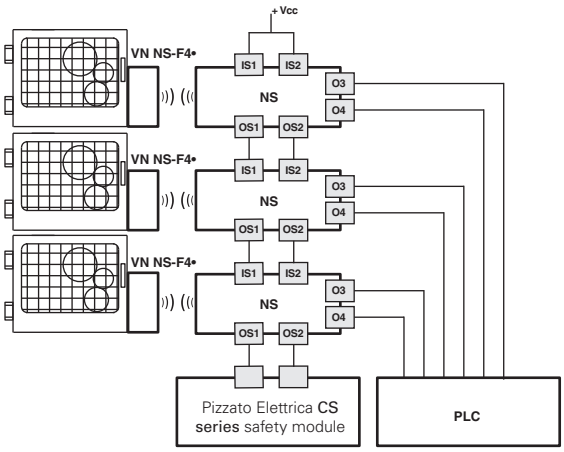
The use of complete and tested solutions guarantees the electrical compatibility between the NS series switches and the safety modules from Pizzato Elettrica, as well as high reliability. The switches have been tested with the modules listed in the adjacent table.



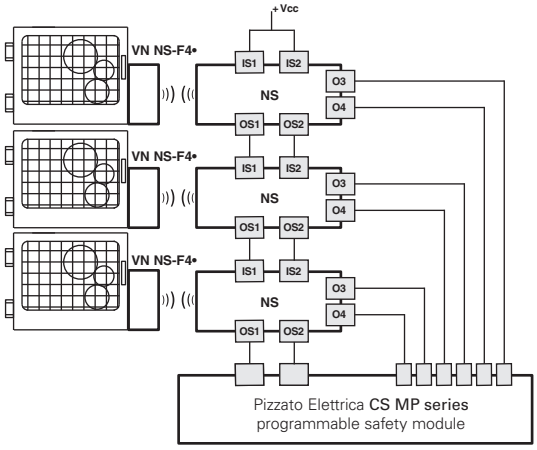
NS series switches can be used as individual devices provided that the safety outputs be evaluated by a Pizzato Elettrica safety module (see table for combinable safety modules).

Switches	Compatible safety modules	Safety module output contacts		
		Instantaneous safety contacts	Delayed safety contacts	Signalling contacts
NS ••••1•••	CS AR-01•024	2NO	/	1NC
	CS AR-02•024	3NO	/	/
	CS AR-05•024	3NO	/	1NC
	CS AR-06•024	3NO	/	1NC
	CS AR-08•024	2NO	/	/
	CS AT-0••024	2NO	2NO	1NC
	CS AT-1••024	3NO	2NO	/
	CS MP••••••	see page 89 of the General Catalogue PLCs & Safety Modules 2025–2026		
	CS MF••••••	see page 121 of the General Catalogue PLCs & Safety Modules 2025–2026		

All NS series switches can be connected, provided that compatibility is checked, to safety modules or safety PLCs with OSSD inputs.

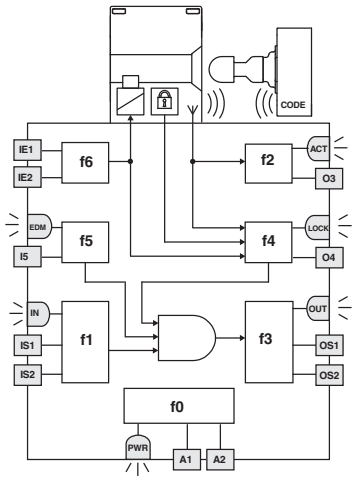


Possibility of series connection of multiple switches for simplifying the wiring of the safety system, whereby only the outputs of the last switch are evaluated by a Pizzato Elettrica safety module (see table with compatible safety modules). Each NS series switch is provided with two signalling outputs which are activated when the guard is closed (O3) or locked (O4). Depending on the specific requirements of the system that has been realised, the signals of the signalling outputs can be evaluated by a PLC.



Possibility of series connection of multiple switches for simplifying the wiring of the safety system, whereby only the outputs of the last switch are evaluated by a Pizzato Elettrica safety module of the CS MP series. Both the safety-relevant evaluation and the evaluation of the signalling outputs are performed by the CS MP series.
The examples listed above refer to applications with NS ••••1•••.

Internal wiring diagram

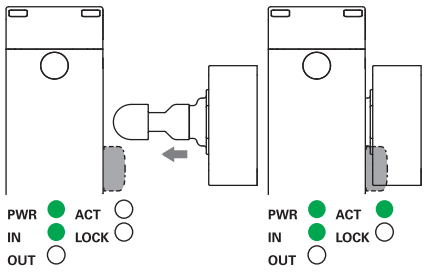


LED	Function
PWR	Power supply / self-diagnosis
IN	status of safety inputs
OUT	status of safety outputs
ACT	actuator state
LOCK	actuator locked
EDM	state of EDM inputs (NS •5••1•••)

The diagram on the side represents the 7 logic functions which interact inside the device.
Function f0 is a basic function and includes the monitoring of the power supply as well as internal, cyclical tests. Function f1 monitors the status of the device inputs, whereas function f2 monitors the presence of the actuator within the detection areas of the switch.
Function f4 checks the actuator lock condition.
Function f3 is intended to activate or deactivate the safety outputs and check for any faults or short circuits in the outputs.
In the EDM versions, the f5 function verifies the consistency of the EDM signal during safety output state changes.
The safety-related function, which combines the sub-functions mentioned above, activates the safety outputs according to the chosen operating mode:
- Both safety outputs OS1/OS2 for switches in mode 1 are activated only if both IS1/IS2 safety inputs are active and the actuator is inserted and locked;
- Both safety outputs OS1/OS2 for switches in mode 2 are activated only if both IS1/IS2 safety inputs are active and the actuator is inserted;
- The safety output OS1 for switches in mode 3 is activated only if the IS1 safety input is active and the actuator is inserted and locked, whereas the safety output OS2 is activated only if the IS2 safety input is active and the actuator is inserted.

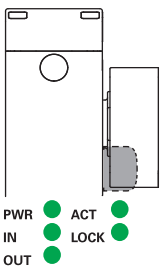
The f6 function verifies the coherence of the enable/disable signals of the actuator lock command.
The status of each function is displayed by the corresponding LED (PWR, IN, OUT, ACT, LOCK, EDM), in such a way that the general device status becomes immediately obvious to the operator.

Actuation sequence in mode 1

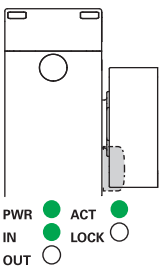


The switch is supplied with power (PWR LED on, green), the IS1 and IS2 inputs are enabled (IN LED on, green), the OS1 and OS2 safety outputs are disabled (OUT LED off). The actuator is outside of the actuation zone (LED ACT off).

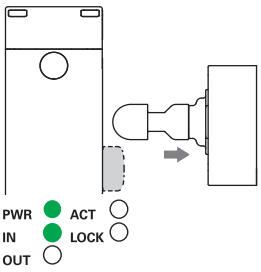
When the actuator is brought inside the safe actuation area (dark grey area), the switch turns on the ACT LED (green). In this position, the O3 signalling output (door-closed) is activated. The actuator is not locked (LOCK LED off).



The IE1, IE2 inputs can be used to lock the actuator (LOCK LED on, green). The OS1 and OS2 safety outputs are enabled (OUT LED on, green). The O4 signalling output is activated at the same time. The safe actuation area is extended in order to allow greater play for the actuator.



The IE1, IE2 inputs can be used to unlock the actuator (LOCK LED off). The switch disables the OS1 and OS2 safety outputs and turns off the OUT LED. The O4 signalling output is deactivated at the same time. The safe actuation area returns to the initial values.



When the actuator leaves the actuation limit area, the device turns off the ACT LED and the O3 signalling output.

Actuation sequence in mode 2 and mode 3

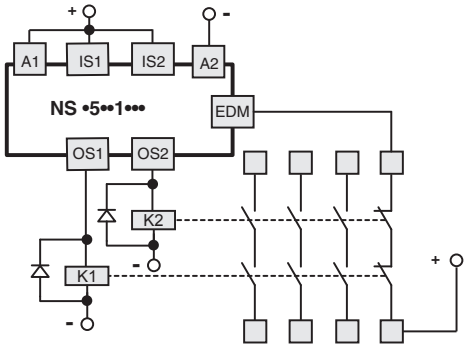
In contrast to the above mode 2 description, the safety outputs OS1 and OS2 are activated when the actuator is detected, and deactivated when the actuator is no longer detectable, in mode 3, the OS1 safety output is active with inserted and locked actuator and IS1 active, the OS2 safety output is active with inserted actuator and IS2 active.

Operating states

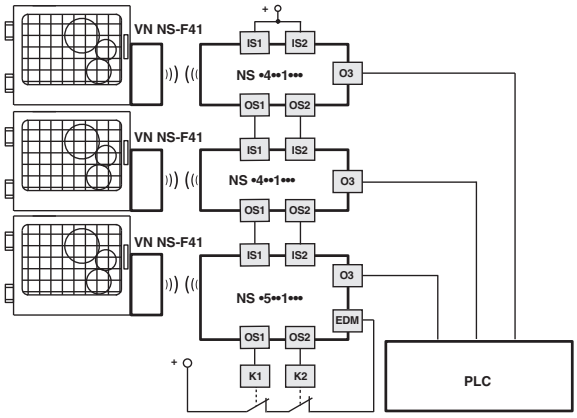
PWR LED	IN LED	OUT LED	ACT LED	LOCK LED	EDM LED (a)	Device state	Description
○	○	○	○	○	○	OFF	Device switched off.
◑	◑	◑	◑	◑	◑	POWER ON	Internal tests upon activation.
●	○	○	✳	✳	●	RUN	Safety inputs of the device not active.
●	●	✳	✳	✳	✳	RUN	Activation of safety inputs.
●	((◑))	○	✳	✳	✳	RUN	Safety inputs incoherence. Recommended action: check for presence and/or wiring of inputs.
●	✳	✳	✳	((●))	✳	RUN	Incoherence of solenoid activation inputs IE1, IE2. Recommended action: check for presence and/or wiring of inputs.
●	✳	✳	✳	((◑))	✳	RUN	Auxiliary release activated. Deactivate the auxiliary release to lock the actuator
●	✳	✳	●	✳	✳	RUN	Actuator in safe area. O3 signalling output active.
●	✳	✳	((◑))	✳	✳	RUN	Actuator in limit area. Recommended action: move actuator closer.
●	✳	✳	●	●	○	RUN	Actuator in safe area and locked; O3 and O4 outputs active.
●	●	●	●	●	○	RUN	**Mode 1** Activation of safety inputs IS1, IS2. Actuator in safe area and locked. O3, O4, OS1 and OS2 outputs active.
●	●	●	●	✳	○	RUN	**Mode 2** Activation of safety inputs IS1, IS2. Actuator in safe area. O3, OS1 and OS2 outputs active.
●	●	●	●	●	○	RUN	**Mode 3** Actuator present, guard closed and locked, IS1 enabled, IS2 disabled, OS1 enabled, OS2 disabled
●	●	●	●	○	○	RUN	**Mode 3** Actuator present, guard closed and not locked, IS1 and IS2 enabled, OS1 disabled, OS2 enabled
((◑))	✳	✳	✳	✳	✳	RUN	Rapid flashing: supply voltage too high. Slow flashing: temperature outside admissible range
●	✳	((●))	✳	✳	✳	ERROR	Error on safety outputs. Recommended action: check for any short circuits between the outputs, outputs and ground or outputs and power supply, then restart the device.
●	○	○	((●))	○	○	ERROR	Actuator detection error. Check the physical integrity of the device and, in case of failure, please replace the entire device. If undamaged, realign the actuator with the switch and restart the device.
●	○	○	○	○	○	ERROR	Internal error. Recommended action: restart the device. If the failure persists, replace the device.
●	✳	○	✳	✳	●	RUN	EDM signal active (external relay off)[a]
●	●	●	●	●	○	RUN	EDM signal not active (external relay on)[a]
●	○	○	○	○	((●))	ERROR	Error in the EDM[a] function

Legend:
○ = off
● = on
((●)) = blinking
◑ = changing colours
✳ = indifferent
(a) Available for NS •5••1••• versions only

External device monitoring (EDM)



The NS •5••1••• version, in addition to maintaining the operating and safety characteristics of the NS series, allows control of forcibly guided NC contacts of contactors or relays controlled by the safety outputs of the switch itself. As an alternative to the relays or contactors you can use Pizzato Elettrica expansion modules CS ME-03 (see page 79 General Catalogue - PLCs & Safety Modules 2025-2026). This check is carried out via the EDM input (External Device Monitoring as defined in EN 61496-1) of the switch.



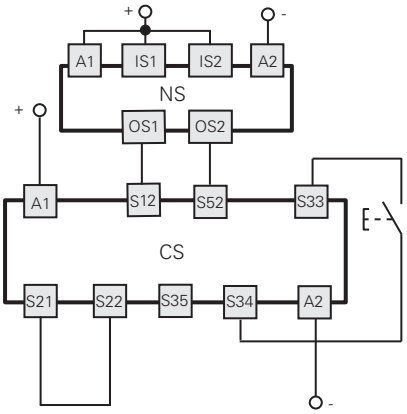
This version, with the IS safety inputs, can be used at the end of a series of NS switches, up to a maximum number of 32 devices, while maintaining the maximum PL e safety level and acc. to EN ISO 13849-1 and SIL 3 safety level acc. to EN IEC 62061.
This solution allows you to dispense with the safety module connected to the last device in the chain.
If present, the EDM function must be used.

Connection with safety modules

Connections with CS AR-08•••• safety modules

Input configuration with monitored start

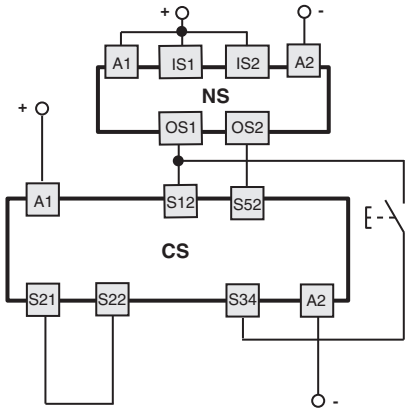
2 channels / Category 4 / up to SIL 3 / PL e



Connections with CS AR-05•••• / CS AR-06•••• safety modules

Input configuration with manual start (CS AR-05••••)
or monitored start (CS AR-06••••)

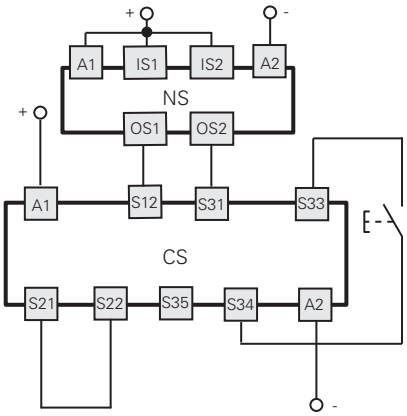
2 channels / Category 4 / up to SIL 3 / PL e



Connections with CS AT-0••••• / CS AT-1••••• safety modules

Input configuration with monitored start

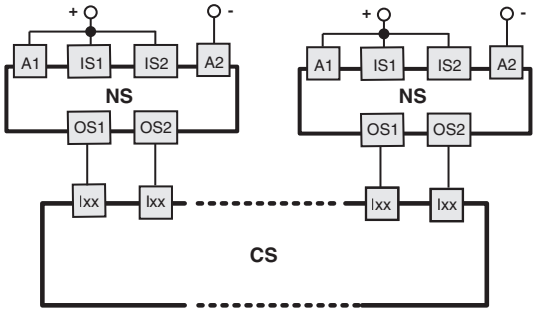
2 channels / Category 4 / up to SIL 3 / PL e



Connections with CS MF•••••, CS MP••••• safety modules

The connections vary according to the program of the module

Category 4 / up to SIL 3 / PL e

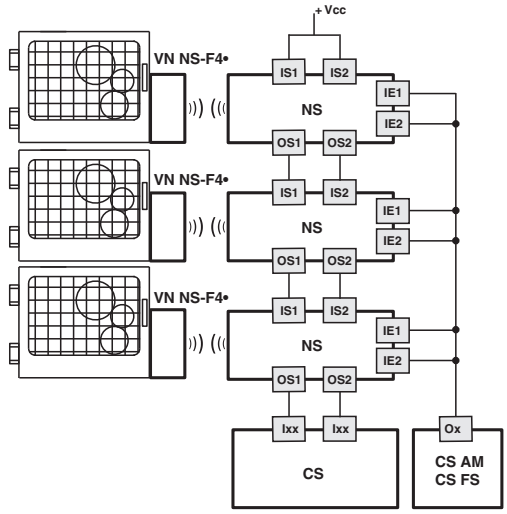


Application example on page 87
General Catalogue - PLCs & Safety Modules 2025-2026

Series connection of several switches

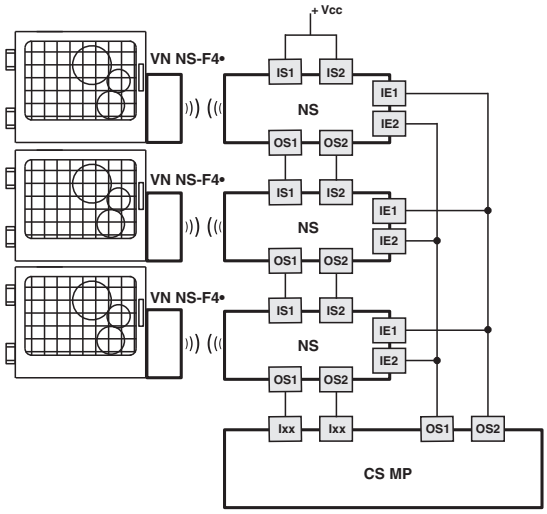
Monitoring function: actuator locked
2 channels / Category 4 / up to SIL 3 / PL e

Single-channel control for locking function of the actuator
1 channel / Category 2 / up to SIL 2 / PL d



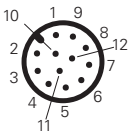
Monitoring function: actuator locked
2 channels / Category 4 / up to SIL 3 / PL e

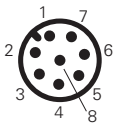
Dual-channel control for locking function of the actuator
2 channels / Category 4 / up to SIL 3 / PL e

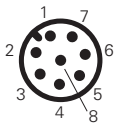


Safety switch internal connections

Versions with connector			Versions with cable			
NS ••••••M• M12 connector, 12-pole	NS ••••••P• M12 connector, 8-pole stand-alone connection	NS ••••••Q• M12 connector, 8-pole series connection with "Y" connectors	NS ••••••A• Cable 12x0.14 mm² outer diameter 6 mm	NS ••••••B•, NS ••••••E• Cable 8x0.34 mm² outer diameter 7 mm	Connection	
3	3	3	White	Blue	A2	Supply input 0 V
10	8	8	Purple	Red	IE1	Solenoid activation input
12	5	/	Red-Blue	Purple	IE2	Solenoid activation input
5	2	/	Pink	Black	O3	Signalling output, actuator inserted
9	/	5(b)	Red	/	O4	Signalling output, actuator inserted and locked
8	6	/	Grey	purple-white	I3	Actuator programming input / reset
1	1	1	Brown	Brown	A1	Supply input +24 Vdc
2	/	2	Blue	/	IS1	Safety input
6	/	6	Yellow	/	IS2	Safety input
11	/	/	Grey-Pink	/	I5	EDM input (a)
4	4	4	Green	Red-White	OS1	Safety output
7	7	7	Black	Black-White	OS2	Safety output



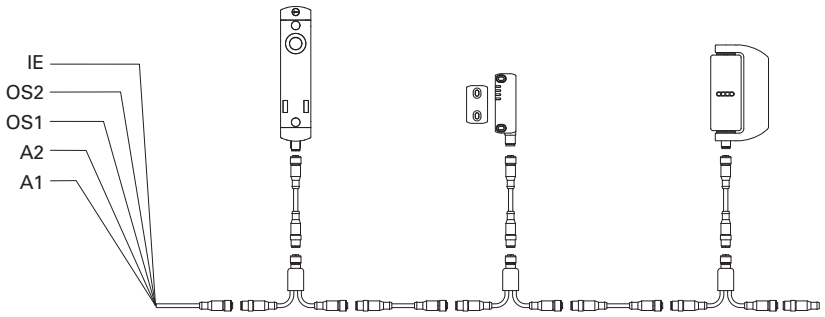




(a) Available for NS •5••1••• version only
(b) Available for 8-pole connector, not available for the end of a chain with Y connectors

Series connection

To simplify series connections of the devices, various M12 connectors are available that allow complete wiring.
This solution significantly reduces installation times while at the same time maintaining the maximum safety levels PL e and SIL 3 for the interlocking function.
For further information see page 357.



Switch with integrated control device unit for 1 device

NS D•AZ•SRK-N110

	Description	Colour	Diagram
Device 1	Emergency stop button with rotary release 2NC	red	B2 B5 / B1 B4
Connector	1 x M12, 12-pole + 1 x M12, 5-pole axial	/	A B

NS D•AZ•SRK-N111

	Description	Colour	Diagram
Device 1	Illuminated button, spring-return 1NO	white	B2 B5 LED / B1 B3
Connector	1 x M12, 12-pole + 1 x M12, 5-pole axial	/	A B

NS D•AZ•SRK-N112

	Description	Colour	Diagram
Device 1	Illuminated selector switch with handle with two positions 1NO	black	B2 B5 LED / B1 B3
Connector	1 x M12, 12-pole + 1 x M12, 5-pole axial	/	A B

NS D•AZ•SRK-N187

	Description	Colour	Diagram
Device 1	Emergency stop button with rotary release 2NC with guard	red	B2 B5 / B1 B4
Connector	1 x M12, 12-pole + 1 x M12, 5-pole axial	/	A B

NS D•AZ•SRK-N188

	Description	Colour	Diagram
Device 1	Emergency stop button with rotary release 2NC+1NO with laser-marked guard "Ⓟ"	red	B6 B8 B4 / B5 B7 B1
Connector	1 x M12, 12-pole + 1 x M12, 8-pole axial	/	A B

NS D•AZ•SRK-N189

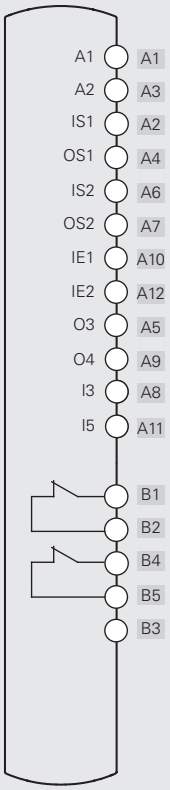
	Description	Colour	Diagram
Device 1	Illuminated button, spring-return 1NO	blue	B2 B5 LED / B1 B3
Connector	1 x M12, 12-pole + 1 x M12, 5-pole axial	/	A B

Internal connections (versions with integrated control device unit for 1 device)

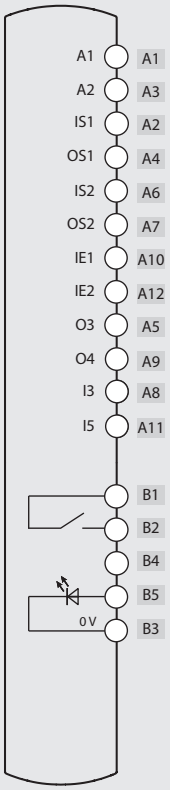
		Connection
Safety switch	A1	Supply input +24 Vdc
	A2	Supply input 0 Vdc
	IS1	Safety input
	OS1	Safety output
	IS2	Safety input
	OS2	Safety output
	IE1	Solenoid activation input for double channel mode
	IE2	Solenoid activation input for double channel mode
	O3	Signalling output, actuator inserted
	O4	Signalling output, actuator inserted and locked
	I3	Actuator programming input / reset
	I5	EDM input (a)
	I4	Solenoid activation input for single channel mode

(a) Available for NS •5••1•••-N••• version only

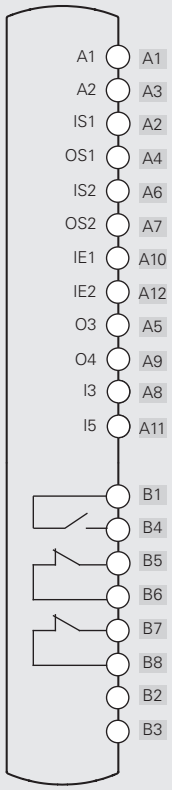
NS •••••SRK-N110
NS •••••SRK-N187



NS •••••SRK-N111
NS •••••SRK-N112
NS •••••SRK-N189



NS •••••SRK-N188



Switch with integrated control device unit for 2 devices

NS D•AZ•SRK-N113

	Description	Colour	Diagram
Device 1	Illuminated button, spring-return 1NO	white	B4 B2 LED B1 B3
Device 2	Emergency stop button with rotary release 2NC	red	B6 B8 B5 B7
Connector	1 x M12, 12-pole + 1 x M12, 8-pole axial	/	A B

NS D•AZ•SRK-N114

	Description	Colour	Diagram
Device 1	Illuminated button, spring-return 1NO	blue	B4 B2 LED B1 B3
Device 2	Emergency stop button with rotary release 2NC	red	B6 B8 B5 B7
Connector	1 x M12, 12-pole + 1 x M12, 8-pole axial	/	A B

NS D•AZ•SRK-N115

	Description	Colour	Diagram
Device 1	Illuminated button, spring-return 1NO	white	B1 B6 LED B4 B3
Device 2	Illuminated button, spring-return 1NO	blue	B1 B8 LED B2 B3
Connector	1 x M12, 12-pole + 1 x M12, 8-pole axial	/	A B

NS D•AZ•SRK-N190

	Description	Colour	Diagram
Device 1	Illuminated button, spring-return 1NO	white	B4 B2 LED B1 B3
Device 2	Emergency stop button with rotary release 2NC with guard	red	B6 B8 B5 B7
Connector	1 x M12, 12-pole + 1 x M12, 8-pole axial	/	A B

NS D•AZ•SRK-N191

	Description	Colour	Diagram
Device 1	Illuminated button, spring-return 1NO	blue	B4 B2 LED B1 B3
Device 2	Emergency stop button with rotary release 2NC with laser-marked guard "⚙"	red	B6 B8 B5 B7
Connector	1 x M12, 12-pole + 1 x M12, 8-pole axial	/	A B

NS D•AZ•SRK-N192

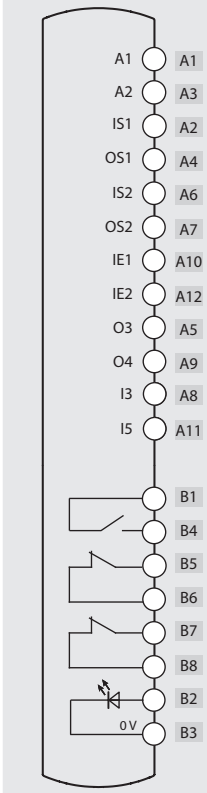
	Description	Colour	Diagram
Device 1	Illuminated button, spring-return 1NO	white	B1 B6 LED B4 B3
Device 2	Button, non-illuminated, spring-return 1NO	black	B1 B2
Connector	1 x M12, 12-pole + 1 x M12, 8-pole axial	/	A B

Internal connections (versions with integrated control device unit for 2 devices)

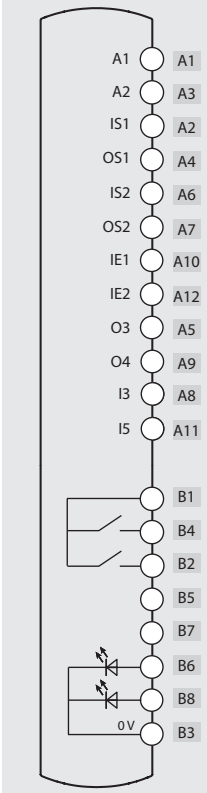
		Connection
Safety switch	A1	Supply input +24 Vdc
	A2	Supply input 0 Vdc
	IS1	Safety input
	OS1	Safety output
	IS2	Safety input
	OS2	Safety output
	IE1	Solenoid activation input for double channel mode
	IE2	Solenoid activation input for double channel mode
	O3	Signalling output, actuator inserted
	O4	Signalling output, actuator inserted and locked
	I3	Actuator programming input / reset
	I5	EDM input (a)

(a) Available for NS •5••1•••-N••• version only

NS •••••SRK-N113
NS •••••SRK-N114
NS •••••SRK-N190
NS •••••SRK-N191



NS •••••SRK-N115
NS •••••SRK-N192



Switch with integrated control device unit for 3 devices

NS D•AZ•SRK-N001

	Description	Colour	Diagram
Device 1	Illuminated button, spring-return 1NO	white	B1 B2 / B4 B3 LED
Device 2	Illuminated button, spring-return 1NO	blue	B1 B6 / B5 B3 LED
Device 3	Illuminated button, spring-return 1NO	yellow	B1 B12 / B7 B3 LED
Connector	2x M12, 12-pole, axial	/	A B

NS D•AZ•SRK-N002

	Description	Colour	Diagram
Device 1	Illuminated button, spring-return 1NO	white	B1 B2 / B4 B3 LED
Device 2	Illuminated button, spring-return 1NO	blue	B1 B6 / B5 B3 LED
Device 3	Emergency stop button with rotary release 2NC	red	B9 B11 / B8 B10
Connector	2x M12, 12-pole, axial	/	A B

NS D•AZ•STK-N003

	Description	Colour	Diagram
Device 1	Illuminated button, spring-return 1NO	white	12 18 / 17 19 LED
Device 2	Button, non-illuminated, spring-return 1NO	black	12 / 15
Device 3	Emergency stop button with rotary release 2NC	red	11 14 / 10 13
Connector	M23, 19-pole, axial	/	

NS E•ZZ•SRK-N174

	Description	Colour	Diagram
Device 1	Illuminated 2-position selector switch 1NO	black	B4 B2 / B1 B3 LED
Device 2	Indicator light	red	B6 / B3 LED
Device 3	Emergency stop button with rotary release 2NC	red	B9 B11 / B8 B10
Connector	2x M12, 12-pole, axial	/	A B

NS D•AZ•SRK-N193

	Description	Colour	Diagram
Device 1	Illuminated button, spring-return 1NO	white	B1 B2 / B4 B3 LED
Device 2	Illuminated button, spring-return 1NO	blue	B1 B6 / B5 B3 LED
Device 3	Emergency stop button with rotary release 2NC with guard	red	B9 B11 / B8 B10
Connector	2x M12, 12-pole, axial	/	A B

NS D•AZ•SRK-N194

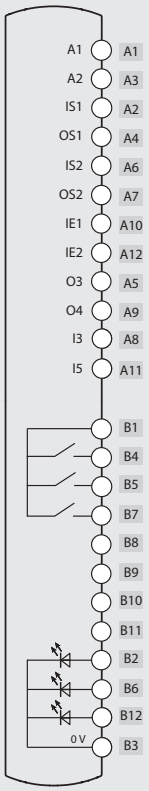
	Description	Colour	Diagram
Device 1	Illuminated button, spring-return 1NO	white	B1 B2 / B4 B3 LED
Device 2	Illuminated button, spring-return 1NO	green	B1 B6 / B5 B3 LED
Device 3	Emergency stop button with rotary release 2NC with laser-marked guard "Ⓜ"	red	B9 B11 / B8 B10
Connector	2x M12, 12-pole, axial	/	A B

Internal connections (versions with integrated control device unit for 3 devices)

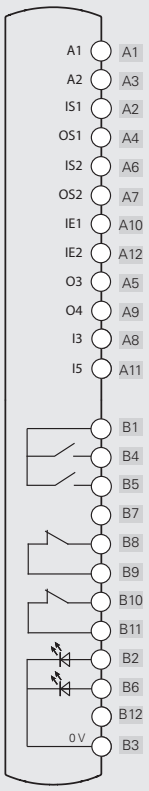
		Connection
Safety switch	A1	Supply input +24 Vdc
	A2	Supply input 0 Vdc
	IS1	Safety input
	OS1	Safety output
	IS2	Safety input
	OS2	Safety output
	IE1	Solenoid activation input for double channel mode [b]
	IE2	Solenoid activation input for double channel mode [b]
	O3	Signalling output, actuator inserted
	O4	Signalling output, actuator inserted and locked
	I3	Actuator programming input / reset
	I5	EDM input [a]
	I4	Solenoid activation input for single channel mode [c]

(a) Available for NS •5••1•••-N••• version only
(b) For versions with double M12 connector, 12-pole
(c) For versions with M23 connector, 19-pole

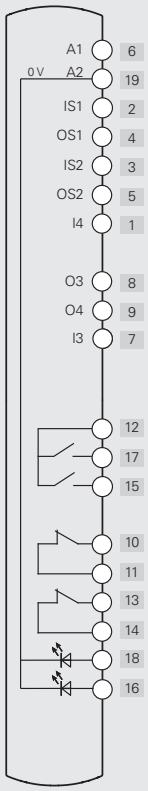
NS •••••SRK-N001



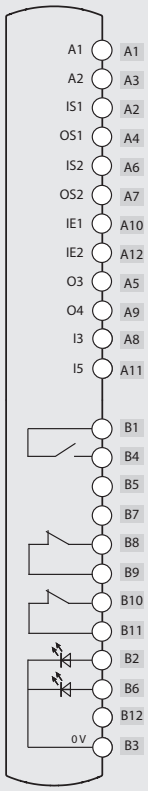
NS •••••SRK-N002
NS •••••SRK-N193
NS •••••SRK-N194



NS •••••STK-N003



NS •••••SRK-N174



Switch with integrated control device unit for 4 devices

NS D•SE•SRK-N085

	Description	Colour	Diagram
Device 1	Key selector switch with 2 fixed positions 1NO	black	B1 B4
Device 2	Illuminated button, spring-return 1NO	white	B1 B6 LED B5 B3
Device 3	Illuminated button, spring-return 1NO	blue	B1 B12 LED B7 B3
Device 4	Emergency stop button with rotary release 2NC	red	B9 B11 B8 B10
Connector	2x M12, 12-pole, axial	/	A B

NS D•AZ•SRK-N005

	Description	Colour	Diagram
Device 1	Illuminated button, spring-return 1NO	white	B1 B2 LED B4 B3
Device 2	Illuminated button, spring-return 1NO	blue	B1 B6 LED B5 B3
Device 3	Illuminated button, spring-return 1NO	yellow	B1 B12 LED B7 B3
Device 4	Emergency stop button with rotary release 2NC	red	B9 B11 B8 B10
Connector	2x M12, 12-pole, axial	/	A B

NS D•AZ•SRK-N007

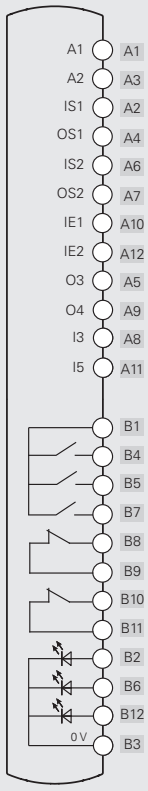
	Description	Colour	Diagram
Device 1	Illuminated button, spring-return 1NO	white	B1 B2 LED B4 B3
Device 2	Illuminated button, spring-return 1NO	blue	B1 B6 LED B5 B3
Device 3	Illuminated button, spring-return 1NO	green	B1 B12 LED B7 B3
Device 4	Emergency stop button with rotary release 2NC	red	B9 B11 B8 B10
Connector	2x M12, 12-pole, axial	/	A B

Internal connections (versions with integrated control device unit for 4 devices)

		Connection
Safety switch	A1	Supply input +24 Vdc
	A2	Supply input 0 Vdc
	IS1	Safety input
	OS1	Safety output
	IS2	Safety input
	OS2	Safety output
	IE1	Solenoid activation input for double channel mode
	IE2	Solenoid activation input for double channel mode
	O3	Signalling output, actuator inserted
	O4	Signalling output, actuator inserted and locked
	I3	Actuator programming input / reset
	I5	EDM input (a)

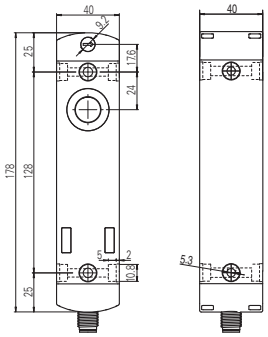
(a) Available for NS •5••1•••-N••• version only

NS •••••SRK-N005
NS •••••SRK-N007
NS •••••SRK-N085

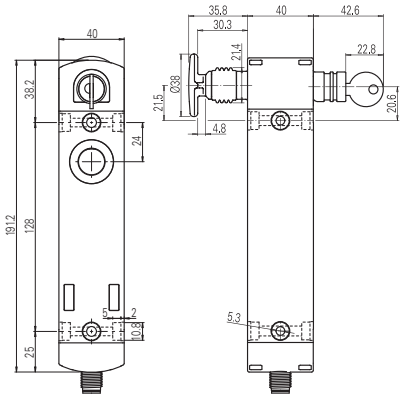


Dimensional drawings

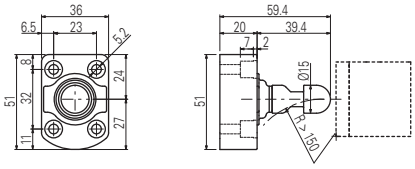
Device
NS ••AZ••MK
NS ••ZZ••MK



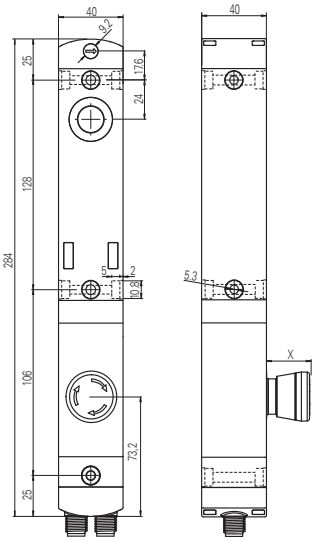
Device
NS ••ST••MK
NS ••SE••MK
NS ••CE••MK
NS ••TE••MK



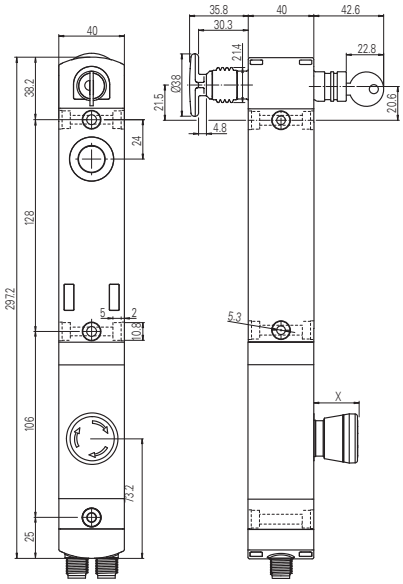
Actuator
VN NS-F4•



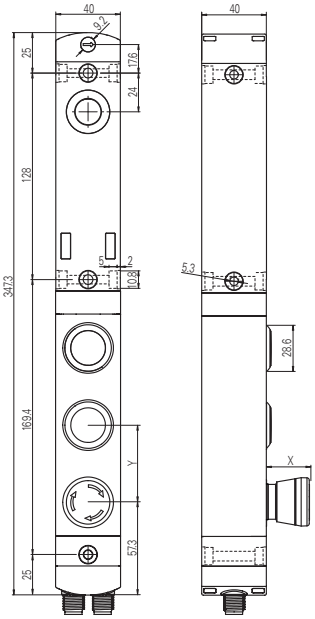
Device
NS ••AZ•S•K-N•••
NS ••ZZ•S•K-N•••



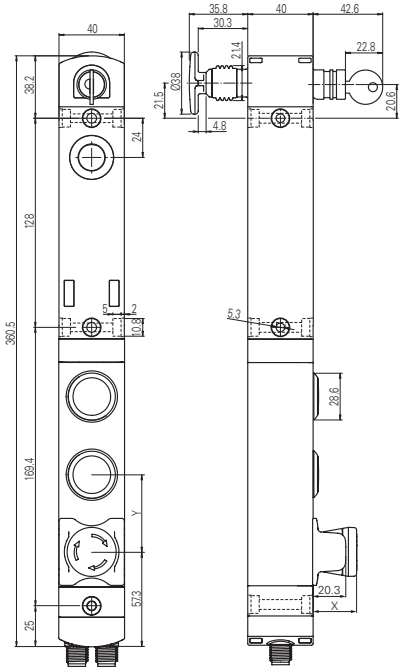
Device
NS ••ST•S•K-N•••
NS ••SE•S•K-N•••
NS ••CE•S•K-N•••
NS ••TE•S•K-N•••



Device
NS ••AZ•S•K-N•••
NS ••ZZ•S•K-N•••



Device
NS ••ST•S•K-N•••
NS ••SE•S•K-N•••
NS ••CE•S•K-N•••
NS ••TE•S•K-N•••

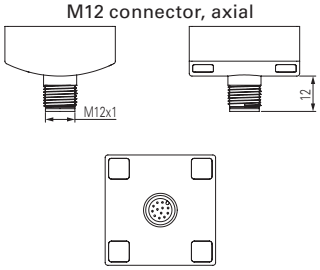


X = see page 204, Y = 47.5 mm (versions with 3 buttons); Y = 31.7 mm (versions with 4 buttons)

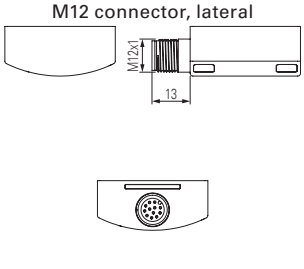
All values in the drawings are in mm

Output type

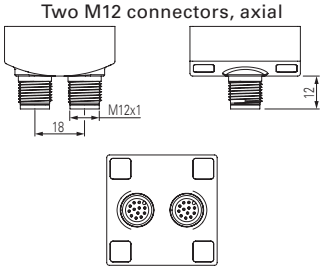
M12 connector, axial



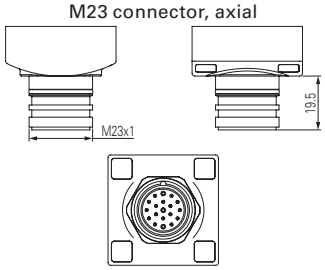
M12 connector, lateral



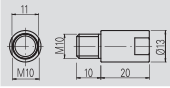
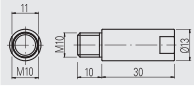
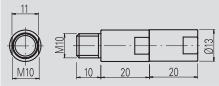
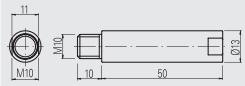
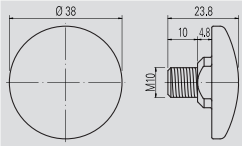
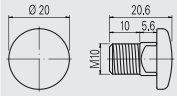
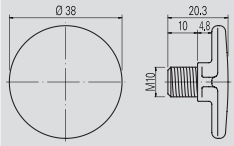
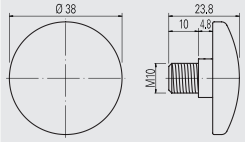
Two M12 connectors, axial



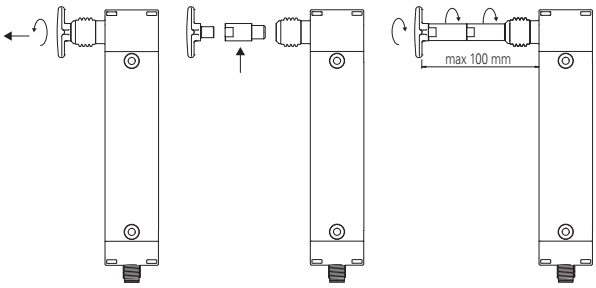
M23 connector, axial



Extensions for release button

Article	Description	Drawing
VN NG-LP30	Metal extension for release button. For max. wall thickness of 30 mm	
VN NG-LP40	Metal extension for release button. For max. wall thickness of 40 mm	
VN NG-LP50	Metal extension for release button. For max. wall thickness of 50 mm	
VN NG-LP60	Metal extension for release button. For max. wall thickness of 60 mm	
VN NG-ERB	Red metal release button	
VN NG-ERC	Compact red metal release button	
VN NG-ERP	Red plastic release button	
VN NG-ERX	AISI 316 stainless steel release button, unpainted. Guarantees a high resistance against corrosion and aggressive cleaning.	

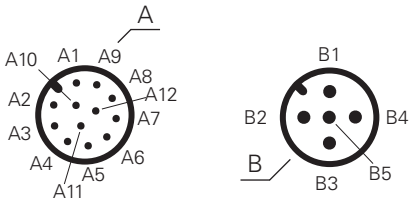
All values in the drawings are in mm



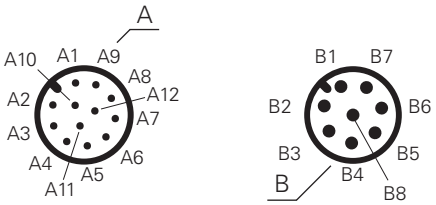
- Metal extensions can be combined with one another to achieve the desired length.
- Do not exceed an overall length of 100 mm between the release button and the switch.
- Use medium-strength thread locker to secure the extensions.

Electrical connector configurations

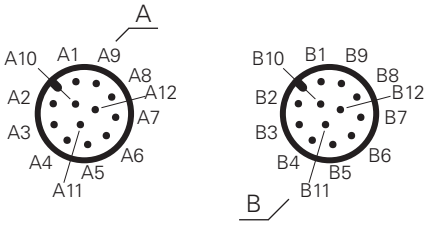
Two M12 connectors, 12-pole + M12, 5-pole



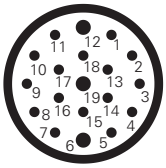
Two M12 connectors, 12-pole + M12, 8-pole



Two M12 connectors, 12-pole



M23 connector, 19-pole



Technical data of the integrated control devices

General data

Protection degree:	IP65 acc. to EN 60529
Mechanical endurance:	
Spring-return button:	1 million operating cycles
Emergency stop button:	50,000 operating cycles
Selector switch:	300,000 operating cycles
Key selector switch:	50,000 operating cycles 30,000 operating cycles including removal of the key
Safety parameter B_{10D}:	130,000 (emergency stop button)

Actuating force

Spring-return button:	min. 4 N	max. 100 N
Emergency stop button:	min. 20 N	max. 100 N
Selector switch:	min. 0.1 Nm	max. 1.5 Nm
Key selector switch:	min. 0.1 Nm	max. 1.3 Nm

Contact blocks of the control devices

Material of the contacts:	silver contacts
Contact type:	Self-cleaning contacts with double interruption

Electrical data:

Thermal current I_{th}:	1 A
Rated insulation voltage U_i:	32 Vac/dc
Rated impulse withstand voltage U_{imp}:	1.5 kV
LED supply voltage:	24 Vdc ± 15%
LED supply current:	12 mA per LED

Utilization category of the contact block:

Direct current: DC-13

U_e (V)	24
I_e (A)	0,55

Signalling contact with spring return:

Direct current: DC13

U_e (V)	24
I_e (mA)	10

In compliance with standards:

IEC 60947-5-1, IEC 60947-5-5, EN ISO 13850

⚠ Installation for safety applications:

Always connect the safety circuit to the NC contacts (normally closed contacts) as stated in standard EN 60947-5-1.

Electrical data of M12 connector:

Max. operating voltage:	32 Vac/dc
Max. operating current:	max. 1.5 A

Electrical data of M23 connector:

Max. operating voltage:	32 Vac/dc
Max. operating current:	Max. 3 A

Accessories

Article	Description
VF KLB300	Set of two locking keys
	Extra copy of the locking keys to be purchased if further keys are needed (standard supply: 2 units). The keys of all switches have the same code. Other codes on request.

Lock-out device

Article	Description
LK S1D001	Lock-out device, mounting on the right side of the switch
LK S1S001	Lock-out device, mounting on the left side of the switch
	Device made entirely of metal, to be fixed on the side of NS switches without any additional plate or support. The front slider mechanically closes the actuator entry hole and functions as a shield for the RFID receiver antenna on the switch; thus ensuring an additional level of protection against accidental closure of the guard and untimely machine restart. Allows insertion of up to 5 padlocks with a 3.5 mm arc diameter.

Available control devices

	Description	Colour	Spare part number	Combinable with contacts (1)	Protrusion (x) mm
	Illuminated button, spring-return	White Red Green Yellow Blue	VN NG-AC27121 VN NG-AC27123 VN NG-AC27124 VN NG-AC27125 VN NG-AC27126	1NO (1NC) (2NO) (1NO+1NC)	3
	Non-illuminated button, spring-return	Black	VN NG-AC27122	1NO (1NC) (2NO) (1NO+1NC)	3
	Non-laser-markable, illuminated, projecting spring-return push button	Red	VN NG-AC26018	1NO (1NC) (2NO) (1NO+1NC)	6,1
	Indicator light	Red Yellow Green Blue White	VN NG-AC26060 VN NG-AC26061 VN NG-AC26062 VN NG-AC26063 VN NG-AC26064	/	2,7
	Emergency stop button acc. to. EN ISO 13850 Rotary release Push-pull release	 Red Red	 VN NG-AC26052 VN NG-AC26055	2NC	26,4
	Emergency stop button acc. to. EN ISO 13850 for 2NC + 1NO contacts, spring-return(2) Rotary release	 Red	 VN NG-AC26056	2NC + 1NO, spring-return	26,4
	Illuminated emergency stop button acc. to. EN ISO 13850 Rotary release Push-pull release	 Red Red	 VN NG-AC26051 VN NG-AC26054	2NC	26,4
	Simple stop button Rotary release Push-pull release	 Black Black	 VN NG-AC26053 VN NG-AC26057	2NC	26,4
	Illuminated selector switch with handle, with transparent lens for LED 	 Black Black Black Black	 VN NG-AC26033 VN NG-AC26030 VN NG-AC26034 VN NG-AC26031	1NO (1NC) (2NO) (1NO+1NC)	16,8
	Key selector switch, 2 positions 	 Black Black Black	 VN NG-AC26043 VN NG-AC26040 VN NG-AC26041	1NO (1NC) (2NO) (1NO+1NC)	39 (a) 14 (b)
	Closing cap	Black	VN NG-AC26020	/	2,7
	Fixing key	Black	VN NG-AC26080	/	/

Legend: Maintained Spring-return Key extraction position (a) with key (b) without key

(1) The contacts in brackets are on request. Contact our technical department to verify the effective feasibility of the control device unit with the chosen combination of control devices.
(2) The NO contact with spring-return is only activated if the emergency stop button reaches the limit of travel. The signal of the NO contact is captured by analysing the rising edge.

To order buttons with marking:
add the marking code indicated in the chapter Accessories on page 371 to the article codes.
Example: Black spring-return button with "O" engraving.
VN NG-AC27122 → VN NG-AC27122-L1

NX series RFID safety switches with lock

Description

The safety switches of the NX series are the most compact on the market, making them the perfect solution for use in the smallest of spaces. These switches are used primarily on machines where the hazardous conditions remain for a while, even after the machines have been switched off; for example, mechanical parts such as pulleys, saw blades, etc., could continue to move, or parts of the machine could still be hot or under pressure. Thus, the switches can also be used if individual guards are only to be opened under certain conditions.

Versions with mode 1 (safety outputs active when guard closed and locked) are interlocks with guard locking acc. to ISO 14119; the product is labelled with the symbol shown.

Bistable operating principle

The safety switch of the NX series is designed as bistable switch. This means that the internal solenoid that locks and unlocks the device does not operate in the normally de-energised or normally energized mode, but in the bistable mode, i.e., it is stably in the locked or unlocked position. The command for locking and unlocking continues to follow the "power-ON released" logic, i.e., as long as voltage is applied to the activation inputs of the solenoid, the actuator is unlocked. This approach offers numerous advantages, including, among others, the locked or unlocked state being retained even if the device should experience a power failure. Bistable operation of the internal solenoid ensures that the NX switch remains stably in the state to which it was last actuated.

Maximum safety with a single device

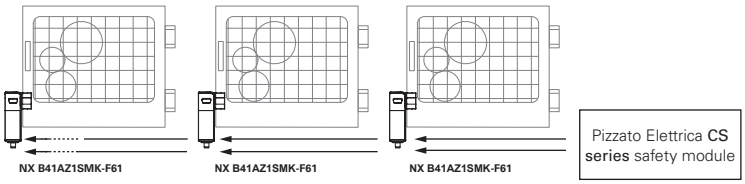
PL e + SIL 3

The NX series switches are constructed with redundant electronics. As a result, the maximum PL e and SIL 3 safety levels can still be achieved through the use of a single device on a guard. This avoids expensive wiring in the field and allows faster installation. Inside the control cabinet, the two electronic safety outputs must be connected to a safety module with OSSD inputs or to a safety PLC.

Series connection of several switches

PL e + SIL 3

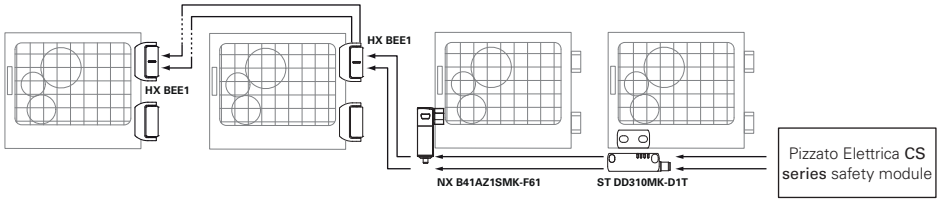
One of the most important features of the NX series is the possibility of connecting up to 32 sensors in series, while still maintaining the maximum safety levels PL e laid down in EN ISO 13849-1 and SIL 3 acc. to EN IEC 62061. This connection type is permissible in safety systems which have a safety module at the end of the chain that monitors the outputs of the last NX switch. The fact that the PL e safety level can be maintained even with 32 sensors connected in series demonstrates the extremely secure structure of each single device.



Series connection with other devices

PL e + SIL 3

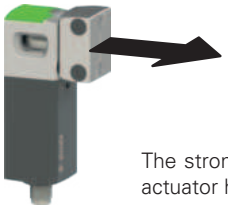
The NX series features two safety inputs and two safety outputs, which can be connected in series with other Pizzato Elettrica safety devices. This option allows the creation of safety chains containing various devices. For example, stainless steel safety hinges (HX BEE1 series), transponder sensors (ST series) and door lock sensors (NX series) can be connected in series while still maintaining the maximum PL e and SIL 3 safety levels.



RFID actuators with high coding level

The NX series is provided with an electronic system based on RFID technology to detect the actuator. This allows to provide each actuator with different coding and makes it impossible to tamper with a device by using another actuator of the same series. Millions of different coding combinations are possible for the actuators. They are therefore classified as high level coded actuators, according to EN ISO 14119.

Holding force of the locked actuator



6000 N

The strong interlocking system guarantees a maximum actuator holding force of F_{TEST} = 6000 N.

Cover with multicolour signalling

The switches of the NX series are the only switches in their market segment equipped with a large, illuminated RGB-LED cover that enables the fast and immediate diagnosis of the function states. As a result, this display can also easily be read from a distance and from all viewing angles.

Metal head and technopolymer body

The housing of NX series switches is made of two materials:

- The metal head ensures maximum resistance to impacts from the actuator and resistance to pulling when the door is locked;
- The technopolymer body ensures a low weight and provides flexibility in the design. Hex-key auxiliary releases are mounted on the body, with versions featuring one front release or three releases located at the front and on the sides.

Output with cable or connector

The electrical connection via M12 connector, integrated cable or integrated cable with M12 connector, makes the device suitable for the most diverse applications. The connector versions allow faster device replacement and installation, by making incorrect wiring connection impossible. Versions with cable can be ordered with various cable lengths.

Three inputs for the actuators

The switch is always mounted using the two front screws, whereby it does not matter whether the doors open to the right or left or if they are sliding or hinged doors.

This is made possible by the three inputs for the actuator: one on the front and two on the sides. This eliminates the need to rotate the head or switch.

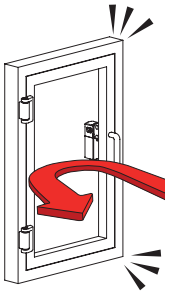
Switch mounting

The switch is fixed directly to the metal head with two M5 screws with a hole spacing of 20 mm. The arrangement of the fixing points near the actuator's point of traction allows the loads to be distributed on a robust and compact metal structure. This ensures that the switch can withstand considerable mechanical loads without being damaged or deformed in spite of its compact dimensions. Furthermore, this type of of fixing prevents mechanical loads from acting on the switch body.

Holding force of the unlocked actuator

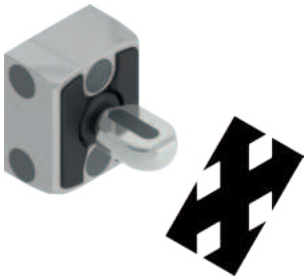
The inside of each switch features a device which holds the actuator in its closed position. Ideal for all those applications where several guards are unlocked simultaneously, but only one is actually opened. The device keeps all the unlocked guards in their position with a retaining force of approx. 15 N, stopping any vibrations or gusts of wind from opening them.

Function for protecting against recoil forces



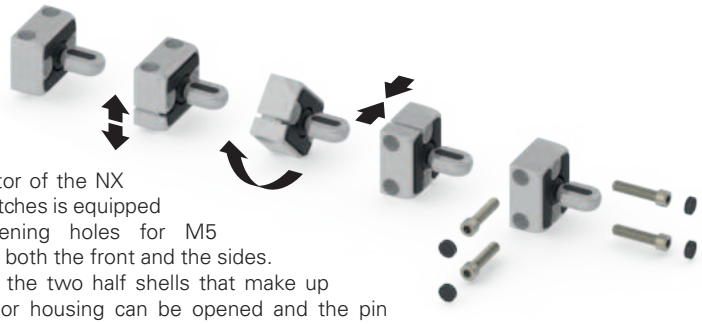
If a guard is closed too quickly or with so much force that the recoil would cause it to open again, a special function in the NX switch prevents locking. This function prevents the immediate locking of the guard if the lock signal is applied. This protects the switch against recoil forces that occur during instantaneous locking, thus avoiding possible damage to the device.

Jointed actuator for inaccurately closing guards



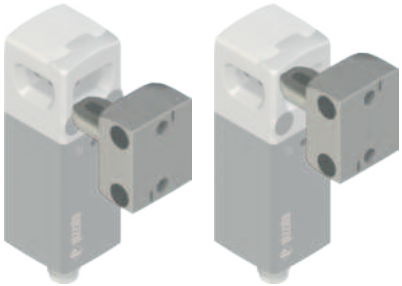
The actuator for the switches of the NX series is articulated, thereby allowing the actuator pin to be safely guided into the switch through the centring hole. As a result, the actuator and switch do not need to be precisely aligned during installation.

Rotatable actuator



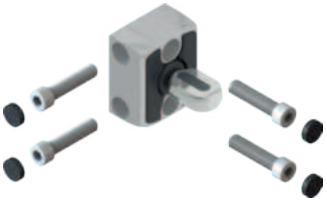
The actuator of the NX series switches is equipped with fastening holes for M5 screws on both the front and the sides. Moreover, the two half shells that make up the actuator housing can be opened and the pin turned so that the working plane of the actuator can be rotated by 90°.

Guided insertion of the actuator



The actuator is always guided during insertion into the switch head. Any misalignments of the panels that arise during installation can thereby be corrected, thus ensuring precise and optimum positioning.

Protection against tampering



Each actuator of the NX series is supplied with snap-on protection caps. Not only do the caps prevent dirt from accumulating and simplify cleaning, they also block access to the fastening screws of the actuator. As a result, standard screws can be used instead of tamper-proof screws.

Two safety output actuation modes

MODE 1
MODE 2

The device is available with 2 different actuation modes for safety outputs:

- Mode 1: safety outputs active with inserted and locked actuator, for machines with inertia;
- Mode 2: safety outputs active with inserted actuator, for machines without inertia.

High protection degree

IP69K
IP67

These devices are designed to be used in the toughest environmental conditions and they pass the IP67 immersion test acc. to EN 60529. They can therefore be used in all environments where the maximum degree of protection is required for the housing. Due to their special design, these devices are suitable for use in equipment subjected to cleaning with high pressure hot water jets. These devices meet the IP69K test requirements according to ISO 20653 (water jets with 100 bar and 80°C).

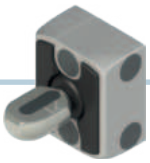
External device monitoring

EDM

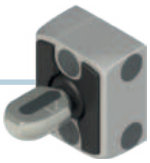
On request, the switch can be supplied with EDM function (External Device Monitoring). In this case, the switch itself checks the proper function of the devices connected to the safety outputs. These devices (usually relays or safety contactors) must send a feedback signal to the EDM input, which checks that the received signal is consistent with the state of the safety outputs.

Selection diagram

ACTUATORS



VN NX-F60
Actuator with low coding level



VN NX-F61
Actuator with high coding level

AUXILIARY RELEASE

AZ
Release with hexagonal key at front

CZ
Release with hexagonal key on three sides

CONNECTIONS

M12 connector, axial	
SMK	12-pole
SPK	8-pole for stand-alone connection
SQK	8-pole, for series connection with Y connectors

With axial cable	
SA2	PVC, 12-pole, length 2 m
SB2	PVC, 8-pole, length 2 m, for stand-alone connections
SE2	PUR, 8-pole, length 2 m, for stand-alone connections

With 0.2 m cable length and M12 connector, axial	
SM0.2	12-pole
SP0.2	8-pole for stand-alone connection
SQ0.2	8-pole, for series connection with Y connectors

product option

Product sold separately

Code structure

Attention! The feasibility of a code number does not mean the effective availability of a product. Please contact our sales office.

article options

NX B42AZ1SMK-F61

Type of operation and activation mode of the safety outputs	
B	Mode 1 of bistable solenoid. Activation of OS1 and OS2 with inserted and locked actuator.
P	Mode 2 of bistable solenoid. Activation of OS1 and OS2 with inserted actuator.

Inputs and outputs	
3	2 safety inputs IS1, IS2 2 safety outputs OS1, OS2 1 signalling output O3: actuator inserted 1 signalling output O4: actuator locked 2 inputs for solenoid activation IE1, IE2 1 reset input I3
4	2 safety inputs IS1, IS2 2 safety outputs OS1, OS2 1 signalling output O3: actuator inserted 1 signalling output O4: actuator locked 2 inputs for solenoid activation IE1, IE2 1 programming / reset input I3
5	2 safety inputs IS1, IS2 2 safety outputs OS1, OS2 1 signalling output O3: actuator inserted 1 signalling output O4: actuator locked 2 inputs for solenoid activation IE1, IE2 1 programming / reset input I3 1 feedback input EDM I5

Actuator recognition	
1	Actuator pre-programmed in the factory (Supplied only for articles NX •3•••••••) (Supplied only together with actuator)
2	Reprogrammable actuator (Supplied only for articles NX •4••••••• and NX •5•••••••)

Auxiliary release	
AZ	Release with hexagonal key at front
CZ	Release with hexagonal key on three sides

Actuator	
F60	Actuator with low coding level VN NX-F60 the switch recognises any type F60 actuator
F61	Actuator with high coding level VN NX-F61 the switch recognises one single type F61 actuator

Connection type	
K	integrated connector (standard)
0.2	cable, length: 0.2 m, with M12 connector
2	cable, length: 2 m (standard)
...	...
10	cable, length: 10 m

Cable or connector type	
A	PVC cable 12x0.14 mm^2
B	PVC cable 8x0.25 mm^2, for stand-alone connections (1)
E	PUR cable, halogen-free, 8x0.25 mm^2, for stand-alone connections (1)
M	M12 connector, 12-pole (standard)
P	M12 connector, 8-pole, for stand-alone connections (1)
Q	M12 connector, 8-pole, for series connection with Y connectors (2)

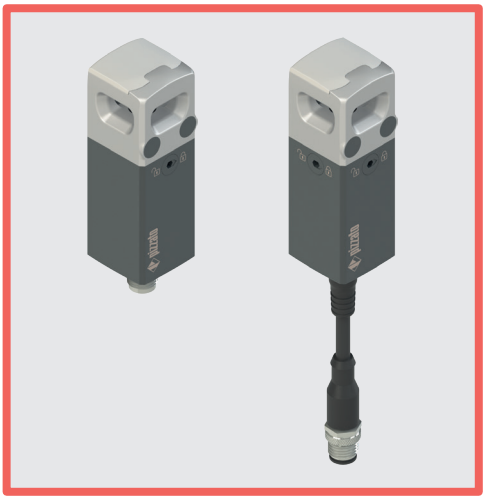
(1) without inputs IS1, IS2, I5 and without output O4
(2) without inputs IE2, I3, I5 and without output O3. Only available with "inputs and outputs" in version 3
For the complete list of possible combinations please contact our technical department.

Output direction, connections	
S	Cable or connector, axial

Code structure for actuator

VN NX-F60

Actuator	
F60	actuator with low coding level the switch recognises any type F60 actuator
F61	actuator with high coding level the switch recognises one single type F61 actuator



Main features

- Actuation without contact, using RFID technology
- Operating principle with bistable solenoid
- Cover with multicolour signalling
- Digitally coded actuator
- SIL 3 and PL e also with series connection of up to 32 devices
- Max. actuator holding force when locked: 6000 N
- SIL 3 and PL e with a single device
- Uniform fixing, independent of door type
- Protection degrees IP67 and IP69K

Quality marks:

EC type examination certificate:	M6A 075157 0036
UL approval:	E131787
TÜV SÜD approval:	Z10 075157 0035
EAC approval:	RU Д-IT.PA07.B.37848/24
ECOLAB approval:	0013/25

In compliance with standards:
EN ISO 14119, EN 60947-5-3, EN IEC 60947-1, EN 60204-1, EN ISO 12100, EN 60529, EN IEC 61000-6-2, EN IEC 61000-6-3, EN 61508-1, EN 61508-2, EN 61508-3, EN ISO 13849-1, EN ISO 13849-2, EN IEC 62061, EN IEC 61326-1, EN 61326-3-1, EN IEC 63000, ETSI EN 301 489-1, ETSI EN 301 489-3, ETSI EN 300 330-2, UL 508, CSA C22.2 No.14

Features approved by UL

Environmental ratings: Type 1, 12, 13.

Electrical ratings:
Main ratings: 24 Vdc Class 2, 0.25 A (output, two channels).
Secondary ratings:
Input Supplied by 24 Vdc Class 2, 0.8 A max.
Output 24 Vdc Class 2, 0.25 A (two channels, the same of main rating).
Auxiliary output 24 Vdc Class 2, 0.1A (two channels).
The minimum T off between two impulses to the coil is 6 seconds.

The models provided with M12 connector may be provided with the mating-connectors-part (with cord attached).
The VN NX locking actuator is an accessory for NX series.

Features approved by TÜV SÜD

Operating voltage:	24 Vdc ±10%
Ambient temperature:	-20°C…+50°C
Max. actuation frequency:	600 operating cycles/hour
Max. holding force F_{Zh}:	3000 N
Protection degree:	IP67, IP69K

Tested in accordance with: 2006/42/EC, EN IEC 60947-5-2:2020/A11:2022, EN 60947-5-3:2013, EN 61508-1:2010 (SIL 2/3), EN 61508-2:2010 (SIL 2/3), EN 61508-3:2010 (SIL 2/3), EN IEC 62061:2021 (Maximum SIL 3), EN ISO 13849-1:2023 (Cat. 2/4, PL d/e), EN ISO 14119:2013.
Please contact our technical department for the list of approved products.

Technical data

Metal head, glass fibre reinforced technopolymer, self-extinguishing and shock-proof.
Versions with 12x0.14 mm² or 8x0.25 mm² integrated cable, length 2 m, other lengths from 0.5 to 10 m on request.
Versions with integrated M12 stainless steel connector.
Versions with 2 m cable and M12 connector, other lengths from 0.1 … 3 m on request.
Protection degree: IP67 acc. to EN 60529
IP69K acc. to ISO 20653 (Protect the cables from direct high-pressure and high-temperature jets)

General data

Safety parameters	Maximum SIL	PL	Cat.	DC	PFH_D	$MTTF_D$
Monitoring function: actuator locked - Mode 1	3	e	4	High	3,07E-10	1688
Monitoring function: actuator present - Mode 2	3	e	4	High	3,07E-10	1694
Dual-channel control for locking function of the actuator	3	e	4	High	2,82E-10	1639
Single-channel control for locking function of the actuator	2	d	2	High	2,82E-10	1639

Interlock with lock, no contact, coded:	type 4 acc. to EN ISO 14119
Coding level acc. to EN ISO 14119:	Low with F60 actuator High with F61 actuator
Ambient temperature:	-20°C … +50°C
Max. actuation frequency with actuator lock and release:	600 operating cycles/hour
Mechanical endurance:	1 million operating cycles
Max. actuation speed:	0.5 m/s
Min. actuation speed:	1 mm/s
Maximum force before breakage F_{TEST}:	6000 N acc. to EN ISO 14119
Max. holding force F_{ZH}:	3000 N acc. to EN ISO 14119
Maximum clearance of locked actuator:	2 mm
Released actuator extraction force:	~ 15 N

Electrical data

Rated operating voltage U_e SELV:	24 Vdc ±10%
Operating current at U_e voltage:	minimum 60 mA; max. 0.45 A upon solenoid activation; 0.8 A with all outputs at maximum power
Rated insulation voltage U_i:	32 Vdc
Rated impulse withstand voltage U_{imp}:	1.5 kV
External protection fuse:	2 A type gG or equivalent device
Overvoltage category:	III
Electrical endurance:	1 million operating cycles
Solenoid duty cycle:	100% ED (continuous operation)
Power consumption of the solenoid during transitions from locked to unlocked:	10 W

Electrical data of inputs IS1/IS2/I3/IE1/IE2/I5/EDM

Rated operating voltage U_{e1}:	24 Vdc
Rated current consumption I_{e1}:	5 mA

Electrical data of OS1/OS2 safety outputs

Rated operating voltage U_{e2}:	24 Vdc
Output type:	PNP type OSSD
Maximum current per output I_{e2}:	0.25 A
Minimum current per output I_{m2}:	0.5 mA
Thermal current I_{th2}:	0.25 A
Utilization category:	DC13; U_{e2}=24 Vdc, I_{e2}=0.25 A
Short circuit detection:	Yes
Overcurrent protection:	Yes
Permissible capacitance between outputs:	< 200 nF
Permissible capacitance between output and ground:	< 200 nF
Activation time of safety outputs OS1 and OS2 after deactivation of inputs:	typically 10 ms, max. 15 ms
Response time upon unlocking the actuator:	typically 15 ms, max. 20 ms
Response time upon removal of the actuator:	typically 60 ms, max. 200 ms
Maximum delay for EDM status change:	500 ms

Electrical data of O3/O4 signalling outputs

Rated operating voltage U_{e3}:	24 Vdc
Output type:	PNP
Maximum current per output I_{e3}:	0.1 A
Utilization category:	DC13; U_{e3}=24 Vdc, I_{e3}=0.1 A
Overcurrent protection:	Yes

RFID sensor data

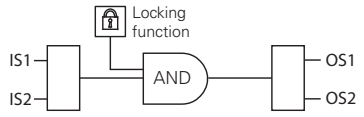
Assured operating distance S_{ao}:	1 mm
Assured release distance S_{ar}:	10 mm (actuator not locked) 12 mm (actuator locked)
Rated operating distance S_n:	2.5 mm
Repeat accuracy:	≤ 10 % s_n
RFID transponder frequency:	125 kHz
Max. switching frequency:	1 Hz

Compliance with the requirements of:
Machinery Directive 2006/42/EC, EMC Directive 2014/30/EU, RED Directive 2014/53/EU, RoHS Directive 2011/65/EU, FCC Part 15.

Actuation mode of the OS1 and OS2 safety outputs

Mode 1

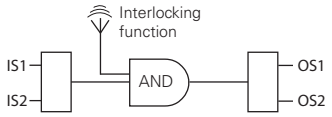
Safety outputs OS1 and OS2 are active when the actuator is inserted and locked.



In case of machines with or without inertia of the dangerous elements.
Safety category of the safety outputs: PL e, SIL 3.

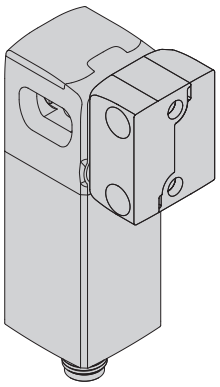
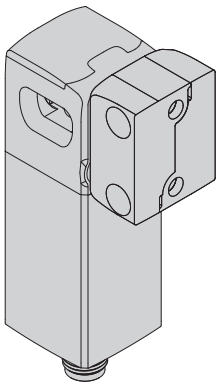
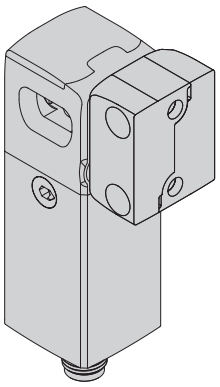
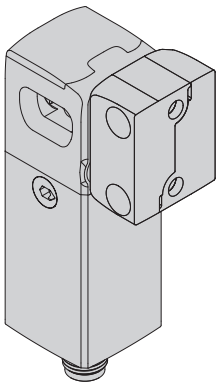
Mode 2

Safety outputs OS1 and OS2 are active when the actuator is inserted.



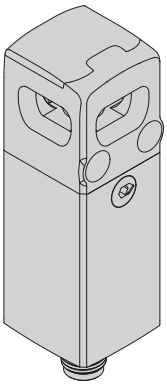
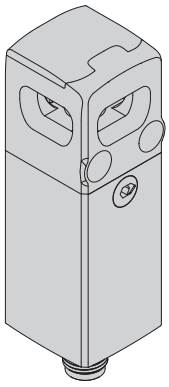
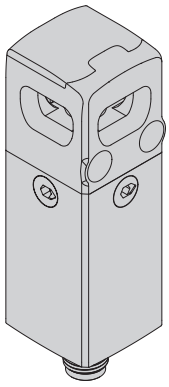
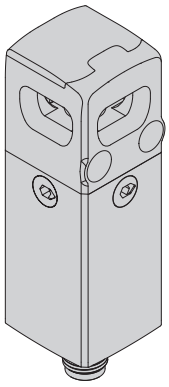
In case of machines without inertia of the dangerous elements.
Safety category of the safety outputs: PL e, SIL 3.

Selection table for switches with actuator with high coding level

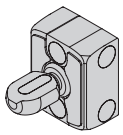
Operating principle	Bistable with front hex-key release	Bistable with front hex-key release With EDM input	Bistable with hex-key release on three sides	Bistable with hex-key release on three sides With EDM input
Mode 1	NX B42AZ1SMK-F61	NX B52AZ1SMK-F61	NX B42CZ1SMK-F61	NX B52CZ1SMK-F61
Mode 2	NX P42AZ1SMK-F61	NX P52AZ1SMK-F61	NX P42CZ1SMK-F61	NX P52CZ1SMK-F61

Selection table for switches

Operating principle	Bistable with front hex-key release	Bistable with front hex-key release With EDM input	Bistable with hex-key release on three sides	Bistable with hex-key release on three sides. With EDM input
Mode 1	NX B42AZ1SMK	NX B52AZ1SMK	NX B42CZ1SMK	NX B52CZ1SMK
Mode 2	NX P42AZ1SMK	NX P52AZ1SMK	NX P42CZ1SMK	NX P52CZ1SMK

Selection table for actuators



Coding level acc. to EN ISO 14119	Article
low	VN NX-F60
high	VN NX-F61

Type F60 actuators are all encoded with the same code. This implies that a device associated with an actuator type F60 can be activated by other actuators type F60.
Type F61 actuators are always encoded with different codes. This implies that a device associated with an actuator type F61 can be activated only by a specific actuator. Another F61 type actuator will not be recognised by the device until a new association procedure is carried out (reprogramming). After reprogramming, the old actuator F61 will no longer be recognized.
Reprogramming of the actuator can be performed repeatedly.

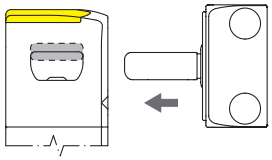
Operating states

Illumination of the cover	Device state	Description
	OFF	Device switched off.
	RUN	Actuator in safe area and locked. O3 and O4 signalling outputs active. In mode 1: with activation of the IS1 and IS2 safety inputs, the OS1 and OS2 safety outputs are activated.
	RUN	Actuator in safe area. O3 signalling output active. In mode 2: with activation of the IS1 and IS2 safety inputs, the OS1 and OS2 safety outputs are activated.
	RUN	Actuator outside of the activation zone.
	RUN	Actuator programming.
	ERROR	Internal error. Recommended action: restart the device. If the failure persists, replace the device.

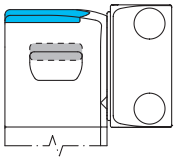
Flash sequence of the cover	Device state	Description
	ERROR	Temperature error: The temperature of the device is outside of the permissible range.
	ERROR	Voltage error: the device supply voltage is outside permitted limits.
	ERROR	Error on safety outputs. Recommended action: check for any short circuits between the outputs, outputs and ground or outputs and power supply, then restart the device.
	ERROR	Actuator detection error. Recommended action: check the physical integrity of the device and, in case of failure, replace the entire device. If undamaged, realign the actuator with the device and restart the device.
	ERROR	Error in the EDM[1] function
	WARNING	Warning: auxiliary release activated. Deactivate the auxiliary release to lock the actuator
	WARNING	Temperature warning: the device temperature is close to permitted limits.
	WARNING	Warning: movement of the solenoid pin is impeded or the solenoid is overheated
	WARNING	Voltage warning: the device supply voltage is close to permitted limits.
	WARNING	OSSD current warning: the current on the safety outputs is close to the permissible limit values.
	WARNING	Warning: no signal present at the safety inputs.
	WARNING	Warning: signals at the safety inputs inconsistent. Recommended action: check for presence and/or wiring of inputs.
	WARNING	Warning: inputs of the solenoids inconsistent. Recommended action: check for presence and/or wiring of inputs.
	SET	TAG programming finished

[1] Only available in the NX •5••••••• versions

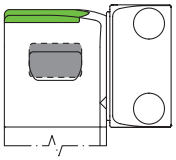
Actuation sequence in mode 1



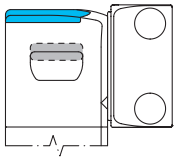
The switch is supplied with power, the IS1 and IS2 inputs are enabled, the OS1 and OS2 safety outputs are disabled. The actuator is outside of the actuation zone (cover illuminates yellow).



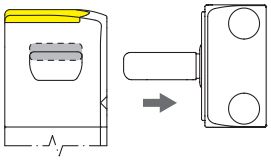
If the actuator is brought inside the safe actuation zone (dark grey area), the cover illuminates light blue. In this position, the O3 signalling output (door-closed) is activated. The actuator is not locked.



The IE1 and IE2 inputs can be used to lock the actuator and the cover illuminates green. The OS1 and OS2 safety outputs are enabled. The O4 signalling output is activated at the same time. The safe actuation area is extended in order to allow greater play for the actuator.



The IE1 and IE2 inputs can be used to unlock the actuator (the cover illuminates light blue). The switch disables the OS1 and OS2 safety outputs. The O4 signalling output is deactivated at the same time. The safe actuation area returns to the initial values.



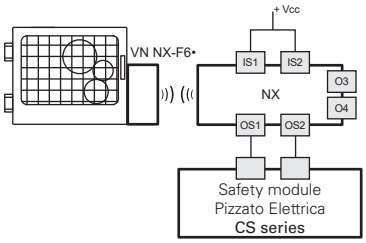
As soon as the actuator leaves the actuation zone, the device deactivates the O3 signalling output and the cover illuminates yellow.

Actuation sequence in mode 2

In contrast to the above mode 2 description, the safety outputs OS1 and OS2 enable when the actuator is detected, and disable when the actuator is no longer detectable.

Complete safety system

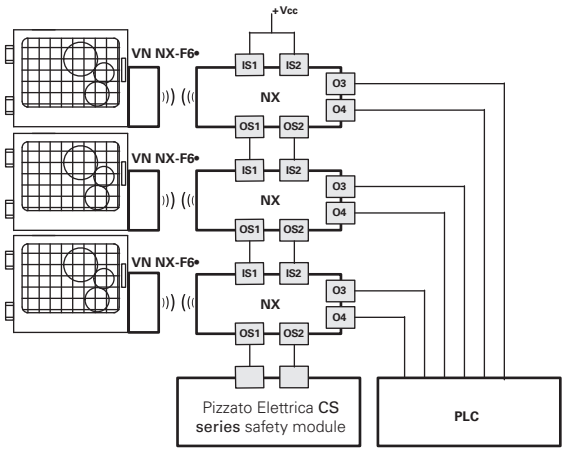
The use of complete and tested solutions guarantees the electrical compatibility between the NX series switches and the safety modules from Pizzato Elettrica, as well as high reliability. The switches have been tested with the modules listed in the adjacent table.



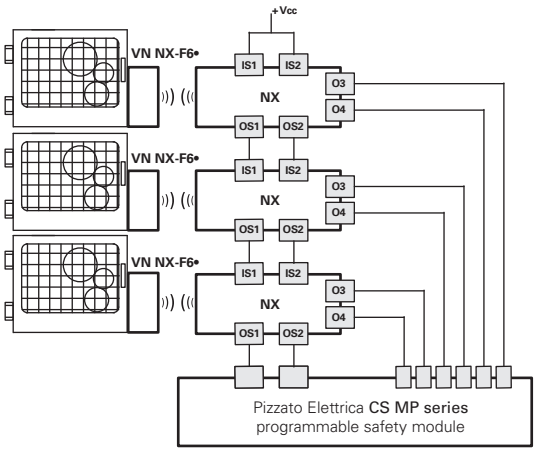
Switches	Compatible safety modules	Safety module output contacts		
		Instantaneous safety contacts	Delayed safety contacts	Signalling contacts
NX •••••1•••	CS AR-01•024	2NO	/	1NC
	CS AR-02•024	3NO	/	/
	CS AR-05•024	3NO	/	1NC
	CS AR-06•024	3NO	/	1NC
	CS AR-08•024	2NO	/	/
	CS AT-0••024	2NO	2NO	1NC
	CS AT-1••024	3NO	2NO	/
	CS MP••••••	see page 89 of the General Catalogue PLCs & Safety Modules 2025–2026		
	CS MF••••••	see page 121 of the General Catalogue PLCs & Safety Modules 2025–2026		

NX series switches can be used as individual devices provided that the safety outputs be evaluated by a Pizzato Elettrica safety module (see table for combinable safety modules).

All NX series switches can be connected, provided that compatibility is checked, to safety modules or safety PLCs with OSSD inputs.

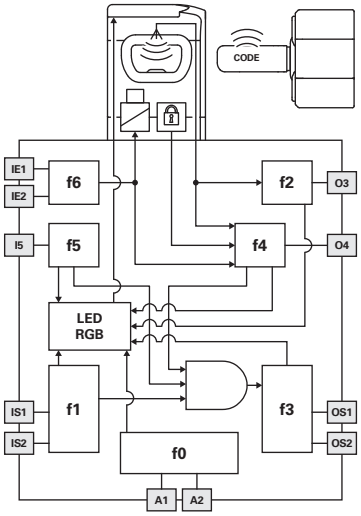


Possibility of series connection of multiple switches for simplifying the wiring of the safety system, whereby only the outputs of the last switch are evaluated by a Pizzato Elettrica safety module (see table with compatible safety modules). Each NX series switch is provided with two signalling outputs which are activated when the guard is closed (O3) or locked (O4). Depending on the specific requirements of the system that has been realised, the signals of the signalling outputs can be evaluated by a PLC.



Possibility of series connection of multiple switches for simplifying the wiring of the safety system, whereby only the outputs of the last switch are evaluated by a Pizzato Elettrica safety module of the CS MP series. Both the safety-relevant evaluation and the evaluation of the signalling outputs are performed by the CS MP series.
The examples listed above refer to applications with NX •••••1•••.

Internal wiring diagram

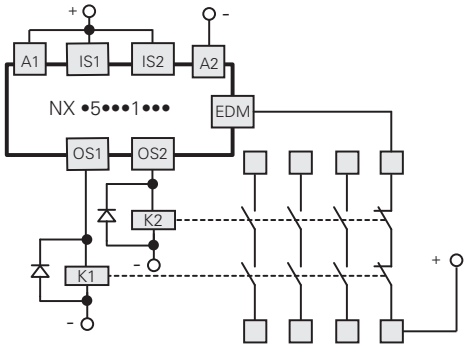


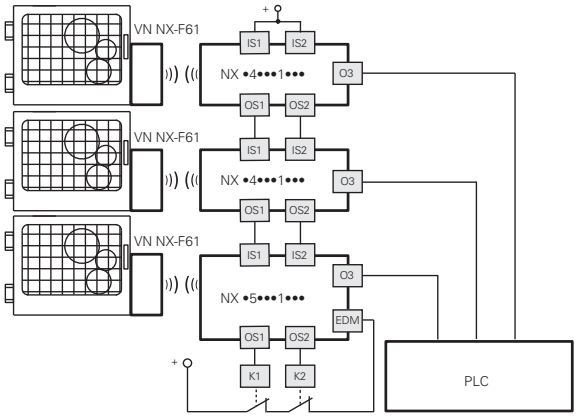
The diagram on the side represents the 7 logic functions which interact inside the device.
Function f0 is a basic function and includes the monitoring of the power supply as well as internal, cyclical tests. Function f1 monitors the status of the device inputs, whereas function f2 monitors the presence of the actuator within the detection areas of the switch.
Function f4 checks the actuator lock condition.
Function f3 is intended to activate or deactivate the safety outputs and check for any faults or short circuits in the outputs.
In the EDM versions, the f5 function verifies the consistency of the EDM signal during safety output state changes.
The safety-related function, which combines the sub-functions mentioned above, activates the safety outputs according to the chosen operating mode:

- Both safety outputs OS1/OS2 for switches in mode 1 are activated only if both IS1/IS2 safety inputs are active and the actuator is inserted and locked;
- Both safety outputs OS1/OS2 for switches in mode 2 are activated only if both IS1/IS2 safety inputs are active and the actuator is inserted;

The f6 function verifies the coherence of the enable/disable signals of the actuator lock command.

External device monitoring (EDM)





The NX •5•••1••• version, in addition to maintaining the operating and safety characteristics of the NX series, allows control of **forcibly guided NC contacts of contactors or relays** controlled by the safety outputs of the switch itself. As an alternative to the relays or contactors you can use Pizzato Elettrica expansion modules CS ME-03 (see page 79 General Catalogue - PLCs & Safety Modules 2025-2026). This check is carried out via the EDM input (External Device Monitoring as defined in EN 61496-1) of the switch.

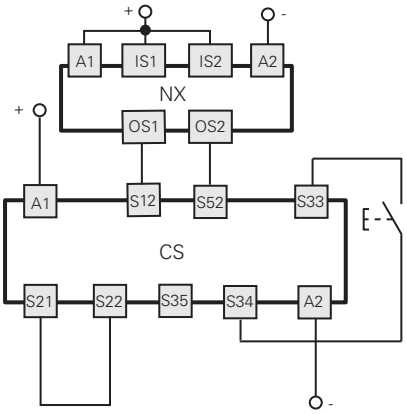
This version, with the IS safety inputs, **can be used at the end of a series** of NX switches, **up to a maximum number of 32 devices**, while maintaining the maximum PL e safety level and acc. to EN ISO 13849-1 and SIL 3 safety level acc. to EN IEC 62061.
This solution allows you to dispense with the safety module connected to the last device in the chain.
If present, the EDM function must be used.

Connection with safety modules

Connections with CS AR-08•••• safety modules

Input configuration with monitored start

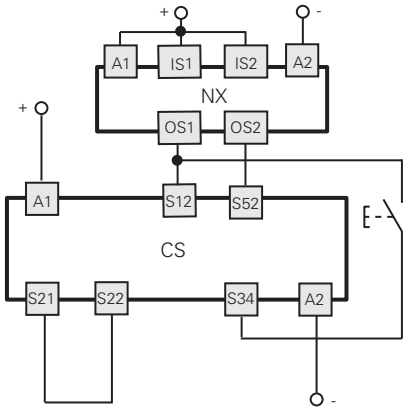
2 channels / Category 4 / up to SIL 3 / PL e



Connections with CS AR-05•••• / CS AR-06•••• safety modules

Input configuration with manual start (CS AR-05••••)
or monitored start (CS AR-06••••)

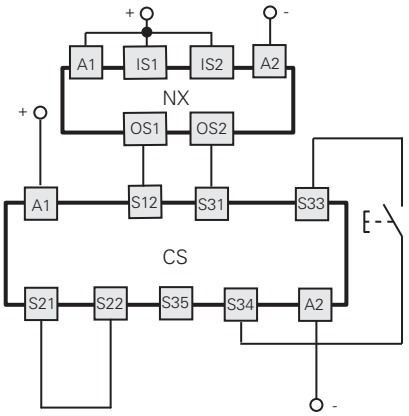
2 channels / Category 4 / up to SIL 3 / PL e



Connections with CS AT-0••••• / CS AT-1••••• safety modules

Input configuration with monitored start

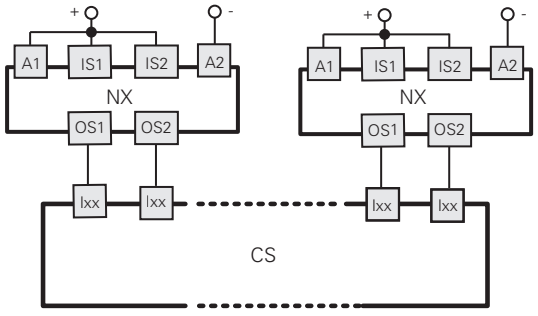
2 channels / Category 4 / up to SIL 3 / PL e



Connections with CS MF•••••, CS MP••••• safety modules

The connections vary according to the program of the module

Category 4/ up to SIL 3 / PL e

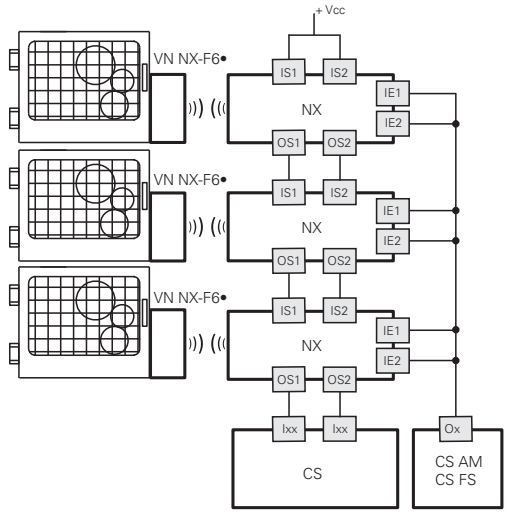


Application example on page 87
General Catalogue - PLCs & Safety Modules 2025-2026

Series connection of several switches

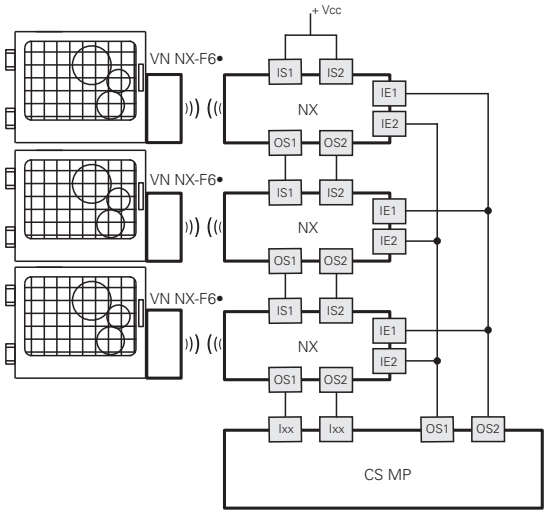
Monitoring function: actuator locked
2 channels / Category 4 / up to SIL 3 / PL e

Single-channel control for locking function of the actuator
1 channel / Category 2 / up to SIL 2 / PL d



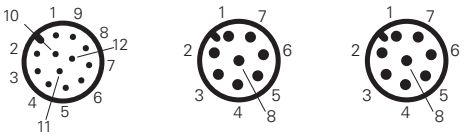
Monitoring function: actuator locked
2 channels / Category 4 / up to SIL 3 / PL e

Dual-channel control for locking function of the actuator
2 channels / Category 4 / up to SIL 3 / PL e



Safety switch internal connections

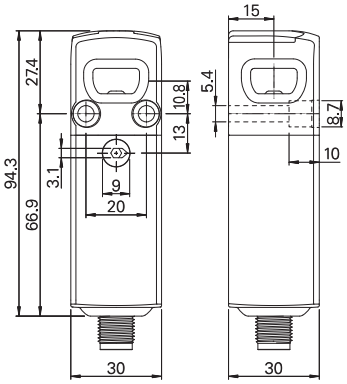
Versions with connector			Versions with cable			
NX ••••••SM• M12 connector, 12-pole	NX ••••••SP• M12 connector, 8-pole stand-alone connection	NX ••••••SQ• M12 connector, 8-pole series connection with "Y" connectors	NX •••••••A• Cable 12x0.14 mm² outer diameter 6 mm	NX •••••••B• NX •••••••E• Cable 8x0.25 mm² outer diameter 7 mm	Connection	
3	3	3	White	Green	A2	Supply input 0 V
10	8	8	Purple	Red	IE1	Solenoid activation input
12	5	/	Red-Blue	Grey	IE2	Solenoid activation input
5	2	/	Pink	Brown	O3	Signalling output, actuator inserted
9	/	5(b)	Red	/	O4	Signalling output, actuator inserted and locked
8	6	/	Grey	Pink	I3	Actuator programming input / reset
1	1	1	Brown	White	A1	Supply input +24 Vdc
2	/	2	Blue	/	IS1	Safety input
6	/	6	Yellow	/	IS2	Safety input
11	/	/	Grey-Pink	/	I5	EDM input (a)
4	4	4	Green	Yellow	OS1	Safety output
7	7	7	Black	Blue	OS2	Safety output



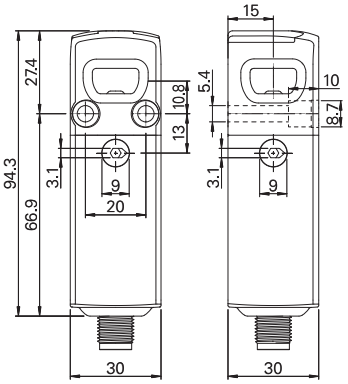
(a) Only available in version NX •5•••1•••
(b) Available for 8-pole connector, not available for the end of a chain with Y connectors.

Dimensional drawings

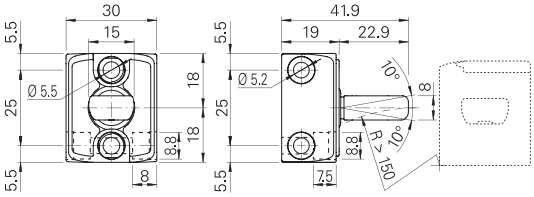
Device
NX •••AZ•SMK



Device
NX •••CZ•SMK

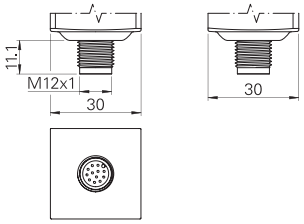


Actuator
VN NX-F6•

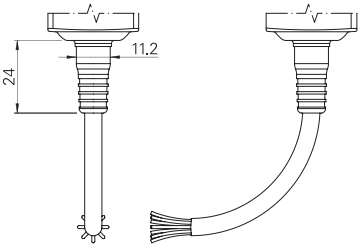


Output type

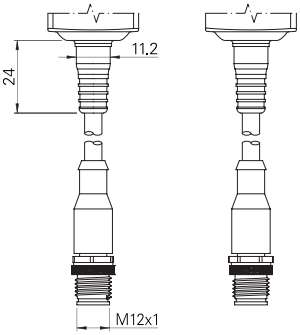
M12 connector, axial



With axial cable



With 0.2 m cable length and M12 axial connector



Notes

Remote escape release for NG and NS series safety switches

General data

The remote escape release is operated via a flexible cable and facilitates remote unlocking of the safety switch in cases where conventional release devices (lock-type, by screwdriver, push button, etc.) are not easily accessible due to the configuration of the machinery.

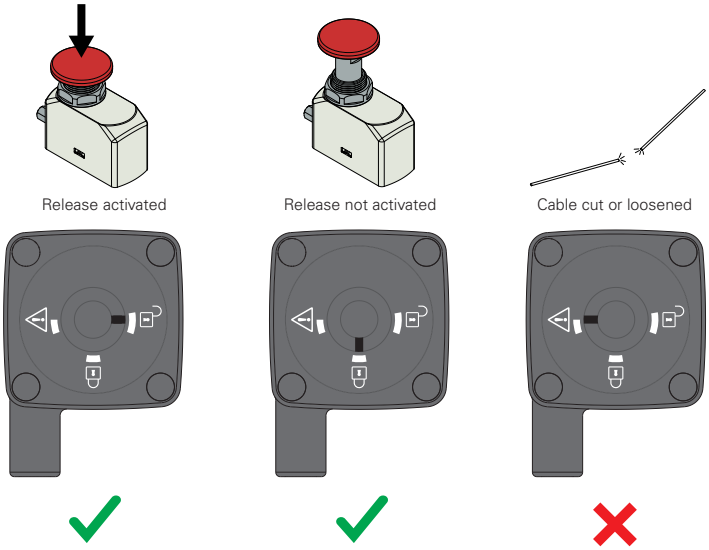
The remote escape release is particularly suitable in situations where the switch must be installed in a difficult-to-reach position, for example on top of a guard or inside a shield in order to prevent tampering.

The remote escape release can be used with NG and NS series RFID safety switches with guard locks.

Self-monitoring of cable tension

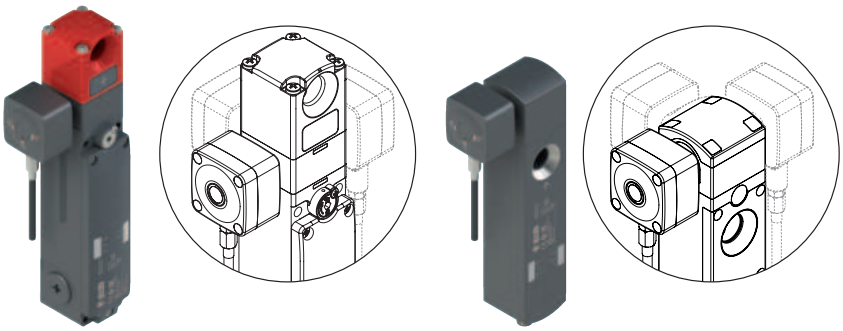
Unlike other similar solutions on the market, the Pizzato Elettrica remote escape release is equipped with an innovative mechanical control system which safely stops the machinery, if the cable is cut or loosened.

When the device is activated, the square control indicator is positioned at the symbol; in the event of a fault or anomaly, the square control indicator is positioned at the ⚠ symbol facilitating a quick diagnosis by the user.



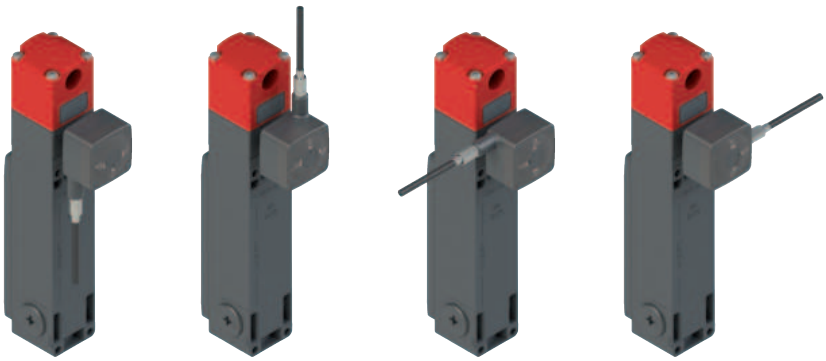
Orientable device

The remote escape release device can always be oriented to one of the four sides of the switch by simply unscrewing the four fixing screws of the switch head. This feature of the NG and NS switches facilitates a unique degree of flexibility in the installation of this type of device.



The remote escape release device can also be ordered with four different cable exit orientations in order to choose the most suitable orientation for the application on the machine.

Standard devices are configured with the cable exit direction oriented downwards.



Flexible installation

The NG and NS safety switches with remote escape release are supplied with the respective device connected to the switch head and with a heavy-duty, five-metre-long steel cable which runs inside a sheath with a steel core.

The user can cut the cable and sheath to the required length in order to optimise the adaptation of the installation to the operational requirements.

The remote release push button, with code VN RR-K4, which must be ordered separately and to which the free end of the cable must be connected, is necessary for the completion of the assembly.

The push button has a sturdy internal metallic structure which is complemented by a small plastic housing, which creates a compact, aesthetically pleasing solution.

The housing can also be combined with a label displaying the VE TF ••H•••• series marking to better indicate the function of the button.

Activation button for remote escape release

Article	Description
VN RR-K4	Activation button for remote escape release on NG and NS series switches

Mushroom push button for activating the remote escape release by means of a metallic cable, complete with plastic cover, with the option of affixing laser-marked labels from the Pizzato Elettrica Eround series.

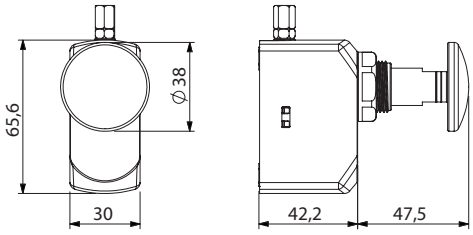
Compact device with rugged internal metallic structure, ideal for flush installation on aluminium profiles starting from 30 mm.

Double mounting mode:
- fixed with screws to the outside of the guard chassis, closed by applying the cap (Figure A);
- fixed inside the guard chassis by means of the ring supplied, on a panel with a standard Ø 22 mm hole, leaving only the mushroom push button visible (Figure B).

Note: the actuation cable is integrated in the remote release device connected to the safety switch.

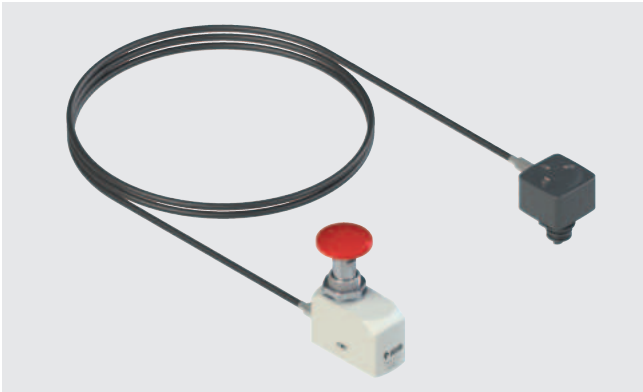
A. Installation outside the chassis

B. Installation inside the chassis, on a perforated panel



Complete kit for installation on NS series switches

Article	Description
VN RR-K1	Complete kit with connection block, cable and push button for mounting on NS series switches



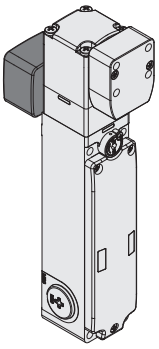
The user can install the remote escape release directly into NS series safety devices that are already equipped with a front or rear release device (items NS ••ST••••, NS ••SE••••, NS ••CE••••) by means of the disassembly procedure for the upper switch block.

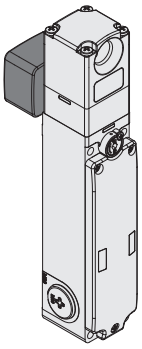
Attention: The installation of the VN RR-K1 accessory on series NS devices with an energised electromagnet operating principle is prohibited (items NS E•••••••, NS H•••••••, NS M•••••••).

All values in the drawings are in mm

➔ The 2D and 3D files are available at **www.pizzato.com**

Selection table for NG switch with remote escape release



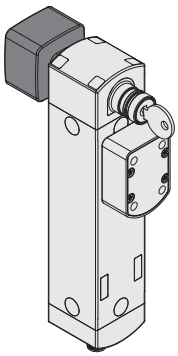


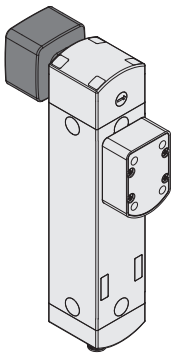
Operating principle	Locked actuator with de-energised solenoid. With sealable auxiliary release device. With actuator.	Locked actuator with de-energised solenoid. With sealable auxiliary release device.
Mode 1	NG 2D9D411A-F31	NG 2D9D411A
Mode 2	NG 2D9D421A-F31	NG 2D9D421A
Mode 3	NG 2D9D431A-F31	NG 2D9D431A

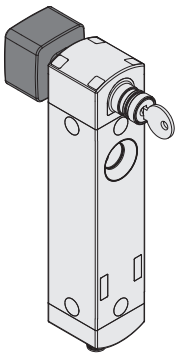
Note: The codes above include the safety switch supplied with the remote release cable which has a standard length of 5 metres.
For other lengths, please contact our Technical Department.

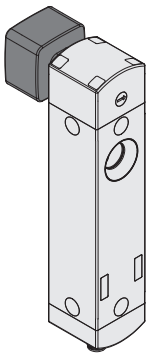
Attention! The remote escape release switch must be supplemented with the push button with the code VN RR-K4.

Selection table for NS switch with remote escape release









Operating principle	Locked actuator with de-energised solenoid. With auxiliary key release. With actuator.	Locked actuator with de-energised solenoid. With screwdriver release. With actuator.	Locked actuator with de-energised solenoid. With auxiliary key release.	Locked actuator with de-energised solenoid. With screwdriver release.
Mode 1	NS D4SR1SMK-F41	NS D4CR1SMK-F41	NS D4SR1SMK	NS D4CR1SMK
Mode 2	NS G4SR1SMK-F41	NS G4CR1SMK-F41	NS G4SR1SMK	NS G4CR1SMK
Mode 3	NS L4SR1SMK-F41	NS L4CR1SMK-F41	NS L4SR1SMK	NS L4CR1SMK

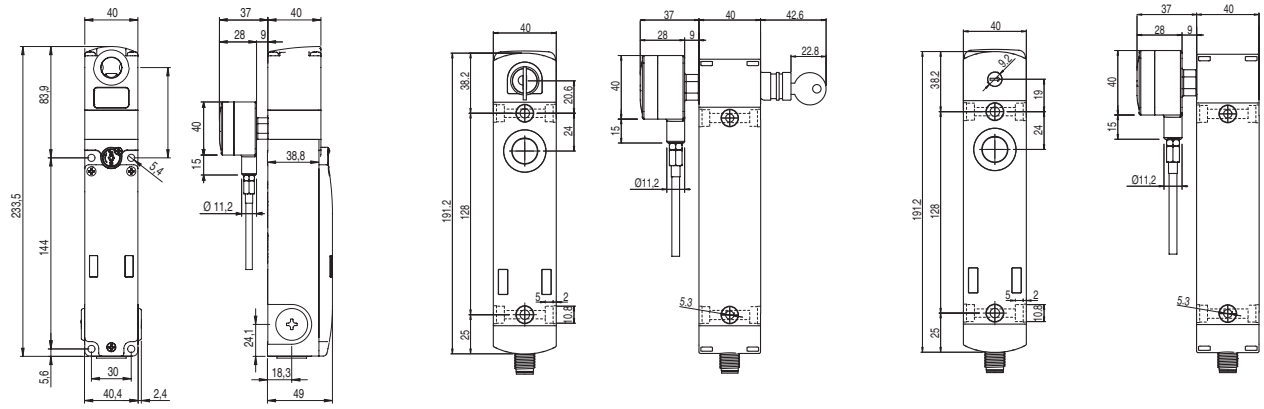
Note: The codes above include the safety switch supplied with the remote release cable which has a standard length of 5 metres.
For other lengths, please contact our Technical Department.

Attention! The remote escape release switch must be supplemented with the push button with the code VN RR-K4.

➔ The 2D and 3D files are available at **www.pizzato.com**

Dimensional drawings

NG	NS	
Switch NG 2D9D••1A	Switch NS ••SR•SMK	Switch NS ••CR•SMK, NS ••TR•SMK



Accessories

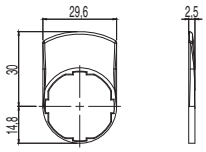
Adhesive labels for escape release button

Polycarbonate yellow adhesive, rectangular, 300 x 32 mm, red inscription.
It has to be fixed on the internal part of the jamb and helps finding the escape release button.

Article	Description	
VF AP-A1AGR01	PREMERE PER USCIRE	ita
VF AP-A1AGR02	PUSH TO EXIT	eng
VF AP-A1AGR04	ZUM ÖFFNEN DRÜCKEN	deu
VF AP-A1AGR05	POUSSER POUR SORTIR	fra
VF AP-A1AGR06	PULSAR PARA SALIR	spa
VF AP-A1AGR07	НАЖАТЬ ДЛЯ ВЫХОДА	rus
VF AP-A1AGR08	NACISNĄĆ ABY WYJŚĆ	pol
VF AP-A1AGR09	PRESSIONAR PARA SAIR	por

Labels with laser engraving

Labels for single EROUND line devices, adjustable by 90° in 90° increments.
Available in black, grey, and yellow; the engraving is via laser, directly on the label itself. This avoids having to apply additional labels, and the command description remains permanent and indelible, for the entire lifetime of the label.
Labels are customisable with various laser engraving types, according to customer requirements.



Article		Description	Pieces/ Pack
VE TF12H12GB80		Black label with inscription "UNLOCK"	1
VE TF12H12GB81		Black label with inscription "DOOR UNLOCK"	1
VE TF12H12L495		Black label with inscription "UNLOCK" rotated 180°	1
VE TF12H12L496		Black label with inscription "DOOR UNLOCK" rotated 180°	1

For a full list of available markings, see the Accessories chapter on page 371.

All values in the drawings are in mm

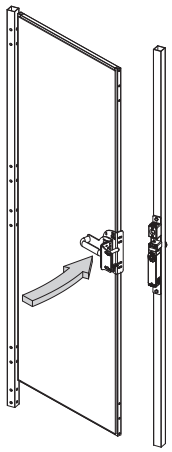
➔ The 2D and 3D files are available at **www.pizzato.com**

General data

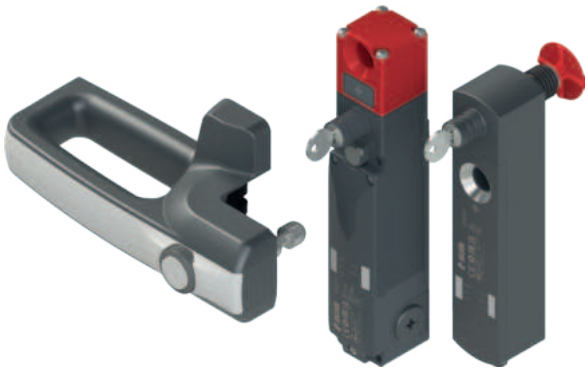
P-KUBE

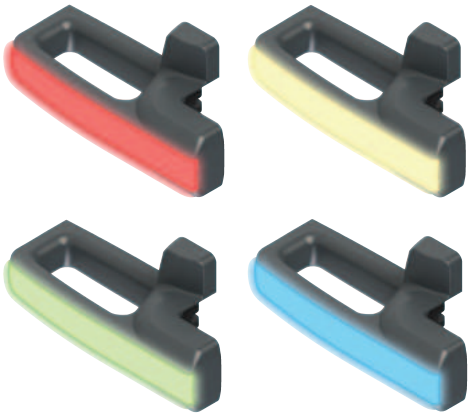
Building on its decades of experience in the field of safety switches for machinery guards, Pizzato Elettrica presents the **P-KUBE** family of safety handles. These handles, with their characteristic simplicity, versatility, and robustness, constitute an effective solution for machine builders and installers.

Robust, and compatible with all guard-locking switches, the P-KUBE safety handles can be used on all types of door – both hinged and sliding, left or right – with a unique product code; and they adapt with ease to all installation situations, thanks to metal brackets with adjustable slots.

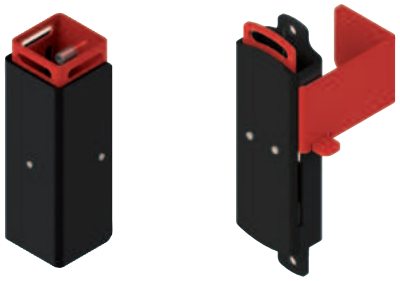


P-KUBE Krome





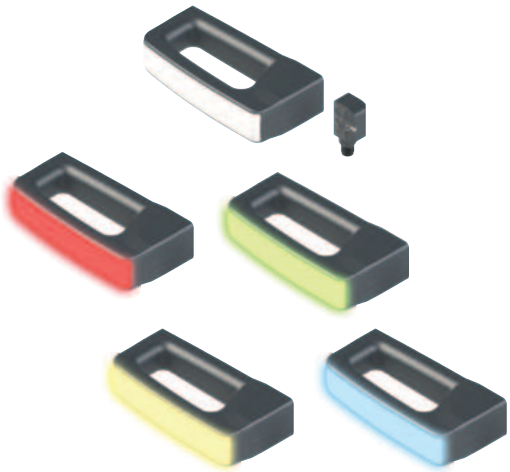
- Modern and ergonomic design; fully concealed fixing screws and cabling.
- High anti bypass coding level, thanks to actuators with RFID technology.
- Tamper prevention, from interlocking protection caps inserted to fixing screw holes.
- Illuminated control button, built into grip, to request functions like opening, reset, start and others.
- Front grip customisable in various finishes.
- Compatible with NG and NS series safety locking switches with RFID technology.
- Compatible with lock-out devices for NG and NS series safety switches with RFID technology.



- Available also with integrated RGB LEDs, for local signalling of guard state.
- Ability to light up a single handle in green, yellow, red, blue, white, purple, and pale blue.

P-KUBE Smart

- Modern and ergonomic design; fully concealed fixing screws and cabling.
- High anti bypass coding level, thanks to actuators with RFID technology.
- Tamper prevention, from interlocking protection caps inserted to fixing screw holes.
- Illuminated control button, built into grip, to request functions like opening, reset, start and others.
- Front grip customisable in various finishes.
- Usable with ST series RFID safety sensors.
- Available also with integrated RGB LEDs, for local signalling of guard state.
- Ability to light up a single handle in green, yellow, red, blue, white, purple, and pale blue.
- Possibility of application with horizontal or vertical handle.
- Direct fixing on the grip or through solid inner plate.



P-KUBE 1

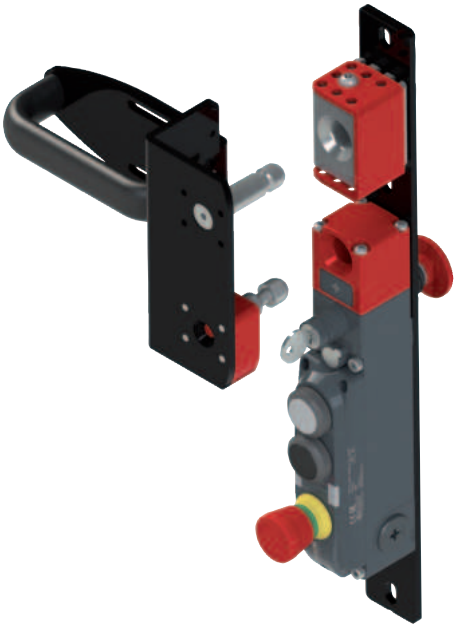
- Can be used with FD series safety switches with separate actuator without lock, and FG and FY series with lock.
- Robust metal self-centring pin, to ensure perfect alignment between door and jamb.
- Metal pin with mechanical door stop at limit of travel: no safety switch mechanical stress.
- Integral lock-out device to which a padlock can be fitted, to prevent accidental guard closure.

P-KUBE 2

- Can be used with NG series safety switches with lock and RFID technology.
- Increased locked actuator holding force: up to 9,750 N.
- Door retaining force (30 N) when door unlocked, to prevent accidental opening.
- High anti bypass coding level, thanks to actuators with RFID technology.
- Lock-out device available on request, to which a padlock can be fitted to prevent accidental guard closure.
- Dual safety lock-out: mechanical shielding, also of actuator RFID recognition.

P-KUBE Super

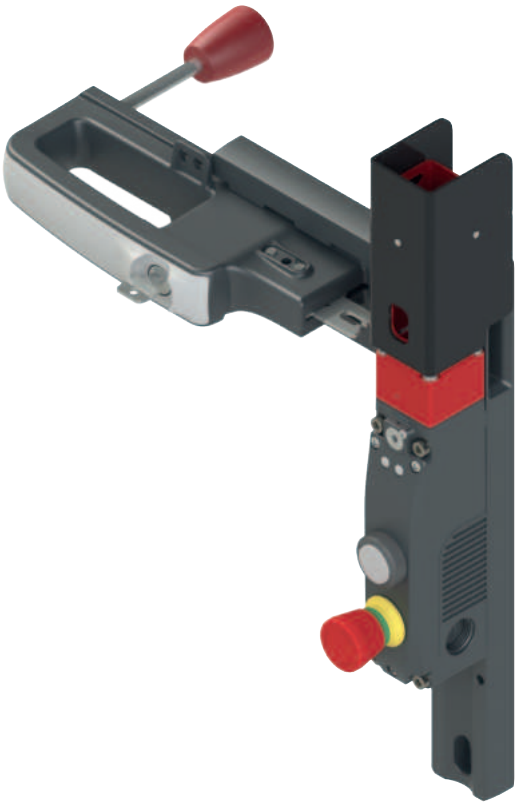
- Designed for installation in particularly demanding work environments (rolling mills, for example).
- Dual centring pin, ideal for heavier doors with significant misalignment.
- Can be used with NG series safety switches with lock and RFID technology.
- Increased locked actuator holding force: up to 9,750 N.
- Door retaining force (30 N) when door unlocked, to prevent accidental opening.
- Metal pin with mechanical door stop at limit of travel: no safety switch mechanical stress.
- High anti bypass coding level, thanks to actuators with RFID technology.
- Integral lock-out device to which a padlock can be fitted, to prevent accidental guard closure.



P-KUBE Fast

- Can be used with FD series safety switches with separate actuator without lock, and FG and FY series with lock.
- Compact, lightweight solution.
- Integrated internal lever for emergency guard opening.
- Sliding motion with internal mechanical stop, to prevent impacts between actuator and switch during closure.
- Integral lock-out device to which a padlock can be fitted, to prevent accidental guard closure.

P-KUBE Lite



- Can be used with FG and FY series safety switches with separate actuator with lock.
- Modern and ergonomic design.
- An innovative solution that simplifies installation and makes the handle compatible with both right-hand and left-hand doors.
- Strong centring pin compelling alignment between actuator and switch.
- Can be equipped with a block button that is automatically activated to block the grip when the handle is in the open position.
- Integral lock-out device to which a padlock can be fitted, to prevent accidental guard closure.
- Can be equipped with (coded) tubular or standard locking keys.
- Can be fitted with an optional lever enabling simple and rapid door opening from the inside in an emergency.
- Four holes enable attachment of up to four padlocks to prevent accidental closure of the guard.

Notes

P-KUBE 1 safety handles for FD, FG and FY series switches

Description

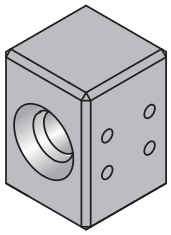
The **P-KUBE 1** safety handles are designed to install Pizzato Elettrica's FD, FG and FY series safety switches to machine guards quickly and easily, offering an effective solution to machine designers and installers for problems relating to the mechanical precision of guard movements.

The basic principle of this series of products is a mechanical centring and stop system along the direction of movement of the door. The centring system is extremely robust and can also be used in heavy duty applications or in the presence of careless personnel.

The lock-out device is used to block the door in the open position and prevent an unexpected system restart when maintenance personnel access the system.

Thanks to their adjustable design these handles can be installed on different types of doors or barriers: hinged or sliding, right or left closing, as well as on various types of profiles.

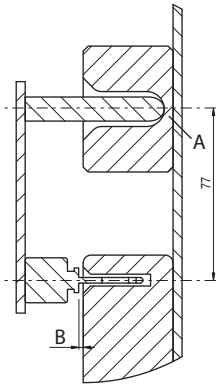
Robustness



Thanks to its particular design and its special materials the safety handle can be used in heavy duty applications and with sturdy wide-ranging guards (min. 700 mm).

- Mounting system made up of robust painted brackets with thicknesses of 4 and 5 mm.
- Single-body centring block in stainless steel
- Large diameter centring pin in stainless steel
- Max. holding force of the actuator equal to 3000 N (versions with FG series switches).
- Stainless steel tamper proof bolts and screws and elastic washers (safety inserts excluded, see page 229).

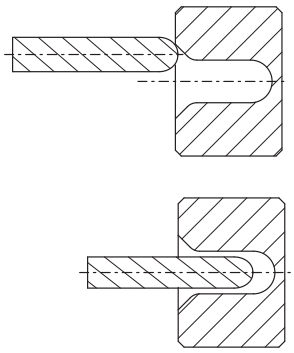
Mechanical stop



During door closing, the metal pin is flush to the bottom of the centring block (A) before the actuator can bump against the switch housing, leaving a safe distance (B), thus avoiding possible damage.

The metal pin is always flush on surfaces that transmit the impact to the frame and not to the switch, regardless of whether the lock-out device is open or closed.

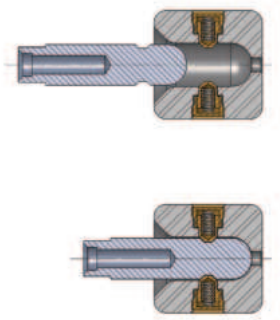
Centring



The centring of the pin on the block (both in stainless steel) forces the alignment between actuator and switch, ensuring a proper insertion preventing any risk of collisions.

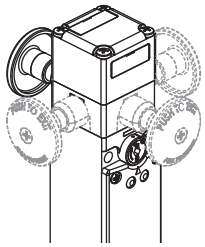
This also allows a safe re-alignment of the protection to the frame, even in case of big axial misalignments.

Holding force of the unlocked actuator



A version of the lock-out device with 100 N holding force is available on request. With this new optional feature, the handle is kept in its limit-stop closed position; a moderately energetic pull is required to open the door. This device is ideal for all applications where multiple doors are unlocked simultaneously but only one is actually opened; all unlocked doors are held in position, thereby preventing vibrations or gusts of wind from opening them.

Escape release button (FG and FY series)

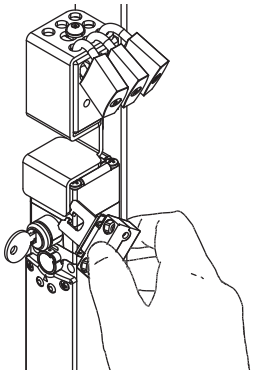


The FG and FY series switches with actuator lock can be provided with an escape release button that, if oriented towards the inside of the machinery, allows accidentally trapped personnel to escape even during a blackout.

Pushing the button results in the same function as the auxiliary release device. To reset the switch, just return the button to its initial position.

The escape release button can be rotated and is available with different lengths. It is fixed to the switch by means of a screw allowing the installation of the switch both inside and outside the guards.

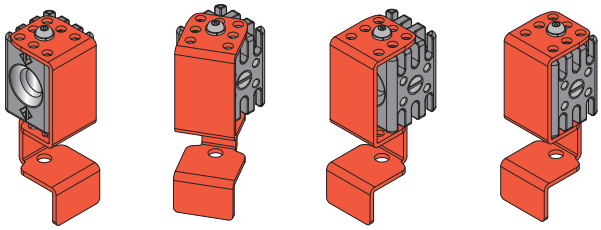
Impossible to bypass with a separate actuator



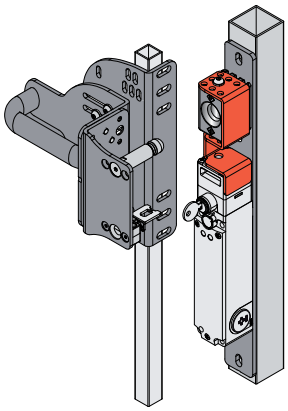
As soon as the lock-out device has been actuated and locked, the slot in the switch for the actuator is no longer accessible.

If an operator is in possession of a second, separate actuator, he is not able to bypass blocking of the device and actuate the switch.

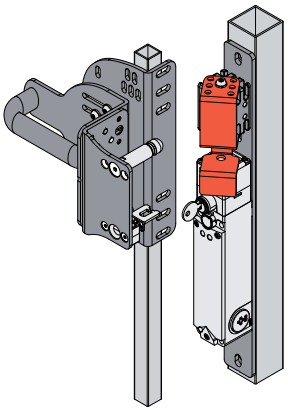
Lock-out device



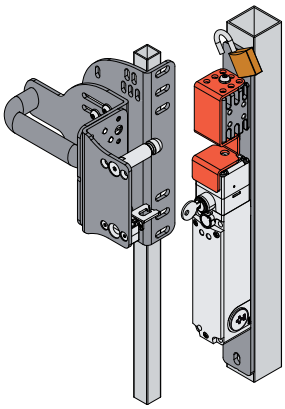
With a single operation, the lock-out device enables the closure of both the centring hole and the slot for the actuator present in the switch, thus making the mechanical closure of the door and the electrical commutation of the switch contacts impossible.
The lock-out device moves the red cover so that the holes in the cover do not coincide with the holes in the underlying metal block. This ensures that it is not possible to put a padlock on the device when it is open.
Up to 10 padlocks with a shackle diameter of up to 5 mm can be used.



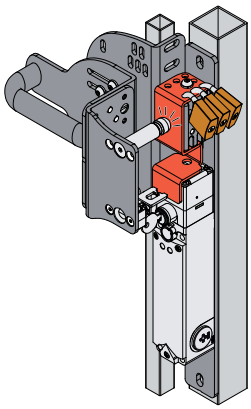
Lock-out device open.
Safety switch is accessible.



Closing of the lock-out device.

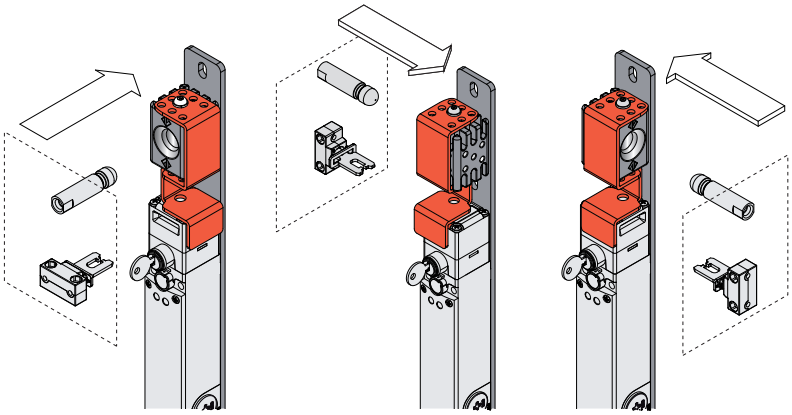


Lock-out device closed.
Padlock insertion.



Lock-out device locked.
Padlock locked.
Safety switch is not accessible.

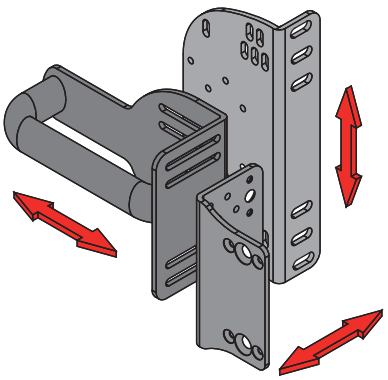
Turnable centring block

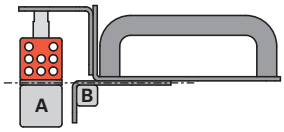


Thanks to its symmetrical design, the lock-out device can be installed on hinged and sliding doors, with both right and left closing, while still retaining its centring function and allowing for the attachment of multiple padlocks.

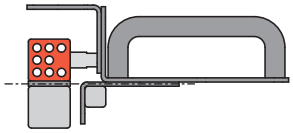
Flexibility and installation on different profiles

The slots of the three brackets applied on the door allow to carry out independent adjustments on 3 axes, providing an extremely easy installation and avoiding any modification of the existing protection structure. Thanks to these adjustments the handle can be installed on door profiles with different dimensions, from 40x40 mm to 60x60 mm **(A)** on the jamb and from 20x20 mm to 40x40 mm **(B)** on the door. The brackets are bolted together by means of anti-tampering screws.
Thanks to its vertical design, the bracket containing the safety switch and the lock-out device does not protrude beyond the jamb's profile.

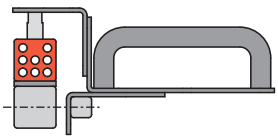




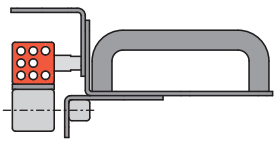
Hinged door and jamb
frontally aligned



Hinged door and jamb
frontally aligned



Hinged door and jamb
axially aligned



Sliding door and jamb
axially aligned

P-KUBE 1 safety handles for FD, FG and FY series switches

Code structure

Attention! The feasibility of a code number does not mean the effective availability of a product. Please contact our sales office.

VF AP-P11A-200P

LOCK-OUT device	
0	Centring block only
1	LOCK-OUT device
2	LOCK-OUT device with 100 N holding force

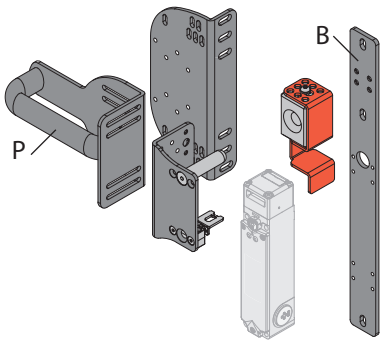
Grip	
P	plastic grip
M	metal grip
Z	without grip

Mounting bracket supplied for installation	
A	FD ••••
B	FG ••••••••, FY ••••••••
Z	without plate (B) for FG and FY brackets
Y	without plate (A) for FD brackets

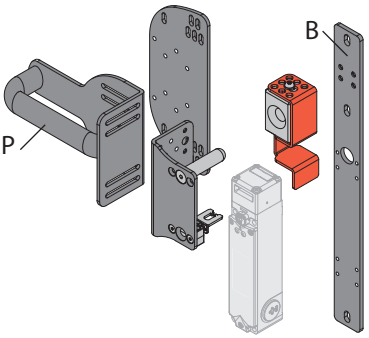
Plate configuration	
200	Configuration with adjustable "L" plate for door profiles
201	Configuration with adjustable plain plate for door profiles
202	Configuration without adjustable plate for door profiles

Note: the handle is supplied complete with switch actuator as well as fastening screws for the grip, the switch, the actuator, and between the plates.

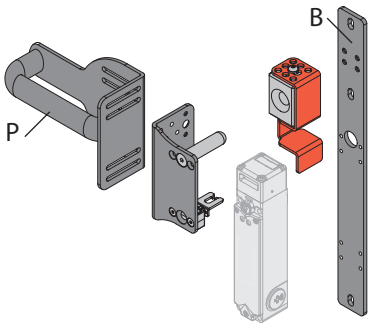
VF AP-P11B-200P

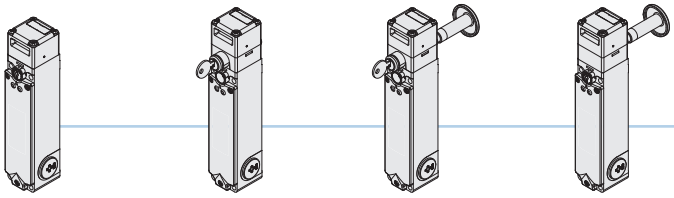


VF AP-P11B-201P



VF AP-P11B-202P





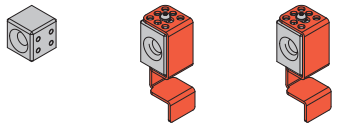
FG •••D1D••
Safety switch with solenoid and separate actuator.

FG •••D5D••
Safety switch with solenoid and separate actuator.
With key release.

FG •••D6D••
Safety switch with solenoid and separate actuator.
With key release and escape release button.

FG •••D7D••
Safety switch with solenoid and separate actuator.
With escape release button.

Lock-out device options:

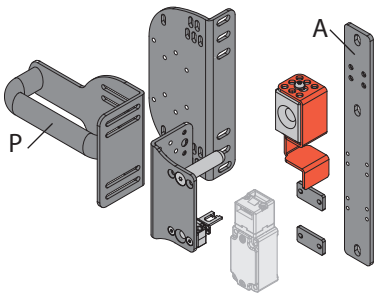


0
Centring block only

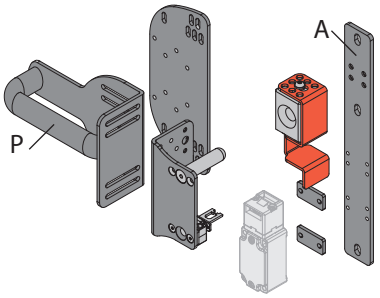
1
With LOCK-OUT device

2
With LOCK-OUT device with 100 N holding force

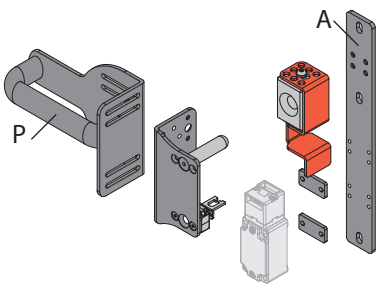
VF AP-P11A-200P



VF AP-P11A-201P



VF AP-P11A-202P



FD •93-M2
Safety switch with separate actuator.

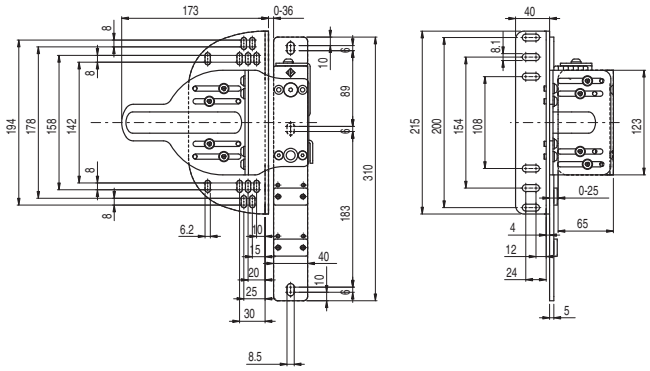
FD •99-M2
Safety switch with separate actuator and key release.

For articles and options of the FG series switches see page 121.
For articles and options of the FY series switches see page 137.
For articles and options of the FD series switches see page 17.

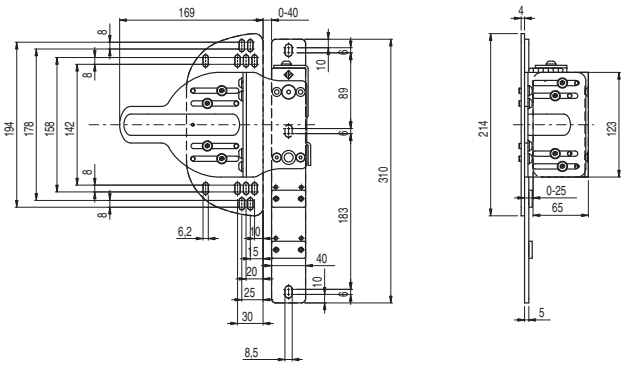
→ article sold separately

Dimensional drawings

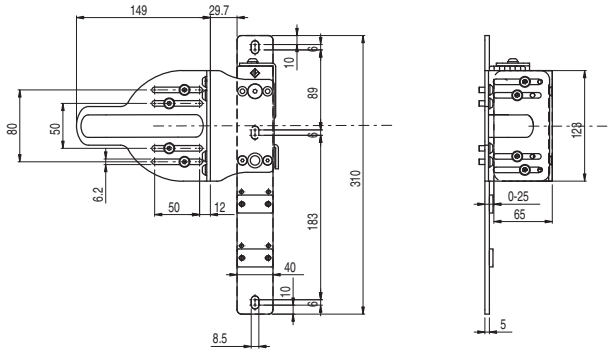
Safety handle VF AP-P1•A-200•



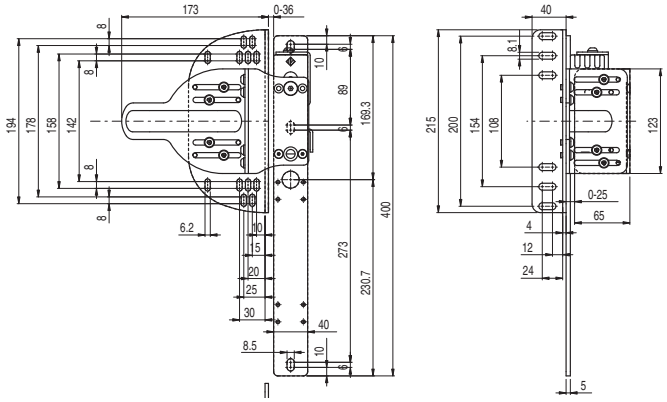
Safety handle VF AP-P1•A-201•



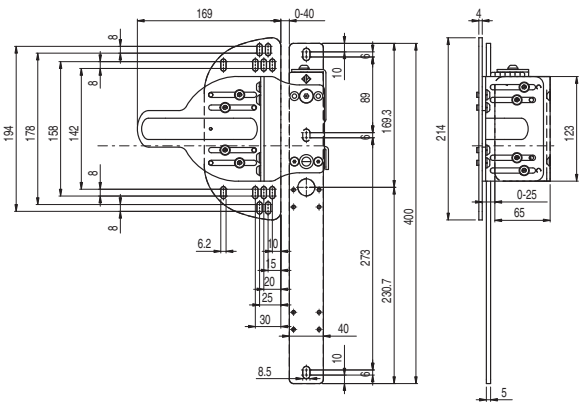
Safety handle VF AP-P1•A-202•



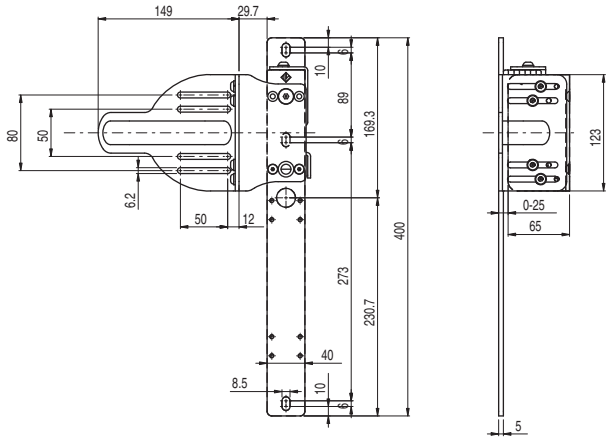
Safety handle VF AP-P1•B-200•



Safety handle VF AP-P1•B-201•



Safety handle VF AP-P1•B-202•



All values in the drawings are in mm

Accessories See page 349

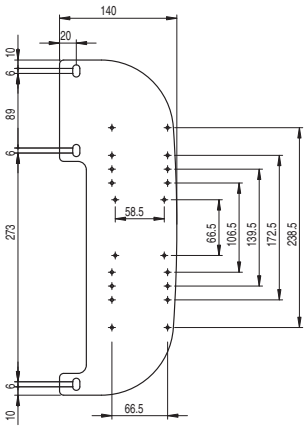
➔ The 2D and 3D files are available at **www.pizzato.com**

P-KUBE 1 safety handles for FD, FG and FY series switches

Accessories

Profiled plate

Profiled plate to be installed under the fixing plate of the switch. Suitable for both right and left mounting and provided with holes, this plate can be used for the installation of housings for the Pizzato Elettrica EROUND line panel buttons (by means of common self-threading screws available on the market).



Article	Description
VF AP-C001	Profiled lateral plate

Adhesive labels for escape release button

Polycarbonate yellow adhesive, rectangular, 300x32 mm, red inscription. It has to be fixed on the internal part of the jamb and helps finding the escape release button.

Article	Description and language	
VF AP-A1AGR01	PREMERE PER USCIRE	ita
VF AP-A1AGR02	PUSH TO EXIT	eng
VF AP-A1AGR04	ZUM ÖFFNEN DRÜCKEN	deu
VF AP-A1AGR05	POUSSER POUR SORTIR	fra
VF AP-A1AGR06	PULSAR PARA SALIR	spa
VF AP-A1AGR07	НАЖАТЬ ДЛЯ ВЫХОДА	rus
VF AP-A1AGR08	NACISNĄĆ ABY WYJŚĆ	pol
VF AP-A1AGR09	PRESSIONAR PARA SAIR	por

Safety inserts set

Set with 3 x 1/4" hexagonal safety inserts. Connection DIN 3126, C 6.35. Hex mount with hole.
The P-KUBE 1 safety handle is provided with tamper-proof screws. Therefore all 3 safety inserts of the set are required.

Composition of article **VF AP-K01:**

Qty	Description	⊙	Length
1	Hexagonal insert 1/4" ⬡ for M5 screws	3 mm	25 mm
1	Hexagonal insert 1/4" ⬡ for M6 screws	4 mm	25 mm
1	Hexagonal insert 1/4" ⬡ for M8 screws	5 mm	25 mm

All values in the drawings are in mm

Accessories See page 349

→ The 2D and 3D files are available at **www.pizzato.com**

Complete housings for profiled plate

ES AC32010

Description	Features			Diagram
Button - 1NO E2 1PU2R421L35	flush, spring-return, green			
Contacts 1x E2 CF10G2V1	pos. 2 /	pos. 3 1NO	pos. 1 /	
Button - 1NC E2 1PU2S321L1	projecting, spring-return, red			
Contacts 1x E2 CF01G2V1	pos. 2 /	pos. 3 1NC ⊖	pos. 1 /	

ES AC32043

Description	Features			Diagram
Indicator light E2 1ILA210	white			
LED unit E2 LF1A2V1	White LED, 12 … 30 Vac/dc			
Button - 1NO E2 1PU2R4210	flush, spring-return, green			
Contacts 1x E2 CF10G2V1	pos. 2 /	pos. 3 1NO	pos. 1 /	

ES AC33076

Description	Features			Diagram
Illuminated button - 1NO E2 1PL2R2210	flush, spring-return, white			
LED unit E2 LF1A2V1	White LED, 12 … 30 Vac/dc			
Contacts 1x E2 CF10G2V1	pos. 2 /	pos. 3 LED	pos. 1 1NO	
Illuminated button - 1NO E2 1PL2R5210	flush, spring-return, yellow			
LED unit E2 LF1A2V1	White LED, 12 … 30 Vac/dc			
Contacts 1x E2 CF10G2V1	pos. 2 /	pos. 3 LED	pos. 1 1NO	
Emergency stop button Ø 40 mm- 2NC E2 1PERZ4531	rotary release, Ø 40 mm, red			
Label with shaped hole VE TF32G5700	yellow, 30x60 mm rectangular, no engraving			
Contacts 2x E2 CF01G2V1	pos. 2 1NC ⊖	pos. 3 /	pos. 1 1NC ⊖	

Accessories See page 349

➔ The 2D and 3D files are available at **www.pizzato.com**

P-KUBE 2 safety handles for NG series switches

Description

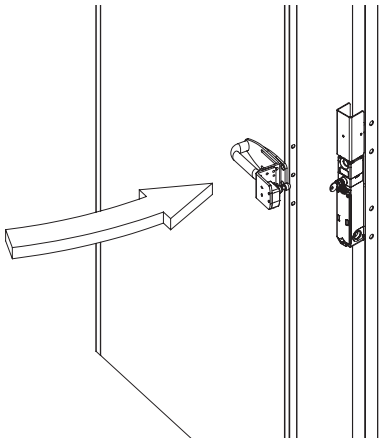
Together with the NG series RFID safety switches with guard locking, the **P-KUBE 2** safety handles form an integrated locking system for guards that enables access control to dangerous areas, offering an effective solution to designers and installers for problems related to the mechanical precision of the movements of the guard.
The basic principle of this product series is to use the self-centring properties of the actuator on the NG switch by means of hinge pins and a large insertion range into the device. The use of fixing plates with slotted holes also allows for easy and quick alignment of the switch and actuator.
The lock-out device is used to block the door in the open position and prevent an unexpected system restart when maintenance personnel access the system.
Thanks to their adjustable design these handles can be installed on different types of doors or barriers: hinged or sliding, right or left closing, as well as on various types of profiles.

Maximum safety with a single device

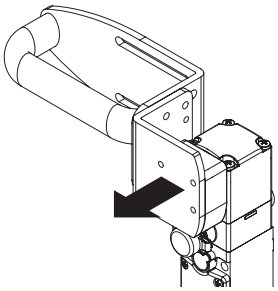
PL e + SIL 3 The P-KUBE 2 safety handles can be combined with the NG series switches. As a result, the maximum PL e and SIL 3 safety levels can be achieved through the use of a single device on a guard. This avoids expensive wiring in the field and allows faster installation. Inside the control cabinet, the two electronic safety outputs must be connected to a safety module with OSSD inputs or to a safety PLC.

Easy to use

There are no specific sequences required for opening or closing the door, but only a single opening / closing movement.
If the door interlock is realised by means of a handle provided with a release push button, the door can be opened with a single movement even under stress (panic situations).

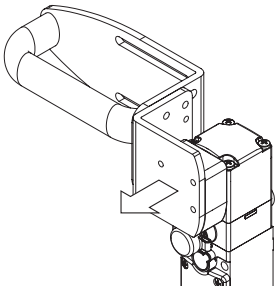


Holding force of the locked actuator



9750 N The strong interlocking system guarantees a maximum actuator holding force of F_{1max} = 9750 N. This is one of the highest values currently available on the market today, making this device suitable for heavy-duty applications.

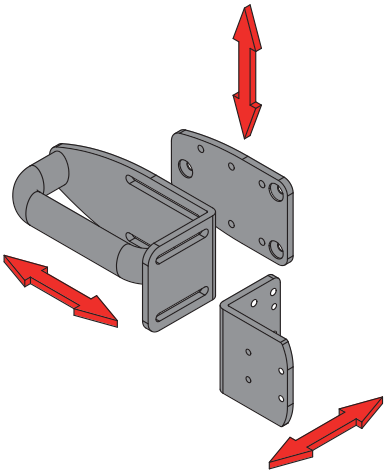
Holding force of the unlocked actuator

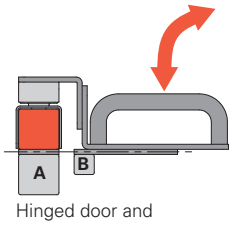


The inside of each switch features a device which holds the actuator in its closed position. Ideal for all those applications where several doors are unlocked simultaneously, but only one is actually opened. The device keeps all the unlocked doors in their position with a retaining force of 30 N, stopping any vibrations or gusts of wind from opening them.

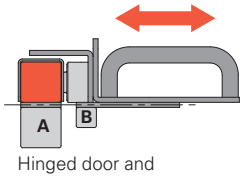
Sturdiness and easy installation

The handle is provided with 5 mm thick sturdy brackets in painted steel. The slots in the brackets allow independent adjustments to be performed. This ensures easy installation, eliminating the need to make changes to structure of the existing guard.
The adjustments make it possible to attach the handle to aluminium profiles or steel frames of various dimensions, from 40 x 40 mm to 80 x 80 mm for the frame jamb **(A)** and from 20 x 20 mm to 40 x 40 mm for the door **(B).**
It can be installed both on hinged doors and sliding doors, either with right or left closing.
The handle is supplied with all of the components necessary for fastening at the appropriate distances with tamper-proof screws. The installer only has to assemble the components according to the application, fix the selected switch (supplied separately) and make centring adjustments.

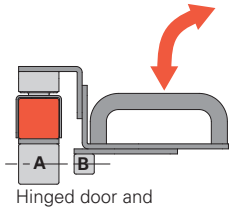




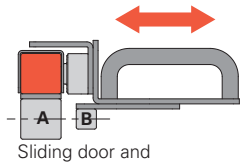
Hinged door and
jamb frontally aligned



Hinged door and
jamb frontally aligned



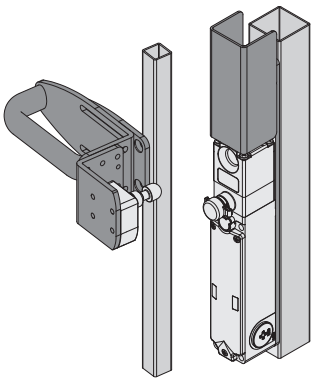
Hinged door and
jamb axially aligned



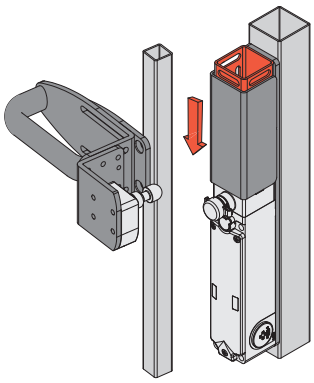
Sliding door and
jamb axially aligned

Padlocking option for protecting against errors

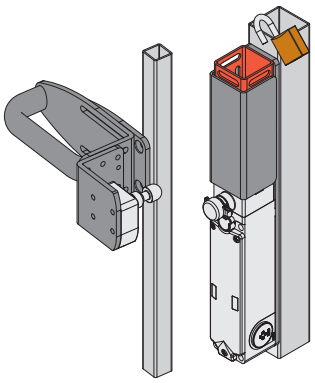
The lock-out device is simply pushed downward to expose the holes for mounting padlocks. As a result, padlocks can no longer be mounted incorrectly, since the holes are not exposed until the switch is fully locked. 9 holes for padlocks with a diameter of 7 mm are present. The head of the switch can be quickly rotated in four different directions after loosening the fixing screws, while the lock-out device reliably protects on 3 sides. The lock-out device can thus be used on hinged and sliding doors – with both right and left closing – without any modification.



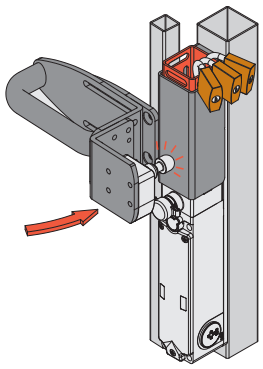
Lock-out device open.
Safety switch is accessible.



Closing of the
lock-out device.



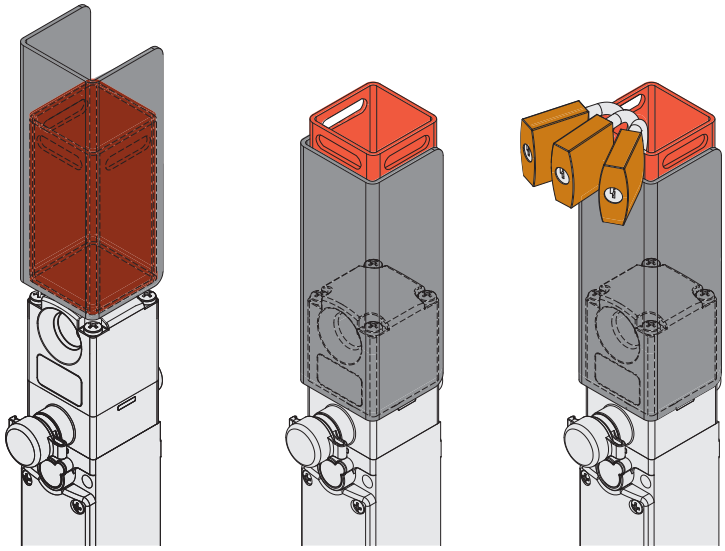
Lock-out device closed.
Padlock insertion.



Lock-out device locked.
Padlock locked.
Safety switch is not accessible.

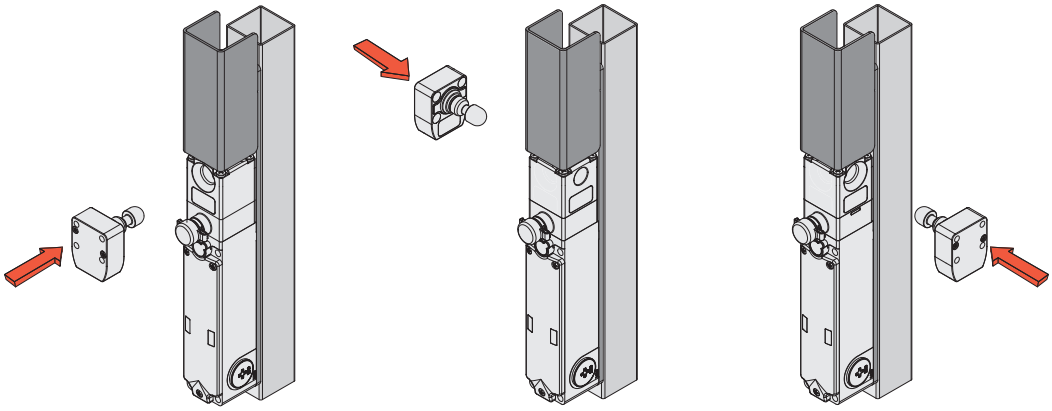
Lock-out: maximum safety with just one movement

With a single operation, the lock-out device can close the centring hole in the NG switch as well as shield the RFID recognition system for detecting the actuator. Accidental closing of the guard is thereby prevented by inhibiting both the mechanical locking of the door and the electrical switching of the switch contacts.



Head rotation

Because the lock-out device covers the switch head in the 3 possible approach directions, it can be used on hinged and sliding doors – with both right and left closing – without any additional modification.



Code structure

Attention! The feasibility of a code number does not mean the effective availability of a product. Please contact our sales office.

AP G1A-111P

LOCK-OUT device	
1	with LOCK-OUT device
0	Without LOCK-OUT device

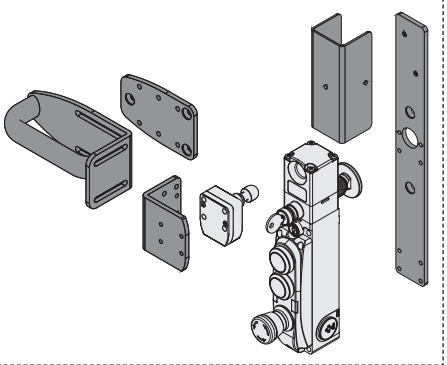
Grip	
P	plastic grip
M	metal grip
Z	without grip

Fixing on frames	
A	Long plate
B	Short plate
Z	Without plate

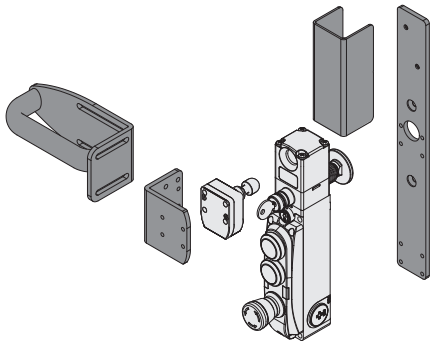
Plates for fastening the door handle	
000	Without door fastening plate
111	3 plates with multiple fastening options
011	2 plates with multiple fastening options
200	Configuration with 1 fixed plate

Note: the handle is supplied with fastening screws for the grip, for the switch, and for bolting the plates together.

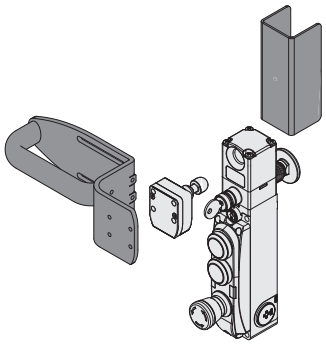
AP G1A-111P



AP G1A-011P

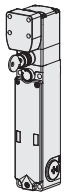


AP G1Z-200P



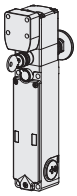
NG 2D1D••A-F3•

Safety locking switch, with separate actuator.



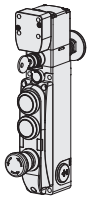
NG 2D5D••A-F3•

Safety locking switch, with separate actuator. With key release.



NG 2D6D••A-F3•

Safety locking switch, with separate actuator. With key release and escape release button.

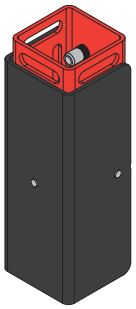


NG 2D7D••••D-F3•

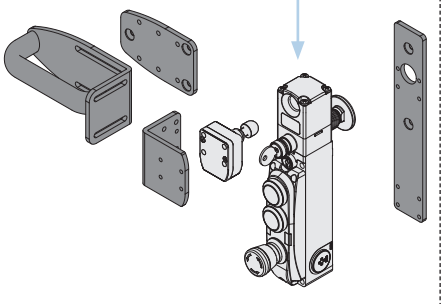
Safety locking switch, with separate actuator. With escape release button, lock and integrated control devices.

Lock-out device:

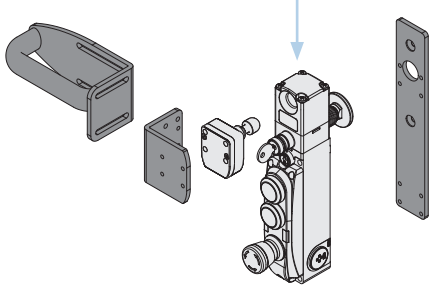
In case of special applications, the AP G1Z-000Z lock-out device can also be supplied as single device.



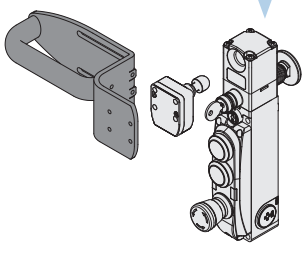
AP G0B-111P



AP G0B-011P



AP G0Z-200P

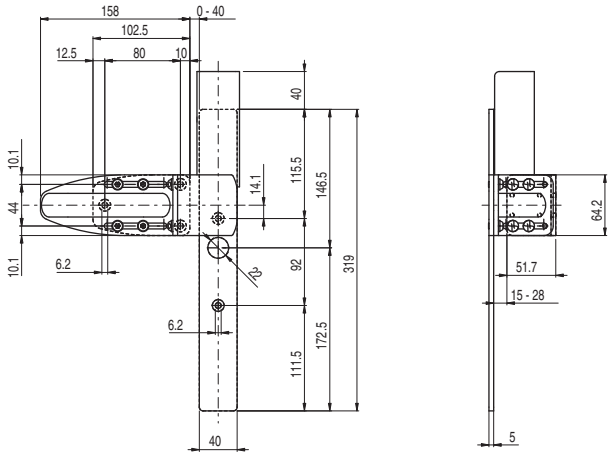


Sold separately as accessory

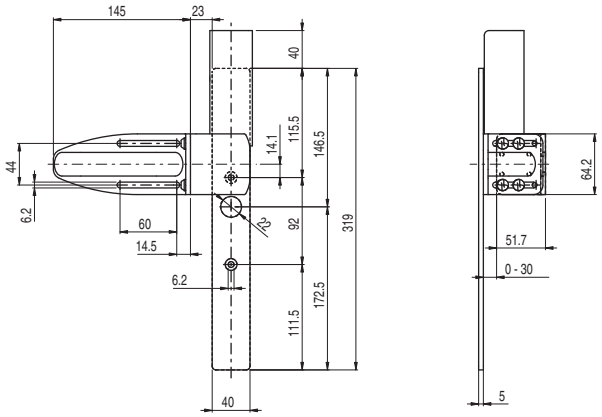
The NG series safety switch is also available in other versions. For further information see page 169.

Dimensional drawings

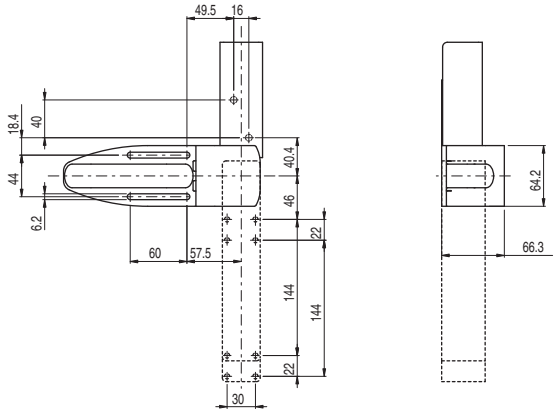
AP G1A-111• safety handles



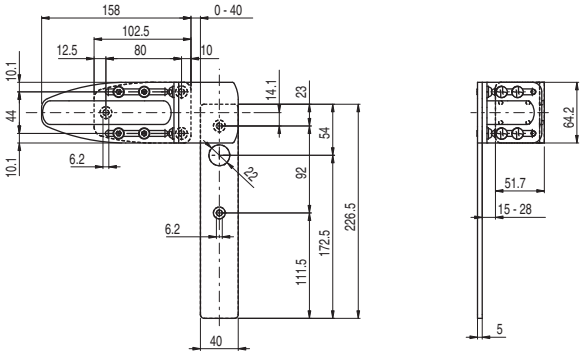
AP G1A-011• safety handles



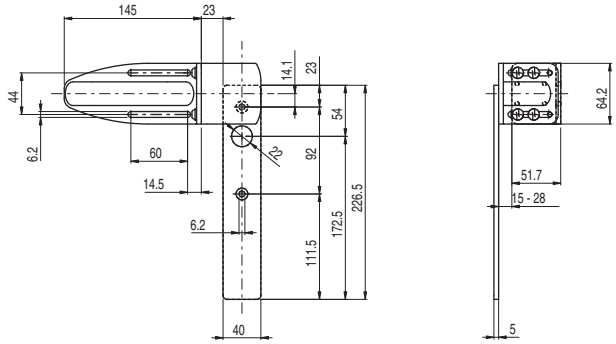
AP G1Z-200• safety handles



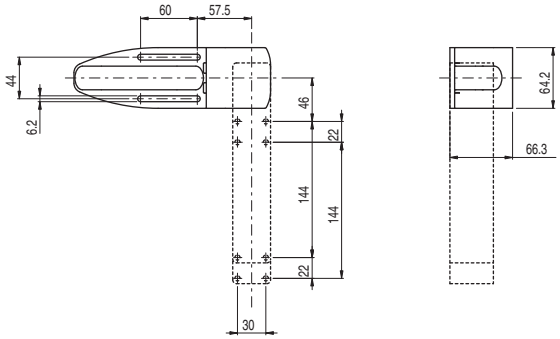
AP G0B-111• safety handles



AP G0B-011• safety handles



AP G0Z-200• safety handles



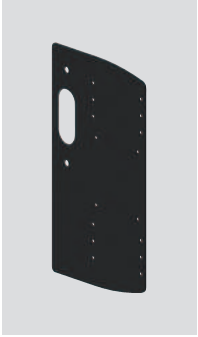
All values in the drawings are in mm

Accessories See page 349

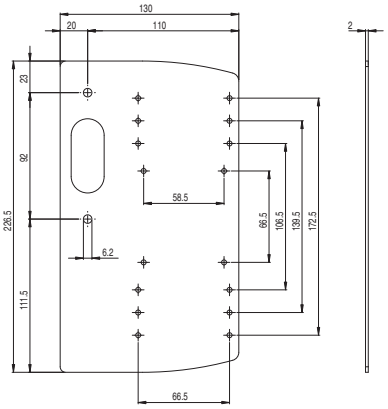
➔ The 2D and 3D files are available at **www.pizzato.com**

Accessories

Profiled plate

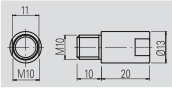
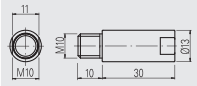
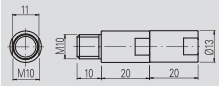
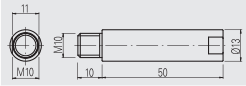
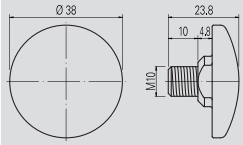
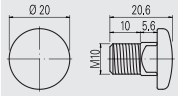
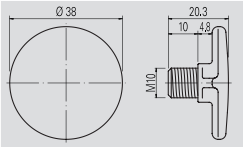
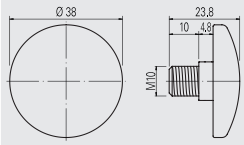


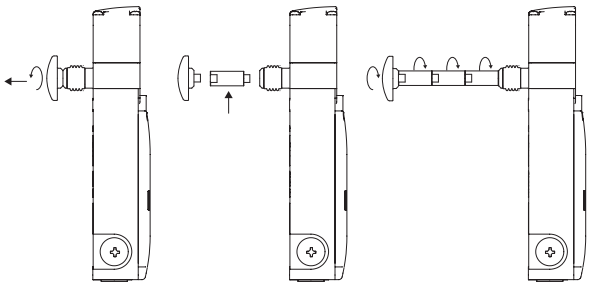
Profiled plate to be installed under the fixing plate of the switch. Suitable for both right and left mounting and provided with holes, this plate can be used for the installation of housings for the Pizzato Elettrica EROUND line panel buttons (by means of common self-threading screws available on the market).



Article	Description
AP A001	Profiled lateral plate

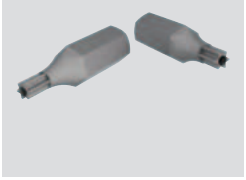
Extensions for release button

Article	Description	Drawing
VN NG-LP30	Metal extension for release button. For max. wall thickness of 30 mm	
VN NG-LP40	Metal extension for release button. For max. wall thickness of 40 mm	
VN NG-LP50	Metal extension for release button. For max. wall thickness of 50 mm	
VN NG-LP60	Metal extension for release button. For max. wall thickness of 60 mm	
VN NG-ERB	Red metal release button	
VN NG-ERC	Compact red metal release button	
VN NG-ERP	Red plastic release button	
VN NG-ERX	AISI 316 stainless steel release button, unpainted. Guarantees a high resistance against corrosion and aggressive cleaning	



- Metal extensions can be combined with one another to achieve the desired length.
- Do not exceed an overall length of 500 mm between the release button and the switch.
- Use medium-strength thread locker to secure the extensions.

Bits for safety screws



Bits for safety screws with pin, with ¼" hexagonal connection.

Article	Description
VF VAIT1T25	Bits for M5 screws with Torx T25 fitting
VF VAIT1T30	Bits for M6 screws with Torx T30 fitting

All values in the drawings are in mm

Accessories See page 349

→ The 2D and 3D files are available at **www.pizzato.com**

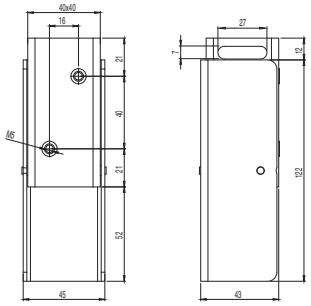
Adhesive labels for escape release button

Polycarbonate yellow adhesive, rectangular, 300 x 32 mm, red inscription. It has to be fixed on the internal part of the jamb and helps finding the escape release button.

Article	Description and language	
VF AP-A1AGR01	PREMERE PER USCIRE	ita
VF AP-A1AGR02	PUSH TO EXIT	eng
VF AP-A1AGR04	ZUM ÖFFNEN DRÜCKEN	deu
VF AP-A1AGR05	POUSSER POUR SORTIR	fra
VF AP-A1AGR06	PULSAR PARA SALIR	spa
VF AP-A1AGR07	НАЖАТЬ ДЛЯ ВЫХОДА	rus
VF AP-A1AGR08	NACISNĄĆ ABY WYJŚĆ	pol
VF AP-A1AGR09	PRESSIONAR PARA SAIR	por

Lock-out device for NG series switches

Lock-out device made entirely of metal to be installed with NG series switches with solenoid and RFID technology.
To prevent unintentional guard closure, simply move the black slider down so that the actuator entry hole is fully covered.
When the slider is lowered, a perforated plate emerges on the top of the device, allowing insertion of up to 9 padlocks.
The slider also serves as a shield for the RFID receiver antenna on the NG switch.



Article	Description
AP G1Z-000Z	Lock-out device for NG series switches

Complete housings for profiled plate

ES AC32010

Description	Features			Diagram
Button - 1NO E2 1PU2R421L35	flush, spring-return, green			
Contacts 1x E2 CF10G2V1	pos. 2 /	pos. 3 1NO	pos. 1 /	
Button - 1NC E2 1PU2S321L1	projecting, spring-return, red			
Contacts 1x E2 CF01G2V1	pos. 2 /	pos. 3 1NC ⊕	pos. 1 /	

ES AC32043

Description	Features			Diagram
Indicator light E2 1ILA210	white			
LED unit E2 LF1A2V1	White LED, 12 … 30 Vac/dc			
Button - 1NO E2 1PU2R4210	flush, spring-return, green			
Contacts 1x E2 CF10G2V1	pos. 2 /	pos. 3 1NO	pos. 1 /	

ES AC33076

Description	Features			Diagram
Illuminated button - 1NO E2 1PL2R2210	flush, spring-return, white			
LED unit E2 LF1A2V1	White LED, 12 … 30 Vac/dc			
Contacts 1x E2 CF10G2V1	pos. 2 /	pos. 3 LED	pos. 1 1NO	
Illuminated button - 1NO E2 1PL2R5210	flush, spring-return, yellow			
LED unit E2 LF1A2V1	White LED, 12 … 30 Vac/dc			
Contacts 1x E2 CF10G2V1	pos. 2 /	pos. 3 LED	pos. 1 1NO	
Emergency stop button Ø 40 mm- 2NC E2 1PERZ4531	rotary release, Ø 40 mm, red			
Label with shaped hole VE TF32G5700	yellow, 30x60 mm rectangular, no engraving			
Contacts 2x E2 CF01G2V1	pos. 2 1NC ⊕	pos. 3 /	pos. 1 1NC ⊕	

All values in the drawings are in mm

Accessories See page 349

➔ The 2D and 3D files are available at **www.pizzato.com**

P-KUBE Fast safety handles for FD, FG and FY series switches

Description

The **P-KUBE Fast** safety handles are designed to install Pizzato Elettrica's FD, FG and FY series safety switches to machine guards quickly and easily, offering an effective solution to machine designers and installers for problems relating to the mechanical precision of guard movements, as well as for critical environmental conditions.

The P-KUBE Fast safety handles, unlike other products on the market, combine their compactness and lightness resulting from the sliding movement, with the robustness of the upper end models, which are distinguished by a higher weight, more bulky dimensions and greater constructive complexity.

Structure

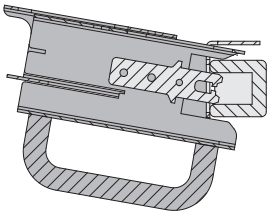
The P-KUBE Fast handle is light and compact, has a galvanized and painted metal frame and an ergonomic plastic or aluminium grip for comfortable and easy use of the door handle itself.

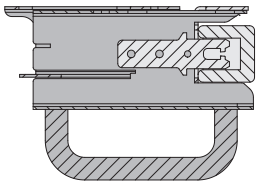
The absence of screws and removable components prevents any tampering.

Handle lock positions

There is a snap-on device that retains the handle in two positions: when it is pulled out, so as to contribute to the retaining force exerted by the actuator, and when retracted, to avoid undesirable movements caused by machine vibrations.

Centring



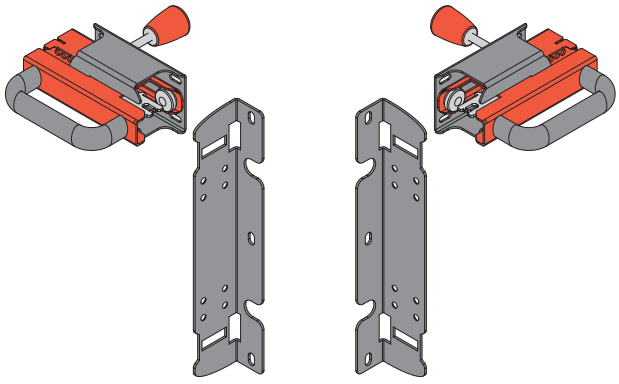


The "C"-shaped profile facilitates centring of the device when closing a guard that is not perfectly aligned with the frame. This enables an optimum alignment between actuator and switch, preventing any damage due to possible collisions.

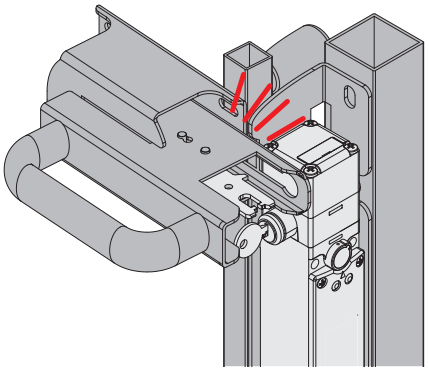
Flexibility during installation

Thanks to its symmetrical design the device can be installed on hinged and sliding doors, either with right or left closing, without requiring any further adjustment.

The slotted brackets and the large actuator travel (60 mm) allow the device to be installed and adjusted on profiles of various sizes.



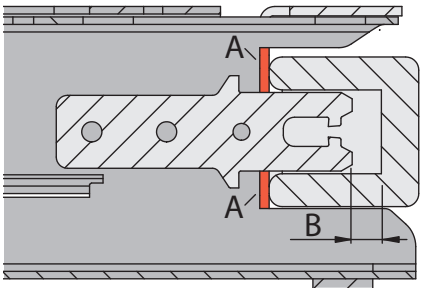
Protection of actuator and switch



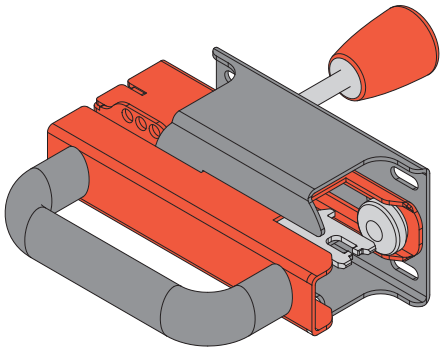
Thanks to the handle structure and the fixing bracket of the switch, both the switch and the actuator can be safely installed preventing any damage due to possible collisions. Any impacts resulting from incorrect actuation are completely absorbed on the handle frame.

Mechanical stop

During door closing, a mechanical stop (A) prevents possible impacts between the actuator and the switch by constantly ensuring a safety distance (B) between these two components and the switch housing.



Internal lever for emergency escape



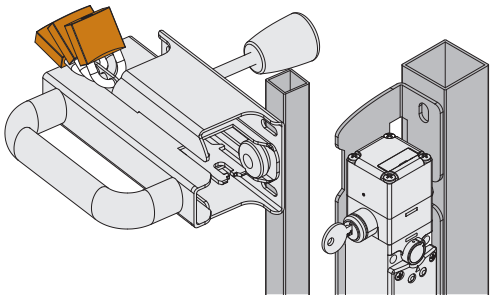
Optional lever for emergency opening from the inside: it ensures that operating personnel can exit the area should they accidentally become trapped within the dangerous area. It can be combined only with switches without lock (e.g. FD •93-M2) or switches with escape release button (e.g. FG •••D6D••).

Lock-out device

The lock-out device integrated in the structure of the P-KUBE Fast handles allows up to 6 padlocks to be hooked in with a shackle diameter of 6 mm to prevent unintentional closing of the guard.

When the lock-out device is activated, the mechanical closing of the door and the electrical switching of the switch contacts is prevented.

The lock-out device can only be unlocked when all locks have been removed, i.e. when all operators have left the danger zone.



P-KUBE Fast safety handles for FD, FG and FY series switches

Code structure

Attention! The feasibility of a code number does not mean the effective availability of a product. Please contact our sales office.

VF AP-S13BP-200

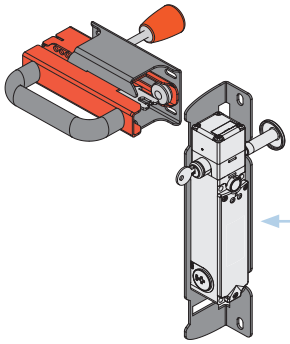
Mounting bracket supplied for installation	
A	FD ••••
B	FG ••••••••, FY ••••••••

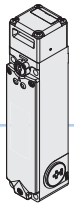
Internal lever for emergency escape	
P	internal lever for emergency escape
Z	without internal lever for emergency escape

Plate configuration	
001	without plate, with aluminium grip
002	without plate, with plastic grip
200	with plate for FG and FY: with screwed-on aluminium grip
201	with plate for FD: with screwed-on aluminium grip
300	with plate for FG and FY: with screwed-on plastic grip
301	with plate for FD: with screwed-on plastic grip

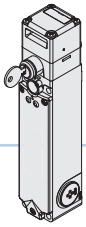
Note: the handle is supplied complete with switch actuator and fastening screws for fixing the switch to the plate.

VF AP-S13BP-300

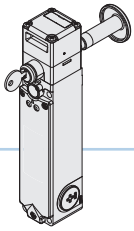




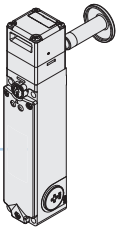
FG •••D1D••
Safety switch with solenoid and separate actuator.



FG •••D5D••
Safety switch with solenoid and separate actuator.
With key release.

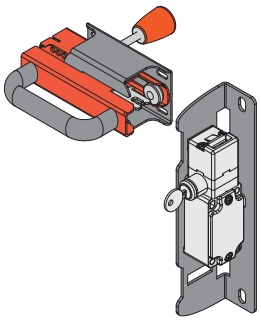


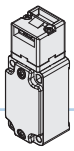
FG •••D6D••
Safety switch with solenoid and separate actuator.
With key release and escape release button.



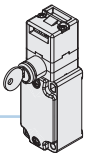
FG •••D7D••
Safety switch with solenoid and separate actuator.
With escape release button.

VF AP-S13AP-301





FD •93-M2
Safety switch with separate actuator.



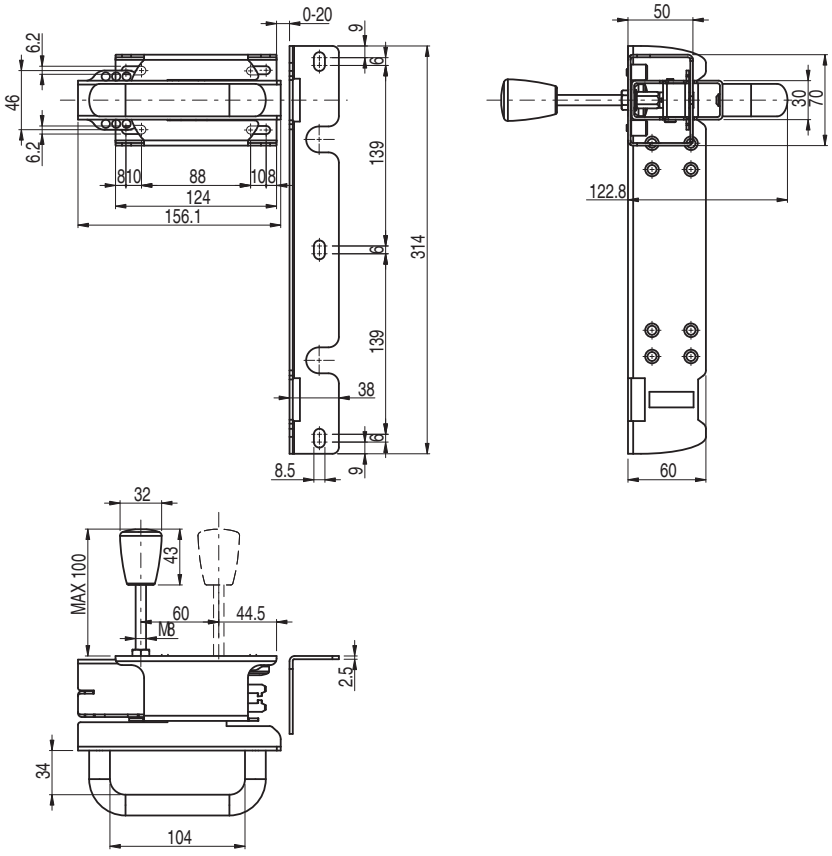
FD •99-M2
Safety switch with separate actuator and key release.

article sold separately

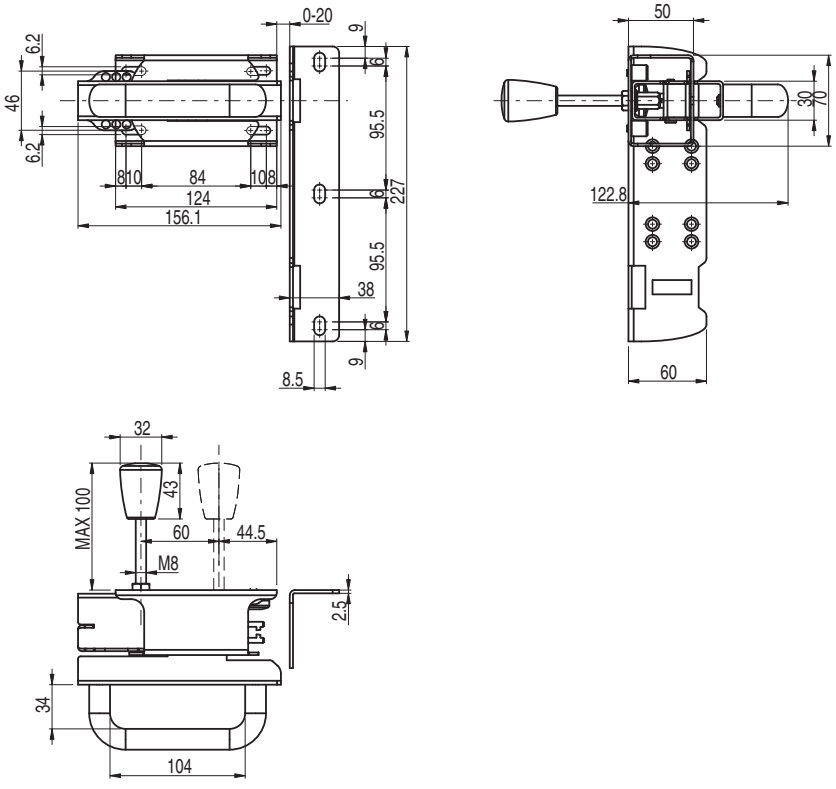
For articles and options of the FG series switches see page 121.
For articles and options of the FY series switches see page 137.
For articles and options of the FD series switches see page 17.

Dimensional drawings

Safety handle VF AP-S13BP-300



Safety handle VF AP-S13AP-301



All values in the drawings are in mm

Accessories See page 349

➔ The 2D and 3D files are available at **www.pizzato.com**

P-KUBE Lite safety handles for FY and FG series switches

Description

The P-KUBE Lite safety handle is compatible with Pizzato Elettrica FY and FG series safety switches, creating the perfect combination for a complete safety system. The intuitive design and optimised ergonomics of the handle provide operators with a comfortable and secure grip. Sliding operation enables smooth and immediate use, minimising the amount of effort required to active the safety switch.Equipped with a key lock, the handle enables installation of a "lock-out device" to increase the safety of the solution, reducing the risk of accidents or damage due to unauthorised access or accidental activation of the machine.

The handle and brackets are made of technopolymer and offer excellent resistance to impacts, wear and weathering, ensuring durability of the handle even in harsh environments.

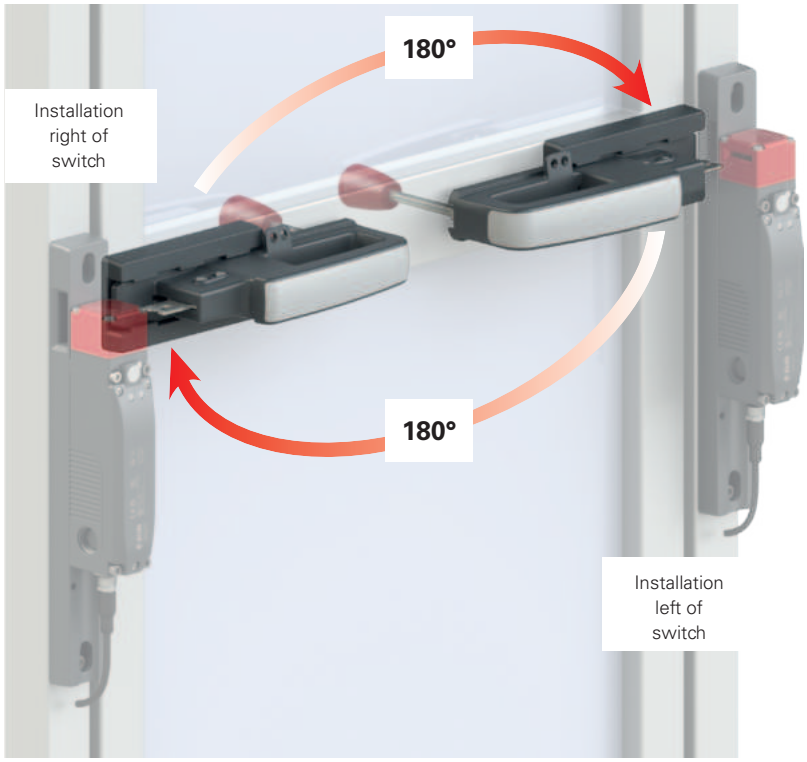
Modern and ergonomic design

The P-KUBE Lite safety handle has been designed to combine safety and great aesthetics, for a solution that meets functional and design requirements, adopting the form of the P-KUBE Krome and P-KUBE Smart handles.

The refined design means that the handle fits seamlessly on machinery requiring a sleek look. It adds value to the overall design of the machinery, guaranteeing an attractive and sophisticated result.

Flexible installation

The symmetrical design of the P-KUBE Lite handle, which is unique in its segment, represents an innovative solution for simplified installation, making the handle compatible with right-hand or left-hand doors. This means that the handle is the same for any type of sliding or hinged door, whether it opens right or left, and regardless of its configuration. The sleek handle design without protruding parts not only improves its look but also increases safety and functionality.

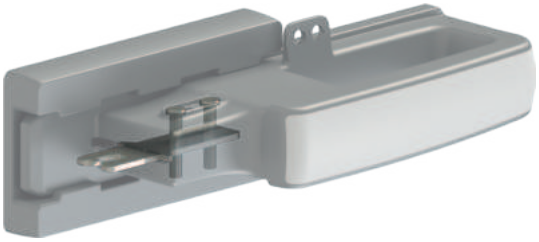


Centring

The new handle features a strong centring pin at the front, which ensures alignment of actuator and switch, guaranteeing correct insertion without the risk of collision between the two components. This also allows a safe re-alignment of the guard to the frame, even in case of axial misalignments.

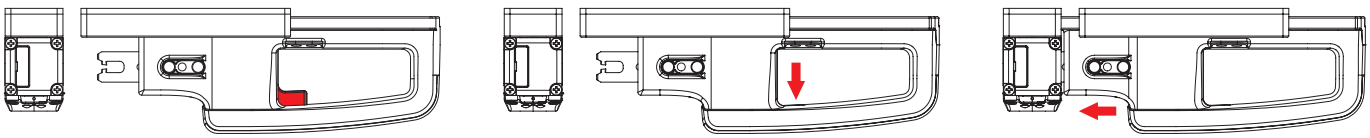
Immovable actuator

The P-KUBE Lite safety-handle actuator is fixed immovably to the handle body. This means that the installer is not required to assemble the actuator and it cannot be removed.



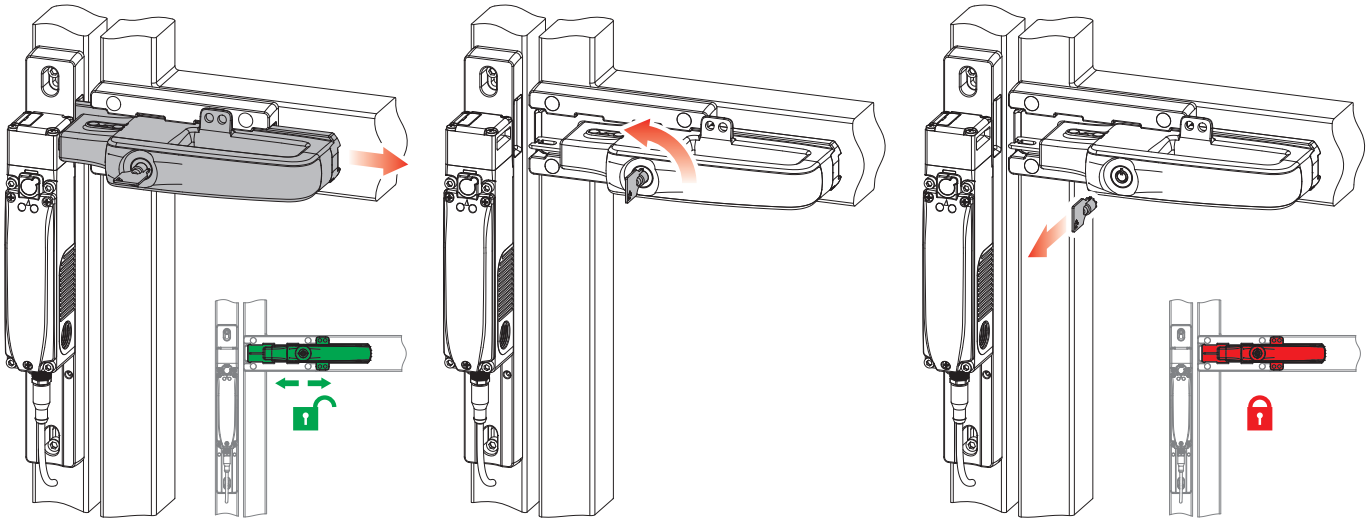
Block button

The P-KUBE Lite safety handle can be equipped with a block button that is automatically activated to block the grip when the handle is in the open position. This option ensures that the handle remains securely in the open position, preventing accidental or undesired displacements that could cause unwanted movement of the handle. The grip is released by simply pressing the block button. This simple and intuitive action allows the handle to return to its normal position, enabling movement and therefore insertion into the switch.



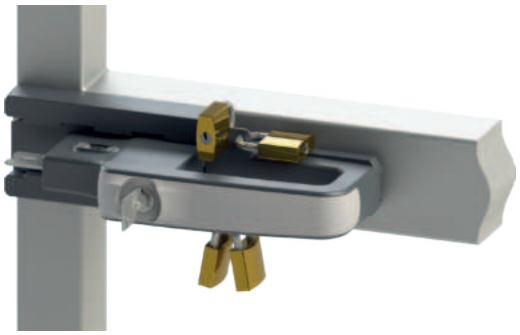
Key lock

The P-KUBE Lite safety handle can be equipped with (coded) tubular or standard locking keys. The lock secures the handle in the fully open position, preventing any accidental or unwanted movement. Only with the handle in the open position can operators remove the key and take it with them during machine maintenance.



Device for locking the handle in the open position

Four holes on the handle body enable attachment of up to four padlocks to prevent accidental closure of the guard. This means that up to four operators can enter the guard with the certainty that nobody can accidentally reclose the door before all of the operators have exited.

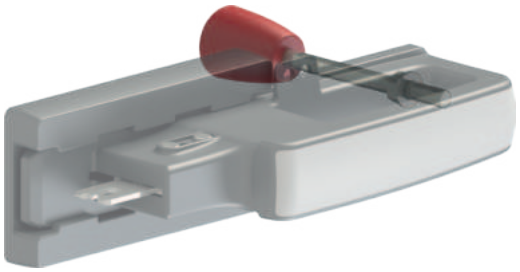


Lock-out: maximum safety with just one movement

The P-KUBE Lite handle can be fitted with a "lock-out device" on the switch support bracket, enabling use of up to 9 padlocks on 7 mm slotted holes to prevent accidental closing of the guard. When the "lock-out device" is active, the centring hole in the bracket and the slot in the switch for the actuator are closed in a single operation. This reliably prevents mechanical closing of the door and electrical commutation of the switch contacts. The "lock-out device" can be unlocked only when all of the padlocks have been removed, i.e. when all of the operators have left the danger zone, preventing accidental closing of the guard. The "lock-out device" fitted on the support bracket is a solution offering greater safety than a locking device integrated into the handle, as it prevents insertion of any back-up actuators into the switch.

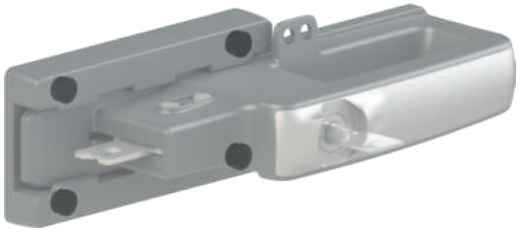
Internal lever for emergency escape

The P-KUBE Lite safety handle can be fitted with an optional lever enabling simple and rapid door opening from the inside in an emergency. This function is essential to guarantee the safety of any personnel who have remained trapped inside a danger zone, allowing quick and efficient exit.



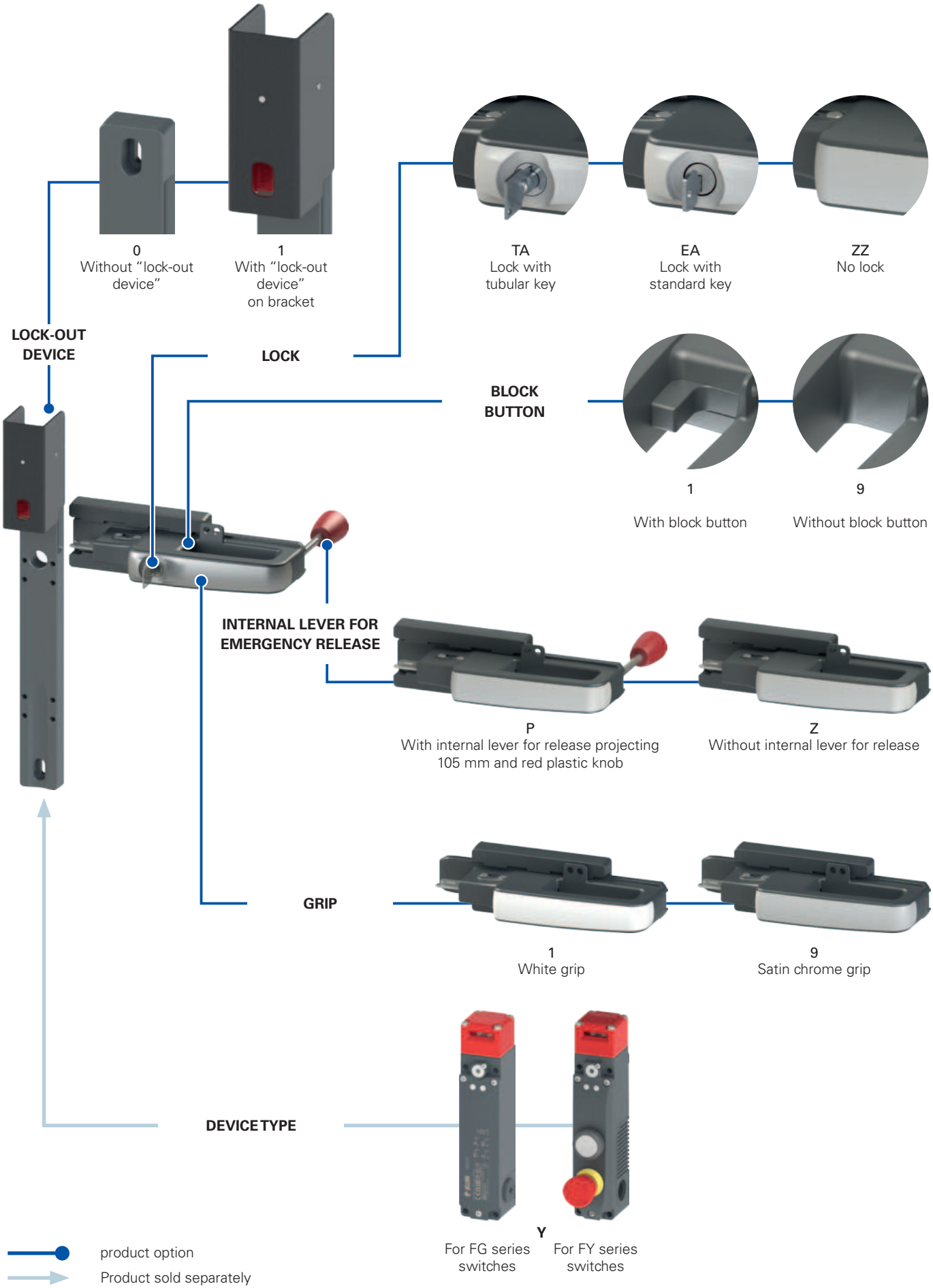
Protection against tampering

The P-KUBE Lite safety handle is supplied complete with snap-on protection caps to be applied to the holes of the fixing screws, so as to prevent access to them: therefore, standard screws can be used instead of tamper-proof screws, ensuring safety against tampering on the device. The caps also prevent the accumulation of soiling and facilitate the cleaning of the handle.



P-KUBE Lite safety handles for FY and FG series switches

Selection diagram



Code structure

Attention! The feasibility of a code number does not mean the effective availability of a product. Please contact our sales office

article

AN Y 11 TA 1 P

Device type	
Y	For FY, FG series switches

Note: switches are purchased separately.

Lock-out device	
0	Without "lock-out device"
1	With "lock-out device" on bracket

Handle face colour	
1	White grip
9	Satin chrome grip

Type of lock and code	
TA	Tubular key, code C026 (*)
EA	Standard key, code 333 (*)
ZZ	No lock

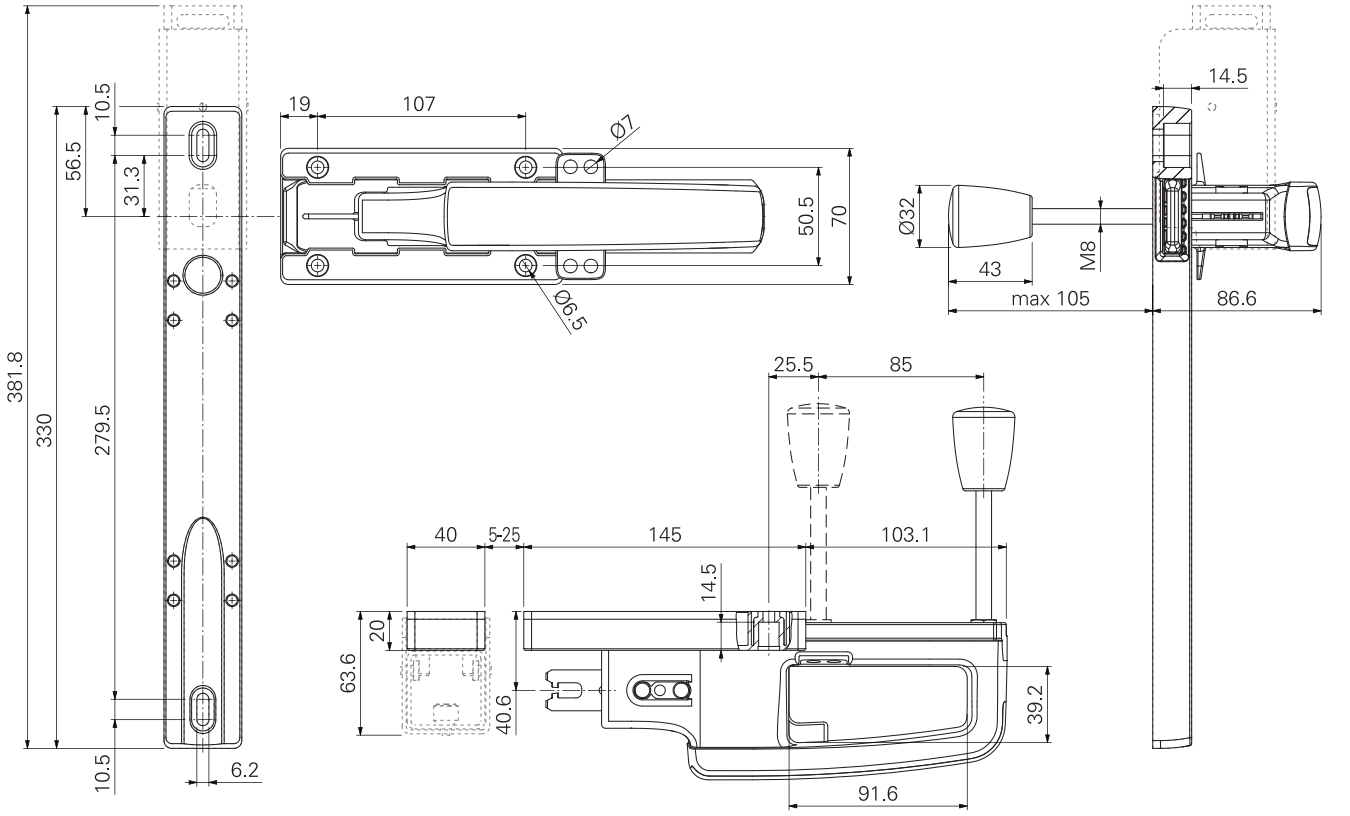
(*) Other key codes available on request.

Block button	
1	With block button
9	Without block button

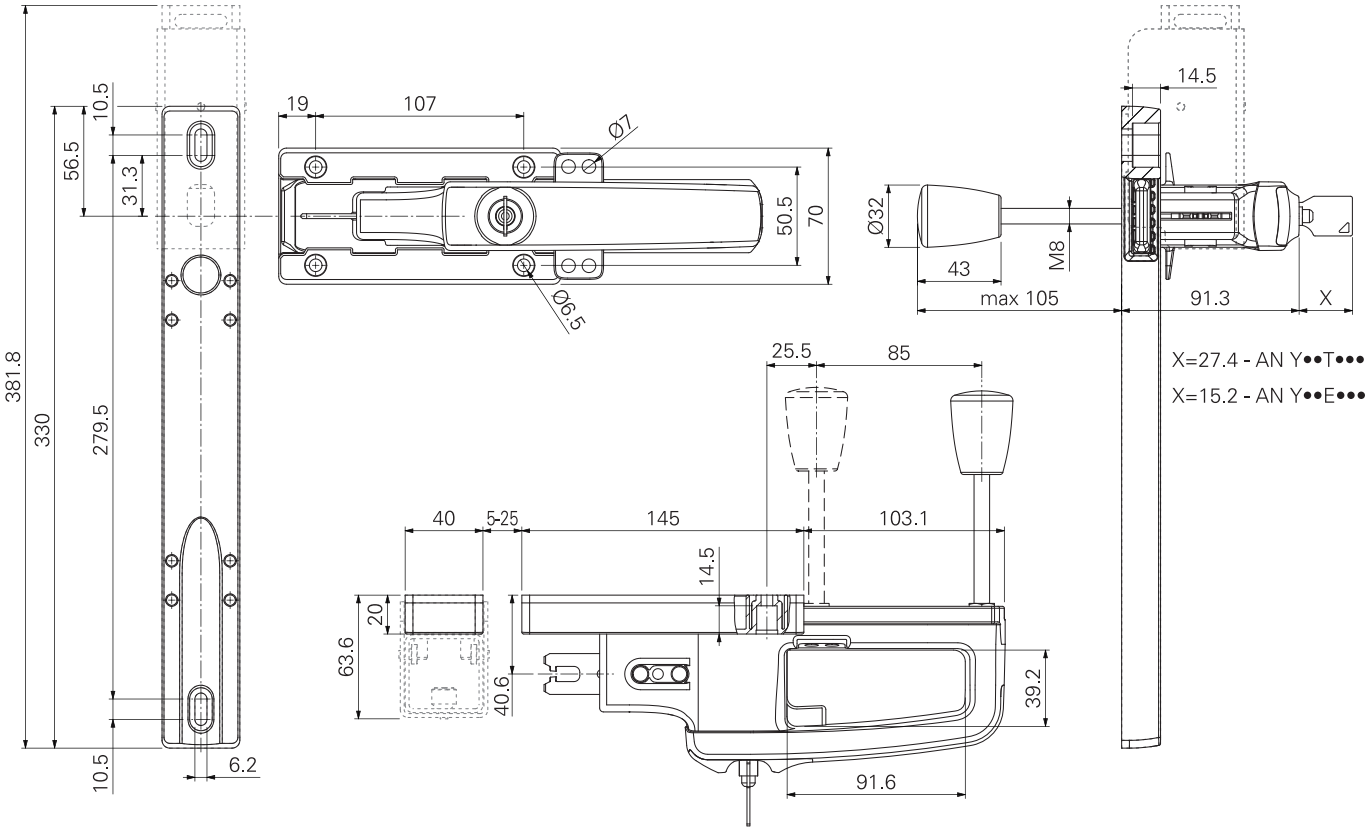
Internal lever for emergency release	
P	With internal lever for release projecting 105 mm and red plastic knob
Z	Without internal lever for release

Dimensional drawings

P-KUBE Lite safety handles (articles AN Y••ZZ••)



P-KUBE Lite safety handles (articles AN Y••T••• and AN Y••E•••)



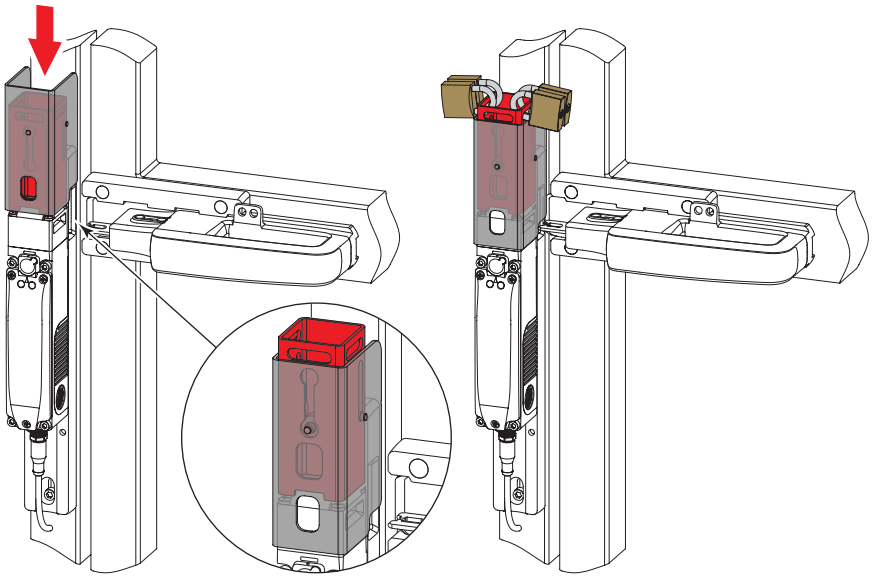
All values in the drawings are in mm

→ The 2D and 3D files are available at **www.pizzato.com**

Accessories

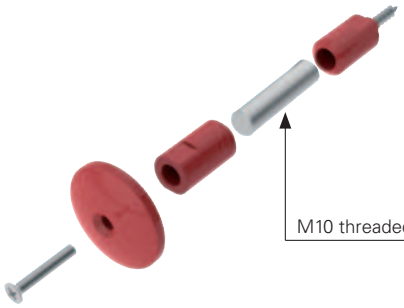
Lock-out device for P-KUBE Lite handles

The P-KUBE Lite handle can be equipped with an optional lock-out device mounted on the switch support bracket. Lowering the moveable outer part of lock-out device, the centring hole in the bracket and the slot in the switch for the actuator are closed in a single operation. This reliably prevents mechanical closing of the door and electrical commutation of the switch contacts. With the lock-out device activated, it is possible to insert up to 9 padlocks: this feature makes the P-KUBE Lite handle with lock-out device particularly suitable for large and complex systems, in which the maintenance phases require the simultaneous entry of several operators into the hazardous areas.



Release button

Article	Description
VF FG-LP15	Technopolymer release button for max. 15 mm wall thickness, supplied with screw
VF FG-LP30	Technopolymer release button for max. 30 mm wall thickness, supplied with screw
VF FG-LP40	Technopolymer release button for max. 40 mm wall thickness, supplied with screw
VF FG-LP60	Metal release button for max. 60 mm wall thickness, supplied with screw



Article	Description
VF FG-LPRG	Metal release button for wall thickness from 60 to 500 mm, supplied with 2 supports and 2 screws, without M10 threaded bar

The M10 bar can be supplied in zinc-plated steel with 1 m length. Article: AC 8512.

Note: For other release-button lengths see the indications on page 135.

Adhesive labels for escape release button

Polycarbonate yellow adhesive, rectangular, 300 x 32 mm, red inscription. It has to be fixed on the internal part of the jamb and helps finding the escape release button.

Article	Description and language	
VF AP-A1AGR01	PREMERE PER USCIRE	ita
VF AP-A1AGR02	PUSH TO EXIT	eng
VF AP-A1AGR04	ZUM ÖFFNEN DRÜCKEN	deu
VF AP-A1AGR05	POUSSER POUR SORTIR	fra
VF AP-A1AGR06	PULSAR PARA SALIR	spa
VF AP-A1AGR07	НАЖАТЬ ДЛЯ ВЫХОДА	rus
VF AP-A1AGR08	NACISNĄĆ ABY WYJŚĆ	pol
VF AP-A1AGR09	PRESSIONAR PARA SAIR	por

All values in the drawings are in mm

Accessories See page 349

➔ The 2D and 3D files are available at **www.pizzato.com**

P-KUBE Super safety handles for NG series switches

Description

Together with the NG series RFID safety switches with guard locking, the **P-KUBE Super** safety handles form an integrated locking system for guards that enables access control to dangerous areas, offering an effective solution to designers and installers for problems related to the mechanical precision of the movements of the guard.

Designed as an evolution of the P-KUBE 2 handles, the P-KUBE Super handles with double centring pin are specifically designed for guards installed in heavy-duty work environments (e.g. rolling mills, iron and steel plants, etc.) where very heavy doors or doors with such dimensions as to generate high misalignments between the movable and fixed parts of the guard may be present.

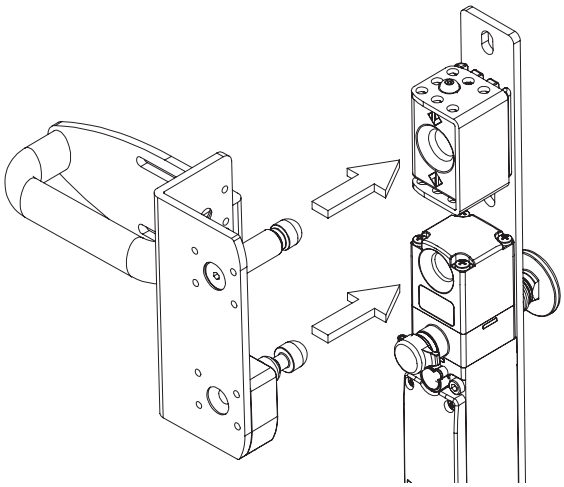
The integrated lock-out device is used to block the door in the open position and prevent an unexpected system restart when maintenance personnel access the system.

Thanks to their adjustable design these handles can be installed on different types of doors or barriers: hinged or sliding, right or left closing, as well as on various types of profiles.

Maximum safety with a single device

PL e + SIL 3 The P-KUBE Super safety handles can be combined with the NG series switches. As a result, the maximum PL e and SIL 3 safety levels can be achieved through the use of a single device on a guard. This avoids expensive wiring in the field and allows faster installation. Inside the control cabinet, the two electronic safety outputs must be connected to a module suitable for managing devices with semiconductor outputs, or to a safety PLC.

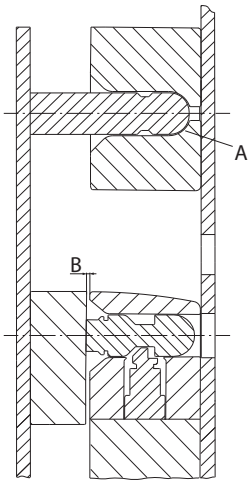
Dual centring pin



When closing the guard, the upper metal pin attached to the handle plate hits the bottom of the centring block (A) before the actuator hits the switch housing, leaving a safe distance (B) to avoid collisions between the devices.

The upper metal centring pin can also only hit surfaces that transmit the impact to the support structure of the guard but not to the switch itself, which is thus relieved of all mechanical loads when the door is opened and closed.

The coupling with the actuators of the NG series with hinge pin allows further adaptation to the centring hole even with doors with inaccurate opening, thus avoiding continuous maintenance operations to realign the actuator and switch.



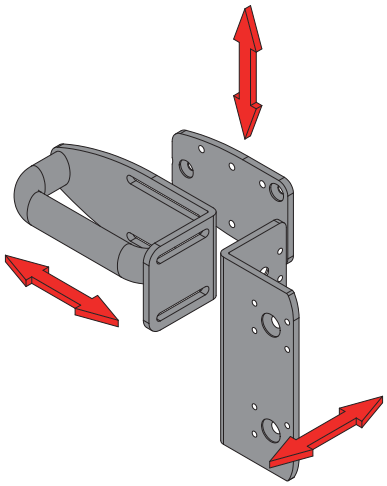
Sturdiness and easy installation

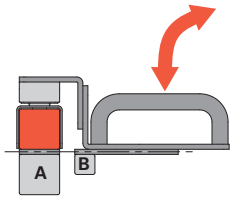
The handle is provided with 5 mm thick sturdy brackets in painted steel. The slots in the brackets allow independent adjustments to be performed. This ensures easy installation, eliminating the need to make changes to structure of the existing guard.

The adjustments make it possible to attach the handle to aluminium profiles or steel frames of various dimensions, from 40 x 40 mm to 80 x 80 mm for the frame jamb **(A)** and from 20 x 20 mm to 40 x 40 mm for the door **(B).**

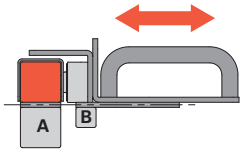
It can be installed both on hinged doors and sliding doors, either with right or left closing.

The handle is supplied with all of the components necessary for fastening at the appropriate distances with tamper-proof screws. The installer only has to assemble the components according to the application, fix the selected NG series switch (supplied separately) and make centring adjustments.

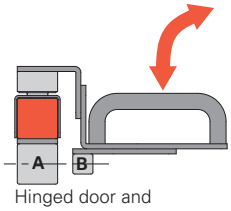




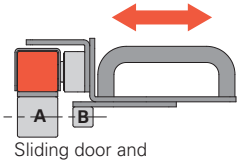
Hinged door and jamb frontally aligned



Hinged door and jamb frontally aligned

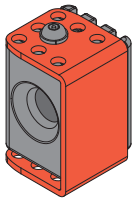


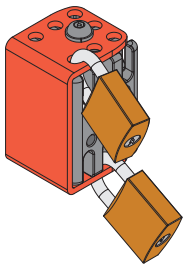
Hinged door and jamb axially aligned



Sliding door and jamb axially aligned

Lock-out device



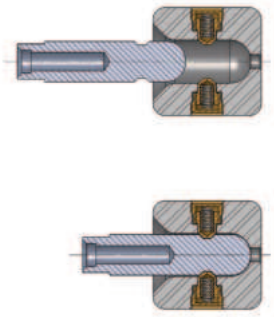


With a single operation, the lock-out device can close the centring hole, making it impossible to mechanically close the door.

Simply turn the red cover so that the centring hole is completely covered and the holes on the top of the cover match the holes in the metal block underneath.

With the lock-out device activated, it is possible to insert up to 12 padlocks with a shackle diameter of 5 mm; this feature makes the P-KUBE Super handle particularly suitable for large and complex systems, in which the maintenance phases require the simultaneous entry of several operators into the hazardous areas.

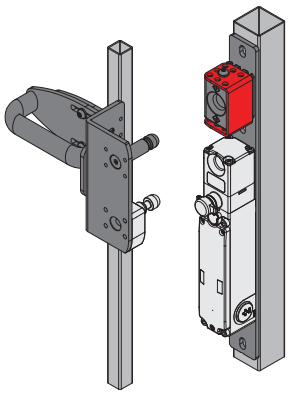
Holding force of the unlocked actuator



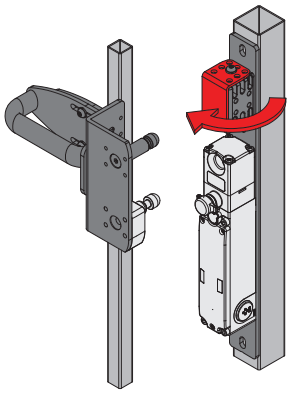
A version of the lock-out device with 100 N holding force is available on request. With this new optional feature, the handle is kept in its limit-stop closed position; a moderately energetic pull is required to open the door. This device is ideal for all applications where multiple doors are unlocked simultaneously but only one is actually opened; all unlocked doors are held in position, thereby preventing vibrations or gusts of wind from opening them.

Padlocking option for protecting against errors

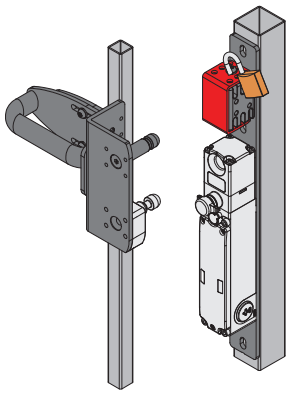
The lock-out device is operated by a simple rotation of the slider to expose the holes for mounting padlocks. As a result, padlocks can no longer be mounted incorrectly, since the holes are not exposed until the switch is fully locked. 12 holes for padlocks with a diameter of 7 mm are present.



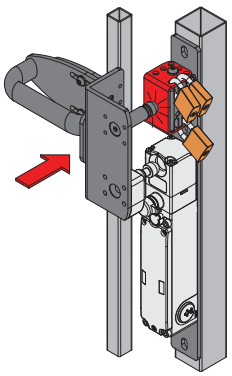
Lock-out device open.
Safety switch is accessible.



Closing of the
lock-out device.



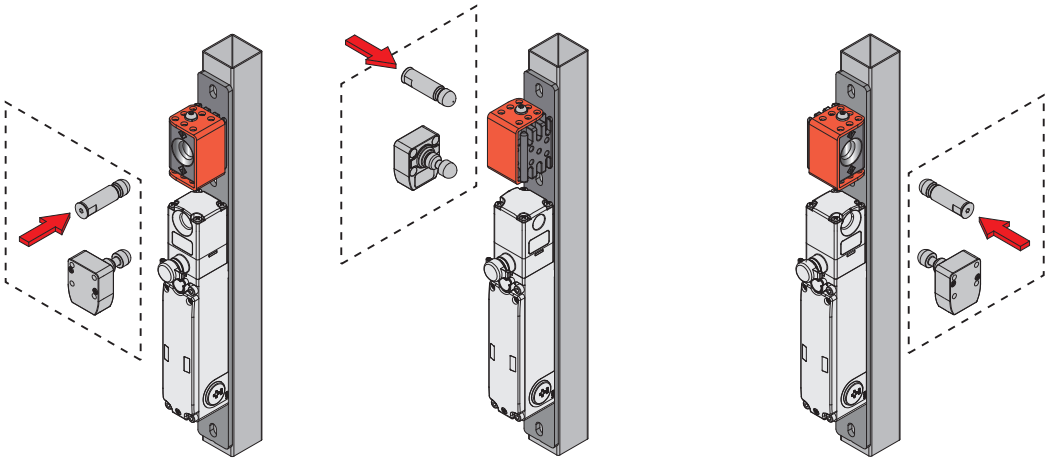
Lock-out device closed.
Padlock insertion.



Lock-out device locked.
Padlock locked.
Safety switch is not accessible.

Turnable centring block

The special configuration allows the use of the lock-out device on hinged and sliding doors, both right and left, changing only the mounting position.



Code structure

Attention! The feasibility of a code number does not mean the effective availability of a product. Please contact our sales office.

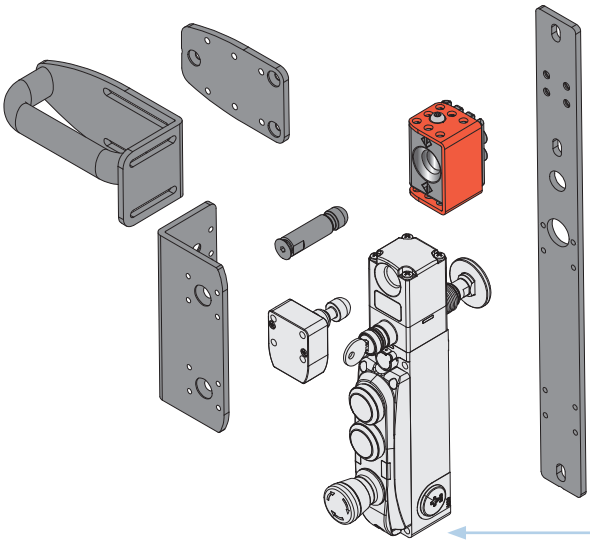
AP G2C-800P

LOCK-OUT device	
0	Centring block only
1	LOCK-OUT device
2	LOCK-OUT device with 100 N holding force

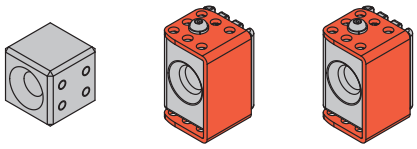
Grip	
P	plastic grip
M	metal grip

Note: the handle is supplied with fastening screws for the grip, for the switch, and for bolting the plates together.

AP G2C-800•



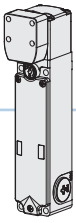
Lock-out device options:



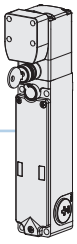
0
Centring block only

1
With LOCK-OUT device

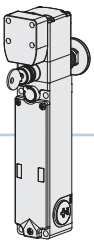
2
With LOCK-OUT device with 100 N holding force



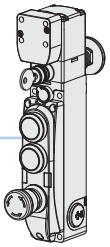
NG 2D1D••A-F3•
Safety locking switch, with separate actuator.



NG 2D5D••A-F3•
Safety locking switch, with separate actuator. With key release.

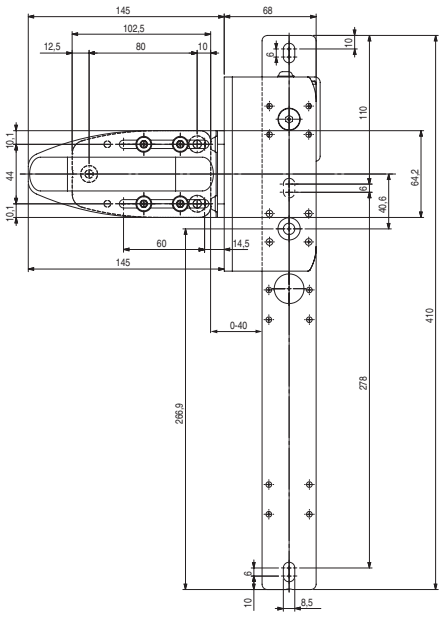


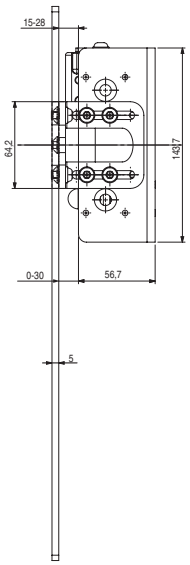
NG 2D6D••A-F3•
Safety locking switch, with separate actuator. With key release and escape release button.



NG 2D7D••••D-F3•
Safety locking switch, with separate actuator. With escape release button, lock and integrated control devices.

Dimensional drawings



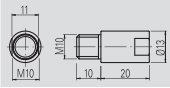
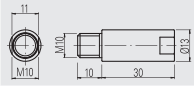
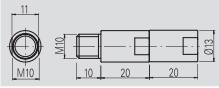
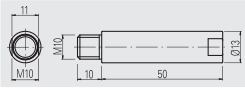
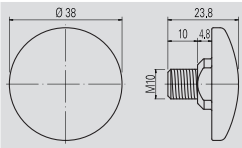
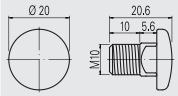
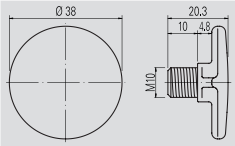
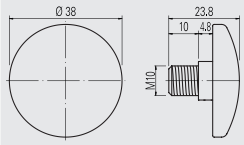


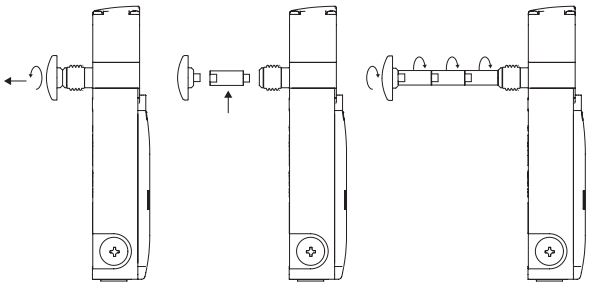
Sold separately as accessory

The NG series safety switch is also available in other versions. For further information see page 169.

Accessories

Extensions for release button

Article	Description	Drawing
VN NG-LP30	Metal extension for release button. For max. wall thickness of 30 mm	
VN NG-LP40	Metal extension for release button. For max. wall thickness of 40 mm	
VN NG-LP50	Metal extension for release button. For max. wall thickness of 50 mm	
VN NG-LP60	Metal extension for release button. For max. wall thickness of 60 mm	
VN NG-ERB	Red metal release button	
VN NG-ERC	Compact red metal release button	
VN NG-ERP	Red plastic release button	
VN NG-ERX	AISI 316 stainless steel release button, unpainted. Guarantees a high resistance against corrosion and aggressive cleaning	



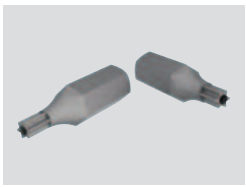
- Metal extensions can be combined with one another to achieve the desired length.
- Do not exceed an overall length of 500 mm between the release button and the switch.
- Use medium-strength thread locker to secure the extensions.

Adhesive labels for escape release button

Polycarbonate yellow adhesive, rectangular, 300 x 32 mm, red inscription. It has to be fixed on the internal part of the jamb and helps finding the escape release button.

Article	Description and language	
VF AP-A1AGR01	PREMERE PER USCIRE	ita
VF AP-A1AGR02	PUSH TO EXIT	eng
VF AP-A1AGR04	ZUM ÖFFNEN DRÜCKEN	deu
VF AP-A1AGR05	POUSSER POUR SORTIR	fra
VF AP-A1AGR06	PULSAR PARA SALIR	spa
VF AP-A1AGR07	НАЖАТЬ ДЛЯ ВЫХОДА	rus
VF AP-A1AGR08	NACISNĄĆ ABY WYJŚĆ	pol
VF AP-A1AGR09	PRESSIONAR PARA SAIR	por

Bits for safety screws



Bits for safety screws with pin, with ¼" hexagonal connection.

Article	Description
VF VAIT1T25	Bits for M5 screws with Torx T25 fitting
VF VAIT1T30	Bits for M6 screws with Torx T30 fitting

All values in the drawings are in mm

Accessories See page 349

➔ The 2D and 3D files are available at **www.pizzato.com**

P-KUBE Krome safety handles for NG and NS series switches

Description

Pizzato Elettrica is revolutionising the concept of safety handles, with the launch of the **P-KUBE Krome** series to the market.

This product series combines the characteristics of a robust handle for safety enclosures, with an ergonomic, rounded grip and customisable functions for the customer, with various illuminated signalling options, to reflect the state of the guard, or other operating conditions the manufacturer wishes to indicate. The new handles also allow integration of a control device (e.g. a button), directly in the grip.

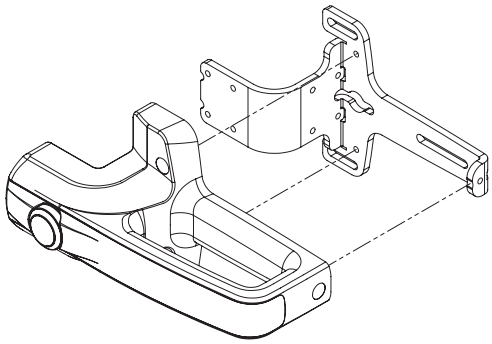
The P-KUBE Krome safety handles are a built-in and innovative solution for machine manufacturers who, with a single product and wiring harness, can optimise the cost of components, by eliminating peripheral control boxes and illuminated signalling columns, and implementing aesthetically pleasing and exclusive guards – without compromising on the quality and reliability offered by Pizzato products.

Integrated control device

In the grip of the P-KUBE Krome handle, a spring-return button with 1NO contact can be integrated. This can be illuminated with a LED, and thus allows interaction with the machinery; for example to request guard opening, or transmit a reset command. The button is available in white, red, green, yellow, blue, and black.

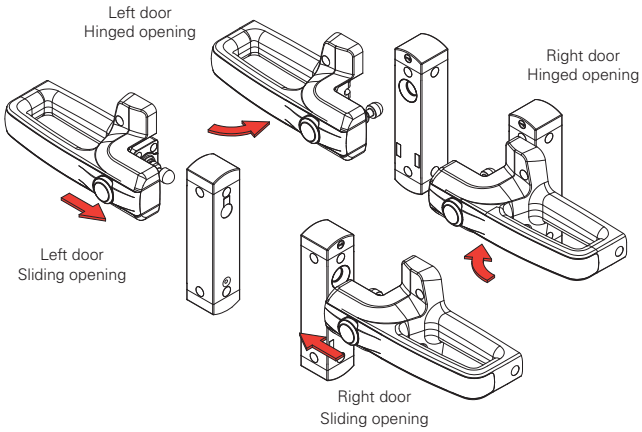
Robustness

The internal fixing plate is made of painted steel, and 5 mm thick, to ensure locking system robustness, and increased service life.



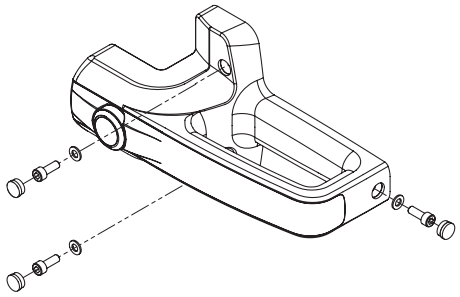
Adaptability and flexibility

The same handle can be used on both hinged and sliding doors, with opening both on the right and on the left, simply by fixing the actuator on different levels.



Protection against tampering

The P-KUBE Krome handle is supplied complete with snap-on protection caps to be applied to the holes of the fixing screws, so as to prevent access: therefore, standard screws can be used instead of tamper-proof screws, ensuring safety against deliberate tampering on the device. The caps also prevent the accumulation of soiling and facilitate the cleaning of the handle.



Chrome-plated or illuminated grip

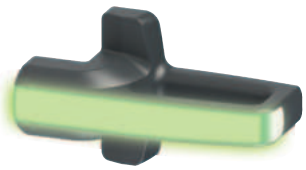
The grip is available with front strip in two finishes: satin chrome, and illuminated white. In the second version, the grip can be illuminated using RGB LED technology.

The modern, ergonomic design, combined with fully concealed fixing screws and wiring, allows implementation of machines and guards with particularly pleasing aesthetics.

Available versions

Thanks to the wide range of configurations available, the P-KUBE Krome safety handle can be ordered in the version that best suits the user's needs. Customization options apply to the grip, which can be supplied with or without a control device, or with or without RGB LED lighting. This feature allows you to find the most suitable product for a specific application or to diversify the handles that are installed on the same system, depending on the needs of machine designers and installers.

- Without control device
- Satin chrome grip non-illuminated



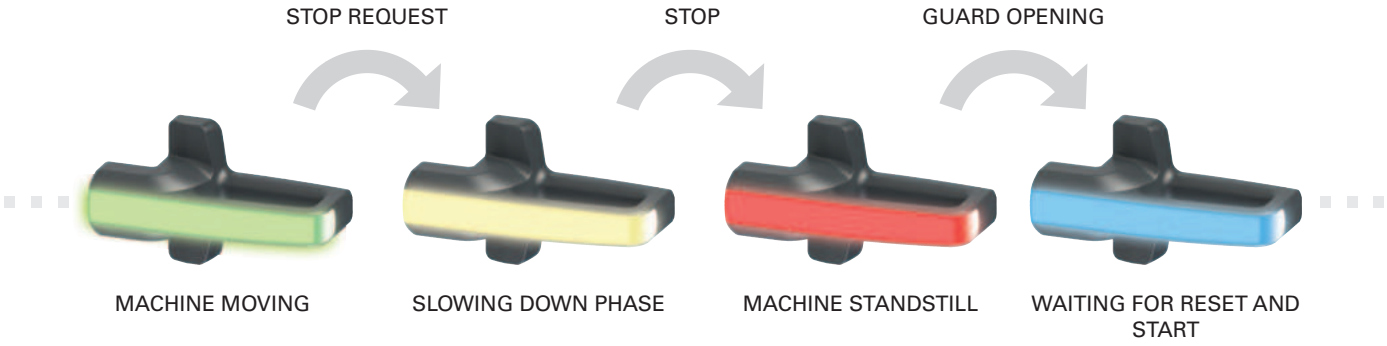
- Without control device
- White grip, can be illuminated with RGB LEDs

- With control device, can be illuminated
- Satin chrome grip non-illuminated

- With control device, can be illuminated
- White grip, can be illuminated with RGB LEDs

Customisable multicoloured illumination

The P-KUBE Krome handle, with illuminated grip, allows the machine manufacturer to locally signal the state of the guard by using various colours, and fully customisable sequences. Thanks to RGB LED technology, the handle illumination is visible from a large distance; even in brightly-lit environments. The device illuminates in colours: green, yellow, red, blue, white, purple, light blue.



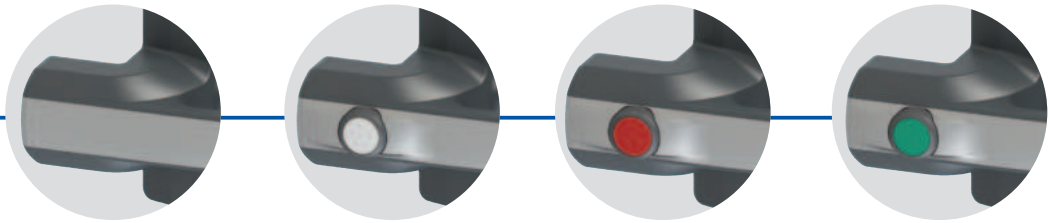
Connections

The electrical connections are made through a cable that comes out at the back of the device and can therefore be easily housed inside the frame of the guard, so as to make it completely invisible. This feature has a double advantage: contributing to the aesthetics of the machine and ensuring that the cable is protected from damage and tampering.
The P-KUBE Krome handle is available with PVC cable connections or with cable and integrated M12 connector.

P-KUBE Krome safety handles for NG and NS series switches

Selection diagram

CONTROL DEVICE AND CUSTOMISATIONS

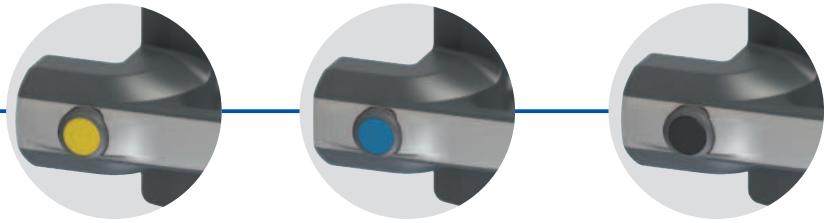


000
Without control device

001
Spring-return flush button
1NO white
with LED

002
Spring-return flush button
1NO red
with LED

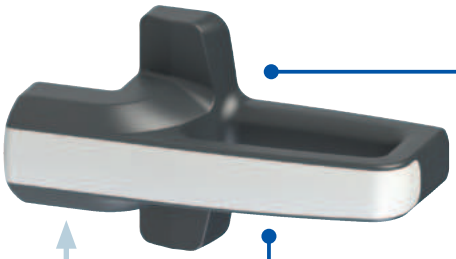
003
Spring-return flush button
1NO green
with LED



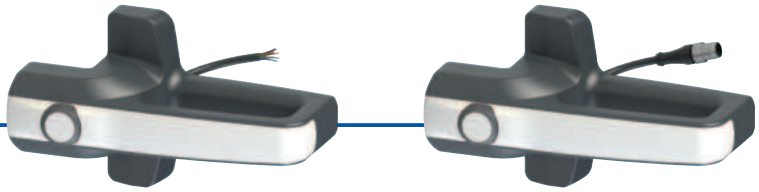
004
Spring-return flush button
1NO yellow
with LED

005
Spring-return flush button
1NO blue
with LED

008
Spring-return flush button
1NO black



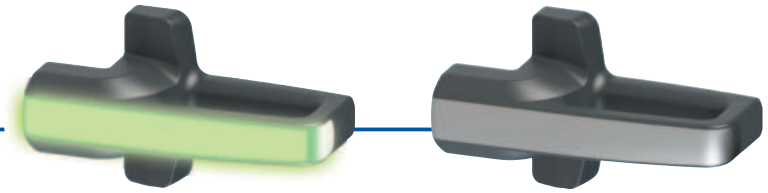
CONNECTIONS



N0.5 ... N10 / H0.5 ... H10
PVC cable / PUR cable

M0.2 ... M3
with cable and M12 connector

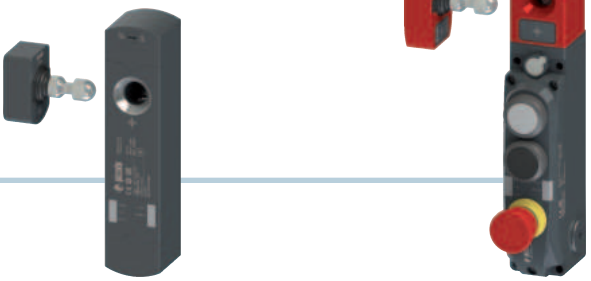
GRIP



1B
White grip, can be illuminated
with individually-controlled RGB LEDs

9A
Satin chrome grip
non-illuminated

TYPE OF SWITCH



S
For NS series switches

G
For NG series switches

product option

Product sold separately

Code structure

Attention! The feasibility of a code number does not mean the effective availability of a product. Please contact our sales office.

article: **AN S1B000A** — options: **-PN3-X**

Device type	
S	For NS series switches
G	For NG series switches

Note: the switches and their actuators must be purchased separately.

Grip	
1B	White grip, can be illuminated with multicolor RGB LEDs supply voltage 24 Vdc
9A	Satin chrome grip non-illuminated

Control device and customisations	
000	Without control device
001	Spring-return flush button 1NO white with LED
002	Spring-return flush button 1NO red with LED
003	Spring-return flush button 1NO green with LED
004	Spring-return flush button 1NO yellow with LED
005	Spring-return flush button 1NO blue with LED
008	Spring-return flush button 1NO black

1NC, 1NO+1NC, 2NC or 2NO contacts available on request.

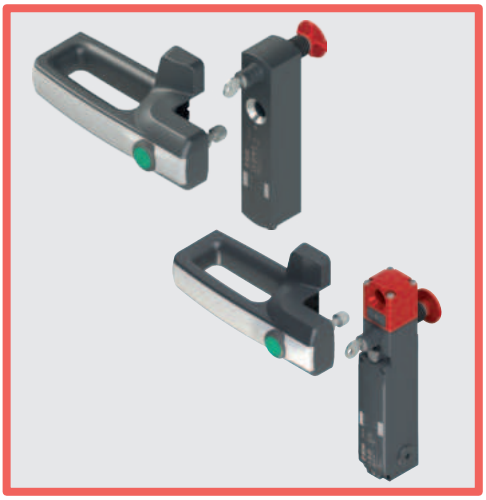
Other control devices on request, see page 185.

Metal fixing plate	
	painted steel (standard)
X	stainless steel (only for AN S••••••)

Cable type and connection	
M0.2	PVC cable, IEC 60332-1-2 oil resistant, length 0.15 m and M12 connector (standard)
M0.5	PVC cable, IEC 60332-1-2 oil resistant, length 0.5 m and M12 connector
...	...
M3	PVC cable, IEC 60332-1-2 oil resistant, length 3 m and M12 connector
N0.5	PVC cable, IEC 60332-1-2 oil resistant, length 0.5 m
...	...
N3	PVC cable, IEC 60332-1-2 oil resistant, length 3 m (standard)
...	...
N10	PVC cable, IEC 60332-1-2 oil resistant, length 10 m
H0.5	PUR cable, halogen free, length 0.5 m
...	...
H3	PUR cable, halogen free, length 3 m (standard)
...	...
H10	PUR cable, halogen free, length 10 m

Output direction, connections	
P	rear output

P-KUBE Krome safety handles for NG and NS series switches



Main features

- Modern and ergonomic design
- Versions with integrated RGB LEDs, for local signalling of guard state
- Customisable multicoloured illumination
- Illuminated control button integrated into grip
- Grip with different finishes
- Compatible with NG and NS series safety locking switches with RFID technology

Quality marks:

UL approval: E131787
EAC approval: RU Д-IT.PA07.B.37848/24

Features approved by UL

Enviromental ratings:
Type 4X, 12, 13 (models without control component).
Type 1 (models with control component).

Electrical ratings:
Main rating (LED supply): 24 Vdc Class 2, 75 mA.
Secondary ratings (Contacts ratings control component):
Silver contacts: 24 Vac Class 2, 1 A, Pilot Duty
24 Vdc Class 2, 0.27 A, Pilot Duty
Golden contacts: 24 Vdc Class 2, 100 mA

The models provided with M12 connector may be provided with the mating-connectors-part (with cord attached).

Technical data

Materials
Internal fixing plate in steel, oven-cured powder-coated.
Glass fibre reinforced technopolymer grip, self-extinguishing and shock-proof.

Electrical cables
Integrated mobile installation cable 8 x 0.25 mm² or 5 x 0.25 mm².
Versions with 3 m integrated cable, other lengths 0.5 to 10 m on request.
Versions with 0.15 m cable length and M12 connector, other lengths 0.15 … 3 m available on request.

General data

Protection degree	
Versions with control device:	IP65 acc. to EN 60529
Versions without control device:	IP67 acc. to EN 60529 IP69K acc. to ISO 20653
Ambient temperature:	-20°C ... +50°C
Storage temperature:	-40°C ... +75°C
Mission time:	20 years

Power supply electrical data

Rated operating voltage U_e:	24 Vdc ± 15%
Operating current at U_e voltage:	75 mA max
External protection fuse:	1 A type Gg or equivalent device

Electrical data of RGB LED control inputs

Rated operating voltage U_{e1}:	24 Vdc
Operating current at U_{e1} voltage:	5 mA
RGB LED life:	min. 100,000 hours at rated voltage and +25 °C ambient temperature

Technical data, spring return button

Mechanical endurance:	1 million operating cycles
Actuating force:	4 N min, 100 N max
Material of the contacts:	silver contacts
Contact type:	Self-cleaning contacts with double interruption
Thermal current I_{th2}:	1 A
Rated insulation voltage U_{i2}:	32 Vac/dc
Rated impulse withstand voltage U_{imp2}:	1.5 kV
LED supply voltage:	24 Vdc ± 15%
Single LED supply current:	10 mA
Utilization category of the contact block:	DC13; U_{e2}=24 Vdc, I_{e2}=0.55 A

In compliance with standards:
For articles with integrated electrical parts:
IEC 60947-5-1, EN 60947-5-1, IEC 60947-1, EN 60947-1, IEC 60529, EN 60529, EN IEC 63000, UL 508, CSA C22.2 No. 14.

Compliance with the requirements of:
For articles with integrated electrical parts:
Low Voltage Directive 2014/35/EU,
EMC Directive 2014/30/EU.
RoHS Directive 2011/65/EU.

Selection table for handles

Connection cable not necessary

	With satin chrome grip, for NS series switches	With satin chrome grip, for NG series switches
		
Without control device	AN S9A000A	AN G9A000A

With 3 m long PVC cable

	With satin chrome grip, for NS series switches	With satin chrome grip, for NG series switches	With illuminated grip (white), for NS series switches	With illuminated grip (white), for NG series switches
				
Without control device	/	/	AN S1B000A-PN3	AN G1B000A-PN3
With spring-return button, 1NO, white, illuminated	AN S9A001A-PN3	AN G9A001A-PN3	AN S1B001A-PN3	AN G1B001A-PN3
With spring-return button, 1NO, red, illuminated	AN S9A002A-PN3	AN G9A002A-PN3	AN S1B002A-PN3	AN G1B002A-PN3
With spring-return button, 1NO, green, illuminated	AN S9A003A-PN3	AN G9A003A-PN3	AN S1B003A-PN3	AN G1B003A-PN3
With spring-return button, 1NO, yellow, illuminated	AN S9A004A-PN3	AN G9A004A-PN3	AN S1B004A-PN3	AN G1B004A-PN3
With spring-return button, 1NO, blue, illuminated	AN S9A005A-PN3	AN G9A005A-PN3	AN S1B005A-PN3	AN G1B005A-PN3
With spring-return button, 1NO, black, non-illuminated	AN S9A008A-PN3	AN G9A008A-PN3	AN S1B008A-PN3	AN G1B008A-PN3

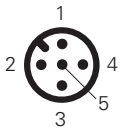
With 0.15 m long PVC cable and M12 connector

	With satin chrome grip, for NS series switches	With satin chrome grip, for NG series switches	With illuminated grip (white), for NS series switches	With illuminated grip (white), for NG series switches
				
Without control device	/	/	AN S1B000A-PM0.2	AN G1B000A-PM0.2
With spring-return button, 1NO, white, illuminated	AN S9A001A-PM0.2	AN G9A001A-PM0.2	AN S1B001A-PM0.2	AN G1B001A-PM0.2
With spring-return button, 1NO, red, illuminated	AN S9A002A-PM0.2	AN G9A002A-PM0.2	AN S1B002A-PM0.2	AN G1B002A-PM0.2
With spring-return button, 1NO, green, illuminated	AN S9A003A-PM0.2	AN G9A003A-PM0.2	AN S1B003A-PM0.2	AN G1B003A-PM0.2
With spring-return button, 1NO, yellow, illuminated	AN S9A004A-PM0.2	AN G9A004A-PM0.2	AN S1B004A-PM0.2	AN G1B004A-PM0.2
With spring-return button, 1NO, blue, illuminated	AN S9A005A-PM0.2	AN G9A005A-PM0.2	AN S1B005A-PM0.2	AN G1B005A-PM0.2
With spring-return button, 1NO, black, non-illuminated	AN S9A008A-PM0.2	AN G9A008A-PM0.2	AN S1B008A-PM0.2	AN G1B008A-PM0.2

Note: To order a product with PUR cable, replace the letter N or M with the letter H in the order codes shown above.

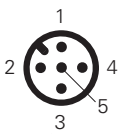
P-KUBE Krome safety handles for NG and NS series switches

Electrical connections



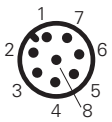
Versions with button
articles AN •9A••••

Pin	Cable colour	Connection
1	brown	Supply to white button LED +24 Vdc
2	white	Supply to white button LED 0 V
3	blue	Disconnected
4	black	Button NO contact
5	grey	Button NO contact



Versions with illuminated grip
articles AN •1B000•

Pin	Cable colour	Connection
1	brown	Supply input +24 Vdc
2	white	Supply input 0 Vdc
3	blue	Control input blue (B) +24 Vdc
4	black	Control input red (R) +24 Vdc
5	grey	Control input green (G) +24 Vdc



Versions with button and illuminated grip
articles AN •1B••••

Pin	Cable colour	Connection
1	white	Supply input 0 Vdc
2	brown	Supply input +24 Vdc
3	green	Control input green (G) +24 Vdc
4	yellow	LED power supply for button lighting +24 Vdc
5	grey	Button NO contact
6	pink	Button NO contact
7	blue	Control input blue (B) +24 Vdc
8	red	Control input red (R) +24 Vdc

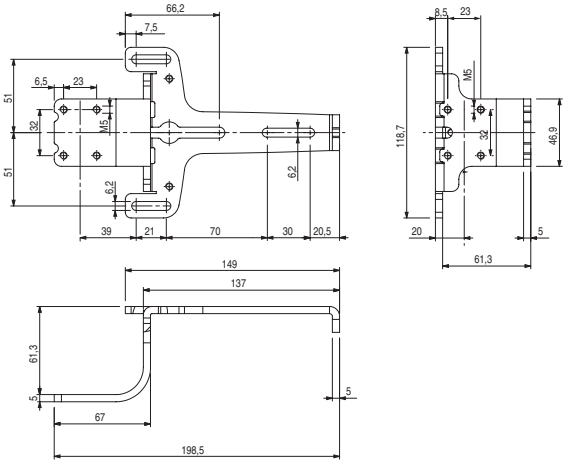
LED grip lighting combinations

R	G	B	Colour	R	G	B	Colour
0	0	0		1	1	0	
1	0	0		1	0	1	
0	1	0		0	1	1	
0	0	1		1	1	1	

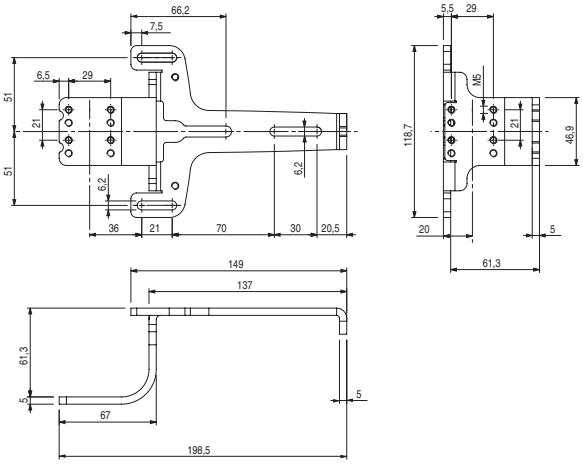
0 = colour control input off, 1 = colour control input on.

Dimensional drawings

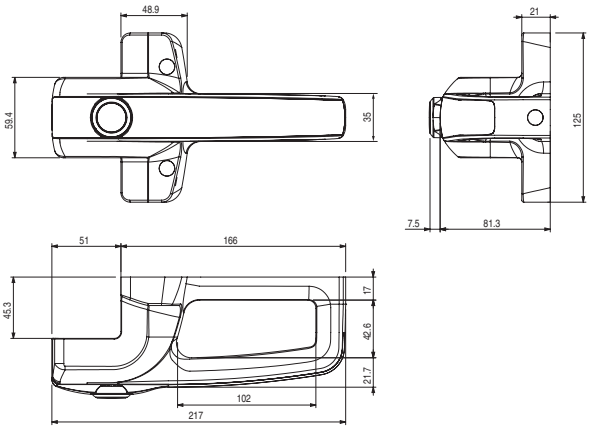
Internal fixing plate (articles AN S••••••)



Internal fixing plate (articles AN G••••••)

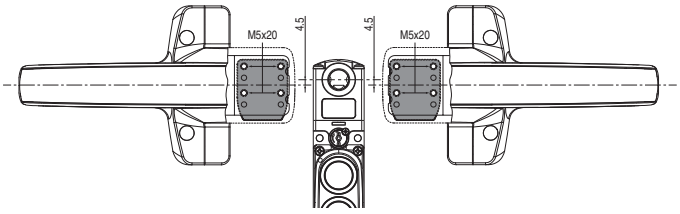


Grip

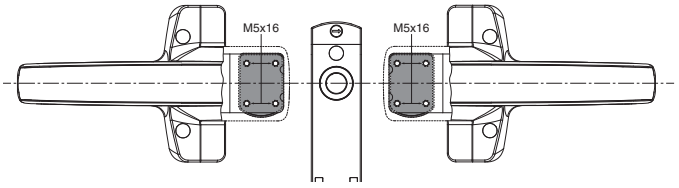


Switch-actuator alignment

Articles AN G••••••



Articles AN S••••••



All values in the drawings are in mm

Accessories See page 349

→ The 2D and 3D files are available at **www.pizzato.com**

Notes

LK S lock-out device for NS series switches

Description

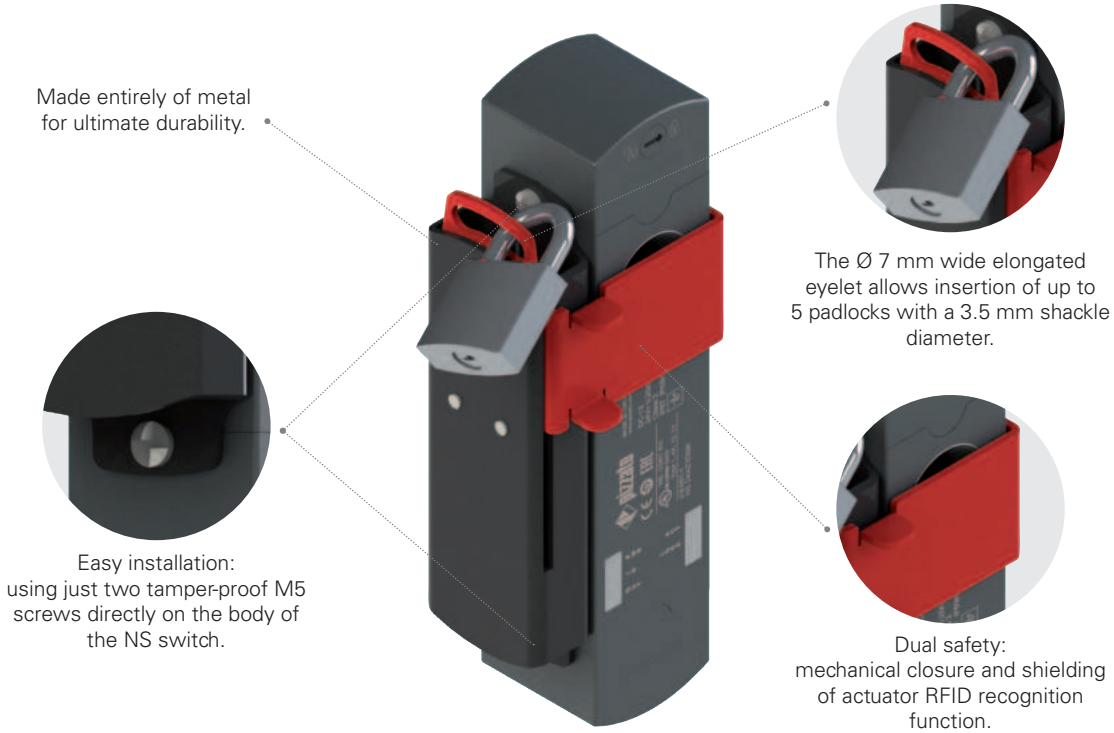
Article	Description
LK S1D001	Lock-out device for NS series switches, mounting on the right side of the switch
LK S1S001	Lock-out device for NS series switches, mounting on the left side of the switch

The range of P-KUBE Krome safety handles is completed by the lock-out device for NS series switches with solenoid and RFID technology. The device has a full metal design and is attached laterally to the holes on the NS device, without any auxiliary fixing plate or support.

The front slider, in addition to mechanically closing the actuator entry hole, also functions as a shield for the RFID receiver antenna on the NS switch; thus ensuring an additional level of protection against accidental closure of the guard and untimely machine restart. This is particularly effective, for example, for machines with an installed actuator with low coding level, making any attempt to bypass the switch impossible.

When the slider is lifted, a Ø 7 mm wide elongated eyelet emerges on the top of the device, allowing insertion of up to 5 padlocks.

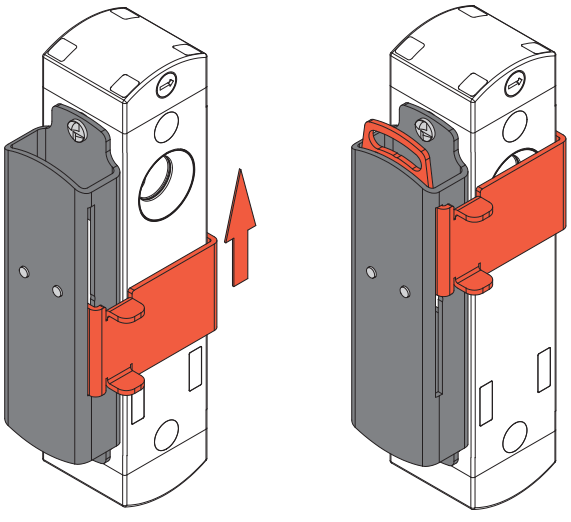
General data



Error-proof operation

To prevent unintentional guard closure, simply move the red door upwards so that the actuator entry hole is fully covered, and the pin cannot be inserted.

Before entering the danger zone, each operator must insert his or her own personal padlock in the lock-out slot. This means that the lock-out device can be unlocked only once all padlocks have been removed; i.e., once all operators have exited the danger zone.

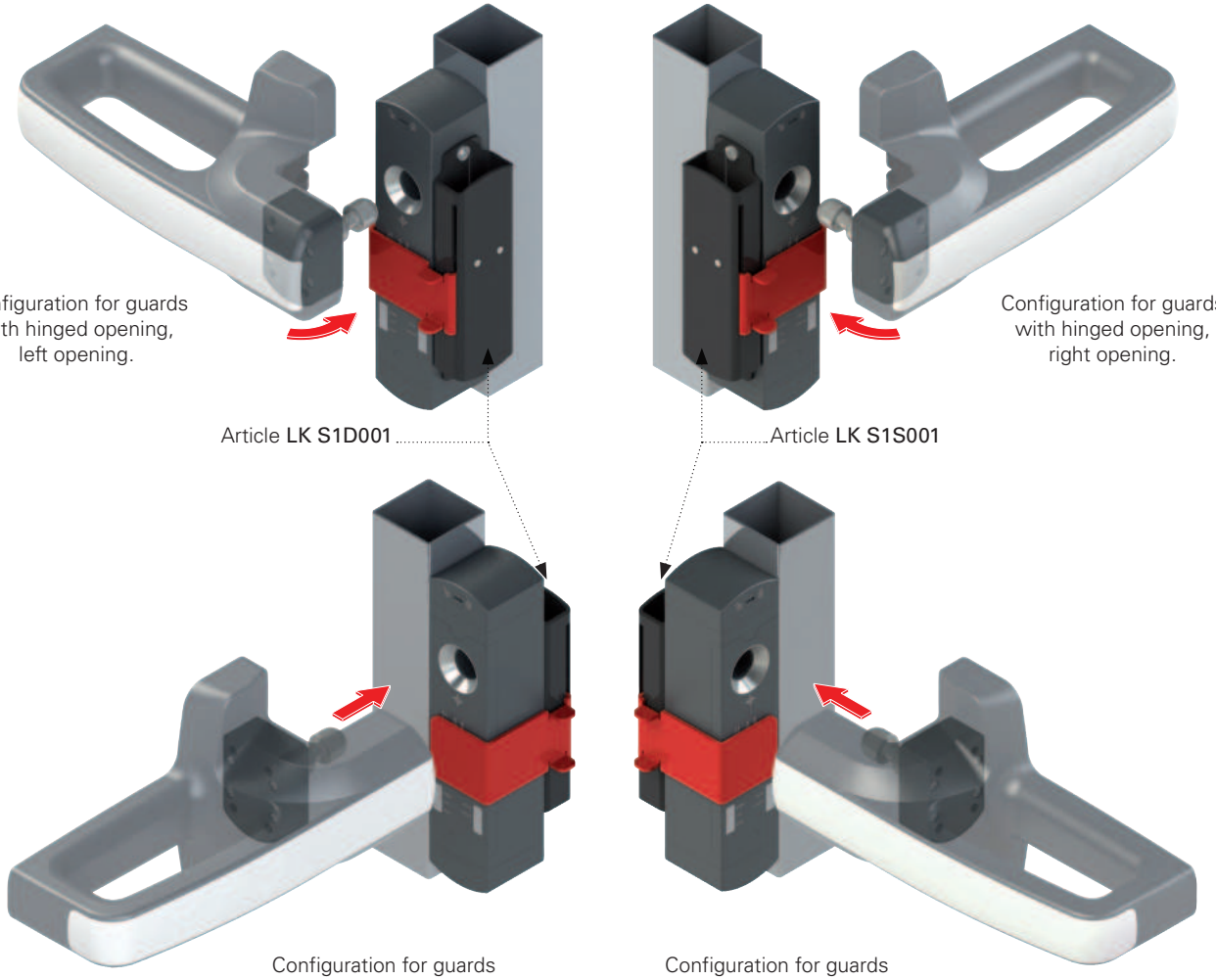


Lock-out disabled

Lock-out enabled

Maximum adaptability and compatibility

The precise engineering of the LK S lock out device has enabled implementation of a highly versatile product, able to easily adapt to all potential configurations of guards on which an NS series switch is used.
The unique shape of the slider that seals the actuator hole allows the LK S lock out device to be used on both hinged and sliding guards, on both left and right.
The lock-out and interlock switch are designed and manufactured for ideal compatibility with the new P-KUBE Krome handles by Pizzato Elettrica; allowing implementation of robust and functional protection systems, with an innovative aesthetic impact.



Configuration for guards with hinged opening, left opening.

Article **LK S1D001**

Article **LK S1S001**

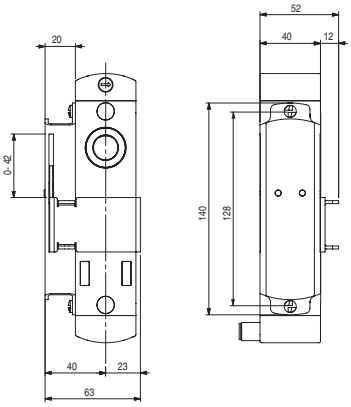
Configuration for guards with hinged opening, right opening.

Configuration for guards with sliding opening, left opening.

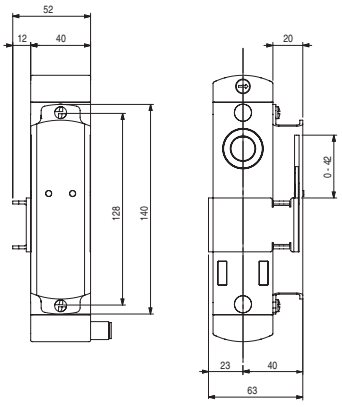
Configuration for guards with sliding opening, right opening.

Dimensional drawings

Article **LK S1S001**



Article **LK S1D001**



All values in the drawings are in mm

Accessories See page 349

➔ The 2D and 3D files are available at **www.pizzato.com**

AP G1Z-000Z lock-out device for NG series switches

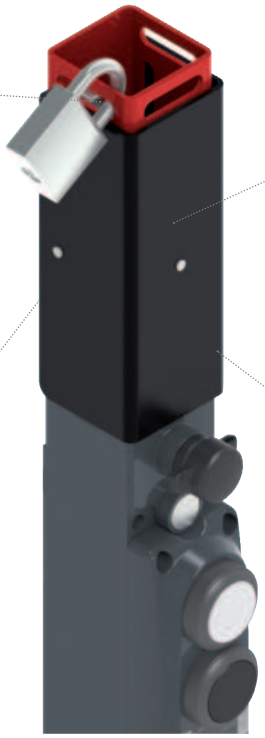
Description

Article	Description
AP G1Z-000Z	Lock-out device for NG series switches

Lock-out device made entirely of metal to be installed with NG series switches with solenoid and RFID technology, compatible with the P KUBE 2 and P KUBE Krome series safety handles.
To prevent unintentional guard closure, simply move the black slider down so that the actuator entry hole is fully covered. When the slider is lowered, a plate with Ø 7 mm holes emerges on the top of the device, allowing insertion of up to 9 padlocks.
The slider also serves as a shield for the RFID receiver antenna on the NG switch.

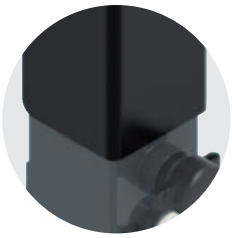
General data

The 7 mm diameter holes allow up to 9 padlocks to be used simultaneously.



Made entirely of metal for ultimate durability.

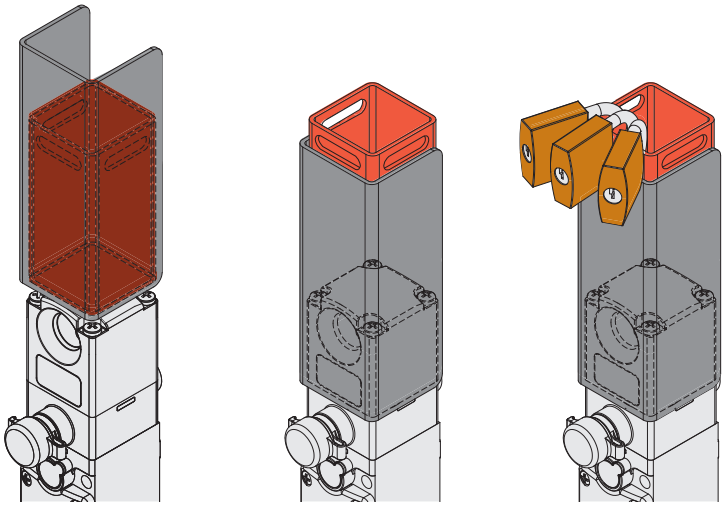
Easy installation:
installation with only 2 screws, suitable for guards with hinged or sliding opening, without having to change the direction of installation.



Dual safety:
mechanical closure and shielding of actuator RFID recognition function.

Error-proof operation

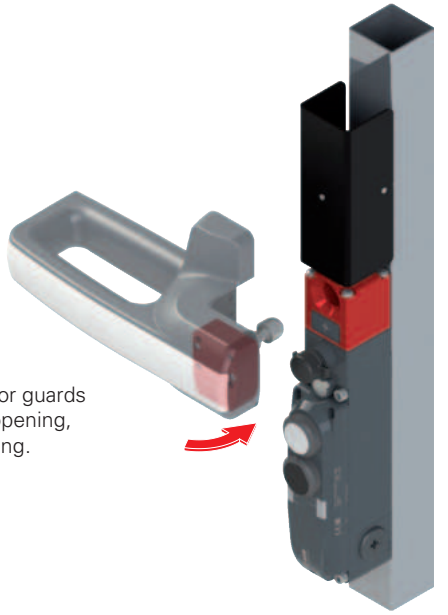
With a single operation, the lock-out device can close the centring hole in the NG switch as well as shield the RFID recognition system for detecting the actuator. Accidental closing of the guard is thereby prevented by inhibiting both the mechanical locking of the door and the electrical switching of the switch contacts.



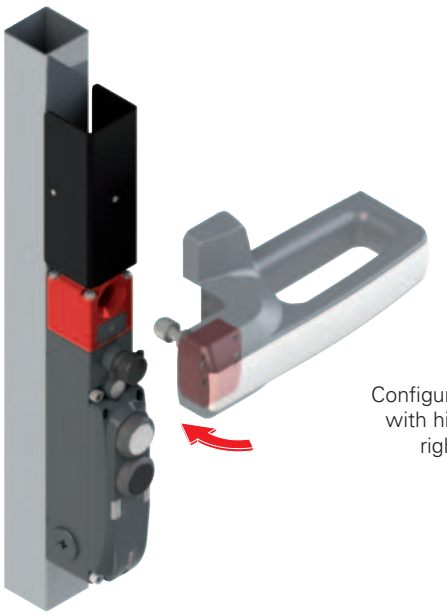
Maximum adaptability and compatibility

The symmetry of the AP G1Z-000Z lock-out device allows it to be used in all possible configurations of guards on which a switch of the NG series is used, without any type of adaptation and any modification to the mounting position.
The unique shape of the slider that seals the actuator hole allows the AP G1Z-000Z lock out device to be used on both hinged and sliding guards, on both left and right.
The lock-out and interlock switch are designed and manufactured for ideal compatibility with the new P-KUBE Krome handles by Pizzato Elettrica; allowing implementation of robust and functional protection systems, with an innovative aesthetic impact.

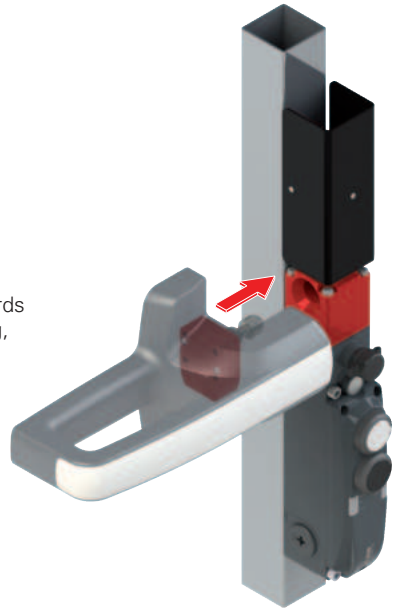
Configuration for guards with hinged opening, left opening.



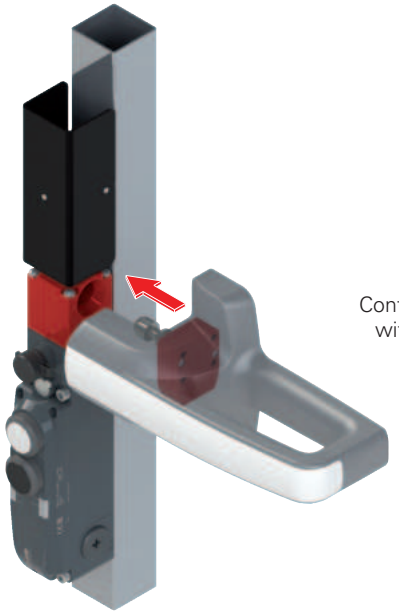
Configuration for guards with hinged opening, right opening.



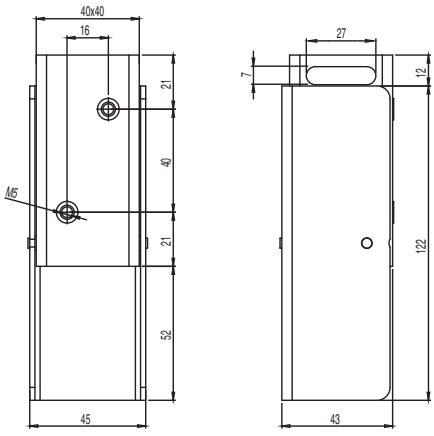
Configuration for guards with sliding opening, left opening.



Configuration for guards with sliding opening, right opening.



Dimensional drawings



All values in the drawings are in mm

Accessories See page 349

➔ The 2D and 3D files are available at **www.pizzato.com**

P-KUBE Smart safety handles for ST series RFID sensors

Description

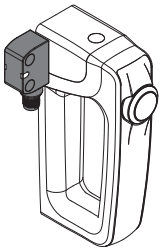
P-KUBE Smart safety handle can be used together with the RFID safety sensors of the ST series to create a modern and effective interlock system for all guards of machines without inertia.

This product series combines the characteristics of a robust handle for safety enclosures, with an ergonomic, rounded grip and customisable functions for the customer, with various illuminated signalling options, to reflect the state of the guard, or other operating conditions the manufacturer wishes to indicate.

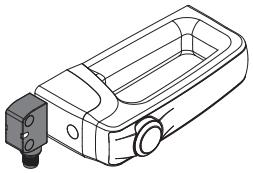
Depending on user needs, the new handles also allow integration of a control device (e.g. a button), directly in the grip.

Adaptability and flexibility

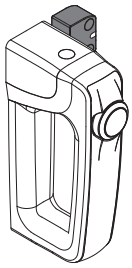
The same article code can be used both on hinged doors and sliding doors, with an opening both on the right and on the left side. Furthermore, it is possible to install the handle with horizontal or vertical grip, so that it can also be mounted on doors or compact guards along the external frame.



Vertical mounting with sensor on the left side



Horizontal mounting

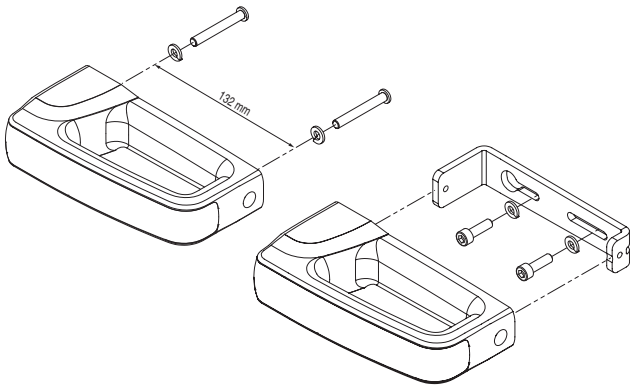


Vertical mounting with sensor on the right side

Double fixing possibility

For applications on light or compact guards, it is possible to order the version with fixing directly on the handle using the two internal threaded inserts.

In the case of application on heavier guards, it is possible to fix the handle through an internal 5mm auxiliary plate, made of painted steel, to guarantee strength and long duration.



Chrome-plated or illuminated grip

The grip is available with front strip in two finishes: satin chrome, and illuminated white. In the second version, the grip can be illuminated using RGB LED technology.

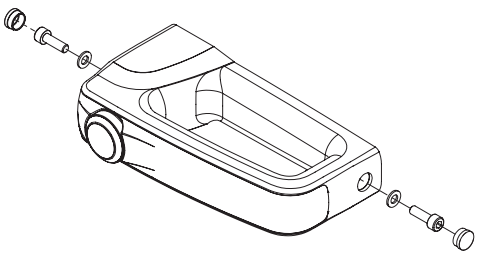
The modern, ergonomic design, combined with fully concealed fixing screws and wiring, allows implementation of machines and guards with particularly pleasing aesthetics.

Integrated control device

In the grip of the P-KUBE Smart handle, a spring-return button with 1NO contact can be integrated. This can be illuminated with a LED, and thus allows interaction with the machinery; for example to request machine stop, or transmit a reset command. The button is available in white, red, green, yellow, blue, and black.

Protection against tampering

The P-KUBE Smart handle is supplied complete with snap-on protection caps to be applied to the holes of the fixing screws, so as to prevent access: therefore, standard screws can be used instead of tamper-proof screws, ensuring safety against deliberate tampering on the device. The caps also prevent the accumulation of soiling and facilitate the cleaning of the handle.



Connections

The electrical connections are made through a cable that comes out at the back of the device and can therefore be easily housed inside the frame of the guard, so as to make it completely invisible. This feature has a double advantage: contributing to the aesthetics of the machine and ensuring that the cable is protected from damage and tampering.

The P-KUBE Smart handle is available with PVC cable connections or with cable and integrated M12 connector.

Available versions

Thanks to the wide range of configurations available, the P-KUBE Smart safety handle can be ordered in the version that best suits the user's needs. Customization options apply to the grip, which can be supplied with or without a control device, or with or without RGB LED lighting. This feature allows you to identify the most suitable product for a specific application or to diversify the handles that are installed on the same system, depending on the needs of machine designers and installers.

- Without control device
- Satin chrome grip non-illuminated

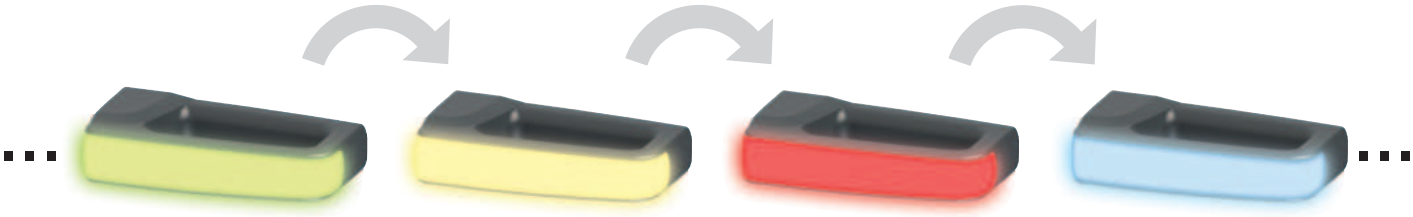
- Without control device
- White grip, can be illuminated with RGB LEDs

- With control device, can be illuminated
- Satin chrome grip non-illuminated

- With control device, can be illuminated
- White grip, can be illuminated with RGB LEDs

Customisable multicoloured illumination

The P-KUBE Smart handle, with illuminated grip, allows the machine manufacturer to locally signal the state of the guard by using various colours, and fully customisable sequences. Thanks to RGB LED technology, the handle illumination is visible from a large distance; even in brightly-lit environments. The device illuminates in colours: green, yellow, red, blue, white, purple, light blue.



MACHINE MOVING

MALFUNCTIONS

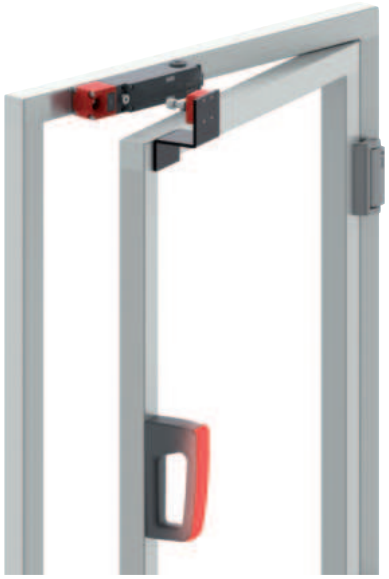
MACHINE STANDSTILL

WAITING FOR RESET AND START

Universal handle

The P-KUBE Smart handle is also available in the version without RFID tag, so that it can be used as a simple handle to open a guard, regardless of the type of safety switch with which the door interlock is made of.

In this configuration, it is possible to use the versions with illuminated grip, to create an integrated visual signal system without the need to install further devices on board of the machine.

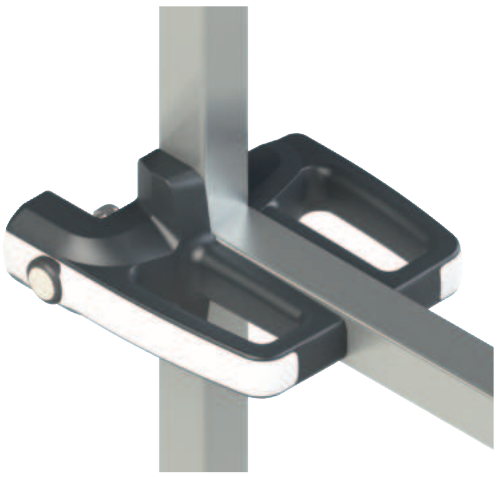


Compatible with P-KUBE Krome

Designed with the same handle size and the same interaxle spacings for the fixing holes of the inner plate, the P-KUBE Smart series can be used as inner handle in guards using the P-KUBE Krome safety handle for NS and NG series RFID saftey switches with lock.

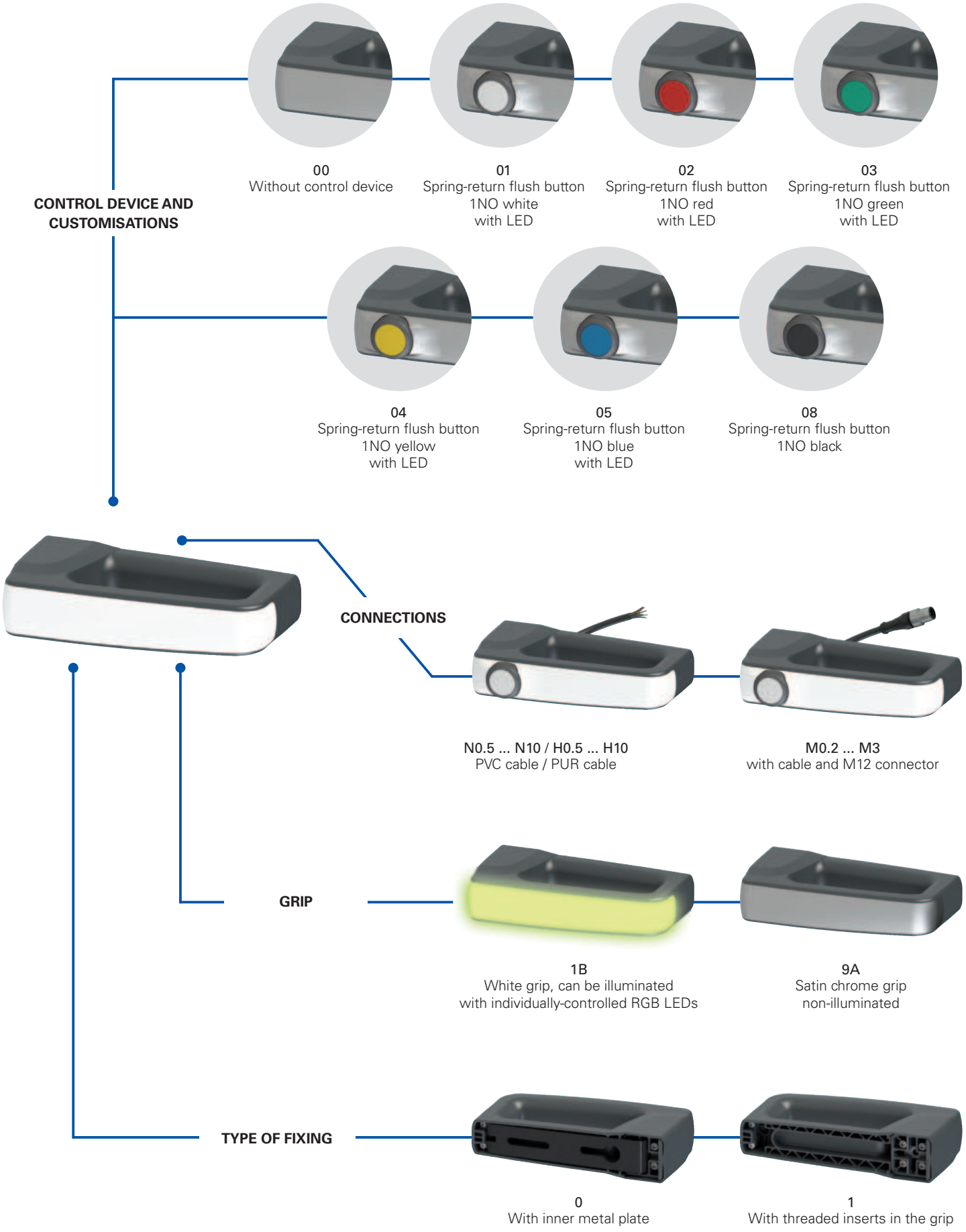
The mounting turns out to be practical and quick, as the two handles can be fixed by using only two holes passing through the frame and two screws of adequate length.

All these elements put together form a system with uniform lines and with aesthetic continuity between the inner and outer handle.



P-KUBE Smart safety handles for ST series RFID sensors

Selection diagram



product option

Product sold separately

Code structure

Attention! The feasibility of a code number does not mean the effective availability of a product. Please contact our sales office.

article / options

ANT1B000A1-PN3

Device type

T	For ST series RFID sensors

Note: the sensors must be purchased separately.

Grip

1B	White grip, can be illuminated with multi-color RGB LEDs supply voltage 24 Vdc
9A	Satin chrome grip non-illuminated

Type of fixing

0	With inner metal plate
1	On the grip with threaded inserts

Control device and customisations

00	Without control device
01	Spring-return flush button 1NO white with LED
02	Spring-return flush button 1NO red with LED
03	Spring-return flush button 1NO green with LED
04	Spring-return flush button 1NO yellow with LED
05	Spring-return flush button 1NO blue with LED
08	Spring-return flush button 1NO black

1NC, 1NO+1NC, 2NC or 2NO contacts available on request.
Other control devices available on request.
For further information contact our technical department.

RFID coding

Z	Without RFID tag
0	With RFID tag with low coding level The ST sensor identifies any RFID tag of type 0
1	With RFID tag with high coding level The ST sensor identifies one single RFID tag of type 1

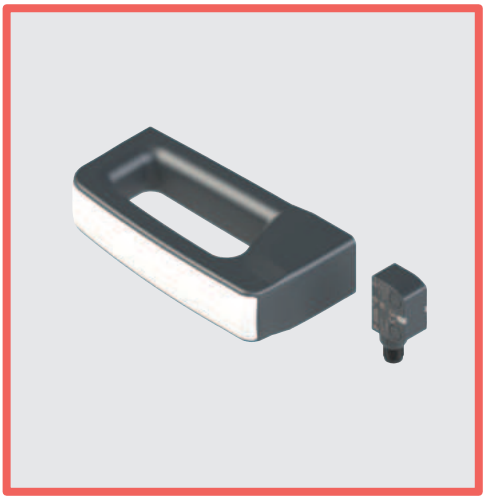
Cable type and connection

M0.2	PVC cable, IEC 60332-1-2 oil resistant, length 0.15 m and M12 connector (standard)
M0.5	PVC cable, IEC 60332-1-2 oil resistant, length 0.5 m and M12 connector
...	...
M3	PVC cable, IEC 60332-1-2 oil resistant, length 3 m and M12 connector
N0.5	PVC cable, IEC 60332-1-2 oil resistant, length 0.5 m
...	...
N3	PVC cable, IEC 60332-1-2 oil resistant, length 3 m (standard)
...	...
N10	PVC cable, IEC 60332-1-2 oil resistant, length 10 m
H0.5	PUR cable, halogen free, length 0.5 m
...	...
H3	PUR cable, halogen free, length 3 m (standard)
...	...
H10	PUR cable, halogen free, length 10 m

Output direction, connections

P	rear output

P-KUBE Smart safety handles for ST series RFID sensors



Main features

- Modern and ergonomic design
- Versions with integrated RGB LEDs, for local signalling of guard state
- Customisable multicoloured illumination
- Illuminated control button integrated into grip
- Possibility of application with horizontal or vertical handle
- Direct fixing on the grip or through solid inner plate
- Usable with ST series RFID safety sensors

Quality marks:

UL approval: E131787
TÜV SÜD approval: Z10 075157 0026 (in combination with ST series)
EAC approval: RU Д-IT.PA07.B.37848/24

Features approved by UL

Enviromental ratings:
Type 4X, 12, 13 (models without control component).
Type 1 (models with control component).

Electrical ratings:
Main rating (LED supply): 24 Vdc Class 2, 75 mA
Secondary ratings (Contacts ratings control component):
Silver contacts: 24 Vac Class 2, 1 A, Pilot Duty
24 Vdc Class 2, 0.27 A, Pilot Duty
Golden contacts: 24 Vdc Class 2, 100 mA

Accessory for series ST, ANT models.

Technical data

Materials
Internal fixing plate in steel, oven-cured powder-coated.
Glass fibre reinforced technopolymer grip, self-extinguishing and shock-proof.

Electrical cables
Integrated mobile installation cable 8 x 0.25 mm² or 5 x 0.25 mm².
Versions with 3 m integrated cable, other lengths 0.5 to 10 m on request.
Versions with 0.15 m cable length and M12 connector, other lengths 0.15 … 3 m available on request.

General data

Protection degree	
Versions with control device:	IP65 acc. to EN 60529
Versions without control device:	IP67 acc. to EN 60529 IP69K acc. to ISO 20653
Ambient temperature:	-20°C ... +50°C
Storage temperature:	-40°C ... +75°C
Mission time:	20 years

Power supply electrical data

Rated operating voltage U_e:	24 Vdc ± 15%
Operating current at U_e voltage:	60 mA max
External protection fuse:	1 A type Gg or equivalent device

Electrical data of RGB LED control inputs

Rated operating voltage U_{e1}:	24 Vdc
Operating current at U_{e1} voltage:	5 mA
RGB LED life:	min. 100,000 hours at rated voltage and +25 °C ambient temperature

Technical data, spring return button

Mechanical endurance:	1 million operating cycles
Actuating force:	4 N min, 100 N max
Material of the contacts:	silver contacts
Contact type:	Self-cleaning contacts with double interruption
Thermal current I_{th2}:	1 A
Rated insulation voltage U_{i2}:	32 Vac/dc
Rated impulse withstand voltage U_{imp2}:	1.5 kV
LED supply voltage:	24 Vdc ± 15%
Single LED supply current:	10 mA
Utilization category of the contact block:	DC13; U_{e2}=24 Vdc, I_{e2}=0.55 A

Actuation data

Assured operating distance S_{ao}:	11 mm
Assured release distance S_{ar}:	24 mm
Rated operating distance S_n:	15 mm
Rated release distance S_{nr}:	18.5 mm
Repeat accuracy:	≤ 10 % s_n
Differential travel:	≤ 20 % s_n
RFID transponder frequency:	125 kHz
Max. switching frequency:	1 Hz

In compliance with standards:
For articles with integrated electrical parts:
IEC 60947-5-1, EN 60947-5-1, IEC 60947-1, EN 60947-1, IEC 60529, EN 60529, EN IEC 63000, UL 508, CSA C22.2 No. 14.

Compliance with the requirements of:
For articles with integrated electrical parts:
Low Voltage Directive 2014/35/EU,
EMC Directive 2014/30/EU.
RoHS Directive 2011/65/EU.

Selection table for handles

With RFID at a high coding level for ST series sensors. Connection cable not necessary

	With satin chrome grip with fixing on internal metal plate	With satin chrome grip with fixing on the grip
		
Without control device	ANT9A000A1	ANT9A100A1

With 3 m long PVC cable and RFID at a high coding level for ST series sensors

	With satin chrome grip with fixing on internal metal plate	With satin chrome grip with fixing on the grip	With illuminated white grip with fixing on the internal metal plate	With illuminated white grip with fixing on the grip
				
Without control device	/	/	ANT1B000A1-PN3	ANT1B100A1-PN3
With spring-return button, 1NO, white, illuminated	ANT9A001A1-PN3	ANT9A101A1-PN3	ANT1B001A1-PN3	ANT1B101A1-PN3
With spring-return button, 1NO, red, illuminated	ANT9A002A1-PN3	ANT9A102A1-PN3	ANT1B002A1-PN3	ANT1B102A1-PN3
With spring-return button, 1NO, green, illuminated	ANT9A003A1-PN3	ANT9A103A1-PN3	ANT1B003A1-PN3	ANT1B103A1-PN3
With spring-return button, 1NO, yellow, illuminated	ANT9A004A1-PN3	ANT9A104A1-PN3	ANT1B004A1-PN3	ANT1B104A1-PN3
With spring-return button, 1NO, blue, illuminated	ANT9A005A1-PN3	ANT9A105A1-PN3	ANT1B005A1-PN3	ANT1B105A1-PN3
With spring-return button, 1NO, black, non-illuminated	ANT9A008A1-PN3	ANT9A108A1-PN3	ANT1B008A1-PN3	ANT1B108A1-PN3

With 0.15 m long PVC cable and M12 connector and RFID at a high coding level for ST series sensors

	With satin chrome grip with fixing on internal metal plate	With satin chrome grip with fixing on the grip	With illuminated white grip with fixing on the internal metal plate	With illuminated white grip with fixing on the grip
				
Without control device	/	/	ANT1B000A1-PM0.2	ANT1B100A1-PM0.2
With spring-return button, 1NO, white, illuminated	ANT9A001A1-PM0.2	ANT9A101A1-PM0.2	ANT1B001A1-PM0.2	ANT1B101A1-PM0.2
With spring-return button, 1NO, red, illuminated	ANT9A002A1-PM0.2	ANT9A102A1-PM0.2	ANT1B002A1-PM0.2	ANT1B102A1-PM0.2
With spring-return button, 1NO, green, illuminated	ANT9A003A1-PM0.2	ANT9A103A1-PM0.2	ANT1B003A1-PM0.2	ANT1B103A1-PM0.2
With spring-return button, 1NO, yellow, illuminated	ANT9A004A1-PM0.2	ANT9A104A1-PM0.2	ANT1B004A1-PM0.2	ANT1B104A1-PM0.2
With spring-return button, 1NO, blue, illuminated	ANT9A005A1-PM0.2	ANT9A105A1-PM0.2	ANT1B005A1-PM0.2	ANT1B105A1-PM0.2
With spring-return button, 1NO, black, non-illuminated	ANT9A008A1-PM0.2	ANT9A108A1-PM0.2	ANT1B008A1-PM0.2	ANT1B108A1-PM0.2

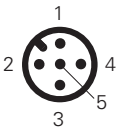
Note: To order a product with PUR cable, replace the letter N or M with the letter H in the order codes shown above.

P-KUBE Smart safety handles for ST series RFID sensors

Selection table for sensors

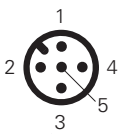
OS safety outputs	O signalling outputs	IS safety inputs	I programming inputs	EDM inputs	Programmable	with 0.2 m cable length and M12 connector	with cable	with M12 connector
2	1	2	1	-	•	ST GD420M0.2	ST GD420N•	ST GD420MP

Electrical connections



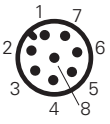
Versions with button articles ANT9A••••

Pin	Cable colour	Connection
1	brown	Supply to white button LED +24 Vdc
2	white	Supply to white button LED 0 V
3	blue	Disconnected
4	black	Button NO contact
5	grey	Button NO contact



Versions with illuminated grip articles ANT1B000•

Pin	Cable colour	Connection
1	brown	Supply input +24 Vdc
2	white	Supply input 0 Vdc
3	blue	Control input blue (B) +24 Vdc
4	black	Control input red (R) +24 Vdc
5	grey	Control input green (G) +24 Vdc



Versions with button and illuminated grip articles ANT1B••••

Pin	Cable colour	Connection
1	white	Supply input 0 Vdc
2	brown	Supply input +24 Vdc
3	green	Control input green (G) +24 Vdc
4	yellow	LED power supply for button lighting +24 Vdc
5	grey	Button NO contact
6	pink	Button NO contact
7	blue	Control input blue (B) +24 Vdc
8	red	Control input red (R) +24 Vdc

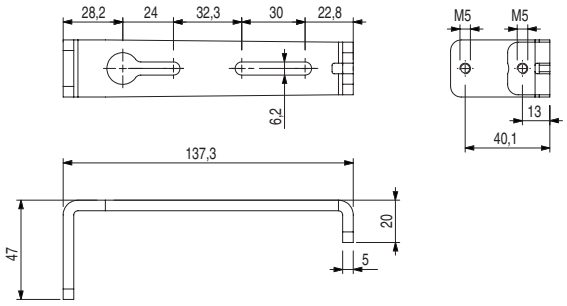
LED grip lighting combinations

R	G	B	Colour	R	G	B	Colour
0	0	0		1	1	0	
1	0	0		1	0	1	
0	1	0		0	1	1	
0	0	1		1	1	1	

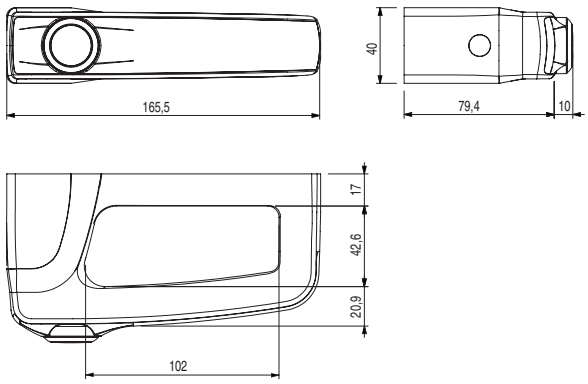
0 = colour control input off, 1 = colour control input on.

Dimensional drawings

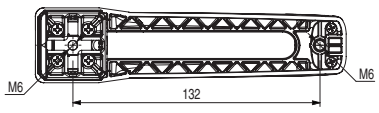
Internal fixing plate (articles ANT••0••••)



Grip



Threaded fixing inserts (articles ANT••1••••)



All values in the drawings are in mm

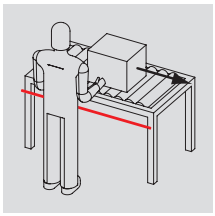
→ The 2D and 3D files are available at **www.pizzato.com**

Notes

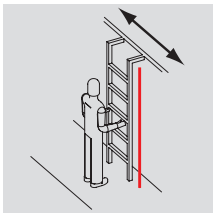
Introduction to **rope** safety switches

Description

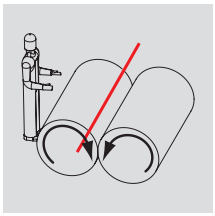
The rope switches from Pizzato Elettrica are the result of many years of experience and cooperation with major industrial machine manufacturers. The products can be used in nearly all industrial applications.
The product range includes solutions for general start/stop applications as well as for emergency stop switches. The emergency-stop rope switches were the first on the market to satisfy the requirements of EN ISO 13850 with patented solutions in a small size. The range of products offered by Pizzato Elettrica is complemented with appropriate accessories for safe and long-term use, even under difficult environmental conditions. Among the latest product innovations, the fastening and tensioning systems of the "FAST" line are worth mentioning (patented). At the focus of this development was the fast installation and an attractive design that blends harmoniously into the designs of current machine generations.



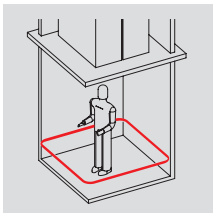
Conveyors



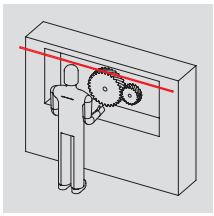
Sliding ladders



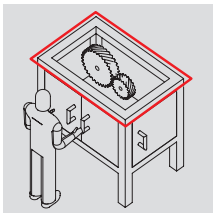
Rolling machines



Lift shaft pit



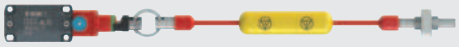
Long-span machinery



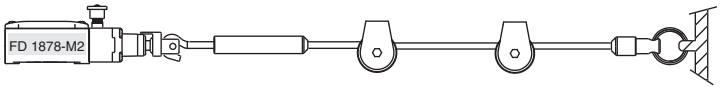
Complete perimeter protection

Rope switches are used to give different types of commands.

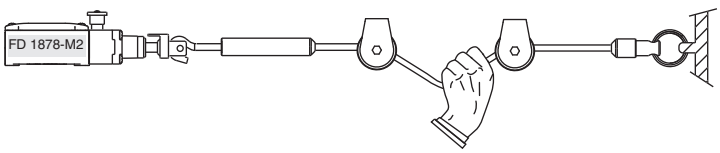
- **For stop commands,** rope switches with positive opening at medium rope tension are used; this also allows damage to the rope to be detected**.**
- **For emergency stop,** rope switches with positive opening in accordance with standard EN ISO 13850 are used. Here, the mechanical reset system opens the contact independent of the actuation speed of the rope, upon both actuation as well as breakage of the rope. With these switches, the reset system must be manually reset after each intervention.

	Requirements	Colours	How to install:
Stop commands  example: FD 1879-M2	Positive opening is required ⊖	Black is the colour suggested by standards for stop operations.	 The rope should be tensioned so as to enable detection of any breaks or stretching of the rope
Emergency stops  example: FD 1878-M2	Positive opening is required ⊖ Compliance with EN ISO 13850 is required	For emergency stops red rope is compulsory. A yellow background is recommended (see function indicator).	 The rope must be tensioned so as to enable detection of any breaks or stretching of the rope

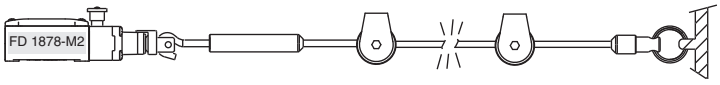
Detection of an actuated or cut rope



Rope correctly mounted and in resting position, electric contacts closed.



Rope pulled by operator, electric contacts open.



Rope cut, electric contacts open.

Accessories for rope locking and tightening, “FAST” system

Pizzato Elettrica has developed and patented special accessories for more quickly installing the ropes of safety switches and at the same time creating a more aesthetically pleasing system.

Compared to the traditional fixing method, the new accessories offer the following advantages:

- The installation is faster because only one screw is used for the fastening of every rope extremity, and the parts are designed to ease the installation. Practical laboratory tests have shown that the installation time is reduced by over half, hence the name: “FAST”.
- The system is aesthetically pleasant, because thread parts (which sometimes tear operators’ dresses) and the rope extremities, usually fixed by heat-shrinkable sheath or adhesive tape, have been hidden.
- The rope is fixed without kinking and, as a result, does not stretch over time; re-calibration of the rope tension is no longer necessary.

The system has been tested for correct function only if used with steel ropes of high quality like the ones Pizzato Elettrica supplies.

Rope function indicator

These function indicators help in the visualization of the rope and its emergency function highlighting its presence as recommended by the standard EN ISO 13850 chap. 4.5.1 and 4.4.5.

They are fixed on the rope through screws and thanks to their handle-shape make the operation easier. The indicators can be supplied with different texts in several languages.

LED signalling lights

It is sometimes important to have an indicator that is visible on-site to indicate which rope switch has been actuated. The high luminosity LED signalling lights from Pizzato Elettrica were developed for this purpose and can be installed directly on the threaded cable glands of the switches. These signalling lights are robust and designed in protection degrees IP67 and IP69K. The inner part of the signalling light can rotate in such a way that it can be wired without any risk of twisting the wires. They are available for power supplies of 24 Vac/dc, 120 Vac and 230 Vac and can be delivered in red, green, yellow and white.

For more details see page 368.

Safety springs

For some applications, ropes are needed for covering especially long spans. With day/night changes of temperature, the ropes are lengthened or shortened in proportion to the rope length, to the change of temperature and to the coefficient of expansion of the steel.

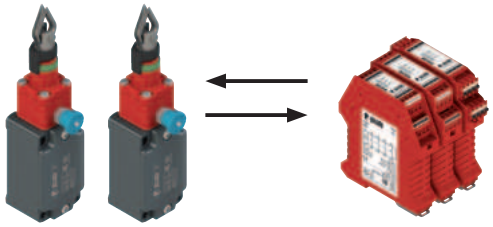
With safety switches, the rope must be under tension within an operating tension range. As a result, an undesired actuation of the safety switch is possible with very long ropes or in the case of very high temperature differences. To reduce the effect of the changes of the temperature, it is possible to install a safety spring at the opposite extremity of the switch, so the rope elongation is equally divided between the two devices. The safety spring has been made to have an elastic coefficient equal to the spring inside the switch. In addition, the safety spring is equipped with a fixed ring that fully transfers the tensile force to the switch.

Stainless steel rope pulleys

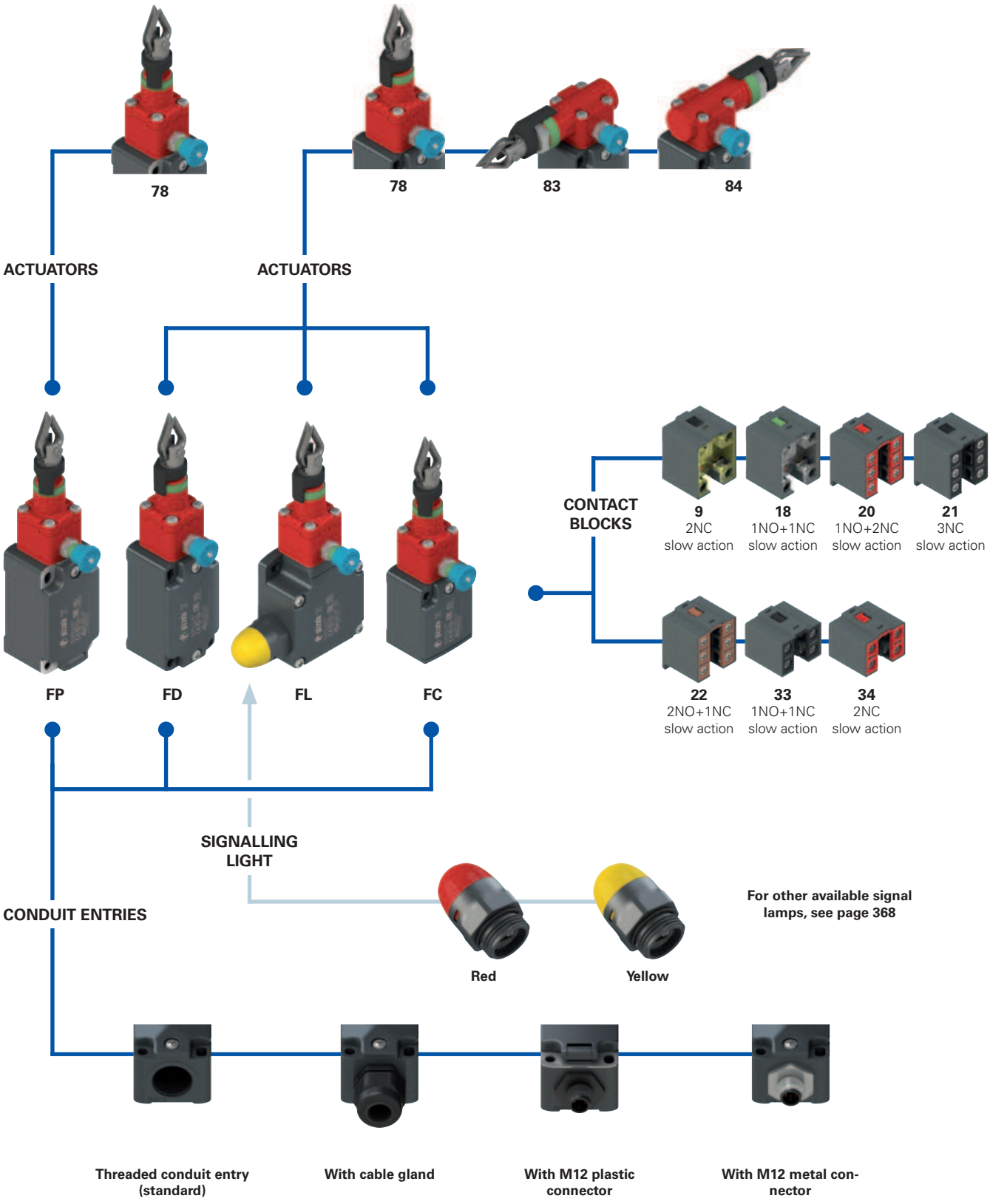
The pulleys in stainless steel are used in applications where the rope is rather long, to support its length or bend its route. The two available pulleys are robust and dimensioned so as not to deform and to securely hold the rope in the guide even if the rope is pulled energetically. The angular pulley is available in a special design with a slotted fixing hole. This simplifies installation and ensures that the rope retains the correct distance from guard edges.

Safety modules

The rope safety switches inserted in the emergency chains can be connected with the Pizzato Elettrica safety modules in order to obtain safety circuits up to PL e in accordance with EN ISO 13849. Safety modules with instantaneous and delayed contacts are available for the realization of emergency circuits type 0 (immediate stop) or type 1 (monitored stop).



Selection diagram



Product options

Sold separately as accessory

Code structure

Attention! The feasibility of a code number does not mean the effective availability of a product. Please contact our sales office.

article | options | options

FD 1878-E7GM2K50T6

Housing	
FD	metal, one conduit entry
FL	metal, three conduit entries
FP	technopolymer, one conduit entry

Contact block	
9	2NC, slow action
18	1NO+1NC, slow action
20	1NO+2NC, slow action
21	3NC, slow action
22	2NO+1NC, slow action
33	1NO+1NC, slow action
34	2NC, slow action

Actuating head	
78	longitudinal head
83	left transversal head (FD-FL housing only)
84	right transversal head (FD-FL housing only)

Actuating force	
	standard
E7	initial 20 N...final 40 N (only head 78)
E9	initial 13 N...final 75 N (only head 83-84)

Contact type	
	silver contacts (standard)
G	silver contacts with 1 µm gold coating
G1	Silver contacts, 2.5 µm gold coating (not for contact blocks 20, 21, 22, 33, 34)

Threaded conduit entry	
M2	M20x1.5 (standard)
	PG 13.5

Pre-installed cable glands or connectors	
	no cable gland or connector (standard)
K23	cable gland for cables Ø 6 … 12 mm
...	…
K50	M12 metal connector, 5-pole
...	…

For the complete list of possible combinations please contact our technical department.

Ambient temperature	
	-25°C … +80°C (standard)
T6	-40°C … +80°C

article | options | options

FC 3378-E7GM2K50T6

Housing	
FC	metal, one conduit entry

Contact block	
33	1NO+1NC, slow action
34	2NC, slow action

Actuating head	
78	longitudinal head
83	left transversal head
84	right transversal head

Actuating force	
	standard
E7	initial 20 N...final 40 N (only head 78)
E9	initial 13 N...final 75 N (only head 83-84)

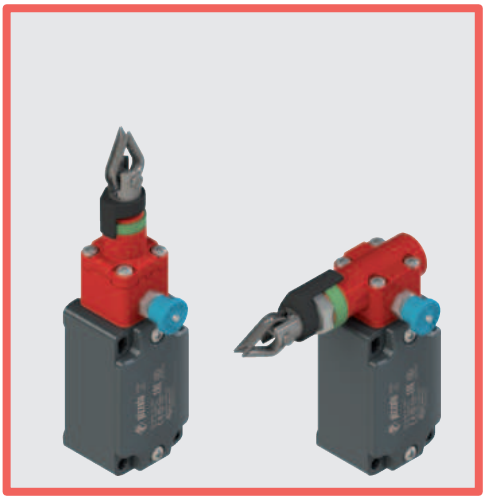
Contact type	
	silver contacts (standard)
G	silver contacts with 1 µm gold coating

Threaded conduit entry	
M2	M20x1.5 (standard)
	PG 11

Pre-installed cable glands or connectors	
	no cable gland (standard)
K23	cable gland for cables Ø 6 … 12 mm
K50	M12 metal connector, 5-pole

Ambient temperature	
	-25°C … +80°C (standard)
T6	-40°C … +80°C

Safety **rope switches with reset** for emergency stop



Main features

- Metal or plastic housing, from one to three conduit entries
- Protection degree IP67
- In compliance with EN ISO 13850
- 7 contact blocks available
- Versions with vertical or horizontal actuation
- Versions with assembled M12 connector
- Versions with gold-plated silver contacts

Quality marks:

IMQ approval:	
(Low Voltage Directive):	EG605
Approval IMQ	
(Machinery Directive):	CA02.07002
UL approval:	E131787
CCC approval:	2024010305654835
EAC approval:	RU Д-IT.PA07.B.37848/24

Technical data

Housing

FP series housing made of glass fibre reinforced technopolymer, self-extinguishing, shock-proof and with double insulation: ⧈
FD, FL and FC series: metal housing, baked powder coating.

FD, FP, FC series: one threaded conduit entry:	M20x1.5 (standard)
FL series: three threaded conduit entries:	M20x1.5 (standard)
Protection degree:	IP67 acc. to EN 60529 with cable gland of equal or higher protection degree

General data

"Maximum SIL" up to:	SIL 3 acc. to EN IEC 62061
Performance Level (PL) up to:	PL e acc. to EN ISO 13849-1
Safety parameters:	
B_{10D}:	200,000 for NC contacts
Mission time:	20 years
Ambient temperature:	-25°C … +80°C (standard) -40°C … +80°C (T6 option)
Max. actuation frequency:	1 cycle / 6 s
Mechanical endurance:	100,000 operating cycles
Max. actuation speed:	0.5 m/s
Min. actuation speed:	1 mm/s
Tightening torques for installation:	see page 379
Wire cross-sections and wire stripping lengths:	see page 399

In compliance with standards:
IEC 60947-5-1, IEC 60947-5-5, IEC 60947-1, IEC 60204-1, EN ISO 14119, EN ISO 12100, IEC 60529, EN ISO 13850, EN IEC 63000, UL 508, CSA C22.2 No. 14.
Approvals:
EN 60947-5-1, EN 60947-5-5, UL 508, CSA C22.2 No. 14, GB/T14048.5

Compliance with the requirements of:
Machinery Directive 2006/42/EC,
EMC Directive 2014/30/EU,
RoHS Directive 2011/65/EU.
Positive contact opening in conformity with standards:
IEC 60947-5-1, EN 60947-5-1.

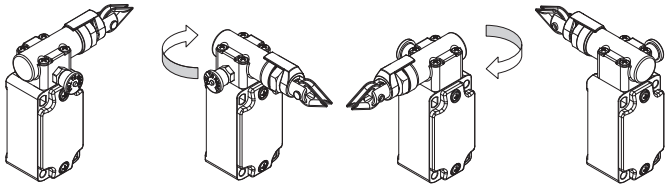
⚠ **If not expressly indicated in this chapter, for correct installation and utilization of all articles see chapter Utilization requirements from page 377 to page 392.**

	Electrical data		Utilization category
without connector	Thermal current (I_{th}):	10 A	Alternating current: AC15 (50÷60 Hz)
	Rated insulation voltage (U_i):	500 Vac 600 Vdc 400 Vac 500 Vdc (contact blocks 20, 21, 22, 33, 34)	U_e (V) 250 400 500 I_e (A) 6 4 1
	Rated impulse withstand voltage (U_{imp}):	6 kV 4 kV (contact blocks 20, 21, 22, 33, 34)	Direct current: DC13
	Conditional short circuit current:	1000 A acc. to EN 60947-5-1	U_e (V) 24 125 250
	Protection against short circuits:	type aM fuse 10 A 500 V	I_e (A) 3 0.55 0.3
	Pollution degree:	3	
with M12 connector, 4 and 5-pole	Thermal current (I_{th}):	4 A	Alternating current: AC15 (50÷60 Hz)
	Rated insulation voltage (U_i):	250 Vac 300 Vdc	U_e (V) 24 120 250
	Protection against short circuits:	type gG fuse 4 A 500 V	I_e (A) 4 4 4
	Pollution degree:	3	Direct current: DC13
			U_e (V) 24 125 250
			I_e (A) 3 0.55 0.3
with M12 connector, 8-pole	Thermal current (I_{th}):	2 A	Alternating current: AC15 (50÷60 Hz)
	Rated insulation voltage (U_i):	30 Vac 36 Vdc	U_e (V) 24
	Protection against short circuits:	type gG fuse 2 A 500 V	I_e (A) 2
	Pollution degree:	3	Direct current: DC13
			U_e (V) 24
			I_e (A) 2

Description

These rope-operated safety switches are installed on machines or conveyor belts and allow the machine to be brought to an emergency stop from any point and with any pull on the rope. This means significant cost savings for medium and large machines, since multiple emergency-stop buttons can be replaced with a single switch. They are equipped with a self-control function that constantly checks the correct function and signals a possible loosening or breaking of the rope through the opening of the contacts. These safety switches keep the contacts open after activation until the reset is performed, even if the rope is released.

Heads with variable orientation



For all switches, the head can be adjusted in 90° steps after removing the four fastening screws.

Laser engraving

All devices are marked using a dedicated indelible laser system. These engravings are therefore suitable for extreme environments too. Thanks to this system that does not use labels, the loss of plate data is prevented and a greater resistance of the marking is achieved over time.

Protection degree IP67

IP67

These devices are designed to be used under the toughest environmental conditions, and they pass the IP67 immersion test acc. to EN 60529. They can therefore be used in all environments where the maximum degree of protection is required for the housing.

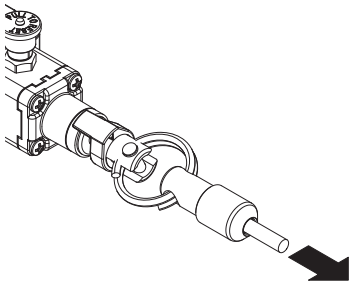
Extended temperature range

-40°C

These devices are also available in a special version suitable for an ambient operating temperature range from -40°C up to +80°C.

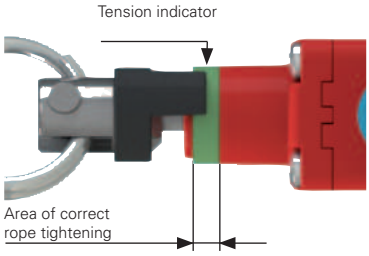
They can therefore be used for applications in cold stores, sterilisers and other equipment with low temperature environments. The special materials used to produce these versions retain their characteristics even under these conditions, thereby expanding the installation possibilities.

Reduced actuating force



These switches can be supplied with reduced hardness internal springs on request. The force required to actuate the switch can thereby be reduced without changing the actuating path of the electrical contacts. This is particularly advantageous for smaller spans, but must, however, always make use of rope pulleys.

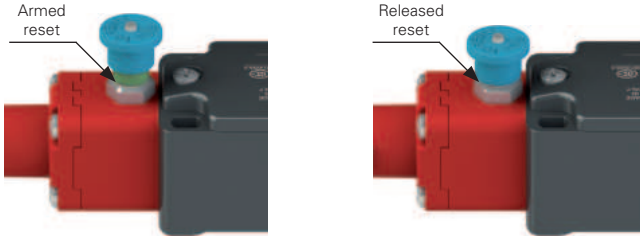
Indicator for rope adjustment



All switches are provided with a green ring that shows the area of the correct tightening of the rope. The installer has only to tighten the rope until the black indicator will be in the middle of the green area. With this setting, the switch can be reset by pulling the blue knob to close the electrical safety contacts.

If the tension (or loosening) on the rope is so high that the black indicator exits the green area, the electrical safety contacts will open and the reset device will trigger.

Indicator for the state of the reset



If the tension indicator is in the green area, the electrical safety contacts can be closed by pulling the blue knob. The reset status can be identified quickly by the green ring under the blue knob.

Features approved by IMQ

Rated insulation voltage (U_i):	500 Vac 400 Vac (for contact blocks 20, 21, 22, 33, 34)
Conventional free air thermal current (I_{th}):	10 A
Protection against short circuits:	type aM fuse 10 A 500 V
Rated impulse withstand voltage (U_{imp}):	6 kV 4 kV (for contact blocks 20, 21, 22, 33, 34)
Protection degree of the housing:	IP67
MV terminals (screw terminals)	
Pollution degree:	3
Utilization category:	AC15
Operating voltage (U_e):	400 Vac (50 Hz)
Operating current (I_e):	3 A

Forms of the contact element: Zb, Y+Y, Y+Y+X, Y+Y+Y, Y+X+X.

Positive opening contacts on contact blocks 9, 18, 20, 21, 22, 33, 34.

In compliance with standards: EN 60947-1, EN 60947-5-1, fundamental requirements of the Low Voltage Directive 2014/35/EU, EN 60947-5-5.

Please contact our technical department for the list of approved products.

Features approved by UL

Electrical Ratings:	Q300 pilot duty (69 VA, 125-250 V dc) A600 pilot duty (720 VA, 120-600 V ac)
Environmental Ratings:	Types 1, 4X, 12, 13

Use 60 or 75°C copper (Cu) conductor and wire size range 12, 14 AWG, stranded or solid.

The terminal tightening torque of 7.1 lb in (0.8 Nm).

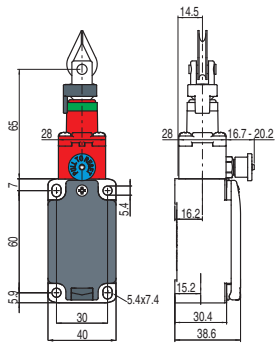
For FP series: the hub is to be connected to the conduit before the hub is connected to the enclosure.

Please contact our technical department for the list of approved products.

Safety **rope switches with reset** for emergency stop

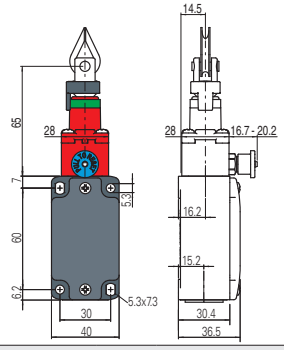
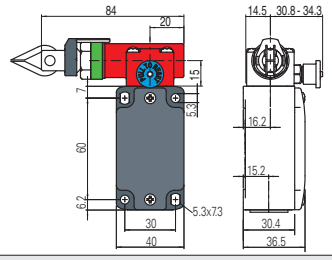
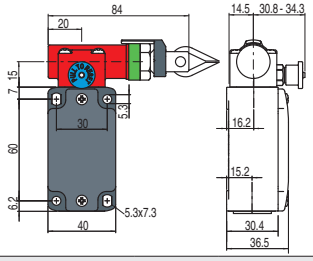
Contact type:
L = slow action

Contact block

Technopolymer housing			
			
9	L	FP 978-M2	2NC
18	L	FP 1878-M2	1NO+1NC
20	L	FP 2078-M2	1NO+2NC
21	L	FP 2178-M2	3NC
22	L	FP 2278-M2	2NO+1NC
33	L	FP 3378-M2	1NO+1NC
34	L	FP 3478-M2	2NC
Actuating force		Initial 63 N … final 83 N (90 N ⊖)	
Travel diagrams		Page 278 - group 1	

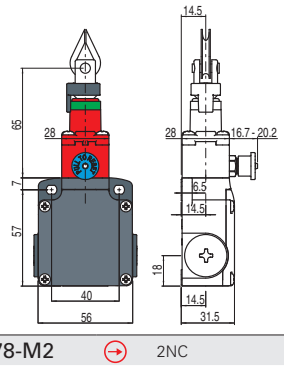
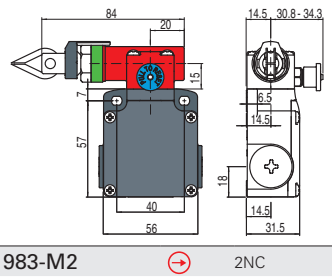
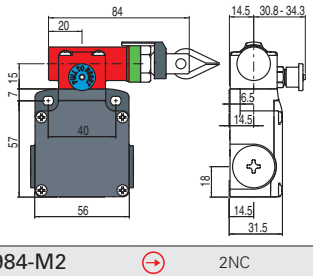
Contact type:
L = slow action

Contact block

Metal housing				Metal housing				Metal housing			
											
9	L	FD 978-M2	2NC	9	L	FD 983-M2	2NC	9	L	FD 984-M2	2NC
18	L	FD 1878-M2	1NO+1NC	18	L	FD 1883-M2	1NO+1NC	18	L	FD 1884-M2	1NO+1NC
20	L	FD 2078-M2	1NO+2NC	20	L	FD 2083-M2	1NO+2NC	20	L	FD 2084-M2	1NO+2NC
21	L	FD 2178-M2	3NC	21	L	FD 2183-M2	3NC	21	L	FD 2184-M2	3NC
22	L	FD 2278-M2	2NO+1NC	22	L	FD 2283-M2	2NO+1NC	22	L	FD 2284-M2	2NO+1NC
33	L	FD 3378-M2	1NO+1NC	33	L	FD 3383-M2	1NO+1NC	33	L	FD 3384-M2	1NO+1NC
34	L	FD 3478-M2	2NC	34	L	FD 3483-M2	2NC	34	L	FD 3484-M2	2NC
Actuating force		Initial 63 N … final 83 N (90 N ⊖)				Initial 147 N … final 235 N (250 N ⊖)				Initial 147 N … final 235 N (250 N ⊖)	
Travel diagrams		Page 278 - group 1				Page 278 - group 2				Page 278 - group 2	

Contact type:
L = slow action

Contact block

Metal housing				Metal housing				Metal housing			
											
9	L	FL 978-M2	2NC	9	L	FL 983-M2	2NC	9	L	FL 984-M2	2NC
18	L	FL 1878-M2	1NO+1NC	18	L	FL 1883-M2	1NO+1NC	18	L	FL 1884-M2	1NO+1NC
20	L	FL 2078-M2	1NO+2NC	20	L	FL 2083-M2	1NO+2NC	20	L	FL 2084-M2	1NO+2NC
21	L	FL 2178-M2	3NC	21	L	FL 2183-M2	3NC	21	L	FL 2184-M2	3NC
22	L	FL 2278-M2	2NO+1NC	22	L	FL 2283-M2	2NO+1NC	22	L	FL 2284-M2	2NO+1NC
33	L	FL 3378-M2	1NO+1NC	33	L	FL 3383-M2	1NO+1NC	33	L	FL 3384-M2	1NO+1NC
34	L	FL 3478-M2	2NC	34	L	FL 3483-M2	2NC	34	L	FL 3484-M2	2NC
Actuating force		Initial 63 N … final 83 N (90 N ⊖)				Initial 147 N … final 235 N (250 N ⊖)				Initial 147 N … final 235 N (250 N ⊖)	
Travel diagrams		Page 278 - group 1				Page 278 - group 2				Page 278 - group 2	

All values in the drawings are in mm

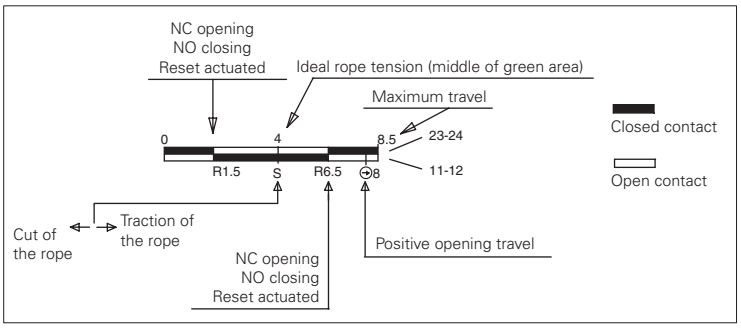
Accessories See page 349

→ The 2D and 3D files are available at **www.pizzato.com**

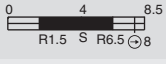
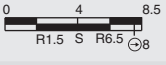
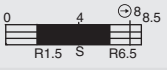
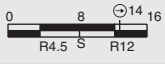
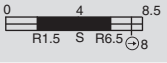
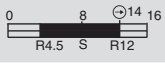
Contact type:
L = slow action

Contact block		Metal housing		Metal housing		Metal housing	
33	L	FC 3378-M2	1NO+1NC	FC 3383-M2	1NO+1NC	FC 3384-M2	1NO+1NC
34	L	FC 3478-M2	2NC	FC 3483-M2	2NC	FC 3484-M2	2NC
Actuating force		Initial 63 N … final 83 N (90 N ⊕)		Initial 147 N … final 235 N (250 N ⊕)		Initial 147 N … final 235 N (250 N ⊕)	
Travel diagrams		Page 278 - group 1		Page 278 - group 2		Page 278 - group 2	

How to read travel diagrams



Travel diagrams table

Contact block		Group 1	Group 2
9	2NC			
18	1NO+1NC			
20	1NO+2NC			
21	3NC			
22	2NO+1NC			
33	1NC+1NO			
34	2NC			

IMPORTANT:
In **safety applications**, actuate the switch **at least up to the positive opening travel** shown in the travel diagrams with symbol ⊕. Actuate the switch **at least with the positive opening force**, reported in brackets below each article, next to the actuating force value.

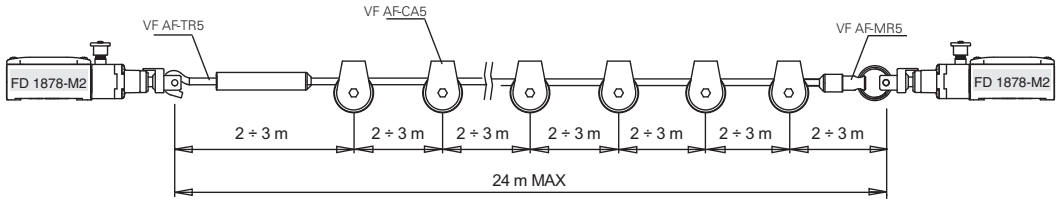
All values in the drawings are in mm

Accessories See page 349

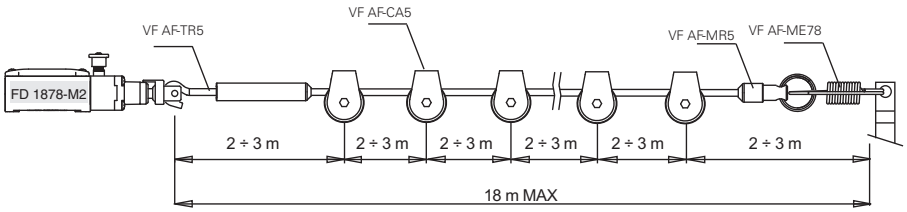
→ The 2D and 3D files are available at **www.pizzato.com**

Application examples and max. rope length for switches with longitudinal head

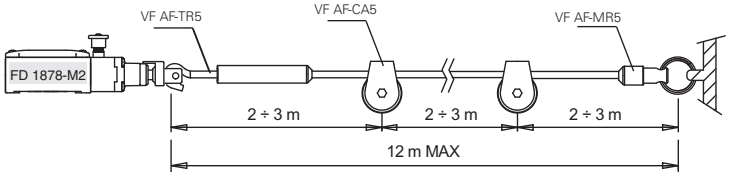
Example A



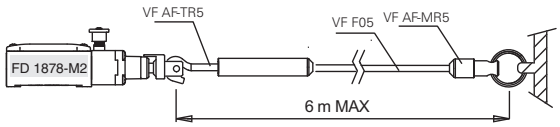
Example B



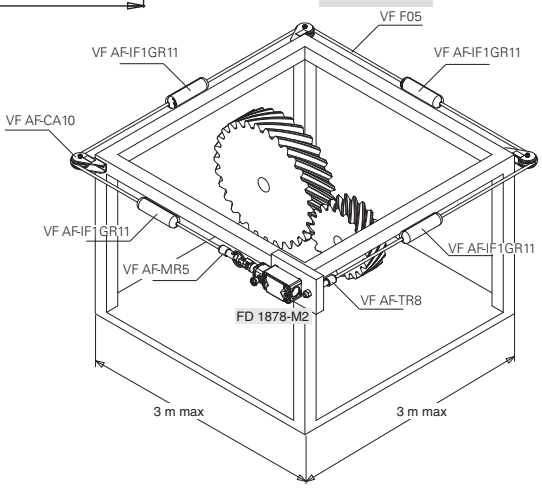
Example C



Example D

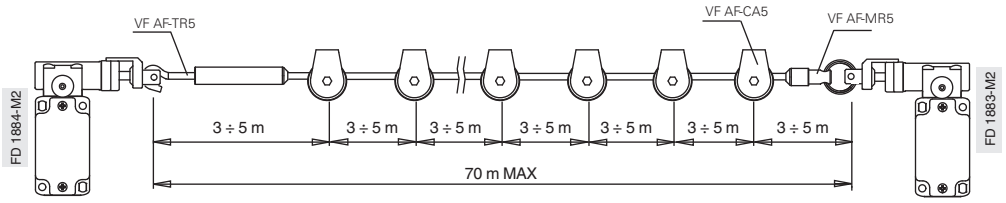


Example E

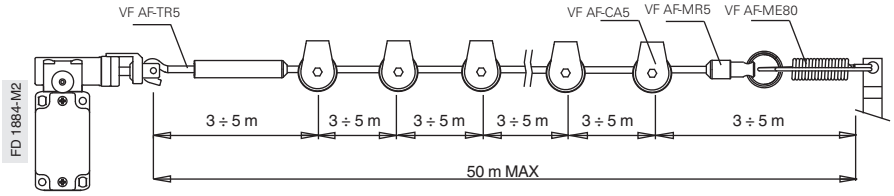


Application examples and max. rope length for switches with transversal head

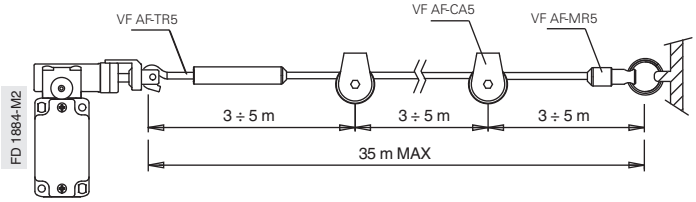
Example F



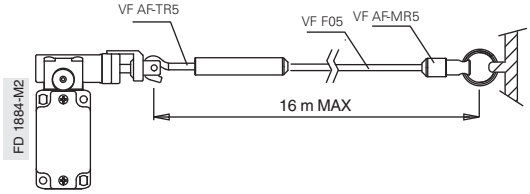
Example G



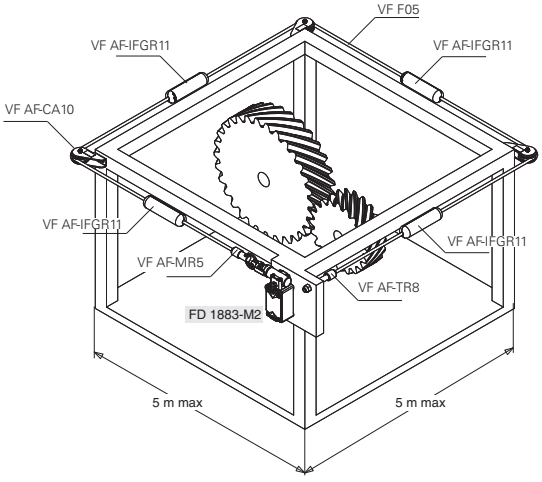
Example H



Example I

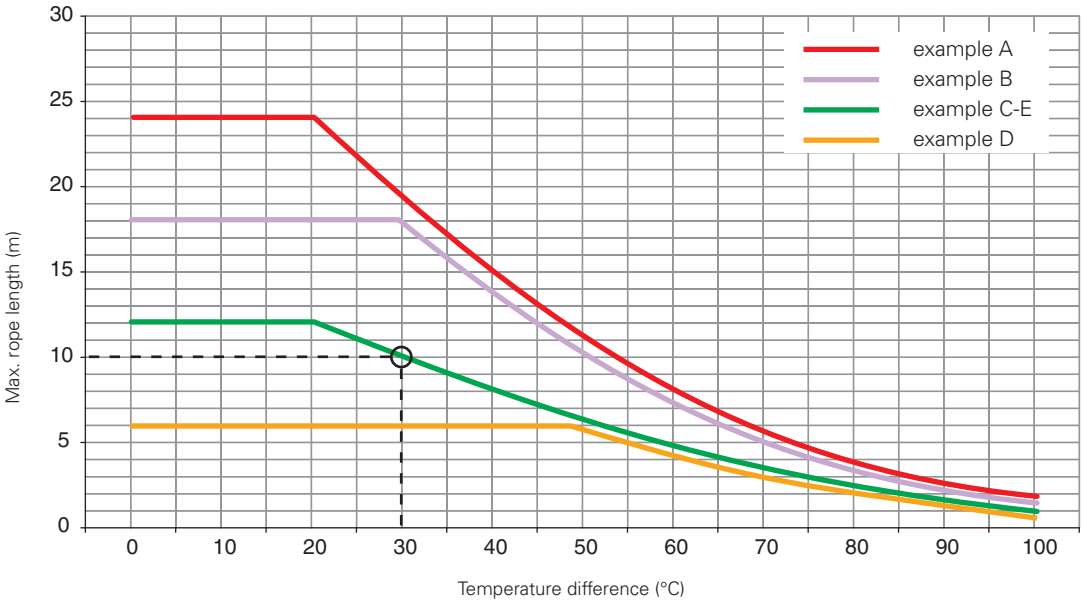


Example J



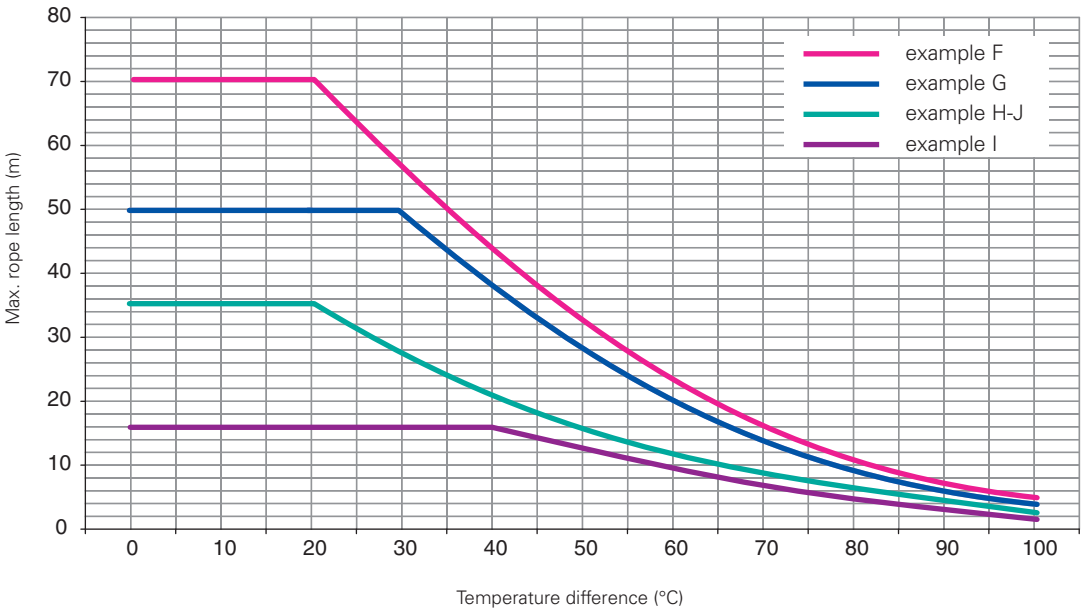
Maximum spans

Maximum spans for switches with longitudinal head



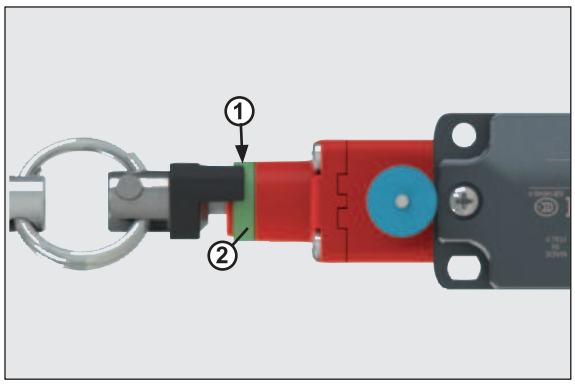
The max. recommended spans are indicated in the diagram as a function of the temperature fluctuations (temperature differences) to which the switch may be exposed at the point of use. For instance, with installation of type C and a temperature difference of 30°C, the max. recommended rope length is 10 metres.

Maximum spans for switches with transversal head

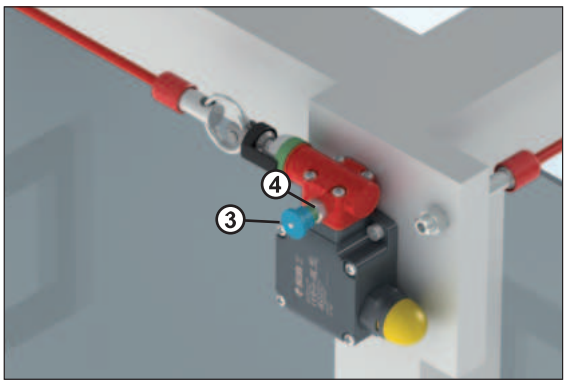


Important: The above data are guaranteed only using original rope and accessories. See page 289.

Adjustment of the switching point

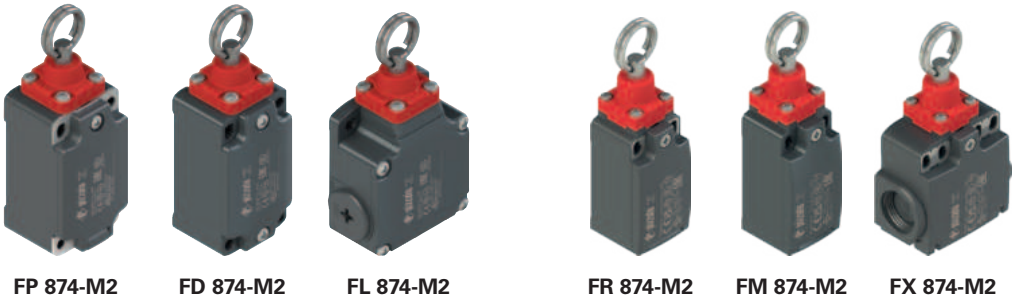


Tighten the rope connected to the switch, until the end of the indicator (1) reaches about the middle of the green ring (2).



Pull the knob (3) in order to close the safety contacts inside the switch. Below the knob a green ring (4) will be disclosed.

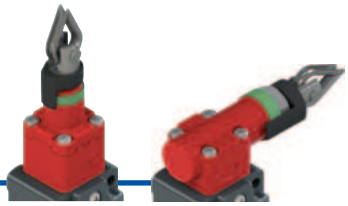
Selection diagram



FP 874-M2 | FD 874-M2 | FL 874-M2 | FR 874-M2 | FM 874-M2 | FX 874-M2

79

ACTUATORS



79 | 80

ACTUATORS

FP | FD | FL | FC

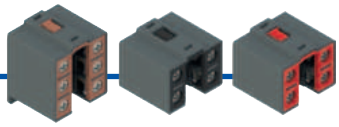
CONTACT BLOCKS

9 2NC slow action

18 1NO+1NC slow action

20 1NO+2NC slow action

21 3NC slow action



22 2NO+1NC slow action

33 1NO+1NC slow action

34 2NC slow action

CONDUIT ENTRIES

Threaded conduit entry (standard)

With cable gland

With M12 plastic connector

With M12 metal connector

Product options

Code structure

Attention! The feasibility of a code number does not mean the effective availability of a product. Please contact our sales office.

article | options | options

FD 1879-E7GM2K50T6

Housing

FD	metal, one conduit entry
FL	metal, three conduit entries
FP	technopolymer, one conduit entry

Contact block

9	2NC, slow action
18	1NO+1NC, slow action
20	1NO+2NC, slow action
21	3NC, slow action
22	2NO+1NC, slow action
33	1NO+1NC, slow action
34	2NC, slow action

Actuating head

79	longitudinal head
80	transversal head (FD-FL housing only)

Actuating force

	standard
E7	initial 20 N...final 40 N (only head 79)
E9	initial 13 N...final 75 N (only head 80)

Ambient temperature

	-25°C … +80°C (standard)
T6	-40°C … +80°C

Pre-installed cable glands or connectors

	no cable gland or connector (standard)
K23	cable gland for cables Ø 6 … 12 mm
…	…
K50	M12 metal connector, 5-pole
…	…

For the complete list of possible combinations please contact our technical department.

Threaded conduit entry

M2	M20x1.5 (standard)
	PG 13.5

Contact type

	silver contacts (standard)
G	silver contacts with 1 µm gold coating
G1	Silver contacts, 2.5 µm gold coating (not for contact blocks 20, 21, 22, 33, 34)

article | options | options

FC 3379-E7GM2K50T6

Housing

FC	metal, one conduit entry

Contact block

33	1NO+1NC, slow action
34	2NC, slow action

Actuating head

79	longitudinal head
80	transversal head

Actuating force

	standard
E7	initial 20 N...final 40 N (only head 79)
E9	initial 13 N...final 75 N (only head 80)

Pre-installed cable glands

	no cable gland (standard)
K23	cable gland for cables Ø 6 … 12 mm
K50	M12 metal connector, 5-pole

Threaded conduit entry

M2	M20x1.5 (standard)
	PG 11

Ambient temperature

	-25°C … +80°C (standard)
T6	-40°C … +80°C

Contact type

	silver contacts (standard)
G	silver contacts with 1 µm gold coating

article | options | options

FD 874-E7GM2K50T6

Housing

FD	metal, one conduit entry
FL	metal, three conduit entries
FP	technopolymer, one conduit entry
FR	technopolymer, one conduit entry
FM	metal, one conduit entry
FX	technopolymer, two conduit entries

Actuating force

	standard
E7	initial 20 N...final 40 N

Contact type

	silver contacts (standard)
G	silver contacts with 1 µm gold coating
G1	silver contacts with 2.5 µm gold coating

Pre-installed cable glands or connectors

	no cable gland or connector (standard)
K23	cable gland for cables Ø 6 … 12 mm
…	…
K50	M12 metal connector, 5-pole
…	…

For the complete list of possible combinations please contact our technical department.

Threaded conduit entry

M2	M20x1.5 (standard)
M1	M16x1.5 (FR-FX housing only)
	PG 13.5
A	PG 11 (FR-FX housing only)

Ambient temperature

	-25°C … +80°C (standard)
T6	-40°C … +80°C

Safety **rope switch without reset** for simple stop

Main features

- Metal or plastic housing, from one to three conduit entries
- Protection degree IP67
- 7 contact blocks available
- Versions with vertical or horizontal actuation
- Versions with assembled M12 connector
- Versions with gold-plated silver contacts

Quality marks:

IMQ approval:	EG605 (FD-FL-FP-FC series) EG610 (FR-FX-FM series)
UL approval:	E131787
CCC approval:	2024010305654835 (FD-FP-FL-FC series) 2024010305656753 (FR-FX-FM series)
EAC approval:	RU Д-IT.PA07.B.37848/24

Technical data

Housing

FP, FR, FX series housing made of glass fibre reinforced technopolymer, self-extinguishing, shock-proof and with double insulation: ⧈
FD, FL, FC, FM series: metal housing, baked powder coating.

FD, FP, FC, FR, FM series: one threaded conduit entry:	M20x1.5 (standard)
FX series: two knock-out threaded conduit entries:	M20x1.5 (standard)
FL series: three threaded conduit entries:	M20x1.5 (standard)
Protection degree:	IP67 acc. to EN 60529 with cable gland of equal or higher protection degree

General data

"Maximum SIL" up to:	SIL 3 acc. to EN IEC 62061
Performance Level (PL) up to:	PL e acc. to EN ISO 13849-1
Safety parameters:	
B_{10D}:	200,000 for NC contacts
Mission time:	20 years
Ambient temperature:	-25°C … +80°C (standard) -40°C … +80°C (T6 option)
Max. actuation frequency:	1 cycle / 6 s
Mechanical endurance:	100,000 operating cycles
Max. actuation speed:	0.5 m/s
Min. actuation speed:	1 mm/s
Tightening torques for installation:	see pages 379 and 381
Wire cross-sections and wire stripping lengths:	see page 399

In compliance with standards:
IEC 60947-5-1, IEC 60947-1, IEC 60204-1, EN ISO 14119, EN ISO 12100, IEC 60529, EN IEC 63000, UL 508, CSA C22.2 No. 14.
Approvals:
EN 60947-5-1, UL 508, CSA C22.2 No. 14, GB/T14048.5

Compliance with the requirements of:
Low Voltage Directive 2014/35/EU, EMC Directive 2014/30/EU, RoHS Directive 2011/65/EU.
Positive contact opening in conformity with standards:
IEC 60947-5-1, EN 60947-5-1.

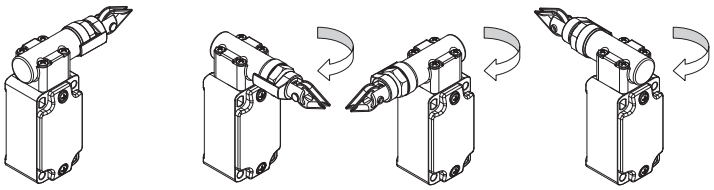
⚠ **If not expressly indicated in this chapter, for correct installation and utilization of all articles see chapter Utilization requirements from page 377 to page 392.**

	Electrical data		Utilization category
without connector	Thermal current (I_{th}):	10 A	Alternating current: AC15 (50÷60 Hz)
	Rated insulation voltage (U_i):	500 Vac 600 Vdc 400 Vac 500 Vdc (contact blocks 20, 21, 22, 33, 34)	U_e (V) 250 400 500 I_e (A) 6 4 1
	Rated impulse withstand voltage (U_{imp}):	6 kV 4 kV (contact blocks 20, 21, 22, 33, 34)	Direct current: DC13
	Conditional short circuit current:	1000 A acc. to EN 60947-5-1	U_e (V) 24 125 250 I_e (A) 3 0.55 0.3
	Protection against short circuits:	type aM fuse 10 A 500 V	
	Pollution degree:	3	
with M12 connector, 4 and 5-pole	Thermal current (I_{th}):	4 A	Alternating current: AC15 (50÷60 Hz)
	Rated insulation voltage (U_i):	250 Vac 300 Vdc	U_e (V) 24 120 250 I_e (A) 4 4 4
	Protection against short circuits:	type gG fuse 4 A 500 V	Direct current: DC13
	Pollution degree:	3	U_e (V) 24 125 250 I_e (A) 3 0.55 0.3
with M12 connector, 8-pole	Thermal current (I_{th}):	2 A	Alternating current: AC15 (50÷60 Hz)
	Rated insulation voltage (U_i):	30 Vac 36 Vdc	U_e (V) 24 I_e (A) 2
	Protection against short circuits:	type gG fuse 2 A 500 V	Direct current: DC13
	Pollution degree:	3	U_e (V) 24 I_e (A) 2

Description

These rope-operated safety switches are installed on machines or conveyor belts and facilitate the simple shut-down of the machine from any point and with any pull on the rope.
Provided with self-control function, they allow the constant monitoring of correct functioning, signalling with the opening of the contacts an eventual loosening or breaking of the rope.

Heads with variable orientation



For all switches, the head can be adjusted in 90° steps after removing the four fastening screws.

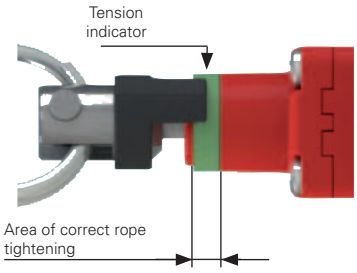
Protection degree IP67

IP67 These devices are designed to be used under the toughest environmental conditions, and they pass the IP67 immersion test acc. to EN 60529. They can therefore be used in all environments where the maximum degree of protection is required for the housing.

Extended temperature range

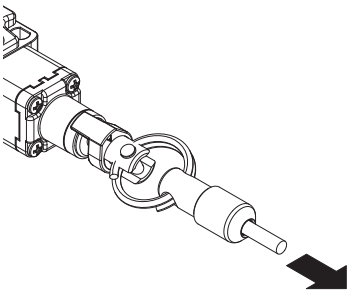
-40°C These devices are also available in a special version suitable for an ambient operating temperature range from -40°C up to +80°C. They can therefore be used for applications in cold stores, sterilisers and other equipment with low temperature environments. The special materials used to produce these versions retain their characteristics even under these conditions, thereby expanding the installation possibilities.

Indicator for rope adjustment



The switches (head 79 and 80) are provided with a green ring that shows the area of the correct tightening of the rope. The installer has only to tighten the rope until the black indicator will be in the middle of the green area. If the tension (or loosening) on the rope is so high that the black indicator exits the green area, the electrical safety contacts will open.

Actuating forces



These switches can be supplied with reduced hardness internal springs on request. The force required to actuate the switch can thereby be reduced without changing the actuating path of the electrical contacts. This is particularly advantageous for smaller spans, but must, however, always make use of rope pulleys.

Features approved by IMQ

Rated insulation voltage (Ui):	500 Vac 400 Vac (for contact blocks 2, 11, 12, 20, 21, 22, 28, 29, 30, 33, 34, 37)
Conventional free air thermal current (Ith):	10 A
Protection against short circuits:	type aM fuse 10 A 500 V
Rated impulse withstand voltage (U_{imp}):	6 kV 4 kV (for contact blocks 20, 21, 22, 28, 29, 30, 33, 34)
Protection degree of the housing:	IP67
MV terminals (screw terminals)	
Pollution degree:	3
Utilization category:	AC15
Operating voltage (Ue):	400 Vac (50 Hz)
Operating current (Ie):	3 A

Forms of the contact element: Za, Za+Za, X+X, Zb, Y+Y, Y+Y+X, Y+Y+Y, Y+X+X, Y, X.
Positive opening of contacts on contact blocks 5, 6, 7, 8, 9, 11, 13, 14, 16, 17, 18, 19, 20, 21, 22, 28, 29, 30, 33, 34, 37, 38, 39, 66.
In compliance with standards: EN 60947-1, EN 60947-5-1, fundamental requirements of the Low Voltage Directive 2014/35/EU.

Please contact our technical department for the list of approved products.

Features approved by UL

Electrical Ratings:	Q300 pilot duty (69 VA, 125-250 V dc) A600 pilot duty (720 VA, 120-600 V ac)
Environmental Ratings:	FR: Types 1, 4X FD, FP, FC, FM, FX, FL: Types 1, 4X, 12, 13

Use 60 or 75°C copper (Cu) conductor and wire size range 12, 14 AWG, stranded or solid.

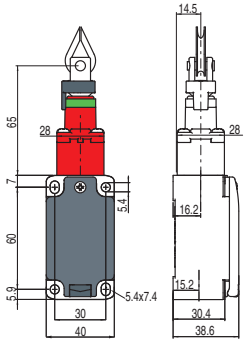
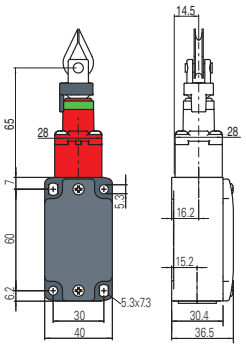
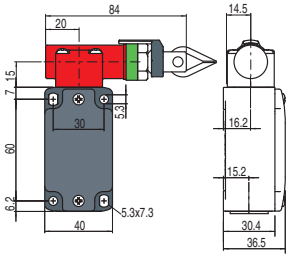
The terminal tightening torque of 7.1 lb in (0.8 Nm).

For FR, FP, FX series: the hub is to be connected to the conduit before the hub is connected to the enclosure.

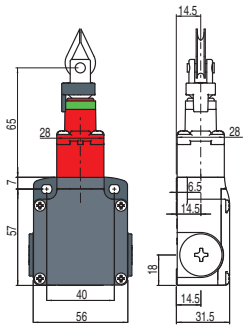
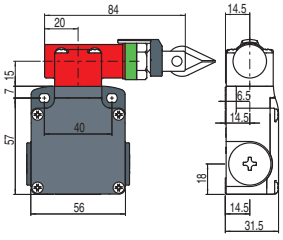
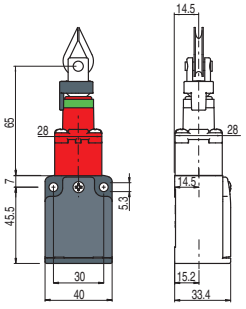
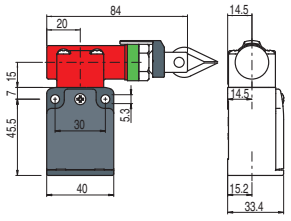
Please contact our technical department for the list of approved products.

Safety **rope switch without reset** for simple stop

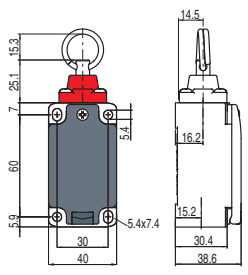
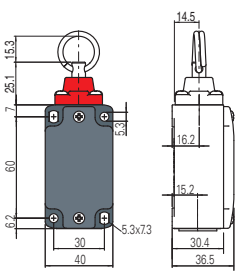
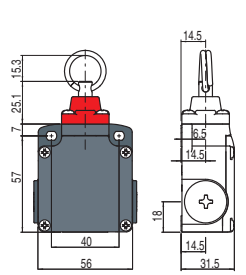
Contact type:
L = slow action

Contact block		Technopolymer housing		Metal housing		Metal housing	
							
9	L	FP 979-M2	2NC	FD 979-M2	2NC	FD 980-M2	2NC
18	L	FP 1879-M2	1NO+1NC	FD 1879-M2	1NO+1NC	FD 1880-M2	1NO+1NC
20	L	FP 2079-M2	1NO+2NC	FD 2079-M2	1NO+2NC	FD 2080-M2	1NO+2NC
21	L	FP 2179-M2	3NC	FD 2179-M2	3NC	FD 2180-M2	3NC
22	L	FP 2279-M2	2NO+1NC	FD 2279-M2	2NO+1NC	FD 2280-M2	2NO+1NC
33	L	FP 3379-M2	1NO+1NC	FD 3379-M2	1NO+1NC	FD 3380-M2	1NO+1NC
34	L	FP 3479-M2	2NC	FD 3479-M2	2NC	FD 3480-M2	2NC
Actuating force		Initial 63 N…final 83 N (90 N)		Initial 63 N…final 83 N (90 N)		Initial 147 N…final 235 N (250 N)	
Travel diagrams		Page 286 - group 1		Page 286 - group 1		Page 286 - group 2	

Contact type:
L = slow action

Contact block		Metal housing		Metal housing		Metal housing		Metal housing	
									
9	L	FL 979-M2	2NC	FL 980-M2	2NC	/		/	
18	L	FL 1879-M2	1NO+1NC	FL 1880-M2	1NO+1NC	/		/	
20	L	FL 2079-M2	1NO+2NC	FL 2080-M2	1NO+2NC	/		/	
21	L	FL 2179-M2	3NC	FL 2180-M2	3NC	/		/	
22	L	FL 2279-M2	2NO+1NC	FL 2280-M2	2NO+1NC	/		/	
33	L	FL 3379-M2	1NO+1NC	FL 3380-M2	1NO+1NC	FC 3379-M2	1NO+1NC	FC 3380-M2	1NO+1NC
34	L	FL 3479-M2	2NC	FL 3480-M2	2NC	FC 3479-M2	2NC	FC 3480-M2	2NC
Actuating force		Initial 63 N…final 83 N (90 N)		Initial 147 N…final 235 N (250 N)		Initial 63 N…final 83 N (90 N)		Initial 147 N…final 235 N (250 N)	
Travel diagrams		Page 286 - group 1		Page 286 - group 2		Page 286 - group 1		Page 286 - group 2	

Contact type:
L = slow action

Contact block		Technopolymer housing		Metal housing		Metal housing	
							
8	L	FP 874-M2	1NC	FD 874-M2	1NC	FL 874-M2	1NC
Actuating force		Initial 63 N…final 83 N (90 N)		Initial 63 N…final 83 N (90 N)		Initial 63 N…final 83 N (90 N)	
Travel diagrams		Page 286 - group 3		Page 286 - group 3		Page 286 - group 3	

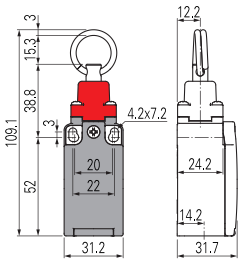
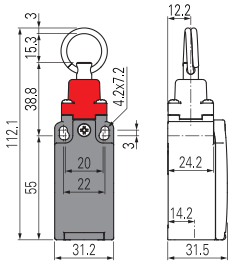
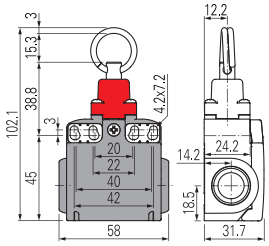
All values in the drawings are in mm

Accessories See page 349

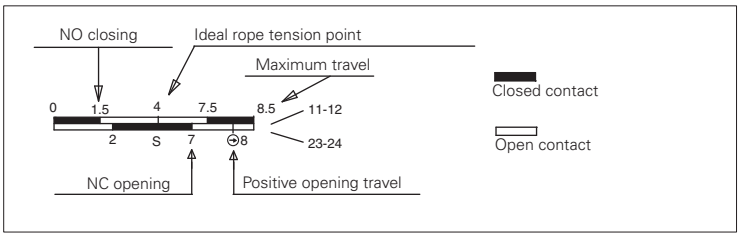
→ The 2D and 3D files are available at **www.pizzato.com**

Contact type:

L = slow action

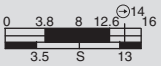
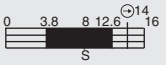
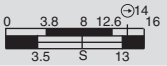
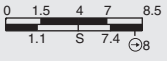
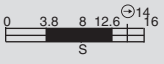
Contact block	Technopolymer housing	Metal housing	Technopolymer housing
			
8 L	FR 874-M2 → 1NC	FM 874-M2 → 1NC	FX 874-M2 → 1NC
Actuating force	Initial 63 N…final 83 N (90 N →)	Initial 63 N…final 83 N (90 N →)	Initial 63 N…final 83 N (90 N →)
Travel diagrams	Page 286 - group 3	Page 286 - group 3	Page 286 - group 3

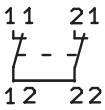
How to read travel diagrams



IMPORTANT:
In **safety applications**, actuate the switch **at least up to the positive opening travel** shown in the travel diagrams with symbol →. Actuate the switch **at least with the positive opening force**, reported in brackets below each article, next to the actuating force value.

Travel diagrams table

Contact block		Group 1	Group 2	Group 3
8 1NC				
9 2NC				
18 1NO+1NC				
20 1NO+2NC				
21 3NC				
22 2NO+1NC				
33 1NC+1NO				
34 2NC				



In the rest position (with rope correctly tightened) the two contacts of **contact block 8** are both closed and are activated respectively by tightening or loosening the rope. In order to use this contact block for safety applications it is necessary to connect the two contacts in series. For this reason, in the wiring diagrams the **contact block 8** is indicated as 1NC, whereas in travel diagrams both contacts are indicated.

All values in the drawings are in mm

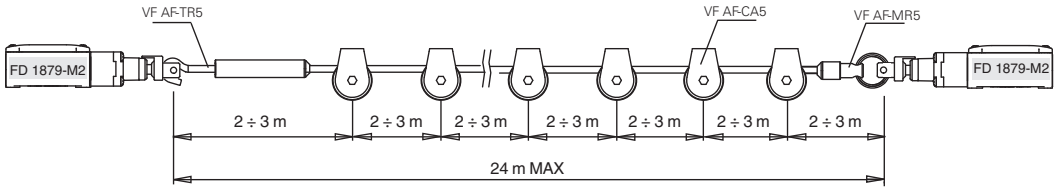
Accessories See page 349

→ The 2D and 3D files are available at **www.pizzato.com**

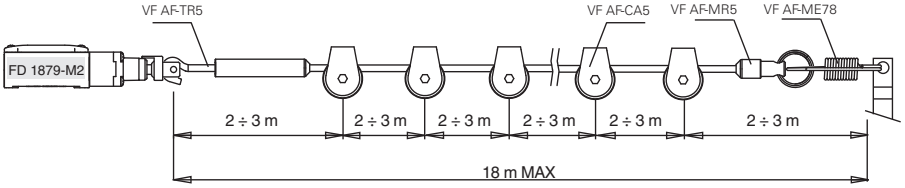
Safety **rope switch without reset** for simple stop

Application examples and max. rope length for switches with longitudinal head

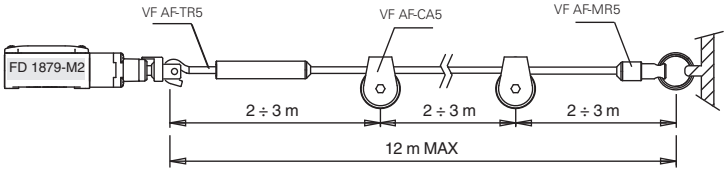
Example A



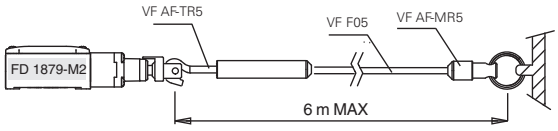
Example B



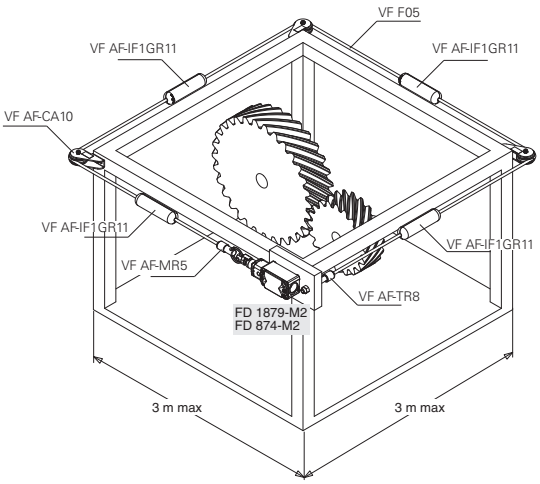
Example C



Example D

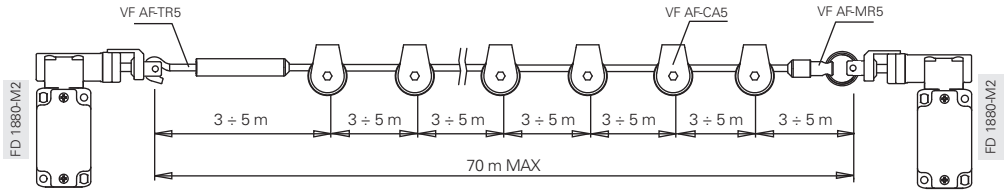


Example E

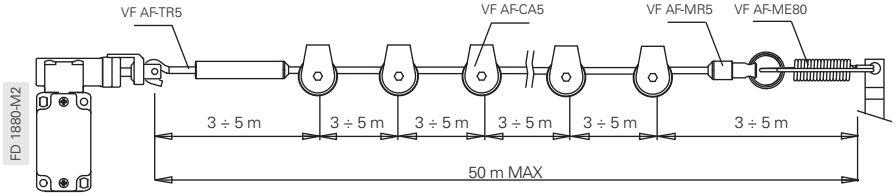


Application examples and max. rope length for switches with transversal head

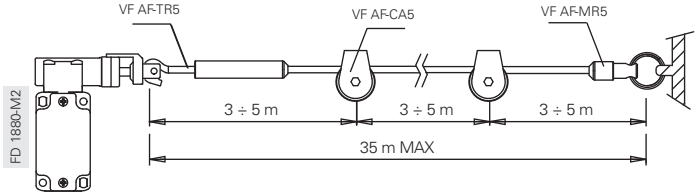
Example F



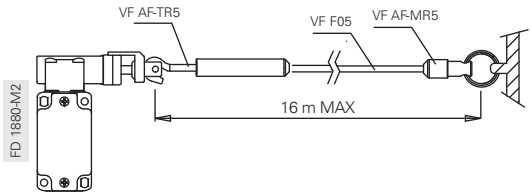
Example G



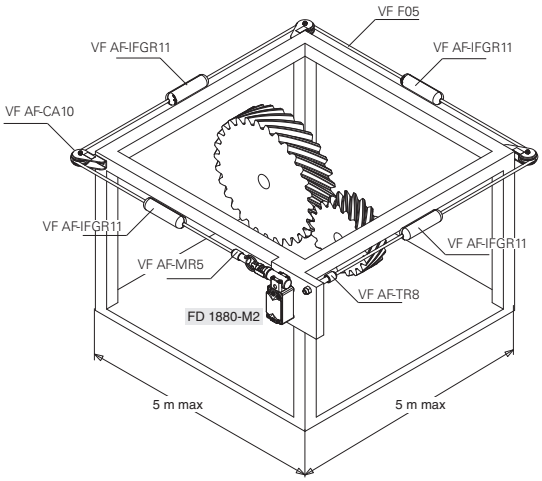
Example H



Example I

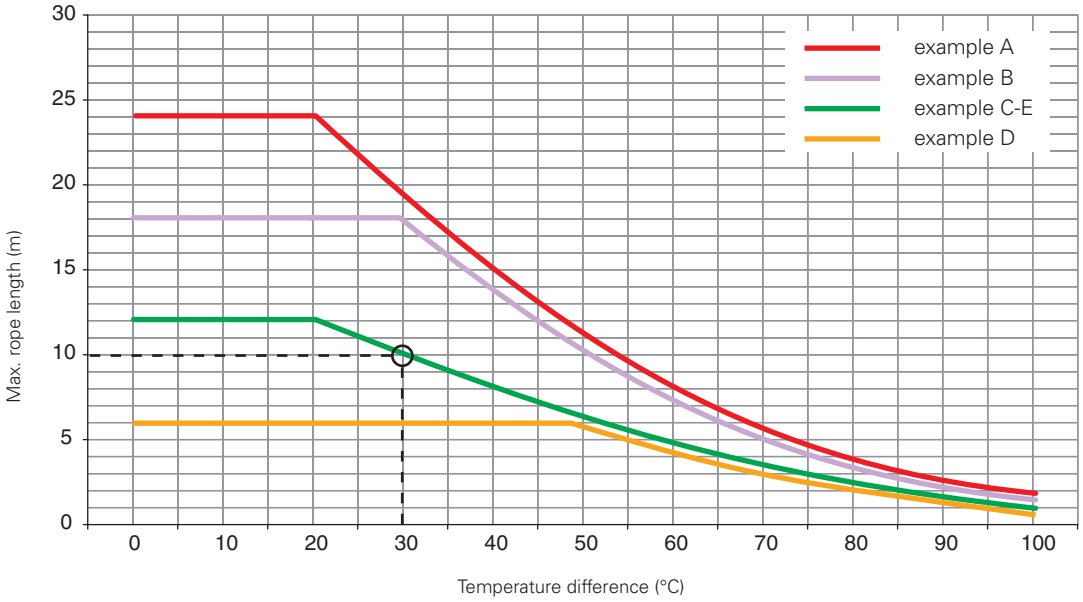


Example J



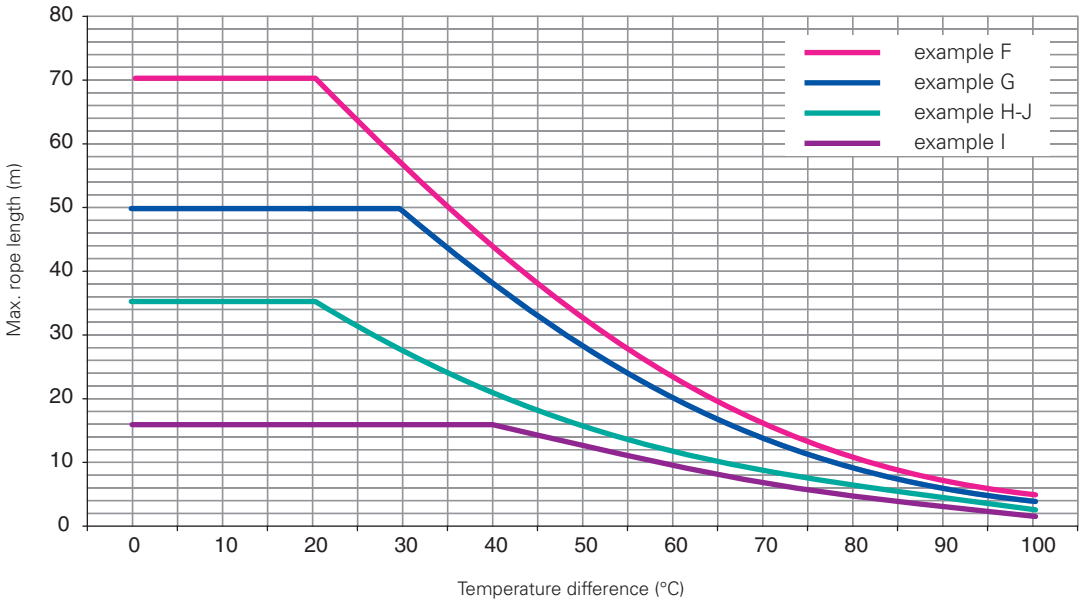
Maximum spans

Maximum spans for switches with longitudinal head



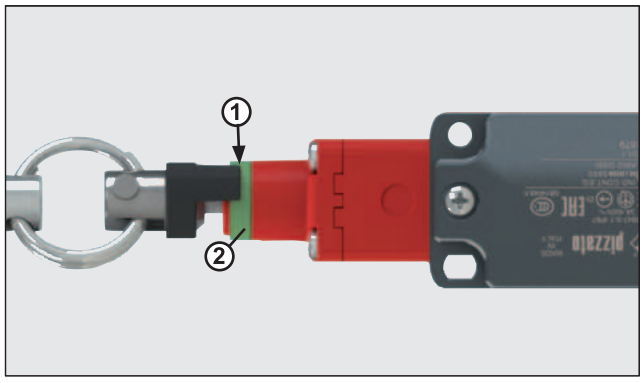
The max. recommended spans are indicated in the diagram as a function of the temperature fluctuations (temperature differences) to which the switch may be exposed at the point of use. For instance, with installation of type C and a temperature difference of 30°C, the max. recommended rope length is 10 metres.

Maximum spans for switches with transversal head

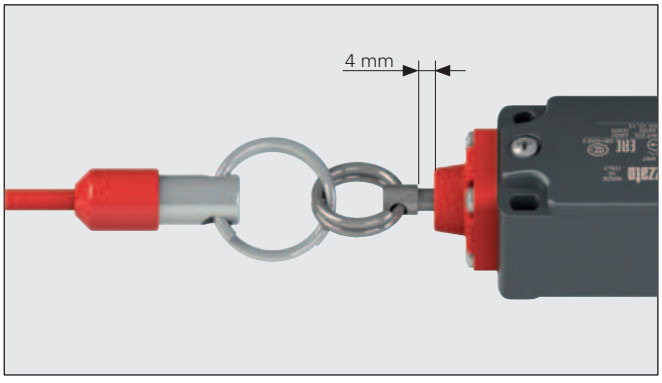


Important: The above data are guaranteed only using original rope and accessories. See page 289.

Adjustment of the switching point



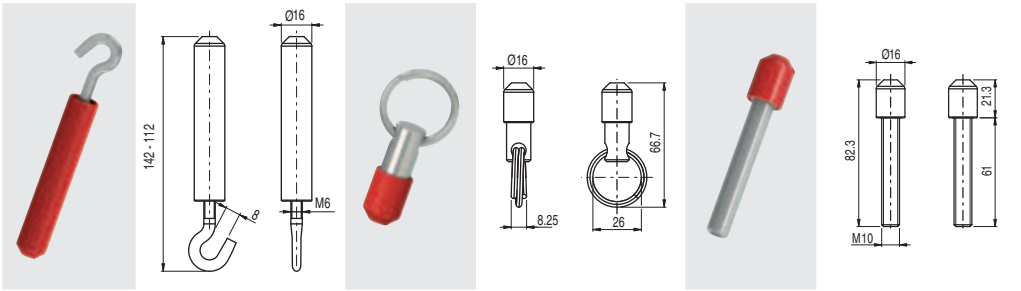
For switches with head 79 and 80: Tighten the rope connected to the switch, until the end of the indicator (1) reaches about the middle of the green ring (2).



For switches with head 74: Tighten the rope connected to the switch until the thimble will be at about 4 mm from the head.

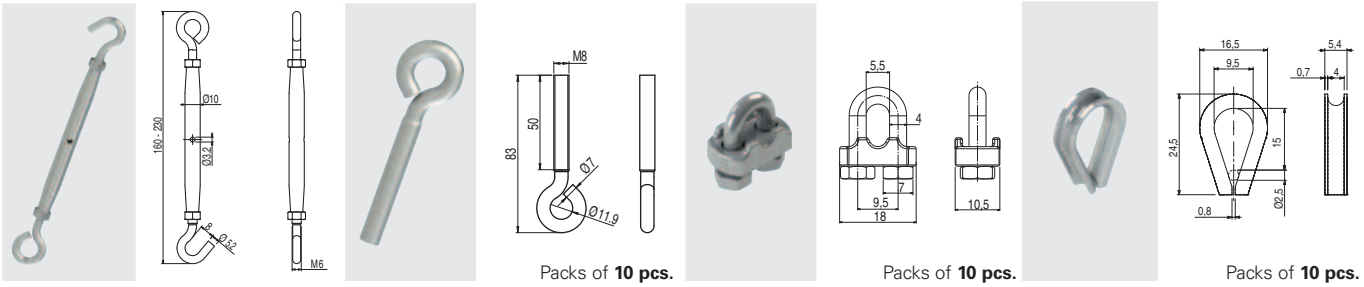
Accessories for rope installation - FAST line

Article	Description	Article	Description	Article	Description
VF AF-TR5	Adjustable stay bolt	VF AF-MR5	End clamp	VF AF-TR8	Stay bolt



Accessories for rope installation

Article	Description	Article	Description	Article	Description	Article	Description
VF AF-TR2X	Adjustable stay bolt in stainless steel	VF T870	Stay bolt	VF M870	Terminal	VF C870	Jumper



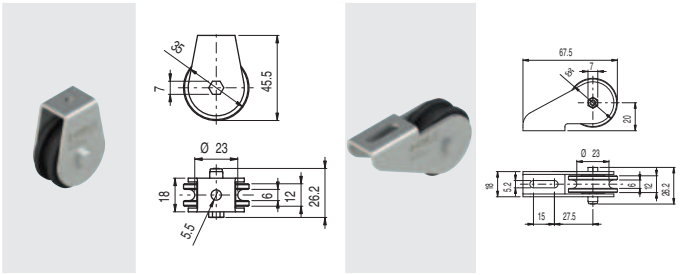
Packs of **10 pcs.**

Packs of **10 pcs.**

Packs of **10 pcs.**

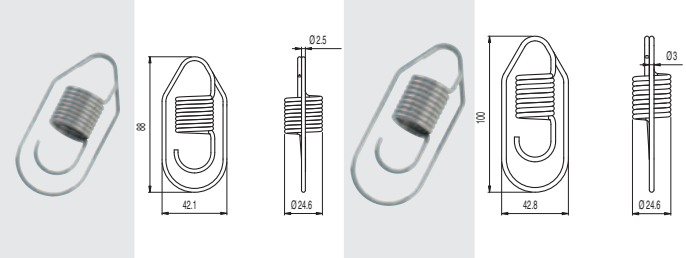
Pulleys

Article	Description	Article	Description
VF AF-CA5	Stainless steel pulley	VF AF-CA10	Angular pulley, stainless steel



Safety springs

Article	Description	Article	Description
VF AF-ME78	Safety spring in stainless steel	VF AF-ME80	Safety spring in stainless steel



For switches with longitudinal head

For switches with transversal head

All values in the drawings are in mm

→ The 2D and 3D files are available at **www.pizzato.com**

LED signalling lights

Article	Description
VF SL1A2PA1	White, 24 Vac/dc
VF SL1A3PA1	Red, 24 Vac/dc
VF SL1A4PA1	Green, 24 Vac/dc
VF SL1A5PA1	Yellow, 24 Vac/dc

These LED signalling lights are used for signalling that an electric contact has changed its state inside the switch. They can be installed on switches by screwing them on one of the conduit entries not used for electric cables. For details see page 368.

Function indicators

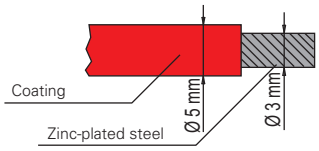
Article	Engraving	Language	Notes
VF AF-IF1GR00			
VF AF-IF1GR01	STOP EMERGENZA	ita	
VF AF-IF1GR02	EMERGENCY STOP	eng	
VF AF-IF1GR03	STOP	eng	
VF AF-IF1GR04	NOT - AUS	deu	
VF AF-IF1GR05	ARRET D'URGENCE	fra	
VF AF-IF1GR06	PARADA DE EMERGENCIA	esp	
VF AF-IF1GR07	NODSTOP	dan	
VF AF-IF1GR08	STOP	eng	
VF AF-IF1GR11			In compliance with EN ISO 13850

Rope function indicators in conformity with standard EN ISO 13850.

Ropes and further accessories

Article	Description	Weight (Kg)
VF F05-100	100 m of rope on spool	5.1
VF F05-035	35 m of rope on spool	1.8
VF F05-020	20 m of rope, loose	1.0
VF F05-010	10 m of rope, loose	0.5

Zinc-plated steel rope coated with red plastic covering, 5 mm diameter.



The rope is robust and has long-lasting protection against mechanical damage and corrosion.

Article	Description
VF F05-200	Rope

200 m spool of zinc-plated steel rope coated with red plastic covering, 5 mm diameter.

Weight 10.3 Kg

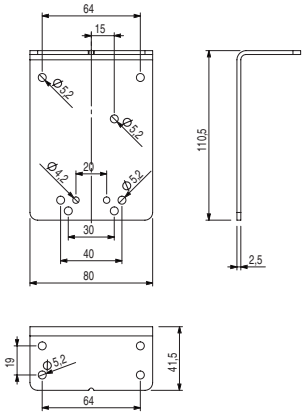
Article	Description
VF F05-200B	Rope

200 m spool of zinc-plated steel rope coated with white plastic covering, 5 mm diameter.

Weight 10.3 Kg

Article	Description
VF SFP2	Ceiling fixing plate

Metal fixing plate, for fixing rope switches on the ceiling.
The plate is provided with bore holes for fasting switches of the series. It is supplied without screws.



All values in the drawings are in mm

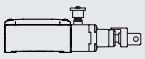
➔ The 2D and 3D files are available at **www.pizzato.com**

Accessory sets for rope installation - FAST line

Practical installation set containing stay bolts and rope in the same package.

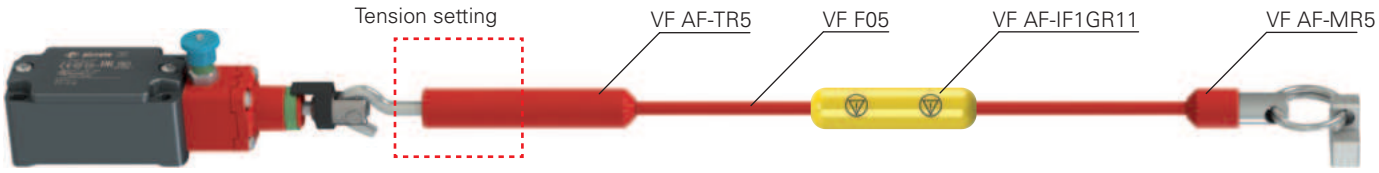
Article	Set content	
VF AF-KT10M0	1x VF AF-TR5 1x VF AF-MR5 1x VF F05-010	10 m
VF AF-KT20M0	1x VF AF-TR5 1x VF AF-MR5 1x VF F05-020	20 m
VF AF-KT35M0	1x VF AF-TR5 1x VF AF-MR5 1x VF F05-035	35 m

Article	Set content	
VF AF-KM10R0	1x VF AF-MR5 1x VF AF-TR8 1x VF F05-010	10 m
VF AF-KM20R0	1x VF AF-MR5 1x VF AF-TR8 1x VF F05-020	20 m
VF AF-KM35R0	1x VF AF-MR5 1x VF AF-TR8 1x VF F05-035	35 m

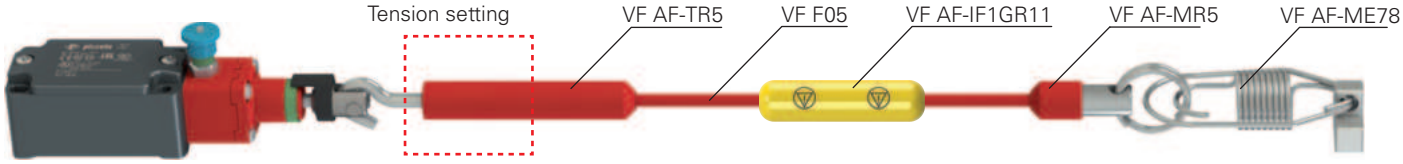
Article	Set content	
VF AF-KT10M7	1x VF AF-TR5 1x VF AF-MR5 1x VF F05-010 1x VF AF-ME78	 10 m For switches 78-79 with longitudinal heads only
VF AF-KT20M8	1x VF AF-TR5 1x VF AF-MR5 1x VF F05-020 1x VF AF-ME80	 20 m For switches 80-83-84 with transversal heads only
VF AF-KT35M8	1x VF AF-TR5 1x VF AF-MR5 1x VF F05-035 1x VF AF-ME80	 35 m For switches 80-83-84 with transversal heads only

→ The 2D and 3D files are available at **www.pizzato.com**

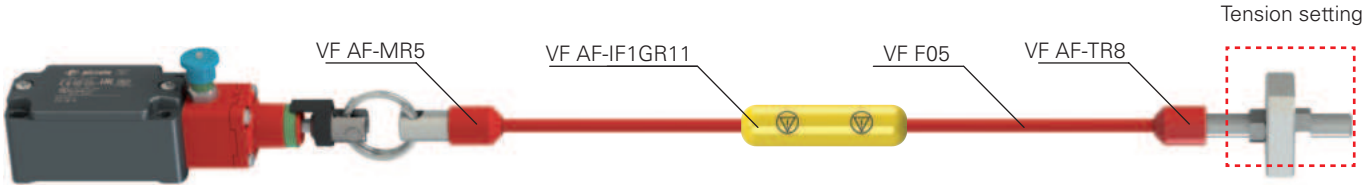
Combination examples



This combination of accessories is suitable for medium rope lengths, where the two rope ends are far away from each other.

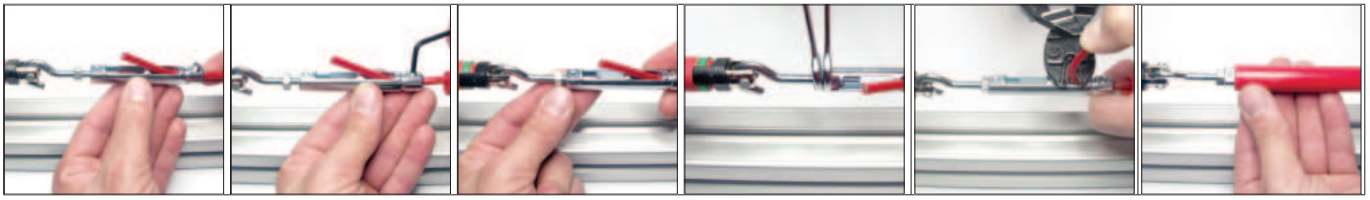


This combination of accessories is suitable for medium-high rope lengths (thanks to VF AF-ME78 safety spring) and where the two rope ends are far away from each other.



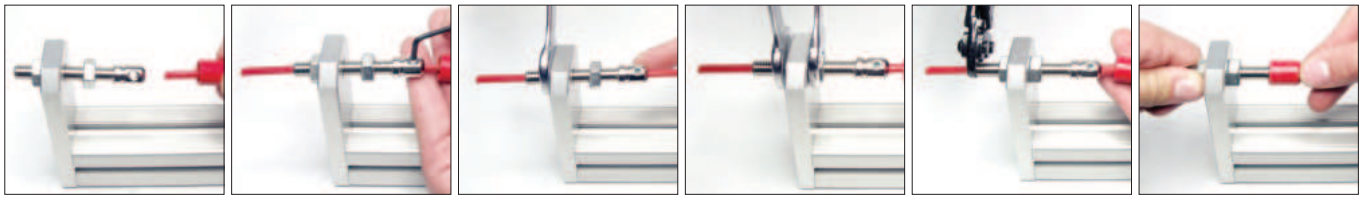
This combination of accessories is suitable for medium rope lengths or where the two rope ends are close to each other.

A Installation of adjustable stay bolt VF AF-TR5



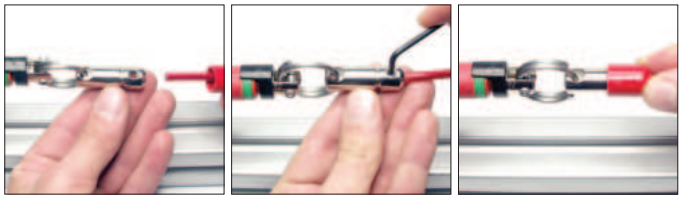
Rope insertion | Rope fixing | Rope tightening | Stay bolt blocking | Cutting of the rope in excess | Stay bolt covering

B Installation of adjustable stay bolt VF AF-TR8



Rope insertion | Rope fixing | Rope tightening | Stay bolt blocking | Cutting of the rope in excess | Stay bolt covering

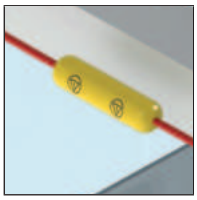
C Installation of end clamp VF AF-MR5



Rope insertion | Rope fixing | Clamp covering

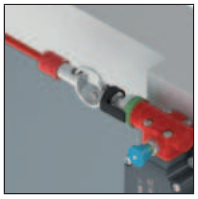
Application example: possibility of emergency stop along the whole perimeter of the machine with rope supported by angular pulleys

Angular pulley
Article: VF AF-CA10

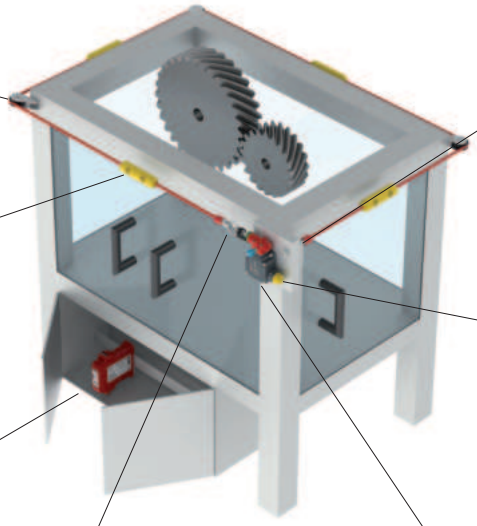


Function indicator
Article: VF AF-IF1GR11

Safety module
Example: CS AR-20V024



End clamp
Article: VF AF-MR5



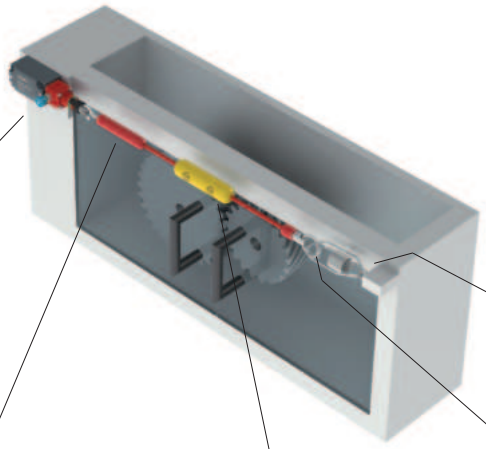
Stay bolt
Article: VF AF-TR8

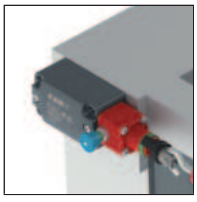
Signalling light
Article: VF SL1A5PA1

Safety rope switch

Article: FL 1883-M2

Application example: availability of emergency stop along the frontal section of the machine

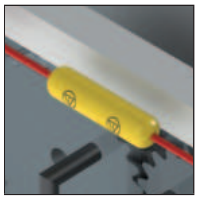




Safety rope switch

Article: FD 1878-M2

Adjustable stay bolt
Article: VF AF-TR5



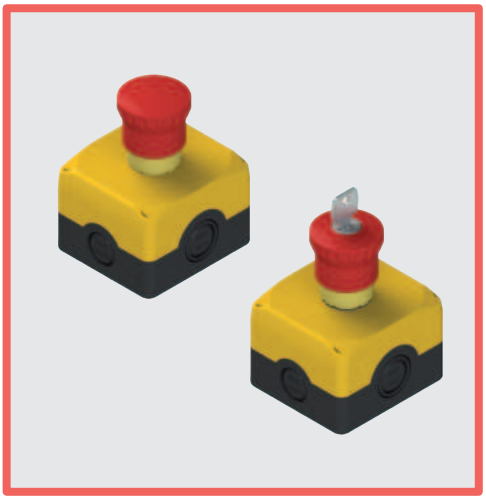
Function indicator
Article:
VF AF-IF1GR11

End clamp
Article: VF AF-MR5

Safety spring
Article: VF AF-ME78

Any information or application example, connection diagrams included, described in this document are to be intended as purely descriptive.
The choice and application of the products in conformity with the standards, in order to avoid damage to persons or goods, is the user's responsibility.

Notes



Main features

- Protection degrees IP67 and IP69K
- Stainless steel captive screws
- 4 side cable entries
- Screw caps included in the scope of supply

Quality marks:

EAC approval: RU Д-IT.PA07.B.37848/24

Technical data

Housing

Material:	Self-extinguishing shock-proof polycarbonate with double insulation, UV-resistant and glass fibre reinforced, high shock resistance.
Material of the screws:	Stainless steel
Conduit entries:	4x knock-out side entries: N°2 M20 - 1/2 NPT, N°2 M20 - 1/2NPT - M25 2x M16 knock-out base entries
Emergency stop button	
Mechanical endurance:	300,000 operating cycles
Max. actuation frequency:	3600 operating cycles/hour
Actuation travel:	4 mm (NO contact), 4 mm (NC contact)
Actuating force:	25 N
Actuating force at limit of travel:	Push-pull 18.5 N (without contacts) Rotary release, 35 N (without contacts)
Maximum travel:	9 mm
Tightening torque of the fixing ring:	2 … 2.5 Nm

General data

Protection degree:	IP67 acc. to EN 60529 (with cable gland of equal or higher protection degree) IP69K acc. to ISO 20653 (only for versions without luminous disc)
Ambient temperature:	-25°C … +80°C
Tightening torque of the cover screws:	1 … 1.4 Nm
Utilization requirements:	see page 177 of the General Catalogue HMI2025-2026

In compliance with standards:
IEC 60947-1, IEC 60947-5-1, IEC 60204-1, EN 60947-1, EN 60947-5-1, EN 60204-1, EN IEC 63000, EN ISO 13850, UL 508, CSA C22.2 No. 14.

Compliance with the requirements of:
Machinery Directive 2006/42/EC, EMC Directive 2014/30/EU, RoHS Directive 2011/65/EU.

General data

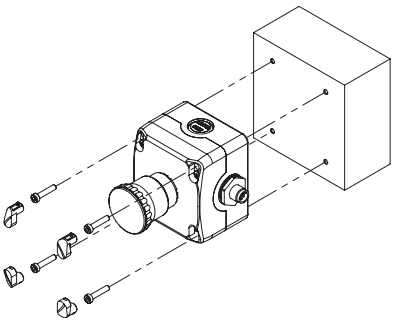
Protection degrees IP67 and IP69K

IP69K
IP67

These devices are designed to be used under the toughest environmental conditions, and they pass the IP67 immersion test acc. to EN 60529. They can therefore be used in all environments where the maximum degree of protection is required for the housing. Due to their special design, these devices are suitable for use in equipment subjected to cleaning with high pressure hot water jets. These devices meet the IP69K test requirements according to ISO 20653 (water jets with 100 bar and 80°C).

Fixing of EROUND housings

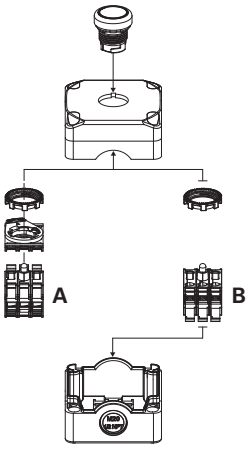
The housings of the EROUND line by Pizzato Elettrica have 4 additional holes on the cover. The holes enable wall fixing from the outside by means of insertion of the screws, without the need to open the cover to access the holes.



The wall fixing screws and the ones for closing the housing cover can be sealed with 4 caps (supplied with the housing). The caps not only give the housing a more pleasant look, but they also prevent the accumulation of dirt inside the recesses of the screws besides making tampering more difficult.

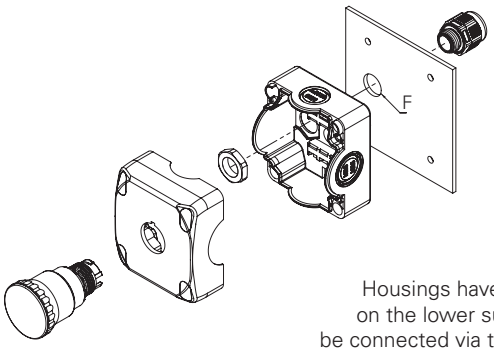
The external fixing of the housings is particularly valuable for already wired housings, since this simplifies the whole installation: you can simply fix the housing and connect the connector that, thanks to the presence of cable entries on the four sides of the housing, can be oriented in the preferred direction.

One housing, two solutions



The housing can fit up to 3 contact blocks/LED units (E2 CP, E2 LP) for panel mounting by means of a mounting adapter (A) or up to 3 contact blocks/LED units (E2 CF, E2 LF) for base mounting directly on the bottom of the housing (B).

Wiring through the lower surface



cable gland	F
M16	Ø 25
M20	Ø 28

Housings have 2 conduit entries on the lower surface. Cables can be connected via this surface, hiding them from view.

Complete control device units ES AC31•••

Housing cover colour	Actuator colour and engraving	Contacts pos. 2	Contacts pos. 3	Contacts pos. 1	Flush button black bezel	Projecting button black bezel
grey RAL 7035	green	-	1NO	-	**ES AC31001** ES 31000 + E2 1PU2R421L2 + E2 CF10G2V1	-
grey RAL 7035	red	-	1NC ⊖	-	**ES AC31002** ES 31000 + E2 1PU2R321L1 + E2 CF01G2V1	**ES AC31017** ES 31000 + E2 1PU2S321L1 + E2 CF01G2V1
grey RAL 7035	START green	-	1NO	-	**ES AC31015** ES 31000 + E2 1PU2R421GB1 + E2 CF10G2V1	-
grey RAL 7035	STOP red	-	1NC ⊖	-	**ES AC31016** ES 31000 + E2 1PU2R321GB0 + E2 CF01G2V1	**ES AC31018** ES 31000 + E2 1PU2S321GB0 + E2 CF01G2V1

Other combinations on request.
➔ For data regarding contact blocks, please see the respective chapters.

Housing cover colour	Positions	Contacts pos. 2	Contacts pos. 3	Contacts pos. 1	Black selector switch with 2 positions black bezel
grey RAL 7035	⟋	-	1NO	-	**ES AC31019** ES 31002 + E2 1SE12AVA11AB + E2 CF10G2V1

Other combinations on request.
➔ For data regarding contact blocks, please see the respective chapters.

Housing cover colour	Positions	Contacts pos. 2	Contacts pos. 3	Contacts pos. 1	Black key selector switch with 2 positions black bezel
grey RAL 7035	⟋	-	1NO	-	**ES AC31020** ES 31000 + E2 1SC2AVA11AE + E2 CF10G2V1

Other combinations on request.

Legend ⟋ Maintained ⟍ Spring-return 🔑 Key extraction position

Housing cover colour	Actuator design and colour	Contacts pos. 2	Contacts pos. 3	Contacts pos. 1	Emergency stop button Push-Pull	Emergency stop button rotary release	Emergency stop button, key release
yellow RAL 1003	red	-	1NC ⊖	-	**ES AC31004** ES 31001 + E2 1PEPZ4531 + E2 CF01G2V1	**ES AC31003** ES 31001 + E2 1PERZ4531 + E2 CF01G2V1	**ES AC31022** ES 31001+ E2 1PEBZ4531 + E2 CF01G2V1
yellow RAL 1003	red	-	1NC ⊖ SELF-MONITORED	-	**ES AC31081** ES 31001 + E2 1PEPZ4531 + E2 CF01S2V1	**ES AC31082** ES 31001 + E2 1PERZ4531 + E2 CF01S2V1	**ES AC31083** ES 31001+ E2 1PEBZ4531 + E2 CF01S2V1
yellow RAL 1003	red	1NC ⊖	-	1NC ⊖	**ES AC31009** ES 31001 + E2 1PEPZ4531 + E2 CF01G2V1 + E2 CF01G2V1	**ES AC31005** ES 31001 + E2 1PERZ4531 + E2 CF01G2V1 + E2 CF01G2V1	**ES AC31023** ES 31001+ E2 1PEBZ4531 + E2 CF01G2V1 + E2 CF01G2V1
yellow RAL 1003	red	1NC ⊖	-	1NO	**ES AC31010** ES 31001 + E2 1PEPZ4531 + E2 CF01G2V1 + E2 CF10G2V1	**ES AC31006** ES 31001 + E2 1PERZ4531 + E2 CF01G2V1 + E2 CF10G2V1	**ES AC31011** ES 31001+ E2 1PEBZ4531 + E2 CF01G2V1 + E2 CF10G2V1
yellow RAL 1003	red	1NC ⊖	1NC ⊖	1NO	**ES AC31146** ES 31001 + E2 1PEPZ4531 + E2 CF01G2V1 + E2 CF01G2V1 + E2 CF10G2V1	**ES AC31021** ES 31001 + E2 1PERZ4531 + E2 CF01G2V1 + E2 CF01G2V1 + E2 CF10G2V1	**ES AC31024** ES 31001+ E2 1PEBZ4531 + E2 CF01G2V1 + E2 CF01G2V1 + E2 CF10G2V1

Other combinations on request.
➔ For data regarding contact blocks and luminous discs, please see the respective chapters.

Complete control device units ES AC31•••

Housing cover colour	Actuator design and colour	Contacts			Emergency stop button Push-Pull	Emergency stop button rotary release	Emergency stop button, key release
		pos. 2	pos. 3	pos. 1			
yellow RAL 1003	red	-	1NC ⊖	-	**ES AC31054** ES 31015 + E2 1PEPZ4531 + E2 CF01G2V1	**ES AC31238** ES 31015 + E2 1PERZ4531 + E2 CF01G2V1	**ES AC31606** ES 31015 + E2 1PEBZ4531 + E2 CF01G2V1
yellow RAL 1003	red	-	1NC ⊖ SELF-MONITORED	-	**ES AC31601** ES 31015 + E2 1PEPZ4531 + E2 CF01S2V1	**ES AC31605** ES 31015 + E2 1PERZ4531 + E2 CF01S2V1	**ES AC31607** ES 31015 + E2 1PEBZ4531 + E2 CF01S2V1
yellow RAL 1003	red	1NC ⊖	-	1NC ⊖	**ES AC31602** ES 31015 + E2 1PEPZ4531 + E2 CF01G2V1 + E2 CF01G2V1	**ES AC31050** ES 31015 + E2 1PERZ4531 + E2 CF01G2V1 + E2 CF01G2V1	**ES AC31092** ES 31015 + E2 1PEBZ4531 + E2 CF01G2V1 + E2 CF01G2V1
yellow RAL 1003	red	1NC ⊖	-	1NO	**ES AC31603** ES 31015 + E2 1PEPZ4531 + E2 CF01G2V1 + E2 CF10G2V1	**ES AC31056** ES 31015 + E2 1PERZ4531 + E2 CF01G2V1 + E2 CF10G2V1	**ES AC31608** ES 31015 + E2 1PEBZ4531 + E2 CF01G2V1 + E2 CF10G2V1
yellow RAL 1003	red	1NC ⊖	1NC ⊖	1NO	**ES AC31604** ES 31015 + E2 1PEPZ4531 + E2 CF01G2V1 + E2 CF01G2V1 + E2 CF10G2V1	**ES AC31332** ES 31015 + E2 1PERZ4531 + E2 CF01G2V1 + E2 CF01G2V1 + E2 CF10G2V1	**ES AC31609** ES 31015 + E2 1PEBZ4531 + E2 CF01G2V1 + E2 CF01G2V1 + E2 CF10G2V1

Complete control device units ES AC31••• with luminous disc

Housing cover colour	Actuator design and colour	Contacts			Emergency stop button Push-Pull Yellow luminous disc, flashing Ø 60 mm, 24 Vac/dc	Emergency stop button rotary release Yellow luminous disc, flashing Ø 60 mm, 24 Vac/dc	Emergency stop button, key release Yellow luminous disc, flashing Ø 60 mm, 24 Vac/dc
		pos. 2	pos. 3	pos. 1			
grey RAL 7035	red	1NO	1NC ⊖	CONNECTION BLOCK	**ES AC31430** ES 31000 + E2 1PEPZ4531 + VE DL1A5L13 + E2 1BAC11 + E2 CP10G2V1 + E2 CP01G2V1 + VE BC2PV1	**ES AC31433** ES 31000 + E2 1PERZ4531 + VE DL1A5L13 + E2 1BAC11 + E2 CP10G2V1 + E2 CP01G2V1 + VE BC2PV1	**ES AC31436** ES 31000 + E2 1PEBZ4531 + VE DL1A5L13 + E2 1BAC11 + E2 CP10G2V1 + E2 CP01G2V1 + VE BC2PV1
grey RAL 7035	red	1NO	1NC ⊖ SELF-MONITORED	CONNECTION BLOCK	**ES AC31431** ES 31000 + E2 1PEPZ4531 + VE DL1A5L13 + E2 1BAC11 + E2 CP10G2V1 + E2 CP01S2V1 + VE BC2PV1	**ES AC31434** ES 31000 + E2 1PERZ4531 + VE DL1A5L13 + E2 1BAC11 + E2 CP10G2V1 + E2 CP01S2V1 + VE BC2PV1	**ES AC31437** ES 31000 + E2 1PEBZ4531 + VE DL1A5L13 + E2 1BAC11 + E2 CP10G2V1 + E2 CP01S2V1 + VE BC2PV1
grey RAL 7035	red	1NO	2NC ⊖	CONNECTION BLOCK	**ES AC31432** ES 31000 + E2 1PEPZ4531 + VE DL1A5L13 + E2 1BAC11 + E2 CP10G2V1 + E2 CP02G2V1 + VE BC2PV1	**ES AC31435** ES 31000 + E2 1PERZ4531 + VE DL1A5L13 + E2 1BAC11 + E2 CP10G2V1 + E2 CP02G2V1 + VE BC2PV1	**ES AC31438** ES 31000 + E2 1PEBZ4531 + VE DL1A5L13 + E2 1BAC11 + E2 CP10G2V1 + E2 CP02G2V1 + VE BC2PV1

Other combinations on request.

➔ For data regarding contact blocks, please see the respective chapters.

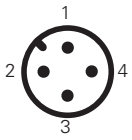
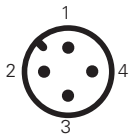
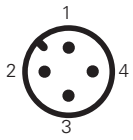
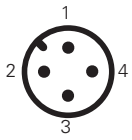
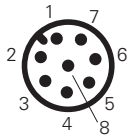
➔ The 2D and 3D files are available at **www.pizzato.com**

Complete control device units ES AC31••• with wired M12 connector

Housing cover colour	Actuator design and colour	Contacts pos. 2	Contacts pos. 3	Contacts pos. 1	Emergency stop button rotary release with plastic M12 connector
yellow RAL 1003	red	-	1NC ⊖	-	ES AC31025
yellow RAL 1003	red	-	1NC ⊖ SELF-MONITORED	-	ES AC31084
yellow RAL 1003	red	1NC ⊖	-	1NC ⊖	ES AC31026
yellow RAL 1003	red	1NC ⊖	-	1NO	ES AC31027
yellow RAL 1003	red	1NC ⊖	1NC ⊖	1NO	ES AC31028

Other combinations on request.
➔ For data regarding contact blocks, please see the respective chapters.

Wiring diagram for assembled connectors

ES AC31025 1NC	ES AC31084 1NC SELF-MONITORED	ES AC31026 2NC	ES AC31027 1NO+1NC	ES AC31028 1NO+2NC
				
M12 connector, 4-pole	M12 connector, 4-pole	M12 connector, 4-pole	M12 connector, 4-pole	M12 connector, 8-pole

Contacts	Pin no.	Contacts	Pin no.	Contacts	Pin no.	Contacts	Pin no.	Contacts	Pin no.
NC	1-2	NC	1-2	NC	1-2	NC	1-2	NC	3-4
				NC	3-4	NO	3-4	NC	5-6
								NO	7-8

Other combinations on request.
➔ For data regarding contact blocks and luminous discs, please see the respective chapters.

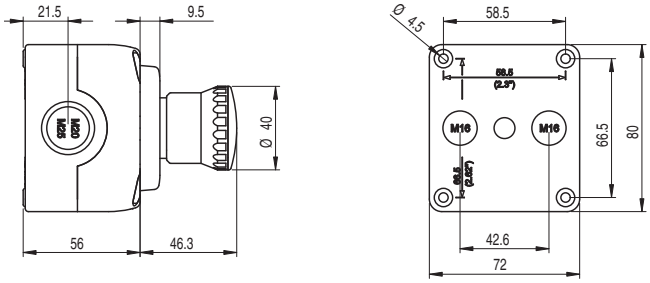
Spare caps

Article		Description
	VE TS35RA1	4 spare caps for ES series housing cover. Colour: yellow
	VE TS39RA1	4 spare caps for ES series housing cover. Colour: grey

Accessories

➔ More ACCESSORIES on page 173 of the General Catalogue HMI 2025-2026

Dimensional drawings



All values in the drawings are in mm

Accessories See page 349

➔ The 2D and 3D files are available at **www.pizzato.com**

Housings with **illuminated guard and buzzer**

Main features
- Protection degrees IP67 and IP69K
- Stainless steel captive screws
- 4 side cable entries
- Screw caps included in the scope of supply
- Cover with illuminated upper guard
- Version with white cover and RGB LED
- Version with yellow cover also suitable for use in lift sector
- Integrated buzzer

Quality marks:

EAC approval: RU Д-IT.PA07.B.37848/24

Technical data

Housing

Material:	Self-extinguishing shock-proof polycarbonate with double insulation, high shock resistance.
Material of the screws:	Stainless steel
Conduit entries:	4x knock-out side entries: 2x M20 - 1/2 NPT, 2x M20 - 1/2NPT - M25 2x M16 knock-out base entries

General data

Protection degree:	IP67 acc. to EN 60529 (with cable gland of equal or higher protection degree) IP69K acc. to ISO 20653 (only for versions without luminous disc)
Tightening torque of the cover screws:	1 … 1.4 Nm
Rated operating voltage U_e:	24 Vdc ±10% SELV/PELV
Operating current at U_e voltage:	50 mA (white LEDs) 120 mA (RGB LEDs)
Sound intensity:	80 dB at 10cm
Blinking frequency:	1Hz (0.5 s ON and 0.5 s OFF)
Ambient temperature:	-25 °C … + 80 °C
Connection type:	PUSH-IN spring-operated connection
Cable cross section:	min. 1 x 0.34 mm² (1 x AWG 24) max. 1 x 1.5 mm² (1 x AWG 16)
Cable stripping length:	min. 8 mm max. 12 mm
Utilization requirements:	see page 177 of the General Catalogue HMI 2025-2026

In compliance with standards:
IEC 60947-1, IEC 60947-5-1, IEC 60204-1, EN 60947-1, EN 60947-5-1, EN 60204-1, EN IEC 63000, EN ISO 13850, UL 508, CSA C22.2 No. 14.

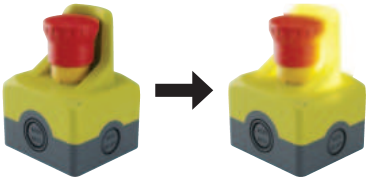
Compliance with the requirements of:
Machinery Directive 2006/42/EC, EMC Directive 2014/30/EU, RoHS Directive 2011/65/EU.

General data

Introduction

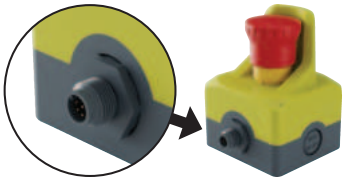
The new housing with illuminated guard and buzzer features a cover with illuminated device protection guard and buzzer for acoustic signals. These features make it easy to identify. The natural use for this housing is with an emergency stop button. However, the housing can also be used with other devices, such as selector switches. The integrated guard protects the button from dust and avoids accidental activation, whilst enabling the emergency stop button to be easily reset. The illuminated cover makes the housing easy to identify on the machine, while the integrated buzzer can be configured to warn the operator when the emergency stop button has been pressed. The cover is available in two colour variants: yellow or white.

Version with yellow illuminated cover



The housing with yellow cover lights up yellow when illuminated and can also be used for applications in the lift sector.

Wiring of the housing

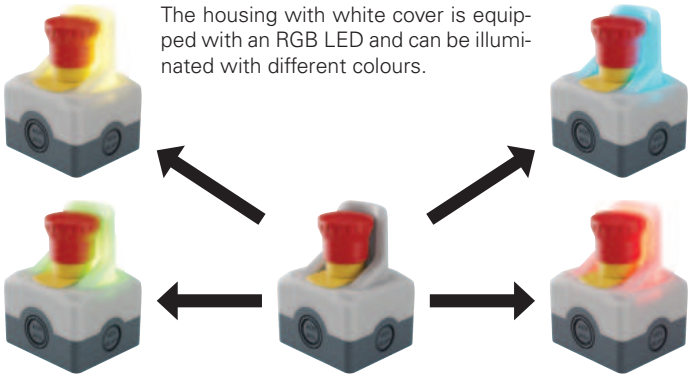


The box can be wired using the internal terminal strip, enabling selection of continuous or intermittent modes for the light and acoustic signals. Alternatively it can be ordered pre-wired with an M12 connector.

Buzzer

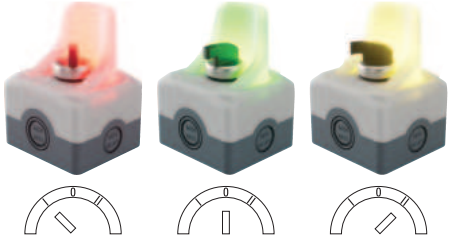
All housings can be equipped with a buzzer featuring selectable continuous or intermittent operation.

Version with white RGB illuminated cover



The housing with white cover is equipped with an RGB LED and can be illuminated with different colours.

White housing with selector



The housing can also be paired with other devices, such as multiple-position selectors.

Complete control device units with illuminated guard and buzzer ES AC31•••

Housing cover colour	Actuator design and colour	Contacts			Buzzer	Push-pull emergency-stop button 24 Vdc yellow illuminated guard	Emergency stop button rotary release 24 Vdc yellow illuminated guard
		pos. 2	pos. 3	pos. 1			
yellow transparent	red	1NC ⊖	1NC ⊖	1NO	Yes	**ES AC31683** E2 1PEPZ4531 + E2 1BAC11 + E2 CP10G2V1 + E2 CP01G2V1 + E2 CP01G2V1	**ES AC31763** E2 1PERZ4531 + E2 1BAC11 + E2 CP10G2V1 + E2 CP01G2V1 + E2 CP01G2V1
yellow transparent	red	1NC ⊖	-	1NC ⊖	No	**ES AC31701** E2 1PEPZ4531 + E2 1BAC11 + E2 CP01G2V1 + E2 CP01G2V1	**ES AC31764** E2 1PERZ4531 + E2 1BAC11 + E2 CP01G2V1 + E2 CP01G2V1
yellow transparent	red	1NC ⊖	-	1NC ⊖	Yes	**ES AC31702** E2 1PEPZ4531 + E2 1BAC11 + E2 CP01G2V1 + E2 CP01G2V1	**ES AC31765** E2 1PERZ4531 + E2 1BAC11 + E2 CP01G2V1 + E2 CP01G2V1

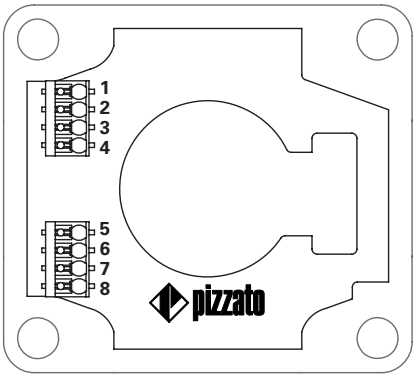
Spare caps

Article		Description
	VETS45RA1	4 spare caps for ES series housing cover. Colour: yellow

Internal connections (versions with yellow cover)

Terminal no.	Connections
1	Supply input +24 Vdc for buzzer (if available) with pulsed tone
2	Supply input +24 Vdc for buzzer (if available) with continuous tone
3	Supply input +24 Vdc for blinking light
4	Supply input +24 Vdc for continuous light
5	Not connected
6	Not connected
7	Not connected
8	Supply input 0 Vdc

Connection diagram for lights and buzzers								
Terminal no.	Buzzer with pulsed tone	Buzzer with continuous tone	Blinking light	Continu-ous light	Buzzer with pulsed tone and blinking light	Buzzer continuous tone and blinking light	Buzzer with pulsed tone and continuous light	Buzzer with continuous tone and continuous light
1	+24 Vdc	-	-	-	+24 Vdc	-	+24 Vdc	-
2	-	+24 Vdc	-	-	-	+24 Vdc	-	+24 Vdc
3	-	-	+24 Vdc	-	+24 Vdc	+24 Vdc	-	-
4	-	-	-	+24 Vdc	-	-	+24 Vdc	+24 Vdc
5	Terminals not connected							
6								
7								
8	0 Vdc							



Other combinations on request.
➔ For properties of contact blocks, see the General Catalogue HMI 2025-2026.

Accessories See page 349

➔ The 2D and 3D files are available at **www.pizzato.com**

Housings with **illuminated guard and buzzer**

Complete control device units with RGB illuminated guard and buzzer ES AC31•••

Housing cover colour	Actuator design and colour	Contacts			Buzzer	Push-pull emergency-stop button 24 Vdc yellow illuminated guard	Emergency stop button rotary release 24 Vdc yellow illuminated guard
		pos. 2	pos. 3	pos. 1			
white transparent	red	1NC ⊖	1NC ⊖	1NO	Yes	**ES AC31684** E2 1PEPZ4531 + VE TF32H5700 + E2 1BAC11 + E2 CP10G2V1 + E2 CP01G2V1 + E2 CP01G2V1	**ES AC31762** E2 1PERZ4531 + VE TF32H5700 + E2 1BAC11 + E2 CP10G2V1 + E2 CP01G2V1 + E2 CP01G2V1
white transparent	red	1NC ⊖	-	1NC ⊖	No	**ES AC31703** E2 1PEPZ4531 + VE TF32H5700 + E2 1BAC11 + E2 CP01G2V1 + E2 CP01G2V1	**ES AC31759** E2 1PERZ4531 + VE TF32H5700 + E2 1BAC11 + E2 CP01G2V1 + E2 CP01G2V1
white transparent	red	1NC ⊖	-	1NC ⊖	Yes	**ES AC31704** E2 1PEPZ4531 + VE TF32H5700 + E2 1BAC11 + E2 CP01G2V1 + E2 CP01G2V1	**ES AC31766** E2 1PERZ4531 + VE TF32H5700 + E2 1BAC11 + E2 CP01G2V1 + E2 CP01G2V1

Spare caps

Article		Description
	VETS42RA1	4 spare caps for ES series housing cover. Colour: white

Housing cover colour	Positions	Contacts			Buzzer	3-position key selector switch, satin chrome bezel 24 Vdc RGB illuminated guard
		pos. 2	pos. 3	pos. 1		
white transparent	↓	1NO	-	1NO	Yes	**ES AC31732** E2 2SC3ACE19AA + E2 1BAC11 + E2 CP10G2V1 + VE BC2PV1 + E2 CP10G2V1
white transparent	↓	1NO	-	1NO	No	**ES AC31733** E2 2SC3ACE19AA + E2 1BAC11 + E2 CP10G2V1 + VE BC2PV1 + E2 CP10G2V1

Housing cover colour	Positions	Contacts			Buzzer	3-position black selector switch with long handle, satin chrome bezel 24 Vdc RGB illuminated guard
		pos. 2	pos. 3	pos. 1		
white transparent	↓	1NO	-	1NO	Yes	**ES AC31730** E2 2SE23ACE19AB + E2 1BAC11 + E2 CP10G2V1 + VE BC2PV1 + E2 CP10G2V1
white transparent	↓	1NO	-	1NO	No	**ES AC31731** E2 2SE23ACE19AB + E2 1BAC11+ E2 CP10G2V1 + VE BC2PV1 + E2 CP10G2V1

Other combinations on request.

➔ For properties of contact blocks, see the General Catalogue HMI 2025-2026.

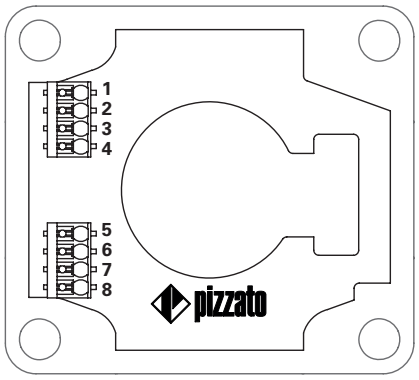
Accessories See page 349

➔ The 2D and 3D files are available at **www.pizzato.com**

Internal connections (versions with white cover)

Terminal no.	Connections
1	Supply input +24 Vdc for buzzer (if available) with pulsed tone
2	Supply input +24 Vdc for buzzer (if available) with continuous tone
3	Supply input +24 Vdc for blinking light
4	Supply input +24 Vdc for continuous light
5	Supply input +24 Vdc, blue LED
6	Supply input +24 Vdc, green LED
7	Supply input +24 Vdc, red LED
8	Supply input 0 Vdc

Connection diagram for lights and buzzers								
Terminal no.	Buzzer with pulsed tone	Buzzer with continuous tone	Blinking light	Continu-ous light	Buzzer with pulsed tone and blinking light	Buzzer continuous tone and blinking light	Buzzer with pulsed tone and continuous light	Buzzer with continuous tone and continuous light
1	+24 Vdc	-	-	-	+24 Vdc	-	+24 Vdc	-
2	-	+24 Vdc	-	-	-	+24 Vdc	-	+24 Vdc
3	-	-	+24 Vdc	-	+24 Vdc	+24 Vdc	-	-
4	-	-	-	+24 Vdc	-	-	+24 Vdc	+24 Vdc
5	See RGB LED connection-diagram table							
6								
7								
8	0 Vdc							



RGB LED connection diagram							
Terminal no.	Colour						
5	+24 Vdc	-	-	-	+24 Vdc	+24 Vdc	+24 Vdc
6	-	+24 Vdc	-	+24 Vdc	-	+24 Vdc	+24 Vdc
7	-	-	+24 Vdc	+24 Vdc	+24 Vdc	-	+24 Vdc

Accessories See page 349

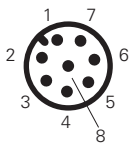
➔ The 2D and 3D files are available at **www.pizzato.com**

Complete control device units with illuminated guard and buzzer ES AC31••• with wired M12 connector

Housing cover colour	Actuator design and colour	Contacts pos. 2	Contacts pos. 3	Contacts pos. 1	Buzzer	Push-pull emergency-stop button 24 Vdc yellow illuminated guard	Emergency stop button rotary release 24 Vdc yellow illuminated guard
yellow transparent	red	1NC ⊖	1NC ⊖	1NO	Yes	**ES AC31709** E2 1PEPZ4531 + E2 1BAC11 + E2 CP10G2V1 + E2 CP01G2V1 + E2 CP01G2V1 + VF CNM12MM-L16 + VF DFPM20	**ES AC31767** E2 1PERZ4531 + E2 1BAC11 + E2 CP10G2V1 + E2 CP01G2V1 + E2 CP01G2V1 + VF CNM12MM-L16 + VF DFPM20
yellow transparent	red	1NC ⊖	-	1NC ⊖	No	**ES AC31705** E2 1PEPZ4531 + E2 1BAC11 + E2 CP01G2V1 + E2 CP01G2V1 + VF CNM8MM + VF DFPM20	**ES AC31768** E2 1PERZ4531 + E2 1BAC11 + E2 CP01G2V1 + E2 CP01G2V1 + VF CNM8MM + VF DFPM20
yellow transparent	red	1NC ⊖	-	1NC ⊖	Yes	**ES AC31706** E2 1PEPZ4531 + E2 1BAC11 + E2 CP01G2V1 + E2 CP01G2V1 + VF CNM12MM-L16 + VF DFPM20	**ES AC31769** E2 1PERZ4531 + E2 1BAC11 + E2 CP01G2V1 + E2 CP01G2V1 + VF CNM12MM-L16 + VF DFPM20

Wiring diagram for assembled connectors

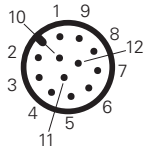
ES AC31705 - ES AC31768



M12 connector, 8-pole

Contacts	Pin no.
1NC ⊖	1-2
1NC ⊖	3-4
Power supply, continuous light	5
Power supply, blinking light	6
Power supply 0 V	7
/	8

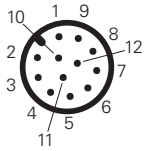
ES AC31706 - ES AC31769



M12 connector, 12-pole

Contacts	Pin no.
1NC ⊖	1-2
1NC ⊖	3-4
Power supply, buzzer with continuous tone	5
Power supply, buzzer with pulsed tone	6
Power supply, continuous light	7
Power supply, blinking light	8
Power supply 0 V	9
/	10
/	11
/	12

ES AC31709 - ES AC31767



M12 connector, 12-pole

Contacts	Pin no.
1NC ⊖	1-2
1NC ⊖	3-4
1NO	5-6
Power supply, buzzer with continuous tone	7
Power supply, buzzer with pulsed tone	8
Power supply, continuous light	9
Power supply, blinking light	10
Power supply 0 V	11
/	12

Spare caps

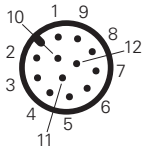
Article	Description
VETS45RA1	4 spare caps for ES series housing cover. Colour: yellow

Complete control device units with RGB illuminated guard and buzzer ES AC31••• with wired M12 connector

Housing cover colour	Actuator design and colour	Contacts pos. 2	Contacts pos. 3	Contacts pos. 1	Buzzer	Push-pull emergency-stop button 24 Vdc yellow illuminated guard	Emergency stop button rotary release 24 Vdc yellow illuminated guard
white transparent	red	1NC ⊖	-	1NC ⊖	No	**ES AC31707** E2 1PEPZ4531 + VE TF32H5700 + E2 1BAC11 + E2 CP01G2V1 + E2 CP01G2V1 + VF CNM12MM-L16 + VF DFPM20	**ES AC31770** E2 1PERZ4531 + VE TF32H5700 + E2 1BAC11 + E2 CP01G2V1 + E2 CP01G2V1 + VF CNM12MM-L16 + VF DFPM20
white transparent	red	1NC ⊖	-	1NC ⊖	Yes	**ES AC31708** E2 1PEPZ4531 + VE TF32H5700 + E2 1BAC11 + E2 CP01G2V1 + E2 CP01G2V1 + VF CNM12MM-L16 + VF DFPM20	**ES AC31771** E2 1PERZ4531 + VE TF32H5700 + E2 1BAC11 + E2 CP01G2V1 + E2 CP01G2V1 + VF CNM12MM-L16 + VF DFPM20

Wiring diagram for assembled connectors

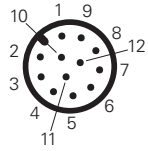
ES AC31707 - ES AC31770



M12 connector, 12-pole

Contacts	Pin no.
1NC ⊖	1-2
1NC ⊖	3-4
Power supply, continuous light	5
Power supply, blinking light	6
Power supply, red LED	7
Power supply, green LED	8
Power supply, blue LED	9
Power supply 0 V	10
/	11
/	12

ES AC31708 - ES AC31771



M12 connector, 12-pole

Contacts	Pin no.
1NC ⊖	1-2
1NC ⊖	3-4
Power supply, buzzer with continuous tone	5
Power supply, buzzer with pulsed tone	6
Power supply, continuous light	7
Power supply, blinking light	8
Power supply, red LED	9
Power supply, green LED	10
Power supply, blue LED	11
Power supply 0 V	12

Spare caps

Article	Description
VETS42RA1	4 spare caps for ES series housing cover. Colour: white

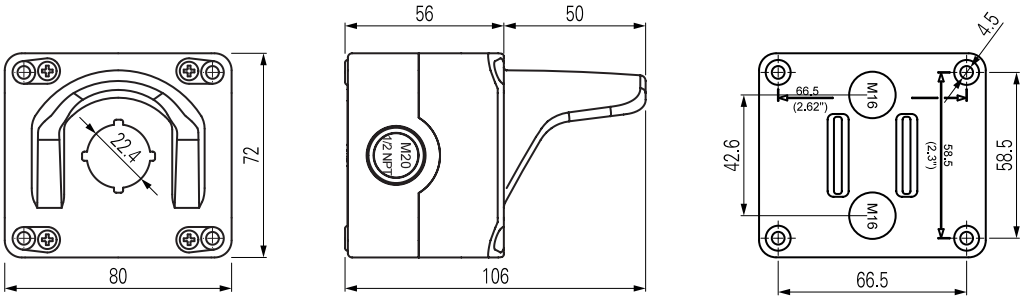
Accessories

➔ More ACCESSORIES on page 173 of the General Catalogue HMI 2025-2026

Accessories See page 349

➔ The 2D and 3D files are available at **www.pizzato.com**

Dimensional drawings

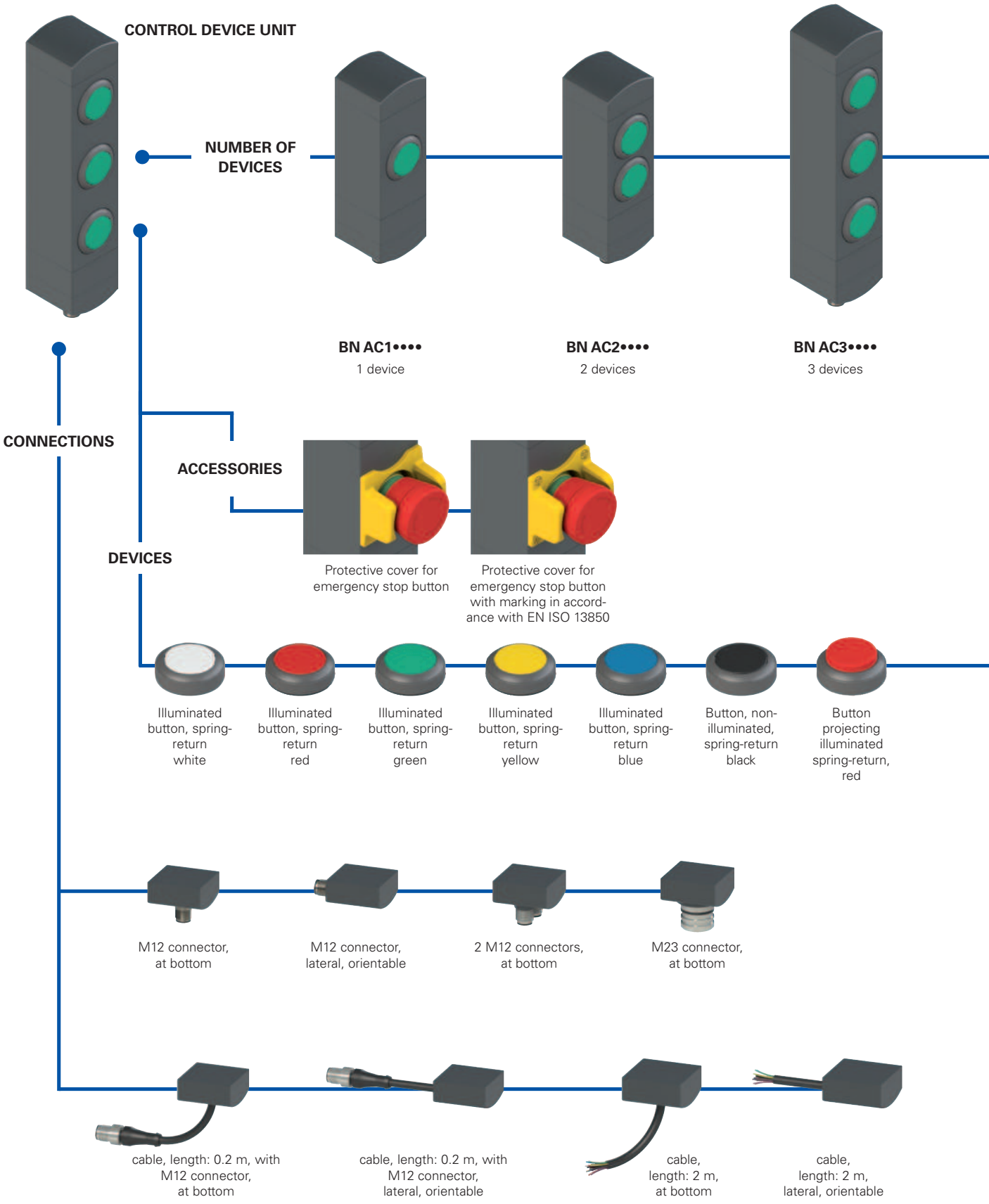


All values in the drawings are in mm

Accessories See page 349

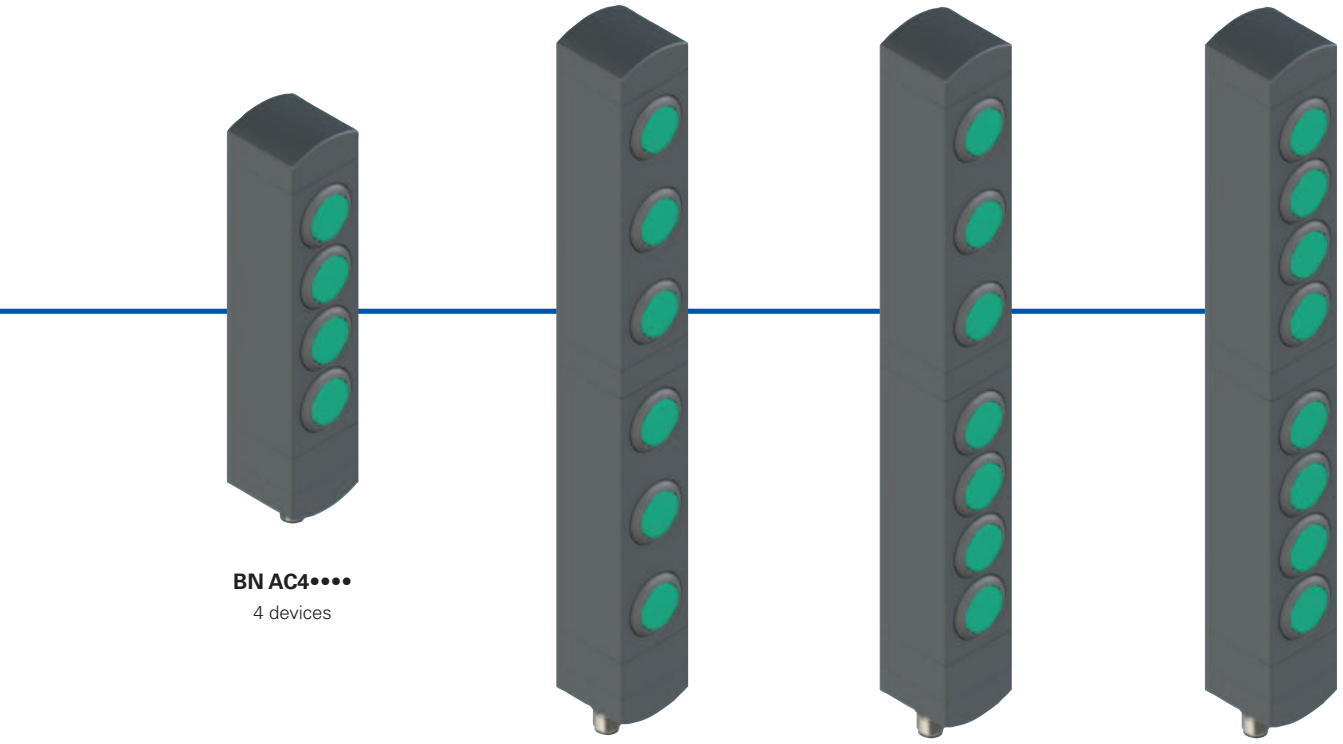
➔ The 2D and 3D files are available at **www.pizzato.com**

Selection diagram



product option

Sold separately as accessory



BN AC4••••
4 devices

BN AC6••••
6 devices

BN AC7••••
7 devices

BN AC8••••
8 devices

Indicator light, white

Indicator light, red

Indicator light, green

Selector switch with handle, illuminated 2 or 3 positions

Key selector switch, 2 or 3 positions

Closing cap

Emergency stop button with rotary release

Emergency stop button with push-pull release

Simple stop button with rotary release

Code structure

Attention! The feasibility of a code number does not mean the effective availability of a product. Please contact our sales office.

BN AC3ZA01

Number of devices	
1	1 device
2	2 devices
3	3 devices
4	4 devices
6	6 devices
7	7 devices
8	8 devices

Button and connector configuration	
A01	A01 configuration
A02	A02 configuration
A03	A03 configuration
...	other configurations on request

Main features

- Modular control device unit for 1 to 8 devices
- Rotatable fixing position
- Flush-mounted control devices
- Compact dimensions, minimal housing width
- Numerous control devices available

Quality marks:

UL approval: E131787

Features approved by UL

Electrical ratings: 24 Vdc Class 2, 0,1 A

Model BN with base module dimensions 40 mm by 38.5 mm by 145.5 mm:

Input Supplied by 24 Vdc, Class 2 Source or limited voltage limited energy, 0,096 A max. (Maximum eight leds).

Output 24 Vac/dc "Class 2" 0.25 A Pilot Duty (Maximum eight Actuators, with maximum twelve contacts, NO or NC or both) or 0.18 A Pilot Duty (Maximum eight Actuators, with maximum sixteen contacts, NO or NC or both)

Model BN with base module dimensions 40 mm by 38.5 mm by 82.1 mm:

Input Supplied by 24 Vdc, Class 2 Source or limited voltage limited energy, 0,048 A max. (Maximum four leds).

Output 24 Vac/dc "Class 2" 0.25 A Pilot Duty (Maximum four Actuators, with maximum eight contacts, NO or NC or both) or 0.18 A Pilot Duty (Maximum four Actuators, with maximum eight contacts, NO or NC or both)

Environmental ratings: Type 1

Technical data

Housing made of glass fibre reinforced technopolymer, self-extinguishing and shock-proof
Versions with 12x0.14 mm² or 8x0.25 mm² integrated cable, length 2 m, other lengths from 0.5 to 10 m on request
Versions with integrated M12 stainless steel connector, single or double, or with M23 connector
Versions with 2 m cable and M12 connector, other lengths from 0.1 … 3 m on request

Protection degree:	IP65 acc. to EN 60529

General data

Ambient temperature:	-25°C … +70°C
Storage temperature:	-40°C … +80°C
Fixing screws for the housing:	2 x M5, tightening torque 3 Nm
Fixing screws for turnable modules:	Tightening torque of 0.8 … 1.2 Nm
External protection fuse:	1 A type Gg or equivalent device

Technical data of control devices

Mechanical endurance:		
Spring-return button:	1 million operating cycles	
Emergency stop button:	50,000 operating cycles	
Selector switch:	300,000 operating cycles	
Key selector switch:	50,000 operating cycles 30,000 operating cycles including removal of the key	
Safety parameter B_{10D}:	130,000 (emergency stop button)	
Actuating force:		
Spring-return button:	min. 4 N	max. 100 N
Emergency stop button:	min. 20 N	max. 100 N
Selector switch:	min. 0.1 Nm	max. 1.5 Nm
Key selector switch:	min. 0.1 Nm	max. 1.3 Nm
Material of the contacts:	silver contacts	
Contact type:	Self-cleaning contacts with double interruption	
Thermal current I_{th}:	1 A	
Rated insulation voltage U_i:	32 Vac/dc	
Rated impulse withstand voltage U_{imp}:	1.5 kV	
Utilization category of the contact block:	DC-13; U_e = 24 V, I_e = 0.55 A	
LED supply voltage:	24 Vdc ±15%	
Single LED supply current:	12 mA	

M12 connector electrical data

Max. operating voltage:	32 Vac/dc
Max. operating current:	max. 1.5 A

M23 connector electrical data

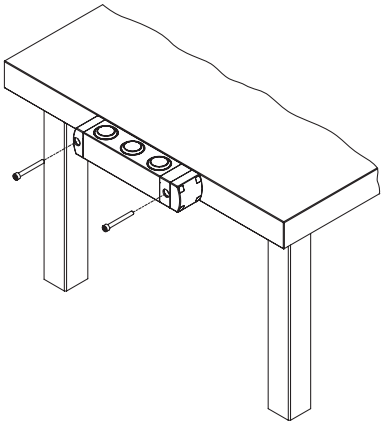
Max. operating voltage:	32 Vac/dc
Max. operating current:	Max. 3 A

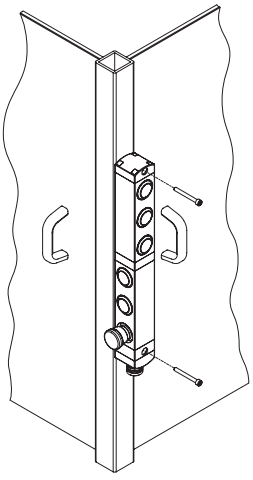
In compliance with standards:
IEC 60947-5-1, IEC 60947-5-5, EN ISO 13850, UL 508, CSA C22.2 No. 14.

Compliance with the requirements of:
Machinery Directive 2006/42/EC, Low Voltage Directive 2014/35/EU, EMC Directive 2014/30/EU, RoHS Directive 2011/65/EU.

⚠ **Installation for safety applications:**
Always connect the safety circuit to the NC contacts (normally closed contacts) as stated in standard EN 60947-5-1.

Actuation of the control devices from various directions





Thanks to the design with turnable modules, the control device units of the BN series offer the user many different options for fixing to the machine.

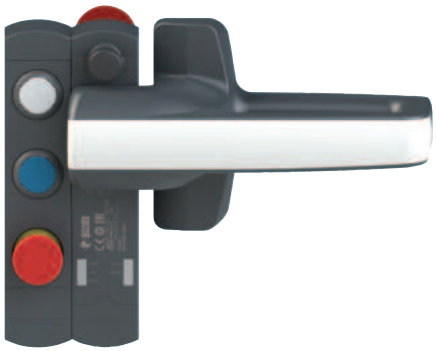
The orientation of the control devices can be selected independent of the fastening.

With the configurations for 6, 7 and 8 devices, the upper and lower part can be oriented independent of one another. This is especially useful if it should be possible to achieve a command state from two different sides of the machine. In these cases, a single device and single wiring harness can be used, thereby saving time and money.

General data

The new modular control device units of the BN series from Pizzato Elettrica can be combined perfectly with the RFID safety switches with lock of the NS series. Machine manufacturers who already use these products thereby have the possibility to attach a control device unit directly next to the safety switch that is identical in shape and dimensions.
The control device units of the BN series are available in configurations with 1 to 8 devices.
The unique design with individually turnable modules allows the user to select from a number of combinations. He receives a very versatile product that is immediately ready for use.

Compatibility with NS series switches

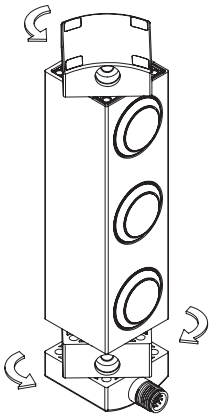


The control device units of the BN series have the same dimensions as the RFID safety switches with lock of the NS series. When mounted directly to the side of the switch, one obtains an integrated safety device whose components are made of the same material and have identical dimensions.

Minimal dimensions

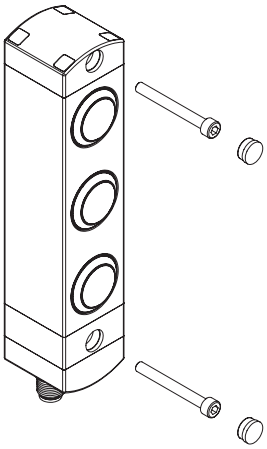
One special feature of the control device units of the BN series is the slim thickness of just 40 mm.
The control devices are embedded in the housing of the unit and protrude only slightly out of the front.
This protects the control devices from unintended impacts, thereby increasing the service life of the devices and, at the same time, giving the devices an attractive design, making them predestined for use on modern machines in which this aspect is also given special consideration.

Turnable and non-detachable modules



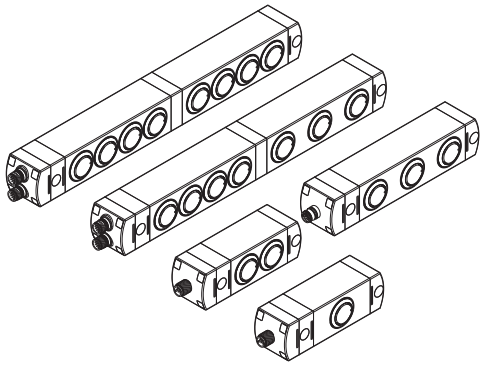
During installation, the fixing modules can be turned on the top and bottom of the device to enable variable orientation of the control devices.
Operation is very simple: after loosening the fixing screws, the device body can be turned in steps of 90° and fixed in the desired position. Another advantage for the installer is that the fixing modules cannot be detached from the device body. Disassembly of the individual parts is not necessary and there is no risk of losing parts or reassembling incorrectly.

Protection against tampering



Each control device unit of the BN series is supplied complete with snap-on protection caps to be applied on the holes of the fixing screws. Not only do the caps prevent deposits of dirt from accumulating and simplify cleaning, they also prevent access to the fixing screws of the device, thereby offering increased protection against tampering.

Individually and freely configurable



The control device unit is available in various configurations: for standard applications there are configurations with 1 to 4 devices, while configurations with 6, 7 or 8 devices are available for more complex applications that allow a larger number of control and signalling devices to be attached at the same location for the user.

Removable and laser-markable lenses

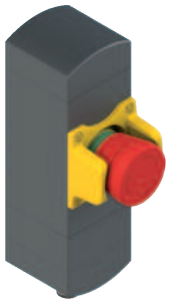
With all product configurations, a number of devices can be installed that can also be illuminated via LEDs integrated in the device.
The buttons are equipped with removable lenses that can be laser-marked for a resistant, indelible engraving. This allows customization of the lenses with a wide range of text and symbols, and replacement with lenses of a different colour or with different markings. For a full list of available markings, see the Accessories chapter on page 371.

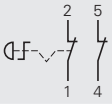
Protection guard for emergency stop button

The mushroom-shaped emergency stop button can be combined with a yellow protection guard that serves to protect the device from shocks. The protection guard can also be provided with a laser marking in accordance with EN ISO 13850.

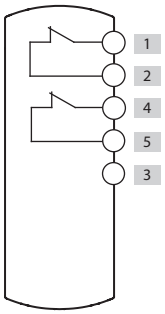
Examples of available configurations

BN AC1ZA12

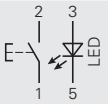


	Description	Colour	Diagram
Device 1	Emergency stop button with rotary release 2NC, with laser-marked protection guard "⏀"	red	
Connector	M12, 5-pole at bottom	/	

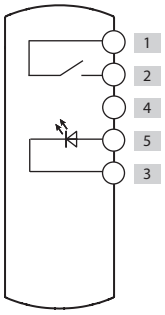
Connections



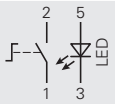
BN AC1ZA02

	Description	Colour	Diagram
Device 1	Illuminated button, spring-return 1NO	white	
Connector	M12, 5-pole, at bottom	/	

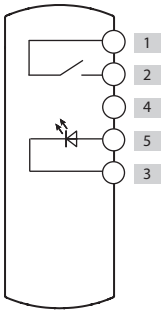
Connections



BN AC1ZA03

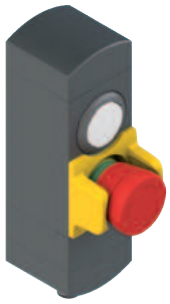
	Description	Colour	Diagram
Device 1	Illuminated selector switch with handle with two positions 1NO	black	
Connector	M12, 5-pole, at bottom	/	

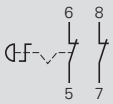
Connections



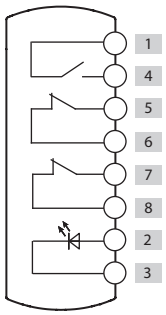
For pin assignments of the connectors, see page 316

BN AC2ZA26

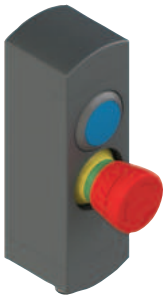


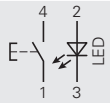
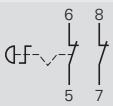
	Description	Colour	Diagram
Device 1	Illuminated button, spring-return 1NO	white	
Device 2	Emergency stop button with rotary release 2NC, with protection guard	red	
Connector	M12, 8-pole, at bottom	/	

Connections

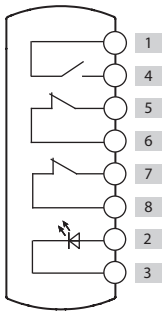


BN AC2ZA02

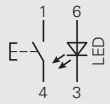


	Description	Colour	Diagram
Device 1	Illuminated button, spring-return 1NO	blue	
Device 2	Emergency stop button with rotary release 2NC	red	
Connector	M12, 8-pole, at bottom	/	

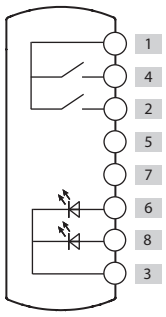
Connections



BN AC2ZA03

	Description	Colour	Diagram
Device 1	Illuminated button, spring-return 1NO	white	
Device 2	Illuminated button, spring-return 1NO	blue	
Connector	M12, 8-pole, at bottom	/	

Connections

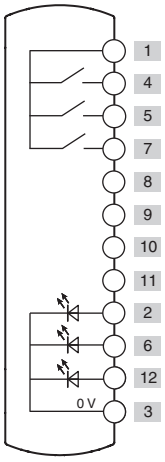


For pin assignments of the connectors, see page 316

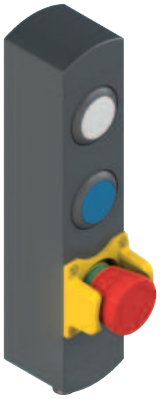
BN AC3ZA01

	Description	Colour	Diagram
Device 1	Illuminated button, spring-return 1NO	white	1 2 LED 4 3
Device 2	Illuminated button, spring-return 1NO	blue	1 6 LED 5 3
Device 3	Illuminated button, spring-return 1NO	yellow	1 12 LED 7 3
Connector	M12, 12-pole, at bottom	/	

Connections

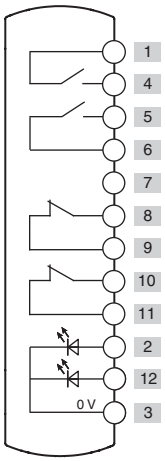


BN AC3ZB59



	Description	Colour	Diagram
Device 1	Illuminated button, spring-return 1NO	white	4 2 LED 1 3
Device 2	Illuminated button, spring-return 1NO	blue	5 12 LED 6 3
Device 3	Emergency stop button with rotary release 2NC, with laser-marked protection guard "Ⓟ"	red	9 11 8 10
Connector	M12, 12-pole, at bottom	/	

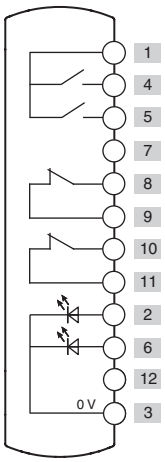
Connections



BN AC3ZA03

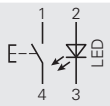
	Description	Colour	Diagram
Device 1	Illuminated button, spring-return 1NO	white	1 2 LED 4 3
Device 2	Illuminated button, spring-return 1NO	yellow	1 6 LED 5 3
Device 3	Emergency stop button with rotary release 2NC	red	9 11 8 10
Connector	M12, 12-pole, at bottom	/	

Connections

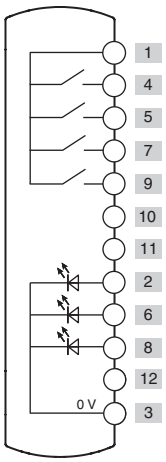


For pin assignments of the connectors, see page 316

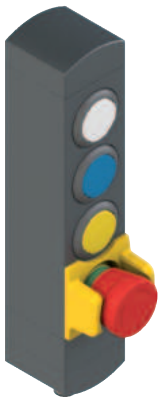
BN AC4ZA01

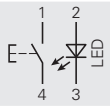
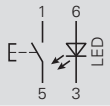
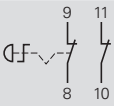
	Description	Colour	Diagram
Device 1	Illuminated button, spring-return 1NO	green	
Device 2	Illuminated button, spring-return 1NO	red	
Device 3	Illuminated button, spring-return 1NO	white	
Device 4	Two-position key selector switch 1NO	black	
Connector	M12, 12-pole, at bottom	/	

Connections

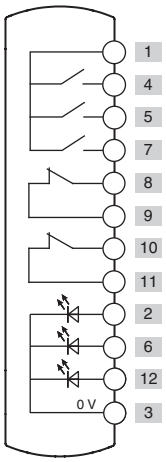


BN AC4ZB19

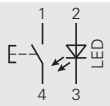
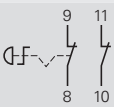


	Description	Colour	Diagram
Device 1	Illuminated button, spring-return 1NO	white	
Device 2	Illuminated button, spring-return 1NO	blue	
Device 3	Illuminated button, spring-return 1NO	yellow	
Device 4	Emergency stop button with rotary release 2NC, with protection guard	red	
Connector	M12, 12-pole, at bottom	/	

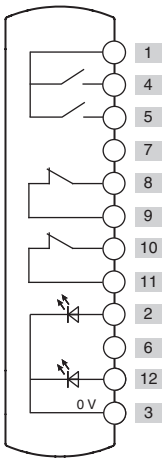
Connections



BN AC4ZA03

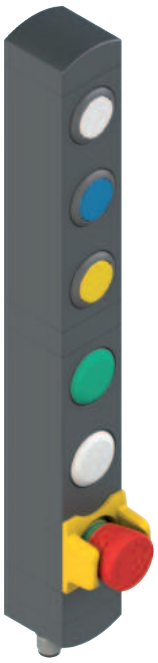
	Description	Colour	Diagram
Device 1	Illuminated button, spring-return 1NO	white	
Device 2	Spring-return button 1NO	black	
Device 3	Indicator light	green	
Device 4	Emergency stop button with rotary release 2NC	red	
Connector	M23, 12-pole, at bottom	/	

Connections



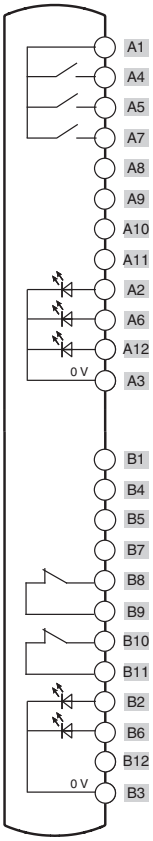
For pin assignments of the connectors, see page 316

BN AC6ZA40



	Description	Colour	Diagram
Device 1	Illuminated button, spring-return 1NO	white	A1 A2 LED A4 A3
Device 2	Illuminated button, spring-return 1NO	blue	A1 A6 LED A5 A3
Device 3	Illuminated button, spring-return 1NO	yellow	A1 A12 LED A7 A3
Device 4	Indicator light	green	B2 LED B3
Device 5	Indicator light	white	B6 LED B3
Device 6	Emergency stop button with rotary release 2NC, with protection guard	red	B9 B11 B8 B10
Connector	Two M12, 12-pole, at bottom	/	A B

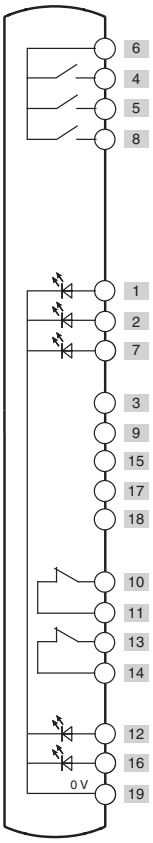
Connections



BN AC6ZA02

	Description	Colour	Diagram
Device 1	Illuminated button, spring-return 1NO	white	6 1 LED 4 19
Device 2	Illuminated button, spring-return 1NO	blue	6 2 LED 5 19
Device 3	Illuminated button, spring-return 1NO	yellow	6 7 LED 8 19
Device 4	Indicator light	green	12 LED 19
Device 5	Indicator light	white	16 LED 19
Device 6	Emergency stop button with rotary release 2NC	red	11 14 10 13
Connector	M23, 19-pole, at bottom	/	

Connections

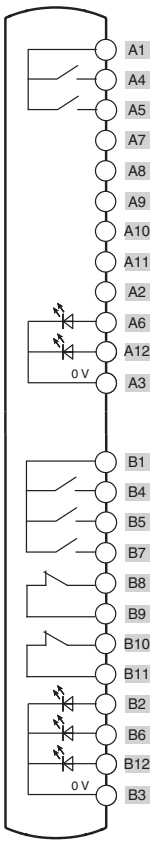


For pin assignments of the connectors, see page 316

BN AC7ZA07

	Description	Colour	Diagram
Device 1	Two-position key selector switch 1NO	black	A1 / A4
Device 2	Illuminated selector switch with handle with two positions 1NO	black	A1 A6 / A5 A3 / LED
Device 3	Indicator light	green	A12 / A3 / LED
Device 4	Illuminated button, spring-return 1NO	white	B1 B2 / B4 B3 / LED
Device 5	Illuminated button, spring-return 1NO	blue	B1 B6 / B5 B3 / LED
Device 6	Illuminated button, spring-return 1NO	yellow	B1 B12 / B7 B3 / LED
Device 7	Emergency stop button with rotary release 2NC, with protection guard	red	B9 B11 / B8 B10
Connector	Two M12, 12-pole, at bottom	/	A B

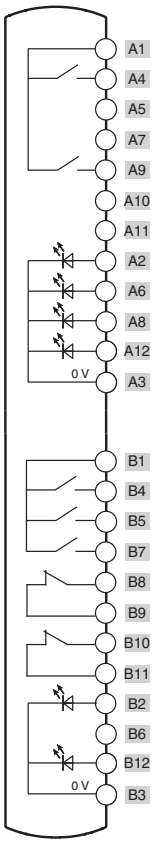
Connections



BN AC8ZA01

	Description	Colour	Diagram
Device 1	Illuminated selector switch with handle with two positions 1NO	black	A1 A2 / A4 A3 / LED
Device 2	Indicator light	red	A6 / A3 / LED
Device 3	Indicator light	green	A8 / A3 / LED
Device 4	Illuminated button, spring-return 1NO	yellow	A1 A12 / A9 A3 / LED
Device 5	Illuminated button, spring-return 1NO	white	B1 B2 / B4 B3 / LED
Device 6	Spring-return button 1NO	black	B1 / B5
Device 7	Illuminated button, spring-return 1NO	blue	B1 B12 / B7 B3 / LED
Device 8	Emergency stop button with rotary release 2NC	red	B9 B11 / B8 B10
Connector	Two M12, 12-pole, at bottom	/	A B

Connections



For pin assignments of the connectors, see page 316

Available control devices

	Description	Colour	Spare part number	Combinable with contacts (1)	Protrusion (x) mm
	Illuminated button, spring-return	White Red Green Yellow Blue	VN NG-AC27121 VN NG-AC27123 VN NG-AC27124 VN NG-AC27125 VN NG-AC27126	1NO (1NC) (2NO) (1NO+1NC)	3
	Non-illuminated button, spring-return	Black	VN NG-AC27122	1NO (1NC) (2NO) (1NO+1NC)	3
	Non-laser-markable, illuminated, projecting spring-return push button	Red	VN NG-AC26018	1NO (1NC) (2NO) (1NO+1NC)	6,1
	Indicator light	Red Yellow Green Blue White	VN NG-AC26060 VN NG-AC26061 VN NG-AC26062 VN NG-AC26063 VN NG-AC26064	/	2,7
	Emergency stop button acc. to. EN ISO 13850 Rotary release Push-pull release	 Red Red	 VN NG-AC26052 VN NG-AC26055	2NC	26,4
	Emergency stop button acc. to. EN ISO 13850 for 2NC + 1NO contacts, spring-return(2) Rotary release	 Red	 VN NG-AC26056	2NC + 1NO, spring-return	26,4
	Illuminated emergency stop button acc. to. EN ISO 13850 Rotary release Push-pull release	 Red Red	 VN NG-AC26051 VN NG-AC26054	2NC	26,4
	Simple stop button Rotary release Push-pull release	 Black Black	 VN NG-AC26053 VN NG-AC26057	2NC	26,4
	Illuminated selector switch with handle with 2 or 3 positions and transparent lens for LED    	 Black Black Black Black	 VN NG-AC26033 VN NG-AC26030 VN NG-AC26034 VN NG-AC26031	1NO (1NC) (2NO) (1NO+1NC)	16,8
	Key selector switch, 2 or 3 positions   	 Black Black Black	 VN NG-AC26043 VN NG-AC26040 VN NG-AC26041	1NO (1NC) (2NO) (1NO+1NC)	39 (a) 14 (b)
	Closing cap	Black	VN NG-AC26020	/	2,7
	Fixing key	Black	VN NG-AC26080	/	/

Legend:  Maintained  Spring-return Key extraction position (a) with key (b) without key

(1) The contacts in brackets are on request. Contact our technical department to verify the effective feasibility of the control device unit with the chosen combination of control devices.
(2) The NO contact with spring-return is only activated if the emergency stop button reaches the limit of travel. The signal of the NO contact is captured by analysing the rising edge.

To order buttons with marking:
add the marking code indicated in the chapter Accessories on page 371 to the article codes.
Example: Black spring-return button with "O" engraving.
VN NG-AC27122 → VN NG-AC27122-L1

Technical data of the control devices

General data

Protection degree:	IP65 acc. to EN 60529
Mechanical endurance:	
Spring-return button:	1 million operating cycles
Emergency stop button:	50,000 operating cycles
Selector switch:	300,000 operating cycles
Key selector switch:	50,000 operating cycles 30,000 operating cycles including removal of the key
Safety parameter B_{10D}:	130,000 (emergency stop button)

Actuating force

Spring-return button:	min. 4 N	max. 100 N
Emergency stop button:	min. 20 N	max. 100 N
Selector switch:	min. 0.1 Nm	max. 1.5 Nm
Key selector switch:	min. 0.1 Nm	max. 1.3 Nm

Contact blocks of the control devices

Material of the contacts:	silver contacts
Contact type:	Self-cleaning contacts with double interruption

Electrical data:

Thermal current I_{th}:	1 A
Rated insulation voltage U_i:	32 Vac/dc
Rated impulse withstand voltage U_{imp}:	1.5 kV
LED supply voltage:	24 Vdc ± 15%
LED supply current:	10 mA per LED

Utilization category of the contact block:
Direct current: DC13

U_e (V)	24
I_e (A)	0,55

Signalling contact with spring return:
Direct current: DC13

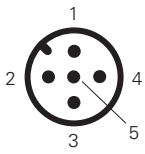
U_e (V)	24
I_e (mA)	10

In compliance with standards:
IEC 60947-5-1, IEC 60947-5-5, EN ISO 13850

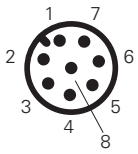
⚠ Installation for safety applications:
Always connect the safety circuit to the **NC contacts** (normally closed contacts) as stated in standard EN 60947-5-1.

Internal connections for versions with connector

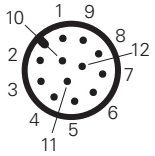
M12 connector, 5-pole



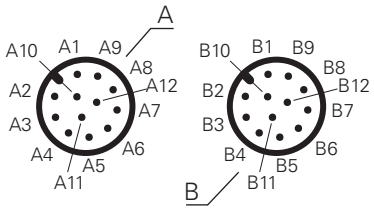
M12 connector, 8-pole



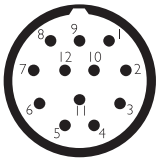
M12 connector, 12-pole



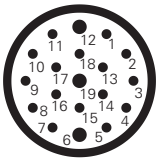
Two M12 connectors, 12-pole



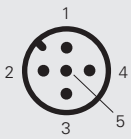
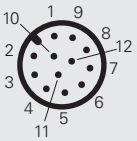
M23 connector, 12-pole



M23 connector, 19-pole



Internal connections for versions with cable

5 poles		8 poles		12 poles	
	Cable 5x0.34 mm²		Cable 8x0.25 mm²		Cable 12x0.14 mm²
Pin	Wire colour	Pin	Wire colour	Pin	Wire colour
1	Brown	1	White	1	Brown
2	White	2	Brown	2	Blue
3	Blue	3	Green	3	White
4	Black	4	Yellow	4	Green
5	Grey	5	Grey	5	Pink
		6	Pink	6	Yellow
		7	Blue	7	Black
		8	Red	8	Grey
				9	Red
				10	Purple
				11	Grey-Pink
				12	Red-Blue

Lenses for VN NG-AC•• series buttons

Lenses without engraving			
Article	Description	Colours	Pieces/ package
VN NG-AC01	Lens for flush button, black, without engraving	●	10
VN NG-AC02	Lens for flush button, white, without engraving	○	10
VN NG-AC03	Lens for flush button, red, without engraving	●	10
VN NG-AC04	Lens for flush button, green, without engraving	●	10
VN NG-AC05	Lens for flush button, yellow, without engraving	●	10
VN NG-AC06	Lens for flush button, blue, without engraving	●	10
VN NG-ACA0	6 lenses for flush button without engraving, colours: black, white, red, green, yellow and blue	●○●●●●	1

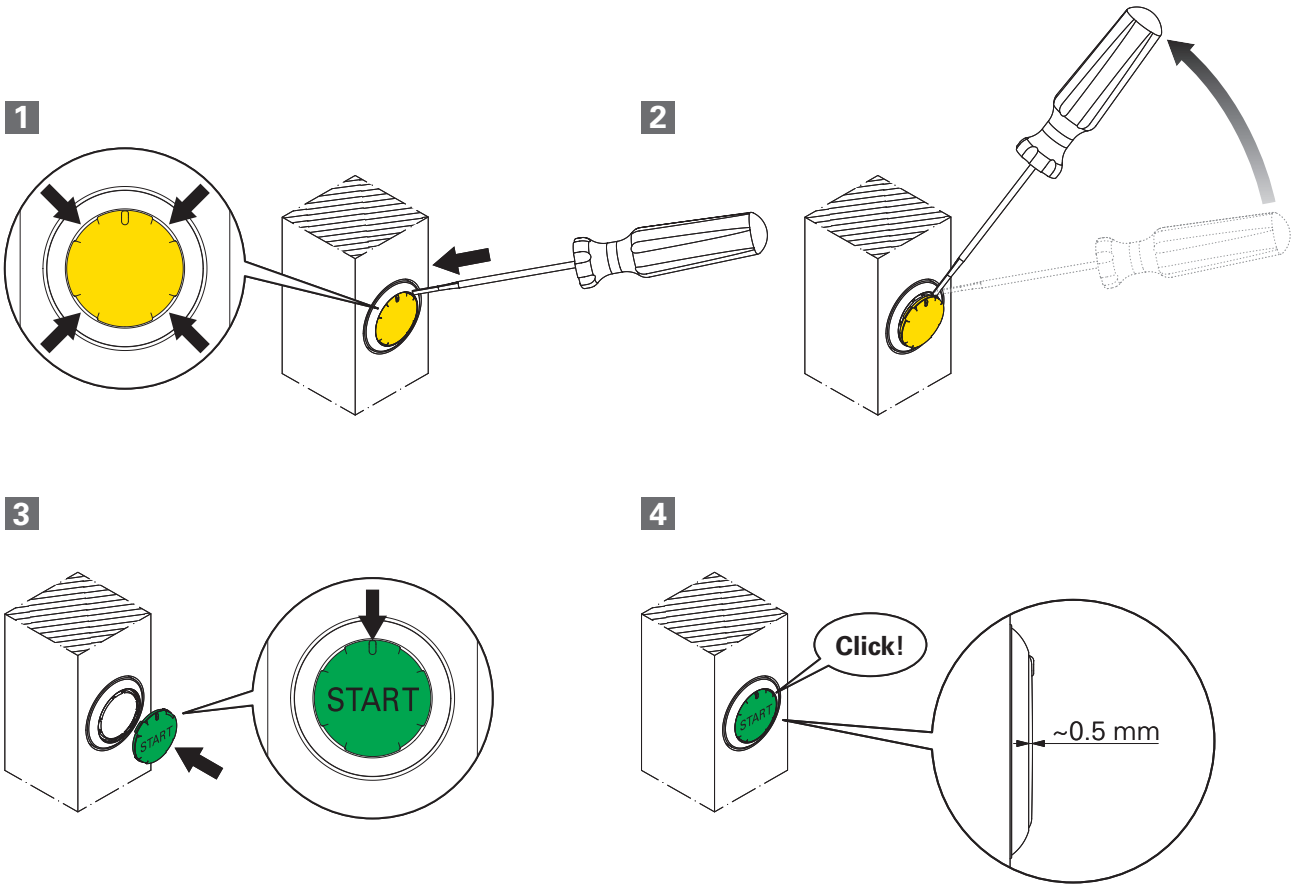
Lenses with engraving			
Article	Description	Colours	Pieces/ package
VN NG-AC01-●●●●	Lens for flush button, black, with engraving	●	1
VN NG-AC02-●●●●	Lens for flush button, white, with engraving	○	1
VN NG-AC03-●●●●	Lens for flush button, red, with engraving	●	1
VN NG-AC04-●●●●	Lens for flush button, green, with engraving	●	1
VN NG-AC05-●●●●	Lens for flush button, yellow, with engraving	●	1
VN NG-AC06-●●●●	Lens for flush button, blue, with engraving	●	1

The black lens cannot be used with illuminated buttons.
For ordering engraved lenses for buttons: replace the dots ●●●● in the article codes with the engraving code reported in the chapter Accessories on page 371.
Example: white lens for flush button with "O" engraving. VN NG-AC02-●●●● → VN NG-AC02-L1

How to replace lenses on buttons

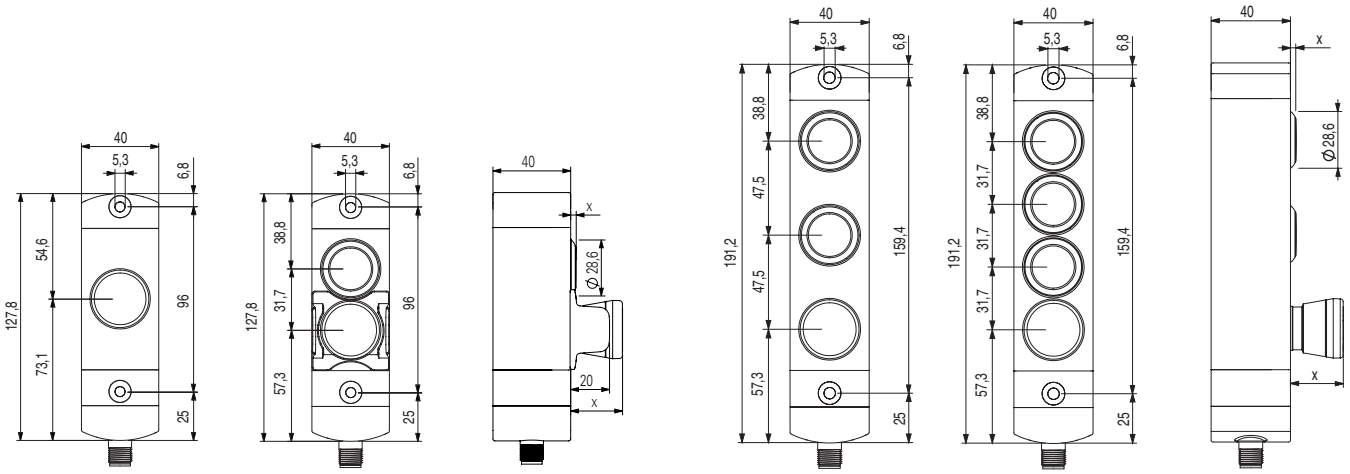
The buttons in the BN series control device units feature replaceable lenses. When replacing the lens on a button, work must be performed with care to avoid irreversibly damaging the button. It is therefore recommended to carefully follow the sequence of steps described below for replacing the button lenses, and to avoid applying excessive force:

1. Locate one of the four slots on the lens.
2. Insert a small flathead screwdriver or cutter into one of the slots and gently pry off the old lens. Be careful not to scratch or damage the button during this step.
3. Position the new lens parallel to the button, using the reference notch on the button to align the lens correctly. For proper lens installation, make sure the reference notch faces upwards, as shown in the figure, or turn the lens in 90° steps with respect to the vertical axis. If the notch is not positioned correctly, the lens will not fit into the button and could be damaged.
4. Press down lightly and evenly on the lens until you hear a "click" confirming that the lens has snapped into place. Once properly installed, the lens should be perfectly horizontal and slightly raised — about 0.5 mm — above the edge of the button.

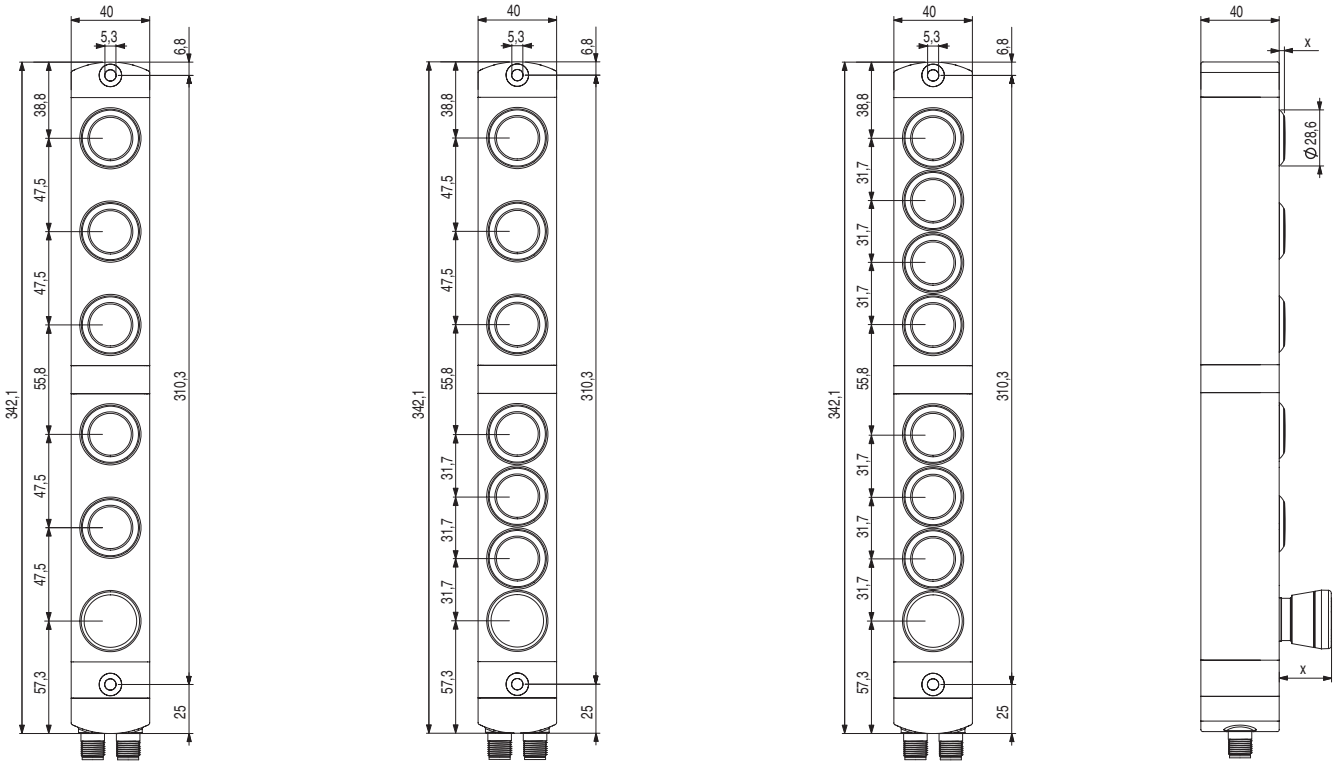


Dimensional drawings

BN AC1•••• BN AC2•••• BN AC3•••• BN AC4••••

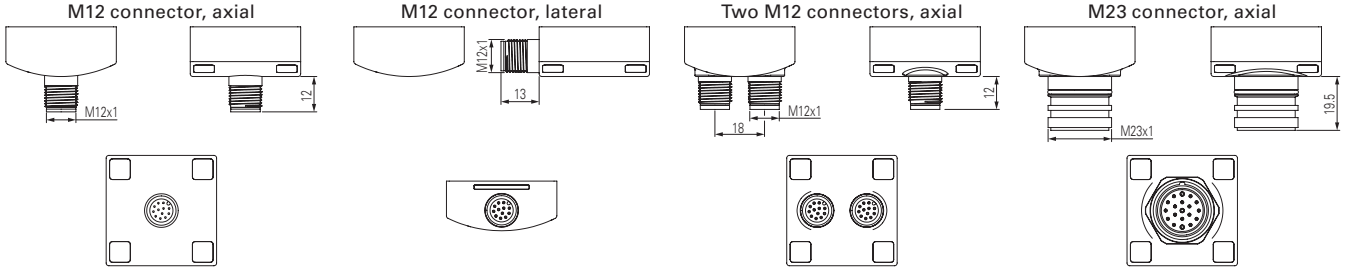


BN AC6•••• BN AC7•••• BN AC8••••



Output type

M12 connector, axial | M12 connector, lateral | Two M12 connectors, axial | M23 connector, axial



All values in the drawings are in mm

➔ The 2D and 3D files are available at **www.pizzato.com**

BN series IO-Link control device units

General data

The new modular control device units of Pizzato Elettrica's BN IO-Link series introduce IO-Link technology to the control device units of the BN series.

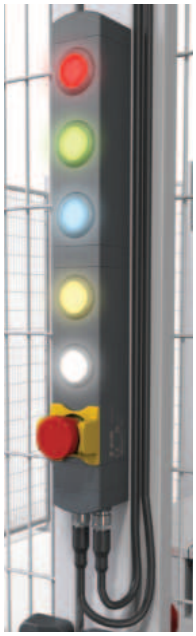
BN control device units with IO-Link technology enable accurate monitoring of all operating phases, immediate detection of any anomalies and quick and easy wiring thanks to plug & play technology.

The illuminated control device units of the BN series device with IO-Link, equipped with RGB LEDs, can be configured to emit the preferred colours with varying levels of light intensity, to blink at various frequencies or to fade out. The buttons are equipped with removable lenses that can be laser-marked for a resistant, indelible engraving. This allows customization of the lenses with a wide range of text and symbols, and replacement with lenses of a different colour or with different markings.

IO-Link

IO-Link is an open communication standard for sensors and actuators, defined by the PROFIBUS User Organization (PNO). IO-Link technology is a point-to-point communication standard that connects sensors and actuators to the control system. As well as the cyclic operating data of the connected sensors and actuators, parameter and diagnostic data is also sent.

Custom colour and RGB LEDs



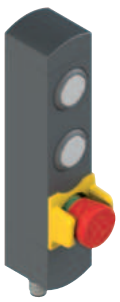
The control devices of the BN series IO-Link control device unit can be illuminated, a solution to meet any requirements. As they have RGB LEDs, the buttons can be configured in a vast range of colours: red, green, blue, yellow, cyan, magenta and white. There are also 4 colours that can be configured by the user to customise the appearance of the control device unit to suit your own aesthetic and functional preferences. The brightness of the RGB LEDs can be adjusted via IO-Link to adapt to various environmental conditions, and the LEDS can also be set to blink at various frequencies and fade out.

Removable and laser-markable lenses

With all product configurations, a number of devices can be installed that can also be illuminated via LEDs integrated in the device.

The buttons are equipped with removable lenses that can be laser-marked for a resistant, indelible engraving. This allows customization of the lenses with a wide range of text and symbols, and replacement with lenses of a different colour or with different markings. For a full list of available markings, see the Accessories chapter on page 371.

Protection guard for emergency stop button



The mushroom-shaped emergency stop button can be combined with a yellow protection guard that serves to protect the device from shocks. The protection guard can also be provided with a laser marking in accordance with EN ISO 13850.

Data and configuration

The BN Series control device unit exchanges with the IO-Link master data on the surrounding environment, such as:

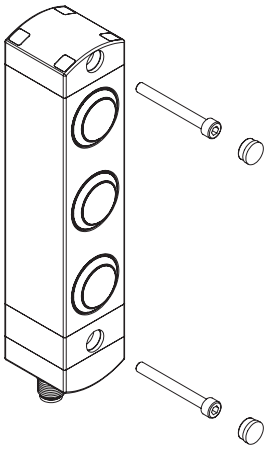
- State of the buttons (or the different types of devices);
- State of the LEDs;
- Supply voltage;
- Temperature;
- Device usage time.

The system detects any out-of-range values in the monitored data. Device data can be displayed in real time.

Plug & Play

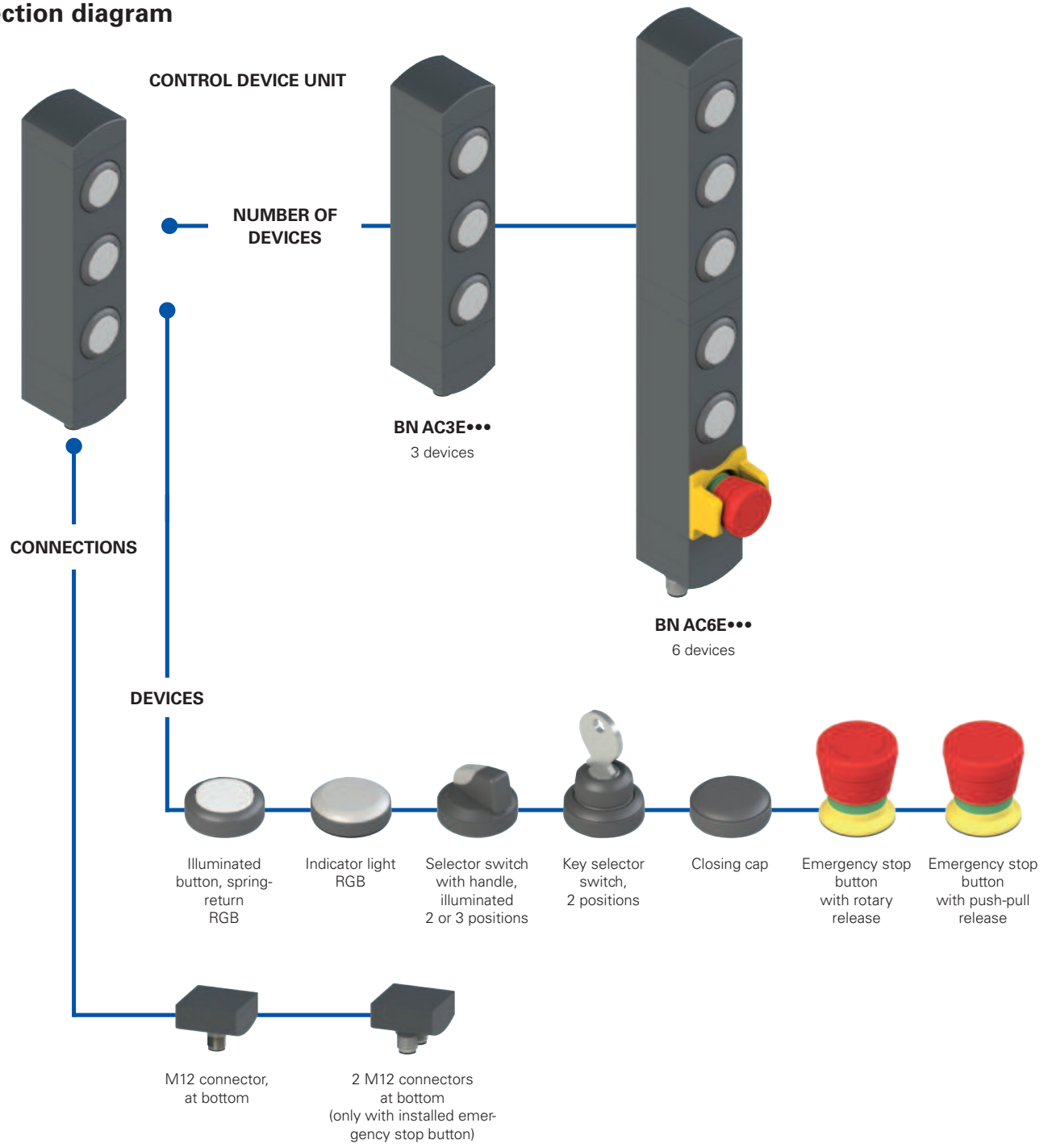
The BN series IO-Link control device unit offers numerous advantages compared to traditional wired solutions. The Plug & Play technology makes the device easy to install without complex, time-consuming and costly wiring. This also means the device can be quickly replaced if it gets damaged or malfunctions, without having to dismantle whole parts of the plant.

Protection against tampering



Each control device unit of the BN series is supplied complete with snap-on protection caps to be applied on the holes of the fixing screws. Not only do the caps prevent deposits of dirt from accumulating and simplify cleaning, they also prevent access to the fixing screws of the device, thereby offering increased protection against tampering.

Selection diagram



Code structure

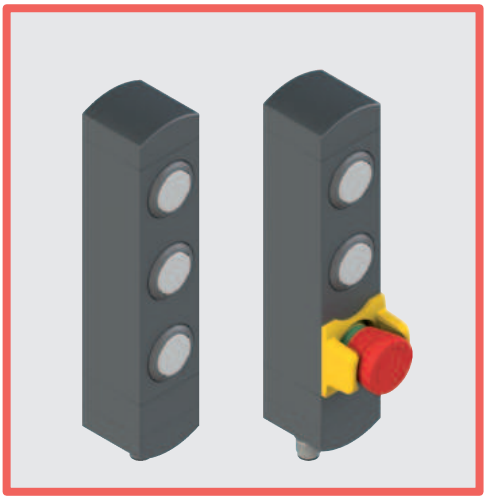
Attention! The feasibility of a code number does not mean the effective availability of a product. Please contact our sales office.

BN AC3EA01

Number of devices	
3	3 devices
6	6 devices

Button configuration	
A01	A01 configuration
A02	A02 configuration

Operation	
E	IO-Link



Main features

- Modular control device unit with 3 or 6 devices
- Rotatable fixing position
- Flush-mounted control devices
- Compact dimensions, minimal housing width
- Numerous control devices available

Quality marks:

UL approval: E131787

Features approved by UL

Electrical ratings: 24 Vdc Class 2, 0,2 A

Model BN with base module dimensions 40 mm by 38.5 mm by 145.5 mm:

Input Supplied by 24 Vdc, "Class 2" Source or limited voltage limited energy, 0.2 A max. (Maximum eight leds).

Output IO-Link (Serial data) 24 V dc 0.0X A max.

Emergency Stop Button 24 Vac/dc "Class 2" 0.25 A Pilot Duty (Maximum one provided, with maximum two contacts NC).

Model BN with base module dimensions 40 mm by 38.5 mm by 82.1 mm:

Input Supplied by 24 Vdc, "Class 2" Source or limited voltage limited energy, 0.2 A max. (Maximum four leds).

Output IO-Link (Serial data) 24 V dc 0.0X A max.

Emergency Stop Button 24 Vac/dc "Class 2" 0.25 A Pilot Duty (Maximum one provided, with maximum two contacts NC).

Environmental ratings: Type 1

Technical data

Housing made of glass fibre reinforced technopolymer, self-extinguishing and shock-proof. Versions with integrated single or double M12 stainless steel connector.

Protection degree: IP65 acc. to EN 60529

General data

Ambient temperature:	-20°C … +50°C
Storage temperature:	-40°C … +80°C
Fixing screws for the housing:	2 x M5, tightening torque 3 Nm
Fixing screws for turnable modules:	Tightening torque of 0.8 … 1.2 Nm
External protection fuse:	1 A type Gg or equivalent device

Electrical data

Rated operating voltage U_e:	24 Vdc ±25% SELV/PELV
Max. operating current:	200 mA

IO-Link specifications

Interface version and system specifications: see "Manufacturer declaration" available for download at https://ioddfinder.io-link.com/

The IODD and the IO-Link interface description are available for download at www.pizzato.com

Technical data of control devices

Mechanical endurance:		
Spring-return button (RGB):	1 million operating cycles	
Emergency stop button:	50,000 operating cycles	
Selector switch:	300,000 operating cycles	
Key selector switch:	50,000 operating cycles 30,000 operating cycles including removal of the key	
Safety parameter B_{10D}:	130,000 (emergency stop button)	
Actuating force:		
Spring-return button (RGB):	min. 2.9 N	max. 4 N
Emergency stop button:	min. 20 N	max. 100 N
Selector switch:	min. 0.1 Nm	max. 1.5 Nm
Key selector switch:	min. 0.1 Nm	max. 1.3 Nm

Technical data of the contact blocks for emergency stop buttons, selector switches and key selector switches

Material of the contacts:	silver contacts
Contact type:	Self-cleaning contacts with double interruption
Thermal current I_{th}:	1 A
Rated insulation voltage U_i:	32 Vac/dc
Rated impulse withstand voltage U_{imp}:	0.5 kV
Utilization category of the contact block:	DC13; Ue = 24 Vdc, Ie = 0.55 A

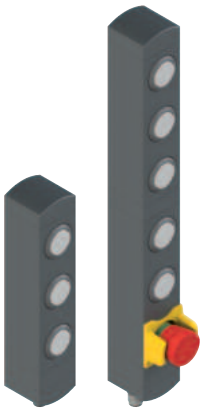
In compliance with standards:

IEC 60947-5-1, IEC 60947-5-5, EN ISO 13850, UL 508, CSA C22.2 No. 14

Compliance with the requirements of:

Machinery Directive 2006/42/EC, Low Voltage Directive 2014/35/EU, EMC Directive 2014/30/EU, RoHS Directive 2011/65/EU.

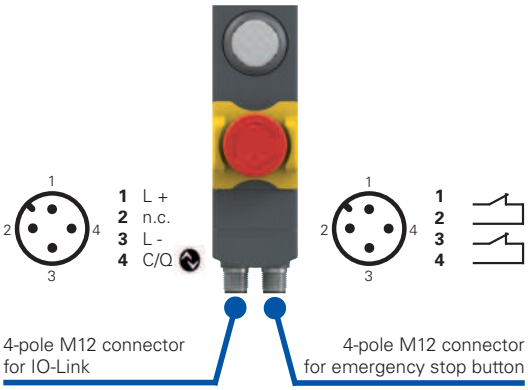
Description



There's a new version of the Pizzato BN series control device unit that supports the modern IO-Link communication standard, opening the doors to new configuration, customisation and control options. The unit is quick and easy to update.

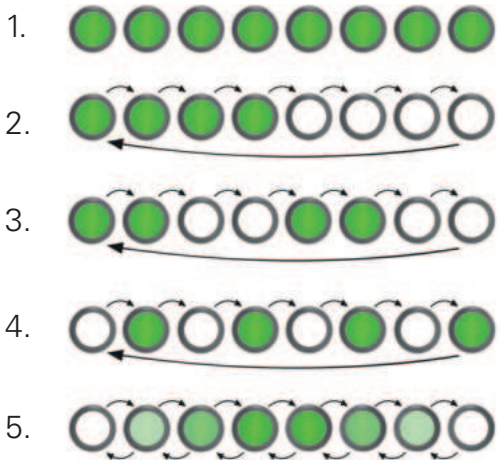
BN series IO-Link control device units can consist of one or two interconnected and rotatable modules: a distinctive feature of BN series control device units. Each module can take 3 control devices (e.g. buttons, emergency stop buttons, selectors) so up to 6 devices can be installed in a single control device unit. The buttons have RGB LEDs, while the selector has a white LED.

Connection and power supply



The standard version of the BN series IO-Link control device unit comes with a 4-pole M12 connector for communicating with the IO-Link master. If an emergency stop button is installed, a second 4-pole M12 connector must be used for the relevant voltage-free contacts. The 4-pole M12 connector used to communicate with the IO-Link master has just 3 wires (positive and negative for the power supply, and the data connection). The supply voltage of the IO-Link master (24 VDC) also supplies power to the BN series control device unit. The cable can also be unscreened. It must have a max. length of 20 m.

Customisable LED mode

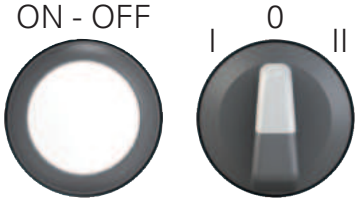


The state and colour of the RGB LEDs on the butt of the BN series IO-Link control device unit can be set to different modes, including:

1. Fixed light on;
2. Light blinking at 0.5 Hz;
3. Light blinking at 1 Hz;
4. Light blinking at 2 Hz;
5. Light fading out.

Night mode can also be set on the above types, dimming the brightness from "HIGH" to "LOW".

IO-Link control devices



The following types of control devices can be connected via IO-Link:
- White, spring-return button that can be illuminated with a RGB LED;
- Two- or three-position selector switch with handle that can be illuminated with a white LED.

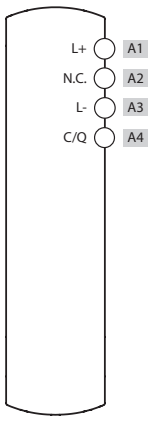
Other control devices available on request, such as:
- White indicator light with RGB LED;
- Two-position key selector switch;
- Emergency stop button with push-pull release;
- Hole blanking plug.

Examples of available configurations

BN AC3EA01

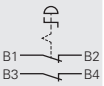
	Connection		M12 connector, 4-pole
IO-Link	L +	+24 Vdc power supply	A1
	/	Not connected	A2
	L -	Power supply 0 V	A3
	C/Q	IO-Link data	A4

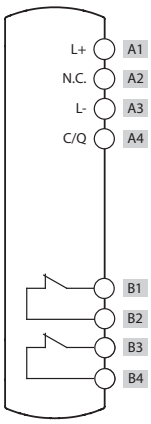
	Description	Diagram	Connections
Device 1	Illuminated button, spring-return white with RGB LED	/	
Device 2	Illuminated button, spring-return white with RGB LED	/	
Device 3	Illuminated button, spring-return white with RGB LED	/	
Connector	M12, 4-pole		



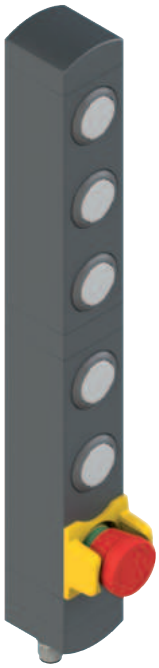
BN AC3EA02

	Connection		M12 connector, 4-pole
IO-Link	L +	+24 Vdc power supply	A1
	/	Not connected	A2
	L -	Power supply 0 V	A3
	C/Q	IO-Link data	A4

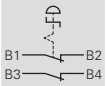
	Description	Diagram	Connections
Device 1	Illuminated button, spring-return white with RGB LED	/	
Device 2	Illuminated button, spring-return white with RGB LED	/	
Device 3	Emergency stop button with rotary release 2NC and guard		
Connector	2 x M12, 4-pole		

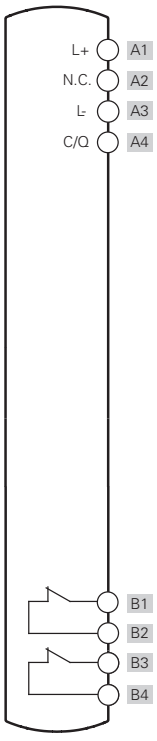


BN AC6EA01

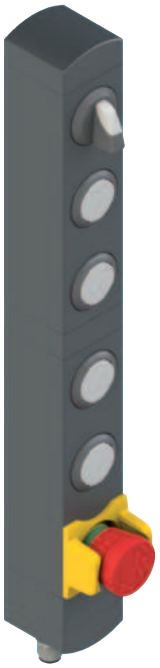


	Connection		M12 connector, 4-pole
IO-Link	L +	+24 Vdc power supply	A1
	/	Not connected	A2
	L -	Power supply 0 V	A3
	C/Q	IO-Link data	A4

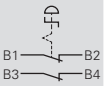
	Description	Diagram	Connections
Device 1	Illuminated button, spring-return white with RGB LED	/	
Device 2	Illuminated button, spring-return white with RGB LED	/	
Device 3	Illuminated button, spring-return white with RGB LED	/	
Device 4	Illuminated button, spring-return white with RGB LED	/	
Device 5	Illuminated button, spring-return white with RGB LED	/	
Device 6	Emergency stop button with rotary release 2NC and guard		
Connector	2 x M12, 4-pole		

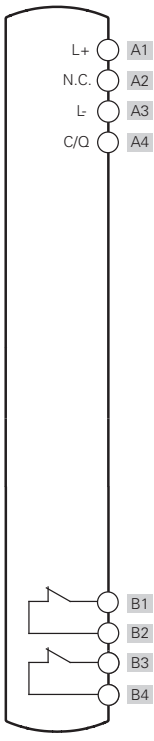


BN AC6EA02



	Connection		M12 connector, 4-pole
IO-Link	L +	+24 Vdc power supply	A1
	/	Not connected	A2
	L -	Power supply 0 V	A3
	C/Q	IO-Link data	A4

	Description	Diagram	Connections
Device 1	Three-position selector switch with handle that can be illuminated with a white LED	/	
Device 2	Illuminated button, spring-return white with RGB LED	/	
Device 3	Illuminated button, spring-return white with RGB LED	/	
Device 4	Illuminated button, spring-return white with RGB LED	/	
Device 5	Illuminated button, spring-return white with RGB LED	/	
Device 6	Emergency stop button with rotary release 2NC and guard		
Connector	2 x M12, 4-pole		

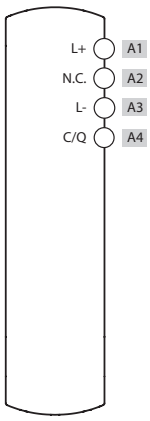


Examples of available configurations

BN AC3EA03

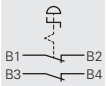
		Connection	M12 connector, 4-pole
IO-Link	L +	+24 Vdc power supply	A1
	/	Not connected	A2
	L -	Power supply 0 V	A3
	C/Q	IO-Link data	A4

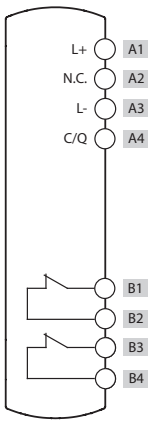
	Description	Diagram	Connections
Device 1	Illuminated button, spring-return white with RGB LED	/	
Device 2	Three-position selector switch with handle that can be illuminated with a white LED	/	
Device 3	Illuminated button, spring-return white with RGB LED	/	
Connector	M12, 4-pole		



BN AC3EA04

		Connection	M12 connector, 4-pole
IO-Link	L +	+24 Vdc power supply	A1
	/	Not connected	A2
	L -	Power supply 0 V	A3
	C/Q	IO-Link data	A4

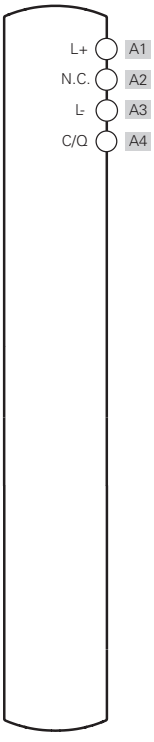
	Description	Diagram	Connections
Device 1	Illuminated two-position selector switch with handle, with white LED	/	
Device 2	Illuminated button, spring-return white with RGB LED	/	
Device 3	Emergency stop button with rotary release 2NC and guard		
Connector	2 x M12, 4-pole		



BN AC6EA03

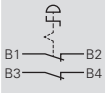
		Connection	M12 connector, 4-pole
IO-Link	L +	+24 Vdc power supply	A1
	/	Not connected	A2
	L -	Power supply 0 V	A3
	C/Q	IO-Link data	A4

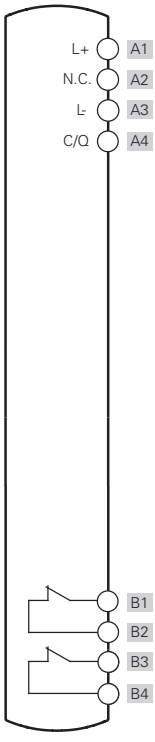
	Description	Diagram	Connections
Device 1	Illuminated button, spring-return white with RGB LED	/	
Device 2	Illuminated button, spring-return white with RGB LED	/	
Device 3	Illuminated button, spring-return white with RGB LED	/	
Device 4	Illuminated button, spring-return white with RGB LED	/	
Device 5	Illuminated button, spring-return white with RGB LED	/	
Device 6	Illuminated button, spring-return white with RGB LED	/	
Connector	M12, 4-pole		



BN AC6EA04

		Connection	M12 connector, 4-pole
IO-Link	L +	+24 Vdc power supply	A1
	/	Not connected	A2
	L -	Power supply 0 V	A3
	C/Q	IO-Link data	A4

	Description	Diagram	Connections
Device 1	Three-position key selector switch	/	
Device 2	Illuminated button, spring-return white with RGB LED	/	
Device 3	Illuminated button, spring-return white with RGB LED	/	
Device 4	Illuminated button, spring-return white with RGB LED	/	
Device 5	Illuminated button, spring-return white with RGB LED	/	
Device 6	Emergency stop button with rotary release 2NC and guard		
Connector	2 x M12, 4-pole		



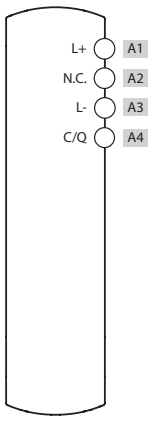
Examples of available configurations

BN AC3EA05

		Connection	M12 connector, 4-pole
IO-Link	L +	+24 Vdc power supply	A1
	/	Not connected	A2
	L -	Power supply 0 V	A3
	C/Q	IO-Link data	A4

	Description	Diagram
Device 1	Illuminated two-position selector switch with handle, with white LED	/
Device 2	Illuminated button, spring-return white with RGB LED	/
Device 3	Illuminated button, spring-return white with RGB LED	/
Connector	M12, 4-pole	

Connections



For dimensional drawings see page 318

Lenses for VN NG-AC•• series buttons

Lenses without engraving			
Article	Description	Colours	Pieces/ package
VN NG-AC01	Lens for flush button, black, without engraving	●	10
VN NG-AC02	Lens for flush button, white, without engraving	○	10
VN NG-AC03	Lens for flush button, red, without engraving	●	10
VN NG-AC04	Lens for flush button, green, without engraving	●	10
VN NG-AC05	Lens for flush button, yellow, without engraving	●	10
VN NG-AC06	Lens for flush button, blue, without engraving	●	10
VN NG-ACA0	6 lenses for flush button without engraving, colours: black, white, red, green, yellow and blue	●○●●●●	1

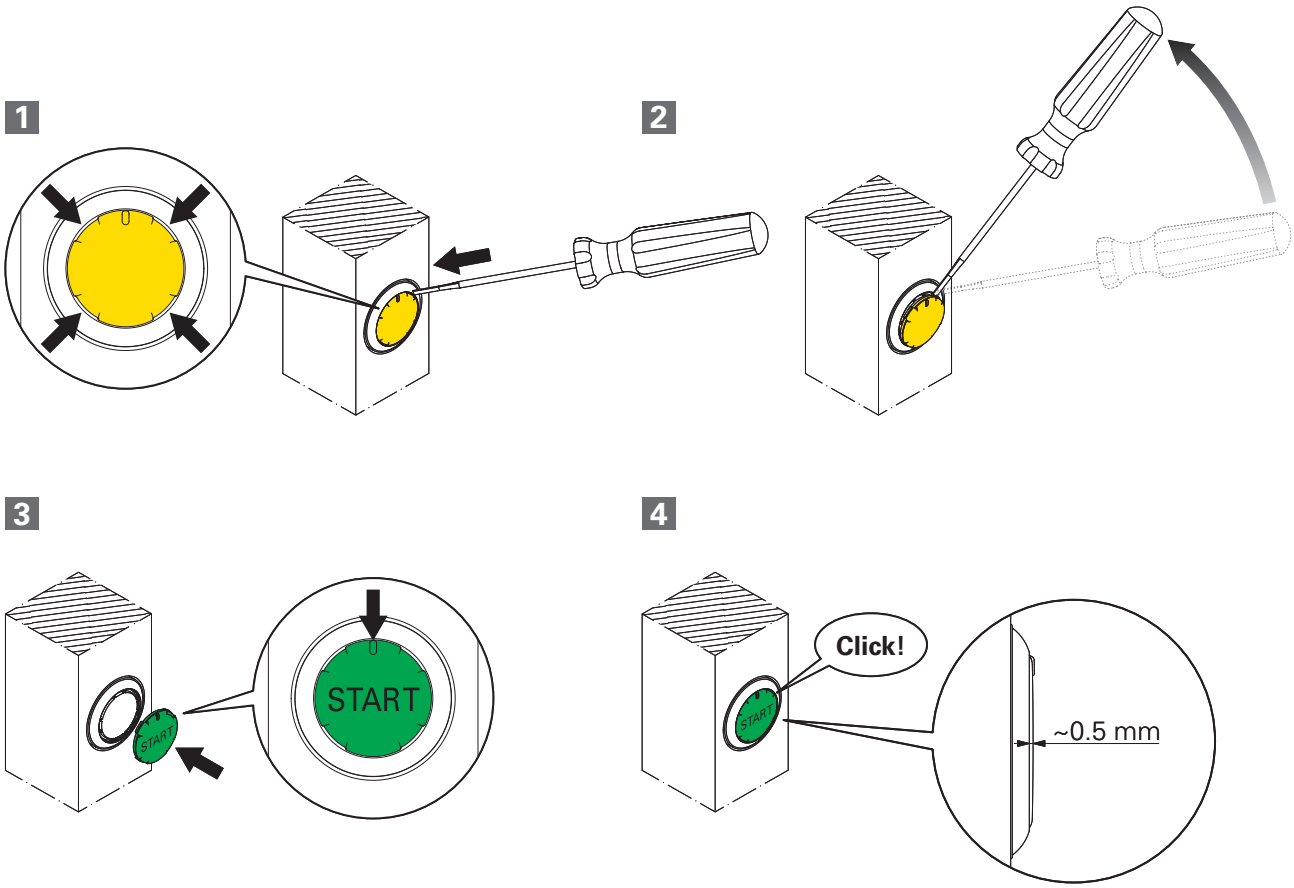
Lenses with engraving			
Article	Description	Colours	Pieces/ package
VN NG-AC01-●●●●	Lens for flush button, black, with engraving	●	1
VN NG-AC02-●●●●	Lens for flush button, white, with engraving	○	1
VN NG-AC03-●●●●	Lens for flush button, red, with engraving	●	1
VN NG-AC04-●●●●	Lens for flush button, green, with engraving	●	1
VN NG-AC05-●●●●	Lens for flush button, yellow, with engraving	●	1
VN NG-AC06-●●●●	Lens for flush button, blue, with engraving	●	1

The black lens cannot be used with illuminated buttons.
For ordering lenses for buttons with marking: replace the dots ●●●● in the article codes with the marking code reported in the chapter Accessories on page 371.
Example: white lens for flush button with "O" engraving. VN NG-AC02-●●●● → VN NG-AC02-L1

How to replace lenses on buttons

The buttons in the BN series control device units feature replaceable lenses. When replacing the lens on a button, work must be performed with care to avoid irreversibly damaging the button. It is therefore recommended to carefully follow the sequence of steps described below for replacing the button lenses, and to avoid applying excessive force:

1. Locate one of the four slots on the lens.
2. Insert a small flathead screwdriver or cutter into one of the slots and gently pry off the old lens. Be careful not to scratch or damage the button during this step.
3. Position the new lens parallel to the button, using the reference notch on the button to align the lens correctly. For proper lens installation, make sure the reference notch faces upwards, as shown in the figure, or turn the lens in 90° steps with respect to the vertical axis. If the notch is not positioned correctly, the lens will not fit into the button and could be damaged.
4. Press down lightly and evenly on the lens until you hear a "click" confirming that the lens has snapped into place. Once properly installed, the lens should be perfectly horizontal and slightly raised — about 0.5 mm — above the edge of the button.

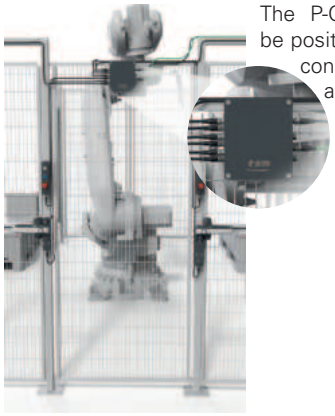


P-Connect connection gateway for safety devices

Description

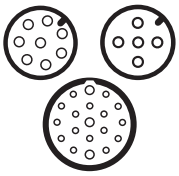
The P-Connect connection gateway is a system that allows up to six (6) devices to be connected to a data network. Safety information is exchanged via PROFIsafe or CIP Safety™ extensions. Depending on its configurations, the gateway can transmit signals from two NG or NS series RFID safety switches with lock. The connection is performed safely using PROFIsafe or CIP Safety™ standards. Furthermore, the P-Connect gateway can be connected to a number of devices available in the Pizzato Elettrica catalogue. These include the BN series modular control device units, and AN series handles with integrated signalling LED.

Positioning in safe areas



The P-Connect connection gateway can be positioned in safe areas, away from the connected devices, to limit the risk of accidental damage or tampering.

Various configurations available

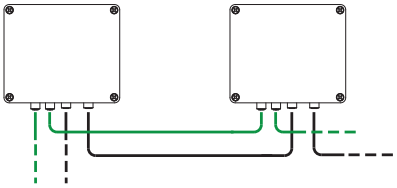


The P-Connect connection gateway is available in various configurations for every kind of application. Depending on the configuration in fact it comes with various types of connectors to connect the devices to be monitored.

Connection to PROFINET/PROFIsafe and EtherNet/IP™/CIP Safety™ networks

The gateway is capable of connecting multiple Pizzato safety devices to a single PROFINET-PROFIsafe or EtherNet/IP™ - CIP Safety™ network. This ensures easy installation, even on very large machinery, and minimises wiring. Additionally, PROFIsafe and CIP Safety™ functionalities enable the gateway to be used to transmit signals to the PLC regarding safety functions for applications up to SIL3/PLe/Cat. 4.

Series connection



P-Connect connection gateways have two connectors. One supplies electrical power to the device and the other is used for the connection to the fieldbus network. This means several P-Connect gateways can be connected in series by simply connecting together the input and output connectors. This notably reduces the time required for installing, uninstalling and replacing components during maintenance.

Field diagnostics

BP A1PL●●●●

BP A1CL●●●●

The P-Connect connection gateway has integrated signalling LEDs to give the user a quick diagnostic overview:

- System status LED: multicolour signalling LED, which by lighting, flashing and using different colours, indicates the various device operating states, as well as any warnings or system errors;
- Network status LED: state monitoring of the connected Ethernet network;
- Module status LED: signalling of diagnostic events regarding communication protocols;
- L/A LEDs: Two Link/Activity LEDs, corresponding to the two Ethernet ports on the device, signalling the status and connection speed.

Diagnostic data

The P-Connect connection gateway allows quick access to diagnostic data such as internal temperature, gateway supply voltage, or current consumption of the connected devices. This makes it easy to monitor the gateway and the connected devices, quickly detecting any malfunctions.

Plug&Play device

With connectors on both the power side and the device side, the P-Connect connection gateway is a Plug&Play solution that saves installation time compared to traditional solutions that must be wired into a cabinet. What's more, it can quickly be replaced if there's a malfunction or if it gets damaged.

Selection diagram

DEVICE CONFIGURATIONS

BP A1●L2001

BP A1●L2002

BP A1●2003

Code structure

BP A1PL2001

Communication protocol	
P	PROFINET / PROFIsafe
C	EtherNet/IP™ / CIP Safety™

Power supply connector	
2	1 x M12 5-pole male connector + 1 x M12 5-pole female connector

Input configuration	
001	Configuration 001
002	Configuration 002
003	Configuration 003
...	Other configurations on request

P-Connect connection gateway for safety devices

Main features

- Aluminium housing
- Protection degree IP65
- Operating temperature -15 °C … +50 °C
- 5 LEDs integrated in the device for status indication
- Devices can be connected in series

Quality marks:

EC-type examination certificate:	M6A 075157 0034
TÜV SÜD approval:	Z10 075157 0033
UL approval:	E530502
PROFINET approval:	Z13641
PROFIsafe approval:	Z20348

Features approved by TÜV SÜD

Operating voltage:	24 Vdc ± 15%
Operating temperature:	-15°C … +50°C
Pollution degree:	2
Overvoltage category:	III

In compliance with standards: IEC 61508-1:2010 (SIL 3), IEC 61508-2:2010 (SIL 3), IEC 61508-3:2010 (SIL 3), EN ISO 13489-1:2015 (PL e, Cat 4), EN IEC 62061:2021 (Maximum SIL 3), EN 61326-3-1:2017.

Please contact our technical department for the list of approved products.

Technical data

Aluminium housing, baked powder coating.

Protection degree:	IP65 acc. to EN 60529 with connectors of equal or higher protection degree

General data

Safety parameters	"Maximum SIL" up to	Performance Level (PL) up to	Cat. up to
Safety input monitoring function	3	e	4
Safety output activation function	3	e	4

Operating temperature:	-15°C … +50°C
Storage temperature:	-30°C … +70°C
Pollution degree:	2
Overvoltage category:	III

Power supply electrical data

Rated voltage (U_e):	24 Vdc SELV/PELV
Supply voltage tolerance:	±15%
Operating current at U_e voltage	
- no devices connected:	0.1 A
- maximum supported current:	3.1 A
Insulation voltage U_i:	32 V
Shock and vibration resistance:	acc. to EN 60947-1
EMC protection:	acc. to EN 61000-4 and EN 61326-3-1
External protection fuse:	4 A type gG for a single BP gateway; for series connection the total load must be calculated.

Input and output circuits

Number of safety inputs:	3 dual-channel
Number of safety outputs:	1 dual channel (or 2 single channel)
Number of non-safety inputs:	14
Number of non-safety outputs:	24
Number of test outputs:	2
Maximum voltage at non-safety inputs:	24 Vdc
Voltage at non-safety outputs:	24 Vdc
Maximum control current at non-safety outputs:	50 mA
Maximum current at test outputs:	100 mA
Maximum current at safe outputs:	250 mA

In compliance with standards:

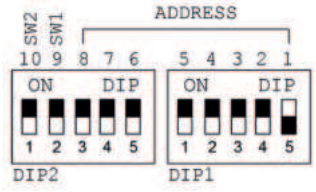
EN 60947-1, EN 61326-1, EN 61326-3-1, UL 508, CSA C22.2 No. 14, EN IEC 63000, EN 60529, IEC 61784-3-3, EN 61508, EN IEC 62061, EN ISO 13849-1, EN 61131-2.

Compliance with the requirements of:

Machinery Directive 2006/42/EC, EMC Directive 2014/30/EU, RoHS Directive 2011/65/EU.

→ The 2D and 3D files are available at **www.pizzato.com**

Setting/changing IP addresses



PROFINET/PROFIsafe networks

The PROFIsafe F - Address identifies the device on the PROFIsafe network with an unique ID, protecting standard address mechanisms such as IP addresses. The safety address (F - Address) must be set using the 8 DIP switches located under the cover of the P-Connect gateway, labelled "ADDRESS". This value can be set from 1 to 255 and must be unique for every device connected to the network. Restart the device after setting the F - Address. Switches SW1 and SW2 are not used in this application.

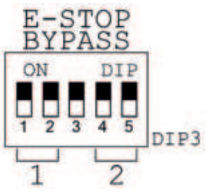
EtherNet/IP™/CIP Safety™ networks

The housing contains 8 "ADDRESS" DIP switches that can be modified by the user and enable selection of one of the following modes:

- IP can be freely modified using Logix Designer (if all DIP switches are set to ON);
- IP fixed and set via hardware.

These 8 DIP switches represent the binary equivalent of the last octet of the IP address. The remainder (the first 3 groups of eight) is fixed to 192.168.1.xxx. You can therefore set a value between 1 and 254 (255 activates the change via software) taking care that the address is not already in use by other devices on the network. Restart the device after setting the F - Address. Switches SW1 and SW2 are not used in this application.

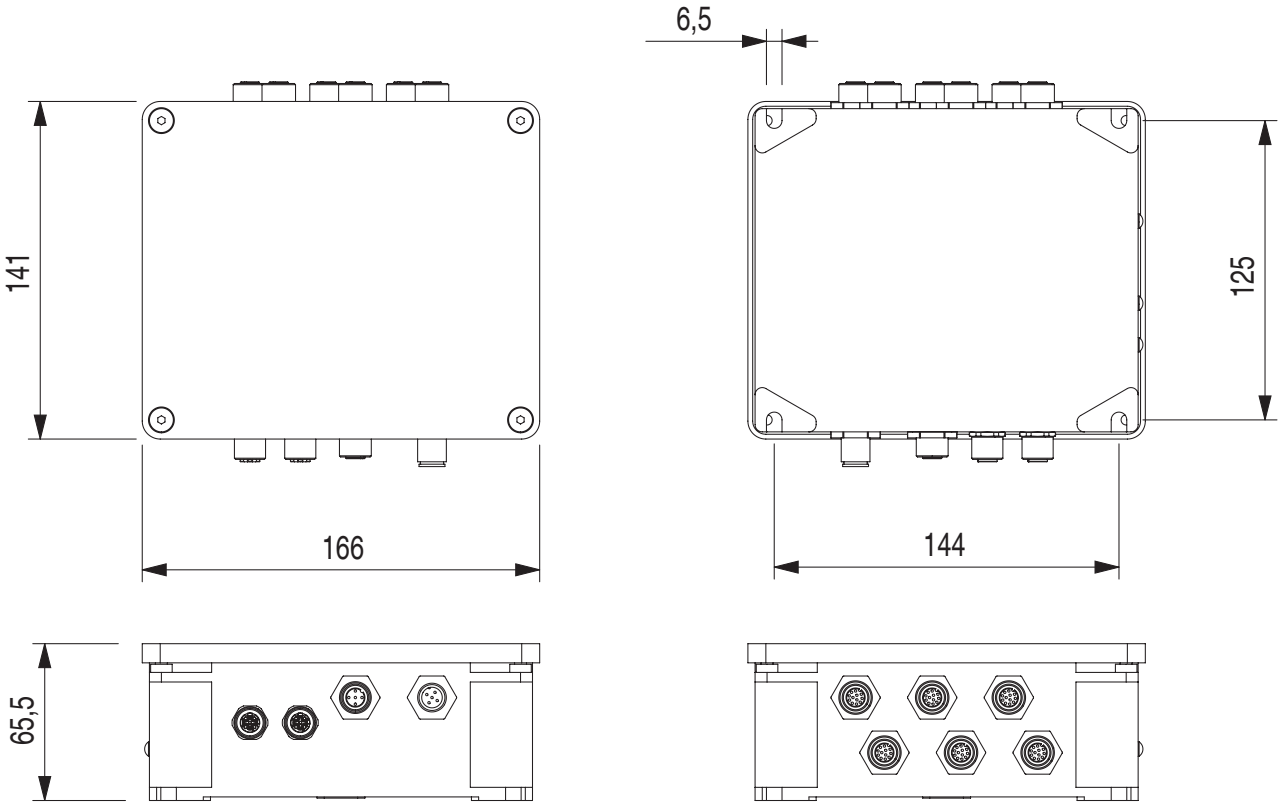
Emergency stop buttons



Some of the P-Connect gateway configurations can be used to manage up to two emergency stop buttons connected internally in series to the gateway. If you are not going to use both emergency stop buttons, bypass one of them using the "DIP3" switch (called "E-STOP BYPASS") located under the cover of the P-Connect gateway.

If switches "1" and "2" are switched "ON" this bypasses the first emergency stop button connected. Switches "4" and "5" bypass the second emergency stop button connected. The switches must only be switched when the P-Connect gateway is OFF, to prevent incoherent input test signal readings.

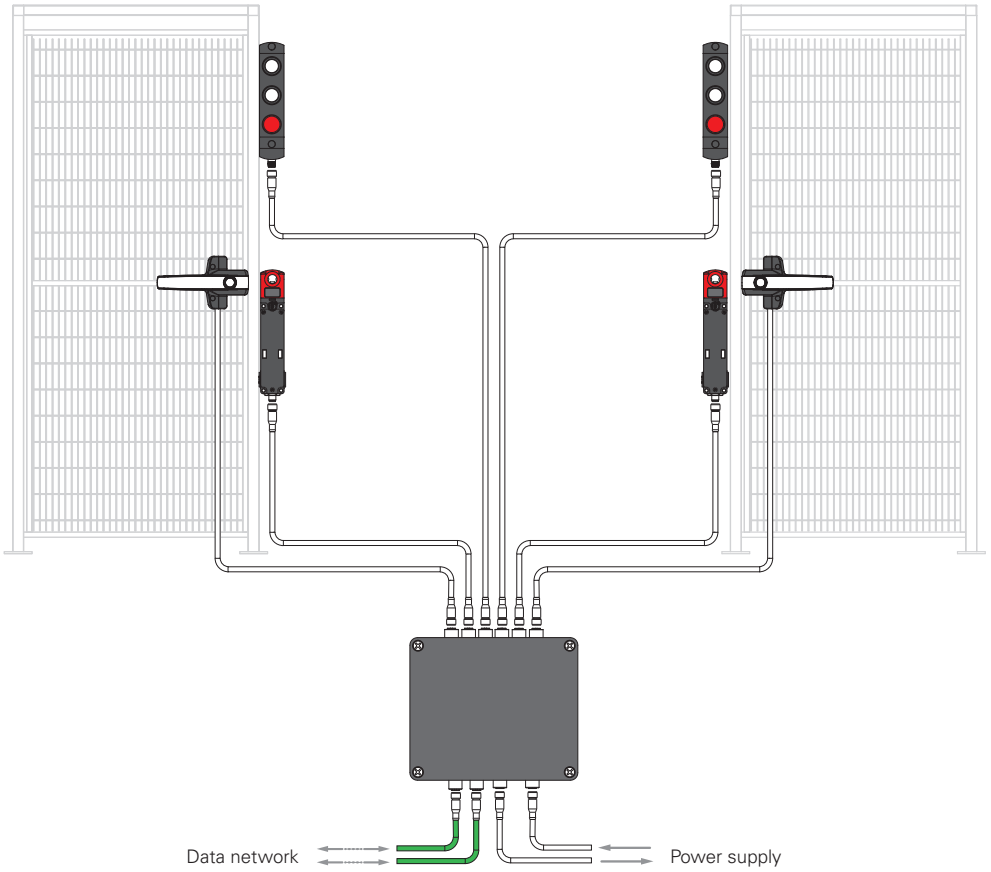
Dimensional drawings



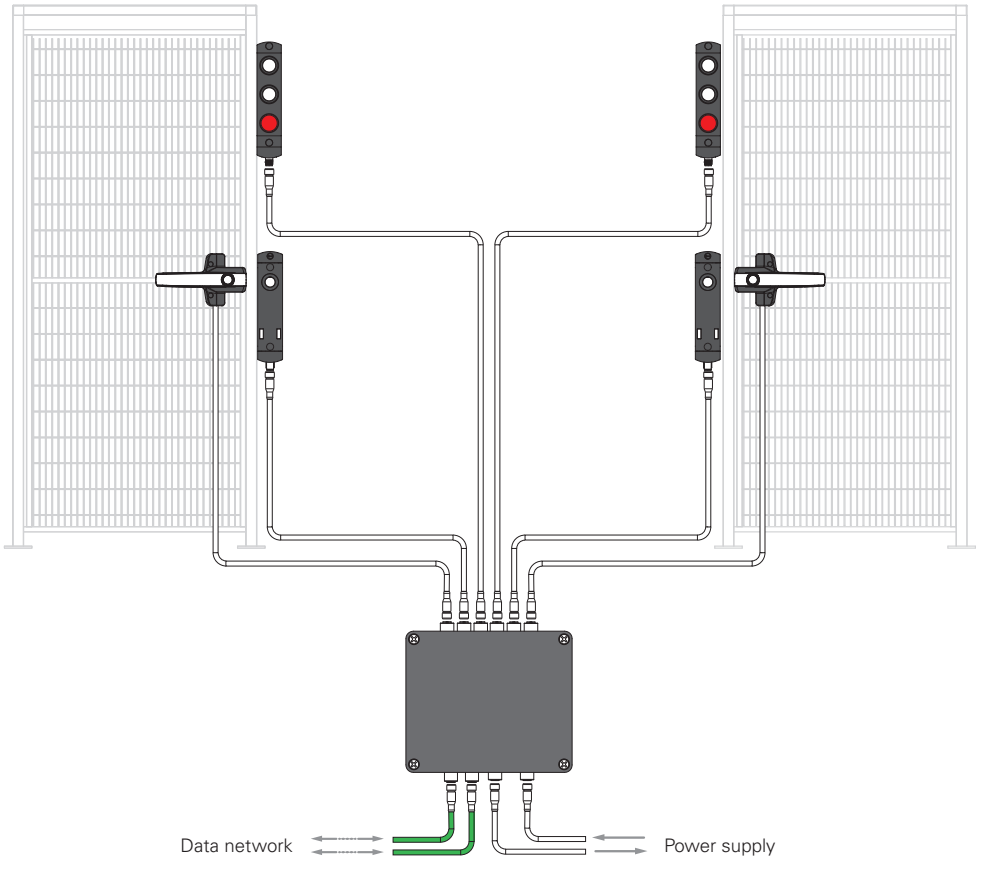
All values in the drawings are in mm

BP A1●L2001

Solution with NG series switches, P-KUBE Krome safety handle and BN series control device units

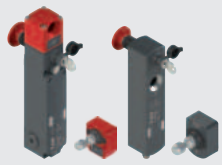


Solution with NS series switches, P-KUBE Krome safety handle and BN series control device units



Note: the position of the connectors in the diagram is for illustrative purposes only.

Selection table for BP A1●L2001 devices

	Description	Quantity	Article number	
	RFID safety switch with lock, with separate actuator, NG/NS series	2	NG ••••311A-F3•K958 (1) NG ••••321A-F3•K958 (1) NG ••••411A-F3•K958 (1) NG ••••421A-F3•K958 (1) NS •3••••P•-F4• (1)	NG ••••311B-F3•K958 (1) NG ••••321B-F3•K958 (1) NG ••••411B-F3•K958 (1) NG ••••421B-F3•K958 (1) NS •4••••P•-F4• (1)
	P-Connect connection box	1	BP A1•L2001	BP A1•L2001
	P-KUBE Krome safety handle with illuminated white grip with control device	2	AN G1B00••-PM• (1) (2)	AN S1B00••-PM• (1) (2)
	Signalling device chosen by installer, to be used as an alternative to the P-KUBE Krome safety handle (for example: indicator light tower)	1	Check that the electrical connections of the chosen device are compatible with the diagrams shown in the paragraph "Pin assignments of usable devices"	
	BN series control device unit with 3 control devices	2	BN AC3Z••• (1) (3)	BN AC3Z••• (1) (3)

Notes:
(1) for the configurations, refer to pages 169 and 251, or contact technical assistance.
(2) Only configurations with M12 8-pole connector.
(3) Only configurations with two non-illuminated devices with 1NO or 1NC, an emergency stop button 2NC, with M12 8-pole connector.

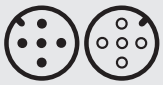
⚠ **Attention:** The articles listed above correspond to the maximum configuration that can be realised with the P-Connect connection gateway. Solutions with fewer devices can be implemented. If devices with emergency stop buttons are removed, the internal dip switches must be set accordingly to correctly configure the internal electronics of the connection system.

Compatible connectors with cable

Article	Description
VF CA5•••M	M12 female connector with cable, 5-pole
VF CA5•••M-MD	M12 extension cable, 5-pole
VF CA8•••M-MD	M12 extension cable, 8-pole

Note: For the article codes of available connectors with cable refer to the chapter "Accessories".

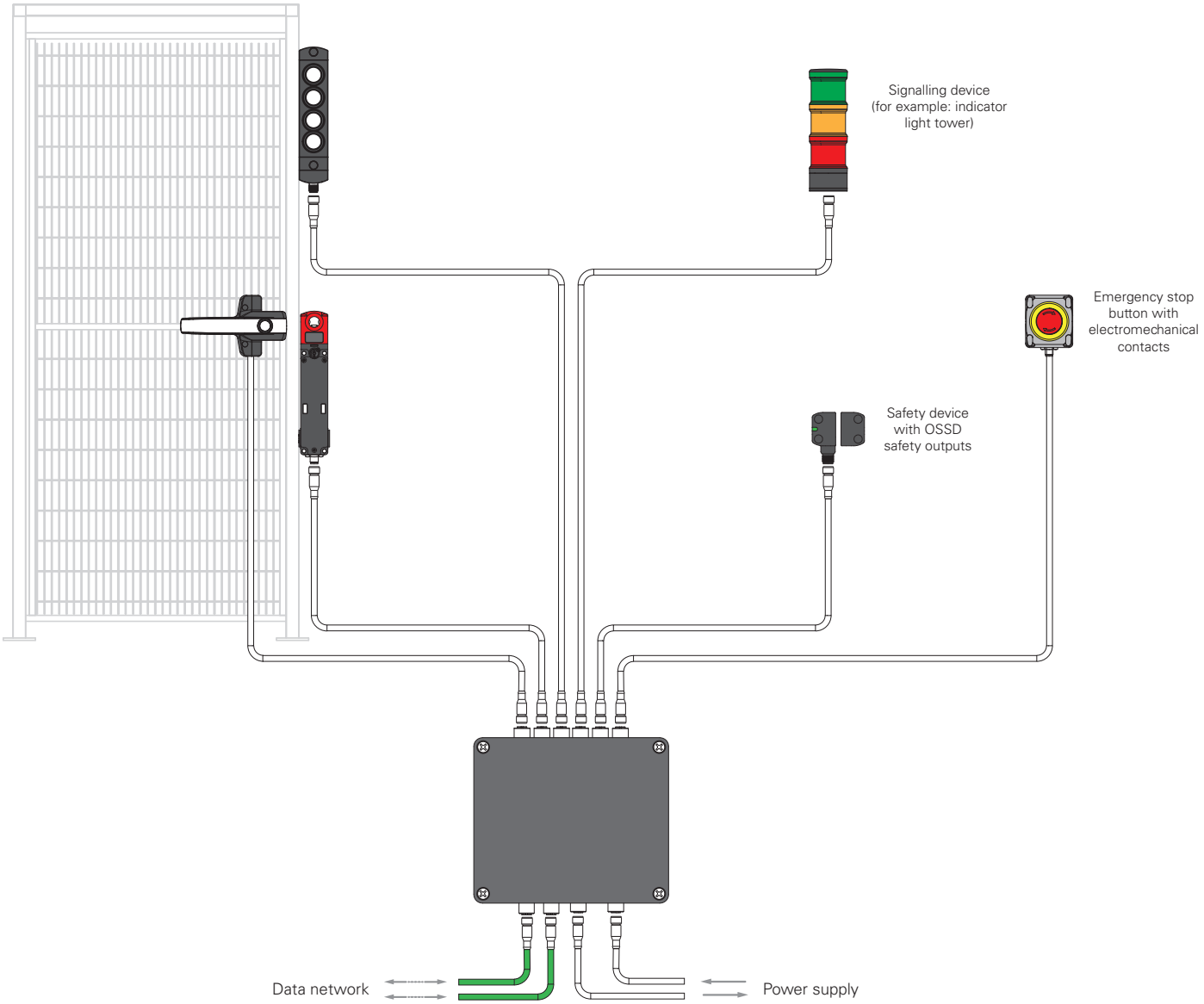
Connections

Article	Power supply ports	Network ports	Device inputs					
			1	2	3	4	5	6
BP A1 L2001	 1 x M12, 5-pole, male 1 x M12, 5-pole, female	 2 x M12, 4-pole, female, D-coded	 M12, 8-pole, female	 M12, 8-pole, female	 M12, 8-pole, female	 M12, 8-pole, female	 M12, 8-pole, female	 M12, 8-pole, female

Note: For the internal connections of usable devices, refer to pages 337-339.

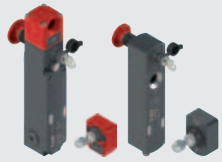
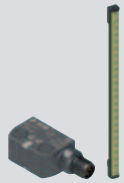
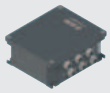
BP A1•L2002

Solutions with NG/NS series switch, P-KUBE Krome safety handle, BN series control device unit, signalling device, safety device with OSSD safety outputs and control device unit including emergency stop



Note: the position of the connectors in the diagram is for illustrative purposes only.

Selection table for BP A1•L2002 devices

	Description	Quantity	Article number	
	RFID safety switch with lock, with separate actuator, NG/NS series	1	NG ••••311A-F3•K958 (1) NG ••••321A-F3•K958 (1) NG ••••411A-F3•K958 (1) NG ••••421A-F3•K958 (1) NS •3••••P•-F4• (1)	NG ••••311B-F3•K958 (1) NG ••••321B-F3•K958 (1) NG ••••411B-F3•K958 (1) NG ••••421B-F3•K958 (1) NS •4••••P•-F4• (1)
	Safety device with OSSD safety outputs, at the user's discretion	1	Check that the electrical connections of the chosen device are compatible with the diagrams shown in the paragraph "Pin assignments of usable devices"	
	P-Connect connection box	1	BP A1•L2002	
	BN series control device unit with 4 control devices	1	BN AC4Z••• (1) (2)	
	Signalling device chosen by the user (for example: indicator light tower)	1	Check that the electrical connections of the chosen device are compatible with the diagrams shown in the paragraph "Pin assignments of usable devices"	
	P-KUBE Krome safety handle with illuminated white grip with control device	1	AN G1B00••-PM• (1) (3) AN S1B00••-PM• (1) (3)	
	Control device unit including emergency stop and luminous disc for signalling	1	ES AC31••• (1) (3) ES AC31687 (Mushroom with rotary release and 2NC) ES AC31688 (Mushroom with push-pull release and 2NC) ES AC31689 (Mushroom with rotary release, 1NC self-monitored and 1NC standard) ES AC31690 (Mushroom with push-pull release, 1NC self-monitored and 1NC standard) BN AC1ZA06 (Mushroom with rotary release and 2NC)	

Notes:
(1) for the configurations, refer to pages 251 and 305, or contact technical assistance.
(2) Only configurations with four buttons 1NO + LED, M12 12-pole connector.
(3) Only configurations with M12 8-pole connector.
For further configurations, please contact technical assistance.

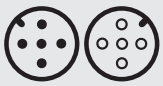
⚠ **Attention:** The articles listed above correspond to the maximum configuration that can be realised with the P-Connect connection gateway. Solutions with fewer devices can be implemented. If devices with emergency stop buttons are removed, the internal dip switches must be set accordingly to correctly configure the internal electronics of the connection system.

Compatible connectors with cable

Article	Description
VF CF••••M	M12 male connector with cable, 5-pole
VF CA5•••M	M12 female connector with cable, 5-pole
VF CA5•••M-MD	M12 extension cable, 5-pole
VF CA8•••M-MD	M12 extension cable, 8-pole
VF CA12•••M-MD	M12 extension cable, 12-pole

Note: For the article codes of available connectors with cable refer to the chapter "Accessories".

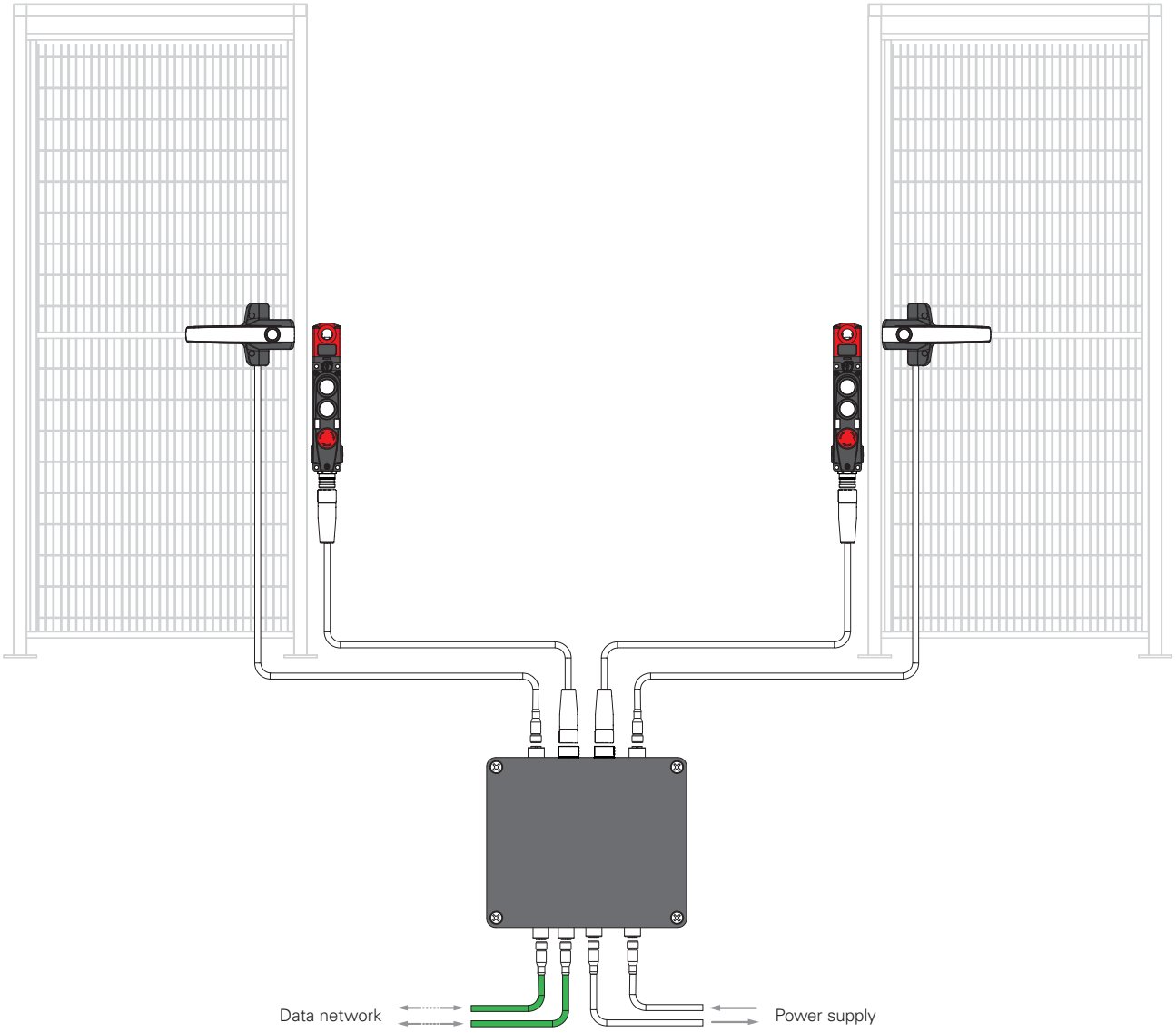
Connections

Article	Power supply ports	Network ports	Device inputs					
			1	2	3	4	5	6
BP A1•L2002	 1 x M12, 5-pole, male 1 x M12, 5-pole, female	 2 x M12, 4-pole, female, D-coded	 M12, 8-pole, female	 M12, 5-pole, female	 M12, 12-pole, female	 M12, 8-pole, female	 M12, 8-pole, female	 M12, 8-pole, female

Note: For the internal connections of usable devices, refer to pages 337-339.

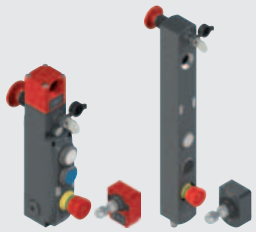
BP A1•L2003

Solution with NG/NS series switches and P-KUBE Krome safety handles



Note: the position of the connectors in the diagram is for illustrative purposes only.

Selection table for BP A1●L2003 devices

	Description	Quantity	Article number	
	RFID safety switch with lock, with integrated control devices, with separate actuator, NG/NS series	2	NG ••••311C-F3•K60• (1) NG ••••321C-F3•K60• (1) NG ••••411C-F3•K60• (1) NG ••••421C-F3•K60• (1) NG ••••311D-F3•K60• (1) NG ••••321D-F3•K60• (1) NG ••••411D-F3•K60• (1) NG ••••421D-F3•K60• (1) NS •3•••STK-F4•N••• (1)	NG ••••312V-F3•K60• (1) NG ••••322V-F3•K60• (1) NG ••••412V-F3•K60• (1) NG ••••422V-F3•K60• (1) NG ••••315R-F3•K60• (1) NG ••••325R-F3•K60• (1) NG ••••415R-F3•K60• (1) NG ••••425R-F3•K60• (1) NS •4•••STK-F4•N••• (1)
	P-Connect connection box	1	BP A1•L2003	
	P-KUBE Krome safety handle with illuminated white grip with control device	2	AN G1B00••-PM• (1) (2) AN S1B00••-PM• (1) (2)	

Notes:
(1) only codes with with 19-pole M23 connector. For the configurations, refer to pages 169 and 251, or contact technical assistance.
(2) Only configurations with M12 8-pole connector.

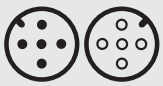
⚠ **Attention:** The articles listed above correspond to the maximum configuration that can be realised with the P-Connect connection gateway. Solutions with fewer devices can be implemented. If devices with emergency stop buttons are removed, the internal dip switches must be set accordingly to correctly configure the internal electronics of the connection system.

Compatible connectors with cable

Article	Description
VF CA5•••M	M12 female connector with cable, 5-pole
VF CA5•••M-MD	M12 extension cable, 5-pole
VF CA8•••M-MD	M12 extension cable, 8-pole
VF CA19•••S-SD	M23 extension cable, 19-pole

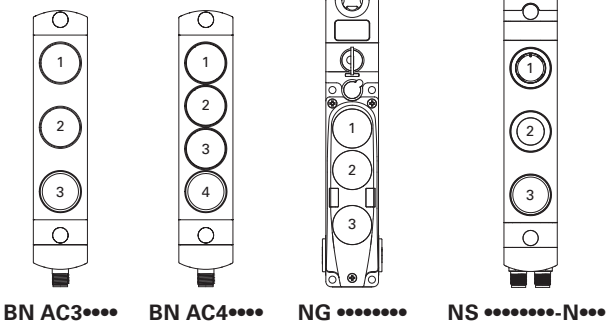
Note: For the article codes of available connectors with cable refer to the chapter "Accessories".

Connections

Article	Power supply ports	Network ports	Device inputs			
			1	2	3	4
BP A1●L2003	 1 x M12, 5-pole, male 1 x M12, 5-pole, female	 2 x M12, 4-pole, female, D-coded	 M23, 19-pole, female	 M23, 19-pole, female	 M12, 8-pole, female	 M12, 8-pole, female

Note: For the internal connections of usable devices, refer to pages 337-339.

Numbering of control devices



BN AC3•••• BN AC4•••• NG •••••••• NS ••••••••-N•••

Legend:
A1 = Supply input +24 Vdc
A2 = Supply input 0 V
IE1, IE2 = Solenoid activation inputs
O3 = Signalling output, actuator inserted
O4 = Signalling output, actuator inserted and locked
ISx = Safety inputs
OSx = Safety outputs
I3 = Actuator programming input/reset
I5 = EDM input (cannot be used on BP series)

I = Device input
O = Device output

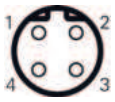
Pin assignments of usable devices

DATA connectors

ETH 1
M12, 4-pole, female, D-coded

Pin	Function
1	TX +
2	RX +
3	TX -
4	RX -

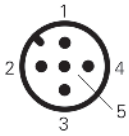
ETH 2
M12, 4-pole, female, D-coded



Pin	Function
1	TX +
2	RX +
3	TX -
4	RX -

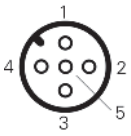
POWER SUPPLY connectors

POWER IN
M12, 5-pole, male, A-coded



Pin	Function
1	+24 Vdc
2	0 Vdc
3	0 Vdc
4	+24 Vdc
5	GND

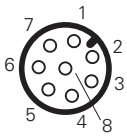
POWER OUT
M12, 5-pole, female, A-coded



Pin	Function
1	+24 Vdc
2	0 Vdc
3	0 Vdc
4	+24 Vdc
5	GND

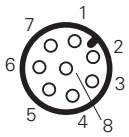
BP A1•L2001

Connectors no. 1 & 2:
NG - NS series safety switches



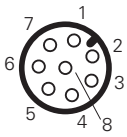
Pin	Type	P-Connect side	NG - NS side
1	O	+24 Vdc power supply	A1
2	I	Actuator enabled signal input	O3
3	O	0 Vdc power supply	A2
4	I	Safety input IS1/IS3	OS1
5	O	Solenoid activation command OS1	IE2
6	O	Actuator programming / reset	I3
7	I	Safety input IS2/IS4	OS2
8	O	Solenoid activation command OS2	IE1

Connectors no. 3 & 4:
BN AC3•••• series control device units



Pin	Type	P-Connect side	BN side
1	O	+24 Vdc power supply	Power supply +24 V
2	I	Non-safety input for contact of button 1	Button 1 contact
3	-	Disconnected	Disconnected
4	I	Non-safety input for contact of button 2	Button 2 contact
5	O	Test output TO1	Emergency stop button test input
6	I	Safety input for emergency stop button NC contact	Emergency stop button NC safety contact
7	O	Test output TO2	Emergency stop button test input
8	I	Safety input for emergency stop button NC contact	Emergency stop button NC safety contact

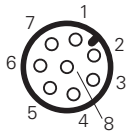
Connectors no. 5 & 6:
AN series safety handles



Pin	Type	P-Connect side	AN side
1	I	0 Vdc power supply	Power supply 0 V
2	O	+24 Vdc power supply	Power supply +24 V
3	O	Control output LED 1	Control input green LED (G)
4	O	Control output LED 4	Button LED control input
5	O	+24 V output for button contact	Button NO voltage-free contact input
6	I	Input for button contact	Button NO voltage-free contact output
7	O	Control output LED 2	Control input blue LED (B)
8	O	Control output LED 3	Control input red LED (R)

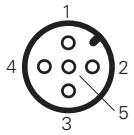
BP A1●L2002

Connector no. 1: NG - NS series safety switches



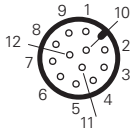
Pin	Type	P-Connect side	NG - NS side
1	O	+24 Vdc power supply	A1
2	I	Actuator enabled signal input	O3
3	O	0 Vdc power supply	A2
4	I	Safety input IS1	OS1
5	O	Solenoid activation command OS1	IE2
6	O	Actuator programming / reset	I3
7	I	Safety input IS2	OS2
8	O	Solenoid activation command OS2	IE1

Connector no. 2: ST series safety sensors



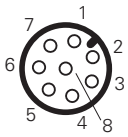
Pin	Type	P-Connect side	ST side
1	O	+24 Vdc power supply	A1
2	I	Safety input IS3	OS1
3	O	0 Vdc power supply	A2
4	I	Safety input IS4	OS2
5	I	Signalling input	O3

Connector no. 3: BN AC4•••• series control device units



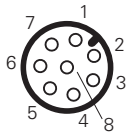
Pin	Type	P-Connect side	BN side
1	O	+24 Vdc power supply	+24 Vdc power supply
2	O	Position 1 LED control output	Position 1 LED control input
3	I	0 Vdc power supply	0 Vdc power supply
4	I	Input for button 1 contact	Button 1 contact
5	I	Input for button 2 contact	Button 2 contact
6	O	Position 2 LED control output	Position 2 LED control input
7	I	Input for button 3 contact	Button 3 contact
8	O	Position 3 LED control output	Position 3 LED control input
9	I	Input for button 4 contact	Button 4 contact
10	-	Disconnected	Disconnected
11	-	Disconnected	Disconnected
12	O	Position 4 LED control output	Position 4 LED control input

Connector no. 4: Control unit with emergency stop and luminous disc



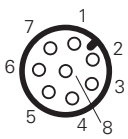
Pin	Type	P-Connect side	Control unit side
1	-	Disconnected	Disconnected
2	O	Control output luminous disc +24 Vdc	Control input luminous disc +24 V
3	O	Luminous disc power supply 0 Vdc	Power supply 0 V
4	-	Disconnected	Disconnected
5	O	Test output TO1	Emergency stop button test input
6	I	Safety input for emergency stop button NC contact	Emergency stop button NC safety contact
7	O	Test output TO2	Emergency stop button test input
8	I	Safety input for emergency stop button NC contact	Emergency stop button NC safety contact

Connector no. 5: AN series safety handles



Pin	Type	P-Connect side	AN side
1	I	0 Vdc power supply	Power supply 0 V
2	O	+24 Vdc power supply	Power supply +24 V
3	O	Control output LED 1	Control input green LED (G)
4	O	Control output LED 4	Button LED control input
5	O	+24 V output for button contact	Button NO voltage-free contact input
6	I	Input for button contact	Button NO voltage-free contact output
7	O	Control output LED 2	Control input blue LED (B)
8	O	Control output LED 3	Control input red LED (R)

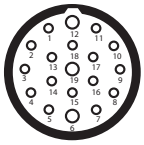
Connector no. 6: Indicator light tower (reference wiring diagram)



Pin	Type	P-Connect side	Indicator light tower side
1	I	0 Vdc power supply	Power supply 0 V
2	O	+24 Vdc power supply	Power supply +24 V
3	O	Control output LED 1	Control input LED 1
4	O	Control output LED 4	Control input LED 4
5	O	Buzzer control output	Buzzer control input
6	I	Signalling input	Signalling output
7	O	Control output LED 2	Control input LED 2
8	O	Control output LED 3	Control input LED 3

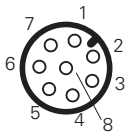
BP A1•L2003

Connectors no. 1 & 2: NG - NS series safety switches



Pin	Type	P-Connect side	NG - NS side
1	O	Single-channel solenoid activation output	I4
2	O	Short circuit +24 VDC	IS1
3	O	Short circuit +24 VDC	IS2
4	I	Safety input IS1/IS3	OS1
5	I	Safety input IS2/IS4	OS2
6	O	+24 Vdc power supply	A1
7	O	Actuator programming / reset	I3
8	I	Actuator enabled signal input	O3
9	I	Locked guard signal input	O4
10	O	Test output TO1	Emergency stop button test input
11	I	Safety input for emergency stop button NC contact	Emergency stop button NC safety contact
12	-	Not connected	I5
13	O	Test output TO1	Emergency stop button test input
14	I	Safety input for emergency stop button NC contact	Emergency stop button NC safety contact
15	I	Input for position 2 contact	Position 2 contact
16	O	Position 2 LED control output	Position 2 LED control input
17	I	Input for position 1 contact	Position 1 contact
18	O	Position 1 LED control output	Position 1 LED control input
19	I	0 Vdc power supply	A2

Connectors no. 3 & 4: AN series safety handles



Pin	Type	P-Connect side	AN side
1	I	0 Vdc power supply	Power supply 0 V
2	O	+24 Vdc power supply	Power supply +24 V
3	O	Control output LED 1	Control input green LED (G)
4	O	Control output LED 4	Button LED control input
5	O	+24 V output for button contact	Button NO voltage-free contact input
6	I	Input for button contact	Button NO voltage-free contact output
7	O	Control output LED 2	Control input blue LED (B)
8	O	Control output LED 3	Control input red LED (R)

Notes

Passive distribution box - **BC** series

Description

The new BC series passive distribution box from Pizzato can be used to connect safety devices with 8-pole M12 male connector in series. This makes it possible to group various input/output signals in one single 19-pole or 12-pole connection or with an M23 connector, which is then connected to the control device. Grouping the connections in a single box makes wiring faster and tidier, thereby avoiding the need to lay multiple lines. In addition, it's easier to replace devices if needed. This solution improves power distribution compared to the typical series connection, so more NG/NS series devices can be connected. The BC series distribution box is provided with a strong, compact, sealed housing. It's waterproof and withstands vibrations or shock, and has a diagnostics' LED that shows the state of the connected device.

Main features

Status LED:
Display of the diagnostics output

Protection degree IP67:
Developed for indoor and outdoor industrial applications

Available variants:
- Version with 8 connectors (8 x M12 – 8-pole)
- Version with 4 connectors (4 x M12 – 8-pole)

Various variants for I/O:
- M23 connector
- 19-pole cable (2 x 0.75 mm² + 17 x 0.34 mm²)
- 12-pole cable (12 x 0.5 mm²)

Power and signals:
- Improves the power distribution on connected devices without voltage drops
- Signal for door open and lock/unlock for each connected device

Code structure

BC 1Z4A1A1FSK

Design and material of the housing	
1	Technopolymer housing 54 x 115 mm
2	Technopolymer housing 54 x 152 mm

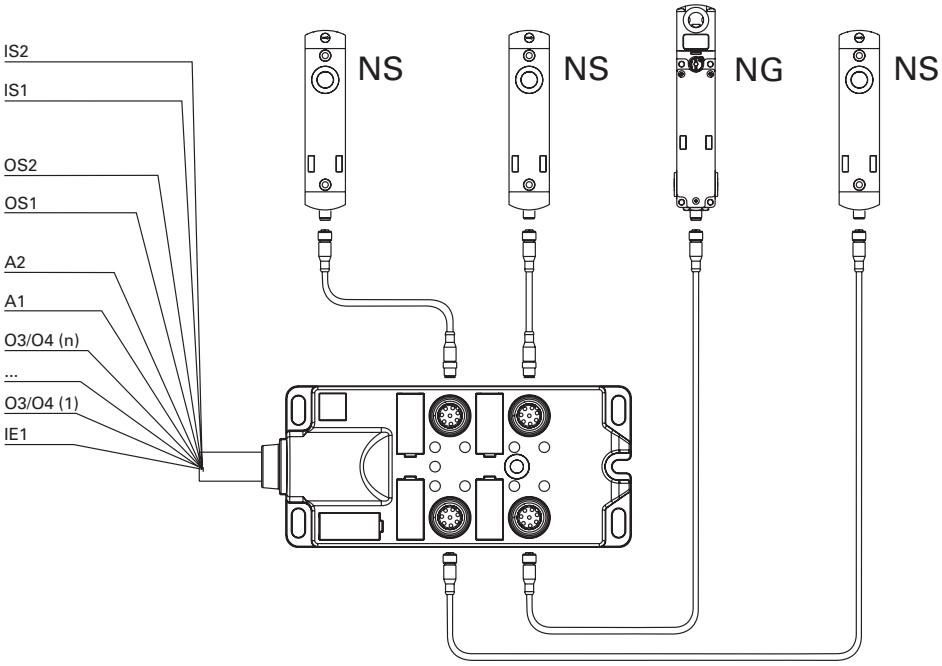
Type and number of inputs	
4A	4 inputs, M12 female connector, 8-pole
8A	8 inputs, M12 female connector, 8-pole

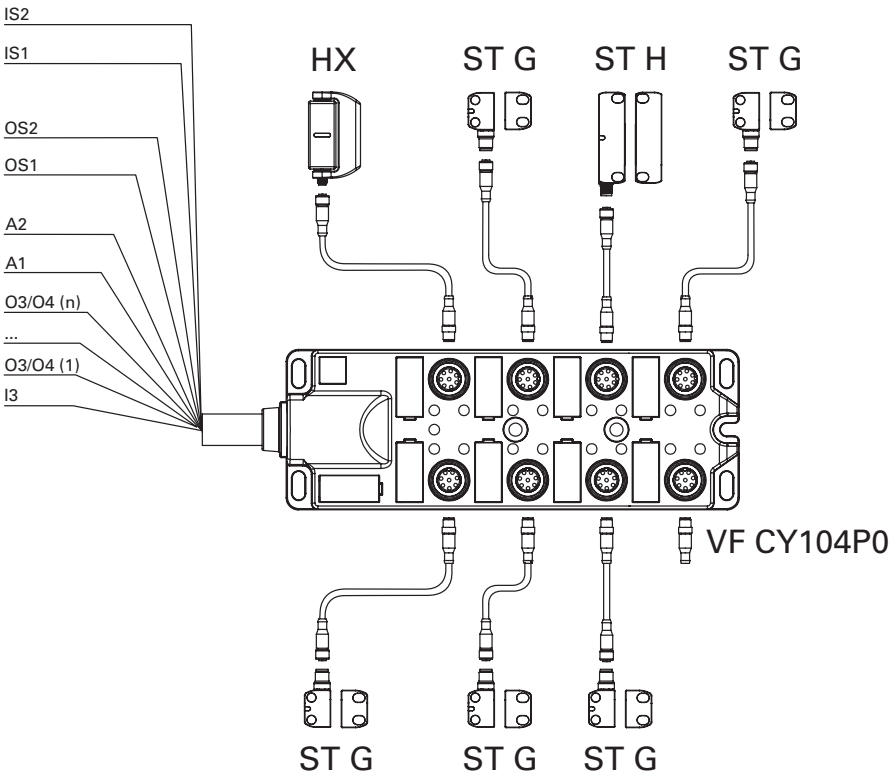
Type of distribution of the input signals on the devices	
1	One common input I3/IE1 for all devices (for versions with 4 or 8 device connections)
2	Independently connected inputs I3/IE1 (only for version with 4 device connections)
3	Independently connected inputs I3/IE1 for 6 devices and one common input for two additional devices (only for version with 8 device connections)

Connection type	
K	Integrated connectors
2	Cable length: 2 m
5	Cable length: 5 m
10	Cable length: 10 m

Direction of the output connection and cable or connector type	
FS	Front output, M23 connector, 12-pole (for BC ••4A•••••• versions only)
FT	Front output, M23 connector, 19-pole (for BC ••8A•••••• versions only)
AF	Axial output, PVC cable, 12 x 0.5 mm² (for BC ••4A•••••• versions only)
AL	Axial output, PVC cable, 2 x 0.75 mm² + 17 x 0.34 mm² (for BC ••8A•••••• versions only)

Connection example for the devices

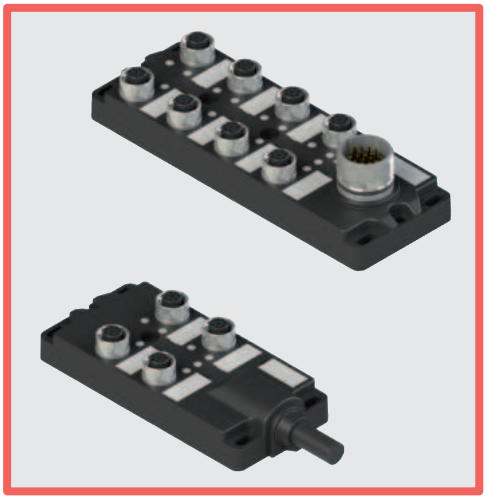




Note: Outputs O3/O4 indicate the "Guard closed" state (O3) for the devices of the ST and HX series, while they indicate the "Guard closed and locked" state (O4) for the devices of the NS and NG series.

Note: A VF CY104P0 bridge connector must be connected on all M12 connectors that are not connected to a device.

Passive distribution box - **BC** series



Main features

- Technopolymer housing
- Protection degree up to IP67
- Various models available for I/O: M23 connector, 19-pole cable, 12-pole cable
- Versions with 4 or 8 M12 connectors available
- Integrated signalling LEDs

Quality marks:

CE

Technical data

Housing
Housing made of glass fibre reinforced technopolymer, self-extinguishing and shock-proof

Protection degree:	IP65 acc. to EN 60529 IP67 acc. to EN 60529

General data

Ambient temperature:	-20°C … +50°C
Storage temperature:	-40°C … +75°C
Tightening torque, body:	2 … 3Nm
Tightening torque, M12 connectors:	0.6 … 0.8 Nm
Tightening torque, M23 connectors:	1 ... 1.5 Nm

General electrical data

Rated operating voltage U_e:	24 Vdc
Rated insulation voltage U_i:	30 Vac / 36 Vdc
External protection fuse:	8 A type gG for connection A1
Maximum operating current M12 connector, 8-pole:	2 A

Electrical data of distribution box with 4 M12 connectors

Maximum operating current with 12-pole cable:	5 A x 0.5 mm² (20 AWG), the currents are per conductor
Maximum operating current M23 connector, 12-pole:	8 A pin 6 and pin 19, 4 A all other pins, currents apply per pin

Electrical data of distribution box with 8 M12 connectors

Maximum operating current with 19-pole cable:	8 A x 0.75 mm² (19 AWG) pink cable, white-pink cable 4 A x 0.34 mm² (22 AWG) all other cables
Maximum operating current M23 connector, 19-pole:	8 A pin 6 and pin 19, 4 A for all other pins

In compliance with standards:
EN 60947-1, EN 60529, EN 61000-6-2, EN 61000-6-3, EN IEC 63000.

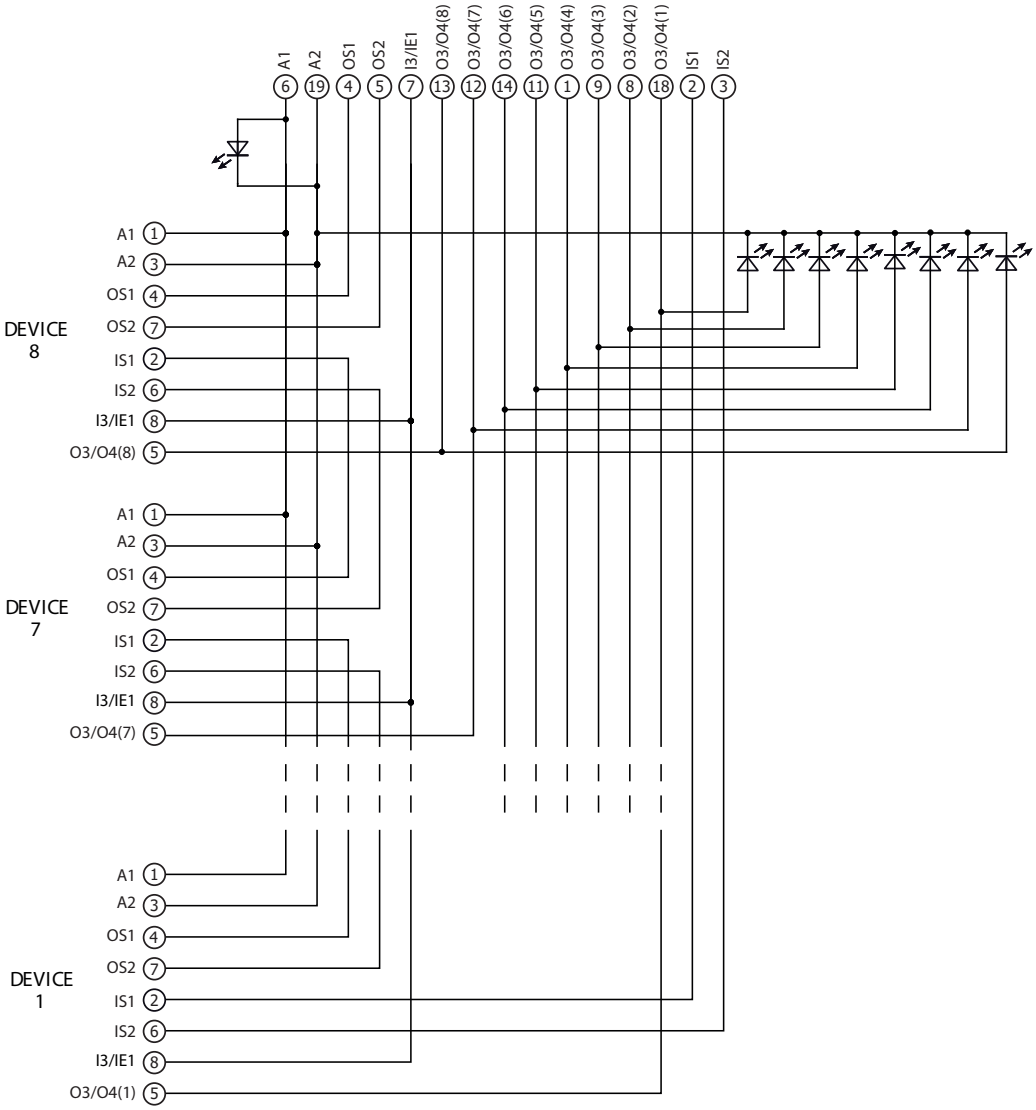
Compliance with the requirements of:
RoHS Directive 2011/65/EU.

Selection table for BC series passive distribution box

	4 devices, M23 connector	4 devices, PVC cable	8 devices, M23 connector	8 devices, PVC cable
				
One common input I3/IE1 for all devices	BC 1Z4A1A1FSK	BC 1Z4A1A1AF•	BC 2Z8A1A1FTK	BC 2Z8A1A1AL•
Independently connected inputs I3/IE1	BC 1Z4A2A1FSK	BC 1Z4A2A1AF•	/	/
Independently connected inputs I3/IE1 for 6 devices and one common input for two additional devices	/	/	BC 2Z8A3A1FTK	BC 2Z8A3A1AL•

Internal device connections

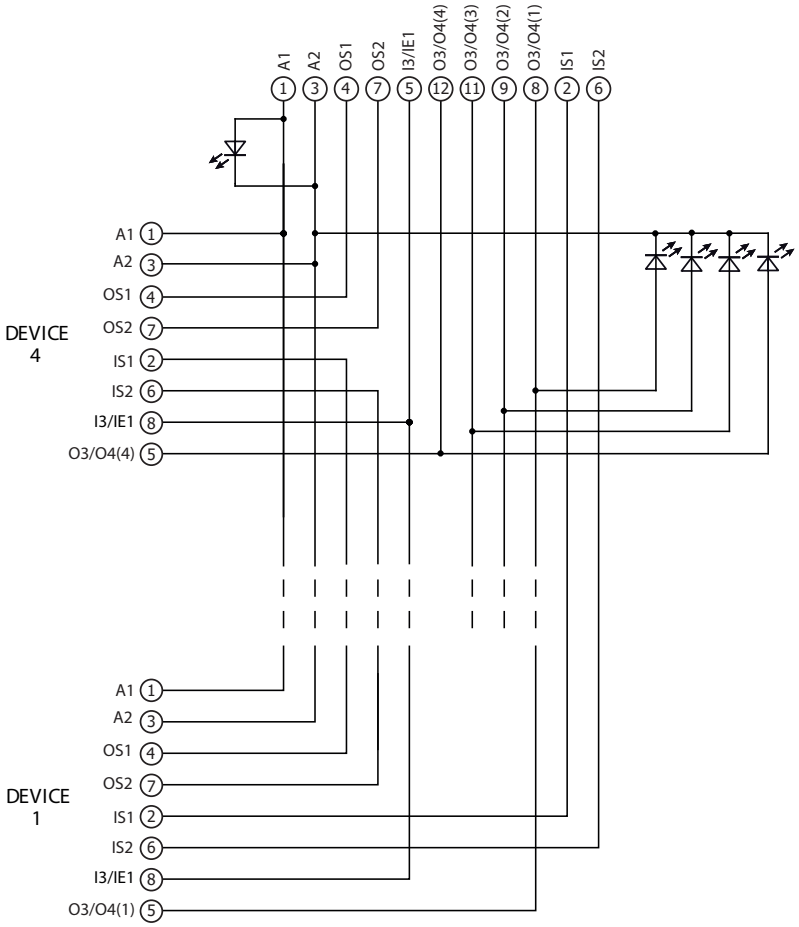
BC 2Z8A1••••



Versions with connector	Versions with cable		
BC 2Z8A••••FTK	BC 2Z8A••••AL•	Connection	
M23 connector, 19-pole	Cable 2x0.75 mm² + 17x0.34 mm²		
1	White	O3/O4 (4)	Signalling output device 4
2	Brown	IS1	Safety input
3	Green	IS2	Safety input
4	Yellow	OS1	Safety output
5	Grey	OS2	Safety output
6	Pink	A1	Supply input +24 Vdc
7	Blue	I3/IE1	Solenoid activation / programming input
8	Red	O3/O4 (2)	Signalling output device 2
9	Black	O3/O4 (3)	Signalling output device 3
10	Purple	n.c.	
11	Grey-Pink	O3/O4 (5)	Signalling output device 5
12	Red-Blue	O3/O4 (7)	Signalling output device 7
13	White-Green	O3/O4 (8)	Signalling output device 8
14	Brown-Green	O3/O4 (6)	Signalling output device 6
15	White-Yellow	n.c.	
16	Yellow-Brown	n.c.	
17	White-Grey	n.c.	
18	Grey-Brown	O3/O4 (1)	Signalling output device 1
19	White - Pink	A2	Supply input 0 V

Internal device connections

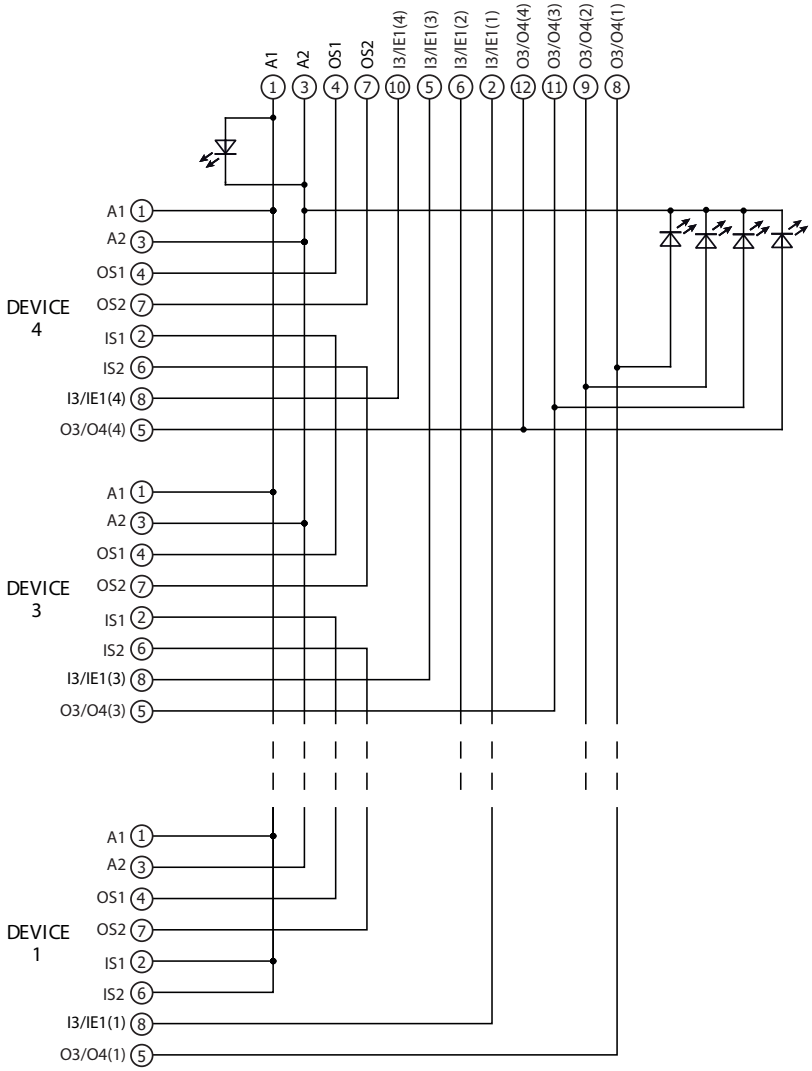
BC 1Z4A1•••••



Versions with connector	Versions with cable		
BC 1Z4A••••FSK	**BC 1Z4A••••AF•**	**Connection**	
M23 connector, 12-pole	**Cable 12x0.5 mm²**		
1	White	A1	Supply input +24 Vdc
2	Brown	IS1	Safety input
3	Green	A2	Supply input 0 V
4	Yellow	OS1	Safety output
5	Grey	I3/IE1	Solenoid activation / programming input
6	Pink	IS2	Safety input
7	Blue	OS2	Safety output
8	Red	O3/O4 (1)	Signalling output device 1
9	Black	O3/O4 (2)	Signalling output device 2
10	Purple	n.c.	
11	Grey-Pink	O3/O4 (3)	Signalling output device 3
12	Red-Blue	O3/O4 (4)	Signalling output device 4

Internal device connections

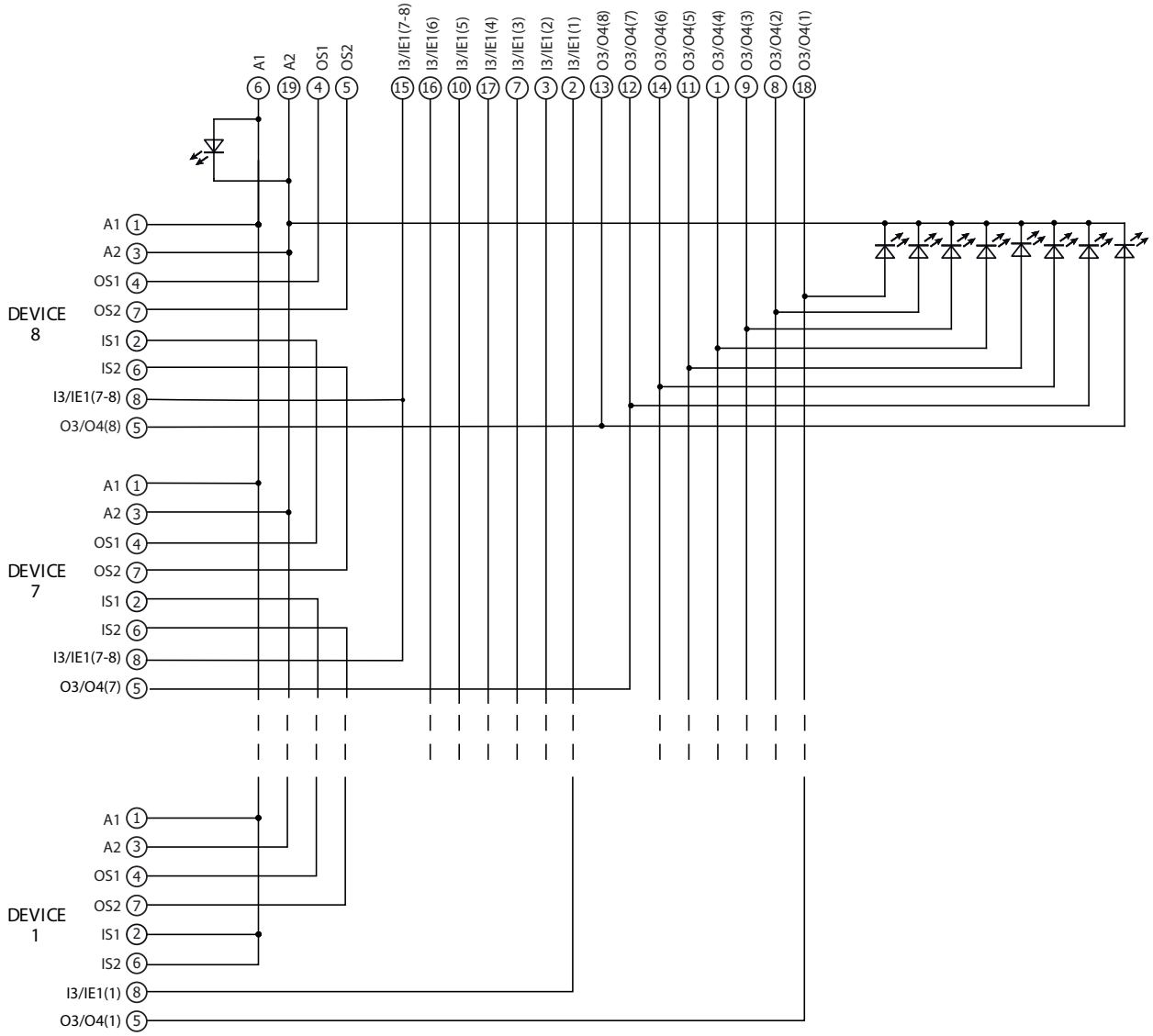
BC 1Z4A2•••••



Versions with connector	Versions with cable		
BC 1Z4A••••FSK	**BC 1Z4A••••AF•**	**Connection**	
M23 connector, 12-pole	**Cable 12x0.5 mm²**		
1	White	A1	Supply input +24 Vdc
2	Brown	I3/IE1 (1)	Solenoid activation / programming input (1)
3	Green	A2	Supply input 0 V
4	Yellow	OS1	Safety output
5	Grey	I3/IE1 (3)	Solenoid activation / programming input (3)
6	Pink	I3/IE1 (2)	Solenoid activation / programming input (2)
7	Blue	OS2	Safety output
8	Red	O3/O4 (1)	Signalling output device 1
9	Black	O3/O4 (2)	Signalling output device 2
10	Purple	I3/IE1 (4)	Solenoid activation / programming input (4)
11	Grey-Pink	O3/O4 (3)	Signalling output device 3
12	Red-Blue	O3/O4 (4)	Signalling output device 4

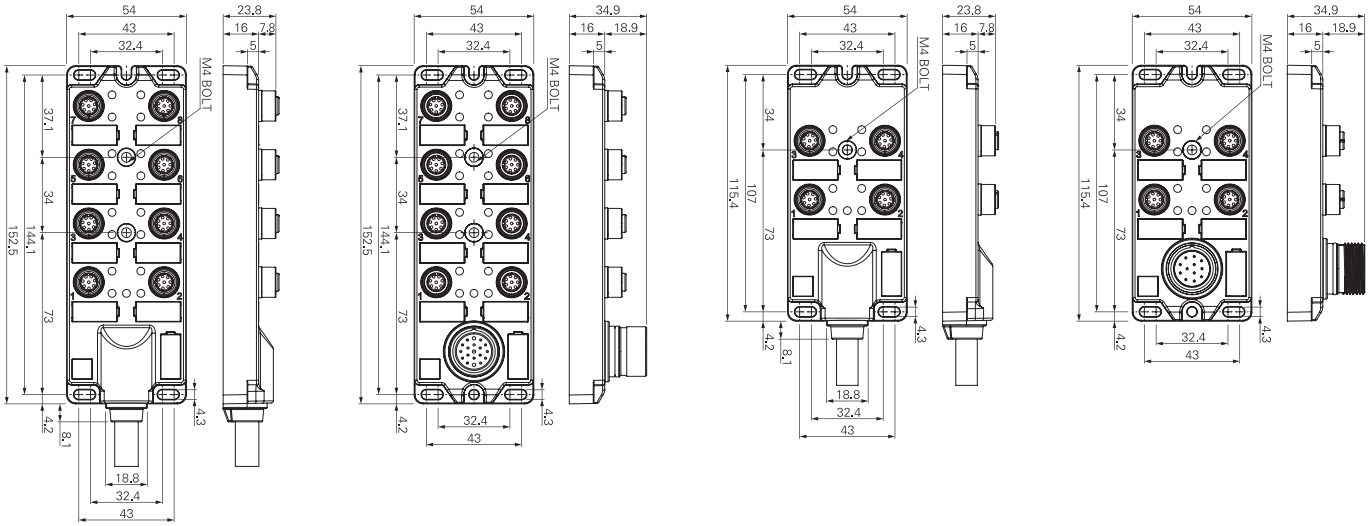
Internal device connections

BC 2Z8A3•••••



Versions with connector	Versions with cable		
BC 2Z8A••••FTK	BC 2Z8A••••AL•	Connection	
M23 connector, 19-pole	Cable 2x0.75 mm² + 17x0.34 mm²		
1	White	O3/O4 (4)	Signalling output device 4
2	Brown	I3/IE1 (1)	Solenoid activation / programming input (1)
3	Green	I3/IE1 (2)	Solenoid activation / programming input (2)
4	Yellow	OS1	Safety output
5	Grey	OS2	Safety output
6	Pink	A1	Supply input +24 Vdc
7	Blue	I3/IE1 (3)	Solenoid activation / programming input (3)
8	Red	O3/O4 (2)	Signalling output device 2
9	Black	O3/O4 (3)	Signalling output device 3
10	Purple	I3/IE1 (5)	Solenoid activation / programming input (5)
11	Grey-Pink	O3/O4 (5)	Signalling output device 5
12	Red-Blue	O3/O4 (7)	Signalling output device 7
13	White-Green	O3/O4 (8)	Signalling output device 8
14	Brown-Green	O3/O4 (6)	Signalling output device 6
15	White-Yellow	I3/IE1 (7-8)	Solenoid activation / programming input (7-8)
16	Yellow-Brown	I3/IE1 (6)	Solenoid activation / programming input (6)
17	White-Grey	I3/IE1 (4)	Solenoid activation / programming input (4)
18	Grey-Brown	O3/O4 (1)	Signalling output device 1
19	White - Pink	A2	Supply input 0 V

Dimensional drawings



All values in the drawings are in mm

Accessories

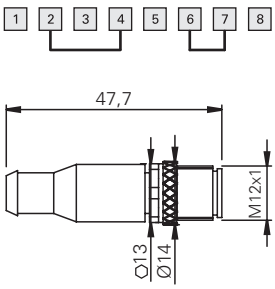
Male bridge connector, M12

Features:

- M12 male connector without cable, with internal jumpers for plugging into the unused M12 sockets of the distribution box.
- Polyurethane connector body
- Gold-plated contacts
- Anti-vibration self-locking ring nut

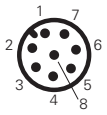
Max. operating voltage:	250 Vac / 300 Vdc
Max. operating current:	2 A
Protection degree:	IP67 acc. to EN 60529
Tightening torque of the ring:	0.6 … 0.8 Nm

Internal wiring diagram



Pin assignment

8-pole male

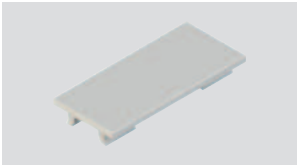


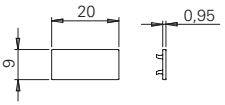
Article	Description
VF CY104P0	M12 terminating plug for series connections, for 8-pole M12 female connector

Note: Unused pins may not be present.

ATTENTION: always disconnect the power supply before removing the connector.

White label





Article	Description
AC 6309	White label made of polyamide PA66 (packs of 200 pcs).
AC 6310	White label made of polyamide PA66 (packs of 40 pcs).

Note: Connection cables between distribution box and devices can be found in various lengths in the chapter Accessories on page 357.

M12 connectors

M12 connectors, for series connections

M23 connectors

M8 connectors

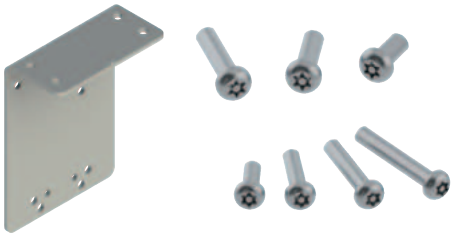
Cable glands and adapters

Door holding magnets

Tamper-protection systems

LED signalling lights

Fixing screws and plates



Junction box for series connections

List of engravings

Connectors with cable

Connection type	Connector type	No. of poles	Cable sheath	Cable length (L)						Page
				3 metres	5 metres	10 metres	20 metres	30 metres	Other lengths available	
M8x1 female		4	PVC	VF CA4PD3K	VF CA4PD5K	VF CA4PD10K	VF CA4PD20K	*	VF CA4PD2K 2 metres	364
			PUR	*	VF CA4UD5K	*	*	*	VF CA4PD1K 1 metre VF CA4PD2K 2 metres	
M12x1 male		4	PVC	VF CF4PD3M	*	*	*	*	VF CF4PD2M 2 metres	353
		5	PVC	VF CF5PD3M	VF CF5PD5M	*	*	*	*	
		8	PVC	VF CF8PD3M	VF CF8PD5M	VF CF8PD10M	*	*	*	
		8	PVC	VF CF8PG3M	*	*	*	*	*	
M12x1 female		4	PVC	VF CA4PD3M	VF CA4PD5M	VF CA4PD10M	*	*	VF CA4PD1M 1 metre VF CA4PD2M 2 metres VF CA4PD4M 4 metres	354
			PUR	VF CA4UD3M	VF CA4UD5M	VF CA4UD10M	*	*	VF CA4UD2M 2 metres	
		5	PVC	VF CA5PD3M	VF CA5PD5M	VF CA5PD10M	VF CA5PD20M	VF CA5PD30M	VF CA5PD1M 1 metre VF CA5PD2M 2 metres VF CA5PD4M 4 metres VF CA5PD15M 15 metres VF CA5PD25M 25 metres	
			PUR	VF CA5UD3M	VF CA5UD5M	VF CA5UD10M	*	*	VF CA5UD1M 1 metre VF CA5UD2M 2 metres VF CA5UD15M 15 metres	
		8	PVC	VF CA8PD3M	VF CA8PD5M	VF CA8PD10M	VF CA8PD20M	VF CA8PD30M	VF CA8PD1M 1 metre VF CA8PD2M 2 metres VF CA8PD15M 15 metres	
			PUR	VF CA8UD3M	VF CA8UD5M	VF CA8UD10M	*	VF CA8UD30M	VF CA8UD2M 2 metres VF CA8UD15M 15 metres VF CA8UD25M 25 metres	
		12	PVC	VF CA12PD3M	VF CA12PD5M	VF CA12PD10M	VF CA12PD20M VF CA12PD20M-X	VF CA12PD30M	VF CA12PD1M 1 metre VF CA12PD2M 2 metres VF CA12PD15M 15 metres VF CA12PD25M 25 metres	
			PUR	*	VF CA12UD5M VF CA12UD5M-X	VF CA12UD10M VF CA12UD10M-X	VF CA12UD20M VF CA12UD20M-X	VF CA12UD30M VF CA12UD30M-X	VF CA12UD1M 1 metre VF CA12UD40M-X 40 metres	

Connectors with cable

Connection type	Connector type	No. of poles	Cable sheath	Cable length (L) 3 metres	5 metres	10 metres	20 metres	30 metres	Other lengths available	Page
M12x1 female		4	PVC	VF CA4PG3M	VF CA4PG5M	VF CA4PG10M	*	*	VF CA4PG1M 1 metre VF CA4PG2M 2 metres	354
			PUR	VF CA4UG3M	VF CA4UG5M	*	*	*	VF CA4UG1M 1 metre	
		5	PVC	VF CA5PG3M	VF CA5PG5M	VF CA5PG10M	*	*	VF CA5PG2M 2 metres	
			PUR	VF CA5UG3M	*	VF CA5UG10M	*	*	VF CA5UG2M 2 metres	
		8	PVC	VF CA8PG3M	VF CA8PG5M	VF CA8PG10M	*	*	VF CA8PG2M 2 metres VF CA8PG15M 15 metres	
			PUR	*	*	VF CA8UG10M	*	*	VF CA8UG2M 2 metres	
		12	PVC	*	VF CA12PG5M	VF CA12PG10M	*	*	*	
			PUR	*	VF CA12UG5M	VF CA12UG10M	*	*	VF CA12UG15M 15 metres	
M12x1 extension cable		5	PVC	VF CA5PD3M-MD	VF CA5PD5M-MD	VF CA5PD10M-MD	*	*	VF CA5PD1M-MD 1 metre VF CA5PD2M-MD 2 metres	357
		8	PVC	VF CA8PD3M-MD	VF CA8PD5M-MD	VF CA8PD10M-MD	VF CA8PD20M-MD	*	*	
		12	PVC	*	VF CA12PD5M-MD	VF CA12PD10M-MD	VF CA12PD20M-MD	*	*	
M23x1 female		12	PVC	*	VF CA12PD5S	VF CA12PD10S	VF CA12PD20S	VF CA12PD30S	VF CA12PD1S 1 metre VF CA12PD40S 40 metres	361
		19		*	VF CA19PD5S	VF CA19PD10S	VF CA19PD20S	VF CA19PD30S	VF CA19PD1S 1 metre VF CA19PD2S 2 metres VF CA19PD40S 40 metres	
M23x1 extension cable		19	PVC	*	VF CA19PD5S-SD	VF CA19PD10S-SD	VF CA19PD20S-SD	*	*	363

Table subject to changes. Check online at www.pizzato.com or contact our technical department.

Stock codes	Minimum order quantity	
Normally held in stock	1	
Not in stock	50	100

Codes on request

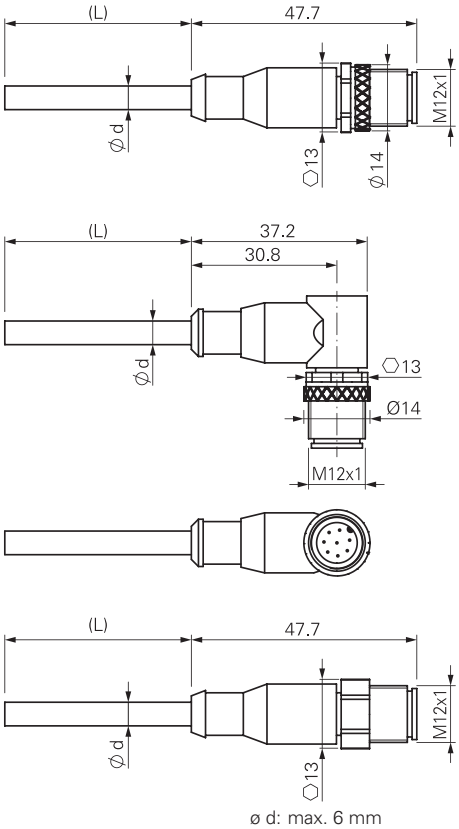
* Contact our offices

M12 male connectors with cable

Features:

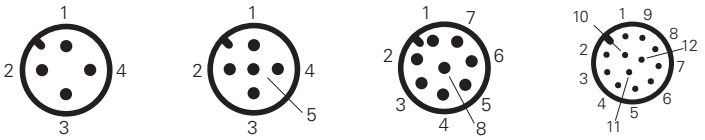
- Polyurethane connector body
- Class 6 copper conductors acc. to IEC 60228 - mobile installation
- Gold-plated contacts
- Anti-vibration self-locking ring nut
- High flexibility cable with oil resistant PVC or PUR sheath suitable to be used in drag chains, acc. to IEC 60332-1-2

Max. operating voltage:	250 Vac / 300 Vdc (4/5-pole) 30 Vac / 36 Vdc (8/12-pole)
Max. operating current:	4 A (4-5-pole); 2 A (8-pole); 1.5 A (12-pole)
Protection degree:	IP67 acc. to EN 60529, IP69K acc. to ISO 20653 (Protect the cables from direct high-pressure and high-temperature jets)
Ambient temperature:	-25°C … +80°C, PVC sheath, fixed installation -15°C … +80°C, PVC sheath, mobile installation -40°C … +80°C, PUR sheath, fixed installation -25°C … +80°C, PUR sheath, mobile installation
Wire cross-sections:	0.34 mm² (22 AWG) for 4-pole 0.25 mm² (23 AWG) for 5/8-pole 0.14 mm² (26 AWG) for 12-pole
Minimum bending radius:	> cable diameter x 15
Tightening torque of the ring:	0.6 … 0.8 Nm



ø d: max. 6 mm

Pin assignment



4 poles		5 poles		8 poles		12 poles	
Pin	Colour	Pin	Colour	Pin	Colour	Pin	Colour
1	Brown	1	Brown	1	White	1	Brown
2	White	2	White	2	Brown	2	Blue
3	Blue	3	Blue	3	Green	3	White
4	Black	4	Black	4	Yellow	4	Green
		5	Grey	5	Grey	5	Pink
				6	Pink	6	Yellow
				7	Blue	7	Black
				8	Red	8	Grey
						9	Red
						10	Purple
						11	Grey-Pink
						12	Red-Blue

Code structure

Attention! The feasibility of a code number does not mean the effective availability of a product. Please contact our sales office.

article options

VF CF5PD3M-X

No. of poles	
4	4 poles
5	5 poles
8	8 poles
12	12 poles

Cable sheath	
P	PVC (standard)
U	PUR

Connector type	
D	straight (standard)
G	angled

Connection type	
M	M12x1

Cable length (L)	
1	1 metre
2	2 metres
3	3 metres (standard)
4	4 metres
5	5 metres (standard)
...	
10	10 metres (standard)

Other lengths on request.

Fixing ring	
	knurled ring (standard)
X	stainless steel hex ring nut

Stock items

VF CF5PD3M
VF CF8PD3M

Attention! For items not in stock the minimum order quantity is 100 pcs.

ATTENTION: always disconnect the power supply before removing the connector. The connector is not suitable for separation of electrical loads.

All values in the drawings are in mm

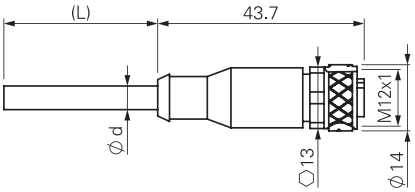
➔ The 2D and 3D files are available at **www.pizzato.com**

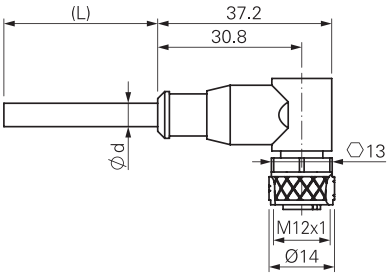
M12 female connectors with cable

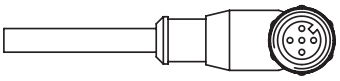
Features:

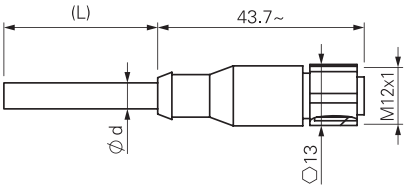
- Polyurethane connector body
- Class 6 copper conductors acc. to IEC 60228 - mobile installation
- Gold-plated contacts
- Anti-vibration self-locking ring nut made of nickel-plated brass, available on request in AISI 316L stainless steel hex version
- High flexibility cable with oil resistant PVC or PUR sheath suitable to be used in drag chains, acc. to IEC 60332-1-2

Max. operating voltage:	250 Vac / 300 Vdc (4/5-pole) 30 Vac / 36 Vdc (8/12-pole)
Max. operating current:	4 A (4-5-pole); 2 A (8-pole); 1.5 A (12-pole)
Protection degree:	IP67 acc. to EN 60529, IP69K acc. to ISO 20653 (Protect the cables from direct high-pressure and high-temperature jets)
Ambient temperature:	-25°C … +80°C, PVC sheath, fixed installation -15°C … +80°C, PVC sheath, mobile installation -40°C … +80°C, PUR sheath, fixed installation -25°C … +80°C, PUR sheath, mobile installation
Wire cross-sections:	0.34 mm² (22 AWG) for 4-pole 0.25 mm² (23 AWG) for 5/8-pole 0.14 mm² (26 AWG) for 12-pole
Minimum bending radius:	> cable diameter x 15
Tightening torque of the ring:	0.6 … 0.8 Nm



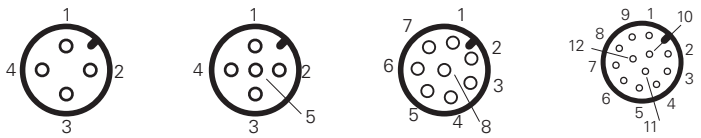






ø d: max. 6 mm

Pin assignment



Pin	Colour	Pin	Colour	Pin	Colour	Pin	Colour
1	Brown	1	Brown	1	White	1	Brown
2	White	2	White	2	Brown	2	Blue
3	Blue	3	Blue	3	Green	3	White
4	Black	4	Black	4	Yellow	4	Green
		5	Grey	5	Grey	5	Pink
				6	Pink	6	Yellow
				7	Blue	7	Black
				8	Red	8	Grey
						9	Red
						10	Purple
						11	Grey-Pink
						12	Red-Blue

Code structure

Attention! The feasibility of a code number does not mean the effective availability of a product. Please contact our sales office.

article: **VF CA4PD3M** | options: **-X**

No. of poles	
4	4 poles
5	5 poles
8	8 poles
12	12 poles

Cable sheath	
P	PVC (standard)
U	PUR

Connector type	
D	straight (standard)
G	angled

Cable length (L)	
1	1 metre
2	2 metres
3	3 metres (standard)
4	4 metres
5	5 metres (standard)
...	
10	10 metres (standard)

Other lengths on request.

Connection type	
M	M12x1

Fixing ring	
	knurled ring (standard)
X	stainless steel hex ring nut

Stock items

VF CA4PD3M
VF CA4PD5M
VF CA4PD10M
VF CA5PD3M
VF CA5PD5M
VF CA5PD10M
VF CA8PD3M
VF CA8PD5M
VF CA8PD10M
VF CA8PD20M
VF CA12PD3M
VF CA12PD5M
VF CA12PD10M
VF CA12PD20M
VF CA12PD30M

Attention! For items not in stock the minimum order quantity is 100 pcs.

ATTENTION: always disconnect the power supply before removing the connector. The connector is not suitable for separation of electrical loads.

All values in the drawings are in mm

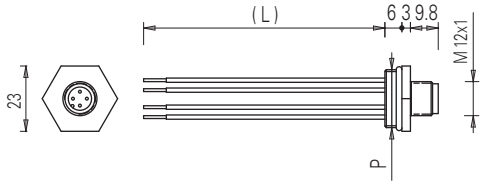
➔ The 2D and 3D files are available at **www.pizzato.com**

M12 male connectors for panel mounting

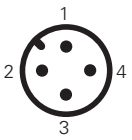
Features:

- Technopolymer or metal connector body
- Gold-plated contacts
- Wires with crimped ferrules
- Directly installable on the device, these ensure quick replacement, reducing machine down time

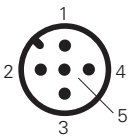
Max. operating voltage:	250 Vac / 300 Vdc (4/5-pole) 30 Vac / 36 Vdc (8/12-pole)
Max. operating current:	4 A (4/5-pole) 2 A (8-pole) 1.5 A (12-pole)
Protection degree:	IP67 acc. to EN 60529 IP69K acc. to ISO 20653
Ambient temperature:	-25°C … +80°C
Tightening torque:	1 … 1.5 Nm
Wire cross-sections:	0.5 mm² (20 AWG) for 4/5-pole 0.25 mm² (23 AWG) for 8-pole 0.14 mm² (26 AWG) for 12-pole
Contact type:	gold-plated



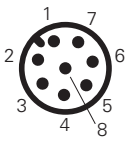
Pin assignment



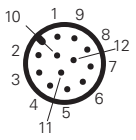
Pin	Colour
1	Brown
2	White
3	Blue
4	Black



Pin	Colour
1	Brown
2	White
3	Blue
4	Black
5	Grey



Pin	Colour
1	White
2	Brown
3	Green
4	Yellow
5	Grey
6	Pink
7	Blue
8	Red



Pin	Colour
1	Brown
2	Blue
3	White
4	Green
5	Pink
6	Yellow
7	Black
8	Grey
9	Red
10	Purple
11	Grey-Pink
12	Red-Blue

Code structure

Attention! The feasibility of a code number does not mean the effective availability of a product. Please contact our sales office.

article: **VF CNM5MM** — options: **-L100**

Body material	
M	metal
P	plastic

No. of poles	
4	4 poles
5	5 poles
8	8 poles
12	12 poles

Connection type	
M	M12x1

Connector thread (P)	
M	M20 x 1.5 (standard)
P	PG 13.5

Wire length (L)	
	8.5 cm (standard)
L16	16 cm
L100	100 cm
L200	200 cm

Stock items

VF CNP4MM
VF CNP4PM
VF CNP5MM
VF CNP5PM
VF CNP8MM
VF CNM4MM
VF CNM4PM
VF CNM5MM
VF CNM5PM
VF CNM8MM
VF CNM8PM
VF CNM12MM-L16

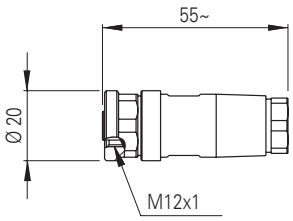
ATTENTION: always disconnect the power supply before removing the connector. The connector is not suitable for separation of electrical loads.
Note: the 12-pole connector is only available in metal with M20x1.5 thread and 16 cm wires.

All values in the drawings are in mm

→ The 2D and 3D files are available at **www.pizzato.com**

Field wireable M12 female connectors

Features:
- Technopolymer connector body
- Gold-plated contacts
- Screw terminals for cable screw fittings

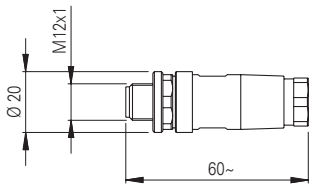


Max. operating voltage:	250 Vac/dc (4 and 5-pole) 30 Vac/dc (8-pole)
Max. operating current:	4 A (4 and 5-pole) 2 A (8-pole)
Protection degree:	IP67 acc. to EN 60529
Ambient temperature:	-25°C ... +85°C
Wire cross-sections:	0.25 mm² (23 AWG) … 0.5 mm² (20 AWG)
Tightening torque of the ring:	0.6 … 0.8 Nm

Article	Description	no. of poles
VF CBMP4DM04	Field wireable M12 female connector, straight, for Ø 4 … Ø 6.5 mm multipolar cables	4
VF CBMP5DM04	Field wireable M12 female connector, straight, for Ø 4 … Ø 6.5 mm multipolar cables	5
VF CBMP8DM04	Field wireable M12 female connector, straight, for Ø 4 … Ø 7 mm multipolar cables	8

Field wireable M12 male connectors

Features:
- Technopolymer connector body
- Gold-plated contacts
- Screw terminals for cable screw fittings



Max. operating voltage:	250 Vac/dc (5-pole) 30 Vac/dc (8-pole)
Max. operating current:	4 A (5-pole) 2 A (8-pole)
Protection degree:	IP67 acc. to EN 60529
Ambient temperature:	-25°C ... +85°C
Wire cross-sections:	0.25 mm² (23 AWG) … 0.5 mm² (20 AWG)
Tightening torque of the ring:	0.6 … 0.8 Nm

Article	Description	no. of poles
VF CCMP5DM04	Field wireable M12 male connector, straight, for Ø 4 ... Ø 6.5 mm multipolar cables	5
VF CCMP8DM04	Field wireable M12 male connector, straight, for Ø 4 ... Ø 7 mm multipolar cables	8

ATTENTION: always disconnect the power supply before removing the connector. The connector is not suitable for separation of electrical loads.

All values in the drawings are in mm

➔ The 2D and 3D files are available at **www.pizzato.com**

Series connection with Y-shaped M12 connectors

To facilitate and simplify the series wiring of the safety devices, a variety of accessories designed specifically for this purpose are available. With the help of the proven M12 round connector, safety equipment of Category 4, SIL 3 and PL e with up to 32 elements connected in series is possible. All of which is possible without the risk of connection errors and with a high IP67 protection degree.

The safety circuits consist of a 24 Vdc power supply unit, a number of extensions to the installed devices, Y connectors for branching out from the chain to each individual device and a terminating plug.

In addition to the power supply unit, a suitable safety module is used to assess the state of the safety outputs within the safety chain.

Devices suitable for series connection

The series may consist both of devices that are identical to one another (homogeneous series) or that belong to different series (mixed series).

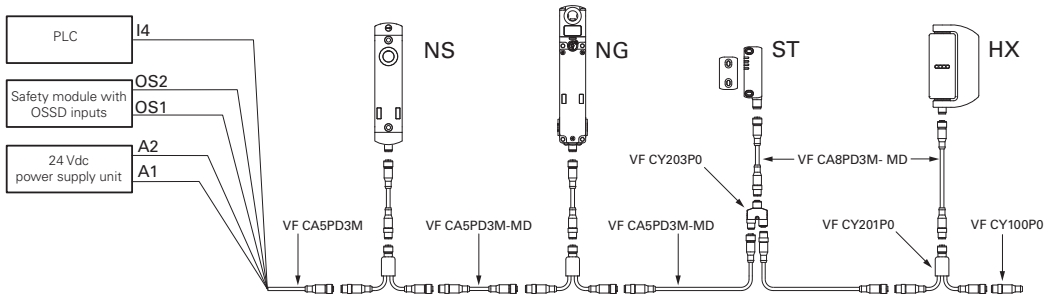
The following Pizzato Elettrica devices may be connected in series using the Y connectors:

- ST series RFID safety sensors: ST ••31•M•, ST ••71•M•.
- NG series RFID safety switches with lock: NG ••••••••-K950, NG ••••••••-K951, NG ••••••••-K952.
- NS series RFID safety switches with lock: NS ••••••Q•.
- HX series safety hinge switches: HX BEE1-••M.

Electrical connection of the chain

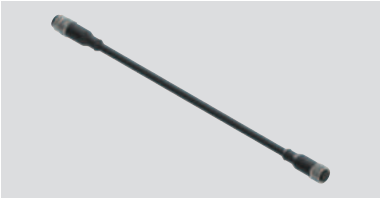
Pin	Colour	Connection	
1	Brown	A1	Supply input +24 Vdc
2	White	OS1	Safety output
3	Blue	A2	Supply input 0 V
4	Black	OS2	Safety output
5	Grey	I4	Solenoid activation input

Note: By activating/deactivating input I4, all switches of the NG and NS series in the chain simultaneously block/open all guards. Activation and deactivation of input I4 has no effect on the ST sensors and HX hinges in the chain.



Attention! For proper operation of the devices connected in series via cables or Y connectors, it is necessary to pay particular attention to the voltage drop that occurs in the circuit. Pay particular attention to the currents and cross-sections/lengths of the used cables to ensure that the supply voltage of the components at the end of the series connection remains within the specified limit values during effective operation.

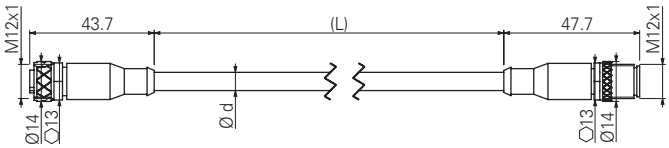
M12 extension cables with male and female connector



Features:

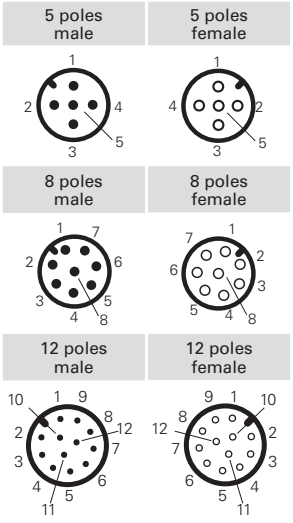
- Polyurethane connector body
- Class 6 copper conductors acc. to IEC 60228
- Gold-plated contacts
- Anti-vibration self-locking ring nut
- High flexibility cable with oil resistant PVC sheath suitable to be used in drag chains, acc. to IEC 60332-1-2

Max. operating voltage:	250 Vac / 300 Vdc (5-pole) 30 Vac / 36 Vdc (8/12-pole)
Max. operating current:	4 A (5-pole); 2 A (8-pole); 1.5 A (12-pole)
Protection degree:	IP67 acc. to EN 60529 IP69K acc. to ISO 20653 (Protect the cables from direct high-pressure and high-temperature jets)
Ambient temperature:	-25°C … +80°C for fixed installation -15°C … +80°C for mobile installation
Wire cross-sections:	0.5 mm² (20 AWG) (5-pole) 0.25 mm² (23 AWG) (8-pole) 0.14 mm² (26 AWG) (12-pole)
Minimum bending radius:	> cable diameter x 15
Tightening torque of the ring:	0.6 … 0.8 Nm



ø d: 6.5 mm for 5-pole
5.6 mm for 8-pole
5.8 mm for 12-pole

Pin assignment



Code structure

VF CA5PD3M-MD

No. of poles	
5	5 poles
8	8 poles
12	12 poles

Connection type	
M	M12x1

Cable sheath	
P	PVC

Cable length (L)	
3	3 metres (standard)
5	5 metres (standard)
10	10 metres (standard)

Other lengths on request.

Connector type	
D	straight

Stock items

VF CA5PD3M-MD
VF CA5PD5M-MD
VF CA5PD10M-MD
VF CA8PD3M-MD
VF CA8PD5M-MD
VF CA8PD10M-MD
VF CA12PD5M-MD
VF CA12PD10M-MD
VF CA12PD20M-MD

Attention! For items not in stock the minimum order quantity is 100 pcs.

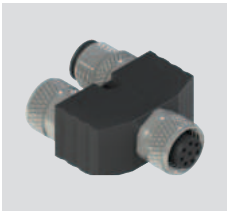
ATTENTION: always disconnect the power supply before removing the connector. The connector is not suitable for separation of electrical loads.

All values in the drawings are in mm

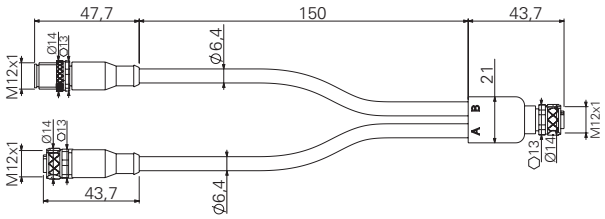
➔ The 2D and 3D files are available at **www.pizzato.com**

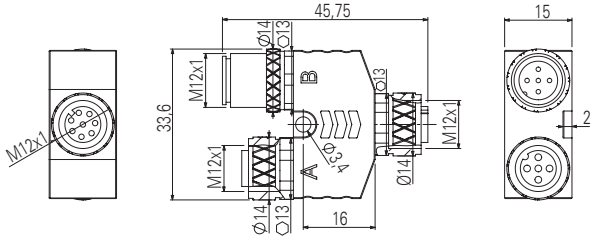
M12 connectors, Y-shaped, for series connections

Article	Description
VF CY201P0	Y-cable with M12 connectors, for series connections, 150 mm cable length



Article	Description
VF CY203P0	M12 connector, Y-shaped, for series connections without cable

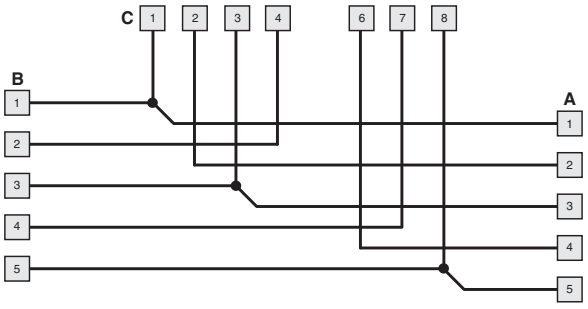




Features:
- Polyurethane connector body
- Gold-plated contacts
- Anti-vibration self-locking ring nut
- Class 6 copper conductors acc. to IEC 60228
- High flexibility cable with oil resistant PVC sheath suitable to be used in drag chains, acc. to IEC 60332-1-2

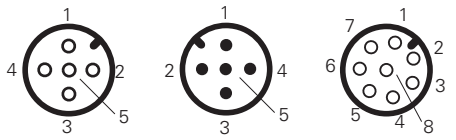
Max. operating voltage:	30 Vac / 36 Vdc
Max. operating current:	4 A (5-pole) 2 A (8-pole)
Protection degree:	IP67 acc. to EN 60529
Ambient temperature:	-25°C … +80°C for fixed installation -15°C … +80°C for mobile installation
Wire cross-sections:	0.5 mm² (20 AWG)
Minimum bending radius:	> cable diameter x 15
Tightening torque of the ring:	0.6 … 0.8 Nm

Internal wiring diagram, Y-shaped connector



Pin assignment

(A) M12, 5-pole female	(B) M12, 5-pole male	(C) M12, 8-pole female

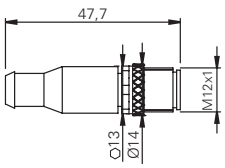


IMPORTANT: When used in safety applications, the Y connectors must be installed in a location that is not directly accessible, so as to avoid shocks or tampering.

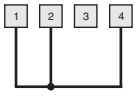
M12 terminating plugs for series connections

Features:
- Polyurethane connector body
- Gold-plated contacts
- Anti-vibration self-locking ring nut

Max. operating voltage:	250 Vac / 300 Vdc
Max. operating current:	4 A
Protection degree:	IP67 acc. to EN 60529
Tightening torque of the ring:	0.6 … 0.8 Nm

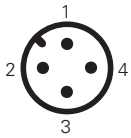


Internal wiring diagram of the terminating plug



Pin assignment

4-pole male



Article	Description
VF CY100P0	M12 terminating plugs for series connections, 4-pole

ATTENTION: always disconnect the power supply before removing the connector. The connector is not suitable for separation of electrical loads.

All values in the drawings are in mm

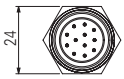
➔ The 2D and 3D files are available at **www.pizzato.com**

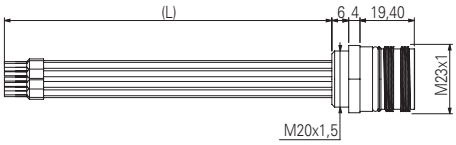
M23 male connectors for panel mounting

Features:

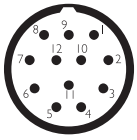
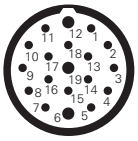
- Threaded connection M20 for installation on switches with M20 cable entry (for example: FG series and NG series)
- Nickel-plated metal connector body
- Gold-plated contacts
- 12-pole or 19-pole versions
- Wires with pre-insulated ferrules
- Directly installable on the device, these ensure quick replacement, reducing machine down time

Max. operating voltage:	250 Vac (12-pole) 100 Vac (19-pole)
Max. operating current:	3 A
Protection degree:	IP67 acc. to EN 60529 IP69K acc. to ISO 20653
Ambient temperature:	-25°C … +80°C
Tightening torque:	1 … 1.5 Nm
Wire cross-section:	0.34 mm² (22 AWG)
Contact type:	gold-plated





Pin assignment

12 poles		19-pole			
					
Pin	Colour	Pin	Colour	Pin	Colour
1	White	1	White	13	White-Green
2	Brown	2	Brown	14	Brown-Green
3	Green	3	Green	15	White-Yellow
4	Yellow	4	Yellow	16	Yellow-Brown
5	Grey	5	Grey	17	White-Grey
6	Pink	6	Pink	18	Grey-Brown
7	Blue	7	Blue	19	White-Pink
8	Red	8	Red		
9	Black	9	Black		
10	Purple	10	Purple		
11	Grey-Pink	11	Grey-Pink		
12	Red-Blue	12	Red-Blue		

Code structure

Attention! The feasibility of a code number does not mean the effective availability of a product. Please contact our sales office.

VF CNM12MT-L10

Body material	
M	metal

No. of poles	
12	12 poles
19	19-pole

Wire length (L)	
L10	10 cm
L16	16 cm

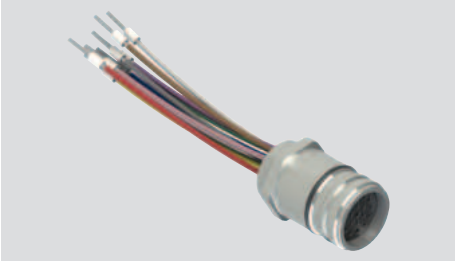
Note:
For applications with NG series switches, use connectors with L10 wire length.
For applications with FG series switches, use connectors with L16 wire length.

ATTENTION: always disconnect the power supply before removing the connector. The connector is not suitable for separation of electrical loads.

All values in the drawings are in mm

➔ The 2D and 3D files are available at **www.pizzato.com**

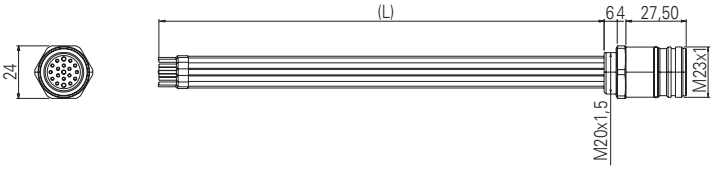
M23 female connectors for panel mounting



Features:

- Threaded connection M20
- Nickel-plated metal connector body
- Gold-plated contacts
- 12-pole or 19-pole versions
- Wires with pre-insulated ferrules
- Directly installable on the device, these ensure quick replacement, reducing machine down time

Max. operating voltage:	250 Vac (12-pole) 100 Vac (19-pole)
Max. operating current:	3 A
Protection degree:	IP67 acc. to EN 60529 IP69K acc. to ISO 20653
Ambient temperature:	-25°C … +80°C
Tightening torque:	1 … 1.5 Nm
Wire cross-section:	0.34 mm² (22 AWG)
Contact type:	gold-plated



Pin assignment

12 poles		19-pole			
Pin	Colour	Pin	Colour	Pin	Colour
1	White	1	White	13	White-Green
2	Brown	2	Brown	14	Brown-Green
3	Green	3	Green	15	White-Yellow
4	Yellow	4	Yellow	16	Yellow-Brown
5	Grey	5	Grey	17	White-Grey
6	Pink	6	Pink	18	Grey-Brown
7	Blue	7	Blue	19	White-Pink
8	Red	8	Red		
9	Black	9	Black		
10	Purple	10	Purple		
11	Grey-Pink	11	Grey-Pink		
12	Red-Blue	12	Red-Blue		

Code structure

Attention! The feasibility of a code number does not mean the effective availability of a product. Please contact our sales office.

VF CPM12MT-L10

Body material	
M	metal

No. of poles	
12	12 poles
19	19-pole

Wire length (L)	
L10	10 cm
L20	20 cm

ATTENTION: always disconnect the power supply before removing the connector. The connector is not suitable for separation of electrical loads.

All values in the drawings are in mm

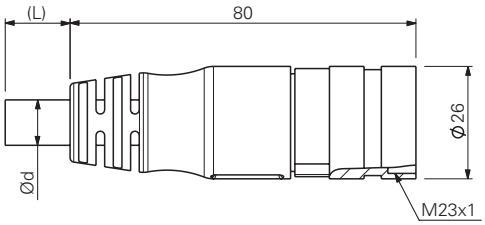
➔ The 2D and 3D files are available at **www.pizzato.com**

M23 female connectors with cable

Features:

- Polyurethane connector body
- Class 5 tin-plated copper conductors acc. to IEC 60228 (12-pole)
- Class 5 tin-plated copper conductors acc. to IEC 60228 (19-pole)
- Gold-plated contacts
- Anti-vibration self-locking ring nut
- Cable with PVC sheath acc. to IEC 60332-1-2 (flame retardant)

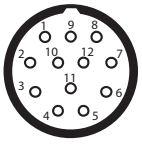
Max. operating voltage:	160 Vac (12-pole) 63 Vac (19-pole)
Maximum operating current with 12 poles:	5 A x 0.5 mm² (20 AWG), the currents are per conductor
Maximum operating current with 19 poles:	8 A x 0.75 mm² + 4 A x 0.34 mm² (22 AWG), the currents are per conductor
Protection degree:	IP67 acc. to EN 60529 IP69K acc. to ISO 20653 (Protect the cables from direct high-pressure and high-temperature jets)
Ambient temperature:	-5°C ... +70°C
Wire cross-section:	12x0,5 mm² (12-pole) 17x0.34 mm² + 2x0.75 mm² (19-pole)
Minimum bending radius:	> cable diameter x 15
Tightening torque of the ring:	1 … 1.5 Nm



ø d: 10.5 mm

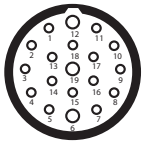
Pin assignment

12 poles



Pin	Colour
1	White
2	Brown
3	Green
4	Yellow
5	Grey
6	Pink
7	Blue
8	Red
9	Black
10	Purple
11	Grey-Pink
12	Red-Blue

19-pole



Pin	Colour
1	White
2	Brown
3	Green
4	Yellow
5	Grey
6	Pink
7	Blue
8	Red
9	Black
10	Purple
11	Grey-Pink
12	Red-Blue
13	White-Green
14	Brown-Green
15	White-Yellow
16	Yellow-Brown
17	White-Grey
18	Grey-Brown
19	White-Pink

Code structure

Attention! The feasibility of a code number does not mean the effective availability of a product. Please contact our sales office.

VF CA12PD20S

No. of poles	
12	12 poles
19	19-pole

Cable sheath	
P	PVC

Connector type	
D	straight

Connection type	
S	M23x1

Cable length (L)	
5	5 metres
10	10 metres
20	20 metres
30	30 metres

Other lengths on request.

Stock items

VF CA12PD10S
VF CA12PD20S
VF CA12PD30S
VF CA19PD5S
VF CA19PD10S
VF CA19PD20S
VF CA19PD30S

Attention! For items not in stock the minimum order quantity is 50 pcs.

ATTENTION: always disconnect the power supply before removing the connector. The connector is not suitable for separation of electrical loads.

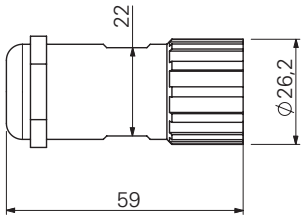
All values in the drawings are in mm

→ The 2D and 3D files are available at **www.pizzato.com**

Field wireable M23 female connectors

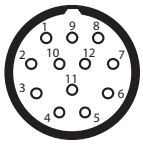
Features:
- Nickel-plated metal connector body
- Gold-plated contacts
- 12-pole or 19-pole versions

Max. operating voltage:	250 Vac (12-pole) 100 Vac (19-pole)
Max. operating current:	8 A
Protection degree:	IP67 acc. to EN 60529 IP69K acc. to ISO 20653
Ambient temperature:	-40°C ... +125°C
Tightening torque of the ring:	1 … 1.5 Nm
Pollution degree:	3

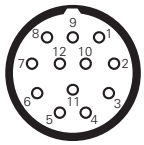


Pin configuration

12 poles

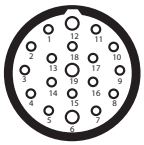


clockwise numbering



counterclockwise numbering

19-pole



clockwise numbering

Article	Description
VF AC2205	Mounting key

Note: Article required for opening and wiring of connector.

Code structure

Attention! The feasibility of a code number does not mean the effective availability of a product. Please contact our sales office.

VF CBSM12TC07

Connection type	
S	M23x1

Body material	
M	metal

No. of poles	
12	12 poles
19	19-pole

Connector type	
T	straight, clockwise numbering (standard)
D	straight, counterclockwise numbering

Cable diameter	
07	Ø 7 … Ø 12 mm

Pin connection type	
C	crimp connection (standard) 0.34 … 1 mm²
S	solder connection 0.34 … 1 mm²

Note: Use appropriate crimp pliers for crimp connections (e.g., Knipex, article number 97 52 63).

Stock items

VF CBSM12TC07
VF CBSM19TC07
VF CBSM12TS07

ATTENTION: always disconnect the power supply before removing the connector. The connector is not suitable for separation of electrical loads.

All values in the drawings are in mm

➔ The 2D and 3D files are available at **www.pizzato.com**

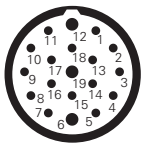
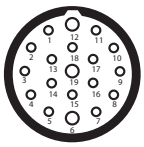
M23 extension cables with male and female connector

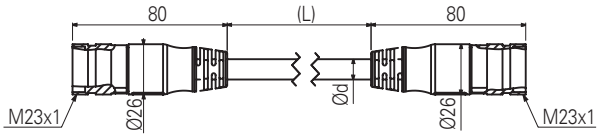
Features:

- Polyurethane connector body
- Class 5 tin-plated copper conductors acc. to IEC 60228
- Gold-plated contacts
- Anti-vibration self-locking ring nut
- Cable with PVC sheath acc. to IEC 60332-1-2 (flame retardant)

Max. operating voltage:	63 Vac
Maximum operating current with 19 poles:	8 A x 0.75 mm² + 4 A x 0.34 mm² (22 AWG), the currents are per conductor
Protection degree:	IP67 acc. to EN 60529 IP69K acc. to ISO 20653 (Protect the cables from direct high-pressure and high-temperature jets)
Ambient temperature:	-5°C ... +70°C
Wire cross-section:	17x0.34 mm² + 2x0.75 mm²
Minimum bending radius:	> cable diameter x 15
Tightening torque of the ring:	1 … 1.5 Nm

Pin assignment

19-pole male	19-pole female
	



Code structure

Attention! The feasibility of a code number does not mean the effective availability of a product. Please contact our sales office.

VF CA19PD5S-SD

No. of poles	
19	19-pole

Cable sheath	
P	PVC

Connector type	
D	straight

Connection type	
S	M23x1

Cable length (L)	
5	5 metres
10	10 metres
20	20 metres

Other lengths on request.

Stock items

- VF CA19PD5S-SD
- VF CA19PD10S-SD
- VF CA19PD20S-SD

ATTENTION: always disconnect the power supply before removing the connector. The connector is not suitable for separation of electrical loads.

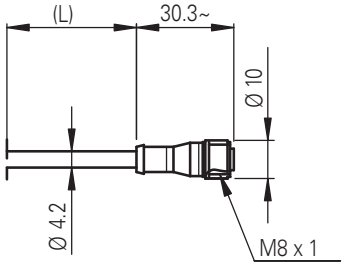
All values in the drawings are in mm

→ The 2D and 3D files are available at **www.pizzato.com**

M8 female connectors with cable

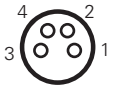
Features:
- Polyurethane connector body
- Class 6 copper conductors acc. to IEC 60228
- Gold-plated contacts
- Anti-vibration self-locking ring nut
- High flexibility cable with oil resistant PVC or PUR sheath suitable to be used in drag chains, acc. to IEC 60332-1-2

Max. operating voltage:	60 Vac / 75 Vdc
Max. operating current:	4 A
Protection degree:	IP67 acc. to EN 60529 IP69K acc. to ISO 20653 (Protect the cables from direct high-pressure and high-temperature jets)
Ambient temperature:	-25°C … +80°C for fixed installation -15°C … +80°C for mobile installation
Wire cross-sections:	0.25 mm² (23 AWG)
Minimum bending radius:	> cable diameter x 15
Tightening torque of the ring:	0.3 … 0.5 Nm



Pin assignment

4 poles



Pin	Colour
1	Brown
2	White
3	Blue
4	Black

Code structure

Attention! The feasibility of a code number does not mean the effective availability of a product. Please contact our sales office.

VF CA4PD3K

No. of poles	
4	4 poles

Cable sheath	
P	PVC (standard)
U	PUR

Connector type	
D	straight

Connection type	
K	M8x1

Cable length (L)	
1	1 metre
2	2 metres
3	3 metres (standard)
4	4 metres
5	5 metres (standard)
...	
10	10 metres

Other lengths on request.

Stock items

VF CA4PD3K
VF CA4PD5K

Attention!
For items not in stock the minimum order quantity is 100 pcs.

ATTENTION: always disconnect the power supply before removing the connector. The connector is not suitable for separation of electrical loads.

All values in the drawings are in mm

➔ The 2D and 3D files are available at **www.pizzato.com**

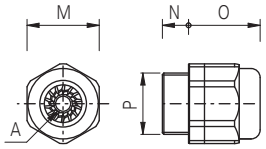
Strain relief cable glands

Packs of **10 pcs.**

This particular design ensures high resistance to traction of the cable glands. All cable glands are also suitable for a wide range of cable diameters.
Suitable for circular cross-section cables only.

Features:

Body and ring material:	technopolymer without halogen
Protection degree:	IP67 acc. to EN 60529
Tightening torque:	3 … 4 Nm (PG 13.5/M20) 2 … 2.5 Nm (PG 11/M16) 5 … 5.5 Nm (M25)



	Article	Description	A	⬡M	N	O	P
Metric threads	VF PAM25C7N	Cable gland M25x1.5 for a cable from Ø 10 to Ø 17 mm	○	33	10	28	M25x1.5
	VF PAM20C6N	M20x1.5 cable gland for one cable Ø 6 … 12 mm	○	24	9	24	M20x1.5
	VF PAM20C5N	M20x1.5 cable gland for one cable Ø 5 … 10 mm	●	24	9	24	M20x1.5
	VF PAM20C3N	M20x1.5 cable gland for one cable Ø 3 … 7 mm	●	24	9	24	M20x1.5
	VF PAM16C5N	M16x1.5 cable gland for one cable Ø 5 … 10 mm	○	22	7.5	23	M16x1.5
	VF PAM16C4N	M16x1.5 cable gland for one cable Ø 4 … 8 mm	●	22	7.5	23	M16x1.5
	VF PAM16C3N	M16x1.5 cable gland for one cable Ø 3 … 7 mm	●	22	7.5	23	M16x1.5
	VF PAM20CBN	M20x1.5 multi-hole cable gland for 2 cables Ø 3 … 5 mm	●	24	9	23	M20x1.5
	VF PAM20CDN	M20x1.5 multi-hole cable gland for 3 cables Ø 1 … 4 mm	●	24	9	23	M20x1.5
	VF PAM20CEN	M20x1.5 multi-hole cable gland for 3 cables Ø 3 … 5 mm	●	24	9	23	M20x1.5
	VF PAM20CFN	M20x1.5 multi-hole cable gland for 4 cables Ø 1 … 4 mm	●	22	9	23	M20x1.5
PG threads	VF PAP13C6N	PG 13.5 cable gland for one cable from Ø 6 … 12 mm	○	24	9	24	PG 13.5
	VF PAP13C5N	PG 13.5 cable gland for one cable from Ø 5 … 10 mm	●	24	9	24	PG 13.5
	VF PAP13C3N	PG 13.5 cable gland for one cable from Ø 3 … 7 mm	●	24	9	24	PG 13.5
	VF PAP11C5N	PG 11 cable gland for one cable from Ø 5 … 10 mm	○	22	7.5	23	PG 11
	VF PAP11C4N	PG 11 cable gland for one cable from Ø 4 … 8 mm	●	22	7.5	23	PG 11
	VF PAP11C3N	PG 11 cable gland for one cable from Ø 3 … 7 mm	●	22	7.5	23	PG 11

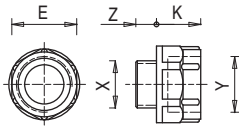
Thread adapters

Packs of **100 pcs.**

Thread adapters make it possible to fulfil requests for switches with a different thread to those generally found in stock. This means it is possible to offer customers a single product type with various threaded connections, while only having to stock the product itself and many kinds of adapters.

Features:

Body material:	glass fibre reinforced technopolymer
Tightening torque:	3 … 4 Nm



Article	Description	X	Y	Z	K	⬡E
VF ADPG13-PG11	Adapter from PG 13.5 to PG 11	PG 13.5	PG 11	9	12	22
VF ADPG13-M20	Adapter from PG 13.5 to M20x1.5	PG 13.5	M20x1.5	9	14	24
VF ADPG13-1/2NPT	Adapter from PG 13.5 to 1/2 NPT	PG 13.5	1/2 NPT	9	14	24
VF ADPG11-1/2NPT	Adapter from PG 11 to 1/2 NPT	PG 11	1/2 NPT	7	14	24
VF ADPG11-PG13	Adapter from PG 11 to PG 13.5	PG 11	PG 13.5	7	14	24
VF ADM20-1/2NPT	Adapter from M20x1.5 to 1/2 NPT	M20x1.5	1/2 NPT	9	14	24

All values in the drawings are in mm

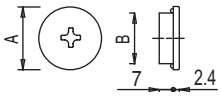
→ The 2D and 3D files are available at **www.pizzato.com**

Protection caps

Packs of **10 pcs.**

Features:

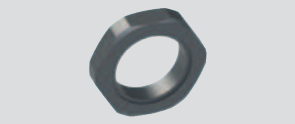
Body material:	technopolymer, self-extinguishing
Protection degree:	IP67 acc. to EN 60529 IP69K acc. to ISO 20653
Tightening torque:	1.2 … 1.6 Nm
Cross-recessed screw:	PH3



Article	Description	A	B
VF PTM20	Protection cap M20x1.5	24	M20x1.5
VF PTG13.5	Protection cap PG13.5	24	PG 13.5

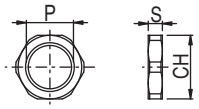
Threaded nuts

Packs of **10 pcs.**



Features:

Tightening torque:	1.2 … 2 Nm



	Article	Description	S	CH	P
Plastic	VF DFPM25	M25x1.5 threaded technopolymer nut	6	32	M25x1.5
	VF DFPM20	M20x1.5 threaded technopolymer nut	6	27	M20x1.5
	VF DFPM16	M16x1.5 threaded technopolymer nut	5	22	M16x1.5
	VF DFPP13	PG13.5 threaded technopolymer nut	6	27	PG 13.5
Metal	VF DFMM20	M20x1.5 threaded nut in nickel-plated brass	3	23	M20x1.5

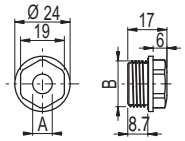
Chock plugs

Packs of **100 pcs.**

Features:

Body material:	technopolymer
Protection degree:	IP54 acc. to EN 60529
Tightening torque:	0.8 … 1 Nm

Note: Use a socket wrench for tightening.

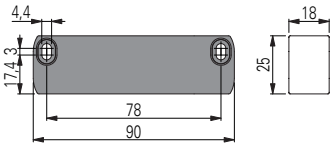


Article	Description	A	B
VF PFM20C8N	M20x1.5 chock plug for cables from Ø 8…Ø 12 mm	7.5	M20x1.5
VF PFM20C4N	M20x1.5 chock plug for cables from Ø 4…Ø 8 mm	3.5	M20x1.5

Door holding magnets

Article	Description
SM H9ZF	Door holding magnet (holding force 40 N)
SM H9ZQ	Door holding magnet (holding force 40 N, opposite polarity to SM H9ZF)

Holding magnets for use on machinery doors. The magnets are contained inside a sealed plastic cover and will not rust even in damp environments.



All values in the drawings are in mm

➔ The 2D and 3D files are available at **www.pizzato.com**

Tamper-protection systems

Coded screw covers for switches and actuators

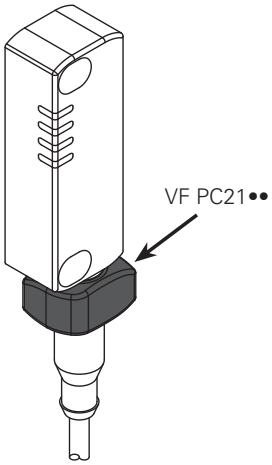
Features:
Coded screw covers are fitted via snap-on application to the openings of the fixing screws, making it impossible to access the screws and therefore disassemble the switch or actuator. The shells can only be removed by breaking them. Thus, any attempt to tamper with them will be immediately evident.
By recording the data of the protective covers during final installation of the machine, e.g., by photographing the installed products, any replacements can be detected subsequently.
These new, coded protective covers can, therefore, also be used as a replacement for standard covers (should they be lost) without affecting the protection against tampering.
The covers are available for series SR, SM A, ST G, ST D, ST H, SM G, SM H, SM D, SM L, SM E, AN, NG (actuator), NS (housing), NS (actuator), NX.

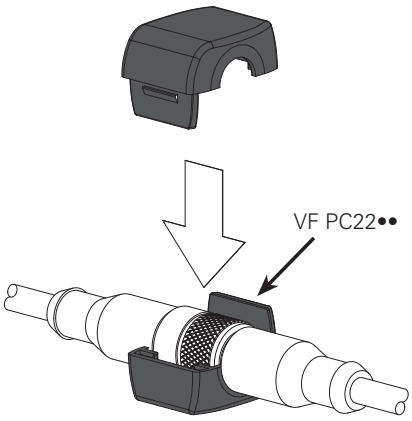
Article	Description	Packs of 10 pcs.
VF PC10A9	Coded protective screw covers for series SR - SM A - ST G - NX	
VF PC11A9	Coded protective screw covers for series ST D - ST H - SM G - SM H - SM D - SM L - SM E	
VF PC12A9	Coded protective screw covers for the NG series (actuator)	
VF PC13A9	Coded protective screw covers for the NS series (housing) - AN	
VF PC14A9	Coded protective screw covers for the NS series (actuator)	

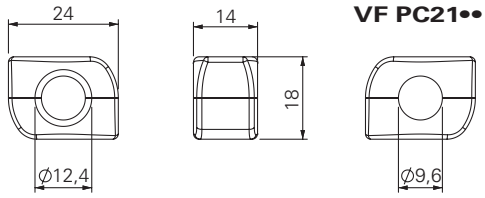
Coded covers for M12 connectors

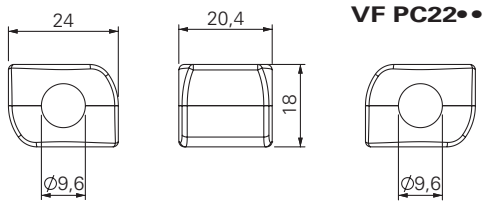
Features:
These coded protective covers consists of two identical half shells that are snapped onto the M12 connectors of the safety devices and make it impossible to detach the connector. The shells can only be removed by breaking them. Thus, any attempt to tamper with them will be immediately evident. The coding has the same properties as the screw covers described above, thereby guaranteeing tens of thousands of different combinations.
The protective covers are suitable for all devices with an M12 connector (e.g., NX, NS, ST, SR series) but they can also be used for junctions between male and female M12 connectors.
A version made of blue detectable technopolymer is available for the food industry, and it can easily be detected during the process using common optical vision technologies, X-rays or metal detectors.

Installation:









Article	Description	Packs of 10 pcs.	Colour / material
VF PC21A9	Coded protective covers for M12 connectors integrated in the device		Grey technopolymer
VF PC22A9	Coded protective covers for M12 extension cables		Grey technopolymer
VF PC21B6	Coded protective covers for M12 connectors integrated in the device		Blue detectable technopolymer
VF PC22B6	Coded protective covers for M12 extension cables		Blue detectable technopolymer

All values in the drawings are in mm

→ The 2D and 3D files are available at **www.pizzato.com**

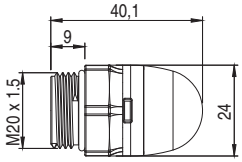
LED signalling lights

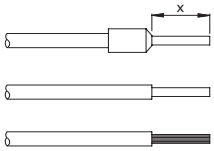
Packs of **5 pcs.**

These signalling lights with high luminosity LEDs are used for signalling that an electric contact has changed its state inside the switch. They can be installed on switches of the FL, FX, FW, FG, FY, NG or FS series by screwing them on one of the conduit entries not used for electric cables. They can be used for many different purposes: for example, to signal, from a distance, whether the switch has been actuated; whether the guard has closed correctly; or whether the guard is locked or unlocked.
The inner part can rotate in such a way that it can be wired and screwed on the switch without any risk of twisting the wires.

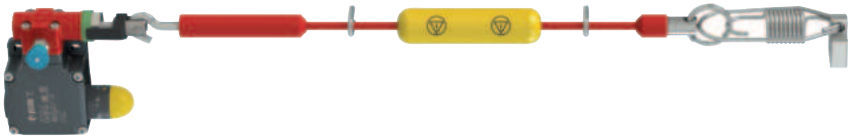
Features:

Protection degree:	IP67 acc. to EN 60529 IP69K acc. to ISO 20653
Ambient temperature:	-25°C … +70°C
Operating voltage U_n:	24 Vac/dc (10 mA) 120 Vac (20 mA) 230 Vac (20 mA)
Tolerance on the supply voltages:	±15% of U_n
Operating current:	10 mA
Connection system:	PUSH-IN spring type
Cross-section of rigid/flexible wires w. wire-end sleeve:	min. 1 x 0.34 mm² (1 x AWG 24) max. 1 x 1.5 mm² (1 x AWG 16)
Wire cross-section with pre-insulated wire-end sleeve:	min. 1 x 0.34 mm² (1 x AWG 24) max. 1 x 0.75 mm² (1 x AWG 18)
Tightening torque.	1.2 … 2 Nm
Wire stripping length (x):	min.: 8 mm max.: 12 mm

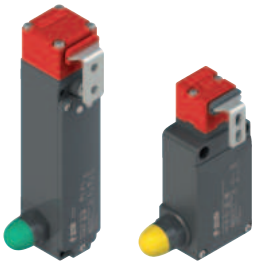




Application examples



Status indicator for safety rope switches



Indication of unlocked door

Code structure

Attention! The feasibility of a code number does not mean the effective availability of a product. Please contact our sales office

VF SL1A3PA1

Operating voltage	
1	24 Vac/dc
3	120 Vac
4	230 Vac

Type of light source	
A	Standard LED with continuous light

Body design	
A	Total height 40 mm, spherical lens, threading M20x1.5 mm

Connection type	
P	PUSH-IN terminal strip

Lens colour	
2	White
3	Red
4	Green
5	Yellow

Stock items

VF SL1A3PA1
VF SL1A5PA1

All values in the drawings are in mm

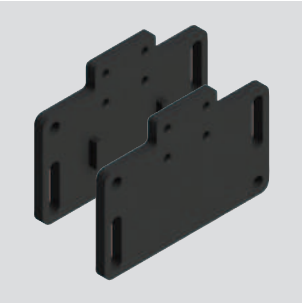
→ The 2D and 3D files are available at **www.pizzato.com**

Fixing plates

Metal fixing plate, for fixing rope switches on the ceiling.
The plate is provided with bore holes for fasting switches of the FD, FL, FC, FP, FR, FM, FX, FK series. It is supplied without screws.

Article	Description
VF SFP2	Ceiling fixing plate

Fixing plates

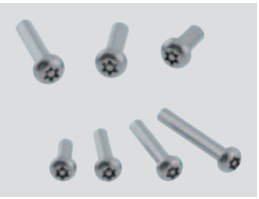


Fixing plate (complete with fastening screws) provided with long slots for adjusting the operating point.
Each plate is provided with two pairs of mounting holes, one for standard switches and one for switches with reset device. The actuator thus always has the same actuating point.

Article	Description
VF SFP1	Fixing plate (FR series)
VF SFP3	Fixing plate (FX series)

Torx safety screws

Packs of **10 pcs.**



Pan head screws with Torx fitting and pin, stainless steel.
Use a thread locker where required for applications acc. to. EN ISO 14119.

Article	Description
VF VAM4X10BX-X	M4x10 screw, with Torx T20 fitting, AISI 304
VF VAM4X15BX-X	M4x15 screw, with Torx T20 fitting, AISI 304
VF VAM4X20BX-X	M4x20 screw, with Torx T20 fitting, AISI 304
VF VAM4X25BX-X	M4x25 screw, with Torx T20 fitting, AISI 304
VF VAM4X30BX-X	M4x30 screw, with Torx T20 fitting, AISI 304
VF VAM5X10BX-X	M5x10 screw, with Torx T25 fitting, AISI 304
VF VAM5X15BX-X	M5x15 screw, with Torx T25 fitting, AISI 304
VF VAM5X20BX-X	M5x20 screw, with Torx T25 fitting, AISI 304
VF VAM5X25BX-X	M5x25 screw, with Torx T25 fitting, AISI 304
VF VAM5X35BX-X	M5x35 screw, with Torx T25 fitting, AISI 304
VF VAM5X45BX-X	M5x45 screw, with Torx T25 fitting, AISI 304

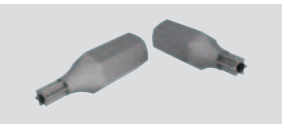
OneWay safety screws

Packs of **10 pcs.**

Pan head screws with OneWay fitting in stainless steel.
This screw type cannot be removed or tampered with using common tools. Ideal for fixing safety device actuators in accordance with EN ISO 14119.

Article	Description
VF VAM4X10BW-X	M4x10 screw, with OneWay fitting, AISI 304
VF VAM4X15BW-X	M4x15 screw, with OneWay fitting, AISI 304
VF VAM4X20BW-X	M4x20 screw, with OneWay fitting, AISI 304
VF VAM4X25BW-X	M4x25 screw, with OneWay fitting, AISI 304
VF VAM5X10BW-X	M5x10 screw, with OneWay fitting, AISI 304
VF VAM5X15BW-X	M5x15 screw, with OneWay fitting, AISI 304
VF VAM5X20BW-X	M5x20 screw, with OneWay fitting, AISI 304
VF VAM5X25BW-X	M5x25 screw, with OneWay fitting, AISI 304

Bits for Torx safety screws



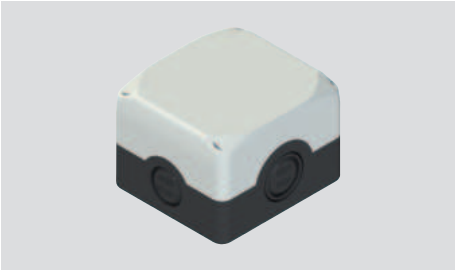
Bits for Torx safety screws with pin, with ¼" hexagonal connection.

Article	Description
VF VAIT1T20	Bits for M4 screws with Torx T20 fitting
VF VAIT1T25	Bits for M5 screws with Torx T25 fitting
VF VAIT1T30	Bits for M6 screws with Torx T30 fitting

All values in the drawings are in mm

→ The 2D and 3D files are available at **www.pizzato.com**

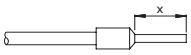
Junction box for series connection of up to 4 devices



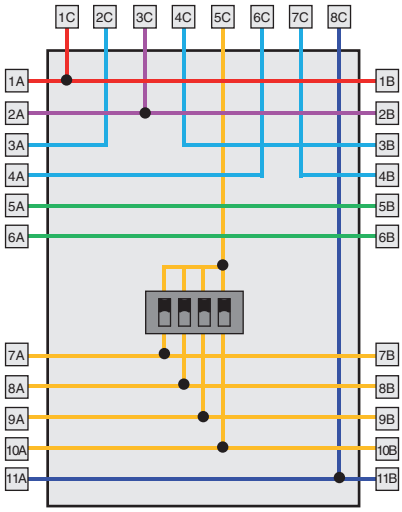
This accessory allows easy and precise series connection of up to 4 devices. Thanks to the numbered terminals and to the internal circuit, it is sufficient to connect the conductors in the slots provided with the practical and fast PUSH-IN spring connections.
Thanks to the four internal microswitches, it is possible to easily and immediately direct the device signalling outputs (open or closed, locked or unlocked) to one of the four available auxiliary channels and then manage the information independently for each channel through a PLC.

Features:

Material:	Self-extinguishing shock-proof polycarbonate with double insulation, UV-resistant and glass fibre reinforced
Material of the screws:	Stainless steel
Protection degree:	IP67 acc. to EN 60529, IP69K acc. to ISO 20653, with cable gland of equal or higher protection degree
Conduit entries:	2x M20 - 1/2 NPT knock-out side entries 2x M20 - 1/2 NPT - M25 knock-out side entries 2x M16 knock-out base entries
Ambient temperature:	-40°C … +80°C
Tightening torque of the cover screws:	1 … 1.4 Nm
Connection system:	PUSH-IN spring type
Cross-section of rigid/flexible wires w. wire-end sleeve:	min. 1 x 0.34 mm² (1 x AWG 24) max. 1 x 1.5 mm² (1 x AWG 16)
Wire cross-section with pre-insulated wire-end sleeve:	min. 1 x 0.34 mm² (1 x AWG 24) max. 1 x 0.75 mm² (1 x AWG 18)
Wire stripping length (x):	min.: 8 mm max.: 12 mm



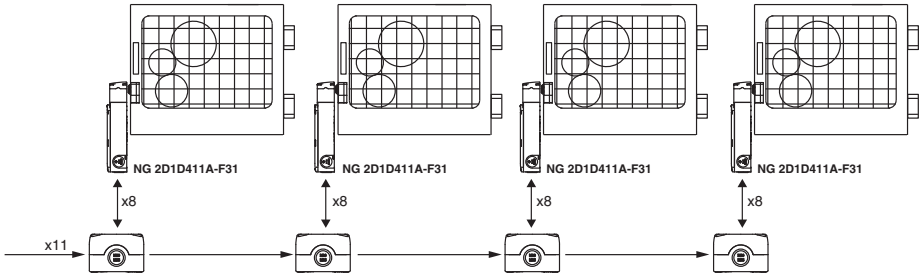
Pin assignment



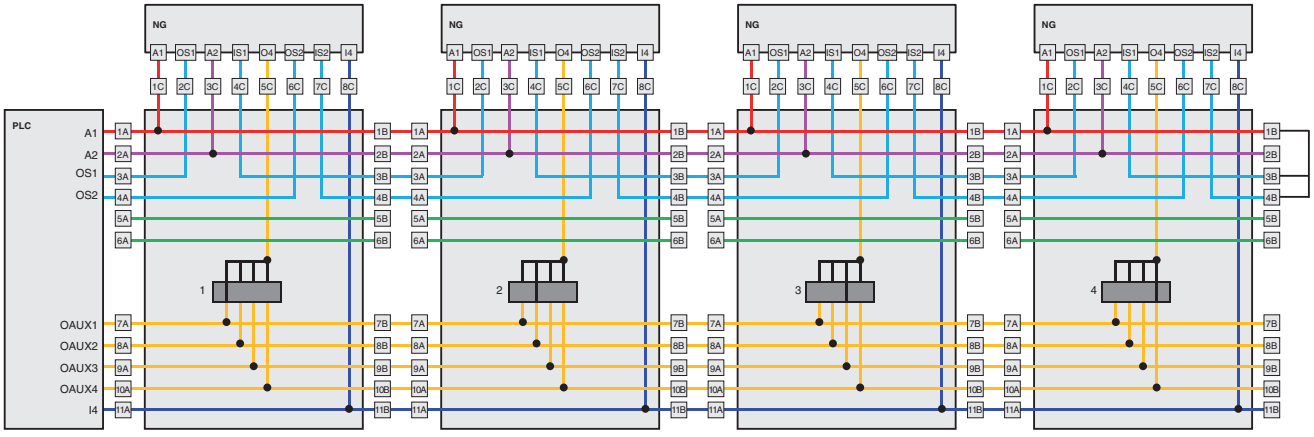
Article	Description
VF CY302P0	Junction box for series connection of up to 4 devices

Terminal box	Connection		Terminal box	Connection	
1A / 1B	A1	Supply input +24 Vdc	1C	A1	Supply input +24 Vdc
2A / 2B	A2	Supply input 0 V	2C	OS1	Safety output
3A / 3B	OS1 / IS1	Safety output / safety input	3C	A2	Supply input 0 V
4A / 4B	OS2 / IS2	Safety output / safety input	4C	IS1	Safety input
5A / 5B		Auxiliary connection	5C	O3	Signalling output, actuator inserted
6A / 6B		Auxiliary connection		O4	Signalling output, actuator inserted and locked
7A / 7B	OAUX1	Auxiliary output Oaux1			
8A / 8B	OAUX2	Auxiliary output Oaux2			
9A / 9B	OAUX3	Auxiliary output Oaux3	6C	OS2	Safety output
10A / 10B	OAUX4	Auxiliary output Oaux4	7C	IS2	Safety input
11A / 11B	I4	Solenoid activation input	8C	I4	Solenoid activation input

Example of series connection of 4 NG series switches



Wiring diagram



List of available engravings

Code	Symbol	Code	Symbol	Code	Symbol	Code	Symbol	Code	Symbol	Code	Symbol	Code	Symbol
L1		L17		L142		L87		L527		L10		L294	
L287		L44		L54		L76		L382		L18		L313	
L413		L45		L56		L187		L566		L143		L314	
L2		L46		L57		L77		L383		L24		L227	
L3		L60		L55		L78		L384		L310		L228	
L4		L191		L146		L190		L385		L25		L316	
L35		L193		L293		L416		L386		L30		L394	
L36		L308		L304		L417		L395		L31		L399	
L37		L61		L305		L189		L411		L58		L436	
L11		L153		L470		L230		L414		L75		L437	
L12		L194		L317		L249		L415		L425		L438	
L412		L309		L319		L376		L418		L454		L439	
L188		L408		L330		L102		L419		L83		L440	
L14		L145		L455		L103		L420		L84		L441	
L32		L336		L456		L139		L80		L90		L295	
L33		L96		L369		L140		L374		L91		L668	
L34		L27		L426		L141		L476		L311		L689	
L240		L147		L59		L157		L472		L312		L234	
L16		L148		L64		L381		L473		L442		L235	
L41		L162		L62		L445		L474		L443		L236	
L42		L172		L63		L278		L475		L170		L237	
L43		L220		L86		L323		L7		L174		L238	
L213		L277		L88		L362		L8		L175		L239	
L254		L226		L89		L380		L9		L176		L241	

Other engravings on request

Code	Symbol	Code	Symbol	Code	Symbol	Code	Symbol	Code	Symbol	Code	Symbol	Code	Symbol
L242		L460		L516	C	L407	P	L73	9	L617	START ENABLE	L536	SBLOCCO TESTA
L243		L485		L517	D	L575	P-1	L74	0	L250	POWER	L537	INS. AUX
L244		L486		L530	E	L576	P0	L450	-1	L132	TACITAZIONE SIRENA	L538	INS. TESTA
L245		L494		L518	F	L577	P1	L451	-2	L167	RETE	L549	ACCESS
L246		L504		L519	G	L578	P2	L547	X+	L168	TERMICO	L561	BIMANUAL
L247		L505		L698	H	L579	P3	L548	X-	L169	MARCIA	L564	VALID
L248		L506		L699	I	L580	P4	L206		L173	RAPID SCHNELL	L582	STAND-BY PUMPS
L251		L512		L700	J	L15	R	L208		L224	ACCESS REQUEST	L591	LOCK UNLOCK
L253		L528		L453	K	L40	R	L716	Y+	L225	ACCESS RESET	L600	REV
L260		L529		L701	L	L38	R	L717	Y-	L231	ZONE	L602	HOLD
L279		L539		L702	M	L39	R	L205	Y+	L233	CAUTION	L605	QUIT
L280		L543		L703	N	L520	Z1	L207		L265	FERMETURE	L607	REARMAR
L393		L562		L704	O	L521	Z2	L718	Z+	L268	OIL TANK	L618	REQUEST ENTRY
L389		L596		L705	P	L597	EI	L719	Z-	L299	BÜNDIG	L619	FAULT RESET
L390		L609		L706	Q	L598	ES	L262		L361	CABINE A NIVEAU	L620	RECIPE 1
L391		L612		L707	R	L599	IT	L573	RUN	L370	UNLOCK DOOR	L621	RECIPE 2
L392		L613		L708	S	L65	1	L574	STOP	L371	REQUEST / RESET ACCESS TO AREA	L622	RECIPE 3
L463		L614		L709	T	L66	2	L215	INIT	L378	SICHER	L623	RECIPE 4
L464		L615		L710	U	L67	3	L276	START STOP	L379	UNSICHER	L624	RECIPE 5
L465		L651		L711	V	L68	4	L603	CYCLE START	L396	MAN	L625	RECIPE 6
L466		L667		L712	W	L69	5	L333	NS. TESTA CYCLE STOP	L433	SERVOS ON	L627	SEND
L467		L673		L713	X	L70	6	L583	STOP AUTO	L477	ALARM	L628	FADE
L468		L514	A	L714	Y	L71	7	L581	START AUTO	L489	OK	L629	FLASH 1Hz
L375		L515	B	L715	Z	L72	8	L410	PAUSE (START)	L513	ACCÈS	L630	FLASH 2Hz

Other engravings on request

Code	Symbol	Code	Symbol	Code	Symbol	Code	Symbol	Code	Symbol	Code	Symbol	Code	Symbol
L631	LOW HIGH	L720	RESET LIGHT CURTAINS	L48	STOP	L130	100%	L292	MONO / TRI	L121	SCATTO TERMICO	L104	24V 电源指示 24V Power
L632	ON	L721	ABORT	L49	STOP	L315	24V=	L327	ENABLE DISABLE	L122	CIRCUIT BREAKER	L105	220V电源指示 220V Power
L650	READY	L461	LIGA	L113	STOP	L82	EROUND	L222	ACCESS DENIED	L123	MAN. - AUT.	L106	选择开关 Selector
L677	HOME	L421	Víceméně	L29	START	L199	SPEED	L223	ACCESS ALLOWED	L124	START CICLO	L107	启动按钮 START
L678	PINZA	L197	R	L53	START	L332	ALLOW IN	L216	C / C	L125	RADDRIZZATORE 0 - 1	L108	停止按钮 STOP
L679	DELETE	L201	HEAD RETRACT	L51	START	L334	SYSTEM START	L117	POMPA FILTRO 0 - 1	L126	STOP CICLO	L109	电源指示 Power
L680	SAVE	L209	HEAD UP	L129	3/4	L335	SYSTEM STOP	L118	FILTER PUMP 0 - 1	L127	BY-PASS EMERGENZE 0 - 1	L110	合闸指示 Ready
L686	GRIPPER	L28	STOP	L114	RESET	L281	DEFAULT	L119	RISCALDAMENTO 0 - 1	L131	AZIONAMENTO 0 - 1	L111	故障指示 Stoppage
L687	TOE PRESS	L50	STOP	L306	RESET	L289	BOOST	L120	HEATING 0 - 1	L135	AVANTI - INDIETRO		

Other engravings on request

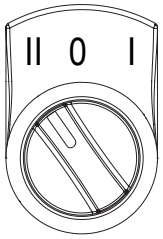
List of available engravings – TEXTS

Code	Text	Code	Text	Code	Text
IT0	ARRESTO	GB12	MAN. 0 AUTO	FR10	ARRÊT MARCHE
IT1	AVVIO	GB14	RESET	FR11	MAN. AUTO
IT2	CHIUSO	GB15	FORWARD	FR12	MAN. 0 AUTO
IT3	SU	GB16	REVERSE	FR14	REARM.
IT4	GIÚ	GB17	RAISE	FR15	AVANT
IT5	SPENTO	GB18	LOWER	FR16	ARRIÈRE
IT6	ACCESO	GB19	LEFT	FR17	MONTER
IT7	IN SERVIZIO	GB20	RIGHT	FR18	DESCENDRE
IT8	ERRORE	GB21	BRAKE	FR19	GAUCHE
IT9	TEST	GB22	HIGH	FR20	DROITE
IT13	MARCIA	GB23	LOW	FR21	FERMER/OUVRIR
IT14	RIAVVIA	GB24	FAST	FR32	OUVRIR
IT15	AVANTI	GB25	SLOW	FR54	BROCHAGE
IT16	INDIETRO	GB26	FASTER	FR55	ALARME
IT17	AUMENTA	GB27	SLOWER	FR60	OUVRIR/FERMER
IT18	DIMINUISCI	GB32	OPEN	FR63	APPEL
IT19	SINISTRA	GB49	MANUAL	FR64	OCCUPÉ
IT20	DESTRA	GB50	REMOTE	FR68	SOUS TENSION
IT21	FRENO	GB51	LINE	FR77	DÉFAUT
IT22	ALTO	GB58	DIVE	FR99	ARRÊT D'URGENCE
IT23	BASSO	GB59	SURFACE	DE0	HALT
IT24	VELOCE	GB63	CALL	DE3	AUF
IT25	LENTO	GB64	OCCUPIED	DE4	AB
IT26	PIÚ VELOCE	GB65	BYPASS 0 1	DE5	AUS
IT27	PIÚ LENTO	GB66	BYPASS UP	DE7	BETRIEB
IT32	APRIRE	GB67	ENABLE SWITCH	DE8	STÖRUNG
IT47	APRE	GB69	TEACH	DE14	ENTSPERREN
IT48	CHIUDE	GB70	STOCK	DE24	SCHNELL
IT51	LINEA	GB71	STAR	DE31	TIPPEN
IT52	SALITA	GB72	OVERLOAD	DE32	ÖFFNEN
IT53	DISCESA	GB73	REQUEST	DE64	BESETZT
IT63	CHIAMATA	GB76	AUTO	DE99	NOT-AUS
IT64	OCCUPATO	GB78	RESERVE	ES3	SUBIR
IT68	RIPRISTINO	GB79	DOOR	ES4	BAJAR
IT74	EMERGENZA	GB80	UNLOCK	ES8	FALLO
IT99	ARRESTO D'EMERGENZA	GB81	DOOR UNLOCK	ES15	AVANCE
GB0	STOP	GB82	LOCK	ES32	ABRIR
GB1	START	GB99	EMERGENCY STOP	ES56	MARCHA
GB2	CLOSE	FR0	ARRÊT	ES57	PARO
GB3	UP	FR1	MARCHE	DK3	OP
GB4	DOWN	FR2	FERMÉ	DK4	NED
GB5	OFF	FR3	MONTÉE		
GB6	ON	FR4	DESCENTE		
GB7	RUN	FR5	ARRÊT		
GB8	FAULT	FR6	MARCHE		
GB9	TEST	FR7	EN SERVICE		
GB10	OFF ON	FR8	PANNE		
GB11	MAN. AUTO	FR9	ESSAI		

Other engravings on request

List of available engravings only for VE/TF series labels

Code	Symbol
L19	0 I
L20	0 I
L21	II 0 I
L22	I 0
L219	○ —
L185	1 2 3
L259	1 2 3 4
L452	STOP START
L156	↑ ↓
L262	← 0 →
L155	AUTO 0 MAN.
L164	AUTO. MAN.
L377	AUTOMATIC 0 1
L342	MAN OFF AUTO
L266	AUTO-0-MAIN
L359	START AUTO
L360	STOP AUTO
L163	SLOW FAST
L404	
L171	HIGH LOW
L232	R 0 F
L307	FWD 0 REV
L469	FWD REV
L144	BARRIER BY-PASS & RESET 0 1
L217	CLOSE OPEN
L97	COALESCING FABRIC
L98	EDGE TESTING
L99	HORIZONTAL TESTING
L100	HORIZONTAL TESTING
L101	INDICATION LIGHT OF HEAT TREATMENT
L116	Återställning Låg topp/grop
L133	CARTON/PLASTIQUE
L134	AUTO/BROCHAGE
L138	FIN DE BALLE
L149	MONTÉE DROITE
L150	MONTÉE GAUCHE
L151	DESCENTE DROITE
L152	DESCENTE GAUCHE
L177	ENABLE 1
L178	ENABLE 2
L179	ENABLE 3
L180	ENABLE 4
L181	ENABLE 5
L182	ENABLE 6
L183	ENABLE 7
L184	ENABLE 8
L186	NOUEUR
L221	SPARE
L255	OUVERTURE GAUCHE
L256	OUVERTURE DROITE
L257	FERMETURE DROITE
L258	FERMETURE GAUCHE
L264	OUVERTURE
L265	FERMETURE
L282	NIVEAU HAUT
L283	NIVEAU BAS
L284	PRÉSENCE FLAMME
L285	DÉFAUT FLAMME
L286	ACQUIT DÉFAUT
L288	ÉVACUATION DES FUMÉES
L339	R
L340	S
L341	T
L343	RUN 1
L344	RUN 2
L345	RUN 3
L346	RUN 4
L347	EMER1
L348	EMER2
L349	EMER3
L350	EMER4
L351	STOP1
L352	STOP2
L353	STOP3
L354	STOP4
L355	START1
L356	START2
L357	START3
L358	START4
L479	JOG
L480	OPEN CLOSE
L487	APRI CHIUDI
L490	I II
L491	
L513	ACCÈS
L530	E
L540	PARKERING
L541	OP NED
L542	LIFT HERTIL PARKE RING
L555	OIL IN
L556	OIL OUT
L567	HERTIL
L638	BOT.1
L639	BOT.2
L640	CONV.
L641	DEF.SECU
L642	DEF.FIL.
L643	KL-0-KLI
L644	SCIE
L647	
L648	MAN
L654	BIND.1
L655	BIND.2
L656	CUT. UNIT
L657	FAULT LINK
L658	FAULT SAFETY
L659	POWER ON
L660	RETARD
L661	TIME DELAY
L666	I
L682	ON OFF ON
L684	I
L685	I
L690	SLOW STD FAST
L691	SUBIR - BAJAR
L692	AVANCE - RETRO CESO
L7120	



Example of 3-position selector with VE TF••H•••• label and L21 engraving.

Other engravings on request

Notes

Installation of single switches with safety functions

- Use **only** switches with the symbol ⊖ (see figure on the side).
- Connect the safety circuit to **the NC normally closed contacts (11-12, 21-22 or 31-32).**
- **The NO normally open contacts (13-14, 23-24, 33-34)** should be used **only for signalling**; these contacts are not to be connected with the safety circuit. However, if two or more switches are used on the same guard, a connection can be established between the NO contacts and the safety circuit.
  In this case at least one of the two switches must have positive opening and a normally closed contact NC (11-12, 21-22 or 31-32) must be connected to the safety circuit.
- Actuate the switch **at least up to the positive opening travel** shown in the travel diagrams with symbol ⊖.
- The actuation system must be able to exert a force that is greater than the **positive opening force**, as specified in brackets below each article, next to the minimum force value.
- The device must be affixed in compliance with EN ISO 14119.

Whenever the machine guard is opened and during the whole opening travel, **the switch must be pressed directly** (fig. 1) **or through a rigid connection** (fig. 2)**.**
Only in this way the positive opening of the normally closed NC contacts (11-12, 21-22, 31-32) is guaranteed.

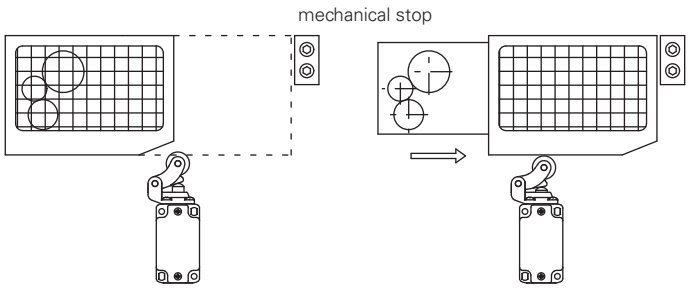


Fig.1

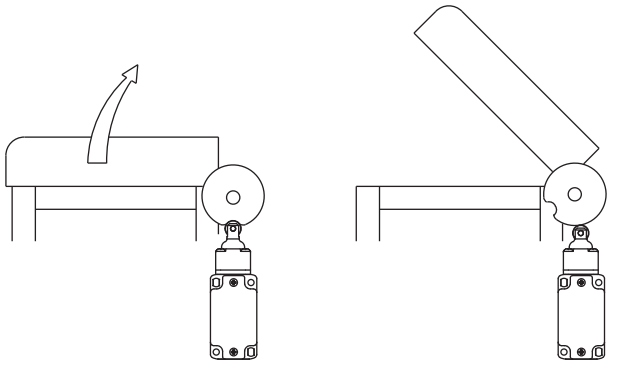


Fig.2

In safety applications with only one switch for each guard, the switches **must never be activated by a release** (fig. 3 and 4) **or through a non rigid connection** (i.e. by a spring).

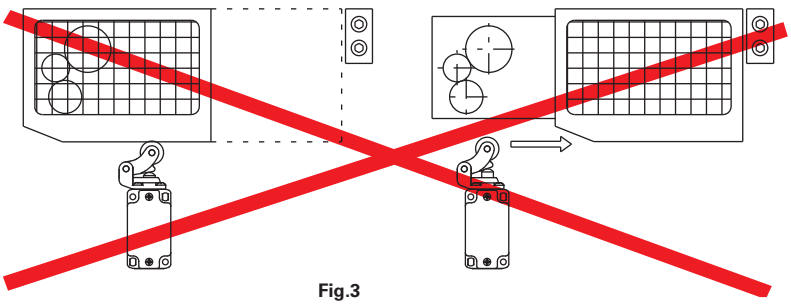


Fig.3

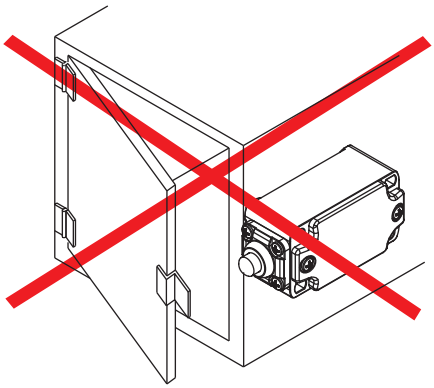
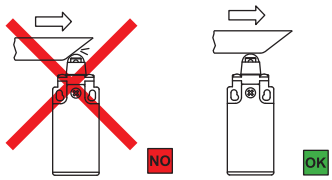


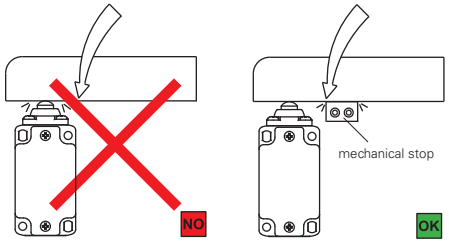
Fig.4

Mechanical stop

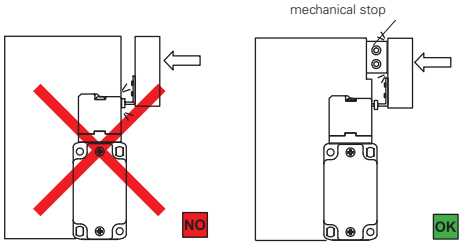
Acc. to EN ISO 14119 paragraph 5.2 letter h) the position sensors must not be used as mechanical stop.



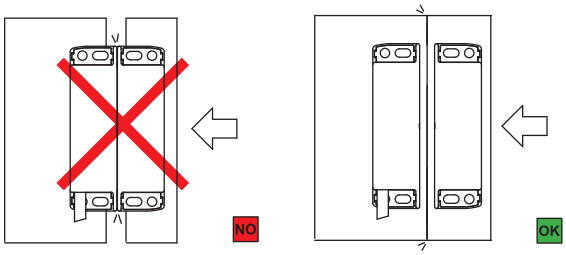
The actuator must not exceed the max. travel as indicated in the travel diagrams.



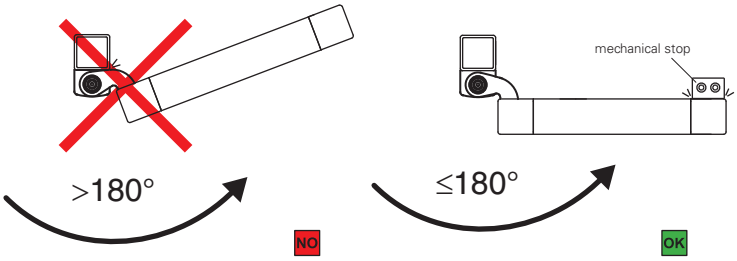
The guard must not use the switch head as a mechanical stop.



The actuator must not strike directly against the switch head.

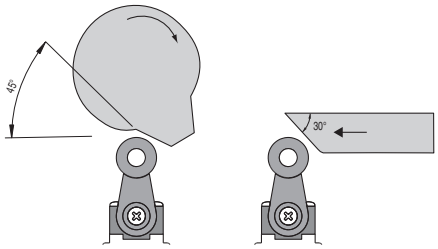
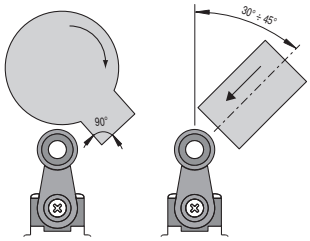
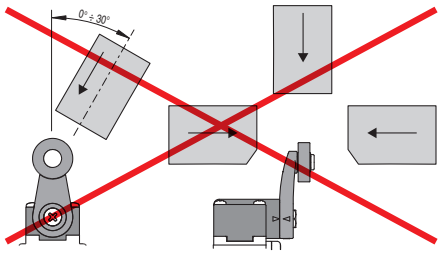
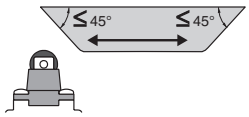
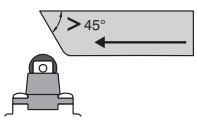
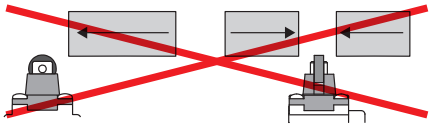
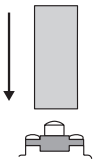
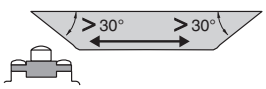
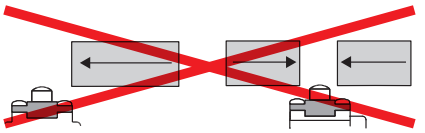


The actuator must not strike directly against the magnetic sensor.



The opening angle of safety hinge switch HP, HC and HX series must not exceed 180°.

Actuation modes

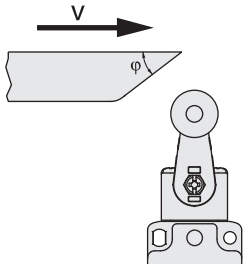
Recommended application	Application to avoid This application is possible, but increased mechanical stress may shorten the operating life of the switch	Forbidden application
		
		
		

Switches for heavy duty applications

Maximum and minimum actuation speed - FD, FL, FP, FC series

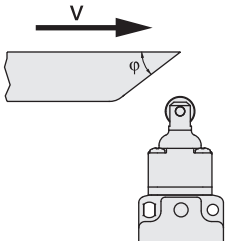
Roller lever - Type 1

φ	Vmax (m/s)	Vmin (mm/s) L	Vmin (mm/s) R
15°	2,5	9	0,07
30°	1,5	8	
45°	1	7	
60°	0,75	7	



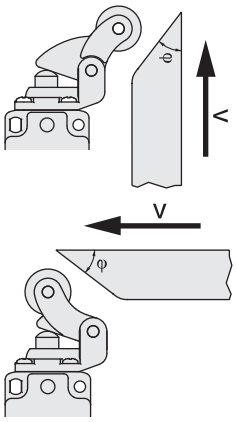
Roller plunger - Type 2

φ	Vmax (m/s)	Vmin (mm/s) L	Vmin (mm/s) R
15°	1	4	0,04
30°	0,5	2	0,02
45°	0,3	1	0,01



Roller lever - Type 3

φ	Vmax (m/s)	Vmin (mm/s) L	Vmin (mm/s) R
15°	1	5	0,05
30°	0,5	2,5	0,025
45°	0,3	1,5	0,015

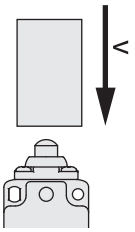


Contact type:

R = snap action
L = slow action

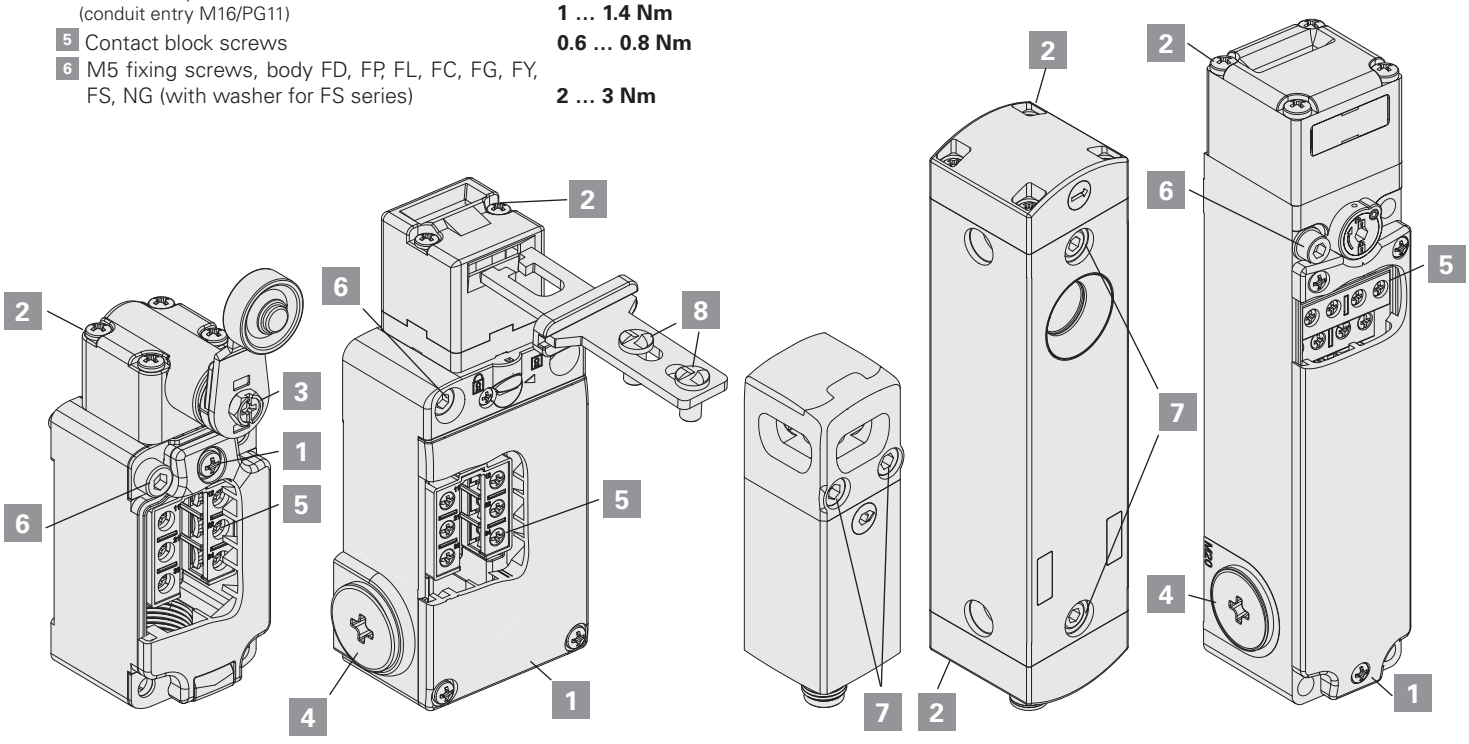
Plunger - Type 4

Vmax (m/s)	Vmin (mm/s) L	Vmin (mm/s) R
0,5	1	0,01



Tightening torques – FD, FP, FL, FC, FG, FY, FS, NG, NS, NX series

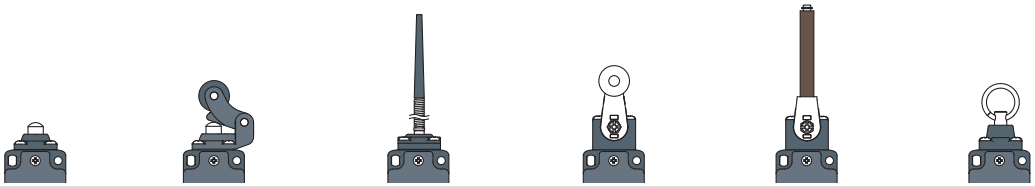
1	Cover screws	**0.8 … 1.2 Nm**
2	Head screws	**0.8 … 1.2 Nm**
3	Lever screw	**0.8 … 1.2 Nm**
4	Protection caps (conduit entry M20/PG13.5) (conduit entry M16/PG11)	**1.2 … 1.6 Nm** **1 … 1.4 Nm**
5	Contact block screws	**0.6 … 0.8 Nm**
6	M5 fixing screws, body FD, FP, FL, FC, FG, FY, FS, NG (with washer for FS series)	**2 … 3 Nm**
7	M5 fixing screws, body NS (with washer) M5 fixing screws, body NX	**3 Nm** **5 Nm**
8	Actuator screws VF KEY•••	**1.2 … 1.6 Nm**



FD - FP - FL - FC | FS | NX | NS | FG - FY - NG

FD, FP, FL, FC series switches for heavy duty applications

Travel diagrams



Contact block	Group 1	Group 2	Group 3	Group 4	Group 5	Group 6 inverted contacts
2 2x(1NO-1NC)	13 21 43 31 / 14 22 44 32	0 1.3 6 / 0.7	0 1.6 8 / 0.9	0 8° / 4°	0 20° 75° / 13°	0 20° 75° / 13°	0 3.3 8 / 2.5
3 1NO-1NC	13 21 / 14 22	0 1.3 6 / 0.8	0 1.7 8 / 1.1	0 10° / 5°	0 20° 75° / 13°	0 20° 75° / 13°	0 5.3 8 / 4.5
5 1NO+1NC	13 21 / 14 22	0 2.2 ⊖4 6 / 1.1	0 2.7 ⊖4.9 8 / 1.4	0 15° / 5°	0 30° ⊖60° 75° / 17°	0 22° ⊖52° 75° / 9°	0 2.9 8 / 1.7
6 1NO+1NC	11 23 / 12 24	0 1.5 ⊖3 6 / 3.4	0 1.8 ⊖3.7 8 / 4.2	/	0 22° ⊖42° 75° / 42°	0 14° ⊖34° 75° / 34°	0 2.3 8 / 0.8
7 1NO+1NC	11 23 / 12 24	0 3.1 ⊖4.6 6 / 1.6	0 3.8 ⊖5.7 8 / 2	/	0 40° 60° ⊖ 75° / 23°	0 32° ⊖52° 75° / 15°	0 1 8 / 2.2
9 2NC	11 21 / 12 22	0 2.9 ⊖4.4 6	0 3.6 ⊖5.4 8	/	0 40° 60° ⊖ 75°	0 32° ⊖52° 75°	0 1 8
10 2NO	13 23 / 14 24	0 1.4 6	0 1.7 8	0 9°	0 22° 75°	0 14° 75°	0 2.5 8
11 2NC	11 21 / 12 22	0 2 ⊖4 6 / 0.6	0 2.5 ⊖4.9 8 / 0.7	/	0° 27° ⊖57° 75° / 11°	/	0 3.5 8 / 2.1
12 2NO	13 23 / 14 24	0 2.9 6 / 1.5	0 3.6 8 / 1.8	/	0 38° 75° / 22°	0 30° 75° / 14°	0 2.6 8 / 1.1
13 2NC	11 21 / 12 22	0 0.8 ⊖2.3 6 / 3 ⊖4.5	0 1 ⊖2.8 8 / 3.7 ⊖5.5	/	0 14° ⊖34° 75° / 41° ⊖61°	0 6° ⊖26° 75° / 33° ⊖53°	0 1 8 / 3.2
14 2NC	11 21 / 12 22	0 1.4 ⊖2.9 6 / 3 ⊖4.5	0 1.7 ⊖3.6 8 / 3.7 ⊖5.5	/	0 22° ⊖42° 75° / 40° ⊖60°	0 14° ⊖34° 75° / 32° ⊖52°	0 0.9 8 / 2.5
15 2NO	13 23 / 14 24	0 1.4 6 / 3	0 1.7 8 / 3.7	/	0 22° 75° / 40°	0 14° 75° / 32°	0 1 8 / 2.6
16 2NC	11 21 / 12 22	/	/	/	66° 0 26° ⊖30° / ⊖37° 26° 66°	/	/
18 1NO+1NC	11 23 / 12 24	0 1.5 ⊖3 6 / 2	0 1.8 ⊖3.7 8 / 2.5	0 10° / 13°	0 23° ⊖43° 75° / 29°	0 15° ⊖35° 75° / 21°	0 2.4 8 / 1.9
20 1NO+2NC	11 21 33 / 12 22 34	0 1.5 ⊖3 6 / 2	0 1.8 ⊖3.7 8 / 2.5	0 10° / 13°	0 23° ⊖43° 75° / 29°	0 15° ⊖35° 75° / 21°	0 2.4 8 / 1.9
21 3NC	11 21 31 / 12 22 32	0 1.5 ⊖3 6	0 1.8 ⊖3.7 8	0 10°	0 23° ⊖43° 75°	0 15° ⊖35° 75°	0 2.4 8
22 2NO+1NC	11 23 33 / 12 24 34	0 1.5 ⊖3 6 / 2	0 1.8 ⊖3.7 8 / 2.5	0 10° / 13°	0 23° ⊖43° 75° / 29°	0 15° ⊖35° 75° / 21°	0 2.4 8 / 1.9
28 1NO+2NC	11 21 33 / 12 22 34	0 1.5 ⊖3 4.5 6 / 2 ⊖5.5	0 1.8 ⊖3.7 5.6 8 / 2.5 ⊖6.9	/	0 23° ⊖43° 60° 75° / 29° ⊖70°	0 15° ⊖35° 52° 75° / 21° ⊖62°	/
29 3NC	11 21 31 / 12 22 32	0 1.5 ⊖3 6 / 4.5 ⊖5.5	0 1.8 ⊖3.7 8 / 5.6 ⊖6.9	/	0 23° ⊖43° 75° / 60° ⊖70°	0 15° ⊖35° 75° / 52° ⊖62°	/
30 3NC	11 21 31 / 12 22 32	0 1.5 ⊖3 6 / 4.5 ⊖5.5	0 1.8 ⊖3.7 8 / 5.6 ⊖6.9	/	0 23° ⊖43° 75° / 60° ⊖70°	0 15° ⊖35° 75° / 52° ⊖62°	/
33 1NO+1NC	13 21 / 14 22	0 1.5 ⊖3 6 / 2	0 1.8 ⊖3.7 8 / 2.5	0 10° / 12°	0 23° ⊖43° 75° / 27°	0 15° ⊖35° 75° / 19°	0 2.4 8 / 2.1
34 2NC	11 21 / 12 22	0 1.5 ⊖3 6	0 1.8 ⊖3.7 8	0 10°	0 23° ⊖43° 75°	0 15° ⊖35° 75°	0 2.4 8
37 1NO+1NC	11 23 / 12 24	0 3.4 ⊖4.9 6 / 1.5	0 4.3 ⊖6.2 8 / 1.9	/	0 45° 65° ⊖ 75° / 18°	0 37° ⊖57° 75° / 10°	0 3 8 / 1.1
66 1NC	11 / 12	0 1.4 ⊖2.9 6	0 1.7 ⊖3.6 8	/	0 22° ⊖42° 75°	0 14° ⊖34° 75°	0 0.9 8
67 1NO	13 / 14	0 1.4 6	0 1.7 8	0 9°	0 22° 75°	0 14° 75°	0 2.5 8

Legend

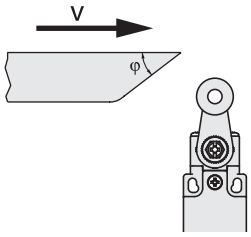
Closed contact | Open contact | ⊖ Positive opening travel acc. to EN 60947-5-1 | ► Switch pressed / ◄ Switch released

Switches for standard applications

Maximum and minimum actuation speed - FR, FM, FX, FK series

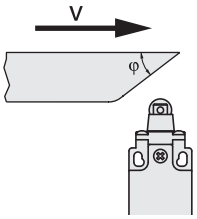
Roller lever - Type 1

φ	Vmax (m/s)	Vmin (mm/s) L	Vmin (mm/s) R
15°	2,5	9	0,07
30°	1,5	8	
45°	1	7	
60°	0,75	7	



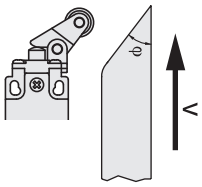
Roller plunger - Type 2

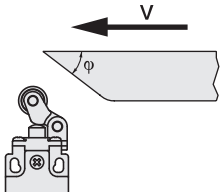
φ	Vmax (m/s)	Vmin (mm/s) L	Vmin (mm/s) R
15°	1	4	0,04
30°	0,5	2	0,02
45°	0,3	1	0,01



Roller lever - Type 3

φ	Vmax (m/s)	Vmin (mm/s) L	Vmin (mm/s) R
15°	1	5	0,05
30°	0,5	2,5	0,025
45°	0,3	1,5	0,015



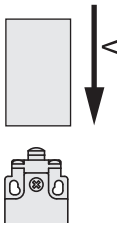


Contact type:

R = snap action
L = slow action

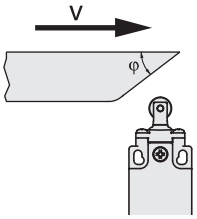
Plunger - Type 4

Vmax (m/s)	Vmin (mm/s) L	Vmin (mm/s) R
0,5	1	0,01



Roller plunger - Type 5

φ	Vmax (m/s)	Vmin (mm/s) L	Vmin (mm/s) R
15°	0,3	4	0,04
30°	0,2	2	0,02

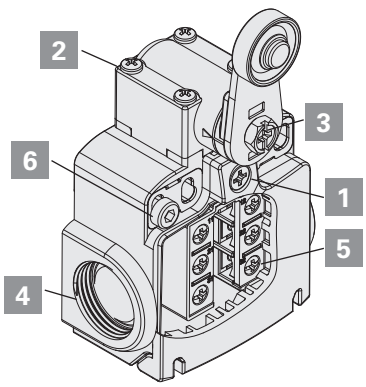


Tightening torques – FR, FX, FK, FW series

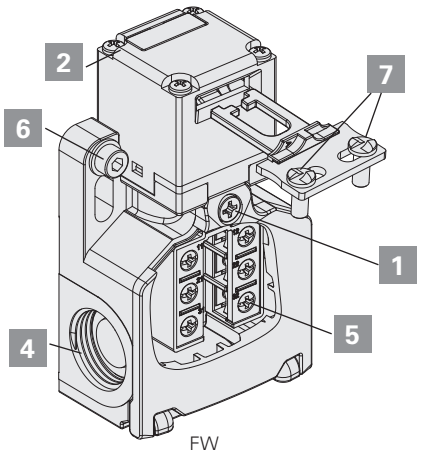
1	Cover screw	**0.7 ... 0.9 Nm**
2	Head screws	**0.5 ... 0.7 Nm**
3	Lever screw	**0.7 ... 0.9 Nm**
4	Protection caps	**1.2 ... 1.6 Nm**
5	Contact block screws	**0.6 ... 0.8 Nm**
6	M4 fixing screws, body	**2 ... 2.5 Nm**
7	Actuator screws VF KEY•••	**1.2 ... 1.6 Nm**

Tightening torques – FM series

1	Cover screw	**0.8 ... 1.2 Nm**
2	Head screws	**0.8 ... 1.2 Nm**
3	Lever screw	**0.8 ... 1.2 Nm**
4	Protection caps	**1.2 ... 1.6 Nm**
5	Contact block screws	**0.6 ... 0.8 Nm**
6	M4 fixing screws, body	**2 ... 3 Nm**



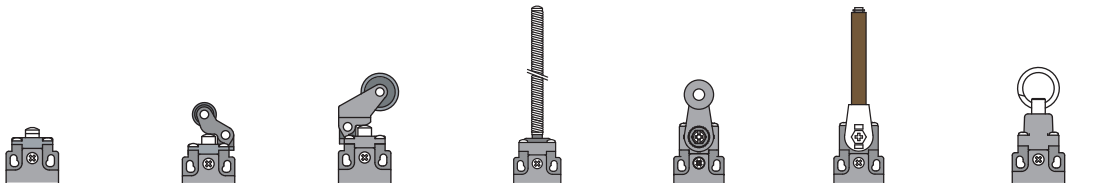
FR - FX - FK - FM



FW

FR, FM, FX, FK series switches for standard applications

Travel diagrams



Contact block	Group 1	Group 2	Group 3	Group 4	Group 5	Group 6	Group 7 inverted contacts
2 2x(1NO-1NC)	0 1.3 6 / 0.7	0 2 8 / 1.1	0 3 13 / 1.6	0 9° / 4°	0 17° 75° / 10°	0 17° 75° / 10°	0 5.4 8 / 4.8
3 1NO-1NC	0 1.3 6 / 0.8	0 2 8 / 1.2	0 3 13 / 1.8	0 9° / 4°	0 17° 75° / 10°	0 17° 75° / 10°	0 3.4 8 / 2.9
5 1NO+1NC	0 2.2 ⊖4 6 / 1.1	0 3.3 ⊖6 8 / 1.7	0 5.1 ⊖9.2 13 / 2.5	0 17° / 6°	0 30° 60°⊖ 75° / 15°	0 25° ⊖55° 75° / 10°	0 5 8 / 3.8
6 1NO+1NC	0 1.5 ⊖3 6 / 3.1	0 2.3 ⊖4.5 8 / 4.7	0 3.5 ⊖6.9 13 / 7.1	/	0 20° ⊖40° 75° / 42°	0 15° ⊖35° 75° / 35°	0 4.6 8 / 3
7 1NO+1NC	0 3.1 ⊖4.6 6 / 1.6	0 4.7 ⊖6.9 8 / 2.4 8	0 7.1 ⊖10.6 / 3.7 13	/	0 41° 61°⊖ 75° / 22°	0 36° ⊖56° 75° / 17°	0 3 8 / 4.5
9 2NC	0 2.9 ⊖4.4 6	0 4.4 ⊖6.6 / 8	0 6.7 ⊖10.1 / 13	/	0 39° 75° / ⊖59°	0 34° ⊖54° 75°	0 3.1 8
10 2NO	0 1.4 6	0 2.1 8	0 3.2 13	0 10°	0 20° 75°	0 15° 75°	0 4.6 8
11 2NC	0 2 ⊖4 6 / 0.6	0 3 ⊖6 8 / 0.9	0 4.6 ⊖9.2 13 / 1.4	/	0° 26° 56°⊖ 75° / 7°	/	0 5.6 8 / 4
12 2NO	0 2.9 6 / 1.5	0 4.4 8 / 2.3	0 6.7 13 / 3.5	0 21° / 8°	0 37° 75° / 19°	0 32° 75° / 14°	0 4.7 8 / 3.3
13 2NC	0 0.8 ⊖2.3 6 / 3 ⊖4.5	0 1.2 ⊖3.5 8 / 4.5 ⊖6.8	0 1.8 ⊖5.3 13 / 6.9 ⊖10.4	/	0 11° ⊖31° 75° / 40° ⊖60°	6° ⊖26° 75° / 0 35° ⊖55°	0 3.1 8 / 5.3
14 2NC	0 1.4 ⊖2.9 6 / 3 ⊖4.5	0 2.1 ⊖4.4 8 / 4.5 ⊖6.8	0 3.2 ⊖6.7 13 / 6.9 ⊖10.4	/	0 19° ⊖39° 75° / 40° ⊖60°	0 14° ⊖34° 75° / 35° ⊖55°	0 3 8 / 4.7
15 2NO	0 1.4 6 / 3	0 2.1 8 / 4.5	0 3.2 13 / 6.9	/	0 19° 75° / 40°	0 14° 75° / 35°	0 4.7 8 / 3.1
16 2NC	/	/	/	/	75° 0 28° ⊖48° / 48°⊖ 28° 75°	/	/
18 1NO+1NC	0 1.5 ⊖3 6 / 2	0 2.3 ⊖4.5 8 / 3	0 3.5 ⊖6.9 13 / 4.6	0 10° ⊖21°* / 14°	0 20° ⊖40° 75° / 27°	0 15° ⊖35° 75° / 22°	0 4.6 8 / 4.1
20 1NO+2NC	0 1.5 ⊖3 6 / 2	0 2.3 ⊖4.5 8 / 3	0 3.5 ⊖6.9 13 / 4.6	0 10° ⊖21°* / 14°	0 20° ⊖40° 75° / 27°	0 15° ⊖35° 75° / 22°	0 4.6 8 / 4
21 3NC	0 1.5 ⊖3 6	0 2.3 ⊖4.5 8	0 3.5 ⊖6.9 13	0 10° ⊖21°*	0 20° ⊖40° 75°	0 15° ⊖35° 75°	0 4.6 8
22 2NO+1NC	0 1.5 ⊖3 6 / 2	0 2.3 ⊖4.5 8 / 3	0 3.5 ⊖6.9 13 / 4.6	0 10° ⊖21°* / 14°	0 20° ⊖40° 75° / 27°	0 15° ⊖35° 75° / 22°	0 4.6 8 / 4.1
28 1NO+2NC	0 1.5 ⊖3 4.5 6 / 2 ⊖5.5	0 2.3 ⊖4.5 6.5 8 / 3 ⊖7.5	0 3.5 ⊖6.9 13 / 4.6 10.2 ⊖12.5	/	0 20° 40°⊖ 58° 75° / 27° ⊖70°	0 15° ⊖35° 53° 75° / 22° ⊖65°	0 1.8 4.6 8 / 4
29 3NC	0 1.5 ⊖3 6 / 4.5 ⊖5.5	0 2.3 ⊖4.5 8 / 6.5 ⊖7.5	0 3.5 ⊖6.9 13 / 10.2 ⊖12.5	/	0 20° ⊖40° 75° / 58° ⊖70°	0 15° ⊖35° 75° / 53° ⊖65°	0 4.6 8 / 1.8
30 3NC	0 1.5 ⊖3 6 / 4.5 ⊖5.5	0 2.3 ⊖4.5 8 / 6.5 ⊖7.5	0 3.5 ⊖6.9 13 / 10.2 ⊖12.5	/	0 20° ⊖40° 75° / 58° ⊖70°	0 15° ⊖35° 75° / 53° ⊖65°	0 4.6 8 / 1.8
33 1NO+1NC	0 1.5 ⊖3 6 / 2	0 2.3 ⊖4.5 8 / 3	0 3.5 ⊖6.9 13 / 4.6	0 10° ⊖21°* / 14°	0 20° ⊖40° 75° / 25°	0 15° ⊖35° 75° / 20°	0 4.6 8 / 4.3
34 2NC	0 1.5 ⊖3 6	0 2.3 ⊖4.5 8	0 3.5 ⊖6.9 13	0 10° ⊖21°*	0 20° ⊖40° 75°	0 15° ⊖35° 75°	0 4.6 8
37 1NO+1NC	0 3.4 ⊖4.9 / 1.5 6	0 5.2 ⊖7.4 / 2.3 8	0 7.8 13 / 3.4 ⊖11.2	/	0 45° ⊖65° / 18° 75°	0 40° ⊖60° 75° / 13°	0 2.8 8 / 4.9
66 1NC	0 1.4 ⊖2.9 6	0 2.1 ⊖4.4 8	0 3.2 ⊖6.7 13	0 10° ⊖21°*	0 19° ⊖39° 75°	0 14° ⊖34° 75°	0 3 8
67 1NO	0 1.4 6	0 2.1 8	0 3.2 13	0 10°	0 20° 75°	0 15° 75°	0 4.6 8

(*) Positive opening of NC contacts (11-12 / 21-22 / 31-32) with 22 actuator with rigid rod only. Do not operate the 22 actuator with rigid rod at an angle of more than 27°.

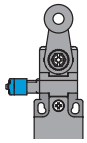
Legend

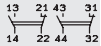
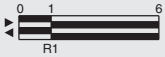
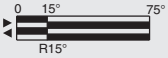
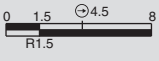
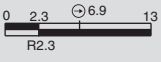
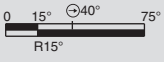
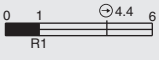
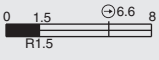
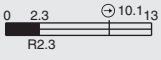
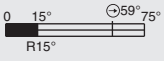
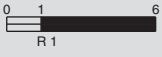
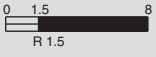
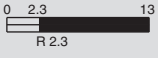
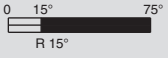
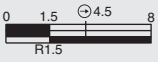
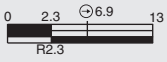
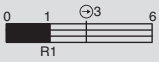
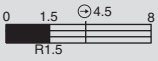
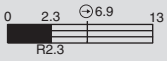
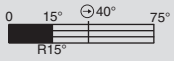
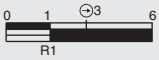
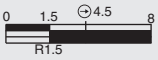
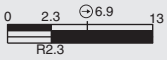
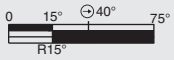
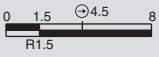
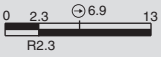
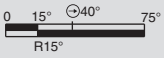
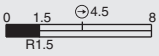
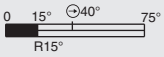
Closed contact | Open contact | ⊖ Positive opening travel acc. to EN 60947-5-1 | ► Switch pressed / ◄ Switch released

FR, FM, FX, FK series switches with W3 reset for standard applications

Travel diagrams



Contact block	Group 1	Group 2	Group 3	Group 4
2 2x(1NO-1NC) 				
6 1NO+1NC 				
9 2NC 				
10 2NO 				
20 1NO+2NC 				
21 3NC 				
22 2NO+1NC 				
33 1NO+1NC 				
34 2NC 				

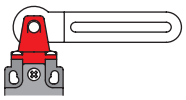
Legend

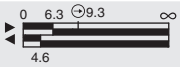
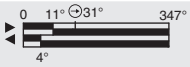
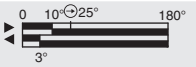
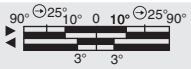
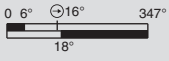
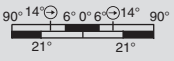
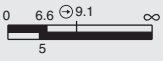
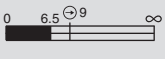
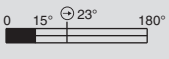
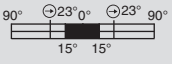
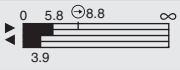
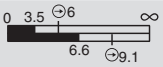
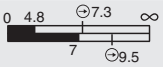
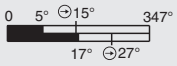
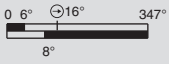
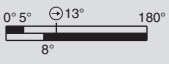
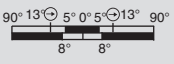
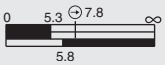
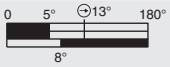
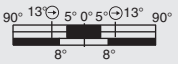
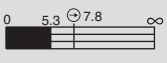
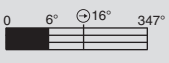
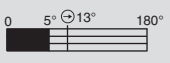
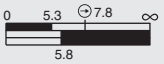
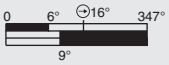
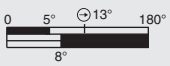
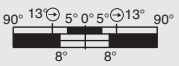
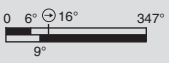
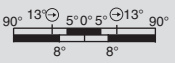
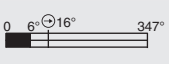
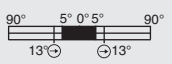
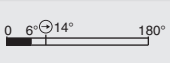
Closed contact | Open contact | ⊖ Positive opening travel acc. to EN 60947-5-1 | ► Switch pressed / ◄ Switch released | R reset engagement travel

FR, FM, FX, FK, FW series switches for safety applications

Travel diagrams






Contact block	Group 8	Group 9	Group 10	Group 11
5 1NO+1NC				
6 1NO+1NC				
7 1NO+1NC			/	/
9 2NC				
11 2NC		/	/	/
13 2NC		/	/	/
14 2NC			/	/
18 1NO+1NC				
20 1NO+2NC					
21 3NC					
22 2NO+1NC					
33 1NO+1NC					
34 2NC					
37 1NO+1NC			/	/	/
66 1NC					

Legend

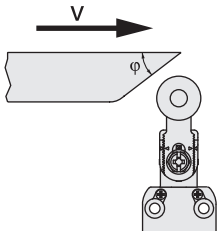
Closed contact | Open contact | ⊖ Positive opening travel acc. to EN 60947-5-1 | ► Switch pressed / ◄ Switch released

NA, NB, NF series modular pre-wired switches

Maximum and minimum actuation speed

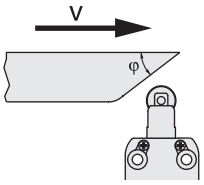
Roller lever - Type 1

φ	Vmax (m/s)	Vmin (mm/s) L	Vmin (mm/s) R
15°	2,5	9	0,07
30°	1,5	8	
45°	1	7	
60°	0,75	7	



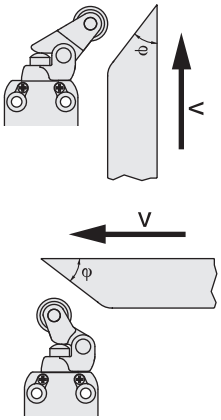
Roller plunger - Type 2

φ	Vmax (m/s)	Vmin (mm/s) L	Vmin (mm/s) R
15°	1	4	0,04
30°	0,5	2	0,02
45°	0,3	1	0,01



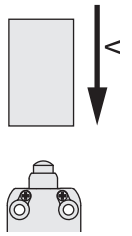
Roller lever - Type 3

φ	Vmax (m/s)	Vmin (mm/s) L	Vmin (mm/s) R
15°	1	5	0,05
30°	0,5	2,5	0,025
45°	0,3	1,5	0,015



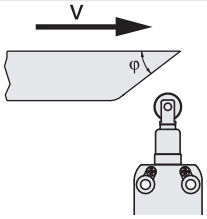
Plunger - Type 4

Vmax (m/s)	Vmin (mm/s) L	Vmin (mm/s) R
0,5	1	0,01



Roller plunger - Type 5

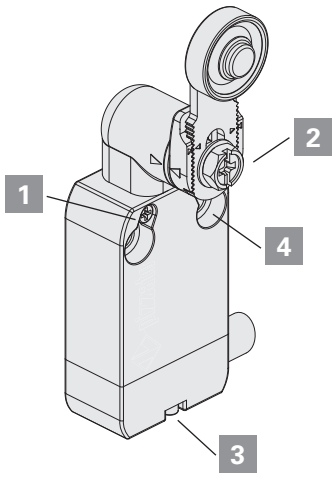
φ	Vmax (m/s)	Vmin (mm/s) L	Vmin (mm/s) R
15°	0,3	4	0,04



Contact type:

R = snap action
L = slow action

Screw tightening torques



NA - NB - NF

For NA and NB series:

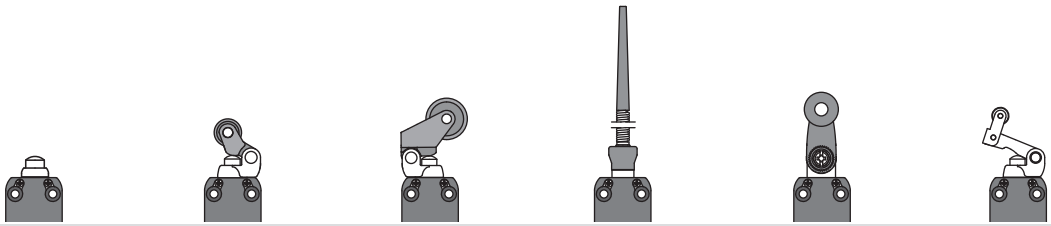
1	Head screws	**0.5 ... 0.7 Nm**
2	Lever screw	**0.8 ... 1.2 Nm**
3	Connector screw	**0.3 ... 0.6 Nm**
4	M4 fixing screws, body	**2 ... 3Nm**

For NF series:

1	Head screws	**0.3 ... 0.4 Nm**
2	Lever screw	**0.8 ... 1.2 Nm**
3	Connector screw	**0.2 ... 0.3 Nm**
4	M4 fixing screws, body	**2 ... 3Nm**

NA, NB, NF series modular pre-wired switches

Travel diagrams



Contact block	Group 1	Group 2	Group 3	Group 4	Group 5	Group 6
B11 1NO+1NC	0 1.5 3.5 5 0.9	0 2.1 4.9 7 1.5	0 3.5 8.4 11 2.5	0 13° 8°	0 20° 50° 75° 11°	0 4.6 9.8 14 3.1
B02 2NC	0 1.5 3.5 5 0.9	0 2.1 4.9 7 1.5	0 3.5 8.4 11 2.5	0 13° 8°	0 20° 50° 75° 11°	0 4.6 9.8 14 3.1
B12 1NO+2NC	0 1.5 3.5 5 0.9	0 2.1 4.9 7 1.5	0 3.5 8.4 11 2.5	0 13° 8°	0 20° 50° 75° 11°	0 4.6 9.8 14 3.1
B22 2NO+2NC	0 1.5 3.5 5 0.9	0 2.1 4.9 7 1.5	0 3.5 8.4 11 2.5	0 13° 8°	0 20° 50° 75° 11°	0 4.6 9.8 14 3.1
C11 1NO+1NC	0 1.9 4.2 5 1.1	0 2.6 5.9 7 1.6	0 4 10.1 11 2.6	0 18° 11°	0 25° 62° 75° 14°	0 5.3 11.8 14 3
C02 2NC	0 1.9 4.2 5 1.1	0 2.6 5.9 7 1.6	0 4 10.1 11 2.6	0 18° 11°	0 25° 62° 75° 14°	0 5.3 11.8 14 3
C12 1NO+2NC	0 1.9 4.2 5 1.1	0 2.6 5.9 7 1.6	0 4 10.1 11 2.6	0 18° 11°	0 25° 62° 75° 14°	0 5.3 11.8 14 3
C22 2NO+2NC	0 1.9 4.2 5 1.1	0 2.6 5.9 7 1.6	0 4 10.1 11 2.6	0 18° 11°	0 25° 62° 75° 14°	0 5.3 11.8 14 3
G11 1NO+1NC	0 1.4 2.9 5 3.1	0 2 4.1 7 4.5	0 3.3 7 11 7.3	/	0 18° 38° 75° 41°	0 4.1 8.1 14 9.5
G02 2NC	0 1.4 2.9 5	0 2 4.1 7	0 3.3 7 11	0 12°	0 18° 38° 75°	0 4.1 8.1 14
G12 1NO+2NC	0 1.4 2.9 5 3.1	0 2 4.1 7 4.5	0 3.3 7 11 7.3	/	0 18° 38° 75° 41°	0 4.1 8.1 14 9.5
G22 2NO+2NC	0 1.4 2.9 5 3.1	0 2 4.1 7 4.5	0 3.3 7 11 7.3	/	0 18° 38° 75° 41°	0 4.1 8.1 14 9.5
H11 1NO+1NC	0 1.4 2.9 5 1	0 2 4.1 7 1.4	0 3.3 7 11 2.3	0 12° 7°	0 18° 38° 75° 10°	0 4.4 8.1 14 2.8
H12 1NO+2NC	0 1.4 2.9 5 1	0 2 4.1 7 1.4	0 3.3 7 11 2.3	0 12° 7°	0 18° 38° 75° 10°	0 4.4 8.1 14 2.8
H22 2NO+2NC	0 1.4 2.9 5 1	0 2 4.1 7 1.4	0 3.3 7 11 2.3	0 12° 7°	0 18° 38° 75° 10°	0 4.4 8.1 14 2.8
L11 1NO+1NC	0 1.4 2.9 5 1.8	0 2 4.1 7 2.6	0 3.3 7 11 4.2	0 12° 15°	0 18° 38° 75° 23°	0 3.8 8.1 14 5.2
L12 1NO+2NC	0 1.4 2.9 5 1.8	0 2 4.1 7 2.6	0 3.3 7 11 4.2	0 12° 15°	0 18° 38° 75° 23°	0 3.8 8.1 14 5.2
L22 2NO+2NC	0 1.4 2.9 5 1.8	0 2 4.1 7 2.6	0 3.3 7 11 4.2	0 12° 15°	0 18° 38° 75° 23°	0 3.8 8.1 14 5.2
BA1 1NO+1NC change-over	0 1.5 3.5 5 0.9	0 2.1 4.9 7 1.5	0 3.5 8.4 11 2.5	0 13° 8°	0 20° 50° 75° 11°	0 4.6 9.8 14 3.1

Legend

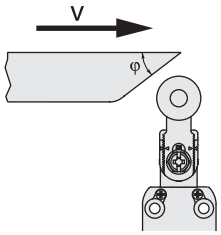
Closed contact | Open contact | ⊖ Positive opening travel acc. to EN 60947-5-1 | ► Switch pressed / ◄ Switch released

FA series modular pre-wired switches

Maximum and minimum actuation speed

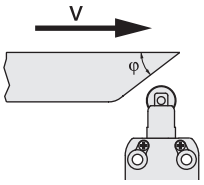
Roller lever - Type 1

φ	Vmax (m/s)	Vmin (mm/s) L	Vmin (mm/s) R
15°	2,5	9	0,07
30°	1,5	8	
45°	1	7	
60°	0,75	7	



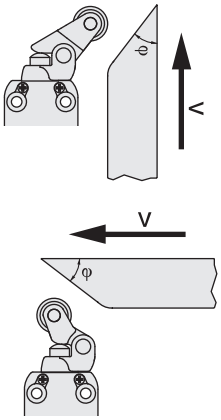
Roller plunger - Type 2

φ	Vmax (m/s)	Vmin (mm/s) L	Vmin (mm/s) R
15°	1	4	0,04
30°	0,5	2	0,02
45°	0,3	1	0,01



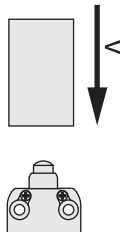
Roller lever - Type 3

φ	Vmax (m/s)	Vmin (mm/s) L	Vmin (mm/s) R
15°	1	5	0,05
30°	0,5	2,5	0,025
45°	0,3	1,5	0,015



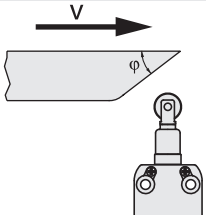
Plunger - Type 4

Vmax (m/s)	Vmin (mm/s) L	Vmin (mm/s) R
0,5	1	0,01



Roller plunger - Type 5

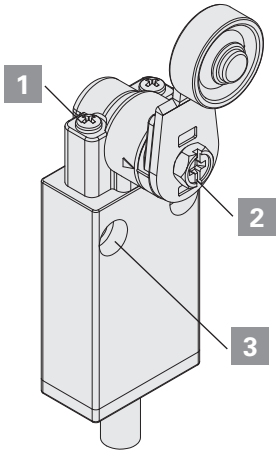
φ	Vmax (m/s)	Vmin (mm/s) L	Vmin (mm/s) R
15°	0,3	4	0,04



Contact type:

R = snap action
L = slow action

Screw tightening torques

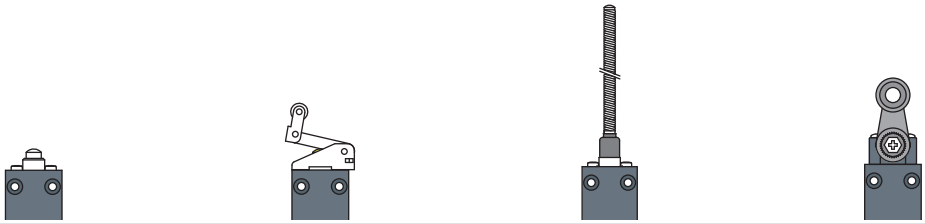


FA

1	Head screws	**0.5 ... 0.7 Nm**
2	Lever screw	**0.8 ... 1.2 Nm**
3	M4 fixing screws, body	**2 ... 3Nm**

FA series pre-wired switches

Travel diagrams



Contact block	Group 1	Group 2	Group 3	Group 4
41 1NO+1NC	0 1.8 5 1.1	0 4.2 9.9 2.3	0 12° 4°	0 22° 70° 8°
45 1NO+1NC	0 1.8 ⊖4 5 1	0 4.2 ⊖8 9.9 2	0 13° 3°	0 22° ⊖52° 70° 7°
46 1NO+1NC	0 1.3 ⊖2.8 5 3.2	0 2.7 ⊖5.6 9.9 6.8		0 13° ⊖33° 70° 43°
48 1NO+1NC	0 1.3 ⊖2.8 5 1.8	0 2.7 ⊖5.6 9.9 4	0° 7° 12°	0 14° ⊖34° 70° 22°

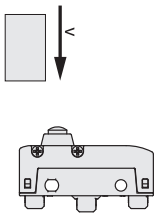
Legend
Closed contact | Open contact | ⊖ Positive opening travel acc. to EN 60947-5-1 | ► Switch pressed / ◄ Switch released

MK series microswitches

Maximum and minimum actuation speed

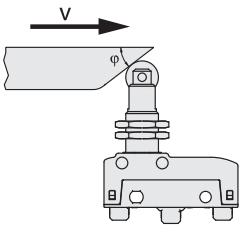
Plunger - Type 1

Vmax (m/s)	Vmin (mm/s)
0,5	0,05



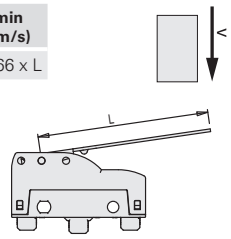
Roller plunger - Type 2

φ	Vmax (m/s)	Vmin (mm/s)
15°	0,6	0,2
30°	0,3	0,1
45°	0,1	0,05



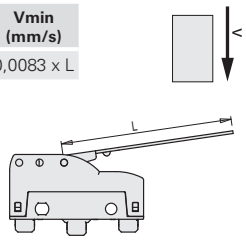
Lever with direct action (D) - Type 3

Vmax (m/s)	Vmin (mm/s)
0,03 x L	0,0166 x L



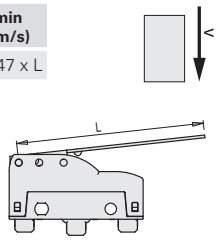
Lever with inverted action (R) - Type 4

Vmax (m/s)	Vmin (mm/s)
0,015 x L	0,0083 x L



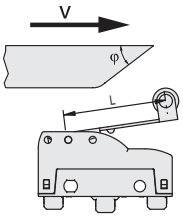
Lever with direct action, rear (F) - Type 5

Vmax (m/s)	Vmin (mm/s)
0,01 x L	0,0047 x L



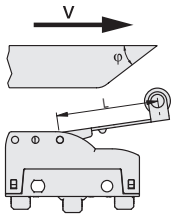
Roller lever with direct action (D) - Type 6

φ	Vmax (m/s)	Vmin (mm/s)
15°	0,1 x L	0,0664 x L
30°	0,05 x L	0,0332 x L
45°	0,03 x L	0,0166 x L



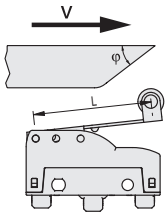
Roller lever with inverted action (R) - Type 7

φ	Vmax (m/s)	Vmin (mm/s)
15°	0,048 x L	0,0332 x L
30°	0,024 x L	0,0166 x L
45°	0,015 x L	0,0083 x L



Roller lever with direct action, rear (F) - Type 8

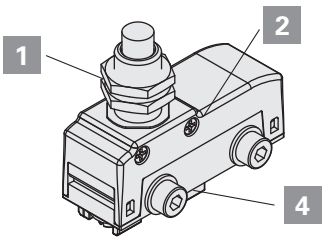
φ	Vmax (m/s)	Vmin (mm/s)
15°	0,032 x L	0,0188 x L
30°	0,016 x L	0,0094 x L
45°	0,01 x L	0,0047 x L

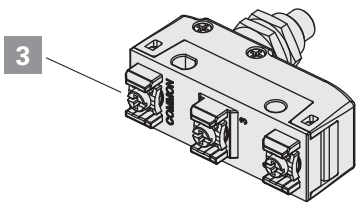


Tightening torques

1 Head nuts **2 ... 3Nm**
2 Head screws **0.3 ... 0.4 Nm**
3 Terminal screws **0.6 ... 0.8 Nm**
4 M4 fixing screws, body (insert washer) **0.8 ... 1.2 Nm**

Attention: A tightening torque higher than 1.2 Nm can cause the breaking of the microswitch.



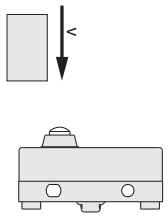


MS, MF series microswitches

Maximum and minimum actuation speed

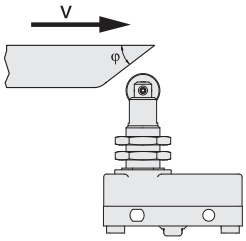
Plunger - Type 1

Vmax (m/s)	Vmin (mm/s)
0,5	0,05



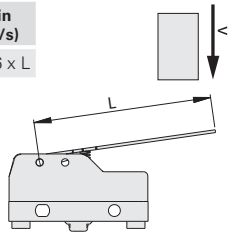
Roller plunger - Type 2

φ	Vmax (m/s)	Vmin (mm/s)
15°	0,6	0,2
30°	0,3	0,1
45°	0,1	0,05



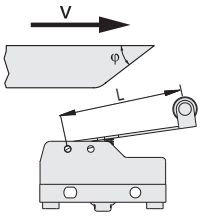
Lever with direct action (D) - Type 3

Vmax (m/s)	Vmin (mm/s)
0,03 x L	0,0166 x L



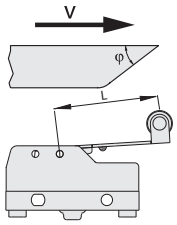
Roller lever with direct action (D) - Type 6

φ	Vmax (m/s)	Vmin (mm/s)
15°	0,1 x L	0,0664 x L
30°	0,05 x L	0,0332 x L
45°	0,03 x L	0,0166 x L



Roller lever with inverted action (R) - Type 7

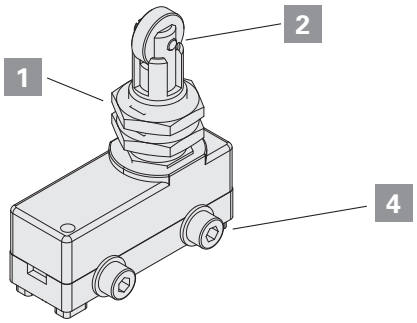
φ	Vmax (m/s)	Vmin (mm/s)
15°	0,048 x L	0,0332 x L
30°	0,024 x L	0,0166 x L
45°	0,015 x L	0,0083 x L

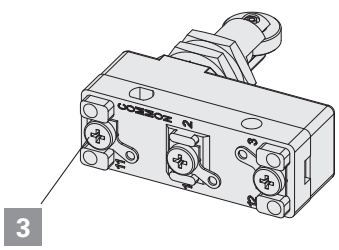


Tightening torques

1	Head nuts	**2 … 3Nm**
2	Head screw	**0.3 … 0.4 Nm**
3	Terminal screws	**0.6 … 0.8 Nm**
4	M4 fixing screws, body (insert washer)	**0.8 … 1.2 Nm**

Attention: A tightening torque higher than 1.2 Nm can cause the breaking of the microswitch.





General requirements

The device is designed to be installed on industrial machineries.

The installation must be performed only by qualified staff aware of the regulations in force in the Country of installation.

The device must be used exactly as supplied, properly fixed to the machine and wired.

It is not allowed to disassemble the product and use only parts of the same, the device is designed to be used in its assembly as supplied. It is prohibited to modify the device, even slightly e.g.: replace parts of it, drill it, lubricate it, clean it with gasoline or gas oil or any aggressive chemical agents.

The protection degree of the device refers to the electrical contacts only. Carefully evaluate all the polluting agents present in the application before installing the device, since the IP protection degree refers exclusively to agents such as dust and water according to EN 60529. Thus the device may not be suitable for installation in environments with dust in high quantity, condensation, humidity, steam, corrosive and chemical agents, flammable or explosive gas, flammable or explosive dust or other polluting agents.

Some devices are provided with a housing with openings for connecting the electrical cables. To guarantee an adequate protection degree of the device, the opening that the wiring passes through must be protected against the penetration of harmful materials by means of an appropriate seal. Proper wiring therefore requires the use of cable glands, connectors or other devices with IP protection degree that is equal to or greater than that of the device.

Store the products in their original packaging, in a dry place with temperature between -40° C and +70°C

Failure to comply with these requirements or incorrect use during operation can lead to the damage of the device and the loss of the function performed by the device itself. This will result in termination of the warranty on the item and will release the manufacturer from any liability.

Using the devices

- Before use, check if the national rules provide for further requirements in addition to those given here.
- Before installation, make sure the device is not damaged in any part.
- All devices are designed for actuation by moving parts of industrial machines.
- Do not use the device as a mechanical stop of the actuator.
- Do not apply excessive force to the device once it has reached the end of its actuation travel.
- Do not exceed the maximum actuation travel.
- Avoid contact of the device with corrosive fluids.
- Do not stress the device with bending or torsion.
- Do not disassemble or try to repair the device, in case of defect or fault replace the entire device.
- In case the device is deformed or damaged it must be entirely replaced. Correct operation cannot be guaranteed if the device is deformed or damaged.
- Always attach the following instructions to the manual of the machine in which the device is installed.
- If specific operating instructions exist for a device (supplied or downloadable from www.pizzato.com), they must always be included with the machine manual and be available for the entire service life of the machine.
- These operating instructions must be kept available for consultation at any time and for the whole period of use of the device.

Wiring and installation

- Installation must be carried out by qualified staff only.
- Use of the device is limited to function as a control switch.
- Observe minimum distances between devices (if provided).
- Comply with the tightening torques indicated in this catalogue.
- Keep the electrical load below the value specified by the respective utilization category.
- Disconnect the power before to work on the contacts, also during the wiring.
- Do not paint or varnish the devices.
- Install the product on flat and clean surfaces only.
- Do not bend or deform the device during installation.
- Never use the device as support for other machine components (cable ducts, tubes, etc.)
- For installation on the machine, use the intended bore holes in the housing. The device must be fixed with screws of adequate length and resistance to the expected stress. At least two screws (fitted to holes most suitable for the intended use) are required to fix the housing to the machine.
- After and during installation, do not pull the electrical cables connected to the device. If excessive tension is applied to the cables (that is not supported by an appropriate cable gland), the contact block of the device may be damaged.
- Provided that the device has an electrical connector, always switch off the circuit voltage before disconnecting the connector from the switch. The connector is not suitable for separation of electrical loads.
- During wiring comply with the following requirements:
  - for terminals (if present), comply with the minimum and maximum cross-sections of the conductors;
  - tighten the electrical terminals (if present) with the torque indicated in this catalogue;
  - do not introduce polluting agents into the device as: talc, lubricants for cable sliding, powder separating agents for multipolar cables, small strands of copper and other pollutants that could affect the proper functioning of the device;
  - before closing the device cover (if present) verify the correct positioning of the gaskets;
  - verify that the electrical cables, wire-end sleeves, cable numbering systems and any other parts do not obstruct the cover from closing correctly or if pressed between them do not damage or compress the internal contact block;
  - for devices with integrated cable, the free end of the cable must be properly connected inside a protected housing. The electrical cable must be properly protected from cuts, impacts, abrasion, etc.
- After installation and before commissioning of the machine, verify:
  - the correct operation of the device and all its parts;
  - the correct wiring and tightening of all screws;
  - the actuating travel of the actuator must be shorter than the maximum travel allowed by the device.
- After installation, periodically check for correct device operation.

Do not use in following environments:

- Environments where dust and dirt can cover the device and by sedimentation stop its correct working.
- Environment where continuous temperature fluctuations cause the formation of condensation.
- Environments where coatings of ice may form on the device.

- Environments where the application causes knocks or vibrations that could damage the device.
- Environment with presence of explosive or flammable gas or dust. The current limit does not apply to devices declared compliant with directive ATEX 2014/34/EU.
- Prior to installation, the installer must ensure that the device is suitable for use under the ambient conditions on site.

Limits of use

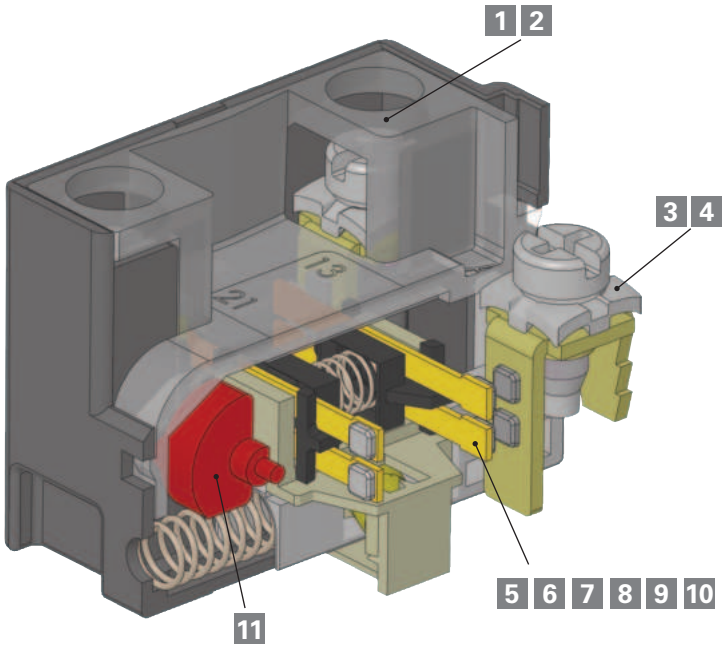
- Use the devices following the instructions, complying with their operation limits and the standards in force.
- The devices have specific application limits (min. and max. ambient temperature, mechanical endurance, protection degree, utilisation category, etc.) These limits are met by the different devices only if considered individually and not if combined with each other. For further information contact our technical department.
- The utilization implies knowledge of and compliance with following standards: EN 60204-1, EN 60947-5-1, ISO 12100, EN ISO 14119.
- Please contact our technical department for information and assistance (phone +39.0424.470.930 – e-mail tech@pizzato.com) in the following cases:
- cases not mentioned in the present utilization requirements.
- in nuclear power stations, trains, airplanes, cars, incinerators, medical devices or any application where the safety of two or more persons depend on the correct operation of the device.

Additional requirements for safety applications

- Provided that all previous requirements for the devices are fulfilled, for installations with operator protection function additional requirements must be observed.
- The utilization implies knowledge of and compliance with following standards: IEC 60204-1, IEC 60947-5-1, ISO 12100, EN ISO 14119, EN IEC 62061, EN ISO 13849-1, EN ISO 13850.
- The protection fuse (or equivalent device) must be always connected in series with the NC contacts of the safety circuit.
- Periodically verify the correct working of the safety devices; the periodicity of this verification is settled by the machine manufacturer based on the machine danger degree and it does not have to be less than one a year.
- After installation and before commissioning of the machine, verify:
  - the correct operation of the device and all its parts;
  - the correct wiring and tightening of all screws;
  - the actuating travel of the actuator must be shorter than the maximum travel allowed by the device;
  - the actuating travel of the actuator must be greater than the positive opening travel;
  - the actuation system must be able to exert a force that is greater than the positive opening force.
- Devices with a safety function have a limited service life. Although still functioning, after 20 years from the date of manufacture the device must be replaced completely.
- The production date can be derived from the production batch on the item. Example: A23 FD7-411. The batch's first letter refers to the month of manufacture (A=January, B=February, etc.) The second and third letters refer to the year of manufacture (25 = 2025, 26 = 2026, etc…)

Features

The contact blocks developed by Pizzato Elettrica are the result of more than 30 years of development experience and millions of sold switches. The range of available contact blocks is one of the most extensive in the world in the sector of position switches.
This chapter introduces to some features of Pizzato Elettrica contact blocks, in order to give the final user a better understanding of the technologies behind that element simply named "contact".
We underline that contact blocks are not available for sale (to the public) separately from switches, both because some of them are mechanically connected to the switch and because some technical features may change in accordance with the switch and its function. The following data is only intended to serve as an aid for the initial selection of the contact block. It is not to be used for determining the characteristics of the switch that uses this contact block. For example, the use of a contact block with positive opening with a switch with flexible actuator results in the combination of the two devices not having positive opening.
In this chapter, the properties of the E1 electronic contact block are explained in detail. It is used with position switches with multiple monitoring tasks that would require extensive effort to realize with electronic sensors. There is no other electronic sensor on the market that can match this contact unit with respect to precision and repeatability, adjustment of the switching point, operating temperature and price.



Description

1 Captive screws

2 Finger protection

3 Clamping screw plates for cables with various diameters

4 Self-lifting clamping screw plates

5 Material of the contacts: Silver alloy or gold-plated silver alloy

6 Contact technology and reliability: Single bridge, double bridge

7 Operating voltages and currents for reliable switching

Description

8 Classification of the contact type acc. to EN 60947-5-1: X, Y, C, Za, Zb

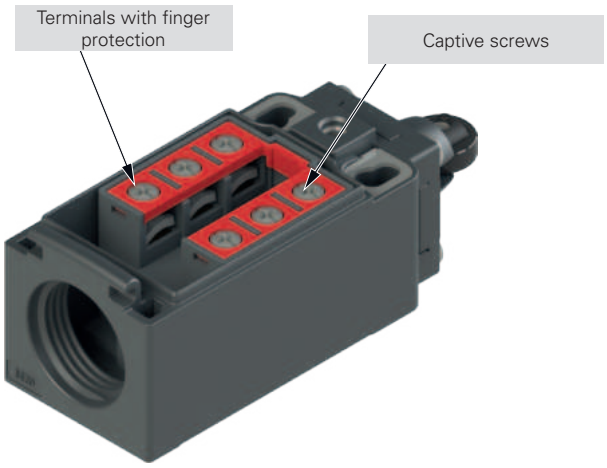
9 Contact type: Slow action / snap action / snap action with constant pressure

10 Force on contacts

11 Positive opening of contacts

1 Captive screws

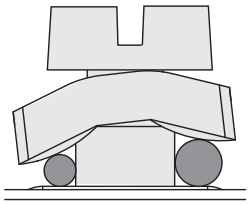
Switches with this characteristic have clamping screws that remain in place even if completely unscrewed. This feature reduces wiring time, since the operator does not have to be careful not to unscrew the screws completely and does not risk to lose them by mistake, which is very useful in case of wirings in uncomfortable position.



2 Finger protection

All terminals in the contact blocks have protection degree IP20 in accordance with EN 60529, they are therefore protected against access to dangerous parts with a diameter greater than 12 mm.

3 Clamping screw plates for cables with various diameters



The clamping screw plates are provided with a particular "roofing tile" structure and are loosely coupled to the clamping screw. The design causes connection wires of different diameter to be pulled towards the screw when tightening the screw (see figure), preventing the wires from escaping towards the outside.

4 Self-lifting clamping screw plates

Switches with this feature are equipped with clamping screw plates that move up or down by turning the clamping screw; wiring is easier and faster as a result.

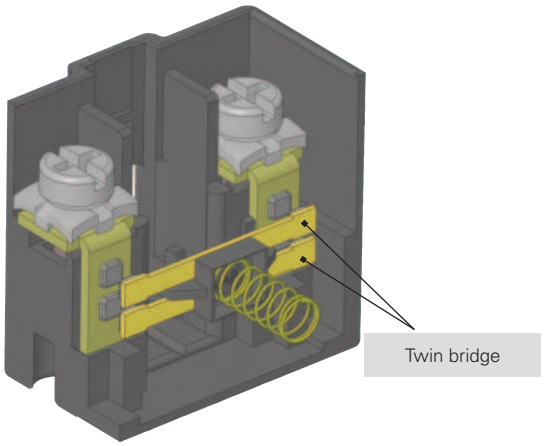
5 Material of the contacts: gold-plated silver alloy

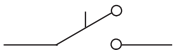
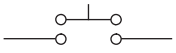
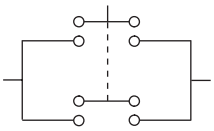
The contact blocks can be supplied with silver electric contacts with a special gold-plated surface, with total gold thickness of one micron. This type of treatment can be useful in environments which are aggressive against silver (very humid or sulphurous atmospheres) and in case of very small electric loads, usually with low voltages and supply currents. This thickness of the gold coating permits several million switching cycles.

6 Contact technology and reliability

Very rarely, an electric contact does not function. A failed switching operation is a typical consequence of an exceptionally high contact resistance caused by dust, a thin layer of oxidation or other impurities that could penetrate the switch during wiring. Thus, the repeated occurrence of faulty switching depends not only on the sensor type, but also on its environmental conditions and the load that the switch drives. These effects are more evident with low electrical loads if the electric voltage cannot penetrate the thin layers of oxide or small grains of dust.
This type of malfunction can normally be tolerated with hand-operated devices, because repeating the operation is enough to restore the function. This is not the case with position switches, as severe machine damage could result if the end position is not ascertained.
In the following table we refer to two typical contact structures (type A and B) normally used in the industry and the ones which have been used by Pizzato Elettrica for several years in most switches: movable contacts with double interruption and twin bridge (type C).
As you can see from the table below, the last structure (type C) has the same contact resistance (**R**) as the simple mobile contact (type A), but with a lower failure probability (**fe**).
With a failure probability of **x** for a single switching operation, the failure probability for type A is **fe=x**, for type B **fe=2·x**, whereas for type C it is **fe=4·x²**.
This means that if the probability of a switching failure is x in a given situation, e.g., $1x10^{-4}$, (1 switching failure in 10,000), the result is as follows:

- for type A one failed commutation every 10,000.
- for type B one failed commutation every 5,000.
- for type C one failed commutation every 25,000,000.



Type	Diagram	Description	Contact resistance R	Probability of errors fe
A		simple mobile contact	R=Rc	fe=x
B		mobile contact with double interruption	R=2·Rc	$fe=2x-x^2$
C		mobile contact with double interruption and twin bridge	$R=\frac{2\cdot Rc}{2}=Rc$	$fe=4x^2-4x^3+x^4$

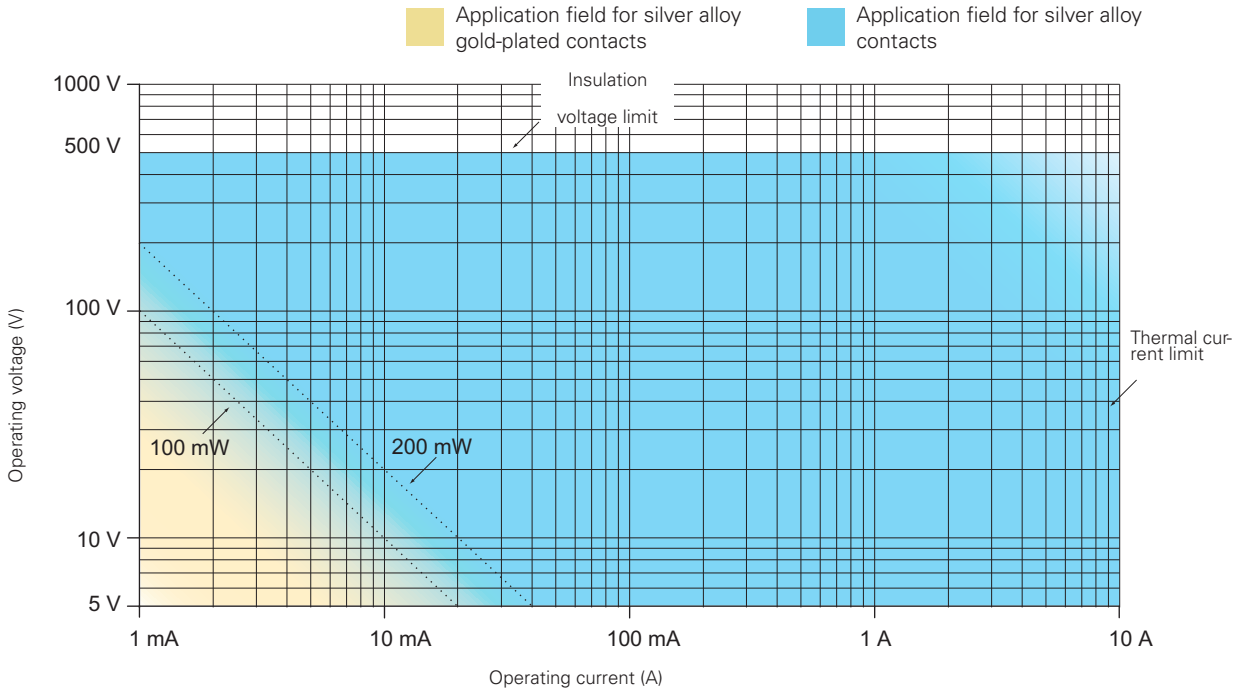
7 Minimum operating voltages and currents for reliable switching

The reliability of an electric contact depends on several factors, whose influence varies depending on the type of load. For high power loads is necessary for the contact to be able to dissipate the heat generated during switching. For low power loads, instead, it is important that it oxides and other impurities do not obstruct the passing of the electric signal. As a result, the material chosen for the electric contacts is a compromise among different and sometimes contrasting needs. In position switches contacts are usually made of a silver that has proved to be suitable for the switching of loads in the range of approximately 1 kW to 0.1 W. However, at lower loads, the effects of the oxide, which silver naturally develops upon contact with air, may occur; additionally to be taken into account are possible contaminations or impurities in the contact switching chamber (for example the talc powder in the cable sheaths that an installer could accidentally insert in the switch may have a similar effect).

It is impossible to define a fix threshold above which the "missing switching phenomenon" does not appear, because there are a lot of mechanical end electric parameters that influence this value. For example, in laboratory environment a good twin bridge electric contact is able to switch loads in the µW range for dozens of millions of handling operations, without losing signals. However, this does not mean that the same contact will have the same performance when the switch operates in environments with sudden changes of temperature (condensation) or where few switching occur (oxidation).

In order to avoid this kind of problem, gold plated contacts are used for very low loads profiting from the non-oxidability of this material. The gold-plating layer should be thick enough to be mechanically resistant to switching as well as electrically resistant to possible sparks that may vaporize it. For this reason Pizzato Elettrica uses micron thickness gold plating suitable for millions of working cycles. Thinner gold plating layers have often a purely aesthetic function and are only suitable to protect the product against oxidation during long time storage.

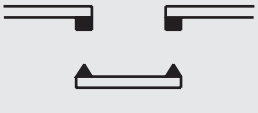
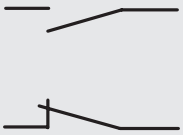
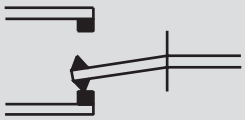
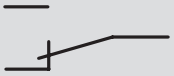
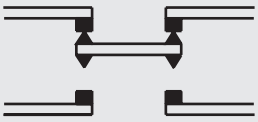
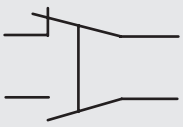
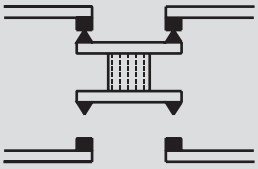
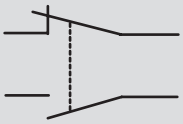
The minimum current and voltage values recommended by Pizzato Elettrica are shown in the diagram below, that is divided into two areas defined by a steady power limit. These values identify voltage and current combinations with high commutation reliability in most industrial fields. The lower voltage and current limits shown in the diagram are typical minimum values for industrial applications. They may also be reduced in non typical conditions. It is recommended, however, to always evaluate that the signal power to be switched is at least one magnitude order higher than the noise produced in the electric circuit, in particular when circuit cables are long and pass through areas with high electromagnetic fields and especially for powers lower than 10 mW.



100 mW Recommended limit for general applications with snap action contact blocks with silver alloy contacts.

200 mW Recommended limit for general applications with slow action contact blocks with silver alloy contacts.

8 Classification of the contact block acc. to the EN 60947-5-1

Design	Figure	Symbol	Description
X Y			Double interruption contact element with two terminals
C			Change-over contact element with single interruption and three terminals
Za			Change-over contact element with double interruption and four terminals. **The contacts have identical polarity**
Zb			Change-over contact element with double interruption and four terminals. **Mobile contacts are electrically separated**

Electrically separated contacts

The "**+**" symbol between two designs (e.g., X+X, Za+Za, X+X+Y, etc.) represents the combination of simple, **electrically separated** contact blocks.

The electrically separated contacts allow different voltages to be applied between the contacts and loads to be connected to different polarities (figure 1).

Requirements and restrictions for Za contacts

Electrical loads must be connected to the same phase or polarity. The contacts **are not** electrically separated. As a result, different voltages may not be applied to the NC and NO contacts (figures 2 and 3).

According to EN 60947-5-1 section K.7.1.4.6.1., the following restrictions apply for positive opening contacts of design Za when used for safety applications.

If the control switch has changeover contact element of design C or Za, **only one contact element may be used** (closure or interruption). For changeover contact elements of design Zb, both contacts may be used.

Contact design Zb

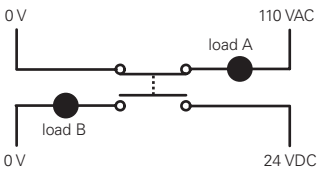


figure 1: **correct**

Contact design Za

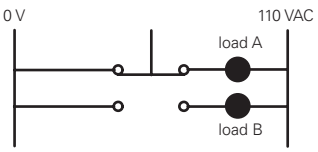


figure 2: **correct**

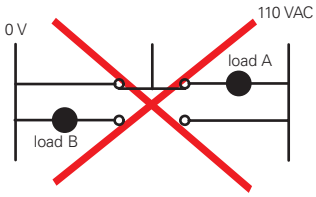
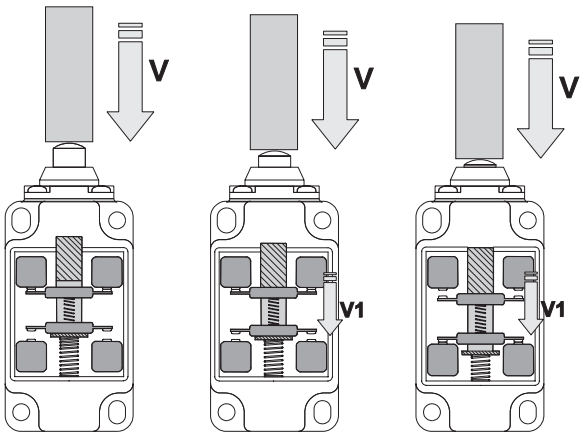


figure 3: **incorrect**

9 Contact blocks with different operating principle: slow action and snap action

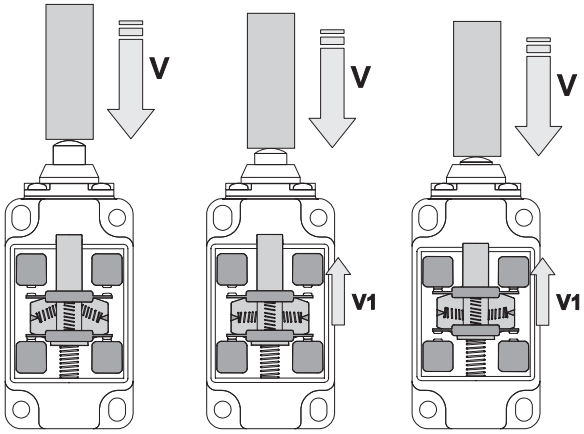
Contact blocks with slow action: **component where the speed of the contact movement (V1)** depends on the speed of the switch actuation (**V**). The contact carrier moves at a rate proportional to the actuation speed.
The slow action contact block is suitable for applications having low to medium currents and quick actuation movements. It has no differential travel.

$$V = V1$$



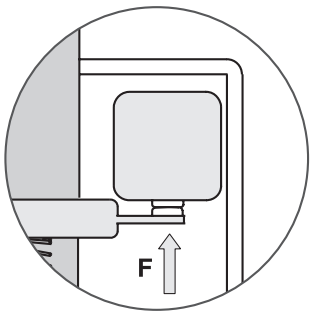
Contact block with snap action: component where the speed of the contact movement (**V1**) doesn't depend on the speed of the switch actuation (**V**). Upon reaching a predetermined point in the actuation travel, the contact carrier triggers and switches the contacts.
The snap action contact block is suitable for applications having high currents and/or slow actuation movements. This kind of contact block has a differential travel.

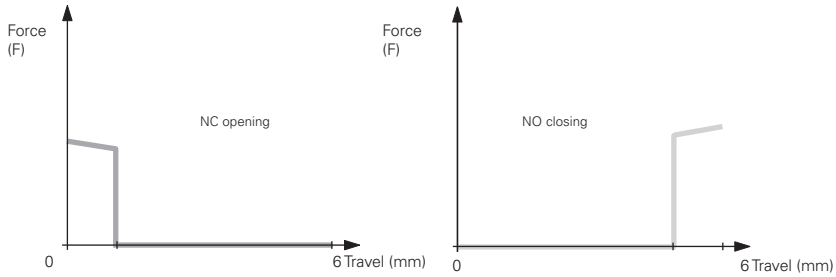
$$V \neq V1$$



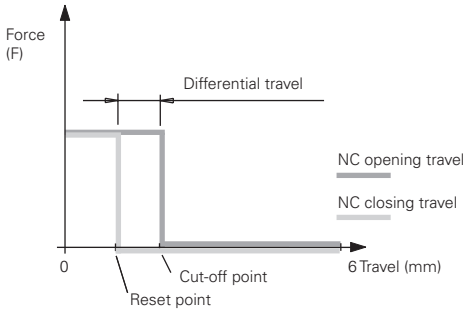
10 Contact blocks: diagrams of the force on the contacts

The following diagrams show the relationship between of the force exerted on the contacts (F) and the actuation travel to the end position.

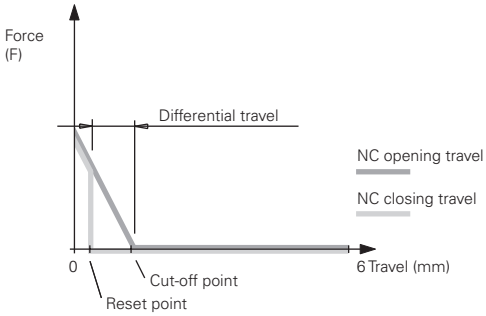




Contact block with slow action

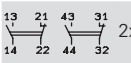
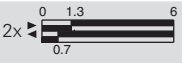
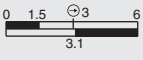
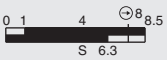
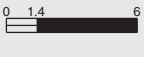
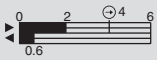
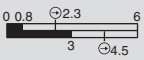
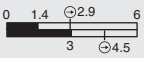
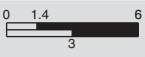
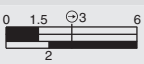
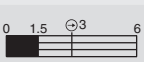
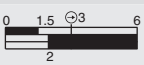
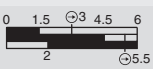
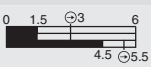
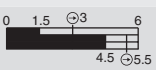
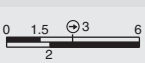
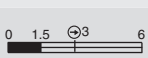
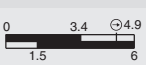
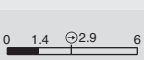
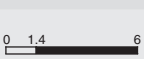


Contact block with snap action and constant pressure: 5, 11, 12
The pressure on the contacts remains constant as the switching point is approached.



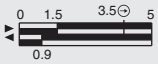
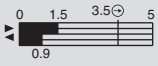
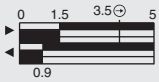
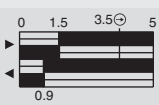
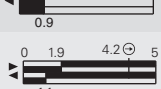
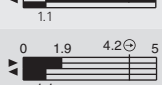
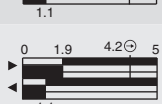
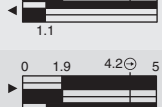
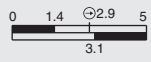
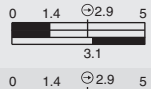
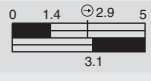
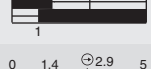
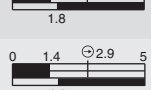
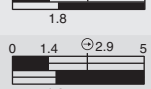
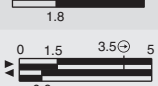
Contact block with snap action: 2, 3, 17
The pressure on the contacts decreases as the switching point is approached.

Contact blocks of the FD-FP-FL-FC-FR-FM-FX-FK-FW-FS series

Contact block		Contact diagram	Linear travel diagram	Contact design	Operation type	Positive opening ⊖	Contact type	Wire cross-section min.	Wire cross-section max.	Wire stripping length	Captive screws	Terminals with finger protection	Gold-plated contacts
2	2x (1NO-1NC)			Za+Za	snap action	no	Double interruption	1 x 0.5 mm² 1 x AWG 20	2 x 1.5 mm² 2 x AWG 16	6 mm	no	no	G
3	1NO-1NC			Za	snap action	no	Double interruption	1 x 0.5 mm² 1 x AWG 20	2 x 2.5 mm² 2 x AWG 14	6 mm	no	no	G
5	1NO+1NC			Zb	snap action	yes	Double interruption, twin bridge	1 x 0.5 mm² 1 x AWG 20	2 x 2.5 mm² 2 x AWG 14	8 mm	yes	yes	G / G1
6	1NO+1NC			Zb	slow action	yes	Double interruption, twin bridge	1 x 0.5 mm² 1 x AWG 20	2 x 2.5 mm² 2 x AWG 14	8 mm	yes	yes	G / G1
7	1NO+1NC			Zb	slow action	yes	Double interruption, twin bridge	1 x 0.5 mm² 1 x AWG 20	2 x 2.5 mm² 2 x AWG 14	8 mm	yes	yes	G / G1
8	1NC			Y	slow action	yes	Double interruption, twin bridge	1 x 0.5 mm² 1 x AWG 20	2 x 2.5 mm² 2 x AWG 14	8 mm	yes	yes	G / G1
9	2NC			Y+Y	slow action	yes	Double interruption, twin bridge	1 x 0.5 mm² 1 x AWG 20	2 x 2.5 mm² 2 x AWG 14	8 mm	yes	yes	G / G1
10	2NO			X+X	slow action	no	Double interruption, twin bridge	1 x 0.5 mm² 1 x AWG 20	2 x 2.5 mm² 2 x AWG 14	8 mm	yes	yes	G / G1
11	2NC			Y+Y	snap action	yes	Double interruption, twin bridge	1 x 0.5 mm² 1 x AWG 20	2 x 2.5 mm² 2 x AWG 14	8 mm	yes	yes	G / G1
12	2NO			X+X	snap action	no	Double interruption, twin bridge	1 x 0.5 mm² 1 x AWG 20	2 x 2.5 mm² 2 x AWG 14	8 mm	yes	yes	G / G1
13	2NC			Y+Y	slow action	yes	Double interruption, twin bridge	1 x 0.5 mm² 1 x AWG 20	2 x 2.5 mm² 2 x AWG 14	8 mm	yes	yes	G / G1
14	2NC			Y+Y	slow action	yes	Double interruption, twin bridge	1 x 0.5 mm² 1 x AWG 20	2 x 2.5 mm² 2 x AWG 14	8 mm	yes	yes	G / G1
15	2NO			X+X	slow action	no	Double interruption, twin bridge	1 x 0.5 mm² 1 x AWG 20	2 x 2.5 mm² 2 x AWG 14	8 mm	yes	yes	G / G1
16	2NC			Y+Y	slow action	yes	Double interruption, twin bridge	1 x 0.5 mm² 1 x AWG 20	2 x 2.5 mm² 2 x AWG 14	8 mm	yes	yes	G / G1
18	1NO+1NC			Zb	slow action	yes	Double interruption, twin bridge	1 x 0.5 mm² 1 x AWG 20	2 x 2.5 mm² 2 x AWG 14	8 mm	yes	yes	G / G1
20	1NO+2NC			Y+Y+X	slow action	yes	Double interruption, twin bridge	1 x 0.34 mm² 1 x AWG 22	2 x 1.5 mm² 2 x AWG 16	7 mm	yes	yes	G
21	3NC			Y+Y+Y	slow action	yes	Double interruption, twin bridge	1 x 0.34 mm² 1 x AWG 22	2 x 1.5 mm² 2 x AWG 16	7 mm	yes	yes	G
22	2NO+1NC			Y+X+X	slow action	yes	Double interruption, twin bridge	1 x 0.34 mm² 1 x AWG 22	2 x 1.5 mm² 2 x AWG 16	7 mm	yes	yes	G
28	1NO+2NC			Y+Y+X	slow action	yes	Double interruption, twin bridge	1 x 0.34 mm² 1 x AWG 22	2 x 1.5 mm² 2 x AWG 16	7 mm	yes	yes	G
29	3NC			Y+Y+Y	slow action	yes	Double interruption, twin bridge	1 x 0.34 mm² 1 x AWG 22	2 x 1.5 mm² 2 x AWG 16	7 mm	yes	yes	G
30	3NC			Y+Y+Y	slow action	yes	Double interruption, twin bridge	1 x 0.34 mm² 1 x AWG 22	2 x 1.5 mm² 2 x AWG 16	7 mm	yes	yes	G
33	1NO+1NC			Zb	slow action	yes	Double interruption, twin bridge	1 x 0.34 mm² 1 x AWG 22	2 x 1.5 mm² 2 x AWG 16	7 mm	yes	yes	G
34	2NC			Y+Y	slow action	yes	Double interruption, twin bridge	1 x 0.34 mm² 1 x AWG 22	2 x 1.5 mm² 2 x AWG 16	7 mm	yes	yes	G
37	1NO+1NC			Zb	slow action	yes	Double interruption, twin bridge	1 x 0.5 mm² 1 x AWG 20	2 x 2.5 mm² 2 x AWG 14	8 mm	yes	yes	G / G1
66	1NC			Y	slow action	yes	Double interruption, twin bridge	1 x 0.5 mm² 1 x AWG 20	2 x 2.5 mm² 2 x AWG 14	8 mm	yes	yes	G / G1
67	1NO			X	slow action	no	Double interruption, twin bridge	1 x 0.5 mm² 1 x AWG 20	2 x 2.5 mm² 2 x AWG 14	8 mm	yes	yes	G / G1
E1	1NO-1NC			PNP	electronic	no	Electronic	1 x 0.5 mm² 1 x AWG 20	1 x 1.5 mm² 1 x AWG 16	7 mm	no	no	/

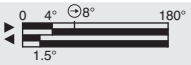
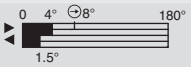
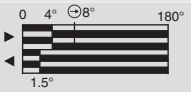
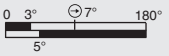
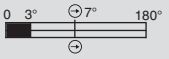
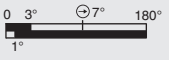
Legend: G = gold-plated contacts 1 µm, G1 = gold-plated contacts 2.5 µm

Contact blocks - NA-NB-NF series

Contact block		Contact diagram	Linear travel diagram	Contact design	Operation type	Positive opening ⊖	Contact type	Captive screws	Terminals with finger protection	Gold-plated contacts
B11	1NO+1NC			Zb	snap action	yes	Double interruption	/	/	G
B02	2NC			Y+Y	snap action	yes	Double interruption	/	/	G
B12	1NO+2NC			X+Y+Y	snap action	yes	Double interruption	/	/	G
B22	2NO+2NC			X+X+Y+Y	snap action	yes	Double interruption	/	/	G
C11	1NO+1NC			Zb	snap action	yes	Double interruption	/	/	/
C02	2NC			Y+Y	snap action	yes	Double interruption	/	/	/
C12	1NO+2NC			X+Y+Y	snap action	yes	Double interruption	/	/	/
C22	2NO+2NC			X+X+Y+Y	snap action	yes	Double interruption	/	/	/
G11	1NO+1NC			Zb	slow action	yes	Double interruption	/	/	G
G02	2NC			Y+Y	slow action	yes	Double interruption	/	/	G
G12	1NO+2NC			X+Y+Y	slow action	yes	Double interruption	/	/	G
G22	2NO+2NC			X+X+Y+Y	slow action	yes	Double interruption	/	/	G
H11	1NO+1NC			Zb	slow action	yes	Double interruption	/	/	G
H12	1NO+2NC			X+Y+Y	slow action	yes	Double interruption	/	/	G
H22	2NO+2NC			X+X+Y+Y	slow action	yes	Double interruption	/	/	G
L11	1NO+1NC			Zb	slow action	yes	Double interruption	/	/	G
L12	1NO+2NC			X+Y+Y	slow action	yes	Double interruption	/	/	G
L22	2NO+2NC			X+X+Y+Y	slow action	yes	Double interruption	/	/	G
BA1	1NO+1NC change-over			C	snap action	yes	Double interruption	/	/	G

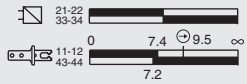
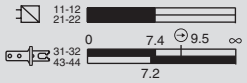
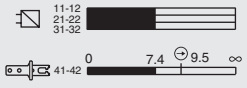
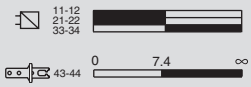
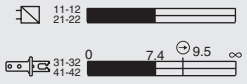
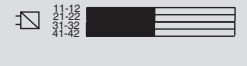
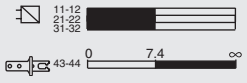
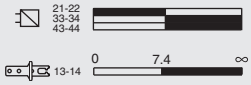
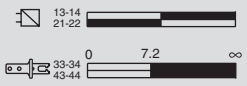
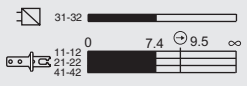
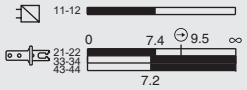
Legend: G = gold-plated contacts 1 µm

Contact blocks - HP series

Contact block		Contact diagram	Linear travel diagram	Contact design	Operation type	Positive opening ⊕	Contact type	Captive screws	Terminals with finger protection	Gold-plated contacts
50C	1NO+1NC			Zb	snap action	yes	Double interruption	/	/	G
50D	2NC			Y+Y	snap action	yes	Double interruption	/	/	G
50F	1NO+2NC			X+Y+Y	snap action	yes	Double interruption	/	/	G
50M	2NO+2NC			X+X+Y+Y	snap action	yes	Double interruption	/	/	G
52C	1NO+1NC			Zb	slow action	yes	Double interruption	/	/	G
52D	2NC			Y+Y	slow action	yes	Double interruption	/	/	G
52F	1NO+2NC			X+Y+Y	slow action	yes	Double interruption	/	/	G
52M	2NO+2NC			X+X+Y+Y	slow action	yes	Double interruption	/	/	G
53C	1NO+1NC			Zb	slow action	yes	Double interruption	/	/	G
53F	1NO+2NC			X+Y+Y	slow action	yes	Double interruption	/	/	G
53M	2NO+2NC			X+X+Y+Y	slow action	yes	Double interruption	/	/	G

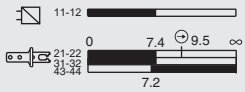
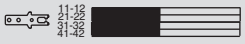
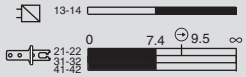
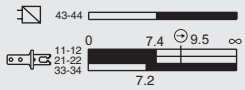
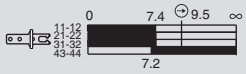
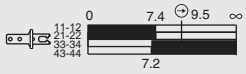
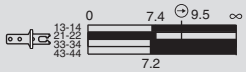
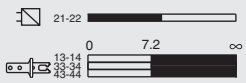
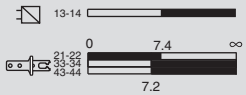
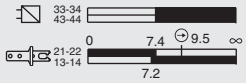
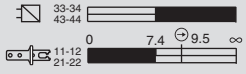
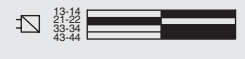
Legend: G = gold-plated contacts 1 µm

Contact blocks - FG, FY series

Contact block		Linear travel diagram	Contact design	Operation type	Positive opening ⊖	Contact type	Wire cross-section min.	Wire cross-section max.	Wire stripping length	Captive screws	Terminals with finger protection	Gold-plated contacts
60A	2NO+2NC		X+X+Y+Y	Slow action	yes	Double interruption, twin bridge and double contact point	1 x 0.34 mm² 1 x AWG 22	2 x 1.5 mm² 2 x AWG 16	7 mm	yes	yes	G
60B	1NO+3NC		X+Y+Y+Y	Slow action	yes	Double interruption, twin bridge and double contact point	1 x 0.34 mm² 1 x AWG 22	2 x 1.5 mm² 2 x AWG 16	7 mm	yes	yes	G
60C	4NC		Y+Y+Y+Y	Slow action	yes	Double interruption, twin bridge and double contact point	1 x 0.34 mm² 1 x AWG 22	2 x 1.5 mm² 2 x AWG 16	7 mm	yes	yes	G
60D	1NO+3NC		X+Y+Y+Y	Slow action	yes	Double interruption, twin bridge and double contact point	1 x 0.34 mm² 1 x AWG 22	2 x 1.5 mm² 2 x AWG 16	7 mm	yes	yes	G
60E	1NO+3NC		X+Y+Y+Y	Slow action	yes	Double interruption, twin bridge and double contact point	1 x 0.34 mm² 1 x AWG 22	2 x 1.5 mm² 2 x AWG 16	7 mm	yes	yes	G
60F	2NO+2NC		X+X+Y+Y	Slow action	yes	Double interruption, twin bridge and double contact point	1 x 0.34 mm² 1 x AWG 22	2 x 1.5 mm² 2 x AWG 16	7 mm	yes	yes	G
60G	4NC		Y+Y+Y+Y	Slow action	yes	Double interruption, twin bridge and double contact point	1 x 0.34 mm² 1 x AWG 22	2 x 1.5 mm² 2 x AWG 16	7 mm	yes	yes	G
60H	4NC		Y+Y+Y+Y	Slow action	yes	Double interruption, twin bridge and double contact point	1 x 0.34 mm² 1 x AWG 22	2 x 1.5 mm² 2 x AWG 16	7 mm	yes	yes	G
60I	1NO+3NC		X+Y+Y+Y	Slow action	yes	Double interruption, twin bridge and double contact point	1 x 0.34 mm² 1 x AWG 22	2 x 1.5 mm² 2 x AWG 16	7 mm	yes	yes	G
60L	2NO+2NC		X+X+Y+Y	Slow action	yes	Double interruption, twin bridge and double contact point	1 x 0.34 mm² 1 x AWG 22	2 x 1.5 mm² 2 x AWG 16	7 mm	yes	yes	G
60M	3NO+1NC		X+X+X+Y	Slow action	yes	Double interruption, twin bridge and double contact point	1 x 0.34 mm² 1 x AWG 22	2 x 1.5 mm² 2 x AWG 16	7 mm	yes	yes	G
60N	3NO+1NC		X+X+X+Y	Slow action	yes	Double interruption, twin bridge and double contact point	1 x 0.34 mm² 1 x AWG 22	2 x 1.5 mm² 2 x AWG 16	7 mm	yes	yes	G
60P	4NC		Y+Y+Y+Y	Slow action	yes	Double interruption, twin bridge and double contact point	1 x 0.34 mm² 1 x AWG 22	2 x 1.5 mm² 2 x AWG 16	7 mm	yes	yes	G
60R	2NO+2NC		X+X+Y+Y	Slow action	yes	Double interruption, twin bridge and double contact point	1 x 0.34 mm² 1 x AWG 22	2 x 1.5 mm² 2 x AWG 16	7 mm	yes	yes	G
60S	2NO+2NC		X+X+Y+Y	Slow action	yes	Double interruption, twin bridge and double contact point	1 x 0.34 mm² 1 x AWG 22	2 x 1.5 mm² 2 x AWG 16	7 mm	yes	yes	G

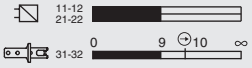
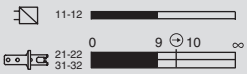
Legend: G = gold-plated contacts 1 µm

Contact blocks - FG, FY series

Contact block	Linear travel diagram	Contact design	Operation type	Positive opening ⊖	Contact type	Wire cross-section min.	Wire cross-section max.	Wire stripping length	Captive screws	Terminals with finger protection	Gold-plated contacts
60T 1NO+3NC		X+Y+Y+Y	Slow action	yes	Double interruption, twin bridge and double contact point	1 x 0.34 mm² 1 x AWG 22	2 x 1.5 mm² 2 x AWG 16	7 mm	yes	yes	G
60U 4NC		Y+Y+Y+Y	Slow action	yes	Double interruption, twin bridge and double contact point	1 x 0.34 mm² 1 x AWG 22	2 x 1.5 mm² 2 x AWG 16	7 mm	yes	yes	G
60V 2NO+2NC		X+X+Y+Y	Slow action	yes	Double interruption, twin bridge and double contact point	1 x 0.34 mm² 1 x AWG 22	2 x 1.5 mm² 2 x AWG 16	7 mm	yes	yes	G
60X 1NO+3NC		X+Y+Y+Y	Slow action	yes	Double interruption, twin bridge and double contact point	1 x 0.34 mm² 1 x AWG 22	2 x 1.5 mm² 2 x AWG 16	7 mm	yes	yes	G
60Y 2NO+2NC		X+X+Y+Y	Slow action	yes	Double interruption, twin bridge and double contact point	1 x 0.34 mm² 1 x AWG 22	2 x 1.5 mm² 2 x AWG 16	7 mm	yes	yes	G
61A 1NO+3NC		X+Y+Y+Y	Slow action	yes	Double interruption, twin bridge and double contact point	1 x 0.34 mm² 1 x AWG 22	2 x 1.5 mm² 2 x AWG 16	7 mm	yes	yes	G
61B 2NO+2NC		X+X+Y+Y	Slow action	yes	Double interruption, twin bridge and double contact point	1 x 0.34 mm² 1 x AWG 22	2 x 1.5 mm² 2 x AWG 16	7 mm	yes	yes	G
61C 3NO+1NC		X+X+X+Y	Slow action	yes	Double interruption, twin bridge and double contact point	1 x 0.34 mm² 1 x AWG 22	2 x 1.5 mm² 2 x AWG 16	7 mm	yes	yes	G
61D 3NO+1NC		X+X+X+Y	Slow action	yes	Double interruption, twin bridge and double contact point	1 x 0.34 mm² 1 x AWG 22	2 x 1.5 mm² 2 x AWG 16	7 mm	yes	yes	G
61E 3NO+1NC		X+X+X+Y	Slow action	yes	Double interruption, twin bridge and double contact point	1 x 0.34 mm² 1 x AWG 22	2 x 1.5 mm² 2 x AWG 16	7 mm	yes	yes	G
61G 3NO+1NC		X+X+X+Y	Slow action	yes	Double interruption, twin bridge and double contact point	1 x 0.34 mm² 1 x AWG 22	2 x 1.5 mm² 2 x AWG 16	7 mm	yes	yes	G
61H 2NO+2NC		X+X+Y+Y	Slow action	yes	Double interruption, twin bridge and double contact point	1 x 0.34 mm² 1 x AWG 22	2 x 1.5 mm² 2 x AWG 16	7 mm	yes	yes	G
61M 3NO+1NC		X+X+X+Y	Slow action	yes	Double interruption, twin bridge and double contact point	1 x 0.34 mm² 1 x AWG 22	2 x 1.5 mm² 2 x AWG 16	7 mm	yes	yes	G
61R 1NO+3NC		X+Y+Y+Y	Slow action	yes	Double interruption, twin bridge and double contact point	1 x 0.34 mm² 1 x AWG 22	2 x 1.5 mm² 2 x AWG 16	7 mm	yes	yes	G
61S 3NO+1NC		X+X+X+Y	Slow action	yes	Double interruption, twin bridge and double contact point	1 x 0.34 mm² 1 x AWG 22	2 x 1.5 mm² 2 x AWG 16	7 mm	yes	yes	G

Legend: G = gold-plated contacts 1 µm

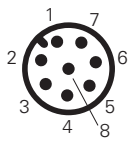
Contact blocks - FS series

Contact block		Linear travel diagram	Contact design	Operation type	Positive opening ⊖	Contact type	Wire cross-section min.	Wire cross-section max.	Wire stripping length	Captive screws	Terminals with finger protection	Gold-plated contacts
18	1NO+1NC		Zb	slow action	yes	Double interruption, twin bridge	1 x 0.5 mm² 1 x AWG 20	2 x 2.5 mm² 2 x AWG 14	8 mm	yes	yes	G / G1
20	1NO+2NC		Y+Y+X	slow action	yes	Double interruption, twin bridge	1 x 0.34 mm² 1 x AWG 22	2 x 1.5 mm² 2 x AWG 16	7 mm	yes	yes	G
21	3NC		Y+Y+Y	slow action	yes	Double interruption, twin bridge	1 x 0.34 mm² 1 x AWG 22	2 x 1.5 mm² 2 x AWG 16	7 mm	yes	yes	G
28	1NO+2NC		Y+Y+X	slow action	yes	Double interruption, twin bridge	1 x 0.34 mm² 1 x AWG 22	2 x 1.5 mm² 2 x AWG 16	7 mm	yes	yes	G
29	3NC		Y+Y+Y	slow action	yes	Double interruption, twin bridge	1 x 0.34 mm² 1 x AWG 22	2 x 1.5 mm² 2 x AWG 16	7 mm	yes	yes	G
30	3NC		Y+Y+Y	slow action	yes	Double interruption, twin bridge	1 x 0.34 mm² 1 x AWG 22	2 x 1.5 mm² 2 x AWG 16	7 mm	yes	yes	G

Legend: G = gold-plated contacts 1 µm, G1 = gold-plated contacts 2.5 µm

FD, FL, FM, FC series with metal housing

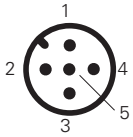
Contact block 2
2x(1NO-1NC)



M12 connector, 8-pole

Contacts	Pin no.
NO	3-4
NC	5-6
NC	7-8
NO	1-2

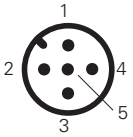
Contact block 5
1NO+1NC



M12 connector, 5-pole

Contacts	Pin no.
NC	1-2
NO	3-4
ground	5

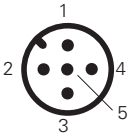
Contact block 6
1NO+1NC



M12 connector, 5-pole

Contacts	Pin no.
NC	1-2
NO	3-4
ground	5

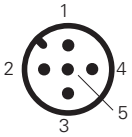
Contact block 7
1NO+1NC



M12 connector, 5-pole

Contacts	Pin no.
NC	1-2
NO	3-4
ground	5

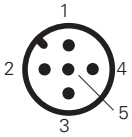
Contact block 9
2NC



M12 connector, 5-pole

Contacts	Pin no.
NC	1-2
NC	3-4
ground	5

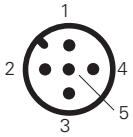
Contact block 10
2NO



M12 connector, 5-pole

Contacts	Pin no.
NO	1-2
NO	3-4
ground	5

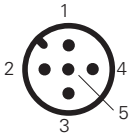
Contact block 11
2NC



M12 connector, 5-pole

Contacts	Pin no.
NC	1-2
NC	3-4
ground	5

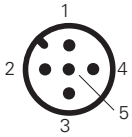
Contact block 12
2NO



M12 connector, 5-pole

Contacts	Pin no.
NO	1-2
NO	3-4
ground	5

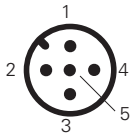
Contact block 13
2NC



M12 connector, 5-pole

Contacts	Pin no.
NC (1°)	1-2
NC (2°)	3-4
ground	5

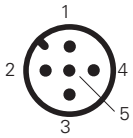
Contact block 14
2NC



M12 connector, 5-pole

Contacts	Pin no.
NC (1°)	1-2
NC (2°)	3-4
ground	5

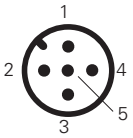
Contact block 15
2NO



M12 connector, 5-pole

Contacts	Pin no.
NO (1°)	1-2
NO (2°)	3-4
ground	5

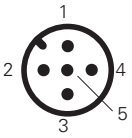
Contact block 16
2NC



M12 connector, 5-pole

Contacts	Pin no.
NC, lever to the right 1-2	
NC, lever to the left 3-4	
ground	5

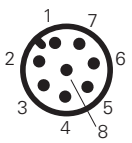
Contact block 18
1NO+1NC



M12 connector, 5-pole

Contacts	Pin no.
NC	1-2
NO	3-4
ground	5

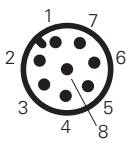
Contact block 20
1NO+2NC



M12 connector, 8-pole

Contacts	Pin no.
NC	3-4
NC	5-6
NO	7-8
ground	1

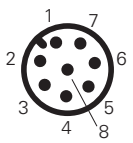
Contact block 21
3NC



M12 connector, 8-pole

Contacts	Pin no.
NC	3-4
NC	5-6
NC	7-8
ground	1

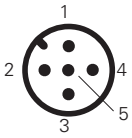
Contact block 22
2NO+1NC



M12 connector, 8-pole

Contacts	Pin no.
NC	3-4
NO	5-6
NO	7-8
ground	1

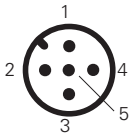
Contact block 33
1NO+1NC



M12 connector, 5-pole

Contacts	Pin no.
NC	1-2
NO	3-4
ground	5

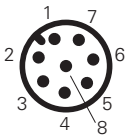
Contact block 34
2NC



M12 connector, 5-pole

Contacts	Pin no.
NC	1-2
NC	3-4
ground	5

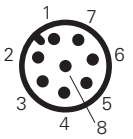
Contact block 28
1NO+2NC



M12 connector, 8-pole

Contacts	Pin no.
NC	3-4
NC	5-6
NO	7-8
ground	1

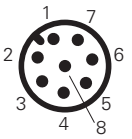
Contact block 29
3NC



M12 connector, 8-pole

Contacts	Pin no.
NC	3-4
NC	5-6
NC	7-8
ground	1

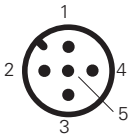
Contact block 30
3NC



M12 connector, 8-pole

Contacts	Pin no.
NC	3-4
NC	5-6
NC	7-8
ground	1

Contact block E1
PNP

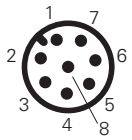


M12 connector, 5-pole

Contacts	Pin no.
+	1
-	3
NC	2
NO	4
ground	5

For FP, FR, FX, FW, FK series with technopolymer housing

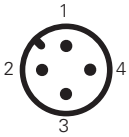
Contact block 2
2x(1NO-1NC)



M12 connector, 8-pole

Contacts	Pin no.
NO	3-4
NC	5-6
NC	7-8
NO	1-2

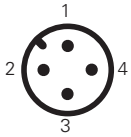
Contact block 3
1NO+1NC



M12 connector, 4-pole

Contacts	Pin no.
NC	1-2
NO	3-4

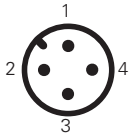
Contact block 5
1NO+1NC



M12 connector, 4-pole

Contacts	Pin no.
NC	1-2
NO	3-4

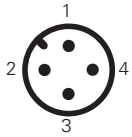
Contact block 6
1NO+1NC



M12 connector, 4-pole

Contacts	Pin no.
NC	1-2
NO	3-4

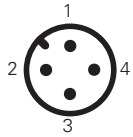
Contact block 7
1NO+1NC



M12 connector, 4-pole

Contacts	Pin no.
NC	1-2
NO	3-4

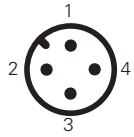
Contact block 9
2NC



M12 connector, 4-pole

Contacts	Pin no.
NC	1-2
NC	3-4

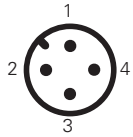
Contact block 10
2NO



M12 connector, 4-pole

Contacts	Pin no.
NO	1-2
NO	3-4

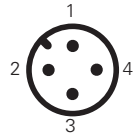
Contact block 11
2NC



M12 connector, 4-pole

Contacts	Pin no.
NC	1-2
NC	3-4

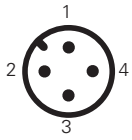
Contact block 12
2NO



M12 connector, 4-pole

Contacts	Pin no.
NO	1-2
NO	3-4

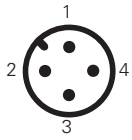
Contact block 13
2NC



M12 connector, 4-pole

Contacts	Pin no.
NC (1°)	1-2
NC (2°)	3-4

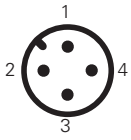
Contact block 14
2NC



M12 connector, 4-pole

Contacts	Pin no.
NC (1°)	1-2
NC (2°)	3-4

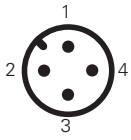
Contact block 15
2NO



M12 connector, 4-pole

Contacts	Pin no.
NO (1°)	1-2
NO (2°)	3-4

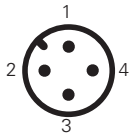
Contact block 16
2NC



M12 connector, 4-pole

Contacts	Pin no.
NC, lever to the right	1-2
NC, lever to the left	3-4

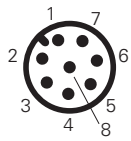
Contact block 18
1NO+1NC



M12 connector, 4-pole

Contacts	Pin no.
NC	1-2
NO	3-4

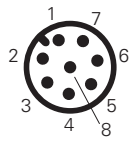
Contact block 20
1NO+2NC



M12 connector, 8-pole

Contacts	Pin no.
NC	3-4
NC	5-6
NO	7-8

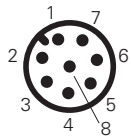
Contact block 21
3NC



M12 connector, 8-pole

Contacts	Pin no.
NC	3-4
NC	5-6
NC	7-8

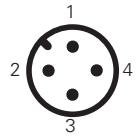
Contact block 22
2NO+1NC



M12 connector, 8-pole

Contacts	Pin no.
NC	3-4
NO	5-6
NO	7-8

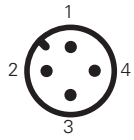
Contact block 33
1NO+1NC



M12 connector, 4-pole

Contacts	Pin no.
NC	1-2
NO	3-4

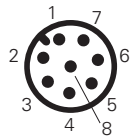
Contact block 34
2NC



M12 connector, 4-pole

Contacts	Pin no.
NC	1-2
NC	3-4

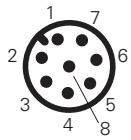
Contact block 28
1NO+2NC



M12 connector, 8-pole

Contacts	Pin no.
NC	3-4
NC	5-6
NO	7-8

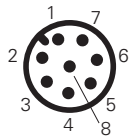
Contact block 29
3NC



M12 connector, 8-pole

Contacts	Pin no.
NC	3-4
NC	5-6
NC	7-8

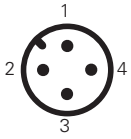
Contact block 30
3NC



M12 connector, 8-pole

Contacts	Pin no.
NC	3-4
NC	5-6
NC	7-8

Contact block E1
PNP



M12 connector, 4-pole

Contacts	Pin no.
+	1
-	3
NC	2
NO	4

1- Introduction

The purpose of this section is to provide the machine manufacturer with a quick overview of a number of standards related to machine safety, to clarify some basic terms and to provide some application examples. This brief guide only covers aspects related to the functional safety of the machine, i.e., all measures that must be taken to protect the operating personnel from the hazards arising from the operation of the machine, as well as the project planning and selection of the appropriate interlocking devices for the given guard.
The machine designer himself must identify risks that are posed by other hazards, such as live parts, pressurised containers, explosive atmospheres, etc. These risks are not dealt with in this guideline.
Pizzato Elettrica prepared this document to the best of its knowledge, taking into consideration the standards, interpretations and existing technologies. The examples provided here must always be considered by the end customer with respect to the latest state of technology and standardisation. Pizzato Elettrica accepts no responsibility for the examples provided here and does not exclude the possibility of unintentional errors or inaccuracies.

2 - Design in safety. Structure of the European standards

To freely market any type of device or machine in the countries of the European Community, they must comply with the provisions of the EU directives. They establish the general principles for ensuring that manufacturers place products on the market that are not hazardous to the operating personnel. The vast range of products pose many different hazards and, over time, has led to the release of various directives. As an example, consider the Low Voltage Directive 2014/35/EU, the Equipment for Explosive Atmospheres (ATEX) Directive 2014/34/EU, the Electromagnetic Compatibility Directive 2014/30/EU, etc. The hazards that arise from the operation of machinery are described in the Machinery Directive 2006/42/EC.
Conformity with the directives is certified by the Declaration of Conformity issued by the manufacturer and by the application of the CE marking on the machine.

For the assessment of risks posed by a machine and for the realisation of the safety systems for protecting the operating personnel from those risks, the European standardisation organisations CEN and CENELEC have issued a series of standards which translate the contents of the directives into technical requirements. The standards published in the Official Journal of the European Union are harmonised. The manufacturer is to verify conformity with the applied and listed standards.

The machine safety standards are divided into three types: A, B and C.
Type A standards: Standards that cover basic concepts and general principles for design in order to achieve safety in the design of machinery.
Type B standards: Standards that deal with one or more safety aspects and are divided into the following standards:
- B1: Standards on particular safety aspects (e.g. safety distances, temperature, noise, etc.)
- B2: Standards on safeguards (e.g. two-hand controls, interlocking devices, guards, etc.)

Type C standards: Standards that deal with detailed safety requirements for a particular group of machines (e.g. hydraulic presses, injection moulding machines, etc.)

The system or machine manufacturer must therefore determine whether the product is covered by a type C standard. If this is the case, this standard specifies the safety requirements; otherwise, the type B standards shall apply for any specific aspect or device of the product. In the absence of specifications, the manufacturer shall follow the general guidelines stated in the type A standards.

TYPE A STANDARDS
For example:

EN ISO 12100. Safety of machinery - General principles for design - Risk assessment and risk reduction.

TYPE B1 STANDARDS
For example:

EN IEC 62061. Safety of machinery - Functional safety of safety-related electrical, electronic and programmable electronic control systems
EN ISO 13849-1 e -2. Safety-related parts of control systems

TYPE B2 STANDARDS
For example:

EN ISO 13851. Two-hand control devices
EN ISO 13850. Emergency stop
EN ISO 14119. Interlocking devices associated with guards
EN 60204-1. Electrical equipment of machines
EN 60947-5-1. Electromechanical control circuit devices

TYPE C STANDARDS
For example:

EN ISO 20430. Plastics and rubber machines - Injection moulding machines
EN 415-1. Safety of packaging machines
EN ISO 16092-1 and EN ISO 16092-2. Mechanical presses
EN ISO 16092-1 and EN ISO 16092-3. Hydraulic presses
EN ISO 19085-6. Safety of wood-working machines – One side moulding machines with rotating tool – Part 1: Single spindle vertical moulding machines

3 - Designing safe machines. Risk analysis

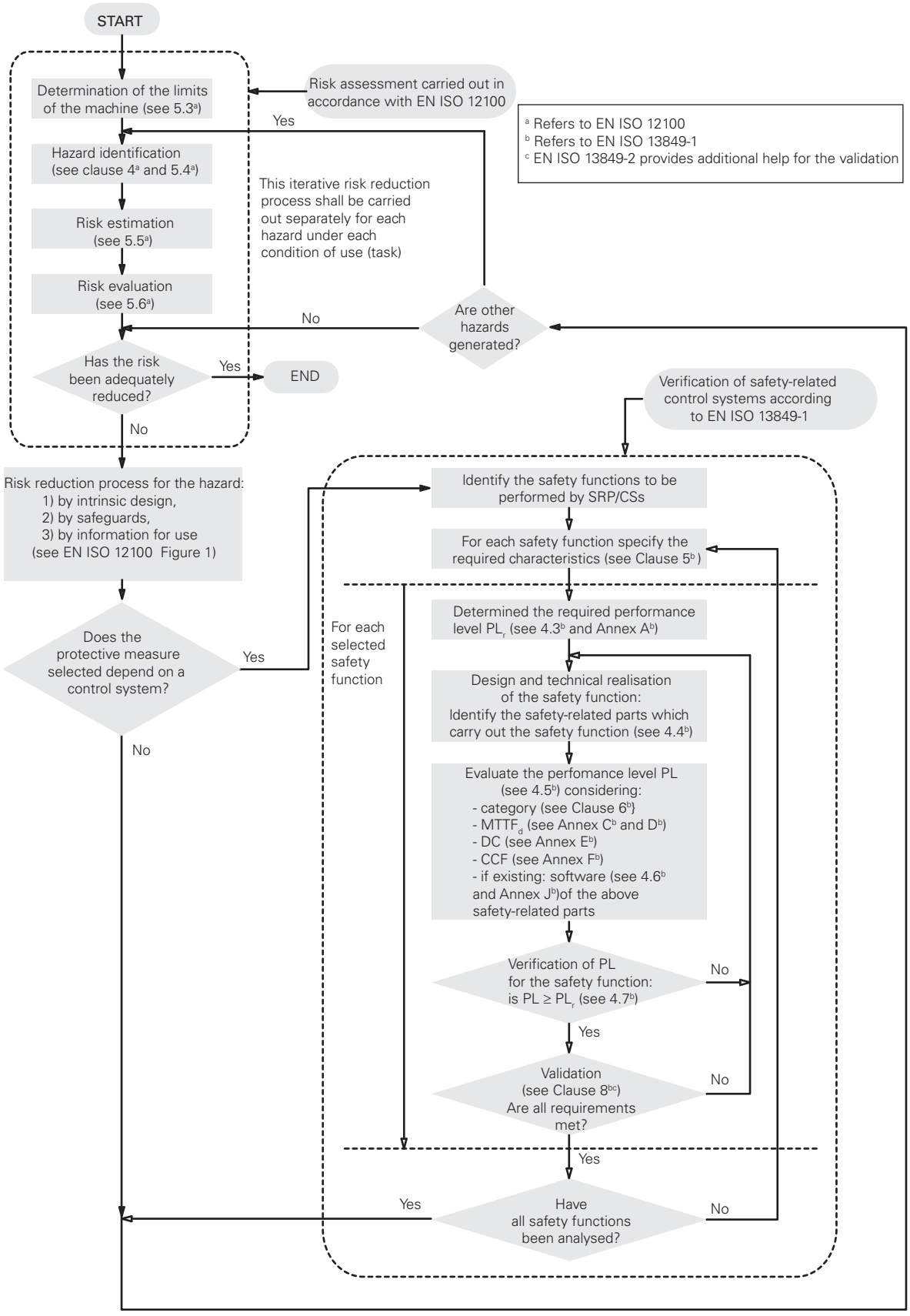
The first step in producing a safe machine is to identify the possible hazards to which the operators of a machine are exposed. The identification and classification of the hazards allows the risk for the operator or the combination of the probability of a hazard and the possible injury to be determined.

The methodology for risk analysis and evaluation and the procedure for the elimination/reduction of risks is defined by standard EN ISO 12100. This standard introduces a cyclic analysis model: starting with the initial objectives, the risk analysis and the various possibilities for reducing these risks are repeatedly evaluated until the initial objective is met.

The model introduced in this standard specifies that one proceed as follows after performing a risk analysis to reduce or eliminate risks:
1) Elimination of risks at their source through the use of intrinsically safe design principles and the structural set-up of the systems;
2) Risk reduction through safeguarding and monitoring systems;
3) Identification of residual risks though signalling and by informing the operating personnel.

Since every machine has hazards and because it is not possible to eliminate all possible risks, the objective is to reduce the residual risks to an acceptable level.

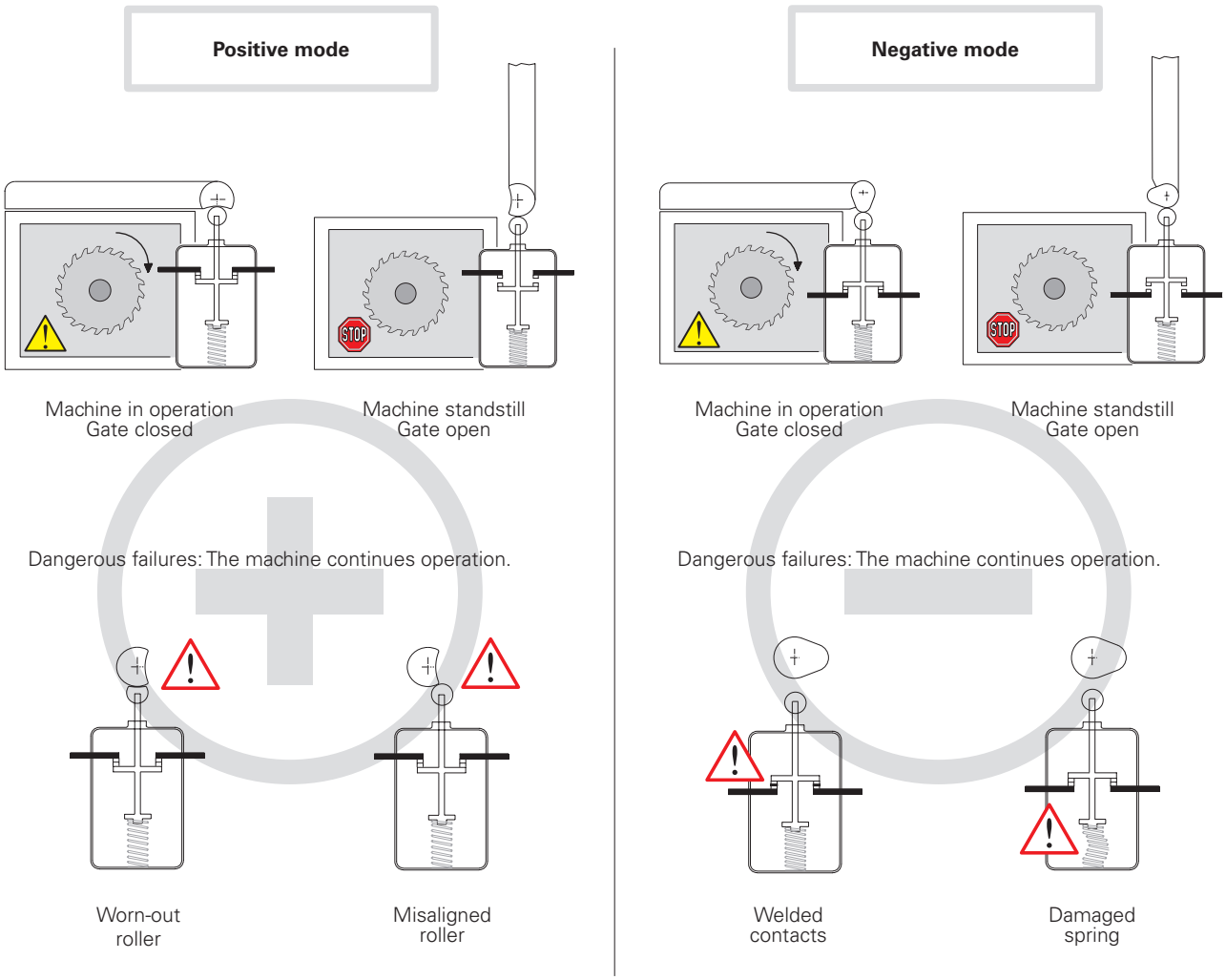
If a risk is reduced by means of a monitoring system, standard EN ISO 13849-1, which provides an evaluation model for the quality of this system, comes into play. If a given level is specified for a risk, it is possible to use a safety function of equal or higher level.



Note: This diagram was created by combining figures 1 and 3 of standard EN 13849-1. The texts in the diagram are not identical to those in the standard.

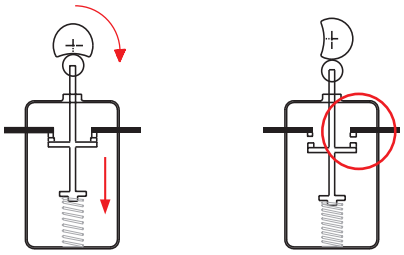
4 - Positive opening, redundancy, diversification and self-monitoring

Positive mode and negative mode.
According to the standard EN ISO 12100, if a moving mechanical component inevitably moves another component along with it, either by direct contact or via rigid elements, these components are said to be connected in the **positive** mode. Instead, if the movement of a mechanical component simply allows another element to move freely, without using direct force (for example by gravity force, spring effect, etc.), that connection is said to be connected in the **negative** mode.



With positive mode, preventive maintenance can be performed, thereby avoiding the dangerous failures described above. With negative mode, on the other hand, failures can occur within the switch and are therefore difficult to detect.
In the event of an internal failure (welded contacts or a damaged spring), the contacts will still open in positive mode in spite of the damage and the machine will be stopped.

Use of switches in safety applications
If only one switch is used in a safety application, the switch must be actuated in positive mode. In order to be used for safety applications, the opening contact (normally closed) must be with "**positive opening**". All switches with the symbol ⊖ are provided with NC contacts with positive opening.



No flexible connection between the moving contacts and the actuator on which the actuating force is exerted.

In case of two or more switches, they should operate in opposite modes, for example:
- The first with an NC contact (normally closed contact), actuated by the guard in positive mode.
- The other with an NO contact (normally open contact), actuated by the guard in negative mode.
This is a common practice, though it does not exclude the possible use of two switches that are actuated in positive mode (see diversification).

Diversification
In redundant systems, safety is increased through **diversification**. This can be obtained by using two switches with different design and/or technology; failures with the same cause can thereby be prevented. Examples for diversification include: the use of one switch with positive actuation and one switch without positive actuation, the use of one switch with mechanical actuation and one switch without mechanical actuation (e.g., electronic sensor) or the use of two switches with mechanical, positive actuation but with different types of actuation (e.g., an FR 693-M2 key switch and a switch with FR 1896-M2 hinge pin).

Redundancy
Redundancy implies the use of more than one device or system to make sure that, in case of a failure in one device, there is another one available to perform the required safety functions. If the first failure is not detected, an additional failure may lead to the loss of the safety function.

Self-monitoring
Self-monitoring consists in an automatic control performed to check the functioning of all devices involved in the machine working-cycle. This way the next working cycle can be either accepted or rejected.

Redundancy and self-monitoring
Combining **redundancy** and **self-monitoring** in the same system makes sure that a first failure in the safety circuit does not lead to the loss of safety functions. This first failure will be detected at the next re-start or, in any case, before a second failure which may lead to the loss of the safety function.

5- Design and selection of interlocking devices associated with guards (standard EN ISO 14119)

In September 2024, the third edition of standard ISO 14119 "Interlocking devices associated with guards – Principles for design and selection" was published. This new edition introduces several interesting developments, particularly regarding the classification of devices and non-detachable fixing methods.

NEW ISO 14119:2024

The standard is intended for manufacturers of interlocking devices as well as machine manufacturers (and integrators) and describes the requirements on the devices and their correct installation.
The new standard provides clarification to a number of questions that are not always clear cut and considers the latest technologies used in the design of interlocking devices, defines a number of parameters (actuator type and coding level) and describes the procedure for correct installation with the goal of minimizing the defeat possibilities of the interlocking devices.
The standard also considers other aspects related to interlocking devices (e.g. guard locking principles, electromagnetic guard locking, auxiliary release, escape and emergency release, etc.) which are not described here.

Coding level of the actuators

The standard includes the definition of a coded actuator and the classification of the coding levels:

- **coded actuator** – actuator which was specially designed for use with a specific interlocking device;
- **Actuator with low coding level** – coded actuator for which 1 to 9 variations in code are available (e.g. the SR magnetic switch series or the safety switches with separate actuator and mechanical detection FS, FG, FR, FD…);
- **actuator with medium coding level** – coded actuator for which 10 to 1000 variations in code are available;
- **Actuator with high coding level** – coded actuator for which more than 1000 variations are available. (e.g. the ST series sensors with RFID technology or the interlocking devices of the NG, NS and NX series with RFID technology and guard locking).

Types of interlocking devices

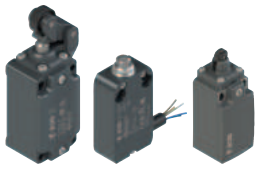
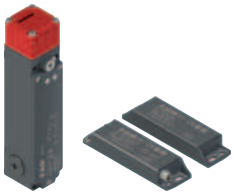
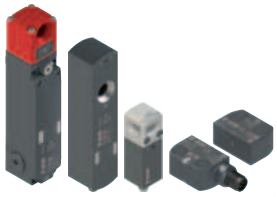
The third edition of standard ISO 14119 introduces a new type of interlocking device, type 5 for trapped-key devices, in addition to those already included in the second edition:

- **Type 1 interlocking device** – interlocking device that is mechanically actuated by an uncoded actuator (e.g. HP series hinged interlocking devices).
- **Type 2 interlocking device** – interlocking device that is mechanically actuated by a coded actuator (e.g. safety switches with separate actuator of the FR, FS, FG, … series).
- **Type 3 interlocking device** – interlocking device that is contactlessly actuated by an uncoded actuator.
- **Type 4 interlocking device** – interlocking device that is contactlessly actuated by a coded actuator(e.g. ST series safety sensors with RFID technology and NG, NS and NX series safety switches with RFID technology).
- **Type 5 interlocking device** – Trapped-key interlocking device, which performs its function by locking or releasing one or more keys in a determined trapped-key interlocking system.

Type	Actuation principle	Actuator	Guard monitoring	Actuator examples		
				Actuation principle	Actuator	Annex
Type 1	Mechanical	Uncoded	Direct	Physical contact/force	Rotary cam	A.1
					Linear cam	A.2, A.4
					Hinge	A.3
Type 2	Mechanical	Coded	Direct	Physical contact/force	Key-actuated	B.1
Type 3	Non-contact	Uncoded	Direct	Magnetic	Magnet, solenoid	C.1
				Inductive	Ferrous metal	
				Capacitive	Any suitable object	
				Ultrasonic	Any suitable object	
				Optic	Any suitable object	
Type 4	Non-contact	Coded	Direct	Magnetic	Coded magnet	D.1
				RFID	Coded RFID tag	D.2
				Optic	Optically coded tag	-
Type 5	Mechanical (trapped key)	Coded	Indirect or direct		Profiled	K

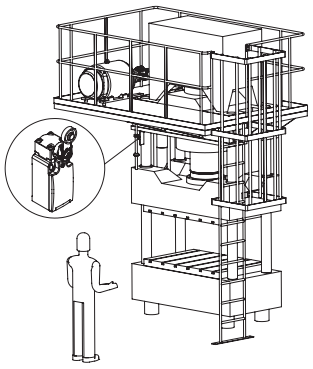
From ISO 14119:2024 - Table 2

Requirements for the design and the installation of interlocking devices according to ISO 14119:2024 to reduce defeating of guards.

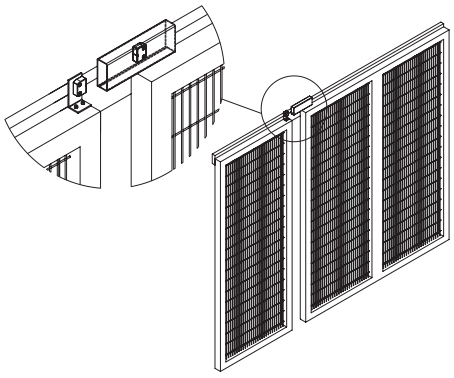
Principles and measures against defeating	Refe-rence	Type 1 devices		Type 2 and type 4 devices	
		Cam safety switches rotary or linear cam	Safety hinge switches	Actuators with low and medium coding level	Actuators with high coding level
					
Additional interlo-cking device and plausibility check	8.3 d) 2)	R		R	
Installation out of reach (1)	8.3 a) 1)	X		X	
Barriers or shielding (2)	8.3 a) 2)				
Installation in hidden position (3)	8.3 a) 3)				
Testing by means of control circuit (4)	8.3 d) 1)				
Non-detachable fixing of the actuator	8.3 c)			M	M
Non-detachable fixing of the device	8.3 c)			R	R
Non-detachable fixing of device and actuator	8.3 c)	X	M		

From ISO 14119:2024 - Table 5
Legend: X = mandatory to apply at least one of the measures listed in the "Principles and measures" column; M = mandatory measure; R = recommended measure.

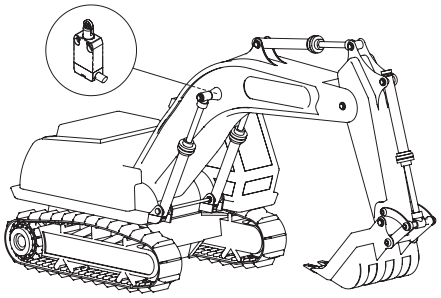
It is clear that the use of devices with RFID technology, high coding level and hinged switches is the easiest way to meet the requirements of ISO 14119, as it is only necessary to fulfil a few requirements in order to prevent defeating of guards.
Devices with low or medium coding level require additional measures to ensure a tamperproof application.



(1) - Installation out of reach



(2) - Barriers or shielding



(3) - Installation in hidden position

(4) - Status monitoring or periodic testing can, for example, be performed on a machine with a simple operating cycle so as to verify that the guards are actually open at the end of or during specific operating phases (e.g. to remove the processed material or to perform quality controls). If status monitoring does not detect opening of the guard, an alarm is generated and the machine is stopped.

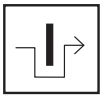
Non-detachable fixing

Non-detachable fixing is one of the solutions indicated by the standard to prevent disassembly or repositioning of the elements composing an interlocking device. The standard also provides some examples of non-detachable fixing. In particular, the third edition formally introduces **the possibility of using caps on the openings of bolts and screws that can only be removed by breaking them.** The examples given in the standard are:

- welding;
- glueing of the thread (strong enough to require either heat or a chemical agent for removal);
- one-way screws;
- riveting;
- grinding of slots on the heads of screws to prevent their removal;
- filling the openings of bolts and screws (with plastic, resin, **covers or caps that can only be removed by breaking them** or a metal sphere).

Guard locking devices and holding force

The manufacturer of the interlocking device with guard locking must ensure that the device can withstand at least the measured holding force F_{ZH} while the interlock is engaged. This holding force must not exceed the maximum holding force divided by a safety coefficient equal to 1.3.
Example: A device with maximum holding force of F_{ZH} =2000 N must pass a test with a maximum holding force equal to F_{TEST} =2600 N.
An interlocking device with guard locking can both monitor the position of the guard (open/closed) as well as lock the guard (locked/unlocked). Each of the two functions may require a different PL safety level (acc. to EN ISO 13849-1). The guard locking function generally requires a lower PL than the position monitoring function. (See paragraph 9.3, note 2 of ISO 14119:2024).
To identify whether an interlocking device also performs status monitoring, the standard specifies that the product label includes the symbol shown to the side here.



6 - Current status of the standards. Reason for changes, new standards and some overlapping

The "traditional" standards for functional safety, such as EN 954-1, played a large part in formalising some of the basic principles for the analysis of safety circuits on the basis of deterministic principles. On the other hand, they make no mention of the topic of programmable electronic control systems and are not generally in line with the current state of technology. To take programmable electronic control systems into account in the analysis of safety circuits, the approach taken by current standards is fundamentally probabilistic and introduces new statistical variables.

This approach is based on IEC 61508, which deals with the safety of complex programmable electronic systems and is very extensive (divided into 8 sections with nearly 500 pages). It is also used in a diverse range of application fields (chemical industry, machine construction, nuclear plants). This standard introduces the SIL concept (Safety Integrity Level), a probabilistic indication of a system's residual risk.

From IEC 61508 comes EN IEC 62061, which covers the functional safety of the complex electronic or programmable control systems in industrial applications. The concepts introduced here permit general use for any safety-related electrical, electronic and programmable electronic control systems (systems with non-electrical technologies are not covered).

EN ISO 13849-1, developed by CEN under the aegis of ISO, is also based on this probabilistic approach. This standard, however, attempts to structure the transition to the concepts in a less problematic way for the manufacturer, who is accustomed to the concepts of EN 954-1. The standard covers electromechanical, hydraulic, "non-complex" electronic systems and some programmable electronic systems with predefined structures. EN ISO 13849-1 is a type B1 standard and introduces the PL concept (Performance Level); as with SIL, the concept provides a probabilistic indication of a machine's residual risk. This standard points out a correlation between SIL and PL; concepts borrowed by EN 61508 – such as DC and CCF – are used and a connection to the safety categories of EN 954-1 is established.

In the area of functional safety for the safety of control circuits, there are thus two standards presently in force:
EN ISO 13849-1. Standard type B1, which uses the PL concept.
EN IEC 62061. Standard type B1, which uses the SIL concept.

Important note
EN 13849-1 is a type B1 standard; if a type C standard is already applied for a machine, the type C standard is to be used. Some type C standards not yet updated are based on the concepts of EN 954-1. For manufacturers of machines that are covered by a type C standard, the introduction time of the new standards depends on how quickly the various technical committees update the C standards.

There is clear overlapping of the two standards EN IEC 62061 and EN ISO 13849-1 concerning their application field and many aspects are similar; there is also a link between the two symbol names (SIL and PL), which indicate the result of the analyses according to the two standards.

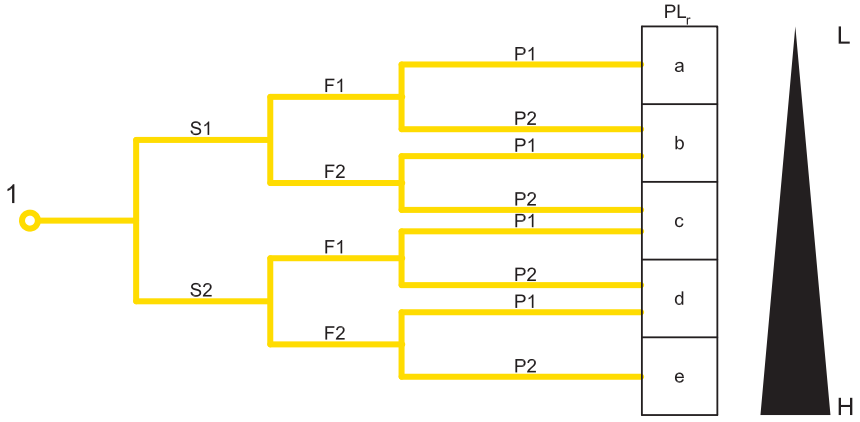
PL EN ISO 13849-1	**a**	**b**	**c**	**d**	**e**
SIL EN IEC 62061 - IEC 61508	**-**	**1**	**1**	**2**	**3**
PFH_D	10^{-5} to 10^{-4}	$3x10^{-6}$ to 10^{-5}	10^{-6} to $3x10^{-6}$	10^{-7} to 10^{-6}	10^{-8} to 10^{-7}
A hazardous failure every n years	from ~1 to ~10	from ~10 to ~40	from ~40 to ~100	from ~100 to ~1000	from ~1000 to ~10000

The choice of the standard to be applied is left to the manufacturer according to the technology that is used. We believe that standard EN ISO 13849-1 is easier to use thanks to its mediatory approach and the re-utilisation of the concepts already introduced on the market.

7- Standard EN ISO 13849-1 and the new parameters: PL, $MTTF_D$, DC, CCF

Standard EN ISO 13849-1 offers the manufacturer an iterative method for assessing whether the hazards posed by a machine can be reduced to an acceptable residual level through the use of appropriate safety functions. The applied method specifies a hypothesis-analysis-validation cycle for each risk. Once completed, it must be possible to demonstrate that every selected safety function is appropriate for the respective risk.
The first step involves the determination of the required performance level, which is required of each safety function. Like EN 954-1, EN ISO 13849-1 also uses a risk graph for the risk analysis of a machine function (figure A.1). Instead of a safety category, however, this graph is used to determine – as a function of the risk – a Required Performance Level or PL_r for the safety function which protects the respective part of the machine.
Starting with point 1 of the graph, the machine manufacturer answers questions S, F and P and can then determine the PL_r for the safety function being examined. He must then develop a system with a performance level PL that is equal to or greater than that which is required to protect the operating personnel.

Risk graph for determining the required PL_r for the safety function (excerpt from EN ISO 13849-1, figure A.1)



Legend

1 Starting point for the evaluation of the safety function's contribution to risk reduction
L Low contribution to risk reduction
H High contribution to risk reduction
PL_r Required performance level

* F1 should be selected if the total duration of the exposure to the hazard does not exceed 1/20 of the total work time and the frequency of exposure to the hazard does not exceed once every 15 minutes
****** If there are no other reasons, F2 should be selected if the frequency of exposure to the hazard is greater than once every 15 minutes.

Risk parameters

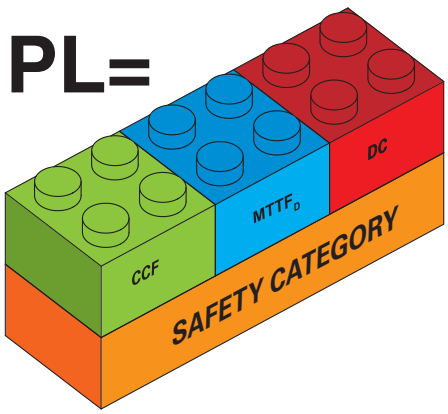
S Severity of injury
S1 Slight (normally reversible injury)
S2 Serious (normally irreversible injury or death)
F Frequency and/or exposure to hazard
***F1** Seldom-to-less-often and/or exposure time is short
****F2** Frequent-to-continuous and/or exposure time is long
P Possibility of avoiding hazard or limiting harm
P1 Possible under specific conditions
P2 Scarcely possible

Note: For a machine manufacturer, it may be of interest forego repeating the risk analysis of the machine and to instead to try and reuse the data already derived from the EN 954-1 risk analysis.
This is not generally possible, since the risk graph changed with the new standard (see previous figure) and, as a result, the required performance level of the safety function may have changed with identical risks. The German Institute for Occupational Safety and Health (BGIA), in its report 2008/2 on EN ISO 13849-1, recommends the following: assuming the "worst case", implementation can occur according to the table to the right. For further information, refer to the mentioned report.

Category required by EN 954-1		Required performance level (PLr) and category acc. to EN ISO 13849-1
B	→	b
1	→	c
2	→	d, Category 2
3	→	d, Category 3
4	→	e, Category 4

There are five performance levels, from PL a to PL e, with increasing risk; each represents a numerical range for the average probability of a dangerous failure per hour. For example, PL d specifies that the average probability of dangerous failures per hour is between $1x10^{-6}$ and $1x10^{-7}$, i.e., about 1 dangerous failure every 100-1000 years.

PL	Average probability of dangerous failures per hour PFHd (1/h)
a	$\geq 10^{-5}$ and $< 10^{-4}$
b	$\geq 3 \times 10^{-6}$ and $<10^{-5}$
c	$\geq 10^{-6}$ and $< 3 \times 10^{-6}$
d	$\geq 10^{-7}$ and $< 10^{-6}$
e	$\geq 10^{-8}$ and $<10^{-7}$

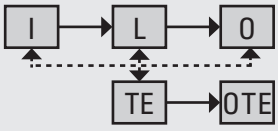
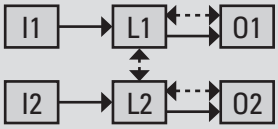
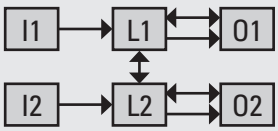


Several parameters are needed to determine the PL of a control system:
1. The safety category of the system, which is dependent on the architecture (structure) of the control system and its behaviour in the event of damage
2. $MTTF_D$ of the components
3. DC or Diagnostic Coverage of the system
4. CCF or Common Cause Failures

Safety category.
Most control circuits normally used can be represented with the following logic components:
- Input or signal input
- Logic or signal processing logic
- Output or output of the monitoring signal

These are connected to one another differently depending on the structure of the control circuit.

EN ISO 13849-1 allows for five different basic circuit structures, referred to as the designated architectures of the system. As shown in the following table, the architectures – combined with the requirements on the system behaviour in the event of failure and the minimum values of $MTTF_D$, DC and CCF – give the safety category of the system control. Thus, the safety categories of EN ISO 13849-1 are not the equivalent, but rather extend the concept of the safety category introduced by the previous standard EN 954-1.

Category	Summary of the requirements	System behaviour	Safety principles	$MTTF_D$ of each channel	DC_{avg}	CCF
B	Safety-related parts of monitoring systems and/or their protective equipment, as well as their accessories, must be designed, constructed, selected, assembled and combined in accordance with the relevant standards so that they can withstand the expected influences. Fundamental safety principles must be used. Architecture: 	The occurrence of a fault can lead to the loss of the safety function.	Mainly determined by the selection of components	Low to medium	None	Not relevant
1	In addition to the requirements of Category B, proven components and safety principles must be used. Architecture: 	The occurrence of a fault can lead to the loss of the safety function; the probability of fault occurrence is, however, lower than for Category B.	Mainly determined by the selection of components	High	None	Not relevant
2	Requirements of Category B and proven safety principles must be used. The safety function must be checked at appropriate intervals by the control system. Architecture: 	The occurrence of a fault between two checks can lead to the loss of the safety function. The loss of the safety function is detected through the check.	Determined mainly by the structure	Low to high	Low to medium	See Annex F
3	Requirements of Category B and proven safety principles must be used. Important safety-related parts must be designed so that: - A single fault in any of these parts does not lead to the loss of the safety function. - Where reasonably practicable, the single fault is detected. Architecture: 	If a single fault occurs, the safety function is always performed. Some, but not all faults are detected. Accumulation of undetected faults can lead to the loss of the safety function.	Determined mainly by the structure	Low to high	Low to medium	See Annex F
4	Requirements of Category B and proven safety principles must be used. Important safety-related parts must be designed, so that: - a single fault in any of these parts does not lead to the loss of the safety function, and - a single fault during or before the next request for the safety function is detected. If this is not possible, the accumulation of undetected faults must not lead to the loss of the safety function. Architecture: 	If a single fault occurs, the safety function is always performed. The detection of accumulated faults reduces the probability of the loss of the safety function (high DC). The faults are detected in time to prevent the loss of the safety function.	Determined mainly by the structure	High	High (including accumulation of faults)	See Annex F

$MTTF_D$ ("Mean Time To Dangerous Failure").
This parameter is used to determine the functional system quality over the mean lifetime in years before a dangerous failure occurs (other failures are not considered). The calculation of the $MTTF_D$ is based on numerical values supplied by the manufacturers of the individual components of the system. In the absence of this data, the values can be taken from the tables with guide values included in the standard (EN ISO 13849-1 Annex C). The evaluation results in a numerical value, divided into three categories: High, Medium or Low.

Classification	Values
Not acceptable	$MTTF_D$ < 3 years
Low	3 years ≤ $MTTF_D$< 10 years
Medium	10 years ≤ $MTTF_D$< 30 years
High	(30 years ≤ $MTTF_D$ ≤ 100 years

For components that are susceptible to high wear (typical for mechanical and hydraulic devices), the manufacturer supplies the value B_{10D} for the component, i.e., the number of component operations within which 10% of the samples failed dangerously, instead of the $MTTF_D$ of the component.
The B_{10D} value of the component must be converted to $MTTF_D$ by the machine manufacturer using the following formula:

$$MTTF_D = \frac{B_{10_D}}{0{,}1 \cdot n_{op}}$$

Where n_{op}= means number of annual operations for the component.
By assuming the daily operating frequency and the daily operating hours for the machine, n_{op} can be calculated as follows:

$$n_{op} = \frac{d_{op} \cdot h_{op} \cdot 3600s/h}{t_{ciclo}}$$

where
d_{op}= work days per year
h_{op}= operating hours per day
t_{cycle}= cycle time (s)

For components that are susceptible to wear, note that parameter $MTTF_D$ is dependent not only on the component itself but also on the application. An electromechanical device with low frequency of use, e.g. a remote switch that is only used for emergency stops, has a high $MTTF_D$; if the same device is used for normal processes in the operating cycle, the $MTTF_D$ of the same remote switch could drop dramatically.

All elements of the circuit contribute to the calculation of the $MTTF_D$ depending on their structure. In control systems with single-channel architecture (as is the case in categories B, 1 and 2), the contribution of each components is linear and the $MTTF_D$ of the channel is calculated as follows:

$$\frac{1}{MTTF_D} = \sum_{i=1}^{N} \frac{1}{MTTF_{D\,i}}$$

To avoid overly optimistic designs, the maximum value of the $MTTF_D$ of each channel is limited to 100 years (for categories B, 1, 2 and 3) or 2500 years (category 4). Channels with an $MTTF_D$ of less than 3 years are not allowed.

For two-channel systems (categories 3 and 4), the $MTTF_D$ of the circuit is calculated by averaging the $MTTF_D$ of the two channels using the following formula:

$$MTTF_D = \frac{2}{3}\left[MTTF_{DC1} + MTTF_{DC2} - \frac{1}{\frac{1}{MTTF_{DC1}} + \frac{1}{MTTF_{DC2}}}\right]$$

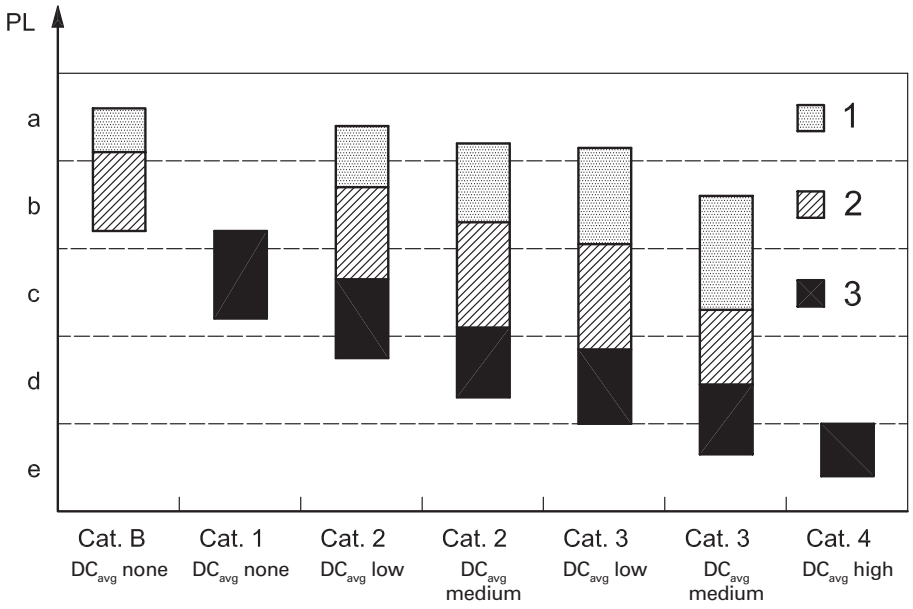
DC ("Diagnostic Coverage").

This parameter provides information on the effectiveness of a system's ability to self-detect any possible failures within the system. Using the percentage of the detectable dangerous failures, one obtains a diagnostic coverage of better or worse quality. The numerical DC parameter is a percentage value which is calculated using values taken from a table (EN ISO 13849-1 Annex E). Depending on the measures for failure detection taken by the manufacturer, example values are provided there. Because multiple measures are normally taken to rectify different anomalies in the same circuit, an average value or a DC_{avg} is calculated and can be assigned four levels:
High $DC_{avg} \geq 99\%$
Medium $90\% \leq DC_{avg} < 99\%$
Low $60\% \leq DC_{avg} < 90\%$
None $DC_{avg} < 60\%$
A diagnostic coverage of none is only permissible for systems of category B or 1.

CCF ("Common Cause Failures")
For the calculation of the PL for systems of category 2, 3 or 4, it is also necessary to evaluate possible common cause failures or CCF, which may compromise the redundancy of the system. The evaluation is performed using a checklist (Annex F of EN ISO 13849-1); on the basis of the measures taken against common cause failures, points from 0 to 100 are assigned. The minimum permissible value for categories 2, 3 and 4 is 65 points.

PL ("Performance Level")
Given these data, the EN ISO 13849-1 standard provides the PL of the system through a correlation table (Annex K, EN ISO 13849-1) or, alternatively, using a simplified graphic (section 4.5 of EN ISO 13849-1), through the following figure:

Relationships between the categories, DC_{avg}, $MTTF_D$ of each channel and PL (acc. to EN ISO 13849-1, figure 5)



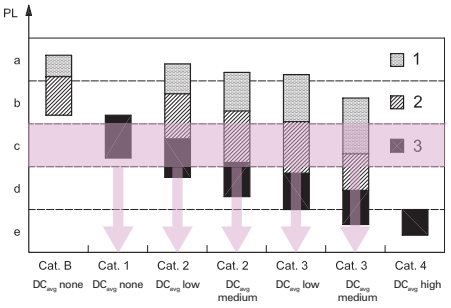
1 = $MTTFD_{of\ each\ channel}$ = Low
(3 years ≤ $MTTF_D$ < 10 years)

2 = $MTTF_D$ of each channel = Medium
(10 years ≤ $MTTF_D$ < 30 years)

3 = $MTTF_D$ of each channel = High
(30 years ≤ $MTTF_D$ ≤ 100 years)

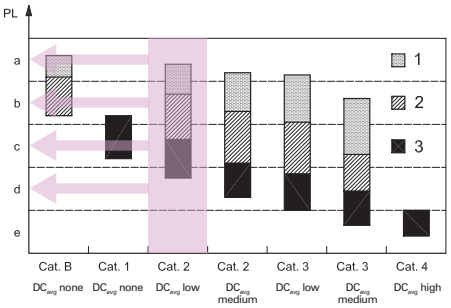
This figure is very useful, as it can be read from multiple points of view. For a given PL_r, it shows all possible solutions with which this PL can be achieved, i.e., the possible circuit structures that provide the same PL.

Considering the figure more closely, it is seen that the following possibilities exist for a system with PL equal to "c":
1. Category 3 system with less reliable components ($MTTF_D$=low) and medium DC.
2. Category 3 system with reliable components ($MTTF_D$=medium) and low DC.
3. Category 2 system with reliable components ($MTTF_D$=medium) and medium DC.
4. Category 2 system with reliable components ($MTTF_D$=medium) and low DC.
5. Category 1 system with very reliable components ($MTTF_D$=high).



Considering a given circuit structure, in this figure one can also identify the maximum PL that can be reached depending on the average diagnostic coverage and the $MTTF_D$ of the components.
Thus, the manufacturer can exclude a number of circuit structures in advance, as they do not meet the required PL_r.

However, the figure is not usually used to determine the PL of the system since the graphic areas overlap the boundaries of the different PL levels in many cases. Instead, the table in Annex K of standard EN ISO 13849-1 is used to precisely determine the PL of the circuit.



Notes

Table of safety parameters

The B_{10D} data in the table refers to the mechanical life of the device contacts under normal ambient conditions.
The value of B_{10D} for NC and NO contacts refers to a maximum electrical load of 10% of the current value specified in the utilisation category. Mission time (for all articles listed below): 20 years.

Electromechanical control devices

Series	Article description	B_{10D} (NO)	B_{10D} (NC)	B_{10}/B_{10D}
F• ••••	Position switches	1,000,000	40,000,000	50%
F• ••93 F• ••92	Safety switches with separate actuator	1,000,000	2,000,000	50%
F• ••99 F• ••R2	Safety switches with separate actuator with lock	1,000,000	1,000,000	50%
FG, FY	Safety switches with separate actuator with lock	1,000,000	5,000,000	20%
FS	Safety switches with separate actuator with lock	1,000,000	4,000,000	20%
F• ••96 F• ••95	Safety switches with hinge pin	1,000,000	5,000,000	20%
F• ••C•	Switches with slotted hole lever for hinged guards	1,000,000	2,000,000	50%
F• ••••	Rope switches for emergency stop	100,000	200,000	50%
HP - HX B•22-•••	Safety hinges	1,000,000	5,000,000	20%
SR	Magnetic safety sensors (with compatible Pizzato Elettrica safety modules)	20,000,000	20,000,000	50%
SR	Magnetic safety sensors (used at max. load: DC12 24 V 250 mA)	400,000	400,000	100%
PX, PA	Foot switches	1,000,000	20,000,000	50%
MK	Micro position switches	1,000,000	20,000,000	50%
NA B•• - NA G•• - NA H•• - NA L•• NB B•• - NB G•• - NB H•• - NB L•• NF B•• - NF G•• - NF H•• - NF L••	Modular pre-wired position switches	1,000,000	40,000,000	50%
NA C•• - NB C•• - NF C••	Modular pre-wired position switches	1,000,000	10,000,000	50%
E2 C•••••••	Contact blocks	1,000,000	40,000,000	50%

Series	Article description	B_{10D}	B_{10}/B_{10D}
E2 •PU1••••••, E2 •PL1••••••	Single buttons, maintained	2,000,000	50%
E2 •PU2••••••, E2 •PL2••••••	Single buttons, spring-return	30,000,000	50%
E2 •PD••••••, E2 •PT••••••	Double and triple buttons	2,000,000	50%
E2 •PQ••••••	Quadruple buttons	2,000,000	50%
E2 •PE••••••	Emergency stop buttons	600,000	50%
VN NG-AC2605•	Emergency stop buttons integrated into NG, NS, BN series devices	100,000	50%
E2 •SE••••••, E2 •SL••••••	Selector switches with and without illumination	2,000,000	50%
E2 •SC••••••	Key selector switches	600,000	50%
E2 •MA••••••	Joysticks	2,000,000	50%

ATEX series	Article description	B_{10D} (NO)	B_{10D} (NC)	B_{10}/B_{10D}
F• ••••-EX•	Position switches	500,000	20,000,000	50%
F• ••93-EX•	Safety switches with separate actuator	500,000	1,000,000	50%
F• ••99-EX• F• ••R2-EX•	Safety switches with separate actuator with lock	500,000	500,000	50%
F• ••96-EX• F• ••95-EX•	Safety switches with hinge pin	500,000	2,500,000	20%
F• ••C•-EX•	Switches with slotted hole lever for hinged guards	500,000	1,000,000	50%
F• ••••-EX•	Rope switches for emergency stop	500,000	1,000,000	50%

Electronic devices

Code/series	Article description	$MTTF_D$	DC	PFH_D	SIL	PL	Cat
HX BEE1-•••	Safety hinges with electronic unit	2413	High	1.24E-09	3	e	4
ST D••••••	Safety sensors with RFID technology	4077	High	1.20E-11	3	e	4
ST G••••••, ST H••••••	Safety sensors with RFID technology	1551	High	1.19E-09	3	e	4
NG	RFID safety switches with lock						
	Monitoring function: actuator locked - Mode 1	2968	High	1.15E-09	3	e	4
	Monitoring function: actuator present - Mode 2	3946	High	1.15E-09	3	e	4
	Monitoring function: actuator locked - Mode 3	2957	High	1.48E-09	2	d	2
	Monitoring function: actuator present - Mode 3	3927	High	1.48E-09	2	d	2
	Dual-channel control for locking function of the actuator	4011	High	1.51E-10	3	e	4
	Single-channel control for locking function of the actuator	4011	High	1.51E-10	2	d	2
NS	RFID safety switches with lock						
	Monitoring function: actuator locked - Mode 1	2657	High	1.23E-09	3	e	4
	Monitoring function: actuator present - Mode 2	1840	High	1.22E-09	3	e	4
	Monitoring function: actuator locked - Mode 3	2627	High	1.50E-09	2	d	2
	Monitoring function: actuator present - Mode 3	3987	High	1.49E-09	2	d	2
	Dual-channel control for locking function of the actuator	2254	High	2.04E-10	3	e	4
	Single-channel control for locking function of the actuator	2254	High	2.04E-10	2	d	2
NX	RFID safety switches with lock						
	Monitoring function: actuator locked - Mode 1	1688	High	3,07E-10	3	e	4
	Monitoring function: actuator present - Mode 2	1694	High	3,07E-10	3	e	4
	Dual-channel control for locking function of the actuator	1639	High	2,82E-10	3	e	4
	Single-channel control for locking function of the actuator	1639	High	2,82E-10	2	d	2

Electronic devices

Code/series	Article description	$MTTF_D$	DC	PFH_D	SIL	PL	Cat
CS AM-01	Safety module for standstill monitoring	218	Medium	8.70E-09	2	d	3
CS AM••							
SF1 (standstill)	Motor standstill monitoring	70	High	1,00E-09	3	e	4
SF2 (speed)	Motor speed monitoring	70	High	1,00E-09	3	e	4
SF3 (rotation)	Motor direction of rotation monitoring	67	High	2,06E-08	2	d	2
SF2 + SF3 (speed & rotation)	Monitoring of motor speed and direction of rotation	67	High	2,06E-08	2	d	2
SF2 + SF3 (dual speed)	Motor speed monitoring (dual range)	67	High	2,06E-08	2	d	2
CS AR-01, CS AR-02	Safety modules for monitoring guards and emergency stops	227	High	1.18E-10	3	e	4
CS AR-04	Safety module for monitoring guards and emergency stops	152	High	1.84E-10	3	e	4
CS AR-05, CS AR-06	Safety modules for monitoring guards, emergency stops and light barriers	152	High	1.84E-10	3	e	4
CS AR-07	Safety module for monitoring guards and emergency stops	111	High	7.56E-10	3	e	4
CS AR-08	Safety module for monitoring guards, emergency stops and light barriers	1547	High	9.73E-11	3	e	4
CS AR-20, CS AR-21	Safety modules for monitoring guards and emergency stops	225	High	4.18E-10	3	e	3
CS AR-22, CS AR-23	Safety modules for monitoring guards and emergency stops	151	High	5.28E-10	3	e	3
CS AR-24, CS AR-25	Safety modules for monitoring guards and emergency stops	113	High	6.62E-10	3	e	3
CS AR-40, CS AR-41	Safety modules for monitoring guards and emergency stops	225	High	4.18E-10	2	d	2
CS AR-46	Safety module for monitoring guards and emergency stops	435	-	3.32E-08	1	c	1
CS AR-51	Safety module for monitoring safety mats and safety bumpers	212	High	3.65E-09	3	e	4
CS AR-90	Safety module for monitoring floor leveling in lifts	382	High	5.03E-10	3	e	4
CS AR-91	Safety module for monitoring floor leveling in lifts	227	High	1.18E-10	3	e	4
CS AR-93	Safety module for monitoring floor leveling in lifts	227	High	1.34E-10	3	e	4
CS AR-94	Safety module for monitoring floor leveling in lifts	227	High	1.13E-10	3	e	4
CS AR-95	Safety module for monitoring floor leveling in lifts	213	High	5.42E-09	3	e	4
CS AT-0•, CS AT-1•	Safety modules with timer for monitoring guards and emergency stops	88	High	1.23E-08	3	e	4
CS AT-3•	Safety module with timer for monitoring guards and emergency stops	135	High	1.95E-09	3	e	4
CS DM-01	Safety module for monitoring two-hand controls	142	High	2.99E-08	3	e	4
CS DM-02	Safety module for monitoring two-hand controls	206	High	2.98E-08	3	e	4
CS DM-20	Safety module for monitoring two-hand controls	42	-	1.32E-06	1	c	1
CS FS-1•	Safety timer module	404	High	5.06E-10	3	e	4
CS FS-2•, CS FS-3•	Safety timer modules	205	High	1.10E-08	2	d	3
CS FS-5•	Safety timer module	379	Medium	1.31E-09	2	d	3
CS ME-01	Contact expansion module	91	High	5.26E-10	①	①	①
CS ME-02	Contact expansion module	114	High	4.17E-10	①	①	①
CS ME-03	Contact expansion module	152	High	3.09E-10	①	①	①
CS ME-20	Contact expansion module	114	High	6.14E-10	①	①	①
CS ME-31	Contact expansion module	110	High	4.07E-09	①	①	①
CS M•201	Multifunction safety modules	135	High	1.44E-09	3	e	4
CS M•202	Multifunction safety modules	614	High	1.32E-09	3	e	4
CS M•203	Multifunction safety modules	103	High	1.61E-09	3	e	4
CS M•204	Multifunction safety modules	134	High	1.52E-09	3	e	4
CS M•205	Multifunction safety modules	373	High	2.19E-09	3	e	4
CS M•206	Multifunction safety modules	3314	High	1.09E-09	3	e	4
CS M•207	Multifunction safety modules	431	High	7.08E-09	3	e	4
CS M•208	Multifunction safety modules	633	High	7.02E-09	3	e	4
CS M•301	Multifunction safety modules	128	High	1.88E-09	3	e	4
CS M•302	Multifunction safety modules	535	High	1.57E-09	3	e	4
CS M•303	Multifunction safety modules	485	High	1.76E-09	3	e	4
CS M•304	Multifunction safety modules	98	High	2.05E-09	3	e	4
CS M•305	Multifunction safety modules	535	High	1.57E-09	3	e	4
CS M•306	Multifunction safety modules	100	High	1.86E-09	3	e	4
CS M•307	Multifunction safety modules	289	High	8.38E-09	3	e	4
CS M•308	Multifunction safety modules	548	High	7.27E-09	3	e	4
CS M•309	Multifunction safety modules	496	High	7.46E-09	3	e	4
CS M•310	Multifunction safety modules	288	High	3.46E-09	3	e	4
CS M•311	Multifunction safety modules	363	High	7.52E-09	3	e	4
CS M•312	Multifunction safety modules	380	High	8,20E-09	3	e	4
CS M•401	Multifunction safety modules	434	High	1.73E-09	3	e	4
CS M•402	Multifunction safety modules	478	High	7.24E-09	3	e	4
CS M•403	Multifunction safety modules	438	High	7.42E-09	3	e	4
CS M•406	Multifunction safety modules	473	High	1.54E-09	3	e	4

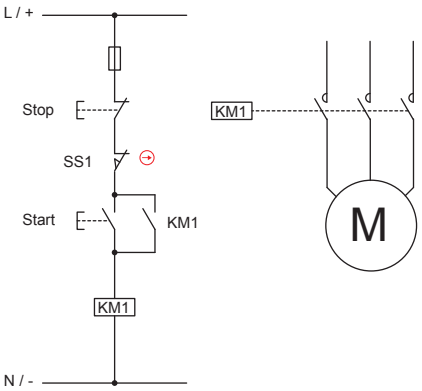
B_{10D}: Number of operations after which 10% of the components have failed dangerously
B_{10}: Number of operations after which 10% of the components have failed
B_{10}/B_{10D}: Ratio of total failures to dangerous failures.
$MTTF_D$: Mean Time To Dangerous Failure expressed in years

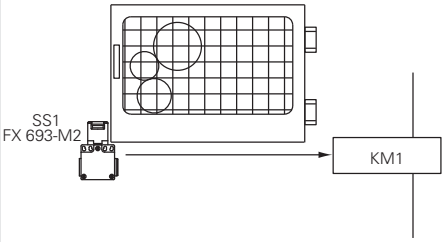
DC: Diagnostic Coverage
PFH_D: Probability of Dangerous Failure per hour
SIL CL: Safety Integrity Level Claim Limit. Maximum achievable SIL according to EN IEC 62061
PL: Performance Level. PL acc. to EN ISO 13849-1

① = Depending on the base module

EXAMPLE 1
Application: Guard monitoring

Reference standard EN ISO 13849-1	
Safety category	**1**
Performance Level	**PL c**





Description of the safety function
The control circuit illustrated above has a guard monitoring function. If the guard is open the engine must not be able to start. The hazard analysis showed that the system has no inertia or rather that the engine, once the power has been switched off, stops at a much faster rate than the opening of the guard. The risk analysis has shown that the required PL_r target is PL c. This is necessary to verify if the intended control circuit with single channel structure is provided with a PL higher or equal to PL_r.
The guard position is detected by the switch with separate actuator SS1, which operates directly on the contactor KM1. The contactor KM1 monitoring the moving parts is usually activated by the Start and Stop buttons. Though, the analysis of the working cycle has shown that the guard is opening at every switching operation too. Therefore, the number of switch operations by the contactor and by the safety switch can be considered equal.
A circuit structure is defined as single-channel without supervision (category B or 1) if there are only an Input component (switch) and an Output (contactor) component.
In case a failure on one of the two devices the safety function is not guaranteed anymore.
No measures for fault detection have been applied.

Device data:
- SS1 (FX 693-M2) is a switch with positive opening (in accordance with EN 60947-5-1, Annex K). The switch is a well-tried component according to EN ISO 13849-2 table D.4. The B_{10D} value of the device supplied by the manufacturer is equal to 2,000,000 switching operations.
- KM1 is a contactor operated at nominal load and is a well-tried component in compliance with EN ISO 13849-2, table D.4. The B_{10D} value of this component is equal to 1,300,000 switching operations. This value results from the tables of the applicable standard (see EN ISO 13849-1, table C.1).

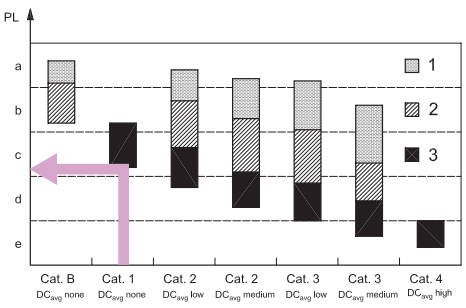
Assumption of the frequency of use
- It is assumed that the equipment is used for a maximum of 365 days per year, for three shifts of 8 hours and 600 s cycle time. For the switch, the number of switching operations per year is equal to maximum N_{op}= (365x24x3,600)/600 = 52,560.
- It is assumed that the start button is operated every 300 seconds. Therefore, the maximum number of switching operations per year is equal to n_{op}/year = 105,120
- The contactor KM1 is actuated both for the normal start-stop of the machine as well as for the restart after a guard opening. n_{op}/year = 52,560+105,120 = 157,680

$MTTF_{d\ calculation}$
The $MTTF_d$ of the SS1 switch is equal to: $MTTF_d = B_{10D} /(0,1 \times n_{op})$ = 2,000,000/(0,1 x 52560) = 381 years
The$MTTF_d$ of the KM1 contactor is equal to: $MTTF_D = B_{10D} /(0.1 \times n_{op})$ = 1,300,000/(0.1 x 157680) = 82 years
Therefore, the $MTTF_d$ of the single-channel circuit is equal to: 1/(1/381+1/82) = 67 years

Diagnostic Coverage DCavg
No measures for fault detection have been applied and there is therefore no diagnostic coverage, a permissible condition for the circuit in question that is in category 1.

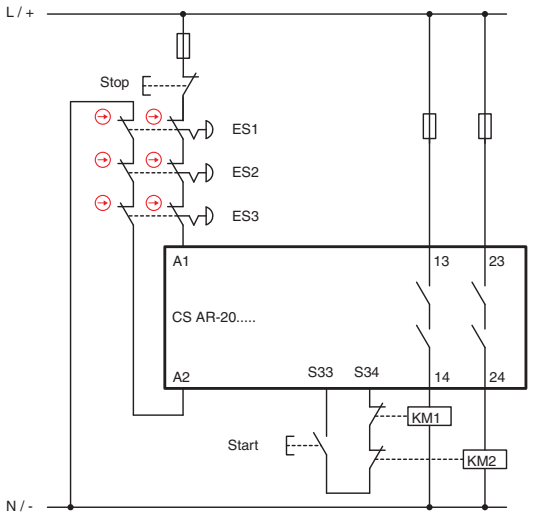
CCF Common Cause Failures
The CCF calculation is not required for category 1 circuits.

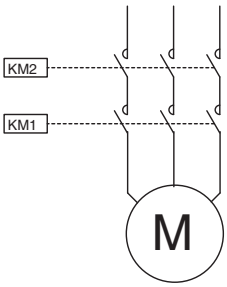
PL determination
Using the graph or the figure no. 5 of the standard, it can be verified that for a Category 1 circuit with $MTTF_D$ = 95 years the resulting PL of the control circuit is PL c. The PL_r target is therefore achieved.

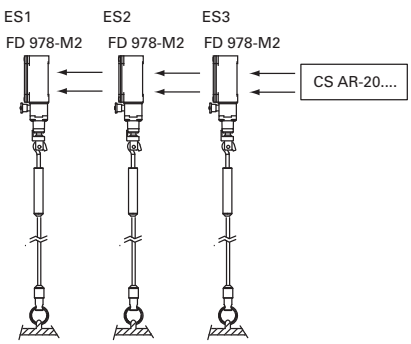


EXAMPLE 2
Application: Emergency stop control

Reference standard EN ISO 13849-1	
Safety category	3
Performance Level	PL e







Description of the safety function
The operation of one of the emergency devices causes the intervention of the safety module and the two contactors KM1 and KM2. The signal of the devices ES1, ES2, ES3 is redundantly read by the CS safety module. The contactors KM1 and KM2 (with forcibly guided contacts) are monitored by the CS via the feedback circuit too.

Device data:
- The devices ES1, ES2, ES3 (FD 978-M2) are rope switches for emergency stop with positive opening. The B_{10D} value is 2,000,000
- KM1 and KM2 are contactors operated at nominal load. The B_{10D} value is 1,300,000 (see EN ISO 13849-1 - Table C.1)
- CS is a safety module (CS AR-20) with $MTTF_D$ = 225 years and DC High
- The circuit structure is two-channel in category 3

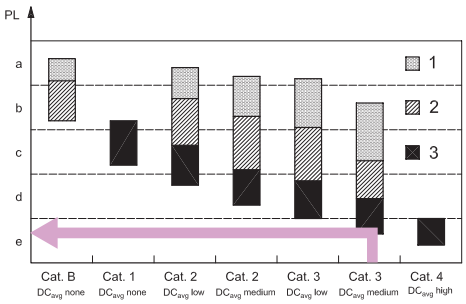
Assumption of the frequency of use
- Twice a month, nop/year = 24
- Start button actuation: 4 times a day
- Assuming 365 working days, the contactors will take action 4 x 365 + 24 = 1484 times / year
- The switches will be operated with the same frequency.
- It is not expected that multiple buttons will be pressed simultaneously.

$MTTF_{d\ calculation}$
- $MTTF_{D\ ES1,ES2,ES3}$ = 833,333 years
- $MTTF_{D\ KM1,KM2}$ = 8760 years
- $MTTF_{D\ CS}$ = 225 years
- $MTTF_{D\ ch1}$ = 219 years. The value must be limited to 100 years. The channels are symmetric, therefore $MTTF_D$ = 100 years (High)

Diagnostic Coverage DC_{avg}
- The contacts of KM1 and KM2 are monitored by the CS module via the feedback circuit. DC = 99% (High)
- The safety module CS AR-20 is provided with a "High" diagnostic coverage.
- Not all failures in the series of emergency devices can be detected. The diagnostic coverage is 90% (Medium)

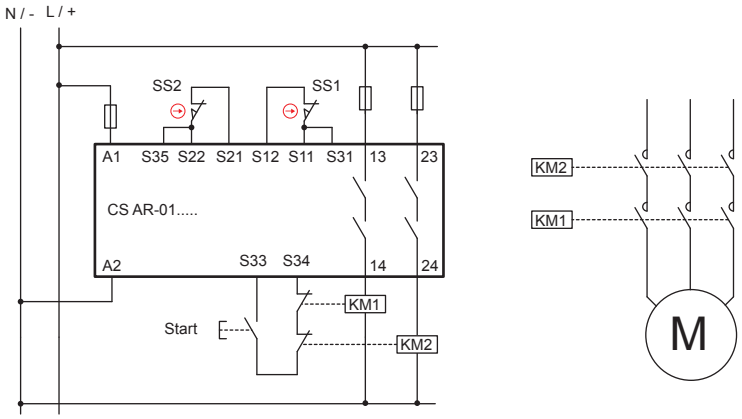
CCF Common Cause Failures
We assume a score > 65 (acc. to EN ISO 13849-1 - Annex F).

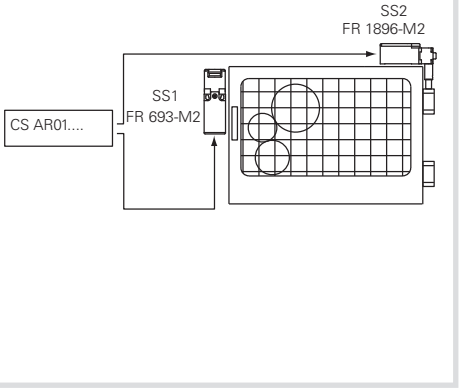
PL determination
A circuit in category 3 with $MTTF_D$ = High and DC_{avg} = High can reach a PL e.



EXAMPLE 3
Application: Guard monitoring

Reference standard EN ISO 13849-1	
Safety category	**4**
Performance Level	**PL e**





Description of the safety function
The guard opening causes the intervention of the switches SS1 and SS2 and, by consequence, of the safety module and the KM1 and KM2 contactors too.
The signal of the devices SS1 and SS2 is redundantly monitored by the CS safety module.
The switches have different operating principles.
The contactors KM1 and KM2 (with forcibly guided contacts) are monitored by the CS via the feedback circuit too.

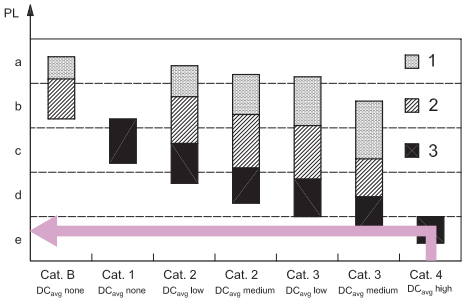
Device data:
- The switch SS1 (FR 693-M2) is a switch with positive opening. The B_{10D} value is 2,000,000
- The switch SS2 (FR 1896-M2) is a hinge switch with positive opening. B_{10D}= 5,000,000
- KM1 and KM2 are contactors operated at nominal load. B_{10D} = 1,300,000 (see EN ISO 13849-1 - Table C.1)
- The CS modules are safety modules (CS AR-01) with $MTTF_d$ = 227 years and DC = High

Assumption of the frequency of use
365 days/year, 16 h/day, 1 action every 4 minutes (240 s). n_{op}/year = 87,600.

$MTTF_{d\ calculation}$
- $MTTF_{D\ SS1}$ = 228 years
- $MTTF_{D\ SS2}$ = 571 years
- $MTTF_{D\ KM1,KM2}$ = 148 years
- $MTTF_{D\ CS}$ = 227 years
- $MTTF_{D\ CH1}$ = 64 years (SS1,CS,KM1)
- $MTTF_{D\ CH2}$ = 77 years (SS2,CS,KM2)
- $MTTF_D$: by calculating the average of the two channels $MTTF_D$ = 70.7 years (High) is achieved

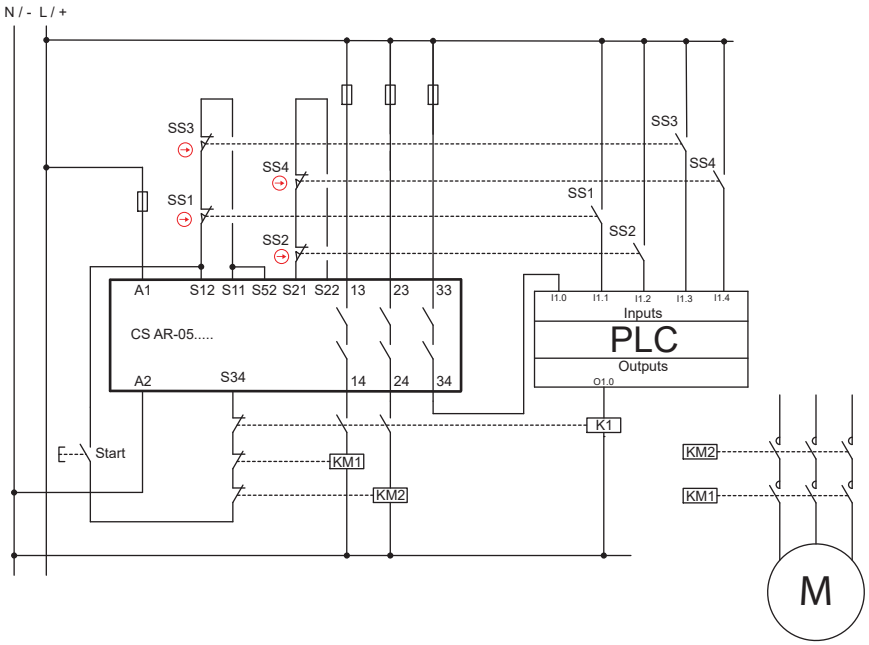
Diagnostic Coverage DC_{avg}
- SS1 and SS2 have DC = 99% since the SS1 and SS2 contacts are monitored by CS and have different operation principles.
- The contacts of KM1 and KM2 are monitored by the CS module via the feedback circuit. DC = 99% (High)
- CS AR-01 is provided with an internal redundant and self-monitoring circuit. DC = High
- DC_{avg}= High

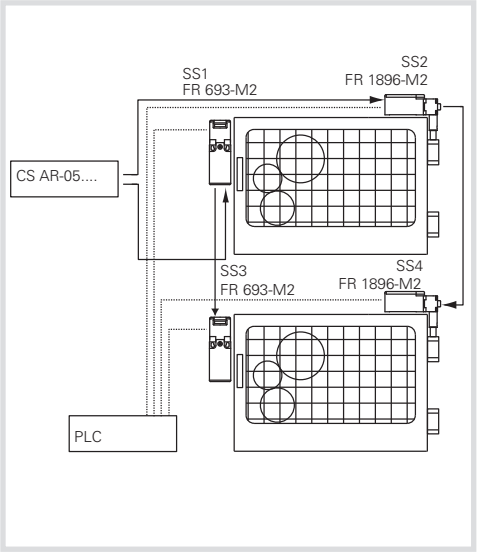
PL determination
A circuit in category 4 with $MTTF_D$ = 72.1 years and DC_{avg} = High corresponds to PL e.



EXAMPLE 4
Application: Guard monitoring

Reference standard EN ISO 13849-1	
Safety category	**4**
Performance Level	**PL e**





Description of the safety function
The opening of a guard triggers switches SS1 and SS2 on the first guard and triggers SS3, SS4 on the second; the switches trigger the safety module and both contactors KM1 and KM2.
The signal of the devices SS1, SS2 and SS3, SS4 is redundantly monitored by the CS safety module. Furthermore, an auxiliary contact of the switch is monitored by the PLC.
The switches have different operating principles.
The contactors KM1 and KM2 (with forcibly guided contacts) are monitored by the CS via the feedback circuit too.

Device data:
- The switches SS1, SS3 (FR 693-M2) are switches with positive opening. The B_{10D} value is 2,000,000
- The switches SS2, SS4 (FR 1896-M2) are hinge switches with positive opening. B_{10D}= 5,000,000
- KM1 and KM2 are contactors operated at nominal load. The B_{10D} value is 1,300,000 (see EN ISO 13849-1 - Table C.1)
- CS is a safety module (CS AR-05) with $MTTF_D$ = 152 years and DC = High

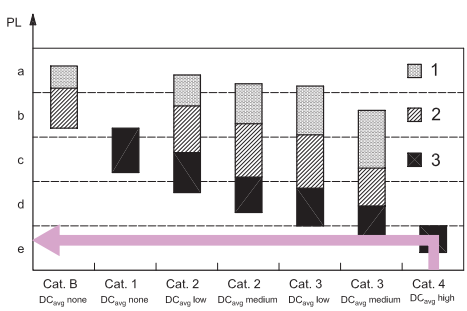
Assumption of the frequency of use
- 4 times per hour for 24 h/day for 365 days/year equal to n_{op}/year = 35,040
- The contactors will operate for twice the number of operations = 70,080

$MTTF_{d\ calculation}$
- $MTTF_{D\ SS1,SS3}$ = 571 years; $MTTF_{D\ SS2,SS4}$ = 1,427 years
- $MTTF_{D\ KM1,KM2}$ = 185 years
- $MTTF_{D\ CS}$ = 152 years
- $MTTF_{D\ Ch1}$ = 73 years (SS1, CS, KM1) / (SS3, CS, KM1)
- $MTTF_{D\ Ch2}$ = 79 years (SS2, CS, KM2) / (SS4, CS, KM2)
- $MTTF_D$: by calculating the average of the two channels $MTTF_D$ = 76 years (High) is achieved

Diagnostic Coverage DC_{avg}
- The contacts of KM1, KM2 are monitored by the CS module via the feedback circuit. DC = 99%
- All auxiliary contacts of the switches are monitored by the PLC. DC = 99%
- The CS AR-05 module has a DC = High
- The diagnostic coverage for both channels is 99% (High)

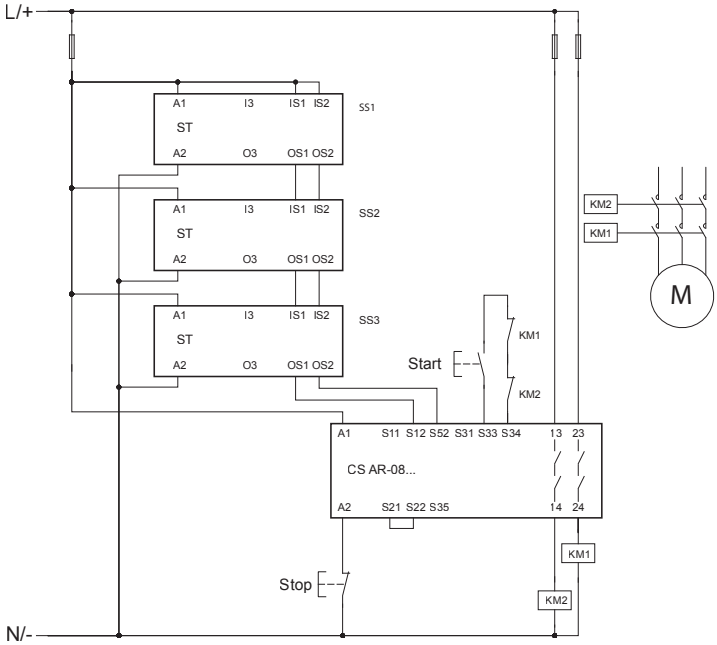
CCF Common Cause Failures
- We assume a score > 65 (acc. to EN ISO 13849-1 - Annex F).

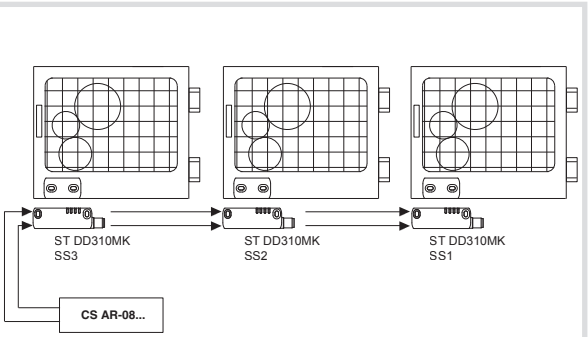
PL determination
- A circuit in category 4 with $MTTF_D$ = 88.6 years (High) and DC_{avg} = High corresponds to PL e.



EXAMPLE 5
Application: Guard monitoring

Reference standard EN ISO 13849-1	
Safety category	**4**
Performance Level	**PL e**

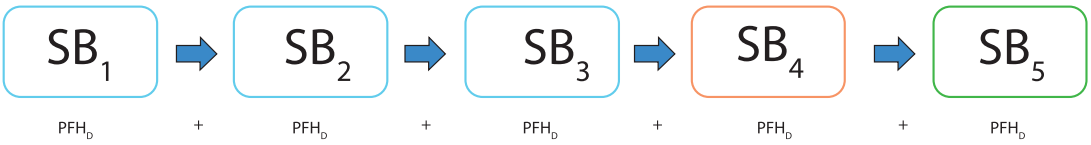




Description of the safety function
The opening of guards triggers the sensors SS1 on the first guard, SS2 on the second and SS3 on the third. The sensors trigger the safety module CS AR-08 and the contactors KM1 and KM2 too. The contactors KM1 and KM2 (with forcibly guided contacts) are monitored by the CS AR-08 via the feedback circuit.

Device data
SS1, SS2, SS3 are ST series coded sensors with RFID technology. PFH_D = 1.20E-11, PL = "e"
CS AR-08 is a safety module. PFH_D = 9.73E-11, PL = "e"
KM1 and KM2 are contactors operated at nominal load. B_{10D} = 1,300,000 (see EN ISO 13849-1 - Table C.1)

Assumption of the frequency of use
Each door is opened every 2 minutes, 16 hours a day, for 365 days a year, equal to n_{op} = 175,200
Definition of the SRP/CS and subsystems
The SRP/CS consists of 5 subsystems (SB):
SB1,2,3 represent the three ST series RFID sensors
SB4 represents the safety module CS AR-08
SB5 represents the two contactors KM1 and KM2 in redundant architecture (cat. 4)



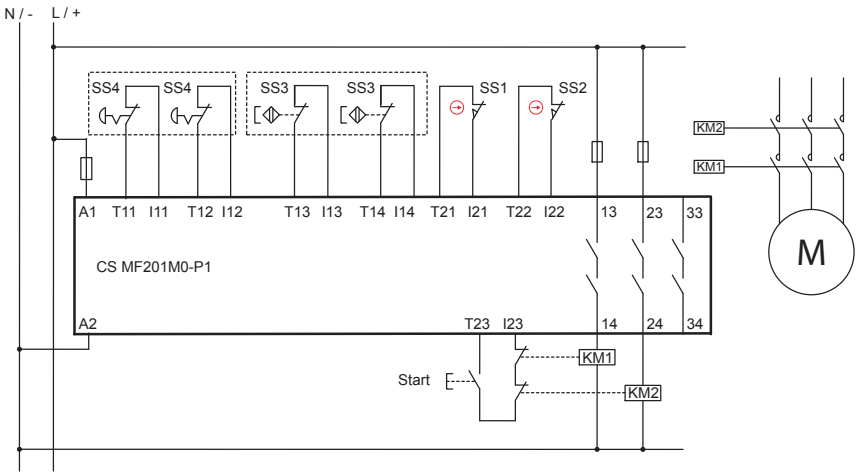
PFH_D calculation for SB5
$MTTF_D$ KM1,KM2 = 74.2 years.
DC = 99%, the contacts of KM1 and KM2 are monitored by the safety module via the feedback circuit.
For the CCF parameter we assume a score higher than 65 (acc. to EN ISO 13849-1 - Annex F).
A category 4 circuit with $MTTF_D$ = 74.2 years (high) and high diagnostic coverage (DC = 99%) corresponds to a failure probability of PFH_D = 3.4E-08 and a PL "e".

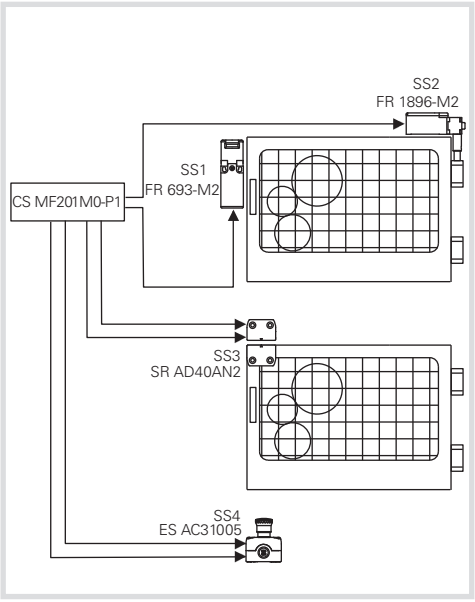
Calculation of the total PFH_D of the SRP/CS
$PFH_{DTOT} = PFH_{DSB1} + PFH_{DSB2} + PFH_{DSB3} + PFH_{DSB4} + PFH_{DSB5}$ = 3.5E-08
It corresponds to PL "e".

Calculation example performed with SISTEMA software, downloadable free of charge at www.pizzato.com

EXAMPLE 6
Application: Guard monitoring

Reference standard EN ISO 13849-1	
Safety category	4
Performance Level	PL e





Description of the safety function
The opening of a guard triggers switches SS1 and SS2 on the first guard and triggers sensor SS3 on the second; the switches trigger the safety module and both contactors KM1 and KM2.
The signals from the SS1, SS2 and SS3 devices are redundantly monitored by the CS MF safety module.
There is also an emergency stop button which has a two-channel connection with the safety module too.
The contactors KM1 and KM2 (with forcibly guided contacts) are monitored by the CS MF via the feedback circuit too.

Device data:
- The switch SS1 (FR 693-M2) is a switch with positive opening. B_{10D} = 2,000,000
- The switch SS3 (FR 1896-M2) is a hinge switch with positive opening. B_{10D}= 5,000,000
- SS3 (SR AD40AN2) is a magnetic safety sensor. B_{10D} = 20,000,000
- SS4 (ES AC31005) is a housing with emergency stop button (E2 1PERZ4531) provided with 2 NC contacts. B_{10D} = 600,000
- KM1 and KM2 are contactors operated at nominal load. B_{10D} = 1,300,000 (see EN ISO 13849-1 - Table C.1)
- CS MF201M0-P1 is a safety module with $MTTF_D$ = 842 years and DC = 99%

Assumption of the frequency of use
- Each door is opened 2 times per hour for 16 h/day for 365 days/year equal to n_{op}/year = 11,680
- It is assumed that the emergency stop button is actuated at a maximum of once a day, n_{op}/year = 365
- The contactors will operate for twice the number of operations = 23,725

$MTTF_{d\ calculation}$

Guard SS1/SS2
- $MTTF_{D\ SS1,SS3}$ = 1,712 years
- $MTTF_{D\ SS2,SS4}$ = 4,281 years
- $MTTF_{D\ KM1,KM2}$ = 548 years
- $MTTF_{D\ CS}$ = 842 years
- $MTTF_{D\ CH1}$ = 278 years (SS1, CS, KM1)
- $MTTF_{D\ CH2}$ = 308 years (SS2, CS, KM2)
- $MTTF_D$ = by calculating the average of the two channels $MTTF_D$ = 293 years is achieved

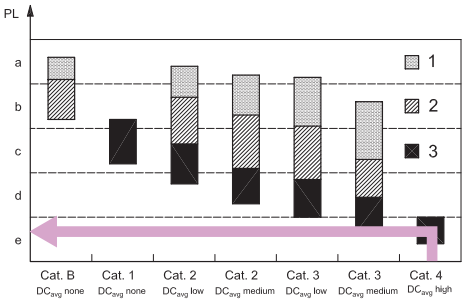
Guard SS3
- $MTTF_{D\ SS3}$ = 17,123 years
- $MTTF_{D\ KM1,KM2}$ = 548 years
- $MTTF_{D\ CS}$ = 842 years
- $MTTF_D$ = 325 years

Emergency stop button SS4
- $MTTF_{D\ SS4}$ = 16,438 years
- $MTTF_{D\ KM1,KM2}$ = 548 years
- $MTTF_{D\ CS}$ = 842 years
- $MTTF_D$ = 325 years

Diagnostic Coverage DC_{avg}
- The contacts of KM1, KM2 are monitored by the CS MF module via the feedback circuit. DC = 99%
- For the devices SS1, SS2 and SS3 it is possible to detect all faults. DC = 99%
- The CS MF201M0-P1 module has a DC = 99%
- We assume a diagnostic coverage of 99% (High)

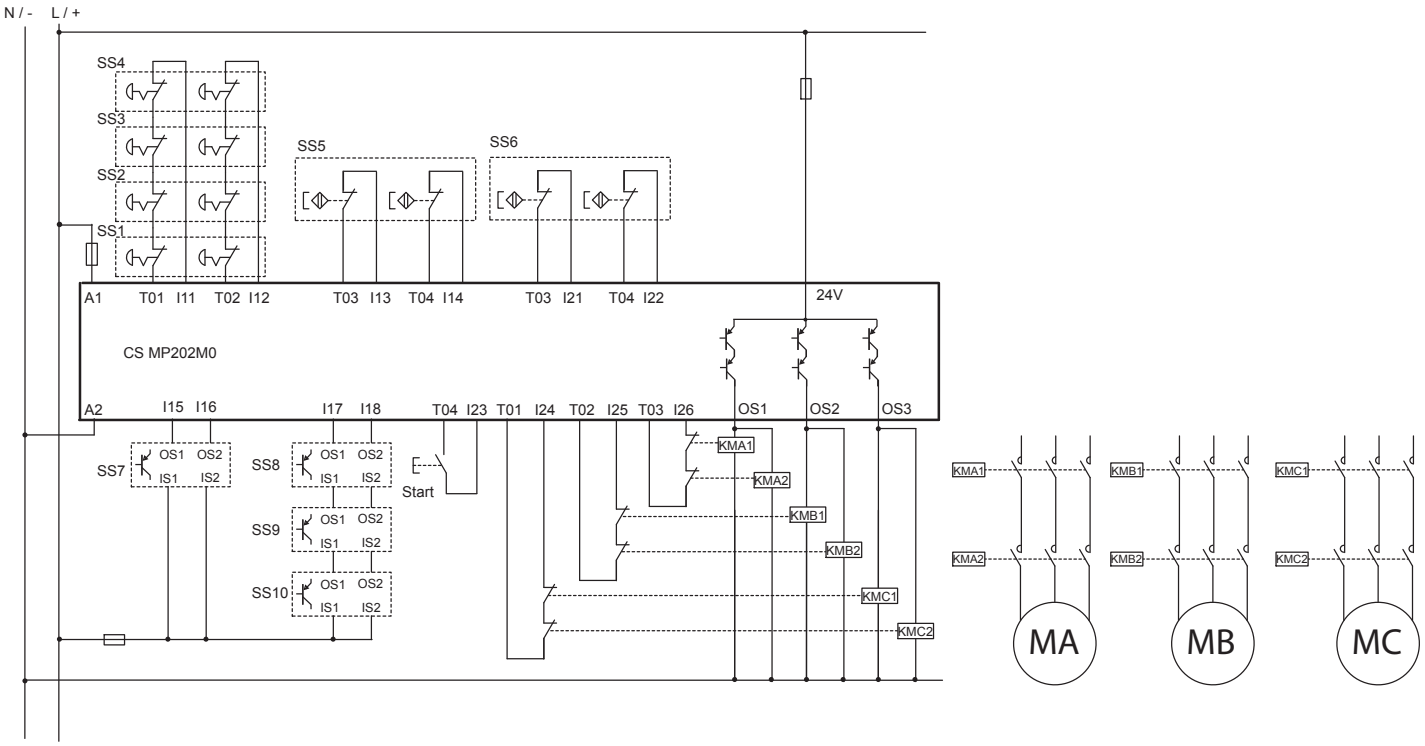
CCF Common Cause Failures
- We assume a score > 65 (acc. to EN ISO 13849-1 - Annex F).

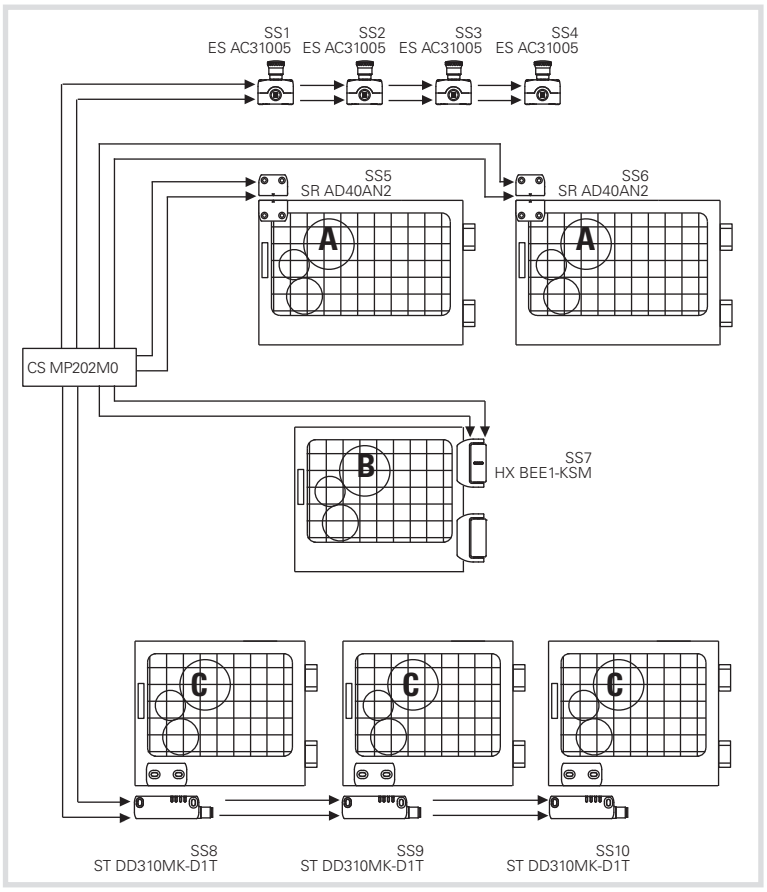
PL determination
- A circuit in category 4 with $MTTF_D \geq 30$ years (High) and DC_{avg} = High corresponds to PL e.
- The safety functions associated to the guards SS1/SS2, SS3 and the emergency stop button present the level PL e.

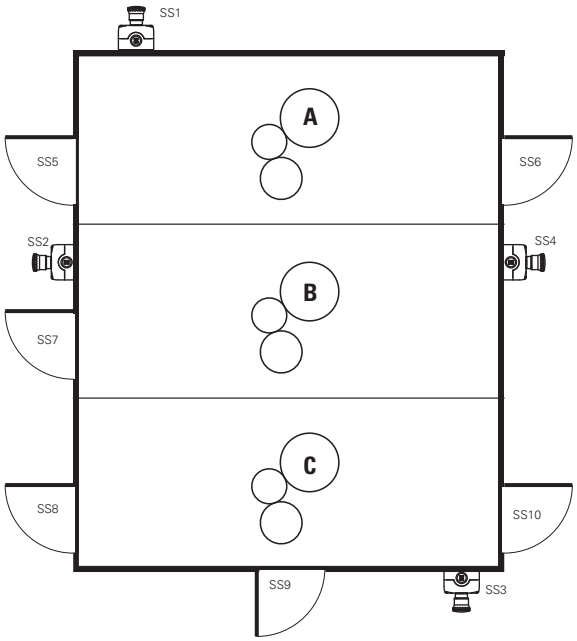


EXAMPLE 7
Application: Guard monitoring

Reference standard EN ISO 13849-1	
Safety category	**4**
Performance Level	**PL e**







Description of the safety function

Every machine is divided into 3 different zones. The access to each zone is monitored by the guards and 4 emergency stop buttons are present too.
The operation of an emergency stop button will trigger the CS MP safety module as well as the forcibly guided contactors KMA1/2, KMB1/2 and KMC1/2, and will therefore stop all motors.
The opening of a guard in zone A triggers the devices SS5 or SS6 and, as a consequence, the CS MP safety module as well as the contactors KMA1 and KMA2, and therefore also the stop of the MA motor. The devices SS5 and SS6 are connected to the CS MP safety module separately, with a two-channel connection.
The opening of the guard in zone B triggers the device SS7 and, as a consequence, the CS MP safety module as well as the contactors KMB1 and KMB2, and therefore also the stop of the MB motor. The SS7 hinge is provided with two OSSD outputs and is redundantly controlled by the CS MP safety module.
The opening of a guard in zone C triggers the devices SS8, SS9 or SS10 and, as a consequence, the safety module as well as the contactors KMC1 and KMC2, and therefore also the stop of the MC motor. The sensors SS8, SS9 and SS10 are interconnected via the OSSD outputs and are redundantly monitored by the CS MP safety module.

Device data

- SS1, SS2, SS3 and SS4 (ES AC31005) are emergency stop buttons (E2 1PERZ4531) provided with 2 NC contacts. B_{10D} = 600,000
- SS5 and SS6 (SR AD40AN2) are magnetic safety sensors. B_{10D} = 20,000,000
- SS7 (HX BEE1-KSM) is a safety hinge with OSSD outputs. $MTTF_D$ = 4,077 years / DC = 99%
- SS8, SS9 and SS10 (ST DD310MK-D1T) are safety sensors with RFID technology and OSSD outputs. $MTTF_D$ = 4,077 years / DC = 99%
- KMA, KMB and KMC are contactors operated at nominal load. B_{10D} = 1,300,000 (see EN ISO 13849-1 - Table C.1)
- CS MP202M0 is a safety module with $MTTF_D$ = 2035 years / DC = 99%

Assumption of the frequency of use

- Each door of zone A is opened 2 times per hour for 16 h/day for 365 days/year equal to n_{op}/year = 11,680. The contactors will operate for twice the number of operations = 23,360
- The door of zone B is opened 4 times per hour for 16 h/day for 365 days/year equal to n_{op}/year = 23,360. The contactors will operate for a given number of operations = 23,360
- Each door of zone C is opened 1 time per hour for 16 h/day for 365 days/year equal to n_{op}/year = 5,840. The contactors will operate for a given number of operations = 17,520
- It is assumed that the emergency stop button is actuated at a maximum of once a week, n_{op}/year = 52
- Fault Exclusion: since it is assumed that the pairs of contactors, connected in parallel to the respective safety outputs, are wired permanently within the switching cabinet, the possibility of short-circuit between +24V and the contactors is excluded (see Table D.4, item D.5.2 of EN ISO 13849-2).

$MTTF_{d\ calculation}$

Emergency stop buttons
- $MTTF_D$ SS1/SS2/SS3/SS4 = 115,384 years
- $MTTF_D$ CS = 2035 years
- $MTTF_D$ KMC1,KMC2 = 742 years
- $MTTF_D$ e-stop = 541 years

Guards, zone A
- $MTTF_D$ SS5/SS6 = 17,123 years
- $MTTF_D$ CS = 2035 years
- $MTTF_D$ KMA1,KMA2 = 556 years
- $MTTF_D$ A = 425 years (SS5/SS6,CS,KMA)

Guards, zone B
- $MTTF_D$ SS7 = 4,077 years
- $MTTF_D$ CS = 2035 years
- $MTTF_D$ KMB1,KMB2 = 556 years
- $MTTF_D$ B = 394 years (SS7,CS,KMB)

Guards, zone C
- $MTTF_D$ SS8/SS9/SS10 = 4,077 years
- $MTTF_D$ CS = 2035 years
- $MTTF_D$ KMC1,KMC2 = 742 years
- $MTTF_D$ C = 479 years (SS8/SS9/SS10,CS,KMC)

Diagnostic Coverage DC_{avg}

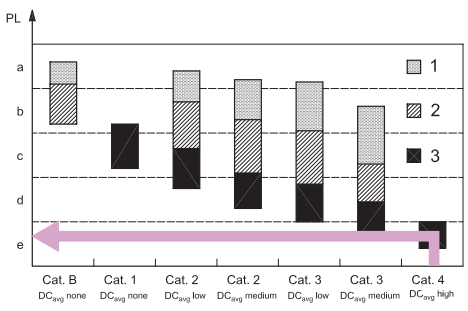
- The contacts of KMA, KMB and KMC are monitored by the CS MP module via the feedback circuit. DC = 99%
- All faults in the various devices can be detected. DC = 99%
- The CS MP202M0 module has a DC = 99%
- The result is a diagnostic coverage of 99% for each function

CCF Common Cause Failures

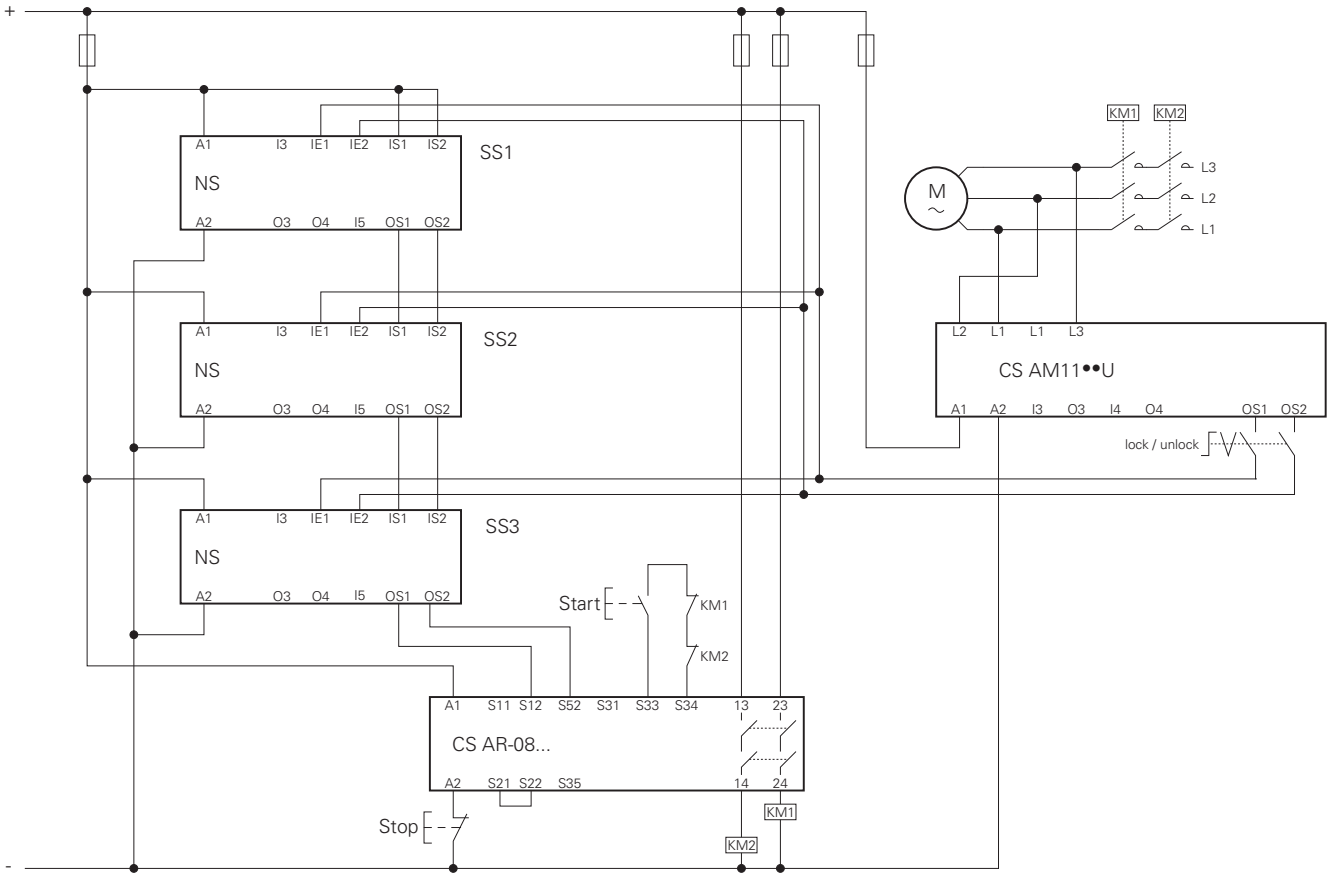
- We assume a score > 65 for all safety functions (acc. to EN ISO 13849-1 - Annex F).

PL determination

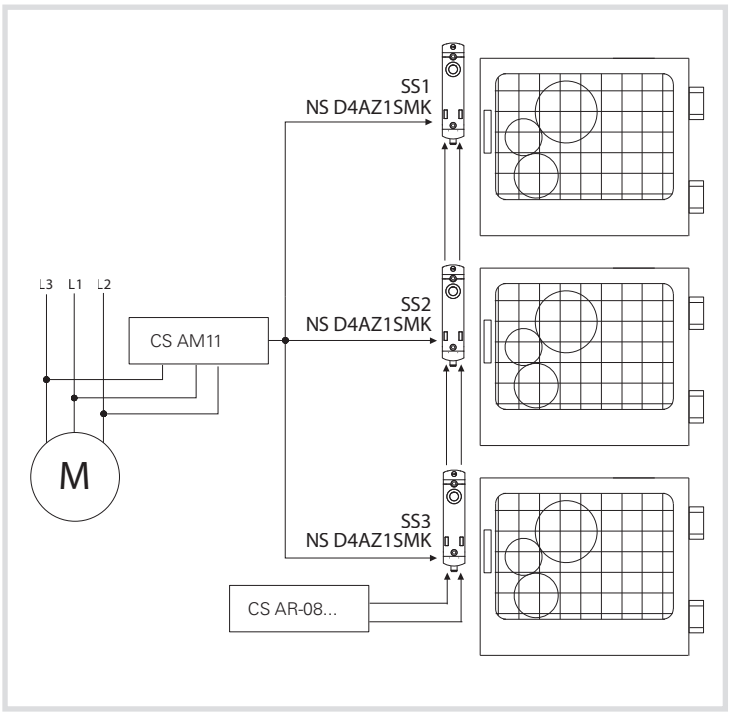
- A circuit in category 4 with $MTTF_D \geq 30$ years (High) and DC_{avg} = High corresponds to PL e.
- All safety functions associated to the guards and the emergency stop buttons have PL e.



EXAMPLE 8
Application: Guard monitoring



Reference standard EN ISO 13849-1	
Performance Level - Safety function 1	**PL e**
Performance Level - Safety function 2	**PL e**

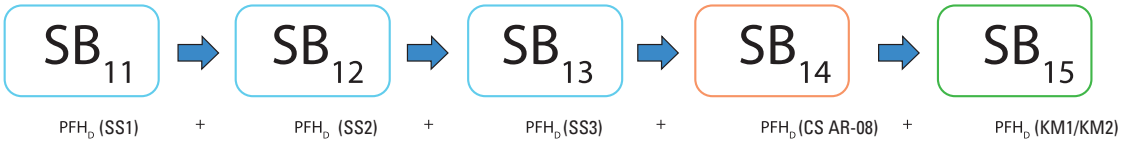


Description of the safety function
Interlocking devices SS1, SS2 and SS3 perform two safety functions: monitoring the locked state and locking the guard.
Once the guards have been released, the three sensors trigger the safety module and the contactors KM1 and KM2 too. The contactors KM1 and KM2 (with forcibly guided contacts) are monitored by the CS AR-08 via the feedback circuit.
The interlock command on the three devices SS1, SS2 and SS3 is maintained until the motor standstill monitoring module CS AM11 detects the actual stopping of movement.

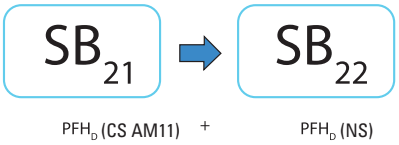
Device data
SS1, SS2, SS3 are NS series coded interlock devices with RFID technology, with guard locking device. Locked protection detection function PFH_D = 1.23E-09 PL = "e", operating of locking control PFH_D = 2.04E-10 PL = "e".
CS AR-08 is a safety module, PFH_D = 9.73 E-11, PL = "e".
CS AM11 is a safety module for motor standstill monitoring, PFH_D = 1.00E-09, PL "e".
KM1 and KM2 are contactors operated at nominal load. B_{10D} = 1,300,000 (see EN ISO 13849-1 - Table C.1)

Assumption of the frequency of use
Each door is opened every 10 minutes, 16 hours a day, for 365 days a year, equal to n_{op}/year = 35,040

Definition of the SRP/CS and subsystems
This application example presents two safety functions:
1. Safety-related stop function initiated by a protective measure
2. Maintain interlock of the guard with motor M in motion
The safety function 1 is performed by an SRP/CS consisting of 5 subsystems (SB):
- SB11,12,13 represent the three RFID interlock devices of the NS series: SS1, SS2 and SS3
- SB14 represents the safety module CS AR-08
- SB15 represents the two contactors KM1 and KM2 in redundant architecture (cat. 4)



The safety function 2 is performed by 2 subsystems (SB):
- SB21 represents the CS AM11 safety module for motor standstill monitoring
- SB22 represents the three NS series RFID interlock devices



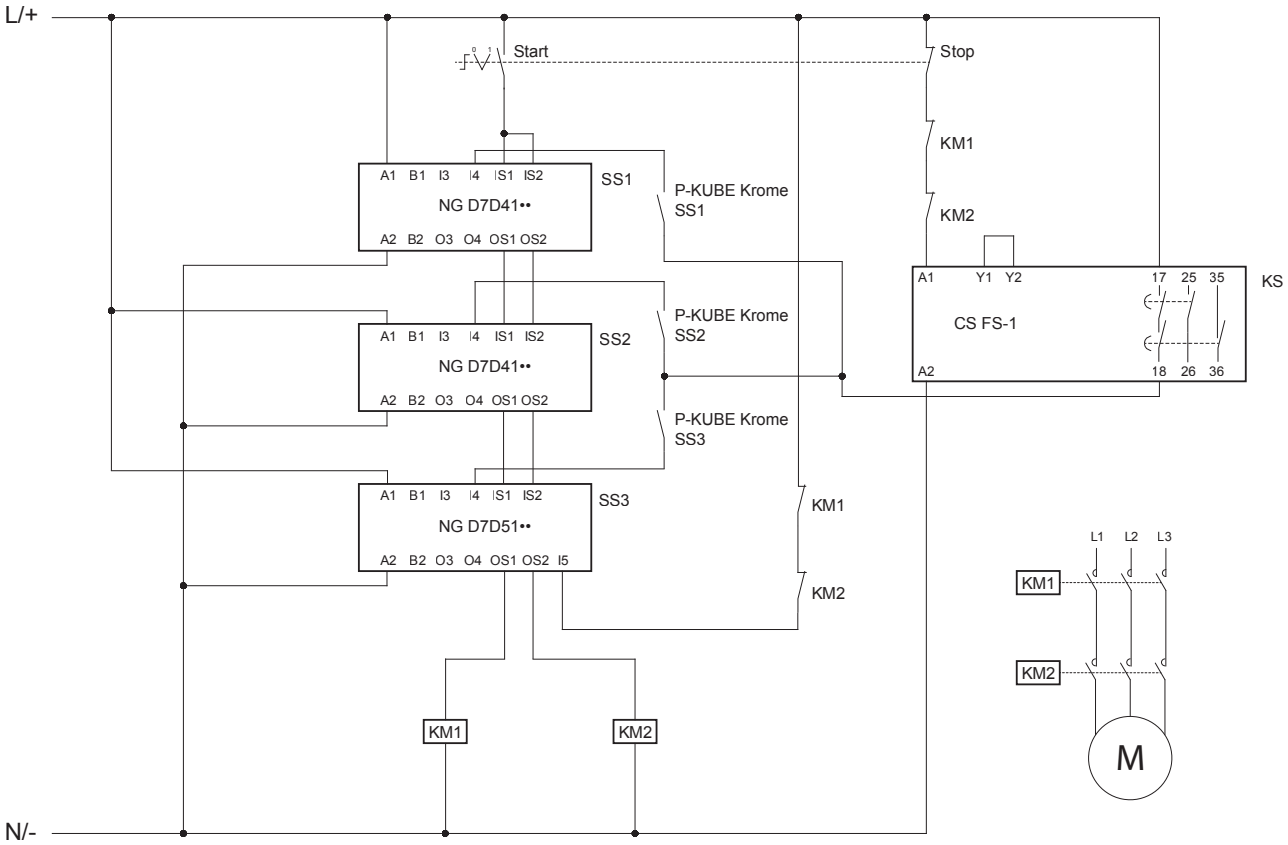
PFH_D calculation for SB15
$MTTF_D$ KM1,KM2 = 371 years.
DC = 99%, the contacts of KM1 and KM2 are monitored by the safety module via the feedback circuit.
For the CCF parameter we assume a score higher than 65 (acc. to EN ISO 13849-1 - Annex F).
A category 4 circuit with $MTTF_D$ = 371 and high diagnostic coverage (DC = 99%) corresponds to a failure probability of PFH_D = 6.3E-09 and a PL "e".

Calculation of the total PFH_D of the SRP/CS safety function 1 (interlock)
$PFH_{DTOT} = PFH_{DSB11} + PFH_{DSB12} + PFH_{DSB13} + PFH_{DSB14} + PFH_{DSB15}$ = 1E-08
It corresponds to PL "e".

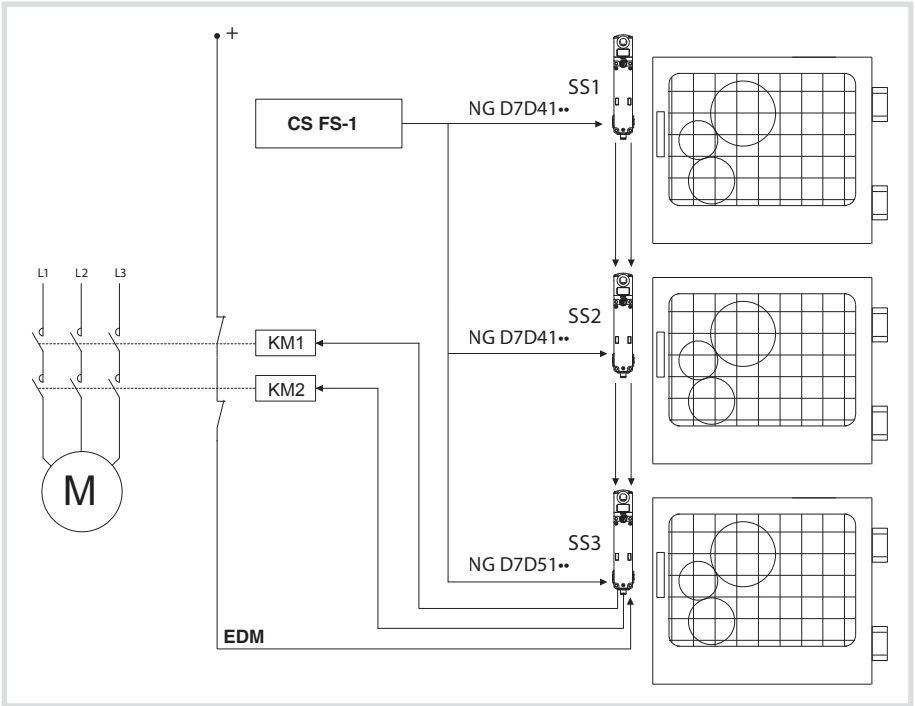
Calculation of the total PFH_D of the SRP/CS safety function 2 (lock)
$PFH_{DTOT} = PFH_{DSB21} + PFH_{DSB22}$ = 1.20E-09
It corresponds to PL "e".

Calculation example performed with SISTEMA software, downloadable free of charge at www.pizzato.com

EXAMPLE 9
Application: Guard monitoring



Reference standard EN ISO 13849-1	
Performance Level - Safety function 1	**PL e**
Performance Level - Safety function 2	**PL d**

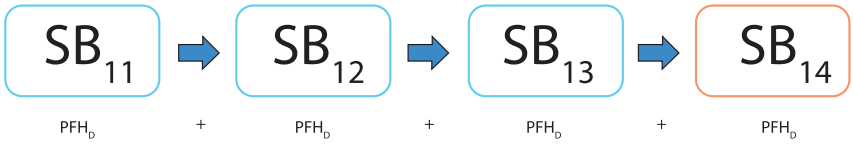


Description of the safety function
Interlocking devices SS1, SS2 and SS3 perform two safety functions: monitoring the locked state and locking the guard.
Once the guards have been released, the three sensors act directly on contactors KM1 and KM2. Contactors KM1 and KM2 (with forcibly guided contacts) are controlled by the SS3 sensor, via EDM (External Device Monitoring) input I5.
The interlock command on the three devices SS1, SS2 and SS3 depends on the closure of the safe contact of a CS FS-1 safety timer module. Each device will receive the unlock command, when the button mounted on the P-KUBE Krome handle is pressed.

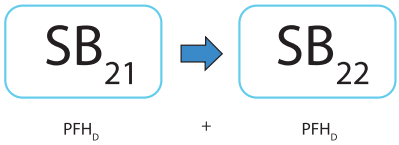
Device data
SS1, SS2, SS3 are coded interlock devices with RFID technology, with guard locking device. Locked protection detection function PFH_d = 1,17E-09 PL = "e", single channel locking control function PFH_D = 1,51E-10 PL = "d".
CS FS-1 is a safety timer module, PFH_d = 5.06E-10, PL "e".
KM1 and KM2 are contactors operated at nominal load. B_{10D} = 1,300,000 (see EN ISO 13849-1 - Table C.1)

Assumption of the frequency of use
Each door is opened every 10 minutes, 16 hours a day, for 365 days a year, equal to n_{op} = 35,040

Definition of the SRP/CS and subsystems
This application example presents two safety functions:
1. Safety-related stop function initiated by a protective measure
2. Maintain interlock of the guard with motor M1 in motion
The safety function 1 is performed by an SRP/CS consisting of 4 subsystems (SB):
- SB11,12,13 represent the three RFID interlock devices of the NG series: SS1, SS2 and SS3
- SB14 represents the two contactors KM1 and KM2 in redundant architecture (cat. 4)



The safety function 2 is performed by 2 subsystems (SB):



- SB21 represents the safety timer module CS FS-1
- SB22 represents the NG series RFID interlocking device

PFH_D calculation for SB14
$MTTF_D$ KM1,KM2 = 371 years.
DC = 99%, the KM1 and KM2 contacts are monitored by the last NG device in the series, via the EDM input.
For the CCF parameter we assume a score higher than 65 (acc. to EN ISO 13849-1 - Annex F).
A category 4 circuit with $MTTF_D$ = 371 and high diagnostic coverage (DC = 99%) corresponds to a failure probability of PFH_D = 6.3E-09 and a PL "e".

Calculation of the total PFH_D of the SRP/CS safety function 1
$PFH_{DTOT} = PFH_{DSB11} + PFH_{DSB12} + PFH_{DSB13} + PFH_{DSB14}$ = 9.8E-09
It corresponds to PL "e".

Calculation of the total PFH_D of the SRP/CS safety function 2
$PFH_{DTOT} = PFH_{DSB21} + PFH_{DSB22}$ = 6.6E-10
That would correspond to PL "e". Considering however, that the NG device with single channel interlock command is characterized by a PL "d", the entire SRP/CS is downgraded to this value; therefore PL "d".

Definitions according to the EN 60947-1 and EN 60947-5-1 standards

Control switches
Devices or operating mechanisms for controlling the operation of equipment, including signalling, interlocking, etc.

Utilization category
Combination of specified requirements related to the conditions in which the switching device fulfils its purpose.

Operating cycle
Sequence of two operations, one for opening and one for closing.

Rated current Ie
This current depends on the rated operating voltage, the rated frequency, the utilization category and the type of protective enclosure, if present.

Thermal current Ith
Maximum current for heating tests on equipment without enclosure, in free air. Its value shall be least to equal to the maximum value of the rated operational current Ie of the equipment without enclosure, in eight-hour duty.

Electrical endurance
Number of on-load operating cycles, under the conditions defined by the corresponding product standard, which can be carried out without repair or replacement.

Mechanical endurance
Number of no-load operating cycles (i.e. without current on the main contacts), under the conditions defined by the corresponding product standard, which can be carried out without repair or replacement of mechanical parts.

Contact elements
The parts, fixed or movable, conducting or insulating, of a control switch necessary to close and open one single conducting path of a circuit.

Single interruption contact elements
Contact element opening or closing the circuit's conducting path at one point only.

Double interruption contact elements
Contact element opening or closing the circuit's conducting path at two points in series.

Make-contact elements (normally open)
Contact element closing a circuit's conducting path when the control switch is actuated.

Break-contact elements (normally closed)
Contact element opening a circuit's conducting path when the control switch is actuated.

Change-over contact elements
Contact element combination including one make-contact element and one break-contact element.

Electrically separated contact elements
Contact elements of the same control switch which are well isolated from each other and therefore can be connected to electric circuits with different voltages.

Contact elements with independent action (snap action)
Contact element of a manual or automatic device for control circuits where the motion speed of the contact is substantially independent from the motion speed of the actuator.

Contact elements with dependent action (slow action)
Contact element of a manual or automatic device for control circuits where the motion speed of the contact depends on the motion speed of the actuator.

Minimum actuating force
Minimum force to be applied to the actuator that will cause all contacts to reach their switched position.

Position switch
Control switch whose controller is actuated by a moving part of the machine, when this part arrives to a set position.

Foot switch
Control switch whose actuator is actuated by exerting force with a foot on the pedal.

Pre-travel of the actuator
The maximum travel of the actuator which does not cause any travel of the contact elements.

Ambient temperature
The air temperature surrounding the complete switching device, under prescribed conditions.

Rated operating voltage Ue
Voltage which, combined with the rated operational current Ie, determinates the application of the equipment and the referred utilization categories.

Rated insulation voltage Ui
Reference voltage for the dielectric test voltage and the creepage distances along surfaces.

Rated impulse withstand voltage Uimp
The highest peak value of an impulse voltage, of a prescribed shape and polarity, which does not cause destructive discharge under the specified test conditions.

Contact block
Contact element or contact elements combination which can be combined with similar units, operated by a common actuating system.

Markings and quality marks

CE marking

The CE marking is a mandatory declaration made by the manufacturer of a product in order to indicate that the product satisfies all requirements foreseen by the directives (regulated by the European Community) in terms of safety and quality. Therefore, it ensures National bodies of the EU countries about the fulfilment of obligations laid down in the agreements.

IMQ mark

The IMQ (Italian Institute of the Quality Mark) is an association in Italy (independent third body) whose task is to check and certify the compliance of materials and equipment with safety standards (CEI standards in the electric and electronic sector). This voluntary conformity certification is a guarantee of quality, safety and technical value.

UL mark

UL (Underwriters Laboratories Inc.) is an independent non-profit body that tests materials, devices, products, equipment, constructions, methods and systems with regard to their risk for human life and goods according to the standard in force in the United States and Canada. Decisions made by UL are often recognized by many governing authorities concerning the compliance with local safety regulations.

CCC mark

The CQC is the organization in the Chinese Popular Republic whose task is to check and certify the low voltage electrical material. This organization issues the product mark CCC which certifies the passing of electrical/mechanical conformity tests by products and the compliance of the company quality system with required standards. To obtain the mark, the Chinese body makes preliminary company visits as well as periodical check inspections. Position switches cannot be sold in the Chinese territory without this mark.

TÜV SÜD mark

TÜV SÜD is an international authority claiming long-standing experience in the certification of operating safety for electrical, electromechanical and electronic products. In the course of type approval, TÜV SÜD closely inspects the quality throughout all the stages concerning product development, from software design and completion, to production and to the tests conducted according to ISO/IEC standards. The operating safety certification is obtained voluntarily and has a high technical value, since it not only certifies the electrical safety of the product, but also its specific operating suitability for use in safety applications according to the IEC 61508 standard.

EAC mark

The EAC certificate of conformity is a certificate issued by a Customs Union certification body formed by Russia, Belarus and Kazakhstan, with which the conformity of a product is certified with the essential safety requirements laid down by one or more Technical Regulations (Directives) of the Customs Union.

ECOLAB mark

ECOLAB is one of the world's leading providers of technologies and services for hygiene in food processing. ECOLAB certifies the compatibility of tested electrical devices in its own laboratories, using disinfectants and cleaning agents used in the area of food processing worldwide.

UKCA mark

Following the withdrawal of the United Kingdom from the European Union, the UKCA mark (UKCA Conformity Assessment) takes the place of the CE marking for the British market (England, Scotland and Wales).
The UKCA mark indicates that the product satisfies the British regulations. As in the European Union, conformity can be achieved through the application of harmonised standards, the so-called "designated standards".
The evaluation of the conformity can be performed through self-certification or through a certification process by an "approved body".

International and European Standards

EN 50041: Low voltage switchgear and controlgear for industrial use. Control switches. Position switches 42.5x80 mm. Dimensions and features.
EN 50047: Low voltage switchgear and controlgear for industrial use. Control switches. Position switches 30x55 mm. Dimensions and features.
EN ISO 14119: Safety of machinery. Interlocking devices associated with guards. Design and selection principles.
EN ISO 12100: Safety of machinery. General design principles. Risk assessment and risk reduction.
EN ISO 13849-1: Safety of machinery. Safety-related parts of control systems. Part 1: General principles for design.
EN ISO 13850: Safety of machinery. Emergency stop devices, functional aspects. Design principles.
EN 61000-6-3 (equivalent to IEC 61000-6-3): Electromagnetic compatibility. Generic emission standard. Part 1: Residential, commercial and light-industrial environments.
EN 61000-6-2 (equivalent to IEC 61000-6-2): Electromagnetic compatibility. Generic immunity standard. Part 2: Industrial environments.
EN ISO 13855: Safety of machinery. Positioning of safeguards with respect to the approach speeds of parts of the human body.
EN ISO 14118: Safety of machinery. Prevention of unexpected start-up.
EN ISO 13851: Safety of machinery. Two-hand control devices. Principles for design and choice.
EN 60947-1 (equivalent to IEC 60947-1): Low-voltage switchgear and controlgear. Part 1: General rules.
EN 60947-5-1 (equivalent to IEC 60947-5-1): Low-voltage switchgear and controlgear. Part 5: Devices for control and operation circuits. Section 1: Electromechanical control circuit devices.
EN IEC 60947-5-2: Low-voltage switchgear and controlgear. Part 5-2: Control circuit devices and switching elements - Proximity switches.
EN 60947-5-3: Low-voltage switchgear and controlgear. Part 5-3: Control circuit devices and switching elements - Requirements for proximity devices with defined behaviour under fault conditions (PDDB).
EN 60204-1 (equivalent to IEC 60204-1): Safety of machinery. Electrical equipment of machines. Part 1: General rules.
EN 60529 (equivalent to IEC 60529): Protection degree of the housings (IP codes).
ISO 20653: Road vehicles-degrees of protection (IP CODE).
EN 62326-1 (equivalent to IEC 62326-1): Printed boards. Part 1: Generic specification.
EN 60664-1 (equivalent to IEC 60664-1): Insulation coordination for equipment within low-voltage systems. Part 1: Principles, requirements and tests.
EN 61508 (equivalent to IEC 61508): Functional safety of electrical, electronic and programmable electronic systems for safety applications.
EN IEC 62061 (equivalent to IEC 62061): Safety of machinery – Functional safety of safety-related control systems.
EN 60079-0 (equivalent to IEC 60079-0): Explosive atmospheres - Part 0: Equipment - General requirements.
EN 60079-11 (equivalent to IEC 60079-11): Explosive atmospheres - Part 11: Equipment protection by intrinsic safety "i".
EN 60079-15 (equivalent to IEC 60079-15): Explosive atmospheres - Part 15: Equipment protection by type of protection "n".
EN 60079-31 (equivalent to IEC 60079-31): Explosive atmospheres - Part 31: Equipment dust ignition protection by enclosure "t".
EN IEC 63000: Technical documentation for the evaluation of electrical and electronic products in relation to the restriction of hazardous substances.
BG-GS-ET-15: Prescriptions about how to test switches with forced contact opening to be used in safety applications (German standard).
UL 508: Standards for industrial control equipment. (American standard).
CSA C22.2 No. 14: Standards for industrial control equipment. (Canadian standard).

European directives

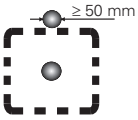
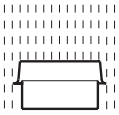
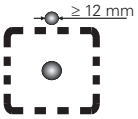
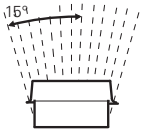
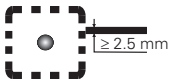
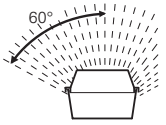
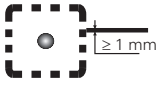
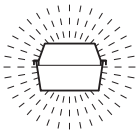
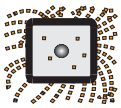
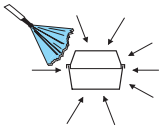
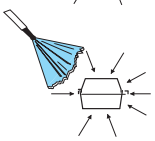
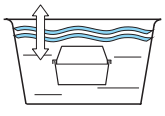
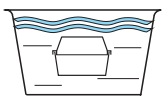
2014/35/EU	Directive on low-voltage switchgear and controlgear
2006/42/EC	Machinery Directive
2014/30/EU	Directive on electromagnetic compatibility
2014/34/EU	ATEX Directive
2011/65/EU	RoHS Directive
2014/53/EU	Radio Equipment Directive

Regulatory Organisations

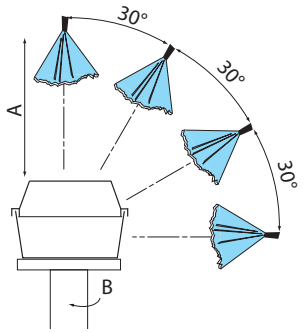
CEI	Comitato Elettrotecnico Italiano (IT)	**IEC**	International Electrotechnical Commission
CSA	Canadian Standard Association (CAN)	**VDE**	Verband Deutscher Elektrotechniker (DE)
CENELEC	European Committee for Electrotechnical Standardisation	**UNI**	Ente Nazionale Italiano di Unificazione (IT)
CEN	European Committee for Standardisation	**UL**	Underwriter's Laboratories (USA)

Protection degree of housings for electrical material according to EN 60529

The following table reports the required protection degrees according to the IEC 60529, EN 60529 standards.
The protection degrees are indicated by the abbreviation IP and 2 following digits. 2 additional letters can be reported indicating protection of persons or other features. The first digit shows the degree of protection against penetration of external solid materials. The second digit identifies instead the protection degree against liquid penetration.

1st digit	Description	Protection for the machine	Protection for persons	2nd digit	Description	Protection for the machine
0		Not protected	Not protected	**0**		Not protected
1		Protected against solid objects greater than 50 mm	Against access to hazardous parts with the back of a hand (Ø 50 mm)	**1**		Protected against vertically falling water drops
2		Protected against solid objects greater than 12 mm	Against access to hazardous parts with a finger (Ø 12 mm)	**2**		Protected against water drops falling at max. 15° angle
3		Protected against solid objects greater than 2.5 mm	Against access to hazardous parts with a tool (Ø 2.5 mm)	**3**		Protected against rain drops falling at max. 60° angle
4		Protected against solid objects greater than 1 mm	Against access to hazardous parts with a wire (Ø 1 mm)	**4**		Protected against splash water from any direction
5		Protected against dust	Against access to hazardous parts with a wire (Ø 1 mm)	**5**		Protected against water jets from any direction
6		Totally protected against dust	Against access to hazardous parts with a wire (Ø 1 mm)	**6**		Protected against powerful water jets from any direction (e.g. waves)
				7		Protected against temporary water immersion (30 minutes at one-meter depth)
				8		Protected against continuous immersion in water

Protection degree IP69K according to ISO 20653



ISO 20653 envisages a particularly strenuous test. This test simulates the conditions of pressure washing in industrial environments with water jets having pressure between 80 and 100 bar, flow rate between 14 and 16 l/min. and a temperature of 80°C.

Test specifications:

Rotation speed (B):	5 ± 1 rpm
Distance from water jet (A):	100 +50/-0 mm
Water flow rate:	15 ± 1 l/min
Water pressure:	9000 ± 1000 kPa
Water temperature:	80 ± 5 °C
Test duration:	30 s per position

Housing data in accordance with UL (UL 508) and CSA (C22.2 No. 14) approvals

The features required for a housing are determined by a specific environmental designation and other features such as the kind of gasket or the use of solvent materials.

Type	Intended use and description
1	Mainly for indoor utilization, supplied with protection against contact with the internal mechanism and against a limited quantity of falling dirt.
4X	Suitable for both indoor and outdoor use, provided with protection degree against falling rain, water splashes and direct coming water from a pipe. No damage caused by ice formation on the hosing. Corrosion-resistant.
12	Indoor utilization, provided with a protection degree against dust, dirt, flying fibres, dripping water and outside condensation of non-corrosive fluids.
13	Indoor utilization, supplied with a protection degree against gauze, dust penetration, outside condensation and sprinkling of water, oil and non-corrosive fluids.

Pollution degree (of environmental conditions) according to EN 60947-1

According to the EN 60947-1 standard, the pollution degree is a conventional number based on the quantity of conducting hygroscopic dust, ionized gas or salt, and on the relative humidity and its frequency of occurrence resulting in hygroscopic absorption or condensation of moisture leading to reduction in dielectric strength and/or surface resistivity. In equipment to be used inside a housing or having an integral enclosure as part of the device, the pollution degree applies to the inner part of housing. With the purpose of evaluating the air and surface insulation distances, the following four pollution degrees are defined:

Degree	Description
1	No pollution or only dry and non-conductive pollution occurs.
2	Normally, only non-conductive pollution is present. Occasionally some temporary conductivity caused by condensation may occur.
3	Some conductive pollution is present, or some dry non-conductive pollution that becomes conductive because of condensation.
4	Pollution causes persistent conductivity, for instance due to conductive dust or rain or snow.

Where not otherwise specified by the applicable standards for the product, equipment for industrial applications are generally intended for their use in environment with pollution degree 3. Nevertheless, other degrees can be considered, depending on the micro-environment or on particular applications.

Use in alternating and direct current of auxiliary devices acc. to EN 60947-5-1

Alternating current use	
Utilization category	Intended use
AC12	Control of resistive loads and solid state loads with insulation by optocouplers.
AC13	Control of solid state loads with transformer isolation.
AC14	Control of electromagnetic loads, power ≤ 72 VA.
AC15	Control of electromagnetic loads, power ≥ 72 VA.

Direct current use	
Utilization category	Intended use
DC12	Control of resistive loads and solid state loads with insulation by optocouplers.
DC13	Control of electromagnetic loads without economy resistors in circuit.
DC14	Control of electromagnetic loads with economy resistors in circuit.

Changed article codes

Legend:

VF IL•••••• → VF SL•••••• The codes in grey have been replaced by the code after the arrow

Old Article		New Article
VF IL••••••	→	VF SL••••••
VF PC1A9	→	VF PC21A9
VF PC2A9	→	VF PC22A9
VF PC1B6	→	VF PC21B6
VF PC2B6	→	VF PC22B6

General terms and conditions of sale

These General Terms and Conditions of Sale exclusively govern the sale of all products sold by PIZZATO ELETTRICA SRL (VAT ID 01704080249), with registered office at Via Torino, 1 36063 Marostica (VI) - Italy

Purchase orders:
Orders must always be submitted in writing, via email or using another exchange system in digital format, subject to prior approval by Pizzato Elettrica (e.g. Metel).
Pizzato Elettrica reserves the right to reject orders received via email should they lack the appropriate details to allow correct identification of the sender and/or in the case of attachments containing viruses or which appear to be of questionable origin.
Purchase orders are finalised only once the customer has received an order confirmation from Pizzato Elettrica, which is binding for both parties.
Any clauses added to the purchase order by the customer that differ from these General Terms and Conditions of Sale shall not be considered binding.
The supply includes only what is expressly stated in the order confirmation.

Order cancellation/changes:
For standard products, following issue of order confirmation by Pizzato Elettrica, the customer may submit a request for any changes to the contents of the order confirmation within the fixed period of two (2) working days from issue of order confirmation — regardless of when this is read or acknowledged.
Requests for order changes or cancellations may be accepted or declined depending on the order's progress status.
Modifications or cancellations of special article orders will not be accepted under any circumstances.
Pursuant to article 1461 of the Italian Civil Code, in the event of changes to the financial standing of the customer, Pizzato Elettrica may suspend and/or cancel supply at any time.

Changes to products:
For the purpose of improving products, Pizzato Elettrica may change them at any time, without altering their fundamental characteristics, where this is considered necessary and/or opportune, with no obligation to notify the customer beforehand and/or without changes to orders already issued.

Prices:
The prices quoted in the current price list and in the order confirmation should be considered "Ex Works" (Incoterms 2020) and do not include VAT, custom taxes or any other charges.
Unless otherwise agreed, the prices quoted in the price list are not binding and may undergo changes without prior notice.
The price of the supply is indicated on the order confirmation/invoice and, where necessary in the case of long-term scheduled orders, may be amended solely by Pizzato Elettrica subject to written communication with two (2) months' prior notice. In such cases, the customer may decide to fully or partially cancel the order, regarding only the portion still to be processed, subject to written communication via email, no later than five (5) working days from receipt of communication from Pizzato Elettrica.

Packaging:
Packaging is free of charge. For more than six boxes, pallets may be required for transport, and these are also provided free of charge.

Payment terms:
Payments due from the customer must be made in Euro by the deadline and according to the terms and conditions indicated on the invoice.
The payment method is always at the customer's risk, regardless of the means chosen.
In the event of late payment, Pizzato Elettrica reserves the right to suspend and/or cancel orders being processed, without prejudice to the right to claim compensation for any damages incurred.
It remains understood that failure to make payment by the indicated deadline will result in the customer being automatically charged default interest pursuant to European Directive 2011/7/EU, as per the amounts set out by Italian Legislative Decree 231/2002.
Any technical or commercial complaints or use of the warranty do not entitle the claimant to suspend payments due.

Minimum billing amount:
Unless specifically agreed otherwise, the minimum billing amount is EUR 200 net (VAT excluded) of product, excluding any additional charges.
For invoices of less than EUR 200, a fee of EUR 20 will be charged if delivery is within the EU, or EUR 40 if delivery is outside the EU.
Invoices are issued weekly.

Order quantities:
Some products are shipped in packs. The ordered quantities of these items must be multiples of the quantities contained in the packages.

Delivery:
The delivery period indicated in the order confirmation refers to the time when the goods are expected to be available at Pizzato Elettrica sites for pick-up, and not the date of arrival at the customer's location.
Delivery dates should always be considered approximate and not binding: failure to meet delivery dates does not represent a breach by Pizzato and, consequently, does not give rise to any right to compensation or reimbursement, nor any other right of the Purchaser, who remains bound by the terms and conditions set out in the order confirmation (e.g. payment terms).
Specifically, the customer acknowledges that the terms of delivery of goods may be subject to legitimate delays (including but not limited to difficulties in sourcing raw materials), which shall not give rise to any right to compensation and/or reimbursement.
A list of items normally kept in stock can be found at www.pizzato.com

Shipment:
Pizzato Elettrica ships goods "Ex Works" (Incoterms® 2020 published by the ICC).
At the customer's request, Pizzato Elettrica may ship goods "Delivered at Place" (DAP - Incoterms® 2020 published by ICC) with transport costs charged on the invoiced to the customer by Pizzato Elettrica.
On arrival of the goods, the customer shall verify that the courier delivers all packages indicated in the transport document or accompanying invoice, ensuring they are complete and of the correct weight. In case of any inconsistencies against the transport document/accompanying invoice, and/or visible damage to the packaging, the customer must always accept the goods SUBJECT TO INSPECTION, clearly specifying the reason.
Any damage to packaging, missing packages or errors must be promptly reported to the courier, notifying Pizzato Elettrica in writing within two (2) working days from the date of receipt of the goods at info@pizzato.com. Otherwise, the goods will be considered to have been delivered in perfect condition.

Complaints:
Should the customer identify a defect in the goods or a non-conformity in relation to the order submitted, Pizzato Elettrica should be notified within eight (8) days of delivery or identification of the issue, where it is not immediately evident.
Under no circumstances will claims be accepted beyond the strict warranty deadline specified in the following section.

Warranty:
The warranty has a validity of 12 months starting from the shipping date of the material.
Pizzato Elettrica reserves the right, at its unchallengeable discretion, to evaluate the existence of any defect and/or non-conformity in the goods.
The warranty does not cover products damaged due to improper use, negligence, or incorrect installation/assembly.
The warranty does not cover parts subjected to wear or products used beyond the product's technological limits described in the catalogue, or items that have not been properly maintained.
Pizzato Elettrica undertakes to repair or replace, in whole or in part, products proven to have manufacturing defects, provided that such defects are reported within the guarantee period and no later than 8 (eight) days from their discovery, in accordance with the indications set out under "Complaints".
Pizzato Elettrica is only responsible for the value of the product and requests for compensation due to machine downtime, repairs or costs for direct or indirect damages resulting from product malfunctions will not be accepted, even if these occur during the warranty period.
Any samples provided free of charge or bearing the phrase "SAMPLE" must be considered as purely demonstrative and are not covered by the guarantee.
The warranty will be subject to the customer's compliance with the payment terms.
The customer remains solely responsible for evaluating the technical characteristics of Pizzato Elettrica products and, consequently, their suitability in relation to the customer's intended use. Pizzato Elettrica cannot be held in any way responsible for the consequences arising from improper use of products, including in the case of risks to the health and safety of personnel (redundancy systems, self-controlled systems, etc.).

Returns:
Any returns, for any reason, will not be accepted unless they have been previously APPROVED and AUTHORISED in writing by Pizzato Elettrica.
Otherwise, Pizzato Elettrica reserves the right to reject the goods and return them "freight collect", using the same carrier by which they were originally shipped, with all costs charged to the customer.
Authorised returns have to be sent back no later than three (3) months from the date of authorisation. After this period, returns will not be accepted.
A return request is associated with a reduction in the sale price and will be considered only for standard articles and materials shipped within the last twelve (12) months. Custom/personalised materials are not eligible for return under any circumstances.
The returned goods and the relative packaging must be returned intact and undamaged.
The customer shall bear the packaging and delivery costs associated with the return.

Transfer:
Orders cannot be transferred to third parties by the customer, unless such transfer has been previously agreed upon and authorised in writing by Pizzato Elettrica S.r.l.

Retention of title:
Where payment of goods is made after shipping and/or delivery, pursuant to Article 1523 of the Italian Civil Code, the shipped goods shall remain the property of Pizzato Elettrica until all payments due have been fully settled.
Until this time, the customer undertakes to safeguard the goods and maintain their condition for the intended use, without transferring them, selling them, or otherwise making them available to third parties.
Should the customer sell the goods to third parties prior to payment to Pizzato Elettrica, and therefore before the effective transfer of ownership, Pizzato Elettrica's retention of title persists in relation to such third parties, where permitted by law.
In the event of failure to pay or partial payment by the customer, Pizzato Elettrica shall have the right to request the return of the goods, without prejudice to its right to seek compensation for any additional damages.

Force Majeure:
Pizzato Elettrica cannot be held responsible for any delay in the fulfilment of obligations arising from these General Terms and Conditions of Sale, where such delay is caused by unforeseeable events beyond the control of Pizzato Elettrica, including but not limited to natural disasters, epidemics, rioting, strikes, at local or national level, fires or the unavailability of raw materials.
In case of a force majeure event, Pizzato Elettrica will attempt to adopt solutions that limit the consequences of the force majeure event and/or their continuation.

Privacy:
Pizzato Elettrica declares, pursuant to the GDPR (EU Regulation 2016/679) and applicable Italian legislation, that it processes the ordinary personal data of customers in compliance with the aforementioned legislation and, in any case, only to the extent and for the purposes strictly necessary for the execution of the contract.

Final clauses:
Any amendment or addition necessary to these General Terms and Conditions of Sale must be agreed between the parties in writing, otherwise being null and void.
In the event that any of the provisions is or becomes ineffective or impossible to implement or in the event that these General Terms and Conditions of Sale are found to be incomplete, the remaining provisions of these terms and conditions shall remain valid and applicable.
Any failure to exercise, including on multiple occasions, by either of the parties, a right deriving from these General Terms and Conditions of Sale shall not represent a waiver of such right nor of any other rights established herein.

Applicable law:
For all aspects not expressly indicated herein, Italian law shall apply.

Dispute resolution:
Any dispute regarding these General Terms and Conditions of Sale or the sale/purchase relationship with the customer shall fall under the exclusive jurisdiction of the Court of Vicenza.

For the updated terms of sale, please consult the website www.pizzato.it

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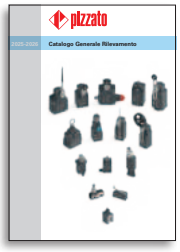
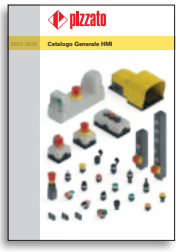
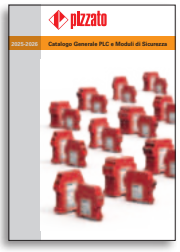


General Catalogue
Detection



General Catalogue
HMI

General Catalogue
Safety
Devices



General Catalogue
- PLCs & Safety
Modules

General Catalogue
Lift

Website
www.pizzato.com

PASSION FOR QUALITY

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